

## A.C. MACHINES - INDUCTION MOTOR

(74)

ENERGY USAGE = 50 TWhr in U.K.

 $50 \times 10^{12}$  Whr OF ENERGY.

IS CONSUMED BY INDUSTRY VIA INDUCTION MOTORS  
TO GIVE CONTROLLED ROTARY MOTION.

⇒ PUMPS, COMPRESSORS  
PACKING AND PROCESS MACHINERY  
PRINTING + ROLLING ACTIVITIES

EFFICIENCIES &gt; 90%

N.B. A 0.5% IMPROVEMENT IN EFFICIENCY OF THE  
INDUCTION MOTOR WOULD SAVE

$$\frac{0.5}{100} \times 50 \times 10^{12} \text{ Whr OF ENERGY}$$

$$2.5 \times 10^8 \text{ Whr} \quad 1 \text{ kWhr}$$

$$2.5 \times 10^8 \text{ kWhr} \Rightarrow \approx 3p$$

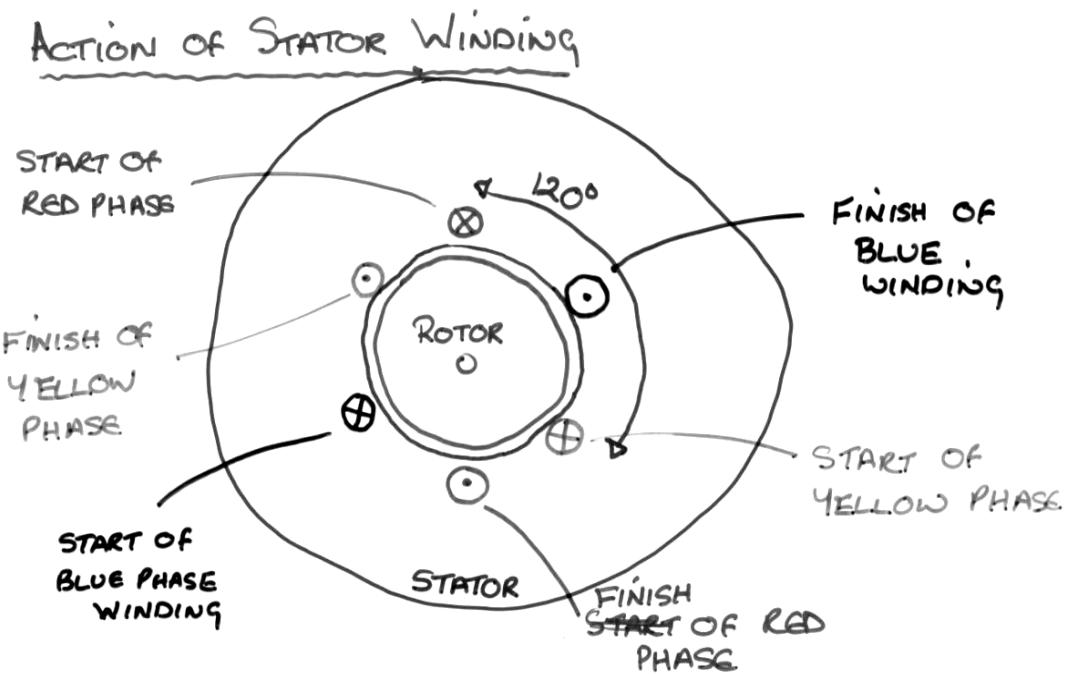
$$\text{£ } 7.5M$$

### KEY COMPONENTS:

- SOFT IRON STATOR CONSISTING OF A STACK  
OF SLOTTED LAMINATIONS

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- 3 PHASE WINDING DISTRIBUTED AMONG SLOTS WITHIN THE STATOR LAMINATIONS.
- SOFT IRON ROTOR, AGAIN CONSISTING OF A STACK OF SLOTTED LAMINATIONS
- DISTRIBUTED WINDING ON THE ROTOR WHICH IS SHORT CIRCUITED. MAJORITY OF ROTORS ARE IN THE FORM OF A 'CAGE' WINDING WHERE THE ROTOR WINDING IS FORMED BY EXTRUDING ALUMINIUM INTO THE ROTOR SLOTS AND FORMING A SHORT CIRCUIT VIA END RINGS.



