

# Augmented Experiments in Material Engineering Using Machine Learning

Aomar Osmani <sup>1</sup>, **Massinissa Hamidi** <sup>1</sup>, and Salah Bouhouche <sup>2</sup>

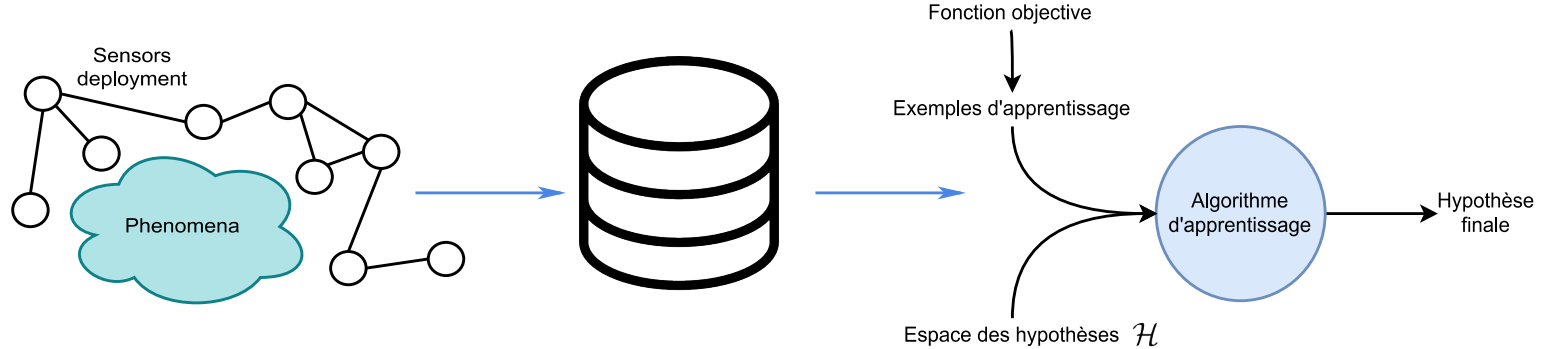
<sup>1</sup> LIPN-UMR CNRS 7030, Univ. Sorbonne Paris Nord

<sup>2</sup> Research Center in Industrial Technologies, CRTI

# Contexte et motivations

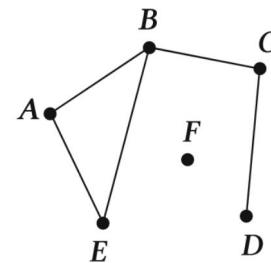
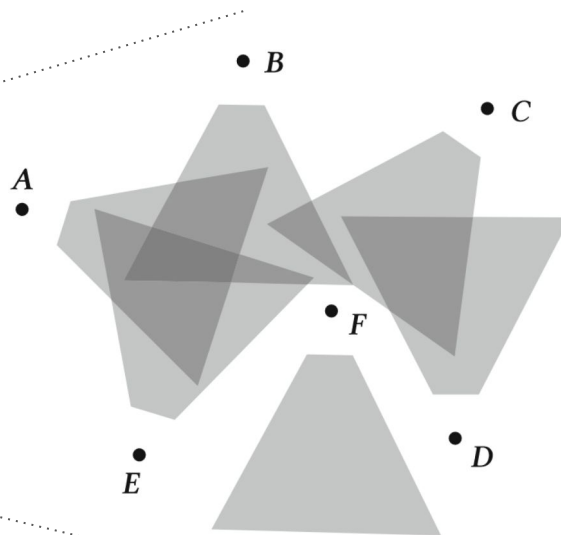
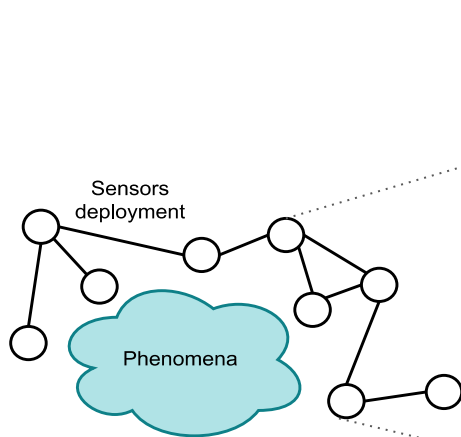


