

# **Topic 17-18**

## **17-18. Solid-state lighting (SSL) and white LEDs**

17-18.1 History of Lighting

17-18.2 Introduction of SSL

17-18.3 Major advantages of SSL

17-18.4 Formation mechanism of white LEDs

17-18.5 Characteristics of white LED

17-18.6 Major components: blue LEDs

17-18.7 Current issues on blue LEDs

# Introduction



**Earth's City Lights (Image from NASA))**

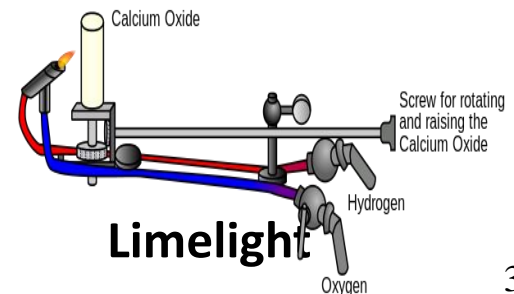
- Artificial lighting plays a vital role in the civilisation process.
- Artificial lighting shaped our health, safety, and happiness.

# History of lighting: early stage

- 500,000 years ago- first torch
- 70,000 BC- first lamp; Dried plant material soaked in animal fat
- 3,000 BC- stone oil lamps
- 700 BC- Terracotta oil lamps used by Greeks
- 1792 - William Murdoch: gas lighting by heating coal
- 1807- Frederick Albert Winsor: light up the street of Pall Mall, London, with gas lighting
- 1826- Thomas Drummond: Limelight

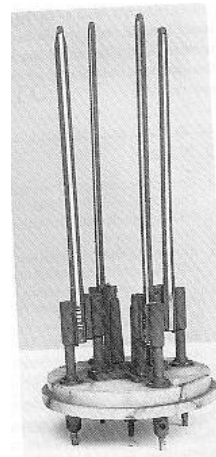
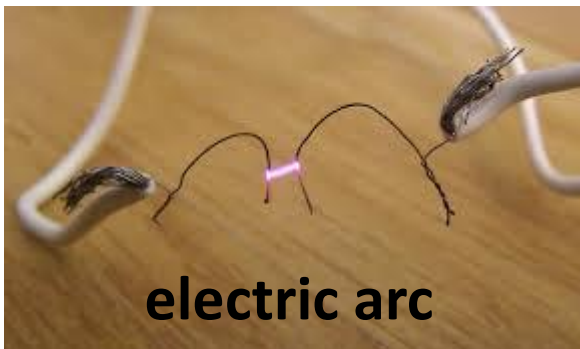


**Gas lighting**



# History of lighting: electric lighting

- 1663- Otto von Guericke: demonstrate 1<sup>st</sup> electric arc
- 1809- Humphry Davy: electric carbon arc
- 1876- Pavel Yablochkov: 1<sup>st</sup> practical electric lighting
- 1878- Joseph Swan: demonstrated 1<sup>st</sup> practical incandescent lamp
- 1879- Thomas Edison Edison: demonstrated his lamp
- 1897- Nernst: a filament made of cerium oxide-based solid electrolyte
- 1900- Peter Cooper Hewitt: mercury vapor lamp.
- 1903- A. Just and F. Hanaman: tungsten filament
- 1938- GE and Westinghouse Electric Corporation put on the market the new colored and white fluorescent lamps.



**Yablochkov  
(1876): 1<sup>st</sup>  
electric arc-  
based  
lighting**



# Global Warming and Energy Savings

## **End Use Applications\***

Motor Control	32%
Lighting	29%
Heating & Cooling	24%
Information Technology	15%

- U.S. DOE has chosen, energy efficient LED lighting to play the key role in reducing our electric light consumption by 50% by 2025
- Over the next 20 years, rapid adoption of LED lighting in the U.S. can:
  - Reduce electricity demands from lighting by 62%/year
  - Eliminate 300 million metric tons of carbon emissions/year
  - Avoid building 133 new power plants
  - Anticipate financial savings that could exceed \$200 billion/year

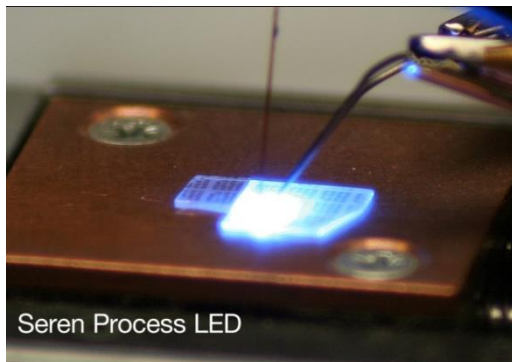
# **Solid State Lighting- inorganic SSL**

- **Definition of solid-state lighting (SSL)**
- **Advantages of solid state lighting**
- **Category of solid-state lighting**
- **Key components of solid-state Lighting: LEDs**
- **Operational mechanism of LEDs**
- **Operational mechanism of white LEDs**
- **Fabrication of LEDs and white LEDs**
- **Characteristics of white LEDs**
- **Other applications of white LEDs**
- **Future development of solid-state lighting**



# Definition of solid-state lighting

- **SSL:** refer to a type of lighting that utilizes light-emitting diodes (LEDs), which are solid state as a sources of illumination rather than electrical filaments or gas.
- Term "solid-state": refers to the fact that the light in an LED is emitted from a solid object—a block of semiconductor—rather than from a vacuum or gas tube, as in the case of incandescent and fluorescent lighting.
- **Key components of SSL:** semiconductor based LEDs



# Category of solid-state lighting

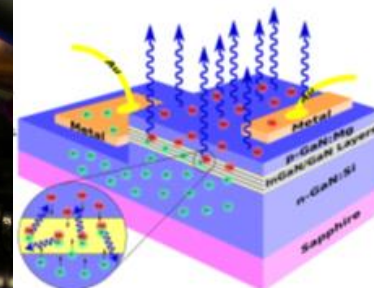
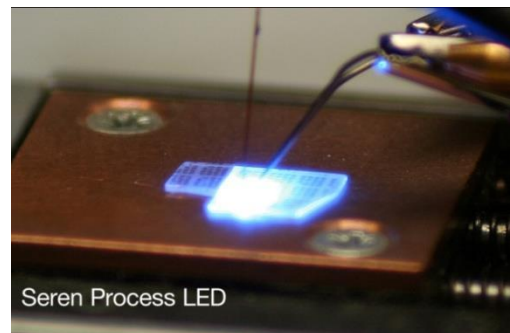
- Inorganic LED (usually termed as LED):

Basically, III-V semiconductors

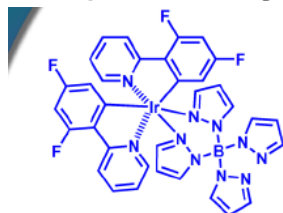
470 nm InGaN (blue)

540 nm InGaN (green)

