

EEE6206 Power Semiconductor Devices:

Section 2a: P-N Junctions

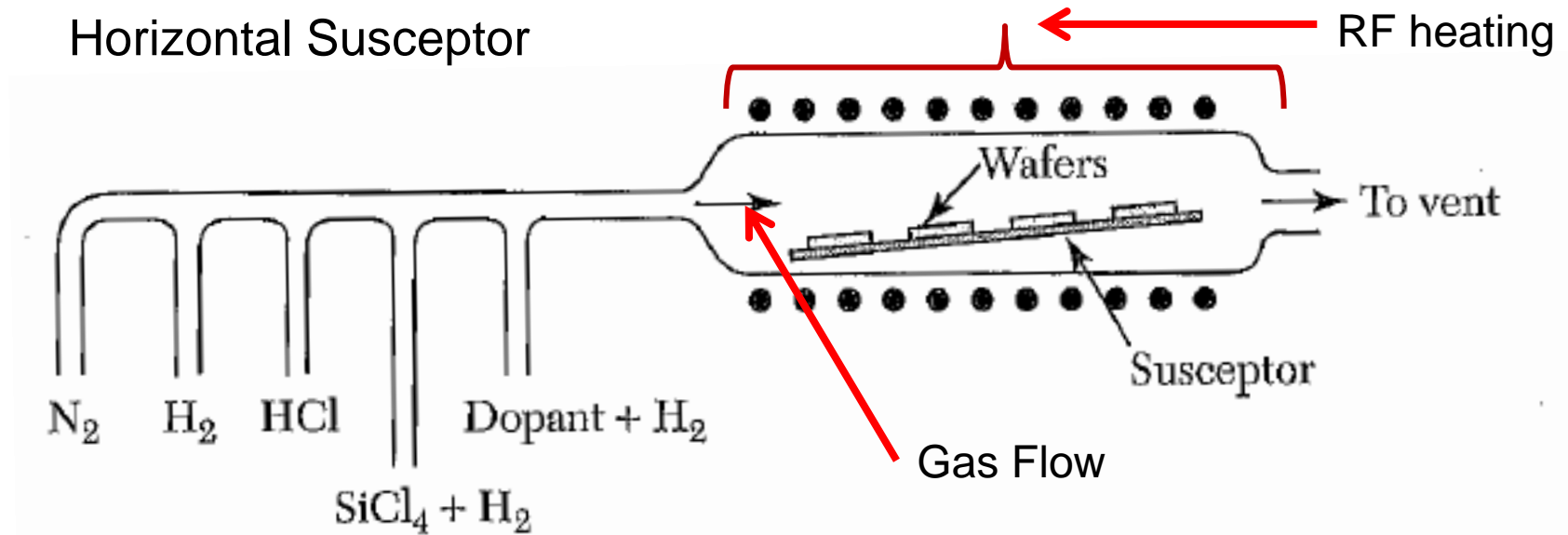
PN junction diodes

- A p-n junction serves an important role both in modern electronic applications and in understanding other semiconductor devices
- It is used extensively in rectification, switching and other operating in electronics circuits
- It is a building block for key device technologies
 - bipolar transistors, thyristors and MOSFETs

Formation of Junctions: Epitaxial Growth

- Epitaxial Growth
 - Can be used of the formation of...
 - Thin silicon layers for lateral power devices
 - Thick n- regions for vertical power devices
- Substrate may be a wafer of the same material or a different material with a similar lattice structure
 - Acts as a seed crystal
- Growth performed at temperatures considerably below the melting point of the substrate crystal
- Methods for epitaxial growth
 - Chemical vapour deposition (CVD)
 - Liquid phase epitaxy (LPE)
 - Molecular beam epitaxy (MBE)

Epitaxial growth: Chemical Vapour Deposition (CVD)

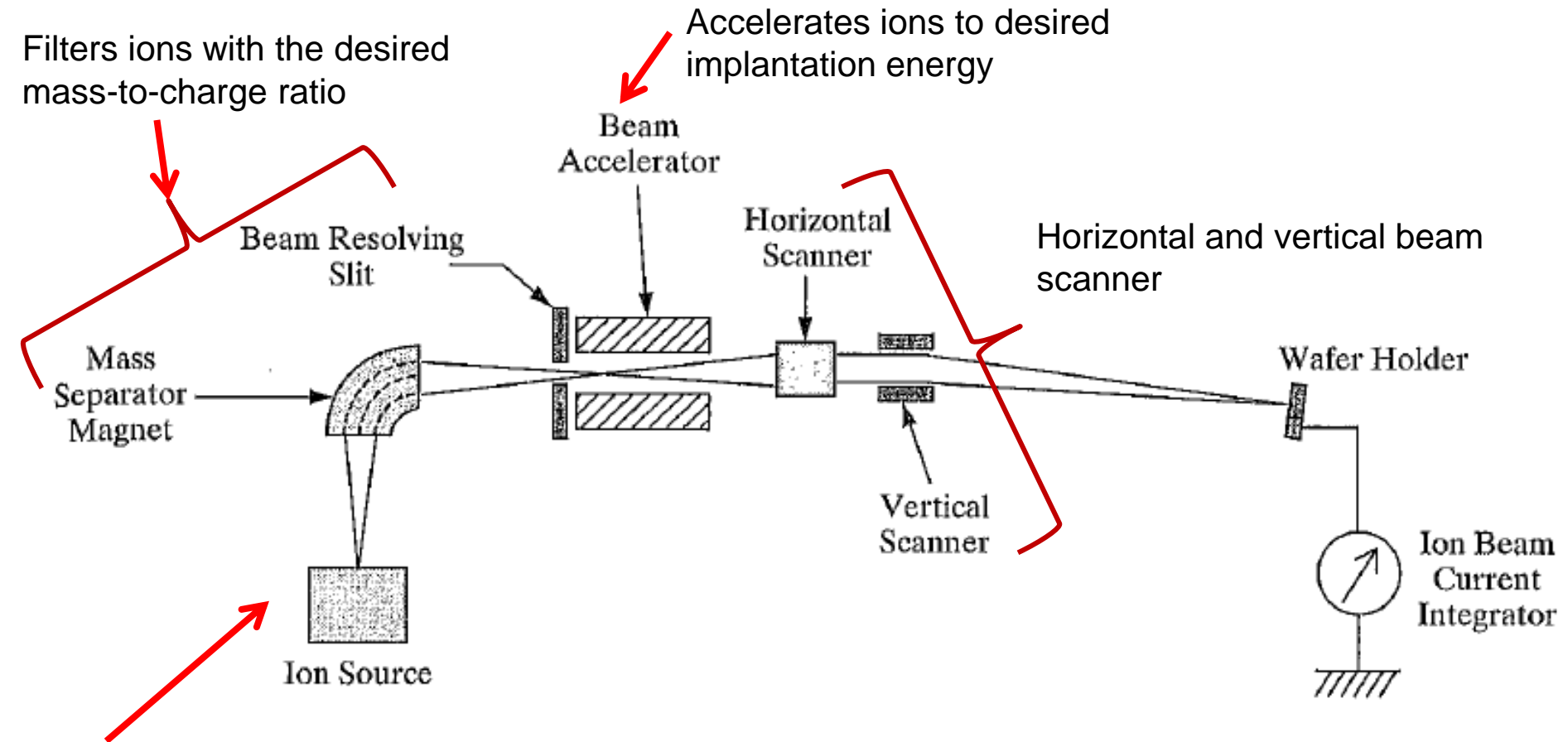


- Susceptor (horizontal, pancake, barrel)
 - mechanically support the substrates (wafers)
 - Source of thermal energy for the chemical reaction
- Mechanisms in CVD
 - Reactants are transported to the substrates (dopants and chemicals)
 - Reactants are then transferred to the surface where they are absorbed
 - Chemical reaction occurs, followed by growth of the epitaxial layer
 - Gaseous products from the reaction are desorbed from the sample into the gas stream and transferred out of the reaction chamber

Junction Formation: Implantation and Diffusion

- Direct implantation of energetic ions into the semiconductor
- In this process a beam of impurity ions are accelerated to kinetic energies ranging from several eV to MeV directed at the surface of the semiconductor
- Ion doses can vary from 10^{12} ions/cm² for threshold voltage adjust to 10^{18} ions/cm² for the formation of high conductive buried layers
- As the impurity enters the semiconductor they give up their energy to the lattice and come to rest at an average penetration depth
 - Projected range: Dependant upon energy level
 - Varies from a several 100's Angstroms to $\sim 1\mu\text{m}$

Schematic diagram of an ion implantation system

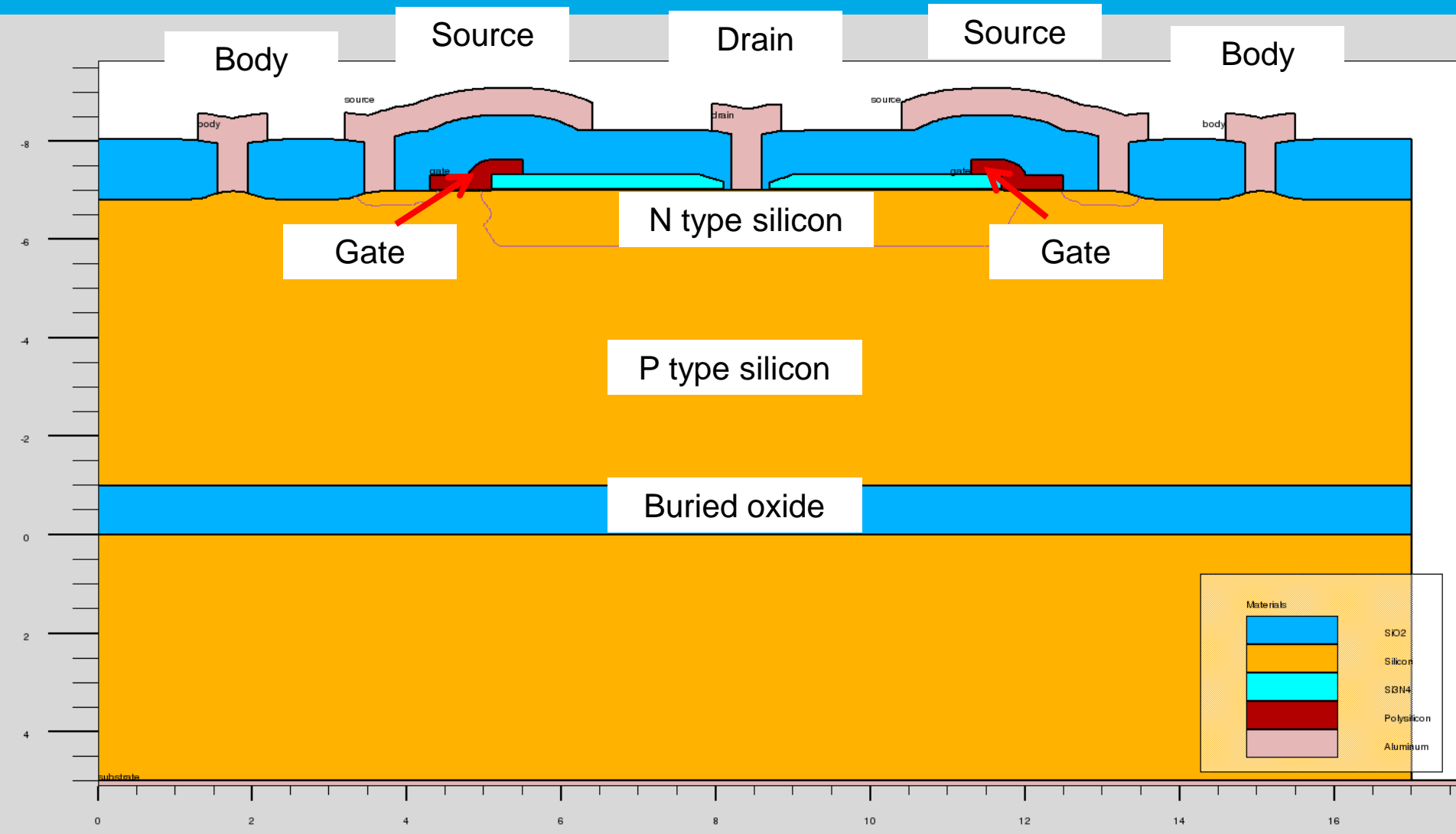


Heated filament to break up source gas (BF_3 AsH_3). An extraction voltage ($\sim 40\text{kV}$) causes the ions to move from the source

Impurity activation

- After implantation impurity is activated by an annealing process
 - Causing impurities to form bonds with the silicon lattice
 - Repairing crystalline damage from impurity
 - Drives junction deeper into the substrate to control junction depth via a diffusion process
- Common technique to form p type and n type structures in Silicon and Silicon Carbide

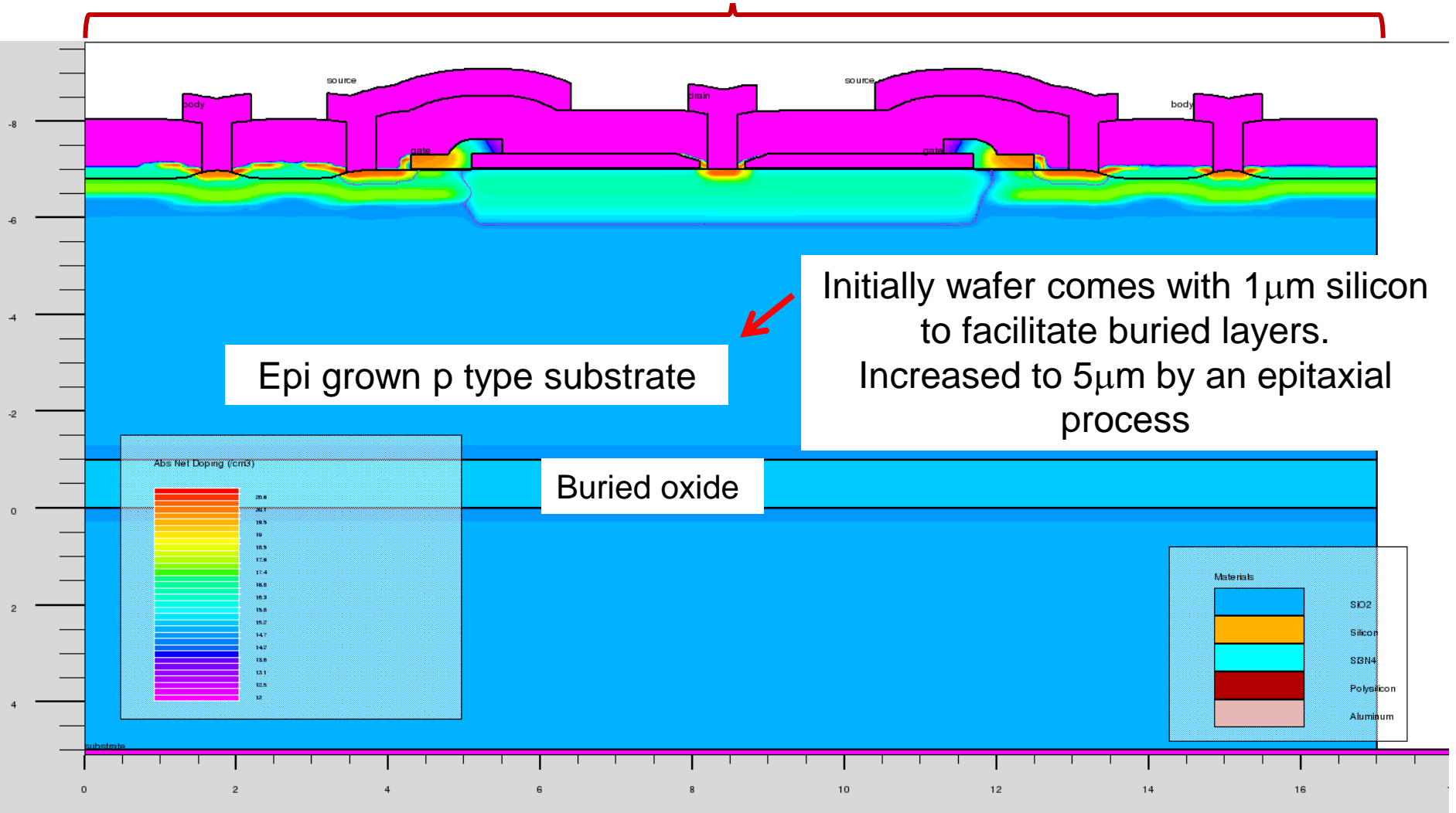
Practical example: 80V NMOS process simulation



- Buried oxide, lateral device technology
- Fully compatible with low voltage CMOS structures (BiCMOS Process)

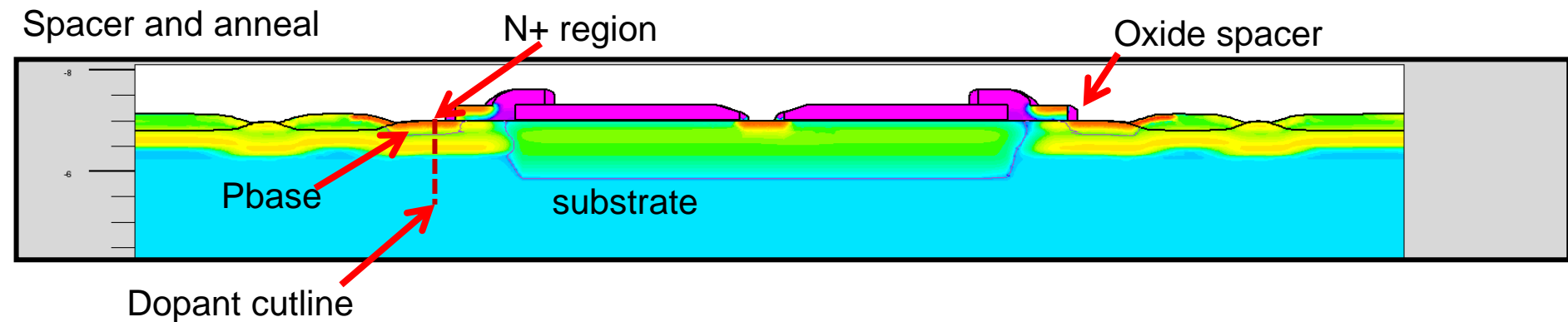
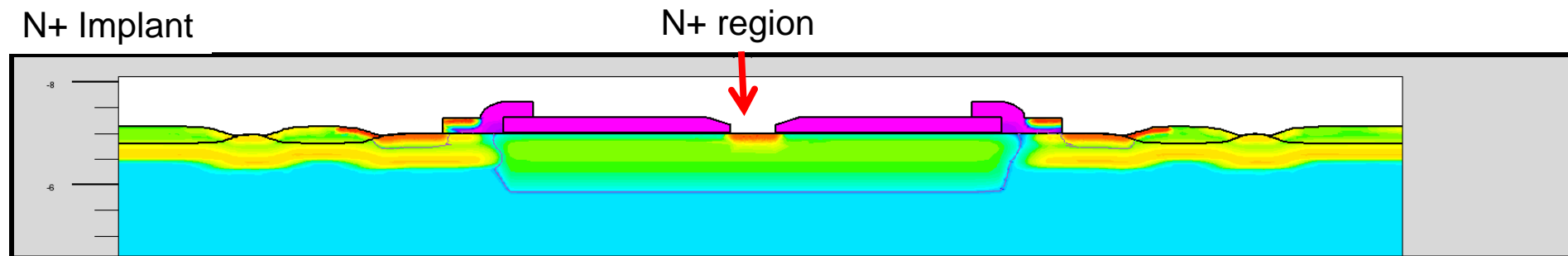
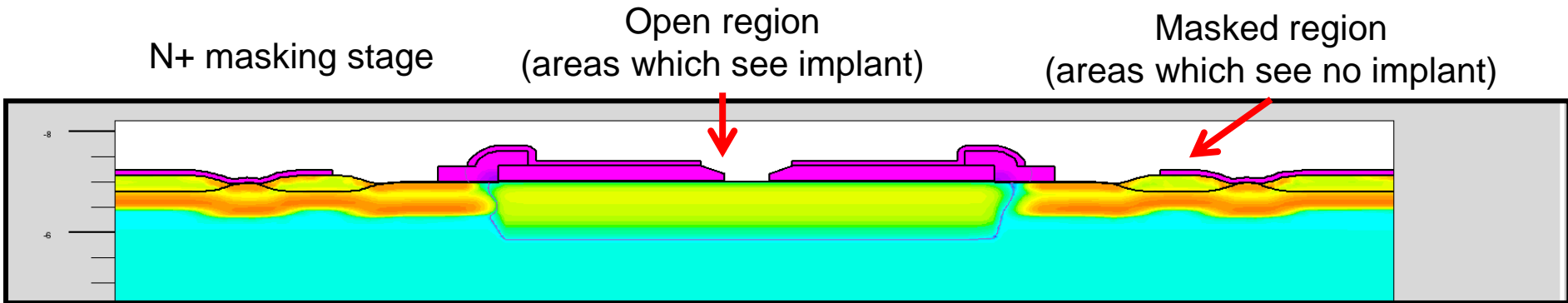
Buried oxide, lateral device process (Doping contours)