# Apprentissage dans l'Internet des objets



# Spécificités des déploiements

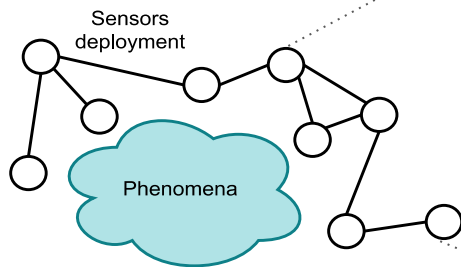
Topologies des déploiements



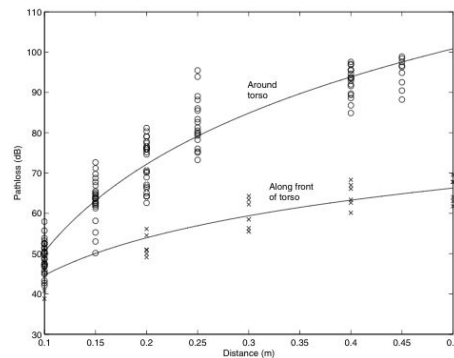
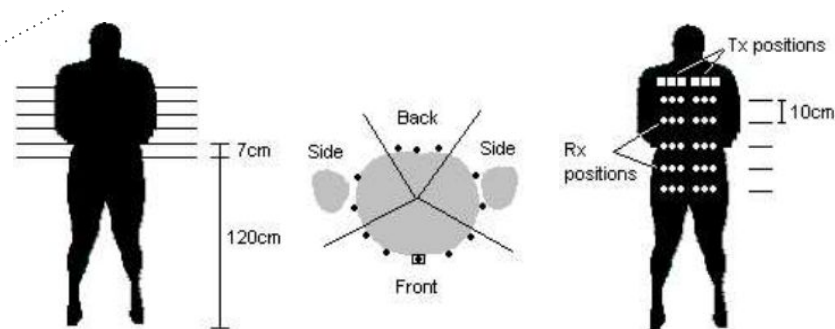
- Plusieurs perspectives (ou vues) : redondantes, complémentaires, contradictoires, etc.;

# Spécificités des déploiements

Transmissions: Path loss; Shadowing

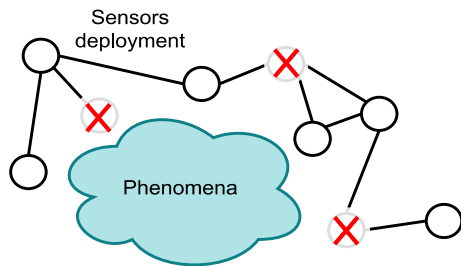


Les transmissions ne s'effectuent que lorsque les conditions favorables sont disponibles (ex. Channel Coherence Time).



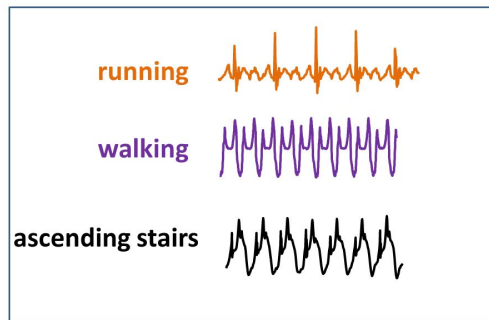
# Apprendre sous des hypothèses plus réalistes

Vues manquantes : accès à une donnée partielle, segment incomplet, etc.

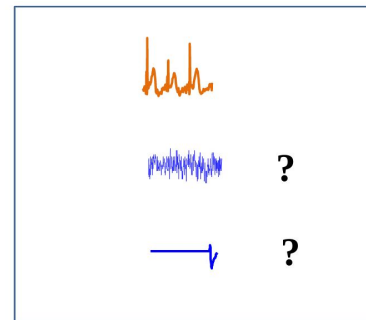


(Unrealistic) Assumption: every item to be classified belongs to exactly one of the well-defined classes