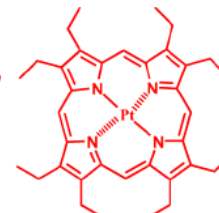
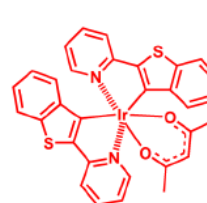
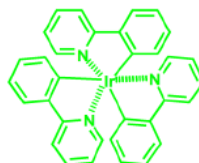
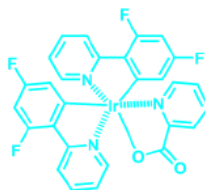
670 nm InGaP/AlGaInP (red)



- Organic LED (usually termed as OLED):



Phosphorescent

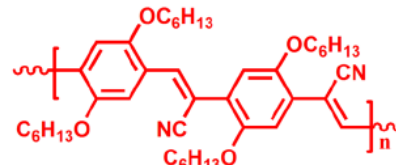
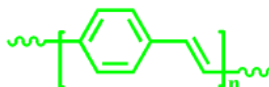
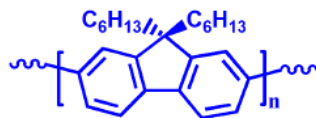


Blue

Green

Red

Polymeric



Color is determined by Molecular Structure



# Major advantages of SSL (I)

- **Incandescent lamps (light bulbs):** generate light by using electricity to heat a thin filament to a very high temperature and then producing visible light.

**>90%** of its energy is emitted as invisible infrared light (or heat) during the incandescing process (**highly inefficient!**)

Typical lifespan: **1,000 hours**.



- **Fluorescent lamps:** create light when electricity passes through mercury vapor to produce ultraviolet light, which is then absorbed by a phosphorous coating inside the lamp, generating glow or fluoresce.

Energy loss in generating UV light & converting into visible light.

Mercury is **detrimental to health**

Typical lifespan: **10,000 hours**.



# Major advantages of SSL (II)

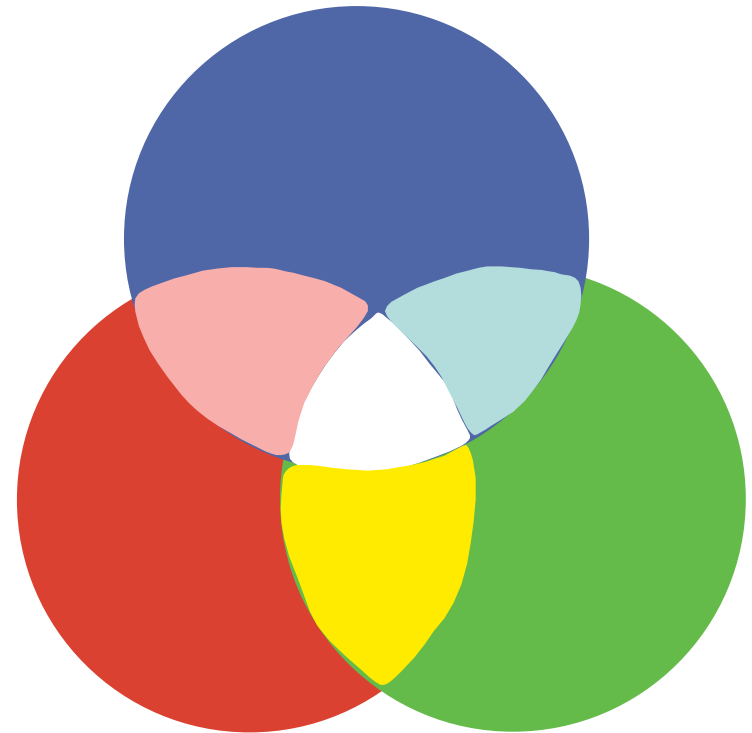
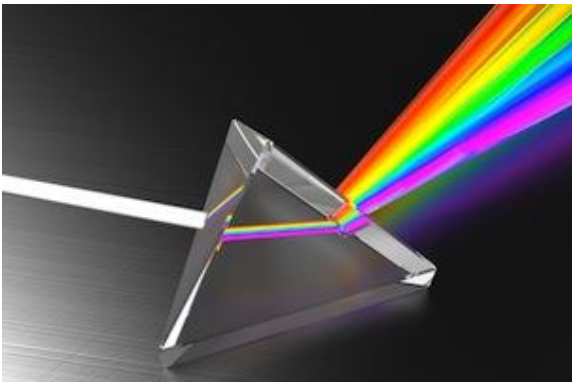
- **SSL: grouping one or a number of LEDs creating a unified beam.**
  - High durability - no filament or tube to break
  - Long life span - approximately **100,000 hours**
  - Low power consumption
  - Flexible application – small size of LEDs devices
  - Low heat generation – very little energy loss



Light Source	Luminous Efficiency	Lifetime
Incandescent bulb	16 lumens/watt	1000 hours
Fluorescent lamp	85 lumens/watt	10,000 hours
Today's white LEDs	80-100 lumens/watt	20,000 hours
Future white LEDs	>200 lumens/watt	100,000 hours

# White lighting

- Red + green: yellow
- Red + blue: magenta
- Green + blue: cyan
- Yellow (Red+ green)+ blue: white

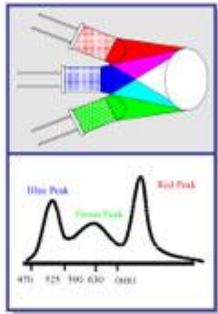


Newton originally (1672) divided the solar spectrum into 5 main colours (red, yellow, green, blue and violet). Later he included orange and indigo.

# How to produce white light using inorganic LEDs?

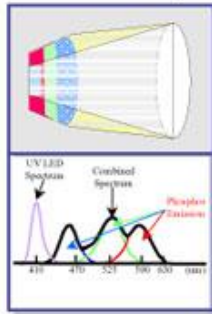
## Generating White Light with LEDs

Red + Green + Blue LEDs



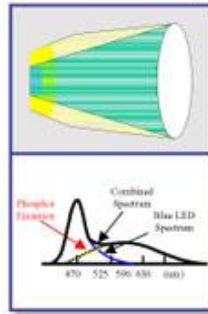
- Dynamic color tuning
- Excellent color rendering
- Large color gamut

UV LED + RGB Phosphor



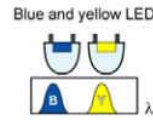
- White point tunable by phosphors
- Excellent color rendering
- Simple to create white

Blue LED + Yellow Phosphor

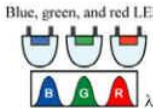


- Simple to create white
- Good color rendering

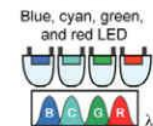
(a) Dichromatic white source



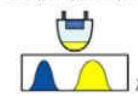
(b) Tri-chromatic white source



(c) Tetra-chromatic white source



Blue LED plus yellow phosphor



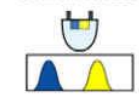
Blue and red LED plus green phosphor



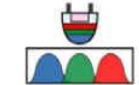
Blue, cyan, and red LED plus green phosphor