Topside device structures: All
implantation and anneal

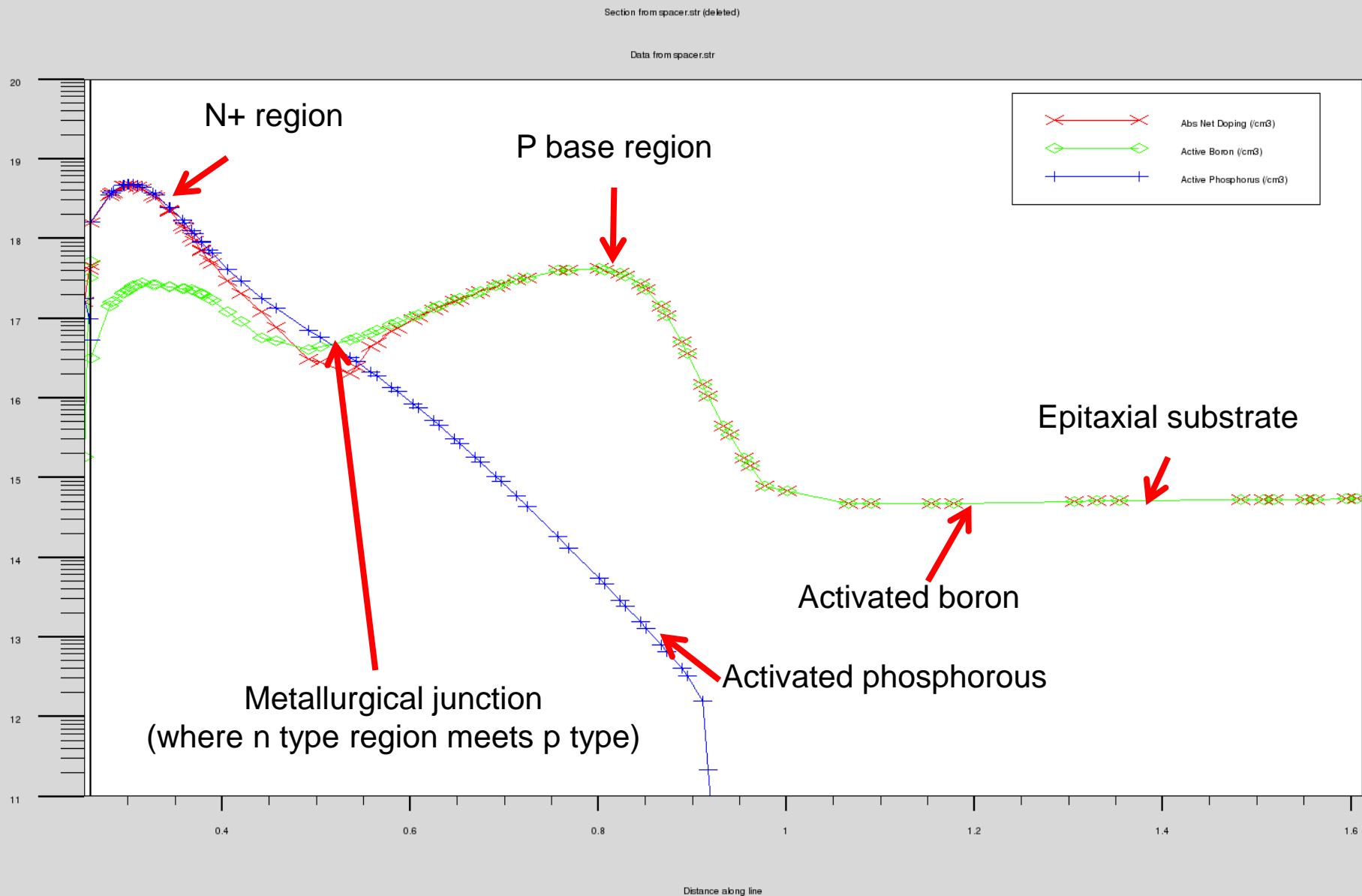


N+ implant formation

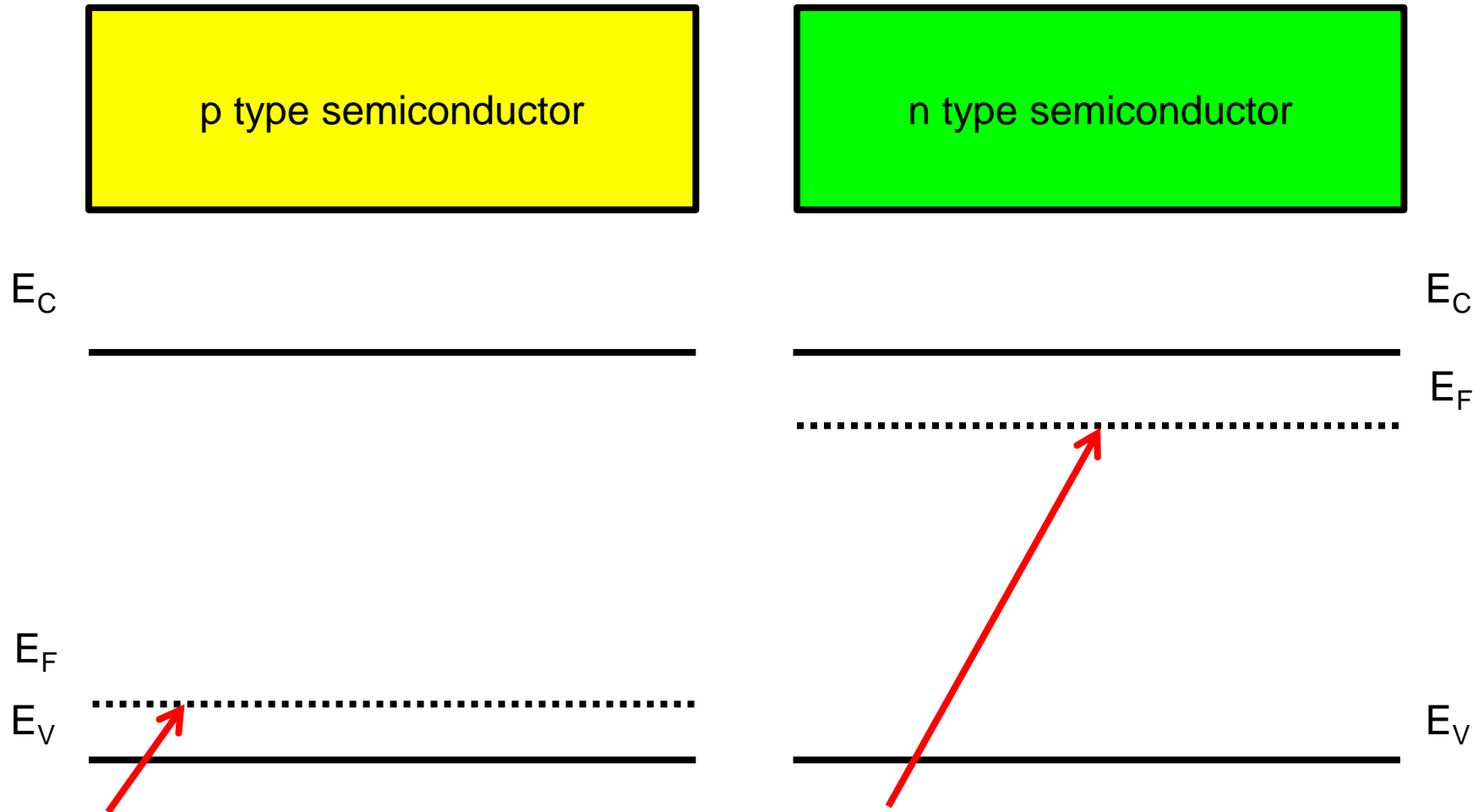
Cross section after formation of the MOSFET channel



Source dopant cutline



P-N junction: Formation



p type semiconductor:

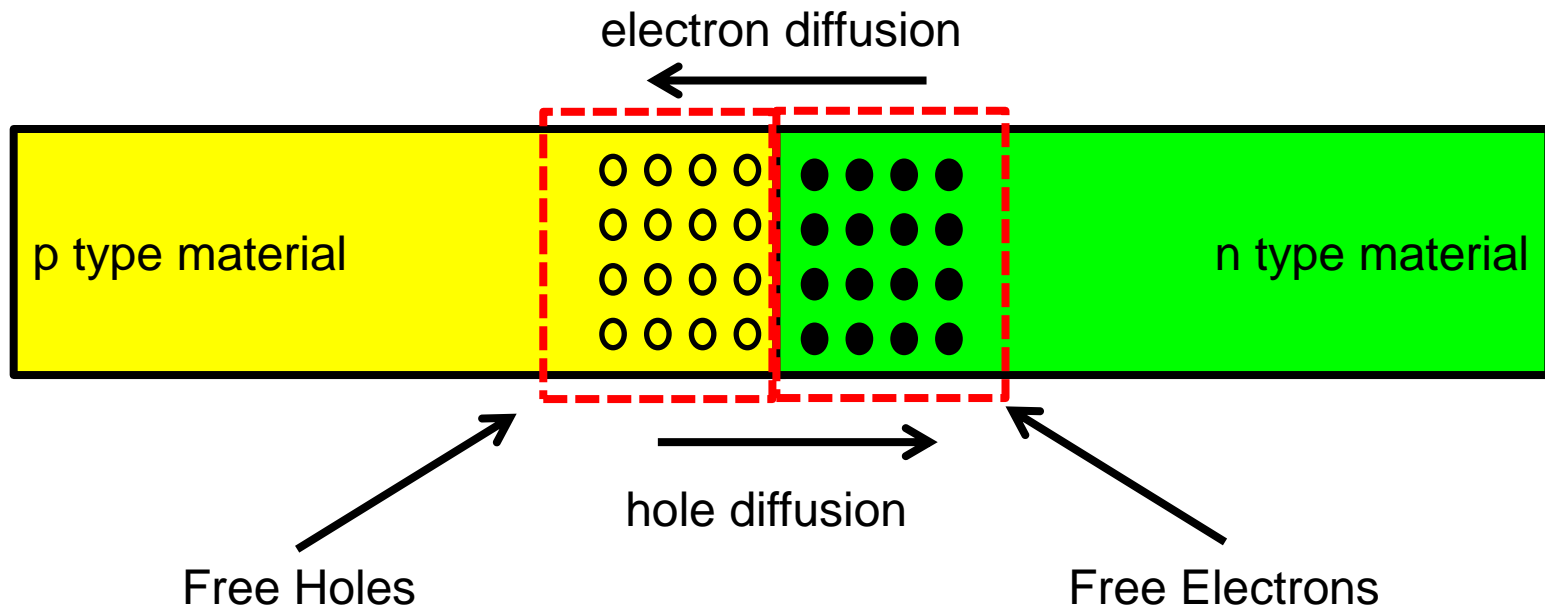
- Fermi level near valence band
 - high hole carrier concentration
 - few electrons

n type semiconductor:

- Fermi level near conduction band
 - high electron carrier concentration
 - few holes

When Junction is formed...

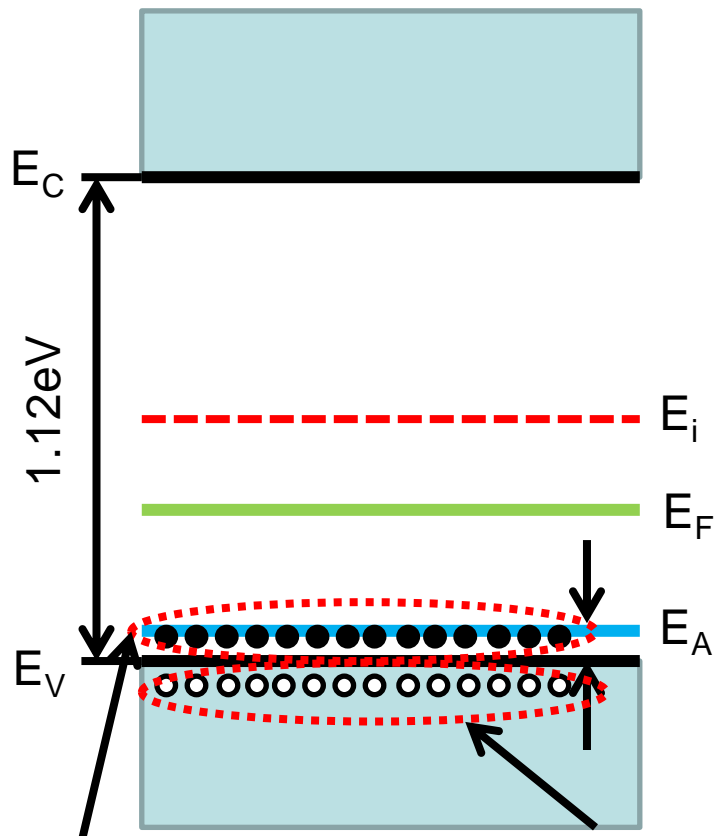
- When n and p type material are joined
- Large carrier concentration gradient at junction cause carrier diffusion
 - **Holes diffuse from p type to n type**
 - **Electrons diffuse from n type to p type**



- As the carriers diffuse across the metallurgical junction
- Fixed negative acceptor (N_A^-) and positive donor (N_D^+) charges are left uncompensated at the junction
- Creates a space charge (or depletion region) and electric field across the junction

Fixed charge

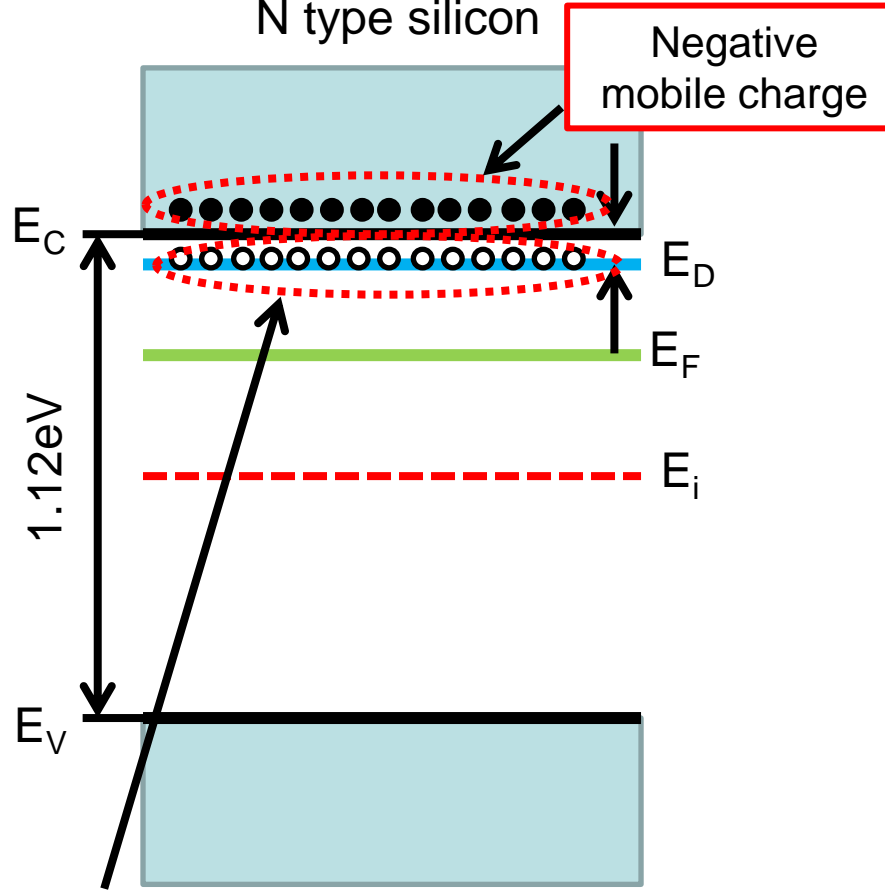
P type silicon



Fixed negative charge:
Resting state for holes
i.e. when thermal
energy is less than the
donor energy level E_D

