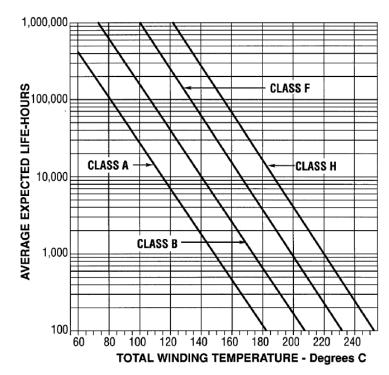
# Modelling of machines – section 3

### Design features

The overall size of an SR machine that is capable of meeting a given torque and/or speed specification is usually limited by thermal considerations, i.e. the stator winding temperature rise must remain within the limits specified by the wire manufacturer for the particular class of insulation being used

It is always possible to trade lifetime for maximum temperature rise, but the rate of decrease is very punitive (halving of lifetime per 10°C over-temperature)
The cooling of the machine can be improved by using:

- •Forced air cooling (e.g. separate fan ducted into casing)
- •Liquid jacket (fluid circulated within closed ducts in the machine casing usually water/glycol mix or oil)
- Direct liquid cooling of windings

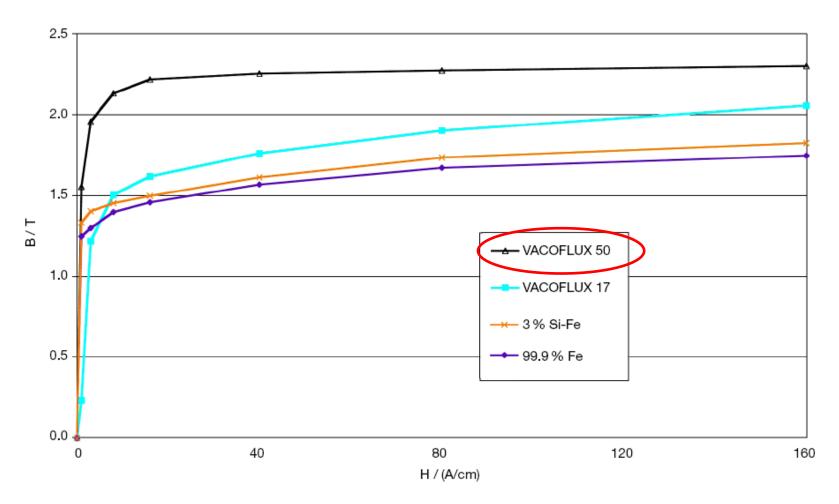


For equal cooling, and hence the same overall losses, there are two design features which can improve torque density

# Replacement material for stator and rotor core

- Virtually all SR machines (and indeed other medium to high performance machines) are manufactured using Silicon Iron rotor and stator cores
- Silicon Iron (which contains ~3% Silicon) is a relatively low cost material (approx £1-£2 per kg depending on grade and lamination thickness)
- Provides a reasonable compromise between high electrical resistivity (useful for reducing eddy current losses) and saturation flux density (~2.03T according to 'physics' definition)
- However, the shape of a typical  $\psi$ -I curve suggests that an increase in torque could be achieved if a material with a high saturation flux density was used
- One candidate is Cobalt Iron, specifically the grades with ~49% Cobalt content (saturation flux density of ~2.35T)
- Very expensive (order of £100 per kg depending on quantity and grade)
- Use in electrical machines is usually limited to aerospace and motor-sport where the very substantial cost premium can be tolerated (80-100 times the cost for ~15% higher performance!)