Dichromatic-LED



UV LED plus tri-phosphor



Blue and red LED plus cyan and green phosphor



**Main components:**  
**UV, BLUE, Green, Red**  
**UV/Blue/Green: III-nitrides**

## • Wavelength Conversion.

- Blue LED + yellow phosphor: simple but energy loss due to down conversion
- Blue LED + several phosphors: similar to the above method, except that blue light excites several phosphors, each emitting different color (blue, green, yellow, red)  
 Higher color-quality; energy loss due to down conversion
- Ultraviolet (UV) LEDs + red, green and blue phosphors: UV LED to excite several phosphors, each emitting different color (blue, green, yellow, red).  
 Highest color-quality light; but issue on UV LED; energy loss due to down conversion

## • Color Mixing: multiple LEDs in a single lamp, mixing the light to produce white light.

Two LEDs (blue and yellow); three (red, blue, and green) or four (red, blue, green, yellow).  
 No down conversion energy losses;  
 Highest efficiency; highest color quality; but issue on fabrication

# Light quality on healthy

Students under full spectrum light:

- **Learn faster**
  - **Test higher**
  - **Grow faster**
  - **1/3 fewer absences due to illness**
- **LED: has a significant advantage over conventional lamps**
  - **LED: color rendering index (CRI) can potentially be up to 100**

Experiments on mice, and on average mice can live

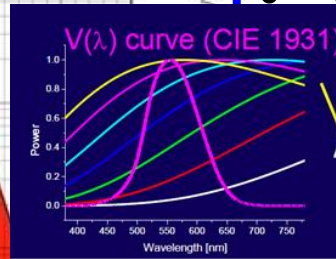
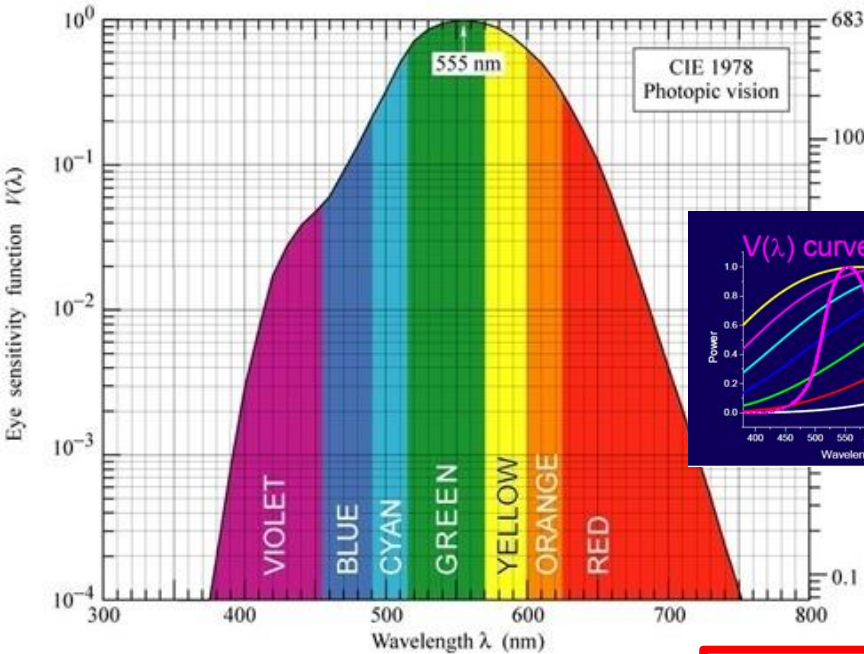
- Under **pink fluorescent** light: **7.5 months**
- Under **cool white** fluorescents (office) : **8.2 months**
- Under **natural sunlight**: **16.1 months**.

# Characteristics of white lighting

- **Lumen:** SI unit of **luminous flux**, a measure of the total "amount" of visible light emitted by a source, depending on sensitivity of **human eye to different wavelengths**
- **Optical Power:** a measure of **radiant flux**, the total power of all electromagnetic waves emitted, **independent of human eye's sensitivity**. (Unit: Watt)
- **Luminous efficiency:** (Different from **"efficacy"**, misleading in current literature)
  - A measure of the efficiency with which electricity converts into visible light, and is defined as the ratio of **luminous flux** to **power** (**lumen/Watt**), namely, the ratio of luminous flux to radiant flux.
  - Not all wavelengths of light are detected by human eyes; radiation in the **infrared and ultraviolet** parts of the spectrum is useless for illumination.
  - The product of radiant efficiency (converts energy to electromagnetic radiation), and fraction (the emitted radiation detected by the human eye)
- **Correlated color temperature (CCT)**
- **Color rendering index (CRI)**



# Luminous efficiency



- Eye sensitivity function,  $V(\lambda)$

- Visible range: 380-780 nm

Most sensitive wavelength:  
Green light at 555 nm

Green Light with 1 Watt : **683 lumens**

$$\text{Luminous efficiency} = \frac{\text{Optical Power (W)}}{\text{Electric Power (W)}} \times \frac{\text{Luminous flux (lm)}}{\text{Optical Power (W)}}$$

- 1<sup>st</sup> item: wall plug efficiency; radiation efficiency
- 2<sup>nd</sup> item: not all radiation contributes to visible light. Eye sensitivity drops upon moving away from the 555 nm wavelength
- luminous efficacy: fraction of the emitted radiation detected by human eyes

$$\text{luminous efficacy} = \frac{683 \times \int_{380}^{780} V(\lambda) S(\lambda) d\lambda}{\int_{0}^{\infty} S(\lambda) d\lambda} \quad (\text{lm / Watt})$$

# Correlated color temperature

- Color temperature:** define as surface temperature of electromagnetic radiation emitted from an ideal black body (SI unit: kelvins),

- Wien's displacement law:**  $\lambda = \frac{b}{T}$       **b:**  $2.8977721 \times 10^{-3} \text{ m K}$

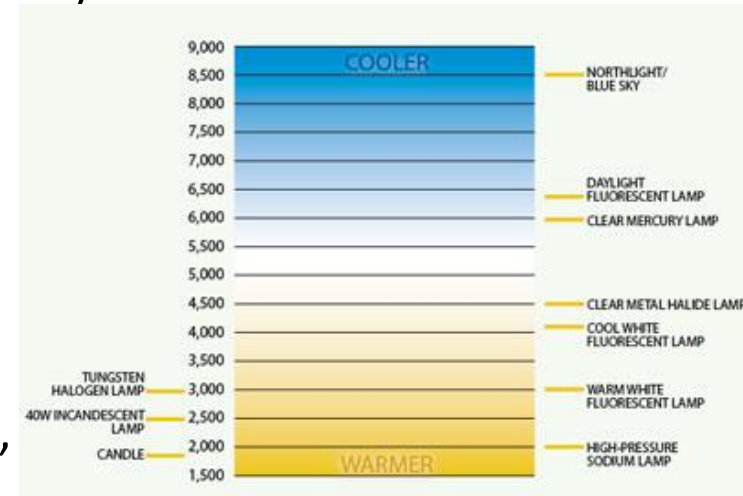
As a black body is getting hotter, it turns red, orange, yellow, white and finally blue. The light incandescent lamp is thermal radiation, and it is a good black body. Its color temperature is the temperature of the filament.