Positive mobile
charge

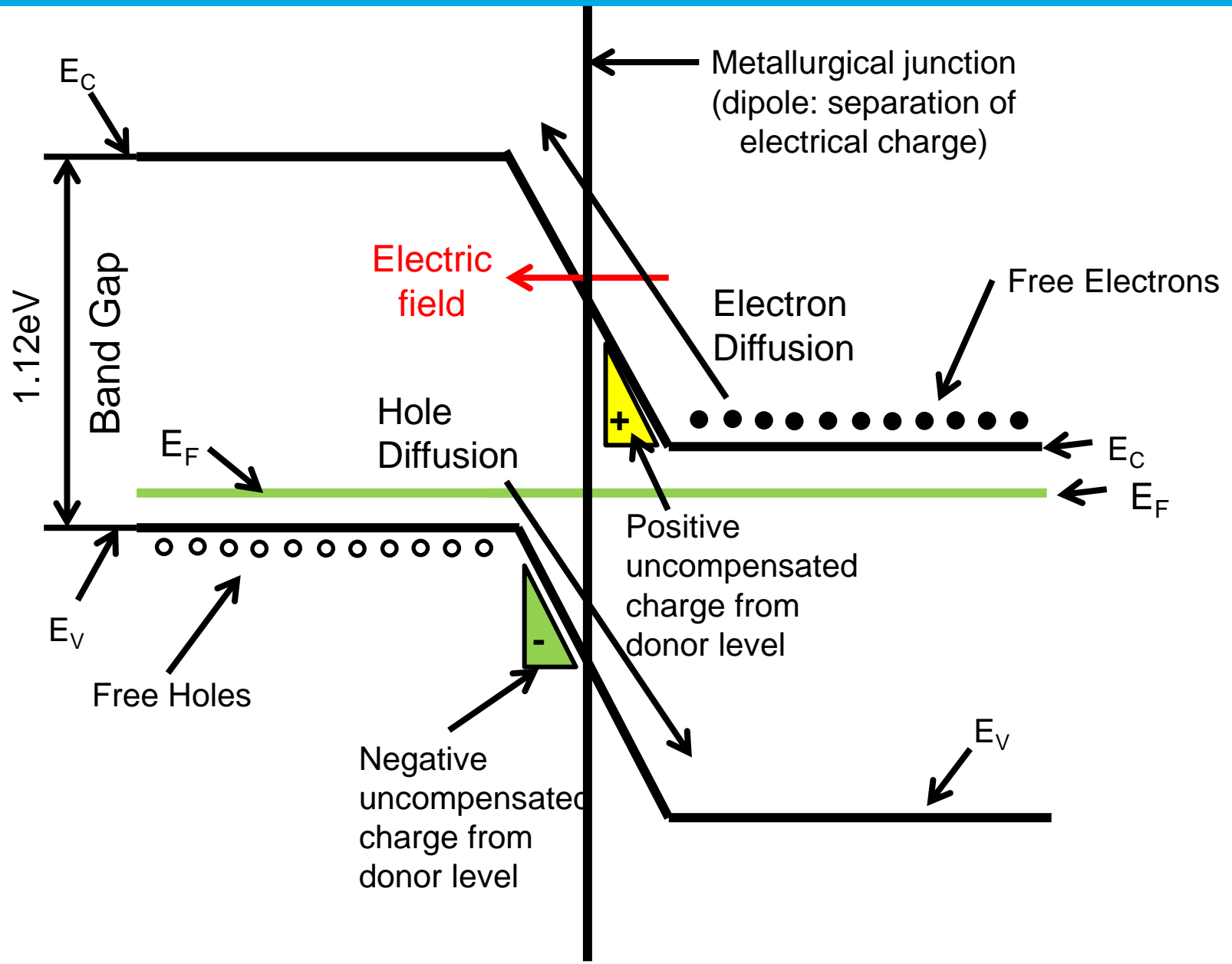
N type silicon



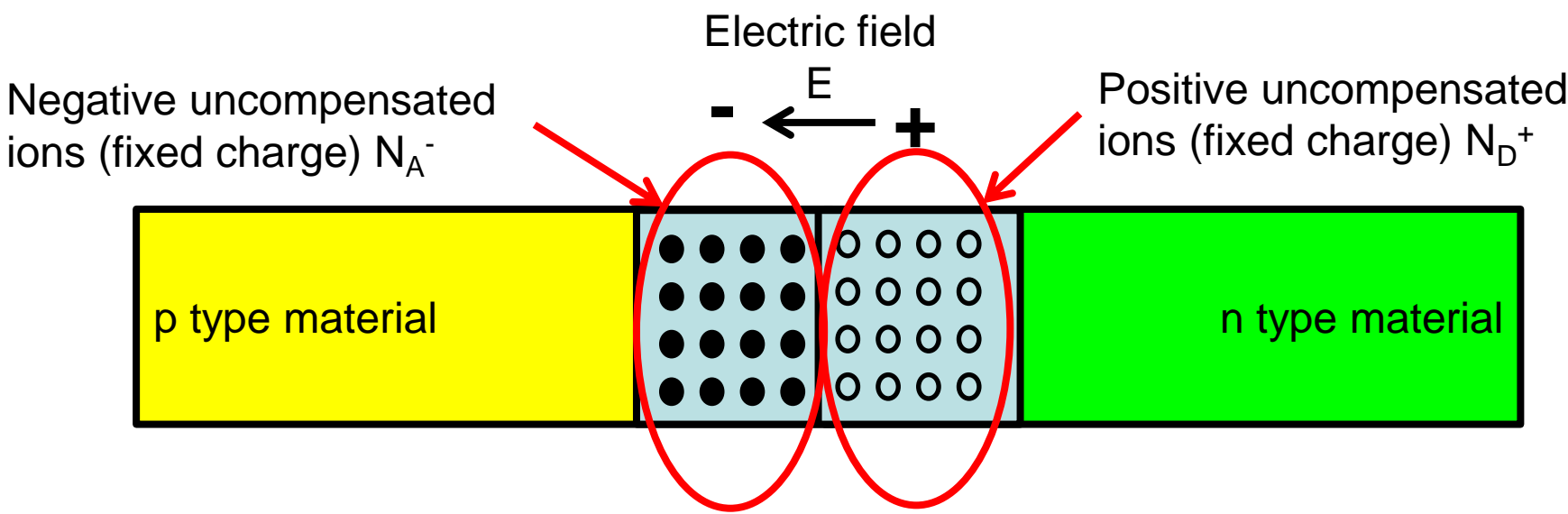
Negative
mobile charge

Fixed positive charge:
Resting state for electrons
i.e. when thermal energy is
less than the donor energy
level E_D

Junction Energy Diagram

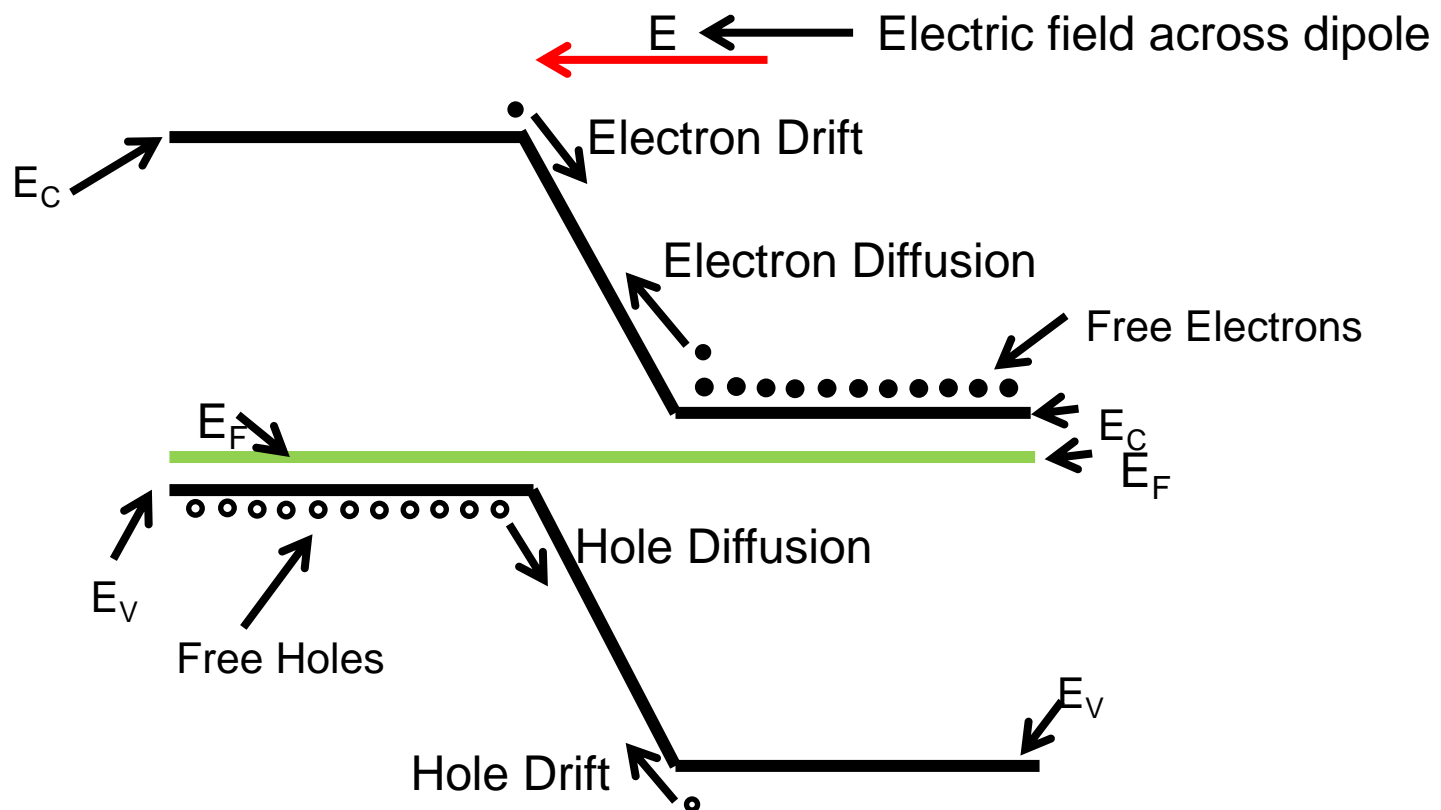


- Under thermal equilibrium diffusion and drift currents will be equal as under zero bias current=0



Equilibrium Fermi Levels

- At thermal equilibrium
 - Steady state condition at a uniform temperature without any external bias
- The individual electron and hole current components flowing across the junction **must** be zero



Equilibrium Fermi Levels

- For each carrier both drift and diffusion components of current must cancel each other out
 - Taking hole current density for example:

$$J_p = J_p(\text{drift}) + J_p(\text{diffusion}) = 0$$

$$J_p = q\mu_p p E - qD_p \frac{dp}{dx} = 0$$

Electrostatic
potential

Einstein's relation

$$J_p = q\mu_p p \left(\frac{1}{q} \frac{dE_i}{dx} \right) - kT\mu_p \frac{dp}{dx} = 0$$

Equilibrium Fermi Levels

- The expression for hole concentration

$$p = n_i e^{\left(\frac{E_i - E_F}{kT}\right)}$$

and its derivative

$$\frac{dp}{dx} = \frac{p}{kT} \left(\frac{dE_i}{dx} - \frac{dE_F}{dx} \right)$$

- Yields:

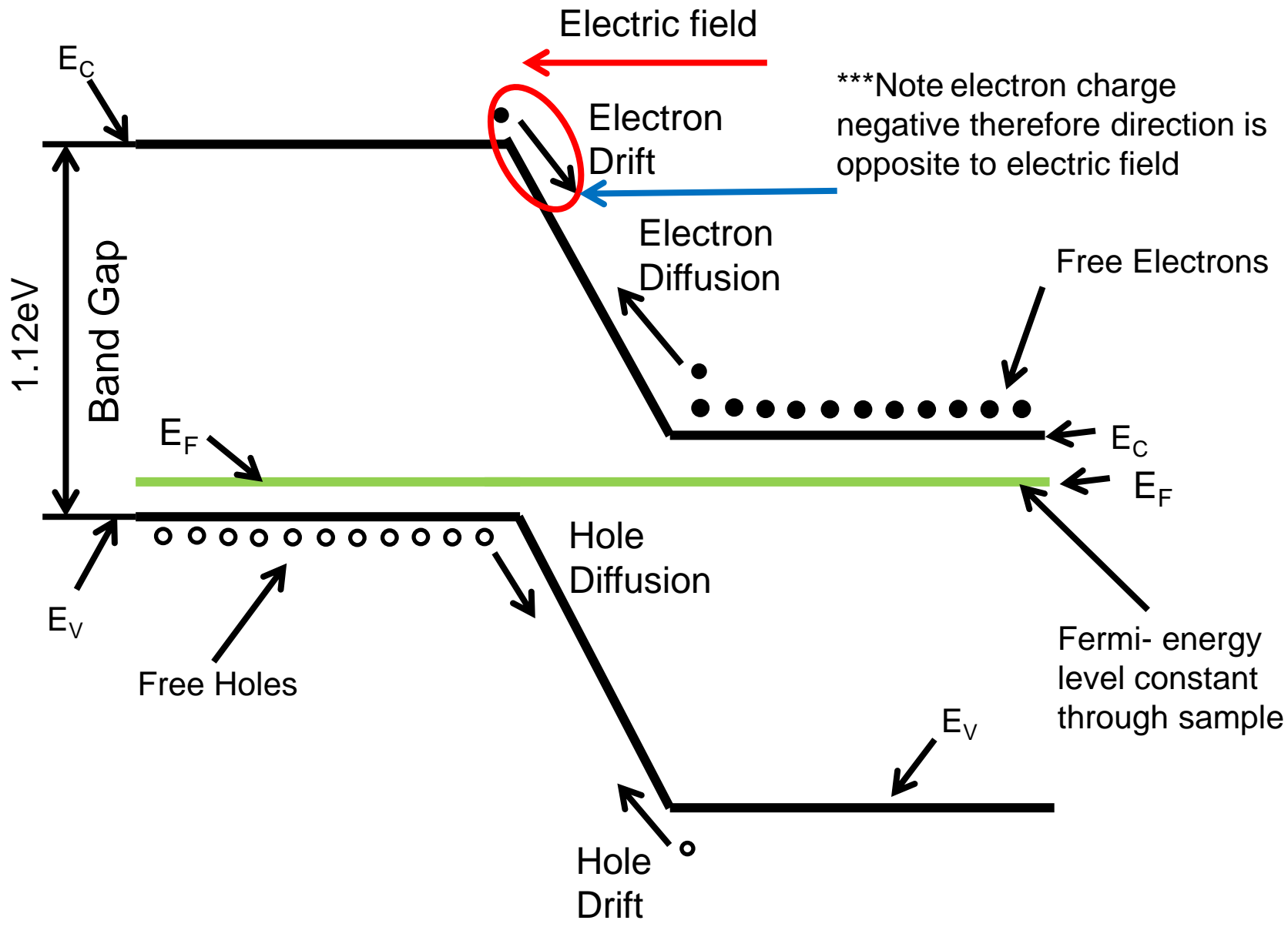
$$J_p = q\mu_p p \left(\frac{1}{q} \frac{dE_i}{dx} \right) - kT\mu_p \left(\frac{p}{kT} \left[\frac{dE_i}{dx} - \frac{dE_F}{dx} \right] \right) = 0$$

$$J_p = \mu_p p \frac{dE_i}{dx} - \mu_p p \frac{dE_i}{dx} - \mu_p p \frac{dE_F}{dx} = 0$$

$$J_p = \mu_p p \frac{dE_F}{dx} = 0 \quad \text{or} \quad \frac{dE_F}{dx} = 0$$

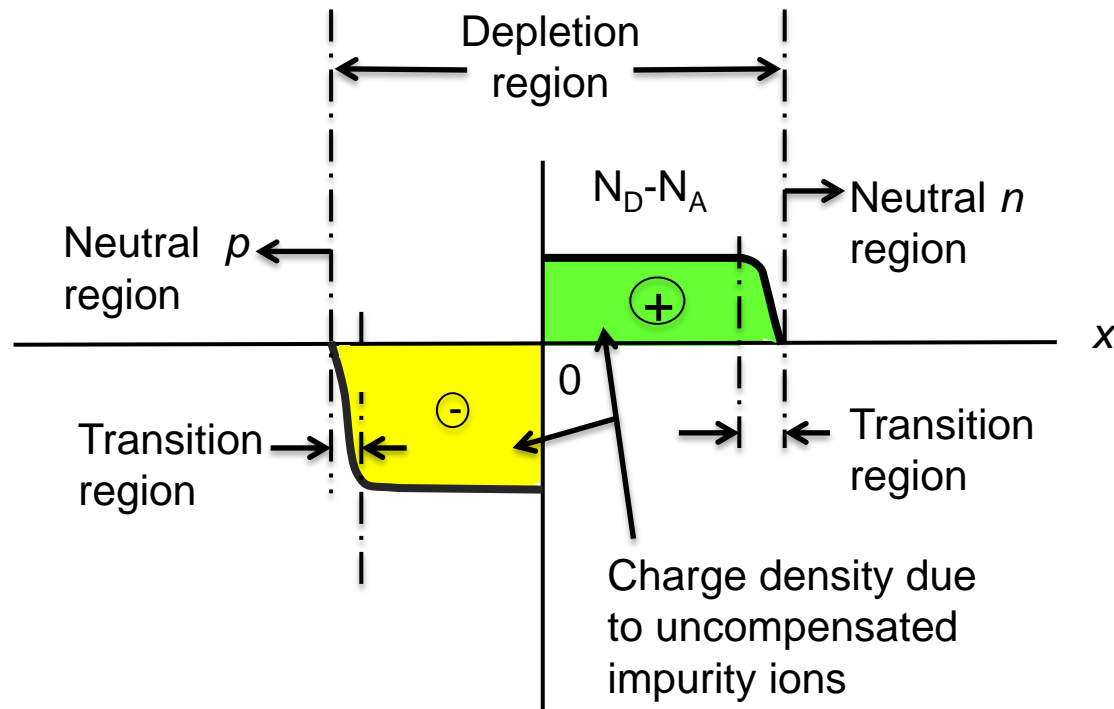
- Therefore for zero net electron and hole currents the Fermi level must be constant throughout the sample

Fermi level position

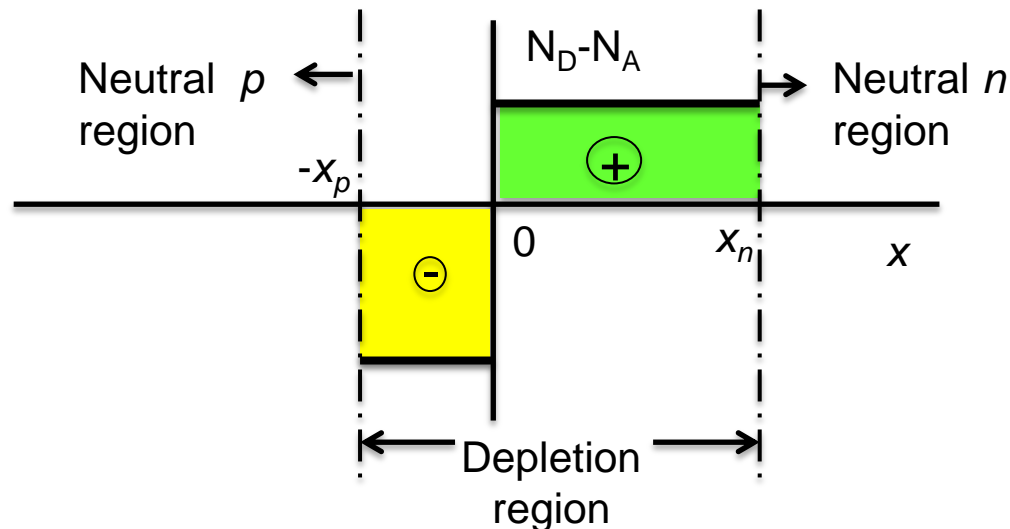


Space Charge

- Moving from a neutral region towards the junction, we encounter a narrow transition region.
- Here the space charge of impurity ion is partially compensated by the mobile carriers
- Beyond the transition region we enter the completely depleted region where the mobile carriers are zero, called the depletion region (or space charge region)



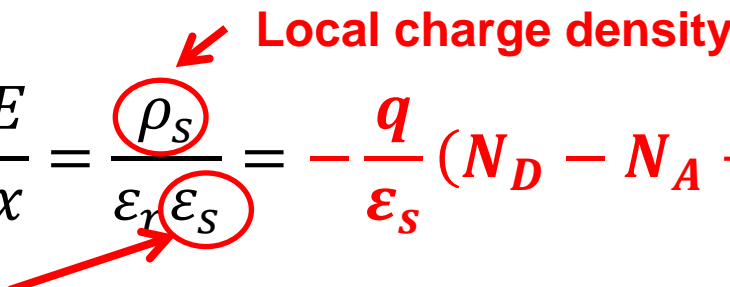
- For typical p-n junctions the transition regions are small compared to the depletion region and is therefore neglected and the depletion region can be represented by a rectangular representation
 - $-x_p$ and x_n denote the depletion layer widths in the p and n regions



Poisson's equation: Neutral Regions

- Constant Fermi level required at thermal equilibrium results in an unique space charge distribution at the junction
- The space charge distribution and electrostatic potential (Ψ) is given by Poisson's Equation:

$$\frac{d^2\Psi}{dx^2} \equiv -\frac{dE}{dx} = \frac{\rho_s}{\epsilon_r \epsilon_s} = -\frac{q}{\epsilon_s} (N_D - N_A + p - n)$$