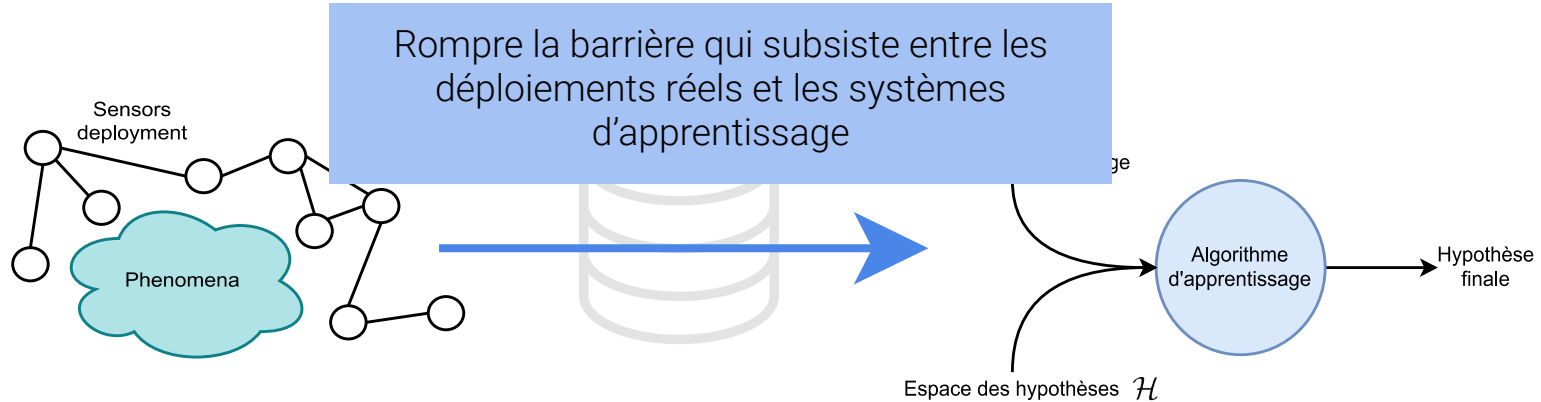
**During training**



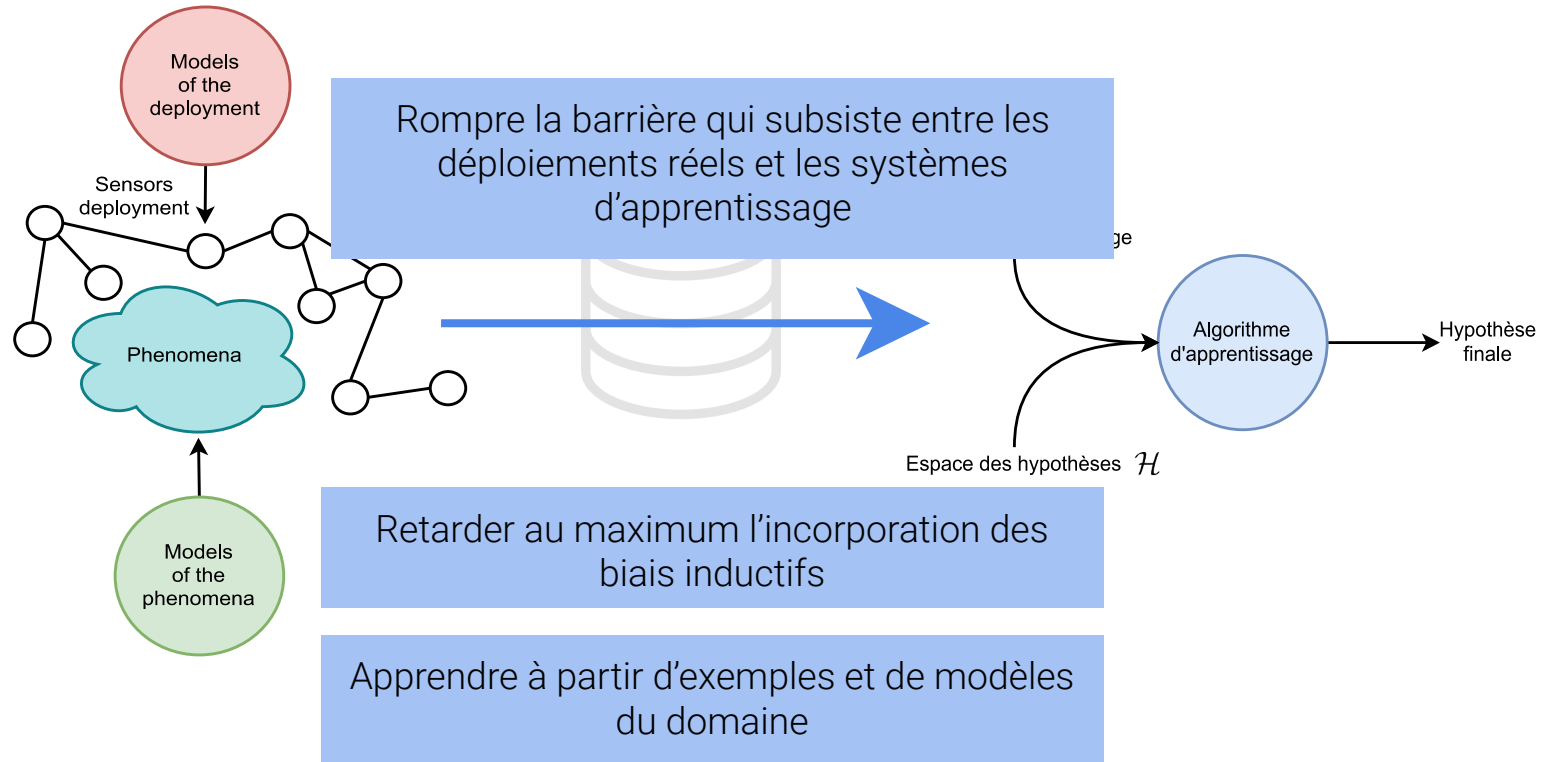
**During deployment**



# Apprentissage dans l'Internet des objets



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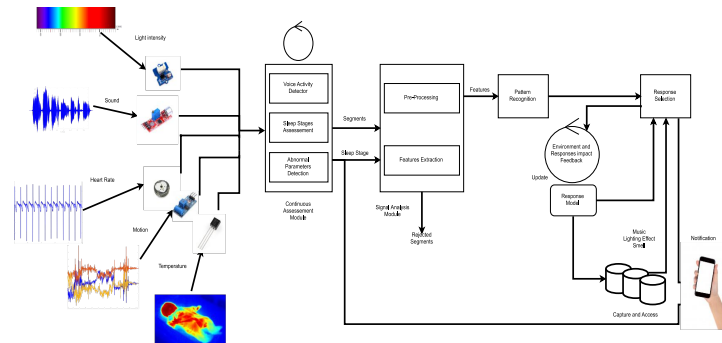




# Applications Explorées

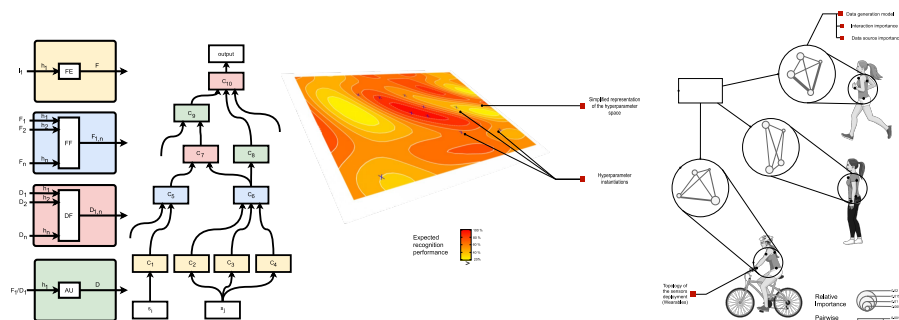
# Applications Explorées

- Reconnaissance des situations d'inconfort chez les nourrissons ;
- Reconnaissance d'activités humaines ;