- LEDs emit light primarily not by thermal radiation, and the emitted radiation does not follow the form of a black-body spectrum. These sources are assigned what is known as a **correlated color temperature (CCT)**.

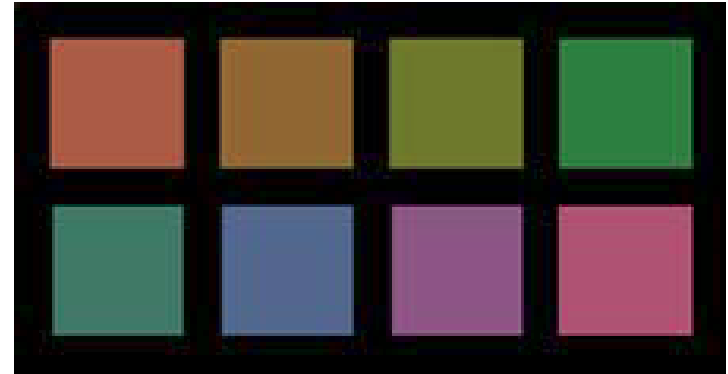
- CCT** is the color temperature of a black-body radiator which to human color perception most closely matches the light from the LED.

CCT refers to the appearance of a black body heated to high temperature.

- Higher CCT (blue): “cool”; lower CCT (red): “warm”



# Color rendering index (CRI)



- CRI: is defined as being the measure of the degree of color shift of an object when illuminated by a light source as compared to when illuminated by a reference source of comparable Color Temperature. .

The test procedure involves comparing the appearance of eight color samples (see upper right for an approximation) under the light in question and a reference light source. The average differences measured are subtracted from 100 to get the CRI.

- Reference light: incandescent light or outdoor north sky day light (CRI 100)
- Higher CRI : render those eight color samples well, i.e., very much like the incandescent or daylight references

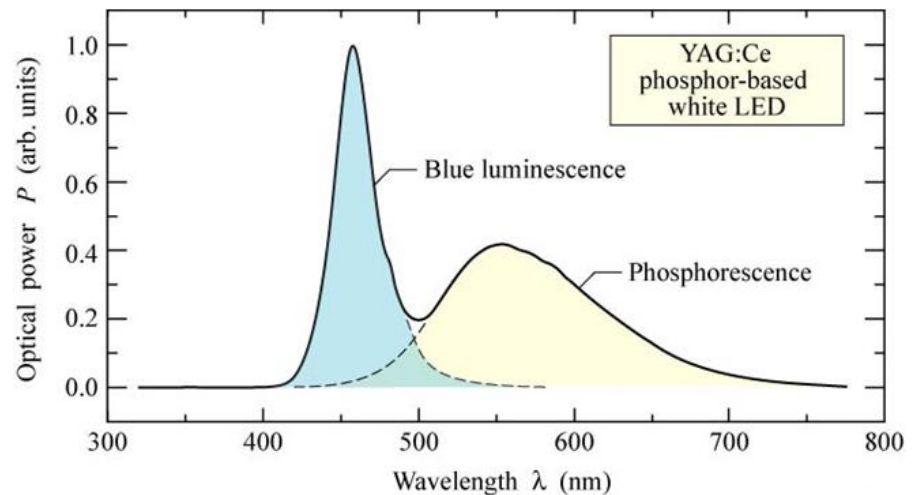
# Illuminance

- **Practical applications of lighting usually deal with illuminance**
- **lux (lx): the measurement unit for illuminance, which is density of the illuminous flux incident on a surface (lumen per square meter)**
- **Sun generates the illuminance on the earth's surface:  $10^4$  lx to  $10^5$  lx, depending on weather**
- **Moon generates the illuminance on the earth's surface  $\leq 0.1$  lx.**
- **Higher illuminance help the eyes distinguish details, small contrasts and color hues.**
- **Different activities require different levels of illuminance.**

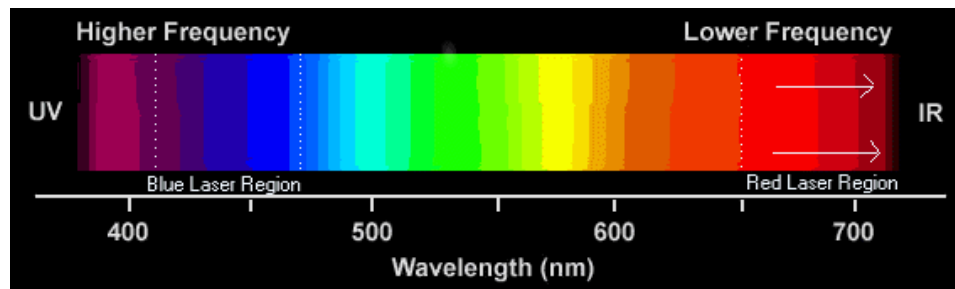
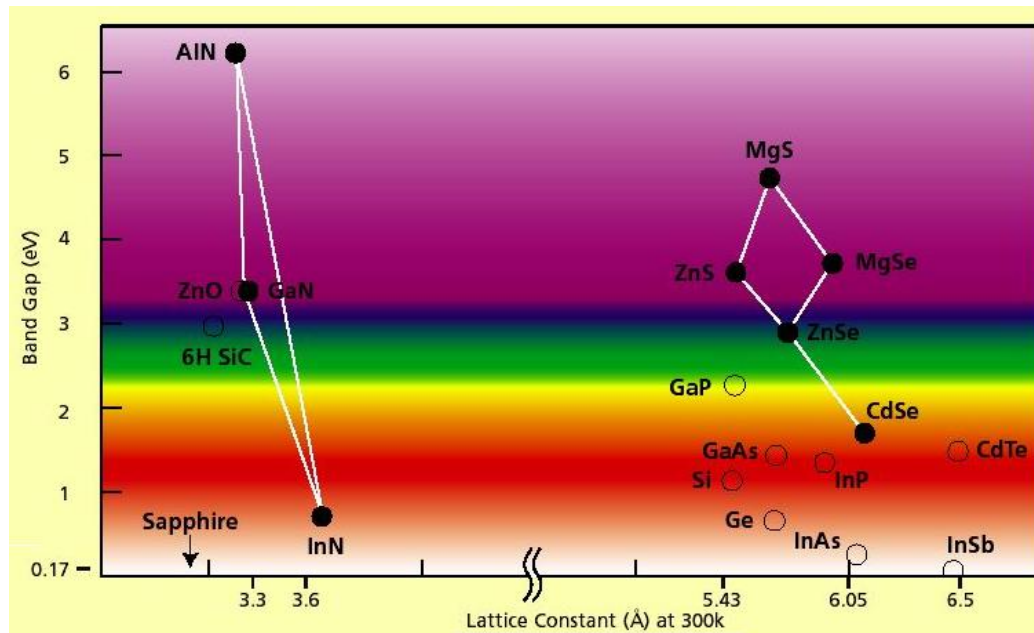
# How much light do you need?