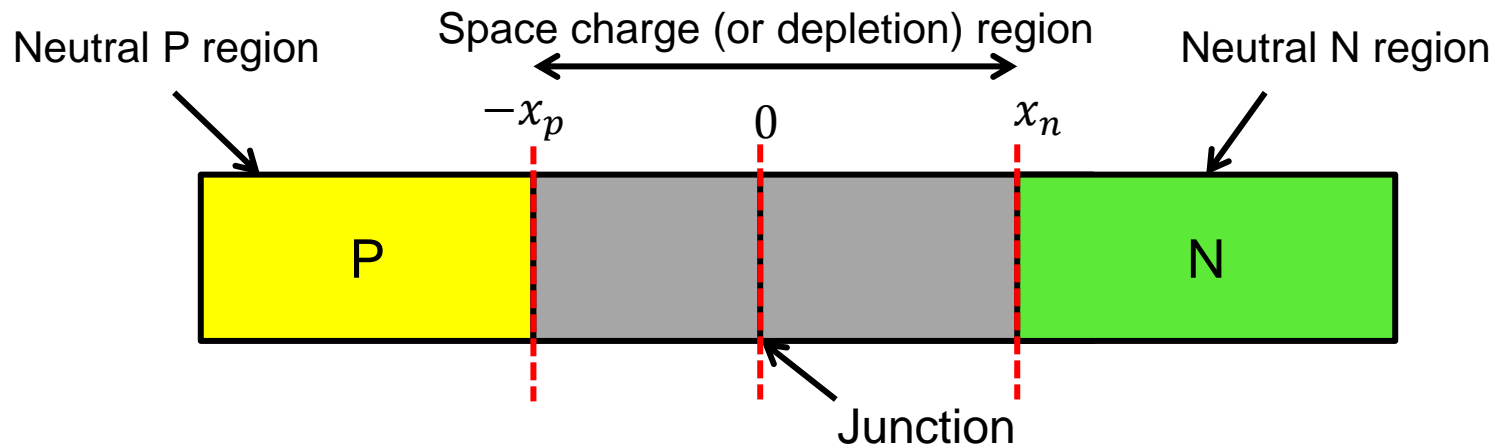
- In regions far away from the metallurgical junction, charge neutrality is maintained and the total space charge is zero
- In these regions, this simplified Poisson's Equation to:

$$\frac{d^2\Psi}{dx^2} = 0 \quad \text{and} \quad N_D - N_A + p - n = 0$$

Poisson's equation: Space charge region

- As we move closer to the metallurgical junction,
 - The depletion region causes charge neutrality no be no longer maintained
 - i.e. the number of electrons is no longer is equal to the number of holes ($n \neq p$)
- If we consider the p type region we assume:
 - $N_D = 0$ and $p \gg n$
- The electrostatic potential (Ψ_p) with is given by:

$$0 = N_D - N_A + p - n = N_A$$



- Setting the co-ordinates from the edge of the depletion region ($x \leq -x_p$) yields the electrostatic potential in the p region:

$$\Psi_p \equiv -\frac{1}{q}(E_i - E_F) \Big|_{x \leq -x_p}$$

- Likewise for the n region ($x \geq x_n$) :

$$\Psi_n \equiv -\frac{1}{q}(E_i - E_F) \Big|_{x \geq x_n}$$

Electrostatic potential

- Potential in the p region at a distance greater than x_p from the junction:

$$\Psi_p \equiv -\frac{1}{q}(E_i - E_F) \Big|_{x \leq -x_p}$$

$$p = n_i \exp \frac{E_i - E_F}{kT}$$

$$E_i - E_F = kT \ln \left(\frac{N_A}{n_i} \right)$$

$$\Psi_p \equiv -\frac{kT}{q} \ln \left(\frac{N_A}{n_i} \right)$$

- Likewise for the n region at a distance greater than x_n from the junction:

$$\Psi_n \equiv -\frac{1}{q}(E_i - E_F) \Big|_{x \geq x_n}$$

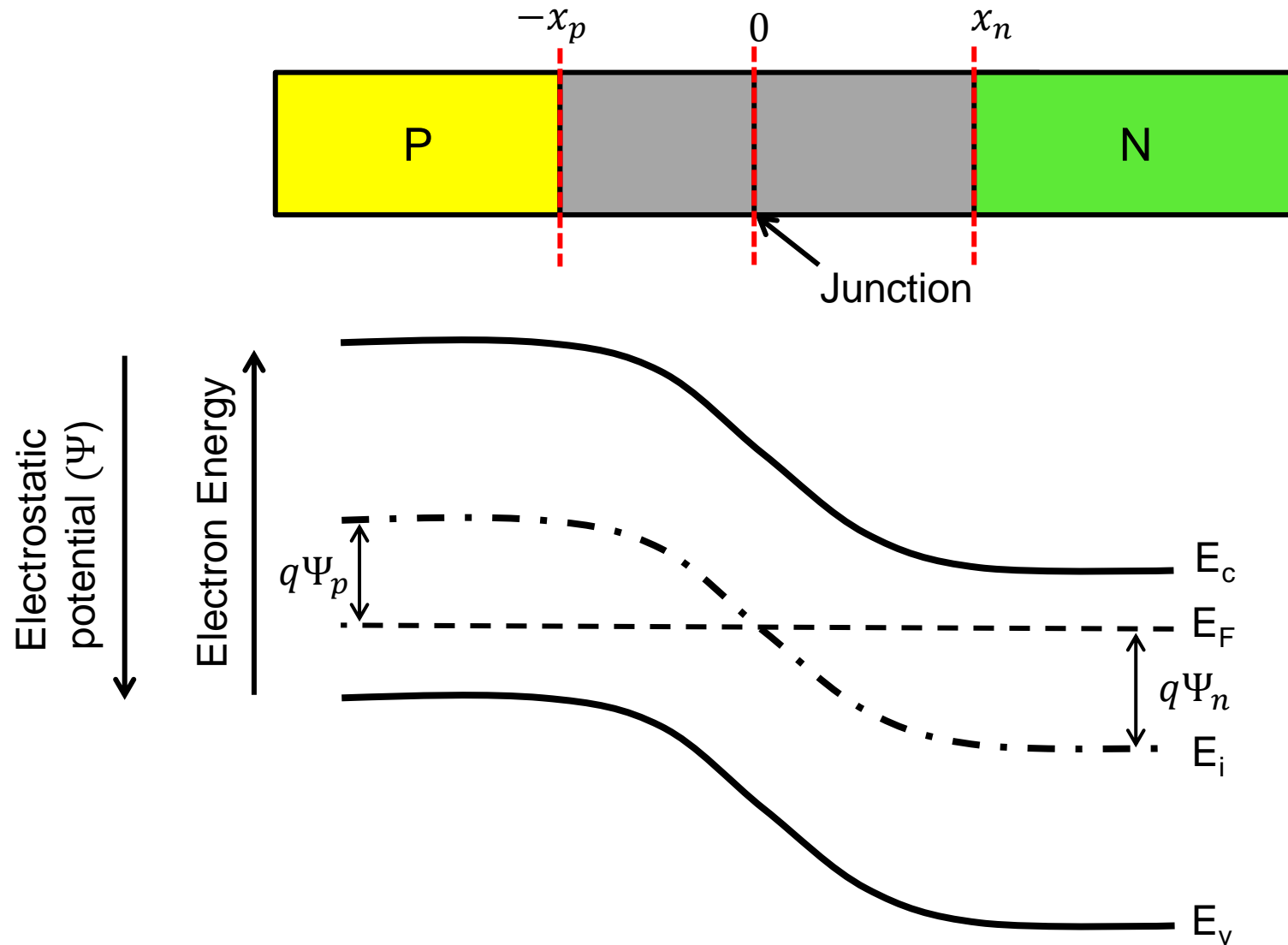
$$n = n_i \exp \frac{E_F - E_i}{kT}$$

$$E_i - E_F = -kT \ln \left(\frac{N_D}{n_i} \right)$$

$$\Psi_n \equiv \frac{kT}{q} \ln \left(\frac{N_D}{n_i} \right)$$

- Therefore due to the relative position of the intrinsic energy level p material will always be shown as a **negative** electrostatic potential whereas the n material will be **positive**

Electro-static potential of a junction





Built in potential

- The difference between electrostatic potential between the n and p sides is termed the built in potential (V_{bi})

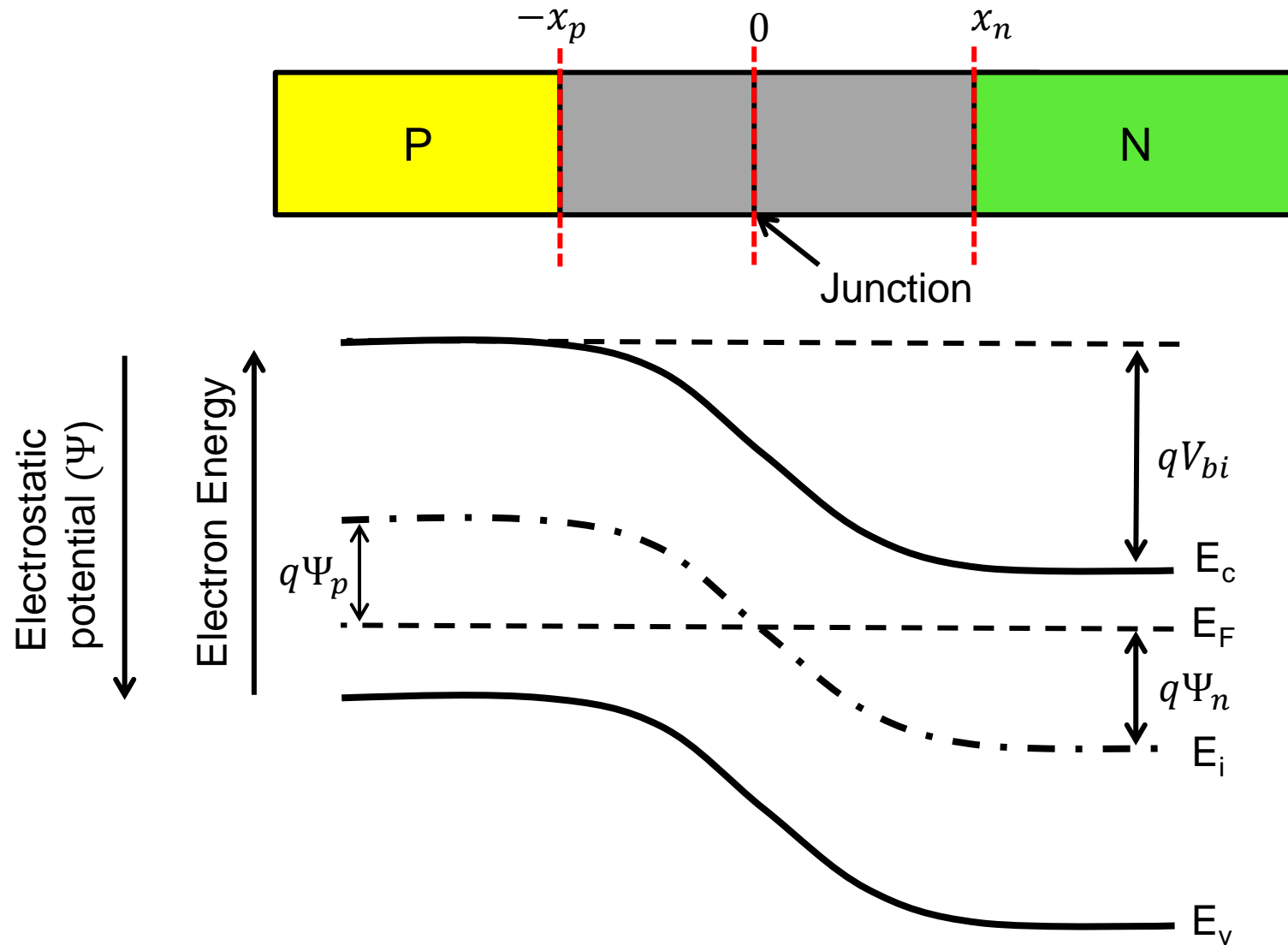
$$V_{bi} = \psi_n - \psi_p$$

$$\psi_p \equiv -\frac{kT}{q} \ln \left(\frac{N_A}{n_i} \right) \quad \psi_n \equiv \frac{kT}{q} \ln \left(\frac{N_D}{n_i} \right)$$

$$V_{bi} = \frac{kT}{q} \ln \left(\frac{N_D}{n_i} \right) + \frac{kT}{q} \ln \left(\frac{N_A}{n_i} \right)$$

$$V_{bi} = \frac{kT}{q} \ln \left(\frac{N_A N_D}{n_i^2} \right)$$

Junction built in potential



Example: Built in potential

- Calculate the built in potential for a silicon PN junction with $N_A=10^{18} \text{ cm}^{-3}$ and $N_D=10^{15} \text{ cm}^{-3}$ at 300K considering a intrinsic carrier concentration (n_i) of 5.22×10^9

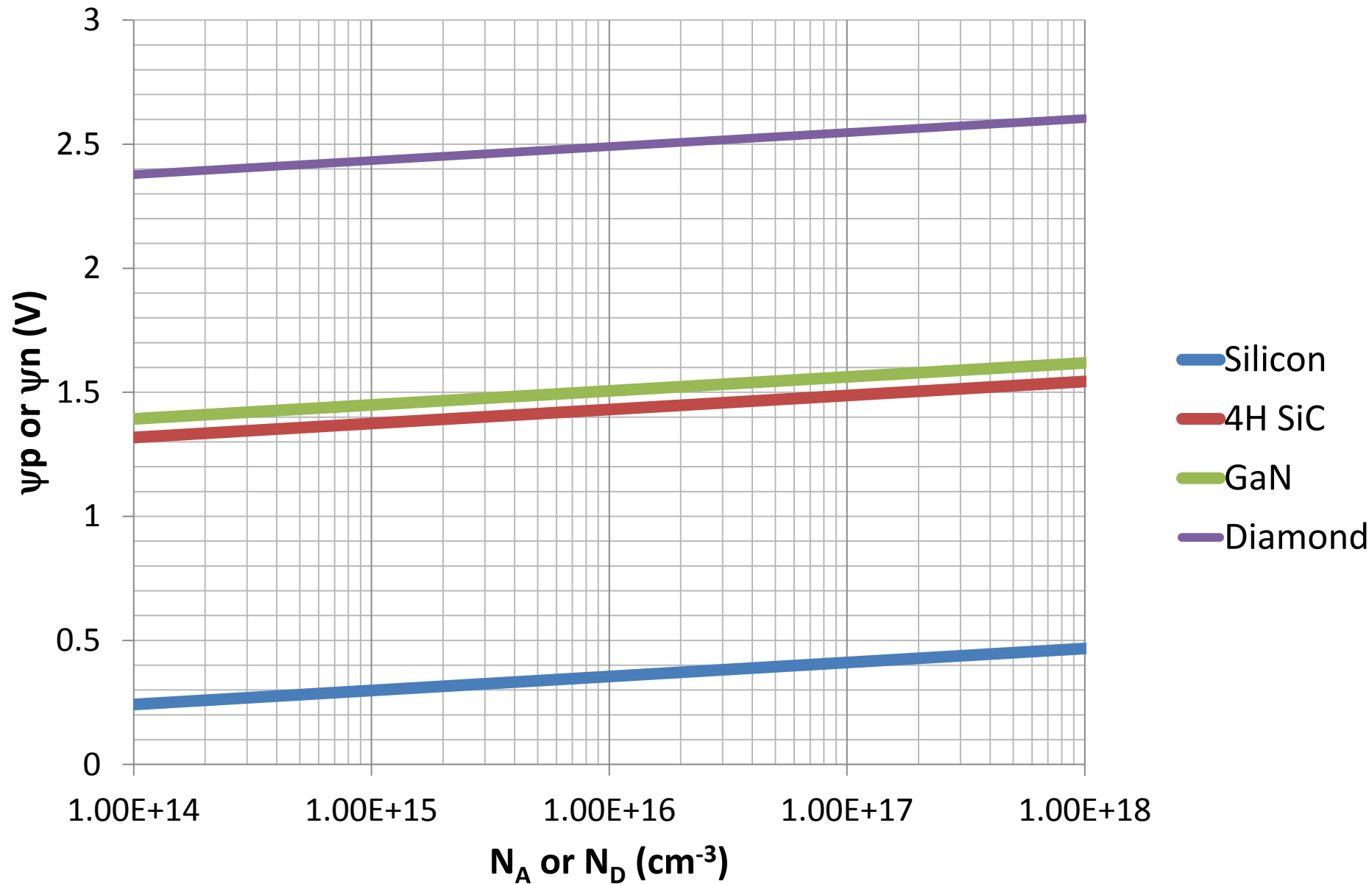
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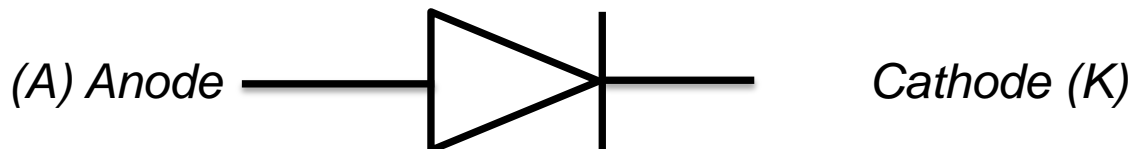
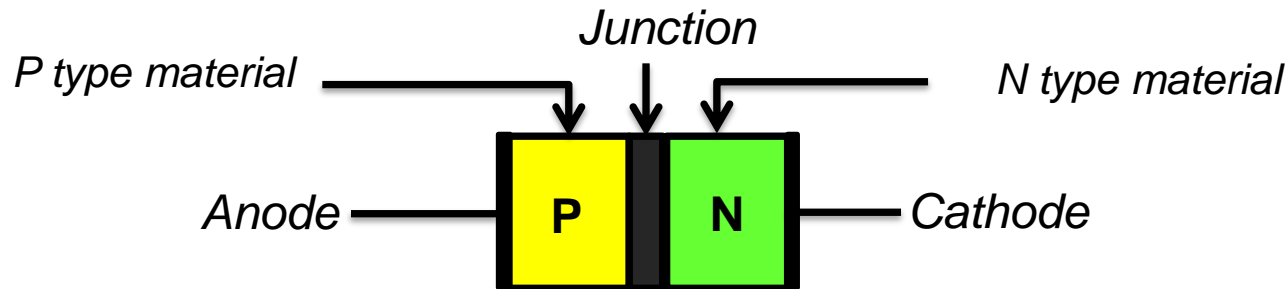
$$V_{bi} = \frac{kT}{q} \ln \left[\frac{N_A N_D}{n_i^2} \right]$$

$$\left(\frac{1.38 \times 10^{-23} \times 300}{1.6 \times 10^{-19}} \right) \ln \left[\frac{1 \times 10^{18} \times 1 \times 10^{15}}{(5.22 \times 10^9)^2} \right] = 0.765V$$