- Suivi du phénomène vibratoire des turbocompresseurs ;
- Synthèse de nouveaux matériaux en industrie



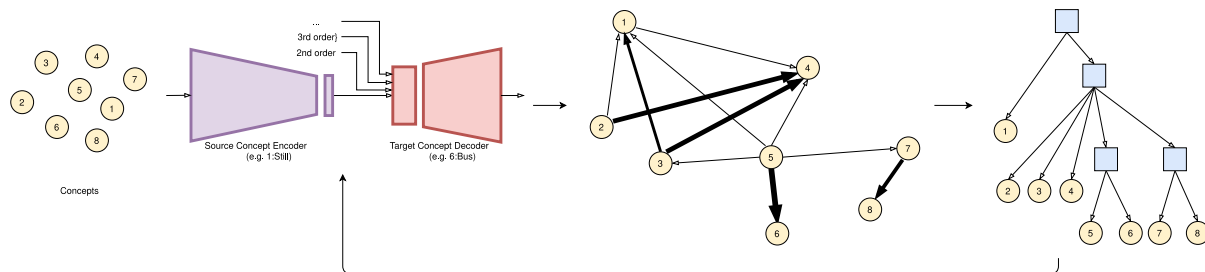
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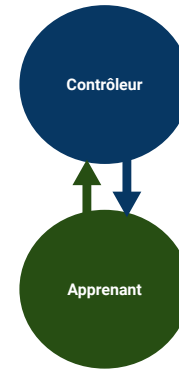
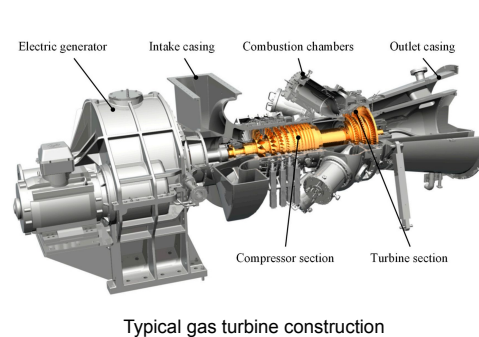
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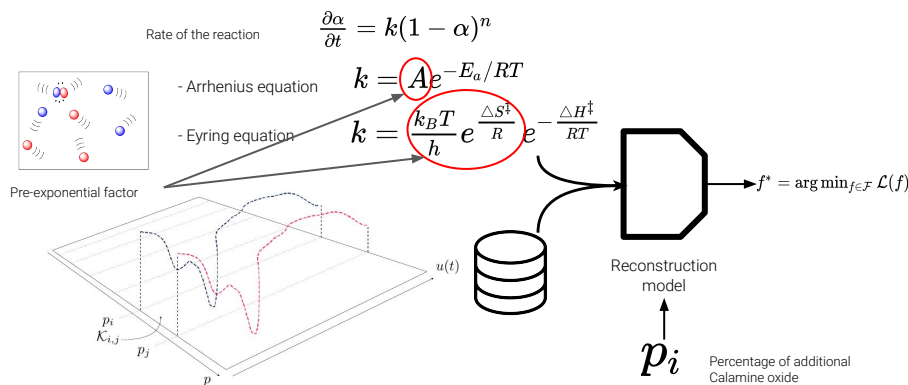
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# Synthesis of New Materials in Industry