Type of Activity	Illuminance (lx =lm/m <sup>2</sup> )
Orientation and simple visual tasks (public spaces)	30-100
Common visual tasks (commercial, industrial and residential applications)	300-1000
Special visual tasks, including those with very small or very low contrast critical elements	3,000-10,000

- Key components: blue LEDs
- Improve efficiency of blue LEDs
- Improve quality of light







**LED: Bandgap determines the emission wavelength (colour)**

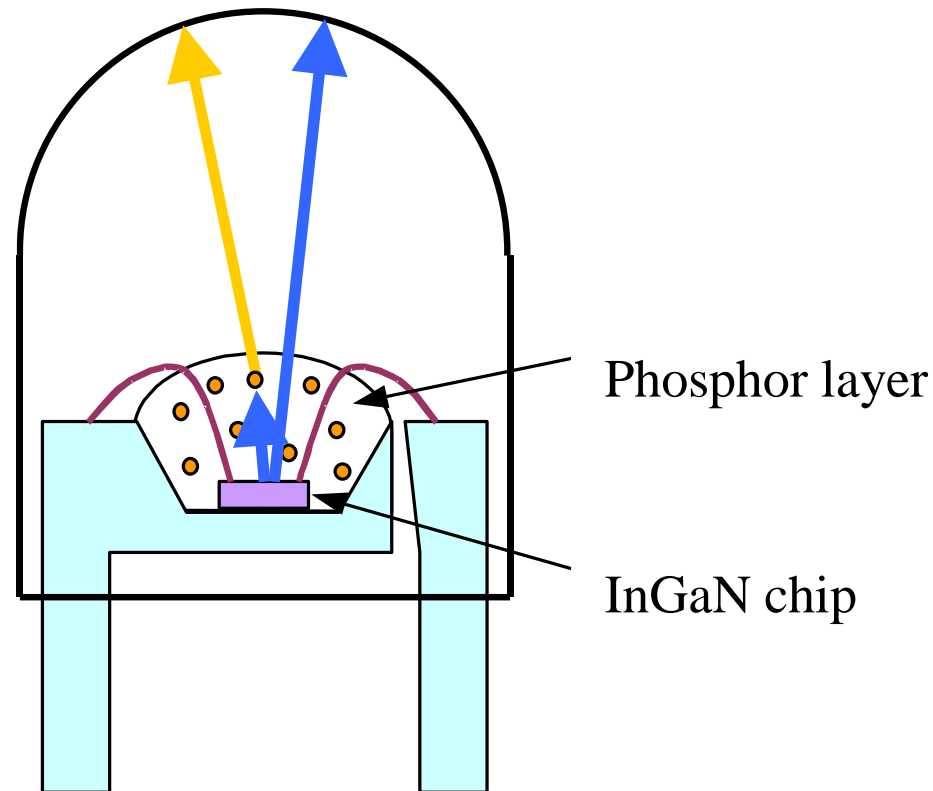
**Band structure: direct bandgap**

**UV: III-nitrides, ZnO, II-VI groups**

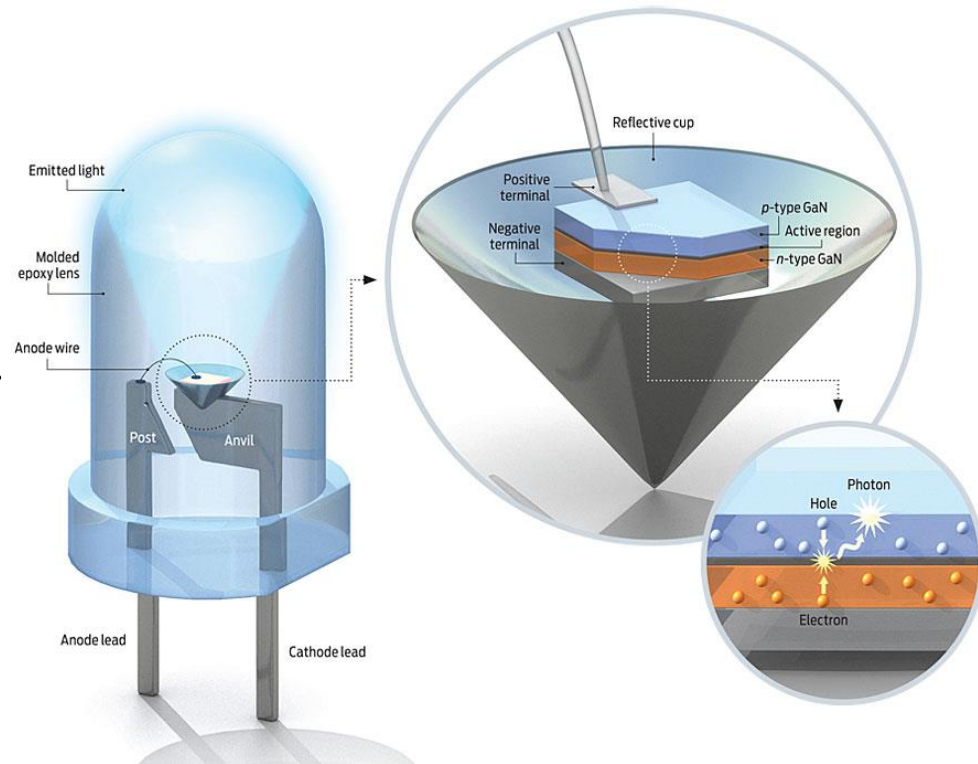
**Visible: III-nitrides, GaNP, AlGaInP**