Built-in potentials on the p and n side of abrupt junctions

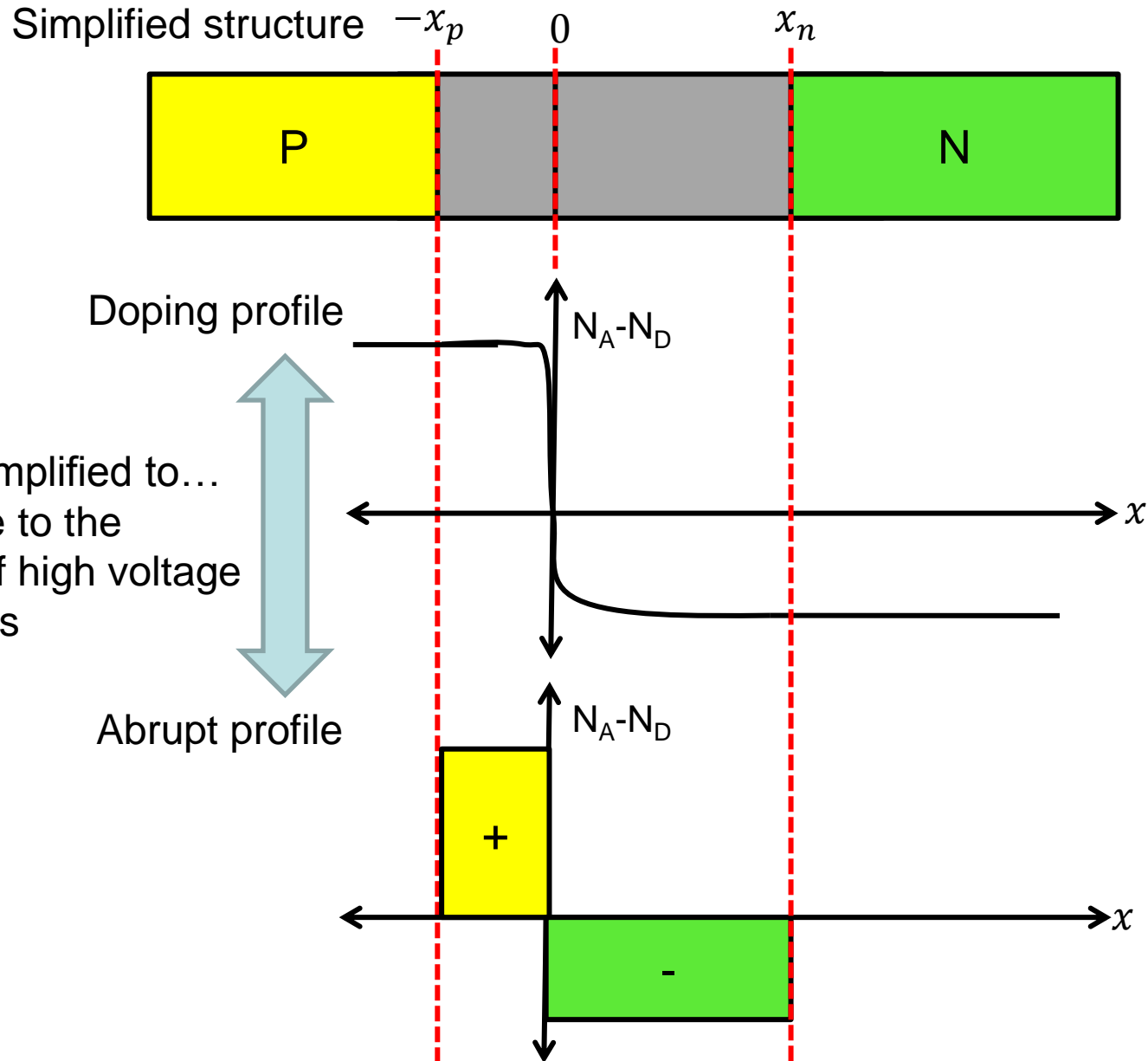


- The built in potential and its behaviour to applied bias is the most important characteristic of a p-n junction
- Most important feature of a p-n junction is that they rectify
 - Allows current to flow in one direction

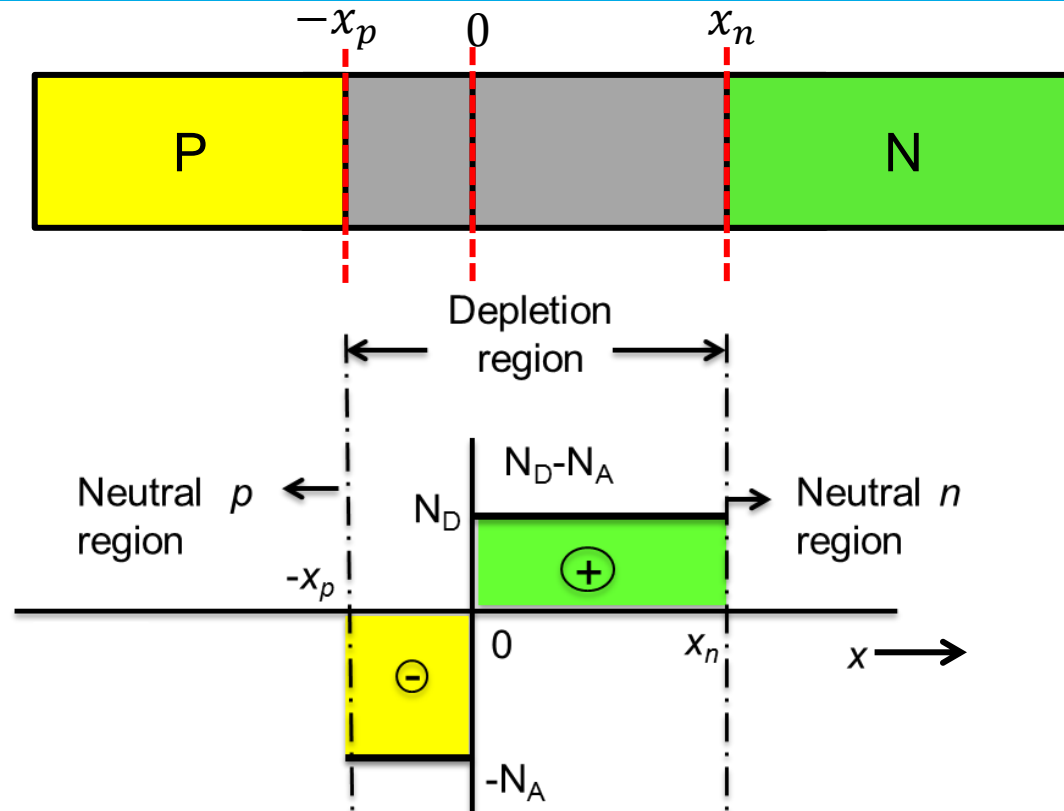


Diode Circuit Schematic Symbol

Approximate doping profile for abrupt junctions



Depletion regions for abrupt junctions



- In the depletion region, free carriers are totally depleted
 - Poisson's equation simplifies to:

$$\frac{d^2\psi}{dx^2} = \frac{qN_A}{\epsilon_s} \text{ for } -x_p \leq x < 0$$

$$\frac{d^2\psi}{dx^2} = -\frac{qN_D}{\epsilon_s} \text{ for } 0 < x \leq x_n$$

Electric field at the junction

- Due to space charge neutrality the total negative charge **must** equal positive charge

$$N_A x_p = N_D x_n$$

- Total depletion layer width (W) is given by:

$$W = x_p + x_n$$

- The electric field is obtained by integrating Poisson's equation:

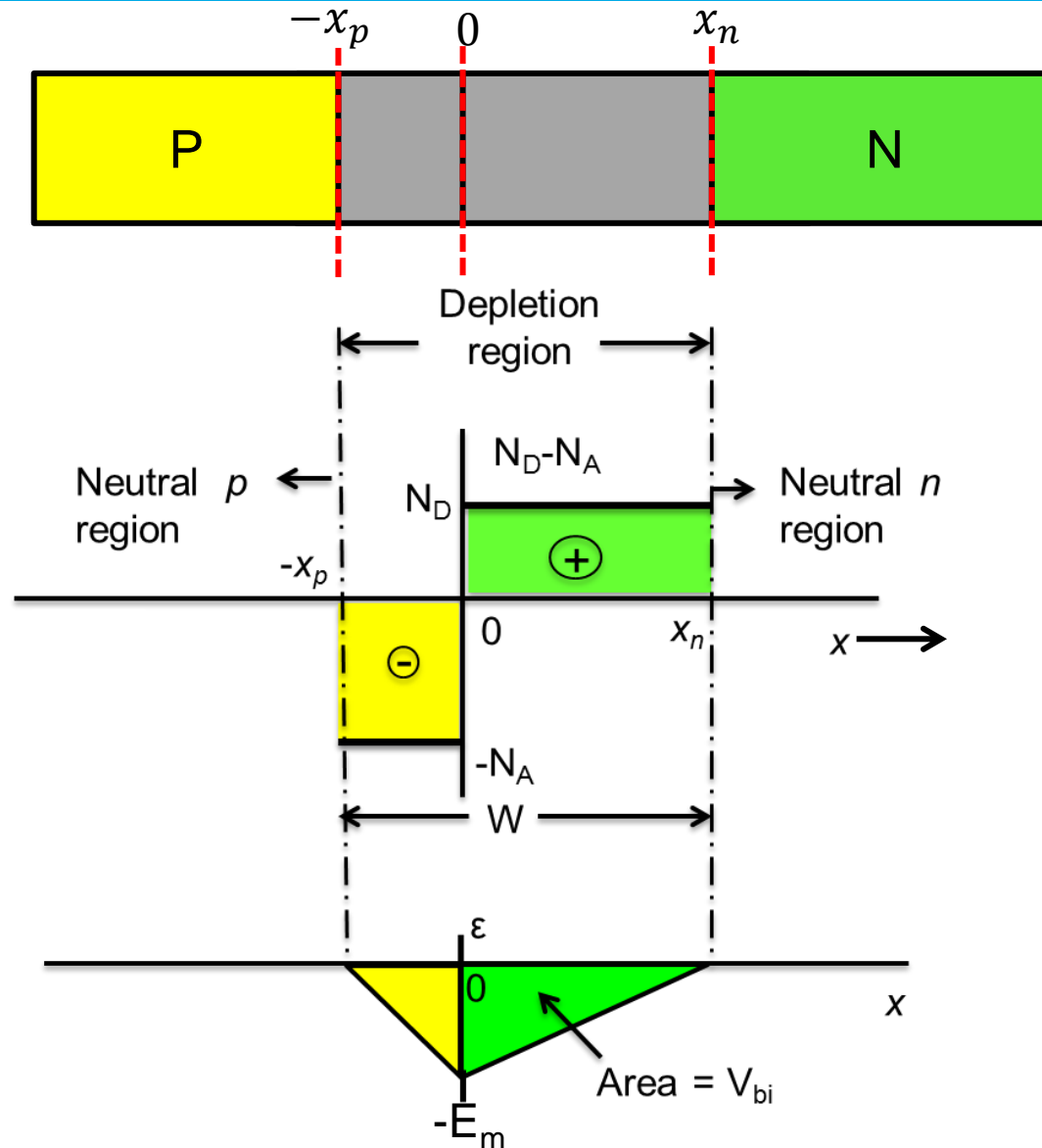
$$E_{(x)} = -\frac{d\psi}{dx} = -\frac{qN_A(x + x_p)}{\epsilon_s} \text{ for } -x_p \leq x < 0$$

$$E_{(x)} = -E_m + \frac{qN_D(x)}{\epsilon_s} = \frac{qN_D(x - x_n)}{\epsilon_s} \text{ for } 0 < x \leq x_n$$

- Maximum (E_m) electric field occurs at $x = 0$ and is given by:

$$E_m = \frac{qN_D x_n}{\epsilon_s} = \frac{qN_A x_p}{\epsilon_s}$$

Depletion regions for abrupt junctions and electric field



Depletion Width

- Integrating the electric field across the junction yields its potential

$$V_{bi} = - \int_{-x_p}^{x_n} E(x) = \int_{-x_p}^0 E(x) dx \Big|_{p \text{ side}} - \int_0^{-x_n} E(x) dx \Big|_{n \text{ side}}$$
$$V_{bi} = \frac{qN_A x_p^2}{2\epsilon_s} + \frac{qN_D x_n^2}{2\epsilon_s} = \frac{E_m(x_p + x_n)}{2} = \frac{1}{2} E_m W$$

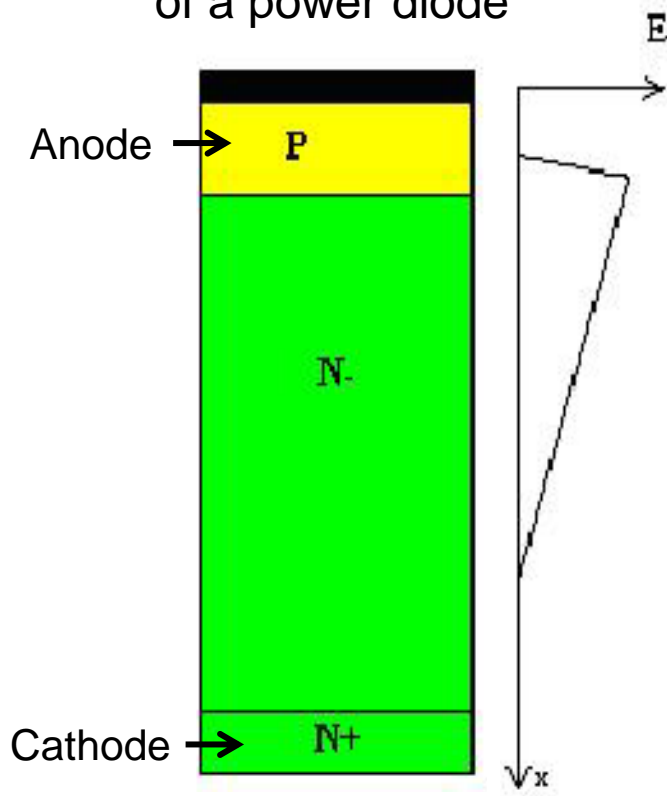
- Therefore the area of the field triangle corresponds to the potential across the junction
- Combining this with space charge neutrality gives the depletion width as a function of junction of potential

$$W = \sqrt{\frac{2\epsilon_s}{q} \left(\frac{N_A + N_D}{N_A N_D} \right) V_{bi}}$$

One side abrupt junction

- Due to the greater electron mobility (1450 compared to 450 m²/ (V. s), majority of diodes are p(+)/n(-)/n(+) in nature
 - termed **abrupt junction**

Simplified cross-section
of a power diode



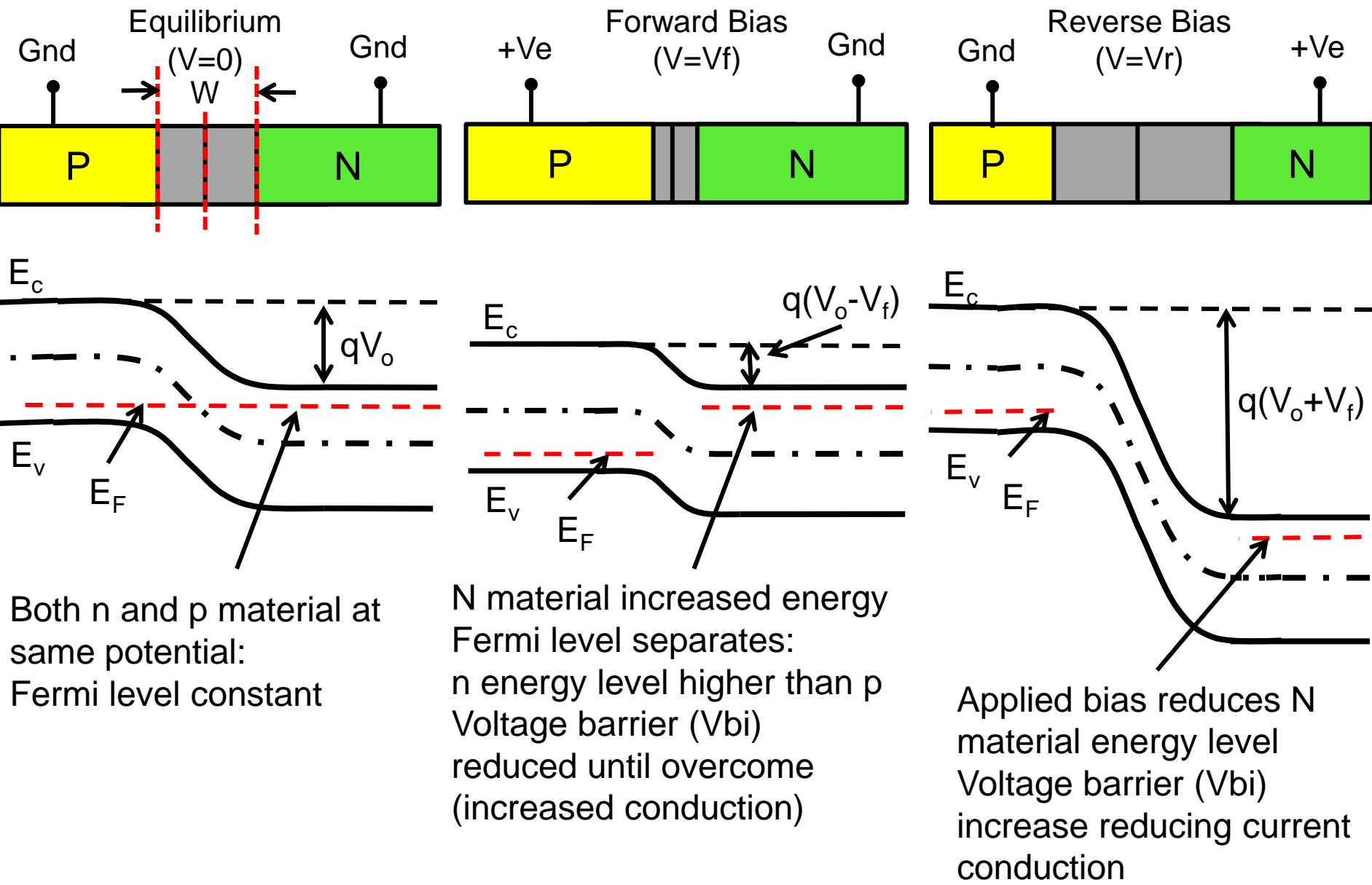
- When the impurity concentration is much greater on one side of the abrupt junction
- Considering a P+/n- junction the depletion width into the p+ region is significantly less than that of the n- therefore it can be disregarded
- This simplifies the depletion width expression to:

$$W \cong x_n = \sqrt{\frac{2\epsilon_s V_{bi}}{qN_D}} \text{ and } E_m = \frac{qN_D W}{\epsilon_s}$$