Binary Mixture and Target Material



Calamine Oxide

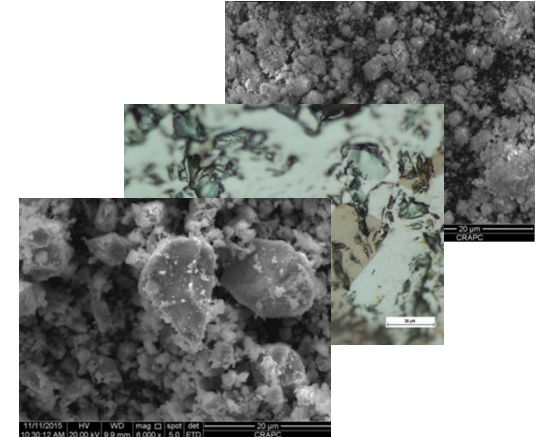


Red Pigment

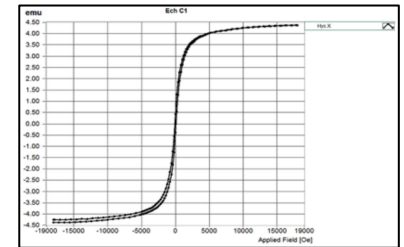


proportion in %

Synthesis  
(Real experiments)



optical properties

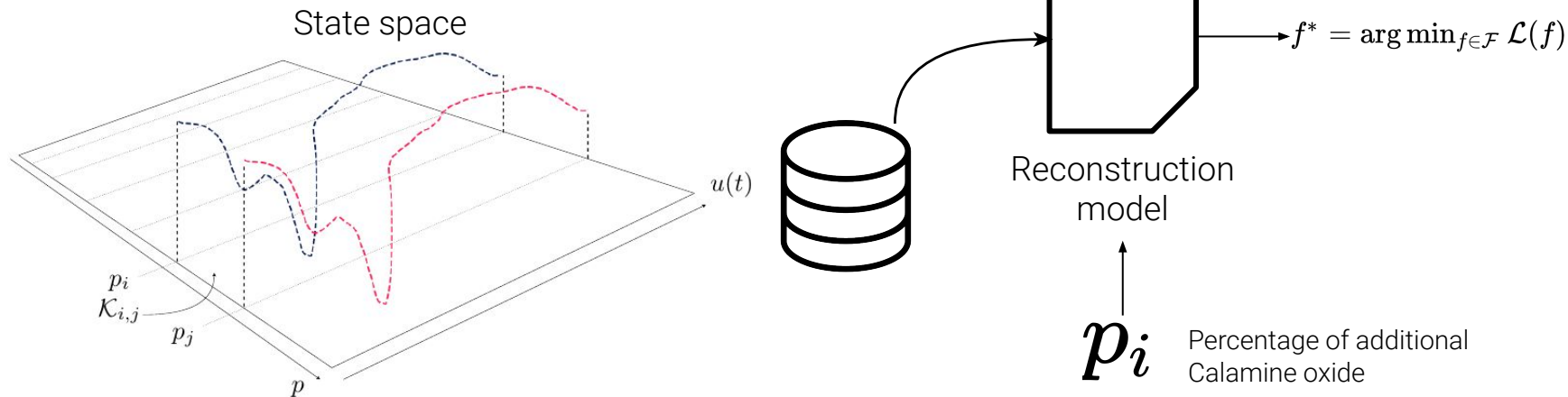


ferromagnetic properties

# State Space Partitioning & Evaluation Protocol

Reconstruction models:

- Inside circumscribed regions;
- Outside circumscribed regions





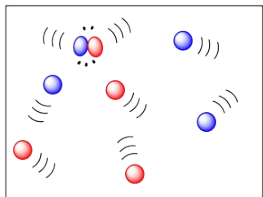
# Combining Domain Models & Empirical Data