**Infrared: III-nitrides, InAs, InSb, InGaAs, etc**

# Turning blue LEDs to white LEDs

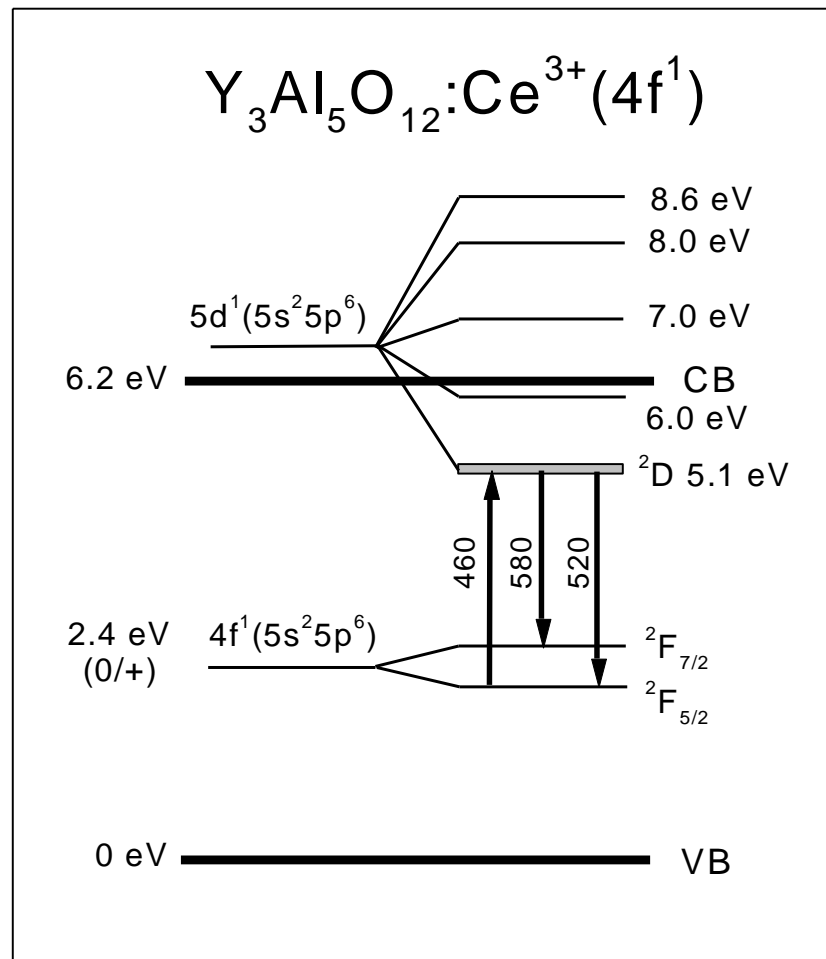


**White LED**

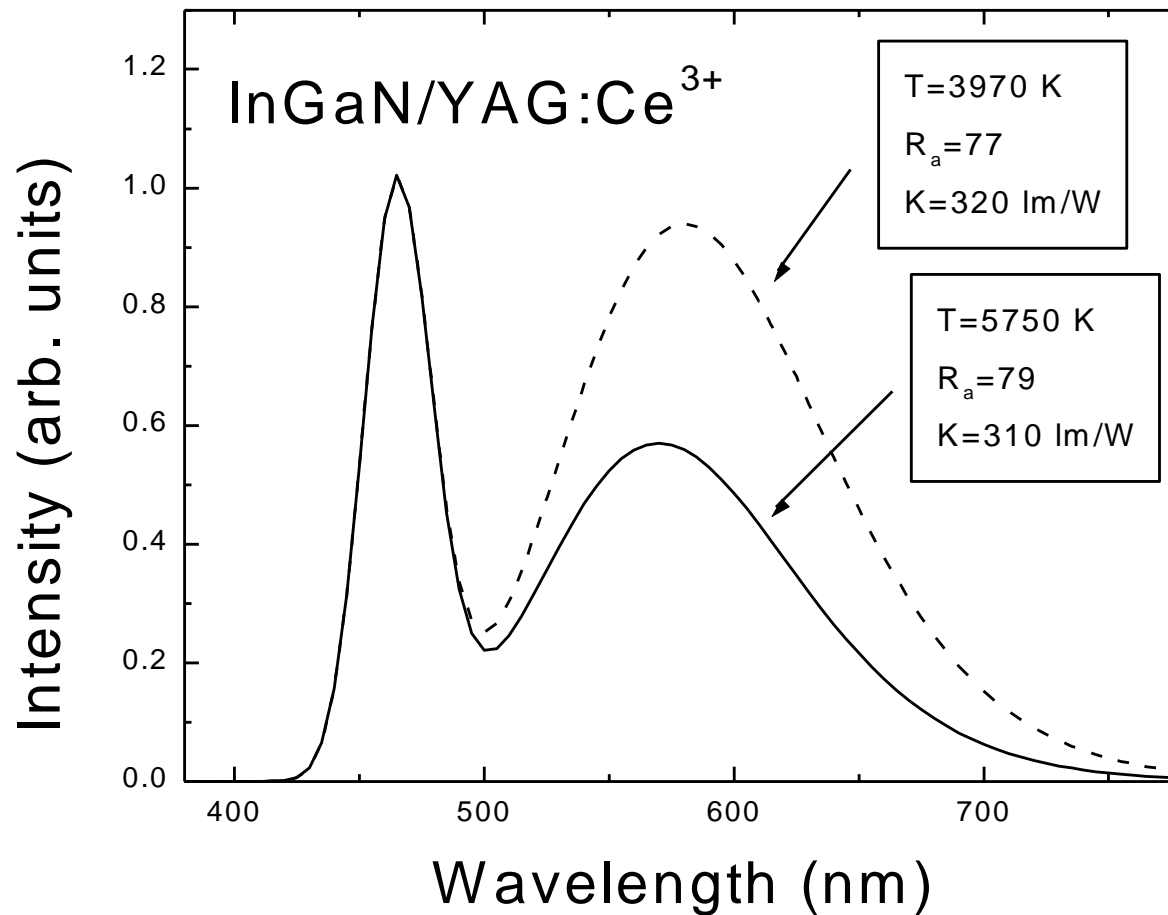


**Blue LED**

## InGaN based luminescence conversion white LED



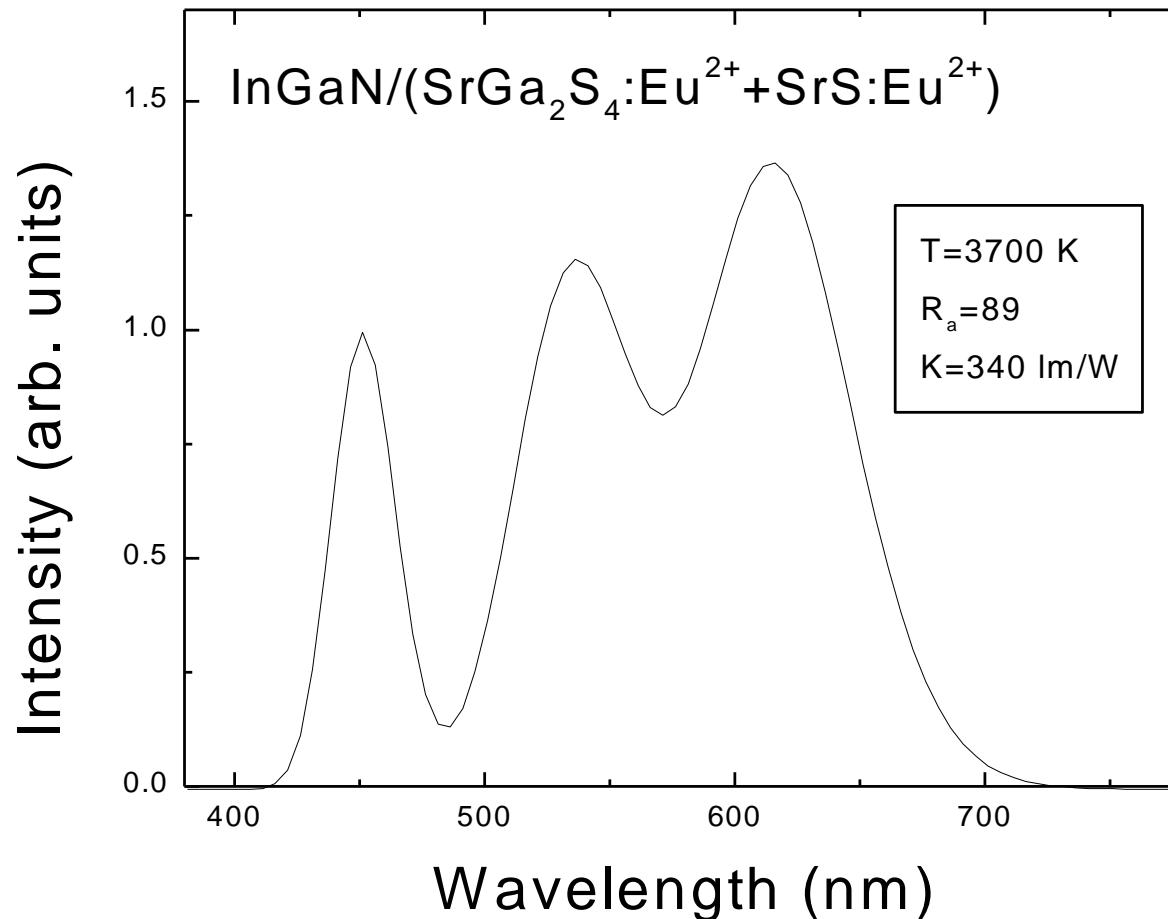
**Energy levels of  $\text{Ce}^{3+}(4f^1)$  in yttrium aluminum garnet  $\text{Y}_3\text{Al}_5\text{O}_{12}$  (after M.Batenschuk *et al.*, *MRS Symp. Proc.* 560, 215, 1999).**