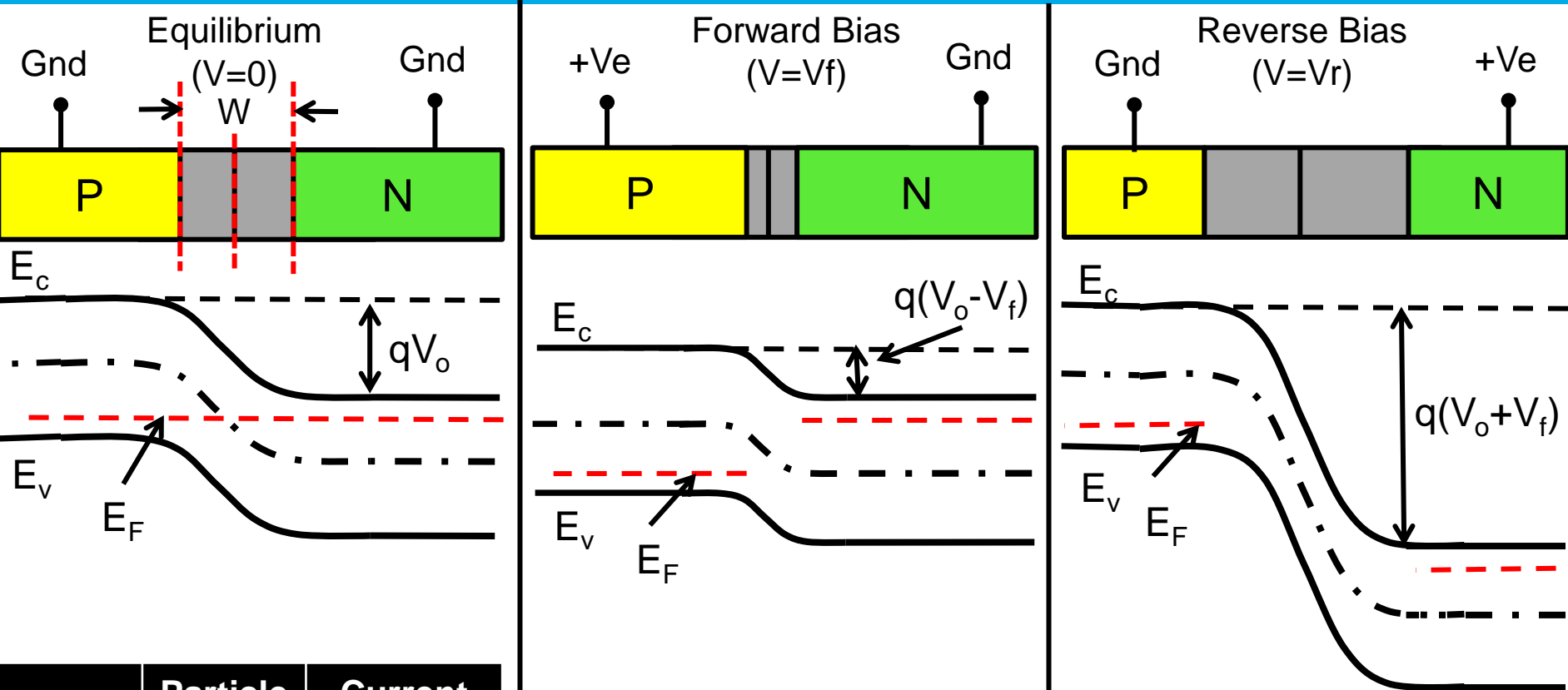
- The Junction capacitance can be obtained from:

$$C_j = \frac{\epsilon_s}{W} \text{ F/cm}^2$$

Effects of applied bias at a p-n junction



Current flow across junction

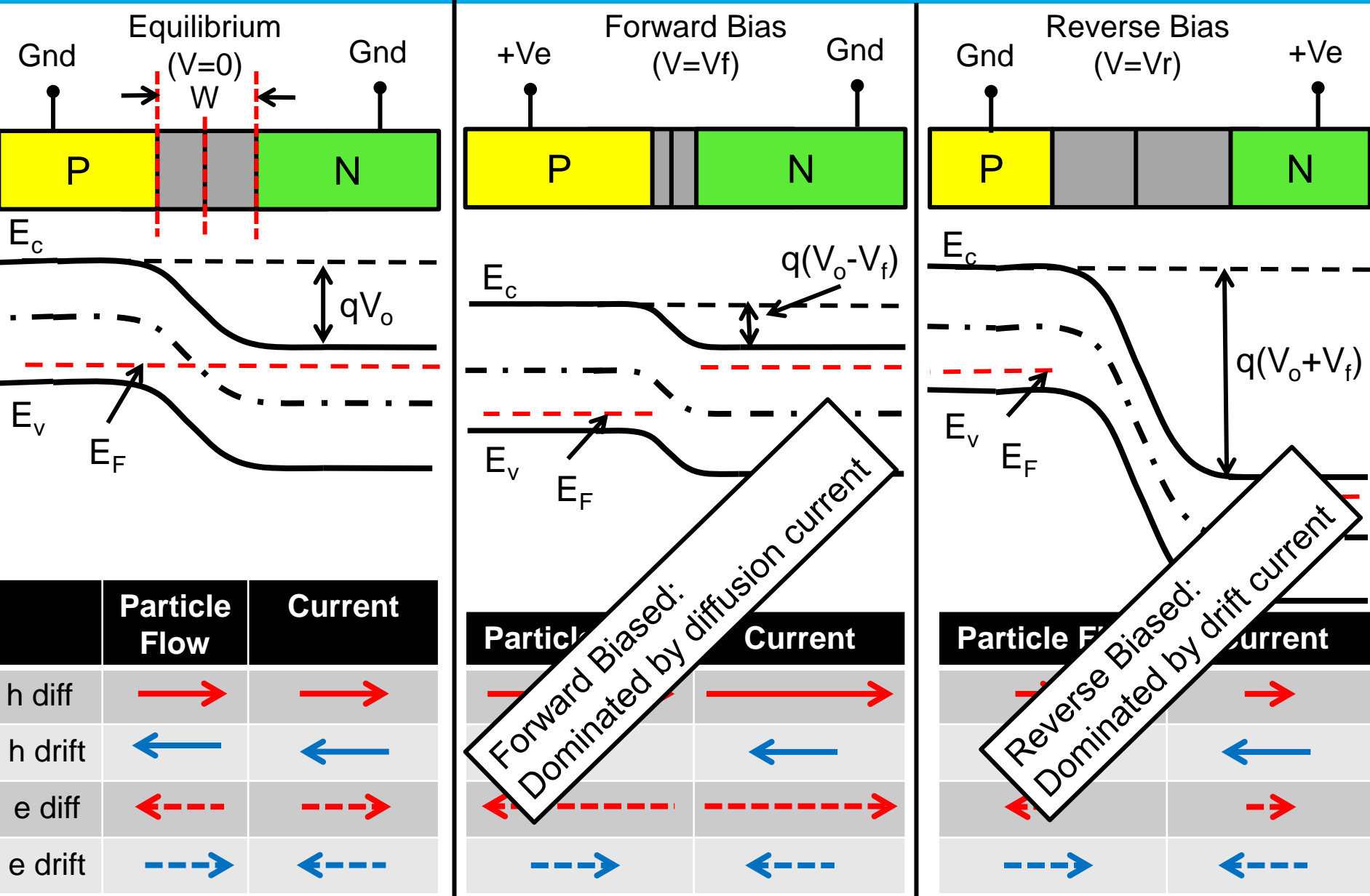


	Particle Flow	Current
h^+ diffu		
h^+ drift		
e^- diffu		
e^- drift		

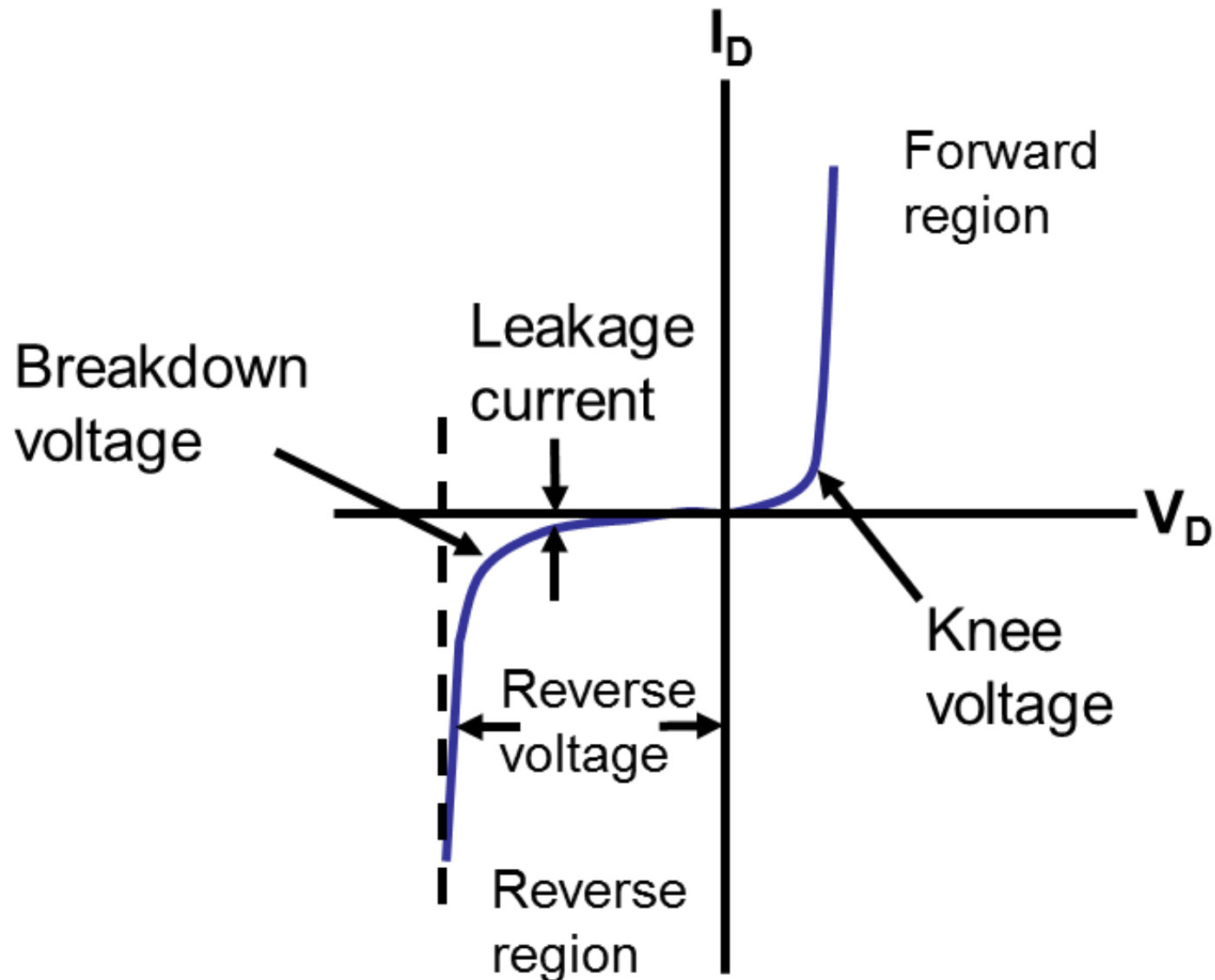
Particle Flow	Current

Particle Flow	Current

Current flow across junction

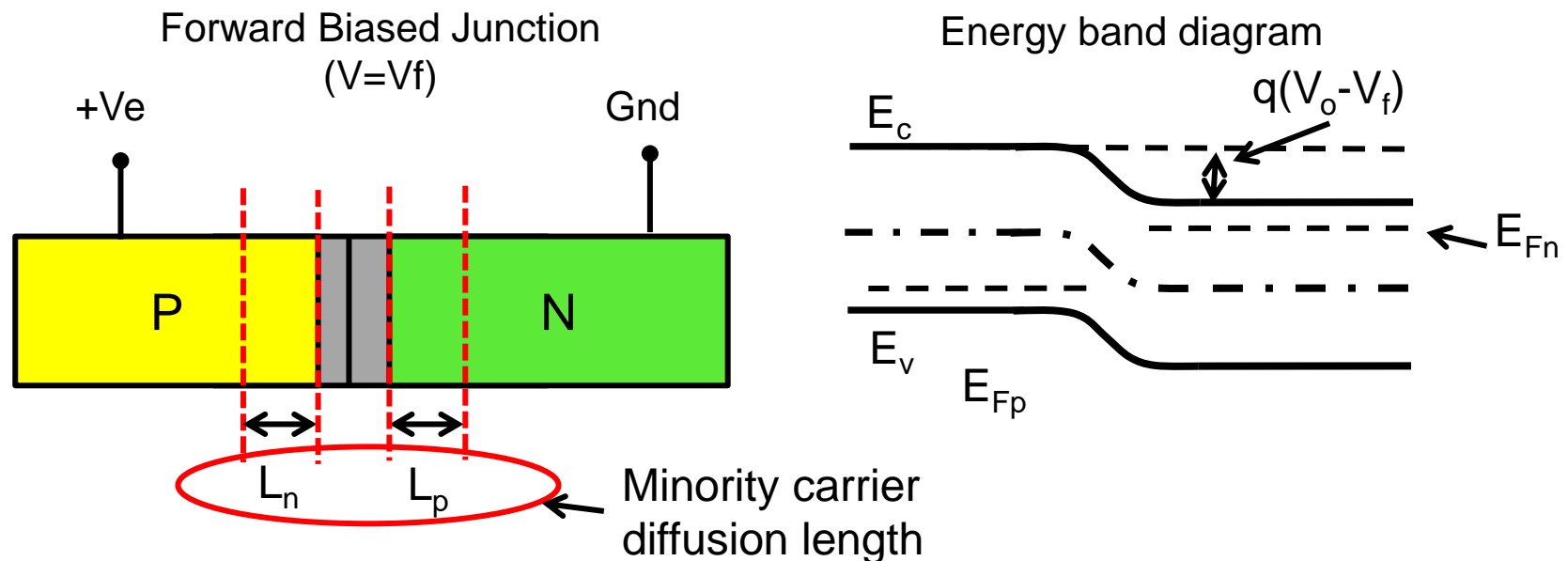


Typical current-voltage characteristics



Current voltage characteristics: Forward bias

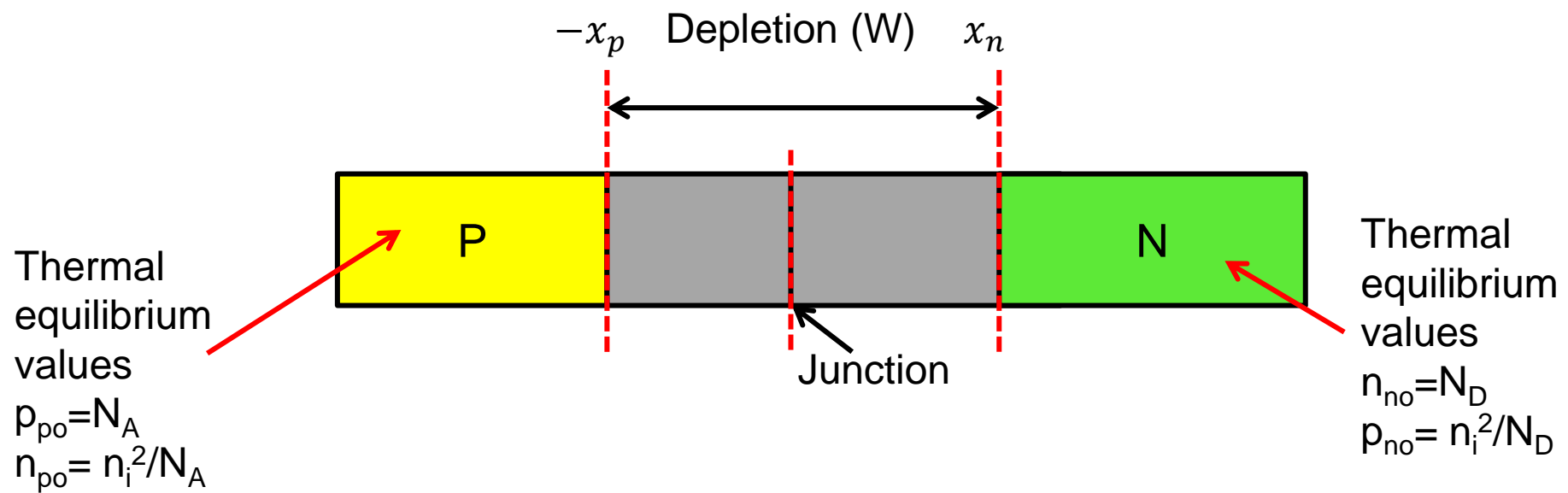
- A voltage applied to the junction will disturb the balance between diffusion and drift currents of electrons and holes
- Under forward bias, the applied voltage reduces the electrostatic potential across the depletion region
 - Drift current is reduced in comparison to diffusion current
 - Hole diffusing from the p side and electron diffusion from the n side are enhanced
 - Minority carrier injection occurs



Ideal forward current voltage characteristics: Assumptions

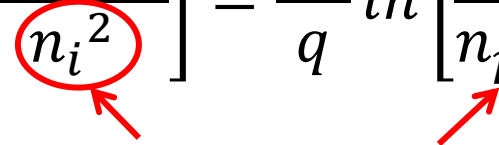
- Depletion region has abrupt boundaries and outside the boundary the semiconductor is assumed to be neutral
- Carrier densities at the boundaries are related by the electrostatic potential difference across the junction
- Low injection condition: injected minority carrier densities are smaller compared with the majority carrier density
- Neither generation or recombination currents exist in the depletion region
- Electron and hole currents are constant throughout the depletion region

- At thermal equilibrium the majority carrier density in the neutral regions is equal to the doping concentration
 - In the following n and p denotes the semiconductor type
 - Subscript o specifies thermal equilibrium conditions
 - i.e. n_{no} n_{po} are the equilibrium electron densities in the n and p sides of the junction



- Using this terminology, diode turn on voltage (V_{bi}) can be written as:

$$V_{bi} = \frac{kT}{q} \ln \left[\frac{p_{po} n_{no}}{n_i^2} \right] = \frac{kT}{q} \ln \left[\frac{n_{no}}{n_{po}} \right]$$


 Mass action law
 $p_{po} n_{pn} = n_i^2$

- Rearranging we have:

$$n_{no} = n_{po} e^{qV_{bi}/kT} \quad \text{and} \quad p_{po} = p_{no} e^{qV_{bi}/kT}$$

- Electron and hole density at the depletion region boundary ($-x_p$ and x_n) are related through their electrostatic potential difference at thermal equilibrium
- From our second assumption:
 - Carrier densities at the boundaries are related by the electrostatic potential difference across the junction
 - We expect that this relationship holds when this electrostatic potential difference is changed by and applied bias

Minority carrier densities at the depletion region boundary

- For a forward biased junction the electrostatic potential is reduced by $(V_{bi} - V)$ and increased by $(V_{bi} + V_R)$ for a reverse biased
- This modifies the previous equation:

$$n_{no} = n_{po} e^{qV_{bi}/kT}$$

Equilibrium conditions

to:

$$n_n = n_p e^{q(V_{bi}-V)/kT}$$

Non equilibrium conditions

- Where n_n and n_p are the non equilibrium electron densities at the boundaries of the depletion region in the n and p sides
- We are only assuming low injection conditions
 - Therefore injected carrier concentration is less than the majority, therefore $n_n \cong n_{no}$
 - Substituting this and combining these equations yields the electron density at the boundary of the depletion region of the p side ($x = -x_p$)

$$\textcircled{n_n} = n_p e^{qV_{bi}-V/kT} \quad n_{no} = n_p e^{qV_{bi}-V/kT}$$

Low injection assumption

$$n_{po} e^{qV_{bi}/kT} = n_p e^{qV_{bi}-V/kT}$$

$$n_p = n_{po} e^{qV/kT} \quad \text{or} \quad \textcircled{n_p - n_{po}} = n_{po} \left(e^{qV/kT} - 1 \right)$$

Injection level

- Likewise for hole carrier concentration the depletion boundary in the n region ($x = x_n$):

$$p_n = p_{no} e^{qV/kT} \quad \text{or} \quad p_n - p_{no} = p_{no} \left(e^{qV/kT} - 1 \right)$$

- These equations define the boundary conditions to calculate the ideal current-voltage characteristics of a p-n junction

- Under our idealised assumptions
 - No current generated within the depletion region
 - All currents must come from the neutral regions
 - In the neutral region there is no electric field