# Combining Analytical Models and Real Experiments

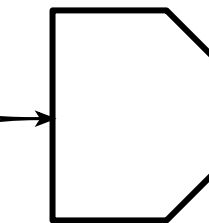
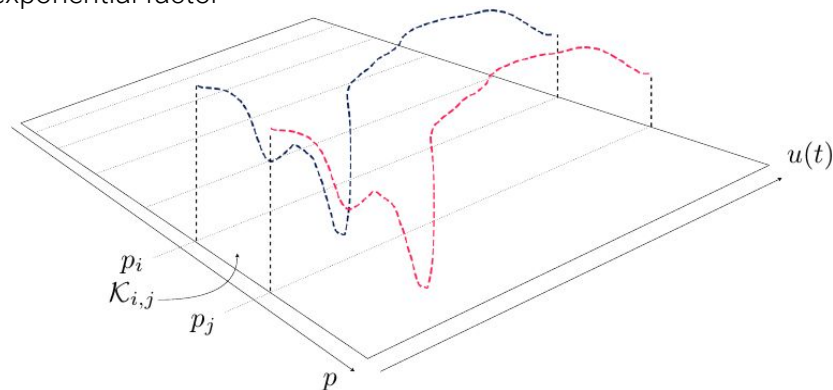
Rate of the reaction  $\frac{\partial \alpha}{\partial t} = k(1 - \alpha)^n$

- Arrhenius equation  $k = Ae^{-E_a/RT}$

- Eyring equation  $k = \frac{k_B T}{h} e^{\frac{\Delta S^\ddagger}{R}} e^{-\frac{\Delta H^\ddagger}{RT}}$



Pre-exponential factor



Reconstruction  
model

$p_i$

Percentage of additional  
Calamine oxide

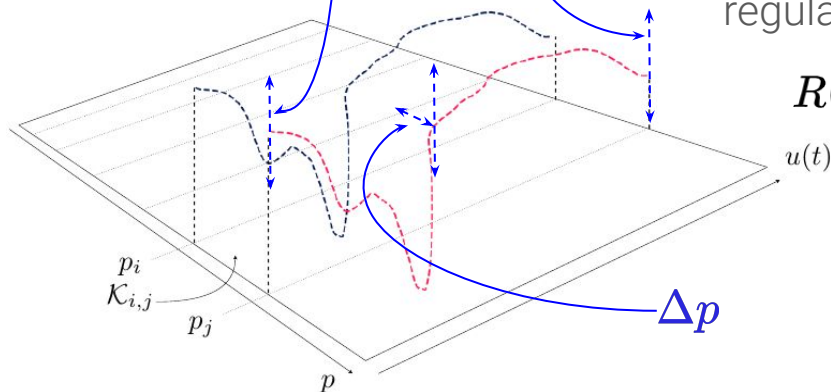
$f^* = \arg \min_{f \in \mathcal{F}} \mathcal{L}(f) + \lambda R(f)$

# Kinetic-Based Regularization

$$f^* = \arg \min_{f \in \mathcal{F}} \mathcal{L}(f) + \lambda R(f)$$

Using the neighboring points  $p_i + \Delta p, p_i + 2\Delta p, p_i + 3\Delta p$  we derive a series of penalty bounds  $\mathbf{b}_j = [\Delta_j^{t_1}, \dots, \Delta_j^{t_{max}}]$  at each applied temperature  $t_1, \dots, t_{max}$ . The regularization-like term becomes

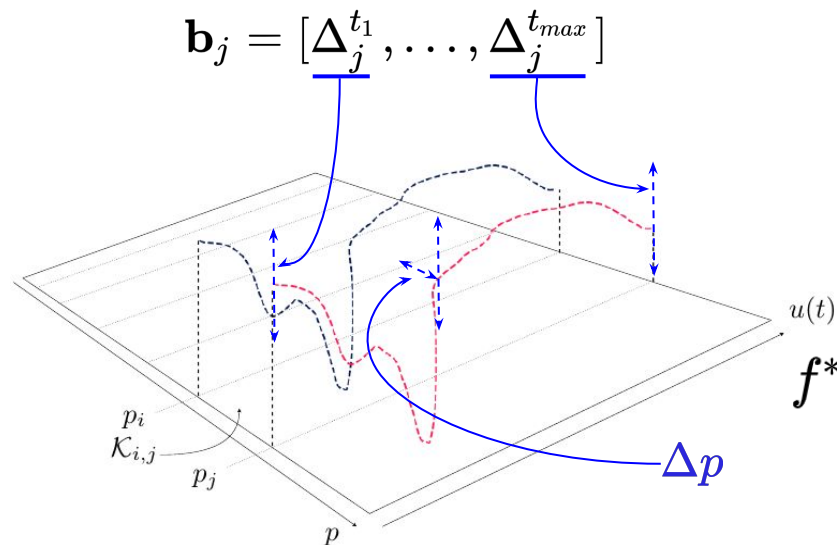
$$R(f) = \frac{1}{P} \sum_{j=1}^P \mathbf{1}\{|f(p_i + j\Delta p) - \mathbf{b}_j| > \epsilon\}$$