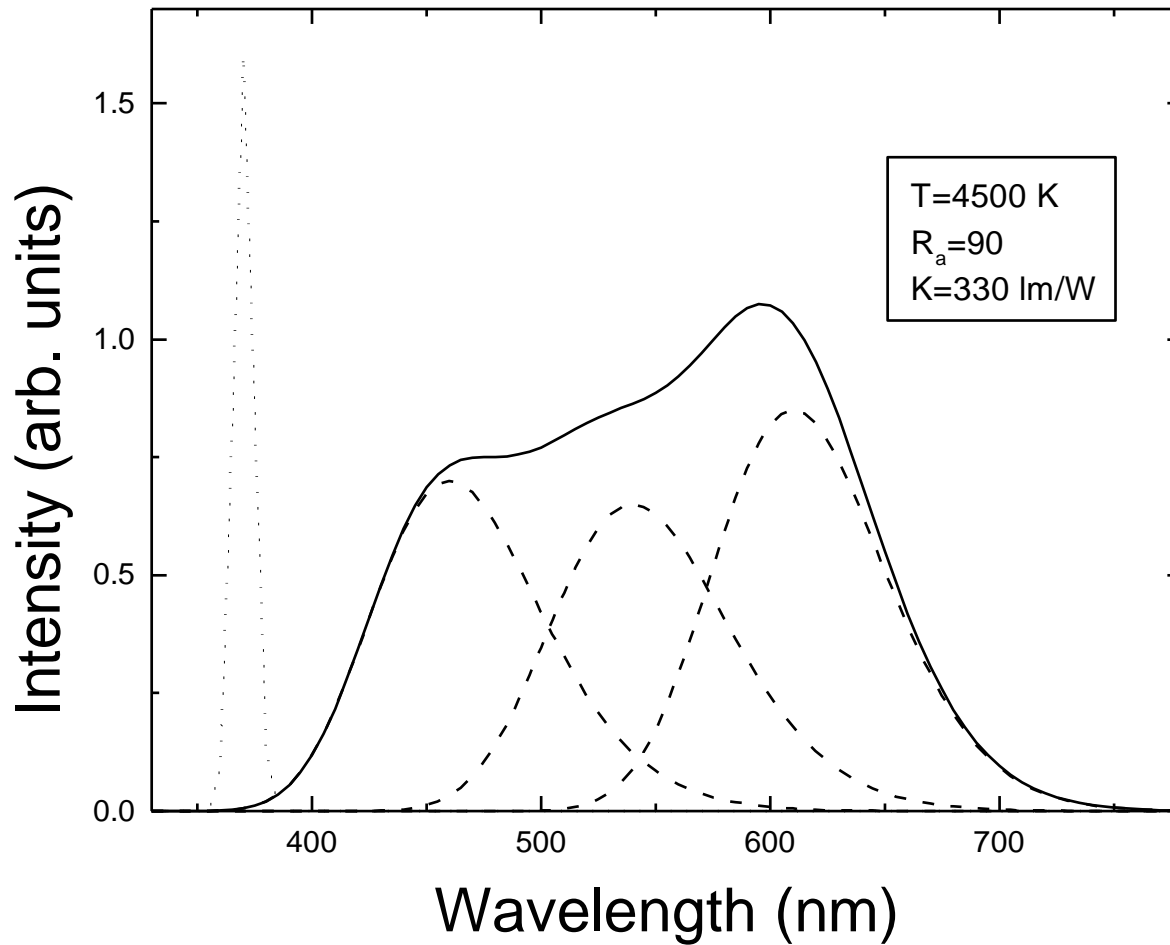
### Simulation:

Model emission spectra of  $\text{AlInGaN}+(\text{Y}_{1-a}\text{Gd}_a)_3(\text{Al}_{1-b}\text{Ga}_b)_5\text{O}_{12}:\text{Ce}^{3+}$  white LEDs for two compositions of garnet.

