



The  
University  
Of  
Sheffield.

**DEPARTMENT OF ELECTRONIC AND ELECTRICAL ENGINEERING**

**Spring Semester 2014-15 (2.0 hours)**

**EEE337 Semiconductor Electronics**

Answer **THREE** questions. **No marks will be awarded for solutions to a fourth question.** Solutions will be considered in the order that they are presented in the answer book. Trial answers will be ignored if they are clearly crossed out. **The numbers given after each section of a question indicate the relative weighting of that section.**

1. a. Consider a Si pn junction with the following parameters.

Diode area,  $A = 0.1 \text{ cm} \times 0.1 \text{ cm}$   
 p-side doping,  $N_a = 1 \times 10^{16} \text{ cm}^{-3}$   
 n-side doping,  $N_d = 1 \times 10^{17} \text{ cm}^{-3}$   
 Electron diffusion coefficients,  $D_e = 20 \text{ cm}^2/\text{s}$   
 Hole diffusion coefficients,  $D_h = 12 \text{ cm}^2/\text{s}$   
 Electron minority carrier lifetime,  $\tau_e = 100 \text{ ns}$   
 Hole minority carrier lifetime,  $\tau_h = 10 \text{ ns}$   
 Intrinsic carrier concentration,  $n_i = 1.5 \times 10^{10} \text{ cm}^{-3}$

- i) Explain why it is important to have long minority carrier diffusion length in solar cell. Verify that the electron and hole minority carrier diffusion lengths are 14.1 and 3.46  $\mu\text{m}$ , respectively. (2)
  - ii) In addition to long minority carrier diffusion length, it is also important to have a large depletion width. Verify that the depletion width is 0.33  $\mu\text{m}$  at 0 V. (4)
- b.
- i) When the solar cell in part (a) is exposed to direct sunlight the electron-hole pair generation rate is assumed to be constant and is given by  $10^{22} \text{ cm}^{-3}\text{s}^{-1}$ . Using parameters from part (a), verify that the photocurrent produced is 29 mA. (2)
  - ii) Calculate the open circuit voltage for this Si diode if the saturation leakage current is 10 fA. (2)
- c. Consider a solar cell that produces a short circuit current  $I_{SC} = 30 \text{ mA}$  and an open circuit voltage,  $V_{OC} = 0.6 \text{ V}$ . Assuming that  $V_m = 0.9V_{OC}$  and  $I_m = 0.9I_{SC}$ , describe how a cluster of solar cells can be connected to produce a total power of 10 W at an output voltage of 10 V. [ $V_m$  and  $I_m$  are the voltage and current that produces the maximum output power] (4)
- d. Figure 1.1 shows an optimised solar cell known as Passivated Emitter & Rear Locally-diffused (PERL) cell.

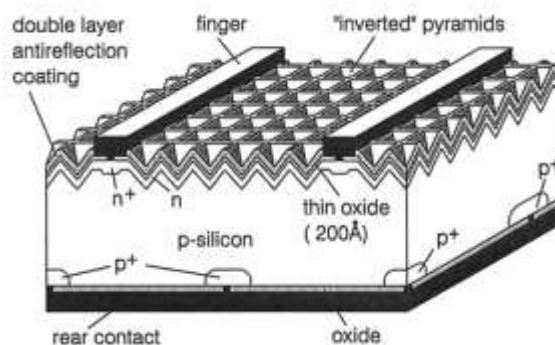


Figure 1.1: Schematic of a PERL cell (Zhao et. al., Solar Energy Materials and Solar Cells 41/42(1996) 87-89)

Explain the design features that enable PERL cell to achieve a high conversion efficiency. (6)