# Finding Pareto-Optimal Solutions

$$f^* = \arg \min_{f \in \mathcal{F}} \mathcal{L}(f) + \lambda R(f)$$

Stochastic  
Gradient  
Descent



$$f^* = \arg \min_{f \in \mathcal{F}} \mathcal{L}(f) \text{ s.t. } R(f) \leq \mu$$

Conditional  
Gradient

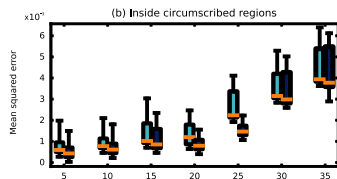
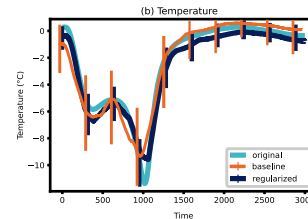
# Experiments

# Experimental Setup

- Dataset
  - SDT-Q600 from TA-instruments version 20.9 build 20;
  - Monitored signals: temperature ( $^{\circ}\text{C}$ ), weight (mg), heat flow (mW), temperature difference ( $\mu\text{V}$ ), sample purge flow (mL/min), etc.;
  - 3000 measurement points at a sampling rate of 2 Hz;
  - Real experiments conducted at 5, 10, 15, 20, 25, and 35 % of additional calamine oxide
- Training details
  - Stacking of Conv1d/ReLU/MaxPool blocks (Tensorflow);
  - Hyperparameter optimization (scikit-optimize/Microsoft NNI);
  - Kinetics regularization-like terms derived analytically (chempy)

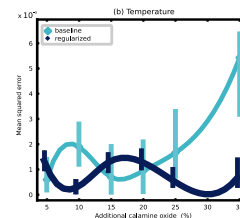
# Experimental Evaluation

## (i) Reconstruction Process



## (ii) Distance between Training and Validation Experiments

## (iii) Reconstruction at specific percentages

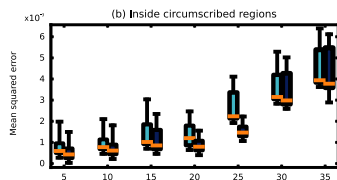
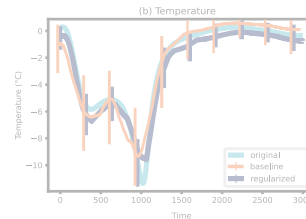


Analytical model(s)	Reconstruction error avg. $\pm$ std. $\times 10^{-2}$ (best extent %)			
	$\lambda = 0.001$	$\lambda = 0.01$	$\lambda = 0.1$	$\lambda = 1$
Arrhenius (A)	$0.933 \pm .0073$ (5)	$0.988 \pm .0023$ (15)	<b><math>0.39 \pm .0157</math></b> (15)	$0.776 \pm .0027$ (5)
Eyring (E)	$0.57 \pm .0145$ (10)	$0.385 \pm .0031$ (5)	<b><math>0.228 \pm .0079</math></b> (10)	$0.587 \pm .0037$ (20)
pig (P)	$2.408 \pm .0034$ (10)	<b><math>0.408 \pm .015</math></b> (5)	$1.188 \pm .0061$ (5)	$2.408 \pm .0042$ (10)
cala (C)	$0.533 \pm .0112$ (15)	$0.512 \pm .0055$ (20)	$0.524 \pm .0047$ (5)	<b><math>0.504 \pm .0125</math></b> (10)
A+E	<b><math>0.188 \pm .0058</math></b> (5)	$0.197 \pm .0079$ (20)	$0.214 \pm .0051$ (10)	$0.204 \pm .0147$ (15)
P+C	$0.318 \pm .0012$ (5)	<b><math>0.289 \pm .0044</math></b> (10)	$0.309 \pm .0108$ (10)	$0.320 \pm .0086$ (10)
A+E+P+C	<b><math>0.192 \pm .0056</math></b> (15)	$0.201 \pm .0122$ (5)	$0.247 \pm .0032$ (10)	$0.231 \pm .0143$ (15)