Solid line: 570 nm phosphor; and dashed line: 580 nm phosphor

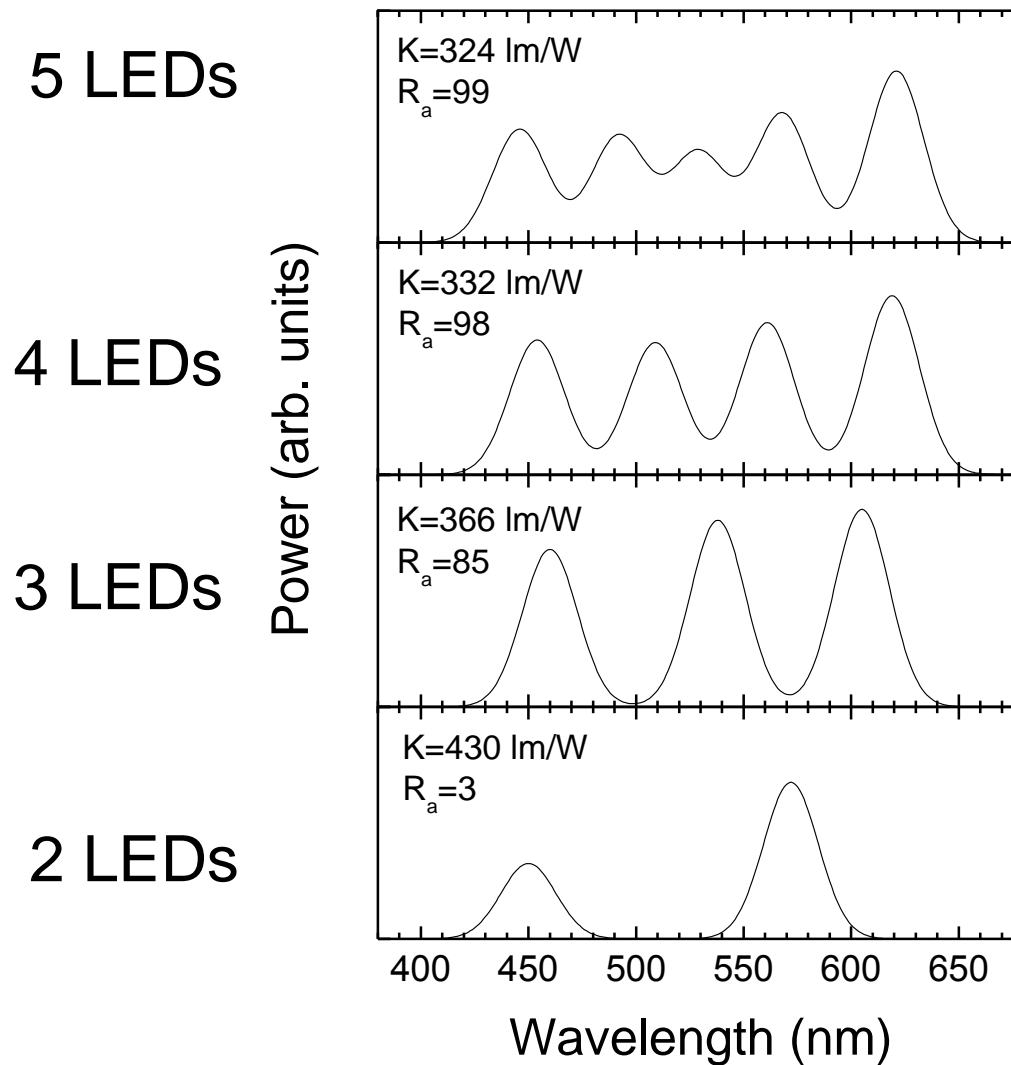


**Simulation: white emission spectrum from  
AlInGaN+(SrGa<sub>2</sub>S<sub>4</sub>:Eu<sup>2+</sup>+SrS:Eu<sup>2+</sup>) system  
(after R.Mueller-Mach and G.O.Meuller, *Proc. SPIE* 3938, 30, 2000).**



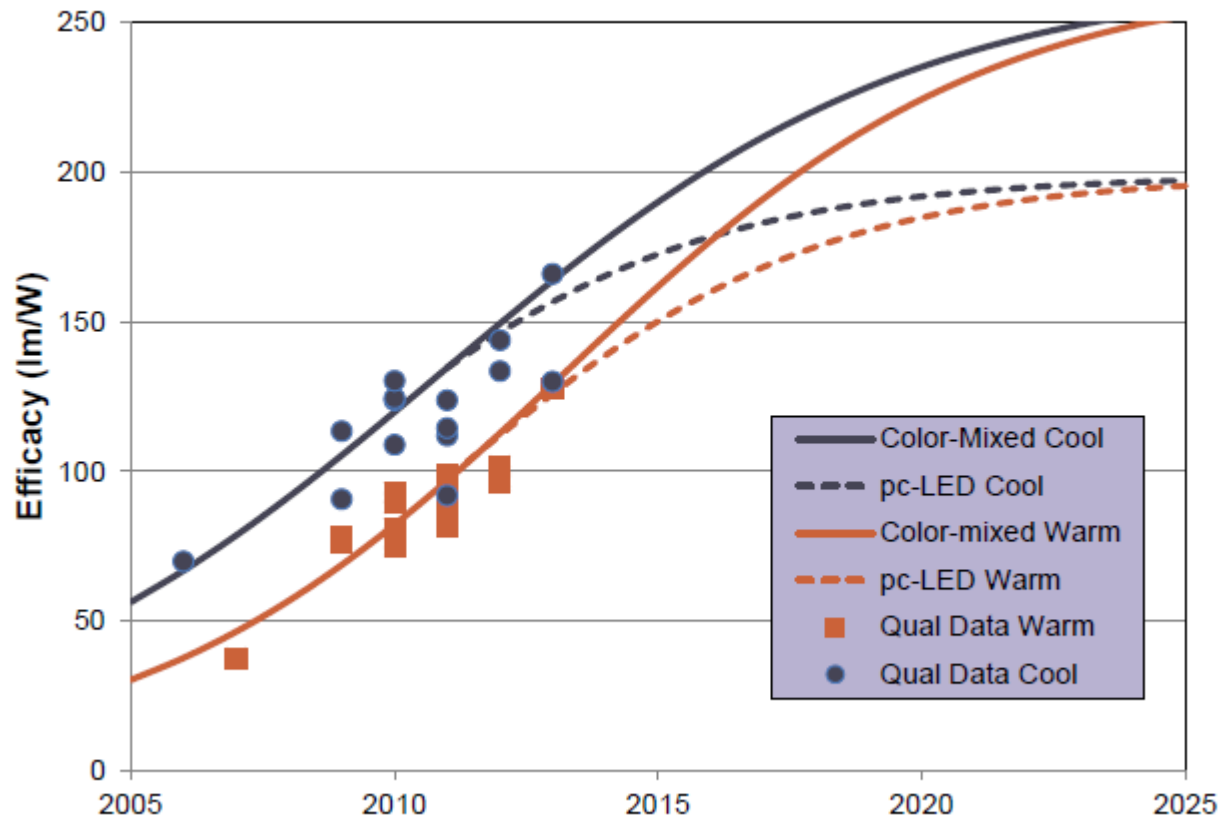
**Simulation: white emission spectrum from UV pump + 3 phosphors (after D.Eisert *et al.*, *Inst. Pure Appl. Phys. Conf. Ser.* 1, 841, 2000).**





- Simulation: optimized spectral power distributions
- 4 or 5 LEDs with different colors from blue to red would be ideal

# US DOE road-map for SSL



- Blue LED +Yellow phosphor: <200 lm/Watt
- Color Mixed LEDs: Blue, Green, Yellow LEDs (red LED is no problem at all) requested
- Challenges: green/yellow LEDs (high indium content)

## T17-18 Tutorial Questions

- For a white LED commercially available, which is fabricated using “blue LED + Yellow phosphor” approach, the measurements of the luminous flux of the LED is performed, starting from a low injection current in a pulse mode. The luminous flux increases linearly with increasing injection current until 300 mA at a forward bias of 2.9 V, where the measured luminous flux is 185 lumen. For practical application, an injection current of 3000 mA at a bias of 3.5 V in a continuous mode is used, assuming the efficiency droop is 50% and thermal droop is 20%. For an office with 5x5 m, 900 lux is required
- Estimate an actual luminous efficiency of the white LED (lm/W)
- Estimate the number of such white LEDs
- Estimate the saved energy per day compared with the Incandescent bulbs (20 lumen/watt) and fluorescent tubes (80 lumen/watt) used previously, respectively.

## **T17-18 Tutorial Questions**

- State the major advantage of visible light communication (VLC) system over than the present-day radio frequency based Wi-Fi technology
- State the major limit if the above white LEDs are directly used for the application of visible light communication; Provide any comments on minimising the limit.