2. a. Consider an InGaAs pin photodiode designed to absorb signal at 1550 nm. This InGaAs pin diode has a depletion width of 1  $\mu\text{m}$  and InP p and n layers. The dielectric constant is 13.9 and the saturation velocity is  $10^5$  cm/s.
- i) Discuss the main advantages of using the wide bandgap InP for the p and n layers. (3)
  - ii) The absorption coefficient of InGaAs is  $8000\text{ cm}^{-1}$  at the wavelength 1550 nm. Calculate the quantum efficiency of this photodiode assuming no surface reflection. (2)
  - iii) Determine the size of the photodiodes that should be fabricated in order to achieve an RC-limited bandwidth of 20 GHz. [Assume that the device series resistance is negligible and the metal transmission line is  $50\ \Omega$ ]. (3)
- b. Current high speed optical networks operate up to 100 Gb/s with higher bit rate networks being evaluated. Recommend a photodiode design that will achieve a bandwidth of 75 GHz. Provide supporting statements for features included in your design (specify the choice of material, layer thicknesses and dimension of diode). (6)
- c. Consider a Si avalanche photodiode (APD) with a breakdown voltage  $V_b = 200$  V, a quantum efficiency of 0.9, series resistance of  $1\ \Omega$  and  $n_m = 1.6$ . When biased at 90% of its breakdown voltage the dark current is 1 nA due to surface leakage.
- i) The APD is used to detect a signal at 633 nm with an optical power of 1 nW. Verify whether this APD will be able to detect the signal when operated at 10 V. (3)
  - ii) Suggest a suitable operating voltage range for this APD to generate gain that will raise the signal above the dark current. (5)

3. a. The parameters of a GaAs pn homojunction LED are given below

Electron diffusion coefficient,  $D_e = 30 \text{ cm}^2/\text{V-s}$

Hole diffusion coefficient,  $D_h = 15 \text{ cm}^2/\text{V-s}$

p-doping,  $N_a = 5 \times 10^{16} \text{ cm}^{-3}$

n-doping,  $N_d = 5 \times 10^{17} \text{ cm}^{-3}$

Electron minority carrier lifetime,  $\tau_e = 10^{-7} \text{ s}$

Hole minority carrier lifetime,  $\tau_h = 10^{-8} \text{ s}$

Intrinsic carrier concentration,  $n_i = 2 \times 10^6 \text{ cm}^{-3}$

- i) Calculate the injection efficiency,  $\gamma_{inj} = \frac{J_e}{J_e + J_h}$ , assuming no

recombination due to traps in this GaAs LED.

- ii) The electrons are injected into the top p-layer, so that photons generated by radiative recombination can be emitted vertically. Calculate the injection current at a forward bias of 1 V. Assume the diode has an area of  $1 \text{ mm}^2$  (10) (4)

- b. Sketch and label the structure to produce high brightness GaN LED. Explain the features that improves the efficiency of the LED in your answer. (6)

4. a.

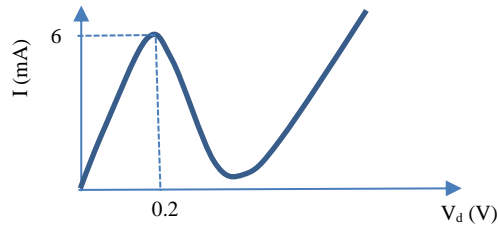


Figure 4.1

A typical current-voltage characteristics of a GaAs tunnel diode is shown in Figure 4.1. Using band diagrams, explain how the current changes with bias voltage. (6)

b. The impedance of a tunnel diode is given by

$$Z_{in} = \left[ R_s + \frac{-R}{1 + (\omega RC_j)^2} \right] + j \left[ \omega L_s + \frac{-\omega C_j R^2}{1 + (\omega RC_j)^2} \right]$$

$Z_{in}$  changes with frequency, making it a very important component for high speed circuit applications. Consider a GaAs tunnel diode with the following parameters; a lead inductance of 0.1 nH, a series resistance of 4  $\Omega$ , a junction capacitance of 70 fF and a negative resistance of 20  $\Omega$ . Calculate the frequency when the real part of the impedance becomes zero. (7)

c. With the aid of band diagrams, explain how a resonant tunnel diode works. (4)

d. Discuss the key advantages of resonant tunnelling diodes over conventional tunnel diodes based on a pn junction. (3)