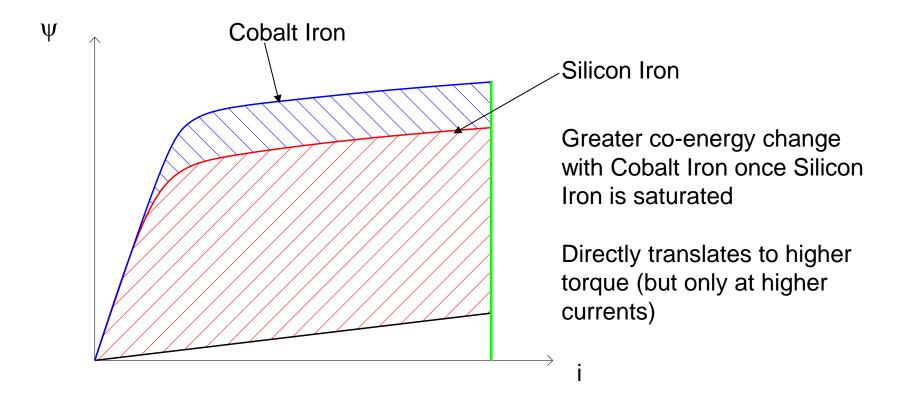
#### Comparison of typical Cobalt Iron magnetisation curve with Silicon Iron



#### Further details on materials at

http://www.vacuumschmelze.de/dynamic/docroot/medialib/documents/broschueren/htbrosch/Pht-004\_e.pdf

#### Effect of replacing Silicon Iron with Cobalt Iron on ψ-I characteristic

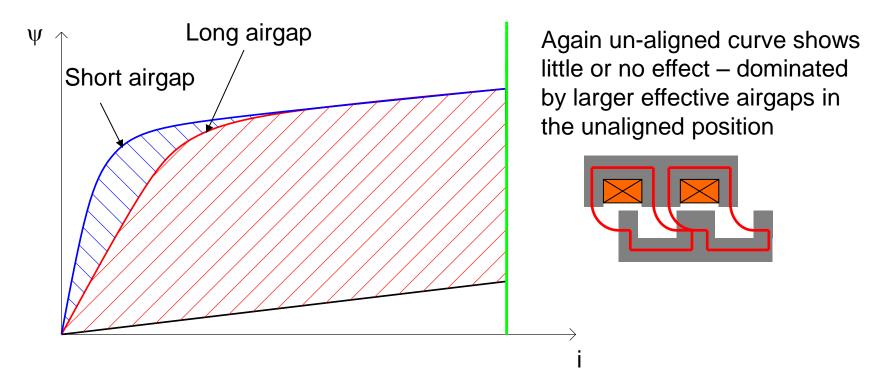


Both characteristics in the un-aligned position will be essentially identical -No real saturation at play and reluctance dominated by various air paths

-Slope of both aligned curves are equal – slope dominated by influence of airgap

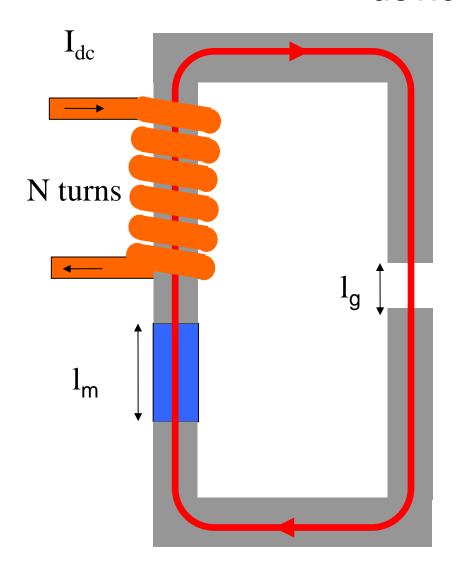
# Reduce airgap in aligned position

Effect on ψ-i characteristic



Slope steeper with reduced airgap but saturation effects similar in both cases Achieve slightly higher torque but more difficult to manufacature

## ψ-I modelling of permanent magnet polarised devices



In the absence of current in the coils, then there is fixed, non-zero, flux density in the airgap which is produced by the permanent magnet