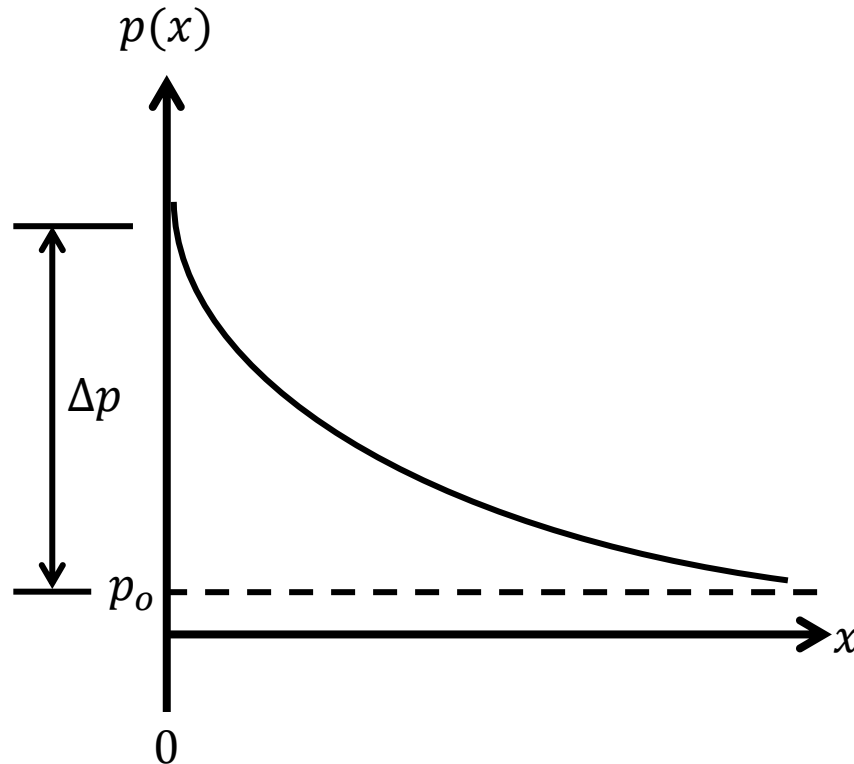
- Continuity equation:

$$\frac{dp_n}{dt} = p_n \mu_p \frac{dE}{dx} + \mu_p E \frac{dp_n}{dx} + D_p \frac{d^2 p_n}{dx^2} + G_p - \frac{p_n - p_{no}}{\tau_p}$$

- Due to assumptions: reduces to...

$$\frac{d^2 p_n}{dx^2} - \frac{p_n - p_{no}}{D_p \tau_p} = 0$$

Solution to the continuity equation: Injection of holes at $x = 0$



- In steady state we expect the distribution of excess holes to decay to zero for large values of x
- The solution to the steady state continuity equation takes the form of:

$$\delta p = C_1 e^{x/L_p} + C_2 e^{-x/L_p}$$

- C_1 and C_2 can be evaluated from:
 - Since recombination must reduce $\delta p(x)$ to zero at large values of x , $\delta p = 0$ at $x = \infty$ therefore $C_1 = 0$
 - Likewise $\delta p = \Delta p$ at $x = 0$ gives $C_2 = \Delta p$

Therefore the solution is: $\delta p(x) = \Delta p e^{-x/L_p}$

Minority carrier injection into the n region

- The minority carrier injection level in the n region is:

$$p_n - p_{no} = \Delta p e^{-x/L_p}$$
$$\Delta p = p_{no} \left(e^{qV/kT} - 1 \right)$$

$$p_n - p_{no} = p_{no} \left(e^{qV/kT} - 1 \right) e^{-(x-x_n)/L_p}$$

- Where L_p is the diffusion length for holes (minority carriers) in the n region
- The total hole current injected into the n region (at $x = x_n$)

$$J_p(x_n) = -qD_p \frac{dp_n}{dx} \bigg|_{x_n} = \frac{qD_p p_{no}}{L_p} \left(e^{qV/kT} - 1 \right)$$

Hole diffusion length (L_p)

$$L_p = \sqrt{D_p \tau_p}$$

Minority carrier injection from the n into the p region

- Likewise, the carrier electron injection into the p region is given by:

$$n_p - n_{po} = \Delta n e^{x/L_n}$$
$$\Delta n = n_{po} \left(e^{qV/kT} - 1 \right)$$

$$n_p - n_{po} = n_{po} \left(e^{qV/kT} - 1 \right) e^{(x+x_p)/L_n}$$

- The total electron current injected into the p region (at $x = -x_p$) is given by:

$$J_n(-x_p) = -qD_n \frac{dn_p}{dx} \Big|_{-x_p} = \frac{qD_n n_{po}}{L_n} \left(e^{qV/kT} - 1 \right)$$

Electron diffusion length (L_n)

$$L_n = \sqrt{D_n \tau_n}$$

Total current density

- Total current density (J) is the algebraic sum of the electron (J_n) and hole (J_p) components

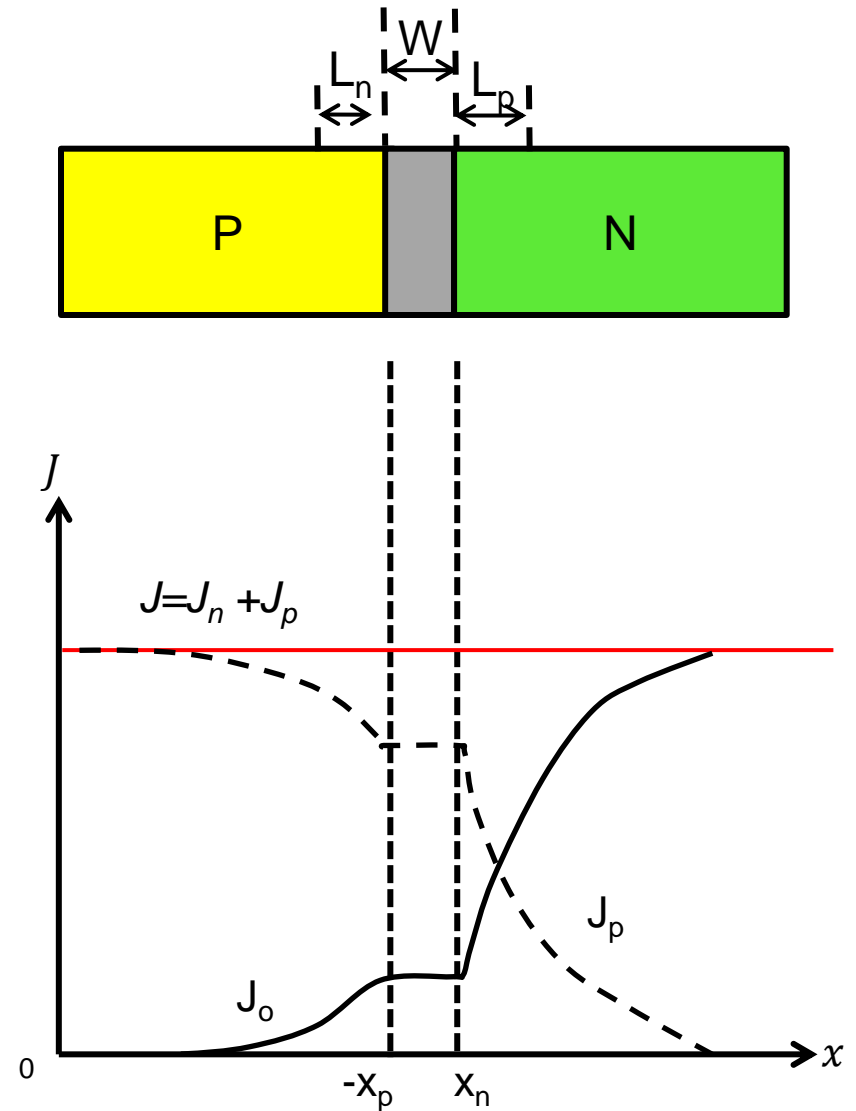
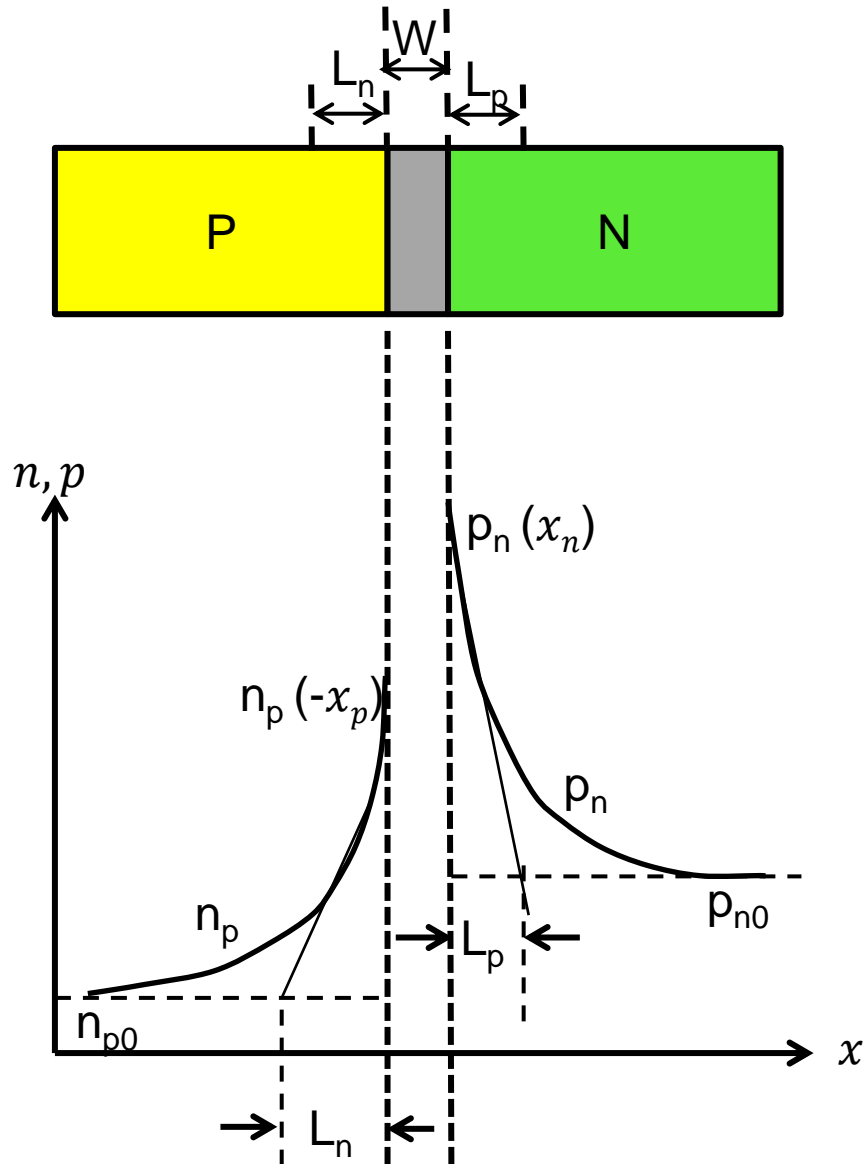
$$\text{Total current}(J) = J_p(x_n) + J_n(-x_p)$$

$$J = \frac{qD_n n_{po}}{L_n} \left(e^{qV/kT} - 1 \right) + \frac{qD_p p_{no}}{L_p} \left(e^{qV/kT} - 1 \right)$$

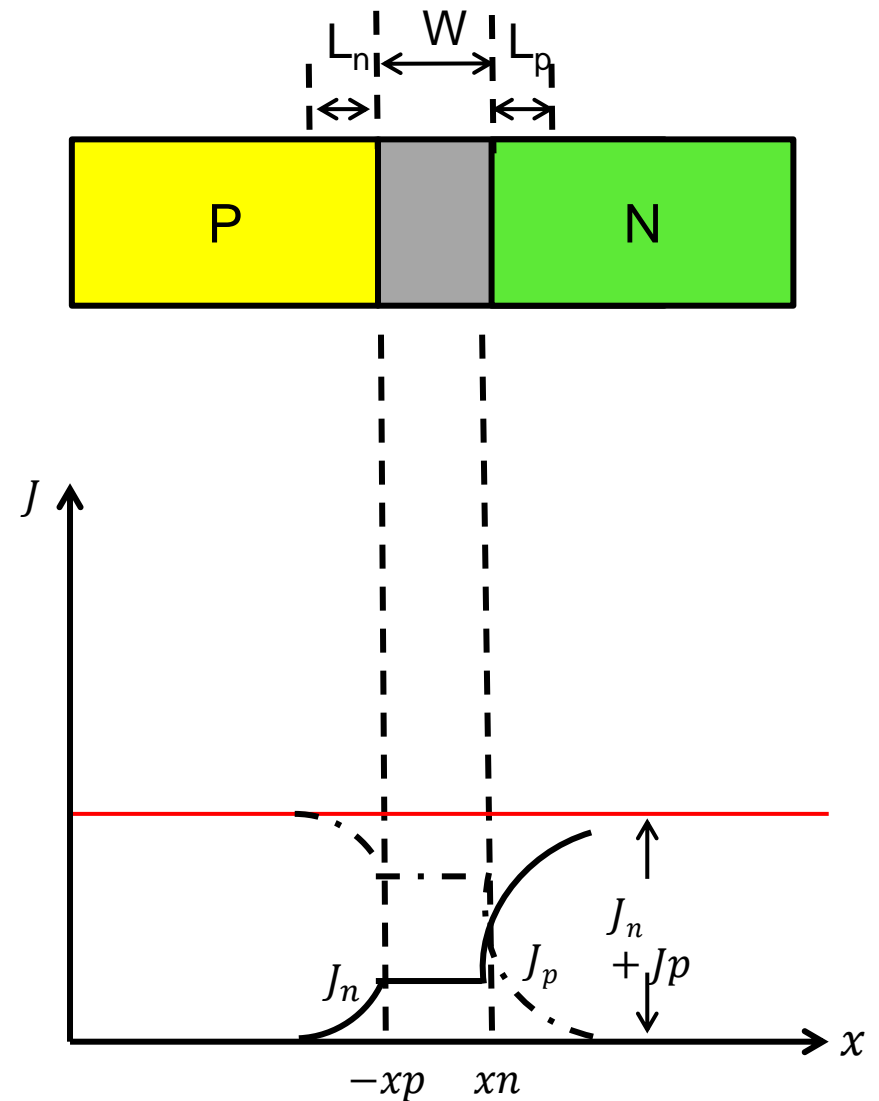
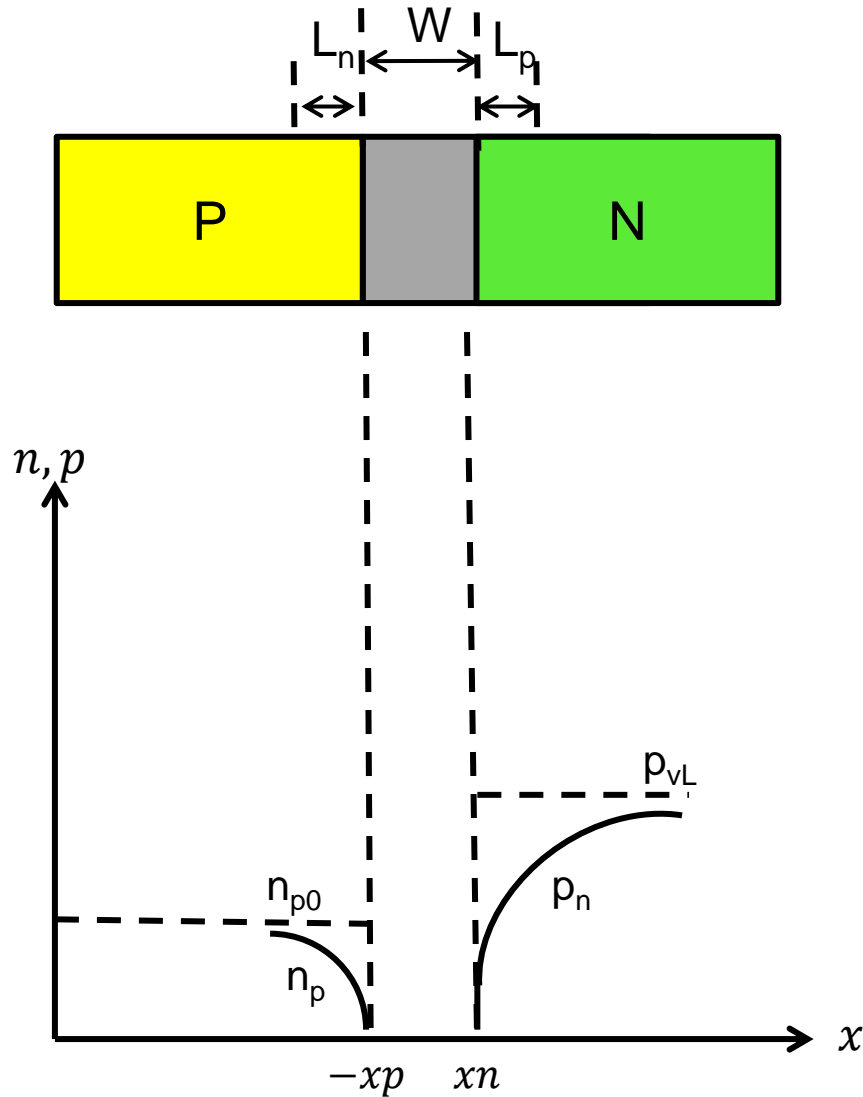
$$J = J_s \left(e^{qV/kT} - 1 \right) \quad J_s \equiv \frac{qD_p p_{no}}{L_p} + \frac{qD_n n_{po}}{L_n}$$

- Where J_s is the saturation current density

Injected minority carrier distribution under forward bias



Injected minority carrier distribution under reverse bias



Example: Diode saturation current

- Calculate the ideal reverse saturation current in a Si P-N diode with a cross-sectional area of $2 \times 10^{-4} \text{ cm}^2$ the diode parameters are:
- $N_A = 5 \times 10^{16} \text{ cm}^{-3}$, $N_D = 1 \times 10^{16} \text{ cm}^{-3}$, $n_i = 9.65 \times 10^9 \text{ cm}^{-3}$, $D_n = 21 \text{ cm}^2/\text{s}$, $D_p = 10 \text{ cm}^2/\text{s}$,
 $t_n = t_p = 5 \times 10^{-7} \text{ s}$

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$$J_s = \frac{qD_p p_{no}}{L_p} + \frac{qD_n n_{po}}{L_n} = qn_i^2 \left[\frac{1}{N_D} \sqrt{\frac{D_p}{\tau_p}} + \frac{1}{N_A} \sqrt{\frac{D_n}{\tau_n}} \right]$$

$$= 1.6 \times 10^{-19} \times (9.65 \times 10^9)^2 \times \left[\frac{1}{10^{16}} \sqrt{\frac{10}{5 \times 10^{-7}}} + \frac{1}{5 \times 10^{16}} \sqrt{\frac{21}{5 \times 10^{-7}}} \right]$$

$$= 8.58 \times 10^{-12} \frac{\text{A}}{\text{cm}^2} = 8.58 \times 10^{-12} \times 2 \times 10^{-4} = 1.72 \times 10^{-15} \text{ A}$$

Example: Forward current calculation

- What is the forward current of the previous diode at a bias of 1V considering a V_{bi} of 0.7V