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## List of formulae

$$f^e(E) = \frac{1}{\exp\left(\frac{E - E_{Fn}}{kT}\right) + 1}$$

$$I_d = I_s \left[ \exp\left(\frac{qV}{kT}\right) - 1 \right]$$

$$J_e = \frac{qD_e n_p}{L_e} \exp\left(\frac{qV}{kT}\right)$$

$$V_{bi} = \frac{kT}{q} \ln\left(\frac{N_a N_d}{n_i^2}\right)$$

$$L_{e(h)} = \sqrt{D_{e(h)} \tau_{e(h)}}$$

$$V_{OC} = \frac{kT}{q} \ln\left(1 + \frac{I_{ph}}{I_s}\right)$$

$$I_{ph} = qAG(L_e + W + L_h)$$

$$\eta = \left(\frac{I_{ph}}{q}\right) \left(\frac{P_{opt}}{h\nu}\right)^{-1}$$

$$R_{res} = \frac{\eta q \lambda}{hc}$$

$$t_{diff} = \frac{4x^2}{\pi^2 D_p}$$

$$f_{3dB-tr} = \frac{0.4}{t_r} = \frac{0.4\nu_s}{W}$$

$$f_{RC} = \frac{1}{2\pi RC}$$

$$M = \frac{1}{1 - \left(\frac{V - IR}{V_b}\right)^{n_m}}$$

$$SNR = \frac{I_{ph}^2}{\langle i_s^2 \rangle + \langle i_{th}^2 \rangle} = \frac{(q\eta P_{opt}/h\nu)^2}{2qI_T B + 4kTB/R_{eq}}$$

$$g(h\nu) = G_{las} [f^e(E^e) + f^h(E^h) - 1] \quad cm^{-1} \text{ where } G_{las} = 5.6 \times 10^4 \frac{(h\nu - E_g)^{1/2}}{h\nu} \text{ for GaAs}$$

$$J_{th} = \frac{qd_{las} n_{th}}{\tau_r(J_{th})}$$

$$f^h(E) = \frac{1}{\exp\left(\frac{E_{Fp} - E}{kT}\right) + 1}$$

$$I_s = qAN_c N_v \left[ \frac{1}{N_A} \sqrt{\frac{D_e}{\tau_e}} + \frac{1}{N_D} \sqrt{\frac{D_h}{\tau_h}} \right] \exp\left(-\frac{E_g}{kT}\right)$$

$$J_h = \frac{qD_h p_n}{L_h} \exp\left(\frac{qV}{kT}\right)$$

$$W = \sqrt{\frac{2\varepsilon_s}{q} \left(\frac{N_a + N_d}{N_a N_d}\right)} V_{bi}$$

$$D_{e(h)} = \frac{kT}{q} \mu_{e(h)}$$

$$I_{tot} = I_s \left[ 1 - \exp\left(-\frac{q(V - I_{tot} R_s)}{kT}\right) \right] + I_{ph}$$

$$\eta = (1 - R) [1 - \exp(-\alpha W)]$$

$$I_{ph} = \frac{\eta \lambda P_{opt}}{1.24}$$

$$f_{IMP} = \frac{\nu_{sat}}{2(w - x_a)}$$

$$V_B = E_m x_a + \left(E_m - \frac{qQ_c}{\varepsilon_s}\right) (w - x_a)$$

## PHYSICAL CONSTANTS

Quantity	Symbol	Value
Boltzmann constant	$k$	$1.38066 \times 10^{-23}$ J/K
Electron rest mass	$m_o$	$9.1095 \times 10^{-31}$ kg
Electronic charge	$q$	$1.60218 \times 10^{-19}$ C
Permeability in vacuum	$\mu_o$	$1.25663 \times 10^{-8}$ H/cm
Permittivity in vacuum	$\epsilon_o$	$8.85418 \times 10^{-14}$ F/cm
Planck constant	$h$	$6.62617 \times 10^{-34}$ Js
Speed of light in vacuum	$c$	$2.99792 \times 10^{10}$ cm/s
Thermal voltage at 300 K	$kT/q$	0.0259 V

Dielectric constant = 11.9 (Si), 12.4 (GaAs), 13.9 (InGaAs)