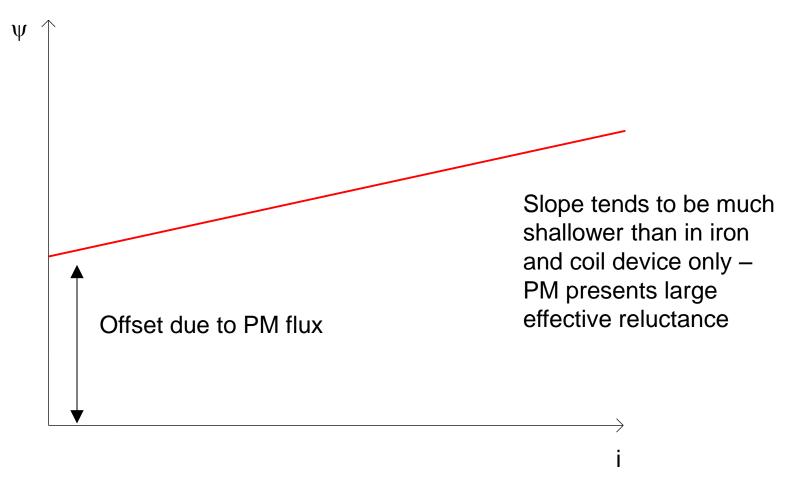
$$B_g = \frac{B_r}{1 + \mu_r \frac{l_g}{l_m}}$$

B<sub>g</sub> – airgap flux density

B<sub>r</sub> – magnet remanence (material property)

 $\mu_r$  – relative recoil permeability of magnet (dimensionless – typically 1.05 for a permanent magnet)

### Typical $\psi$ -I characteristic for a magnetic circuit with PM excitation



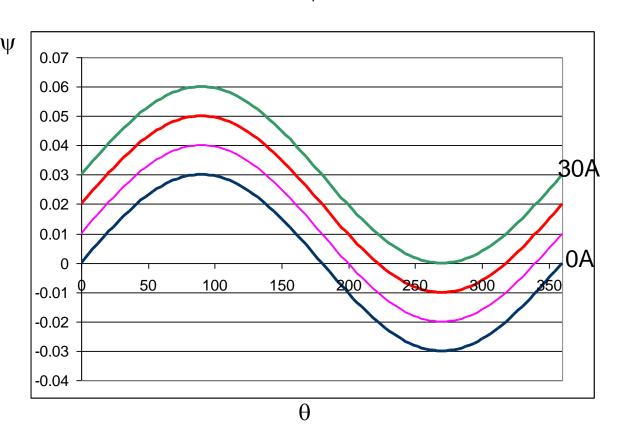
All usual effects associated with saturation of cores are still possible – however less prevalent than in SR machines

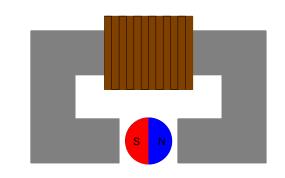
### Application to rotating PM machines

Consider a single-phase synchronous motor which produces a sinusoidal flux linkage variation with rotor angular displacement

N.B Flux linkage present even with i=0

More intuitive to start with  $\psi$ -  $\theta$  characteristics



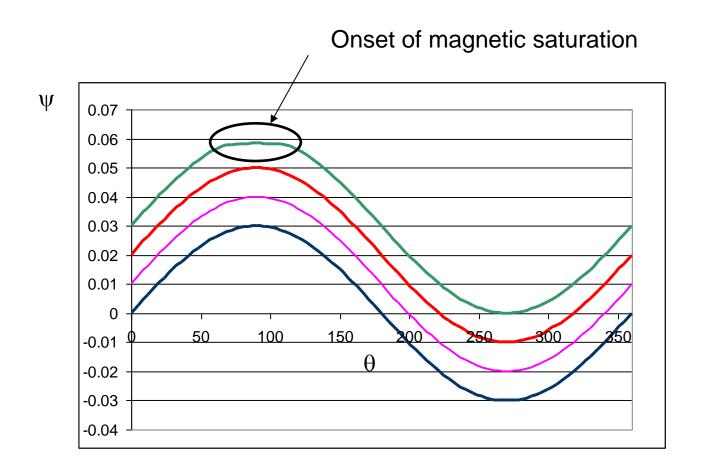


Increasing DC bias as current increased

No change in shape (and hence no change in  $d\psi/d\theta$ ) with increasing current if no saturation encountered

## Influence of magnetic saturation

 Tends to suppress flux linkage values at higher values (note: asymmetric nature of characteristics because current either pro-magnetises or demagnetises the magnet)



Lose torque capability at high currents

But saturation is a function of rotor position (which determines magnet flux) and current