Example: Forward current calculation

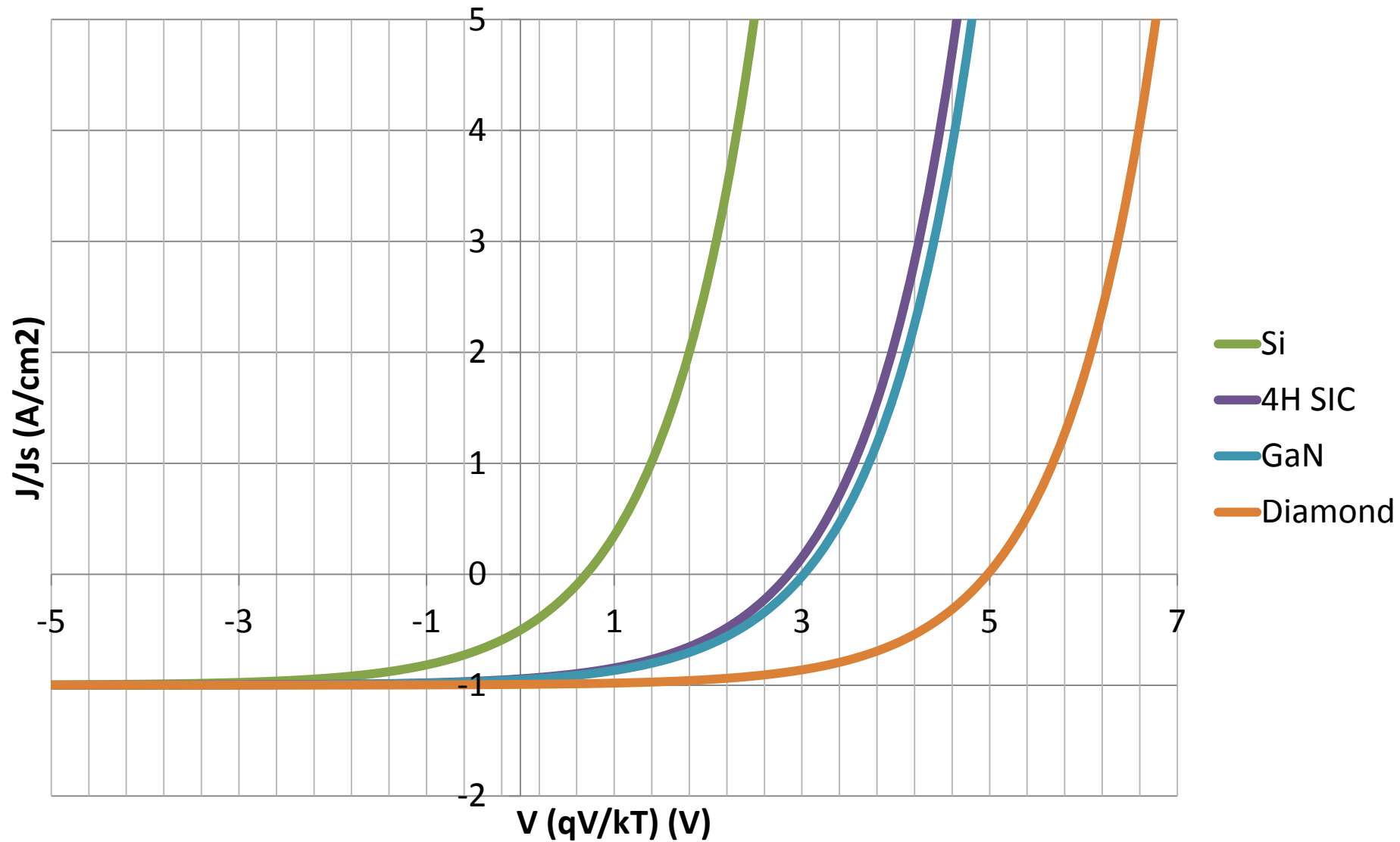
- What is the forward current of the previous diode at a bias of 1V considering a V_{bi} of 0.7V

$$J = J_s \left(e^{(V_a - V_{bi}) \frac{q}{kT}} - 1 \right) = 8.58 \times 10^{-12} \left(e^{(1 - 0.7) \frac{1}{0.0259}} - 1 \right)$$

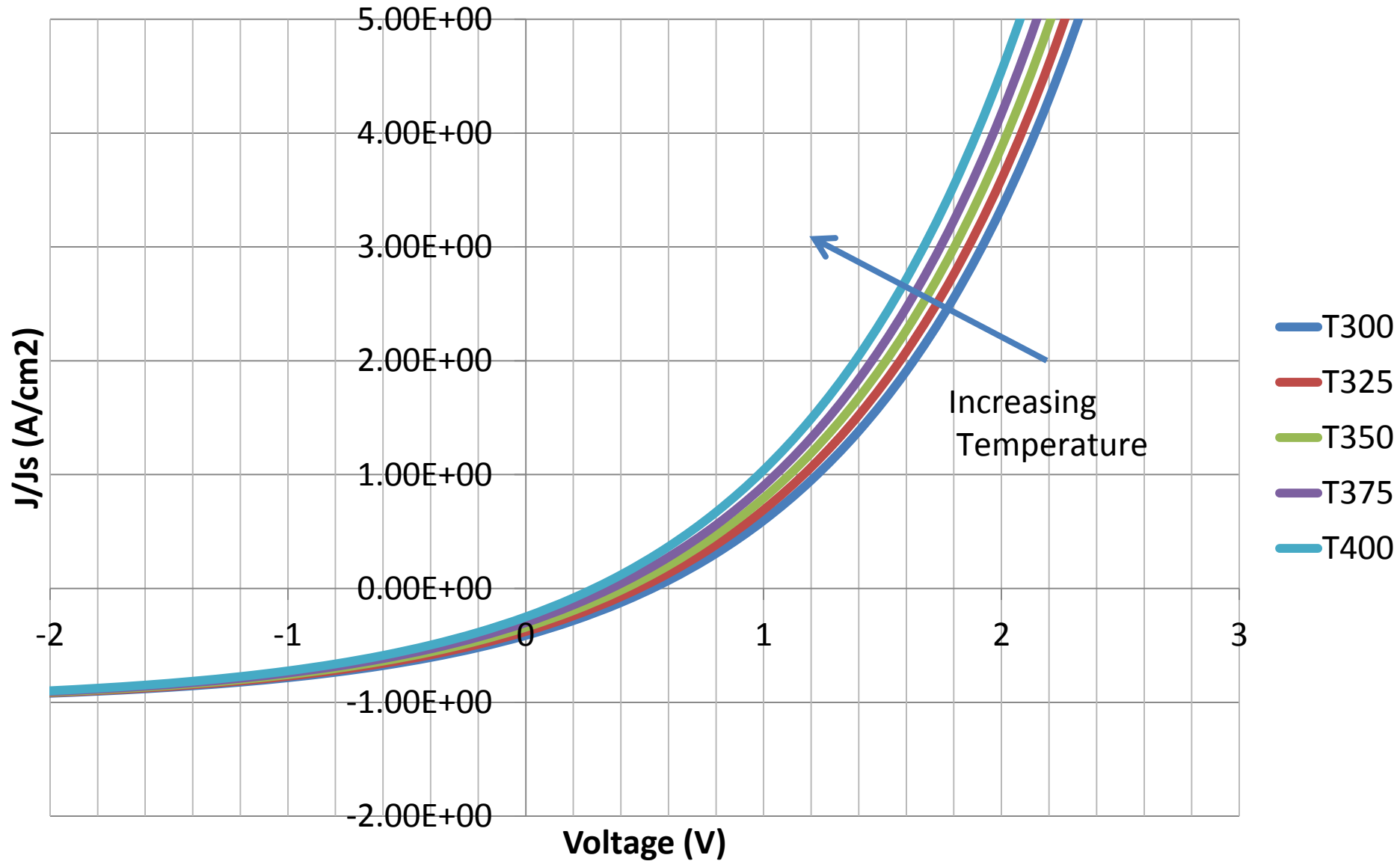
$$= 9.49 \times 10^{-7} A \text{ cm}^{-2}$$

$$= 9.49 \times 10^{-7} \times 2 \times 10^{-4} = 1.898 \times 10^{-10} A$$

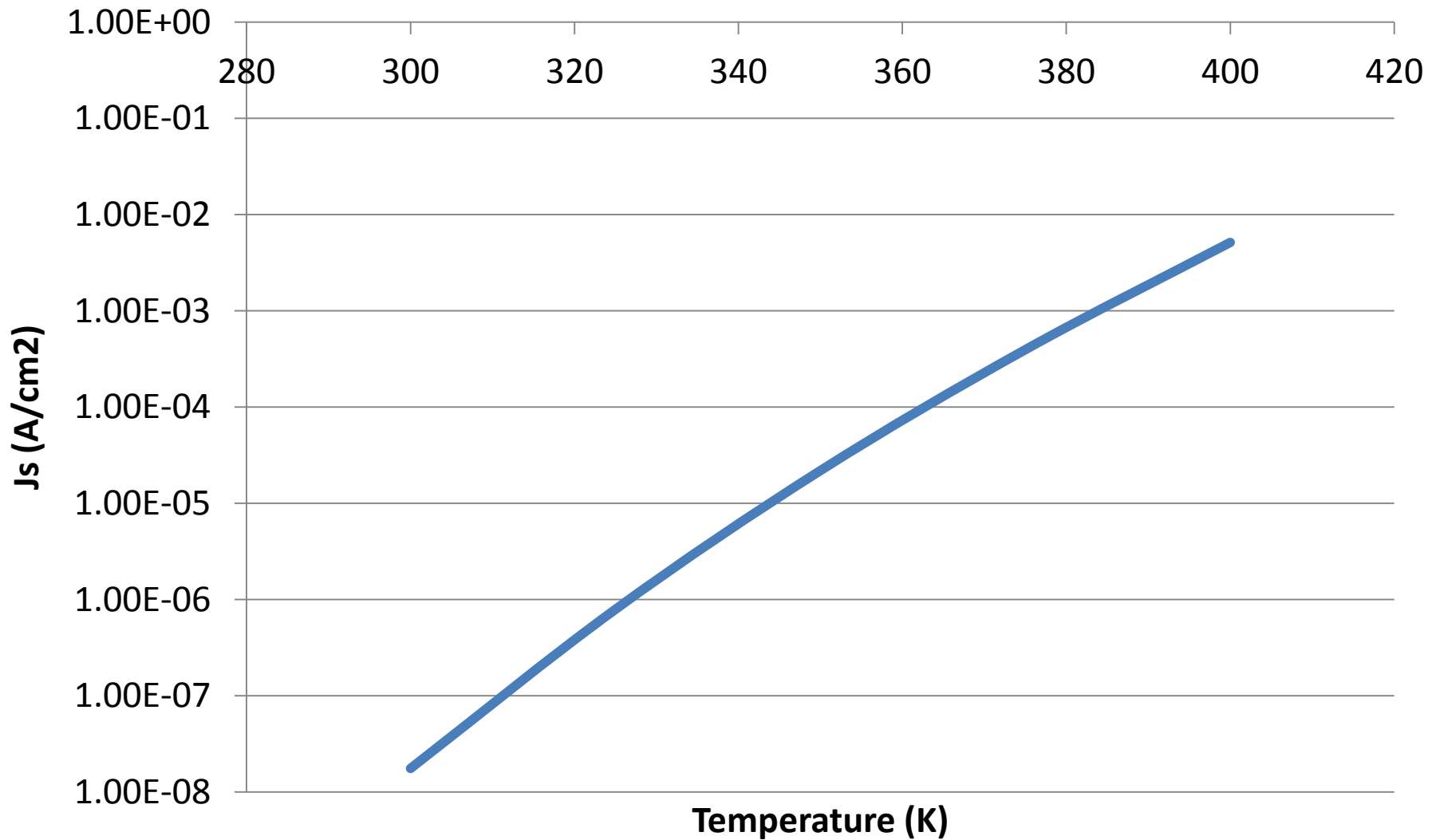
Ideal current/voltage characteristics for Si and WBG



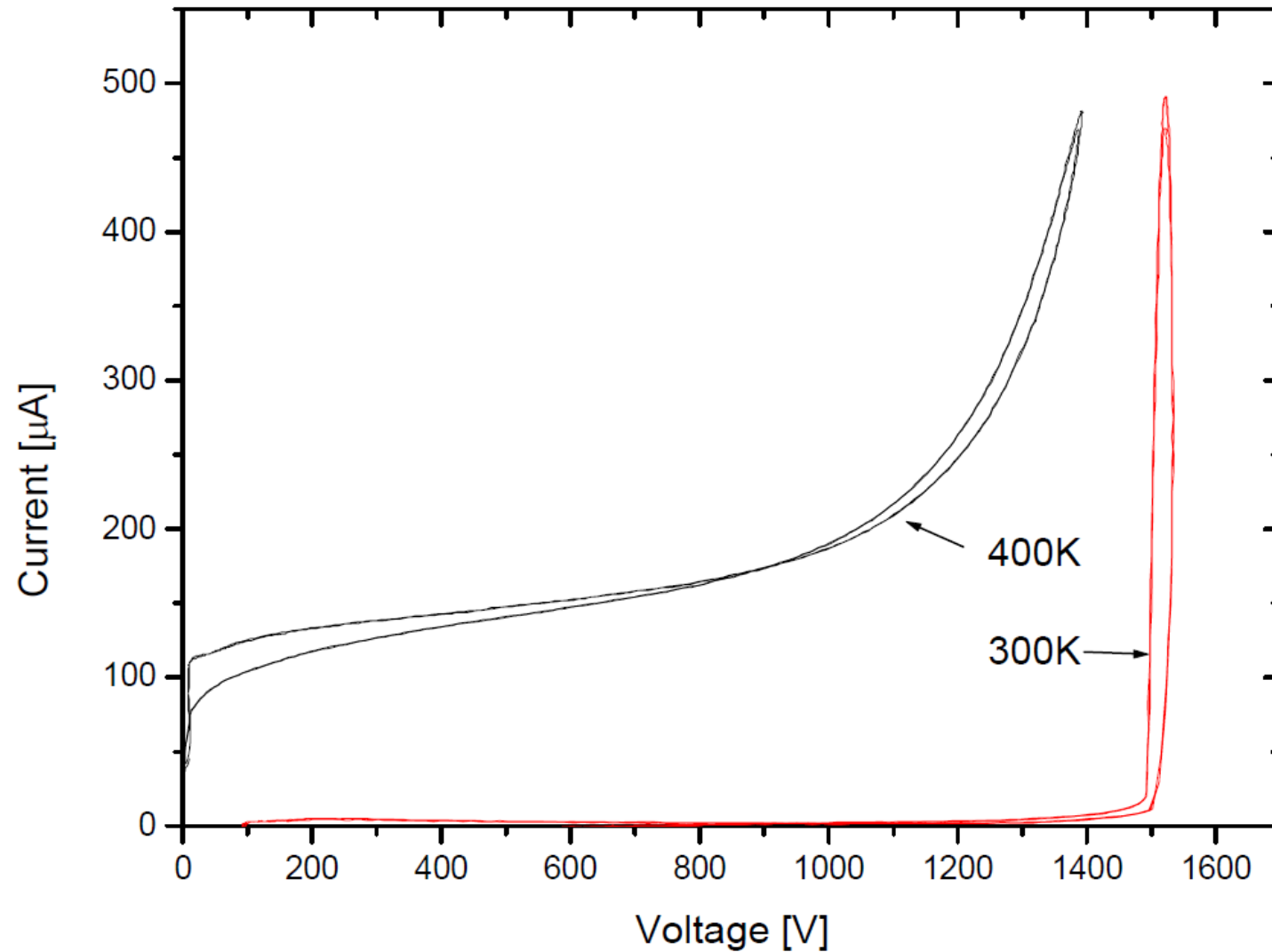
Temperature effect on ideal current voltage characteristic (Si)



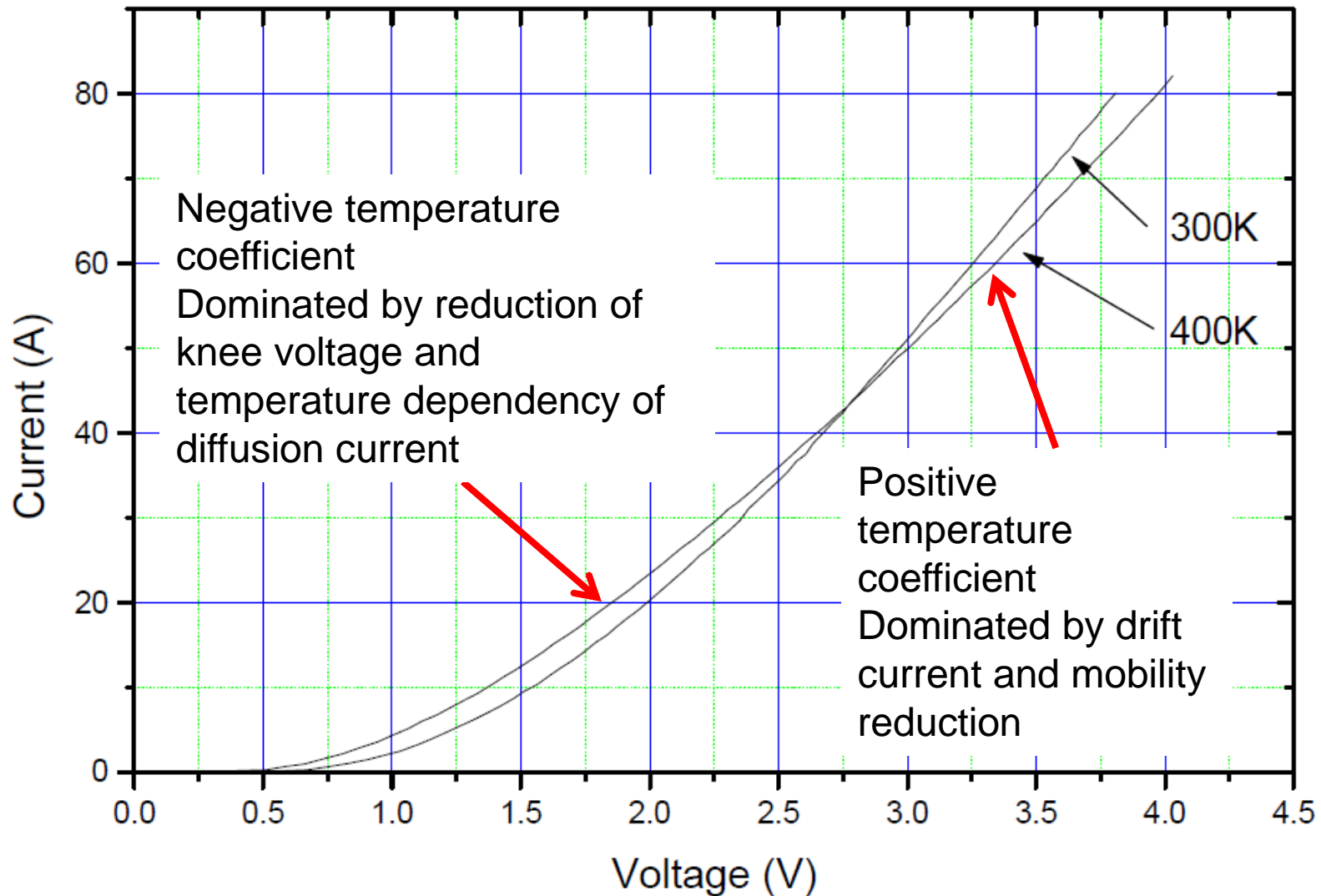
Influence of temperature with saturation current density



Off-state performance of 1200V 60A rated diode



On-state performance of 1200V 60A rated diode



WBG P-N Junctions

- Diode knee voltage influenced by:
 - Doping concentration
 - Ambient temperature
 - Semiconductor band gap
- Therefore wide band gap (WBG) semiconductors would turn on $> 3V$
 - 1200V silicon diode structure
 - On-state forward voltage drop $\sim 3.2V$ at rated current
 - Due to the knee voltage a wide band gap device would turn on at $\sim 3V$
 - Solution: **Schottky junctions**

Further reading

- Ben G Streetman: Solid State Electronic Devices:
ISBN: 0-13-149726-X
 - Chapter 5
- S.M.Sze: Semiconductor Devices: Physics and
technology: ISBN0-471-33372-7
 - Chapters 4