## (iv) Trade-off between real experiments and analytical models

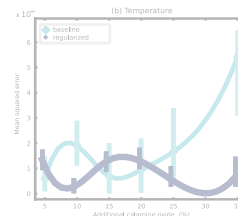
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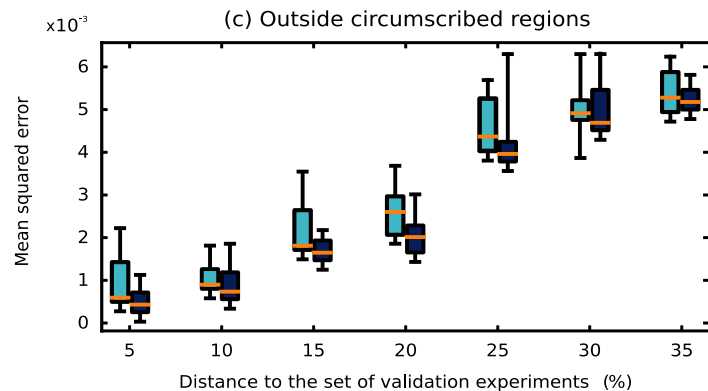
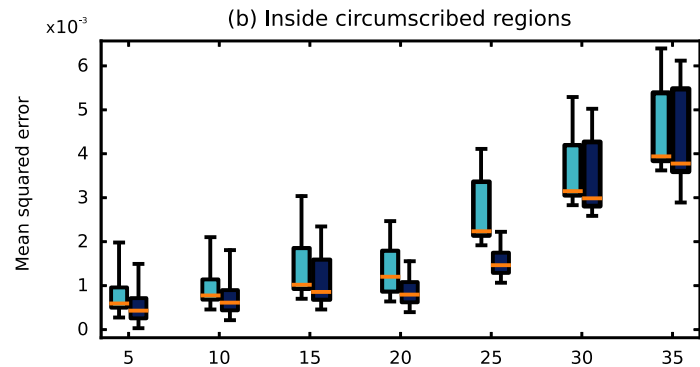
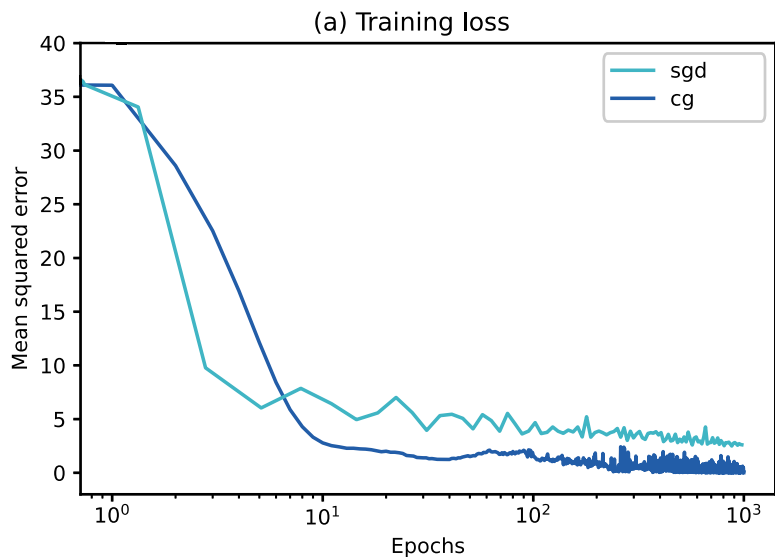


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P+C	0.318 $\pm$ .0012 (5)	<b>0.289 <math>\pm</math> .0044 (10)</b>	0.309 $\pm$ .0108 (10)	0.320 $\pm$ .0086 (10)
A+E+P+C	<b>0.192 <math>\pm</math> .0056 (15)</b>	0.201 $\pm$ .0122 (5)	0.247 $\pm$ .0032 (10)	0.231 $\pm$ .0143 (15)

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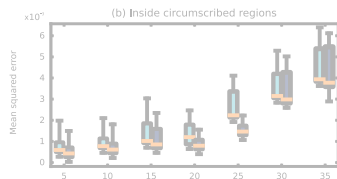
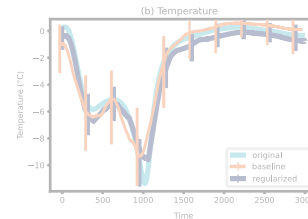


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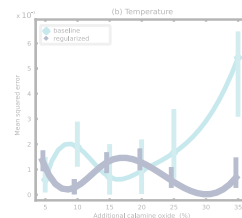
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# En résumé

- L'internet des objets offre un cadre applicatif très riche pour l'apprentissage ;
- L'IoT permet d'évaluer les modèles sous des hypothèses plus réalistes ;
- L'IoT offre aussi un cadre pour évaluer les aspects réglementaires (santé, vie privée, etc.) liés aux déploiements de capteurs et aux modèles d'apprentissage.

Massinissa Hamidi

`hamidi@lipn.univ-paris13.fr`

LIPN-UMR CNRS 7030, Univ. Sorbonne Paris Nord



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LIPN-UMR CNRS 7030, Univ. Sorbonne Paris Nord

