

## Examination Answers: EEE402

### Solutions to Numerical Questions

1(c) Plane spacing  $d_{hkl} = a_0 / \sqrt{h^2 + k^2 + l^2}$

With  $a_0 = 0.5646\text{nm}$

For (011)  $d_{011} = 0.5646 / \sqrt{0^2 + 1^2 + 1^2} \text{nm}$   
 $= 0.3992\text{nm}$

For (111)  $d_{111} = 0.5646 / \sqrt{1^2 + 1^2 + 1^2}$   
 $= 0.3260\text{nm}$

For (122)  $d_{122} = 0.5646 / \sqrt{1^2 + 4 + 4}$   
 $= 0.1882\text{nm}$

For (115)  $d_{115} = 0.5646 / \sqrt{1^2 + 1^2 + 25}$   
 $= 0.1087\text{nm}$

1(d)  $[-101] \cdot [111] = 0$ : then the  $[-101]$  direction lies in the (111) plane.  
 $[100] \cdot [011] = 0$ : then the  $[100]$  direction lies in the (011) plane.

2(c) Calculation of time for layer regrowth:

i) velocity  $= v_0 [\exp(-E_A/kT)]$   
 $= 3.68 \times 10^8 [\exp(-2.76/8.61 \times 10^{-5} \times 873)]$   
 $= 3.68 \times 10^8 \times 1.130 \times 10^{-16} \text{cm/s}$   
 $= 4.16 \times 10^{-8} \text{cm/s}$

ii) time required to regrow  $1.5 \times 10^{-5} \text{cm}$ :

$$= 1.5 \times 10^{-5} / 4.16 \times 10^{-8} \text{s}$$
$$= 361 \text{s}$$

3(c) The initial As concentration in the crystal is:  $0.05 \times 0.3\% = 0.015\%$

If  $C_0$  is initial concentration of impurity in the melt,  $C_s$  is the final concentration of impurity in the crystal,  $x$  is the fraction of melt solidified and  $k_0$  is the impurity segregation coefficient, then

$$C_s = k_0 C_0 (1-x)^{k_0 - 1}$$

Therefore, with  $C_s = 0.09$

$$(1-x)^{k_0 - 1} = C_s / k_0 C_0$$

$$(1-x)^{-0.7} = 0.09 / 0.3 \times 0.05$$

$$(1-x)^{0.7} = 0.167$$

$$1-x = 0.077$$

Thus, the required fraction of melt solidified is 0.92 (92%).