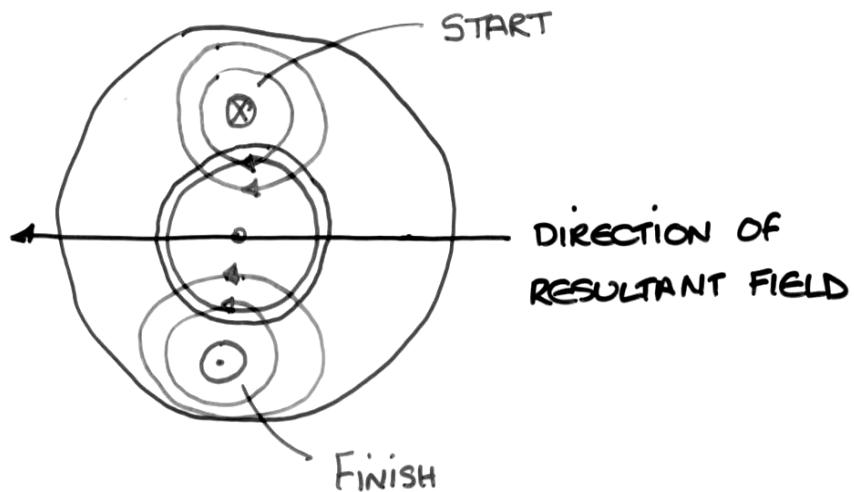
START OF WINDING IMPLIES THE CURRENT FLOW INTO THE WINDING WILL FLOW INTO THE PAPER, AND A +VE

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CURRENT FLOW WILL FLOW OUT OF THE PAPER AT  
THE FINISH OF THE WINDING.

BASIC 2 POLE WINDING CONSISTS OF 3 IDENTICAL COILS - ONE FOR EACH PHASE - DISPLACED  $120^\circ$  MECHANICAL w.r.t. EACH OTHER.

CONSIDER THE +VE CURRENT FLOW IN THE RED PHASE WINDING ONLY.



THE DIRECTION OF THE FIELD WILL BE  $90^\circ$  TO  
THE PLANE OF THE COIL.

CONSIDER A 3 PHASE SUPPLY TO THE MACHINE  
SUCH THAT;

$$I_r = \hat{I} \sin \omega t$$

$$I_y = \hat{I} \sin (\omega t - 120^\circ)$$

$$I_b = \hat{I} \sin (\omega t - 240^\circ)$$

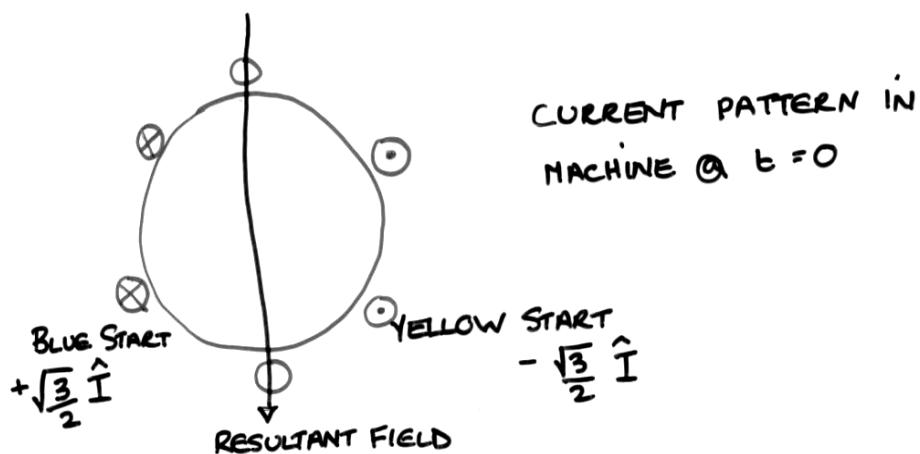
$$\begin{aligned}\omega_s &= \text{STATOR SUPPLY FREQUENCY} \\ &= 2\pi f_i \quad (f_i \text{ in Hz})\end{aligned}$$

CONSIDER TIME  $t = 0$

$$I_r = 0$$

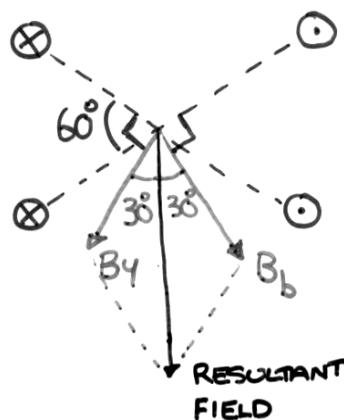
$$I_y = \hat{I} \sin (-120^\circ) = -\frac{\sqrt{3}}{2} \hat{I}$$

$$I_b = \hat{I} \sin (-240^\circ) = +\frac{\sqrt{3}}{2} \hat{I}$$



TO FIND RESULTANT FIELD, CONSIDER THE TWO  
CONTRIBUTIONS OF Y + B WINDINGS, ADD THE VECTORS

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$$\begin{aligned} |B_y| &= kN \left( \frac{\sqrt{3}}{2} \hat{I} \right) \\ |B_b| &= kN \left( \frac{\sqrt{3}}{2} \hat{I} \right) \\ &\quad ) \\ I_b & \end{aligned}$$

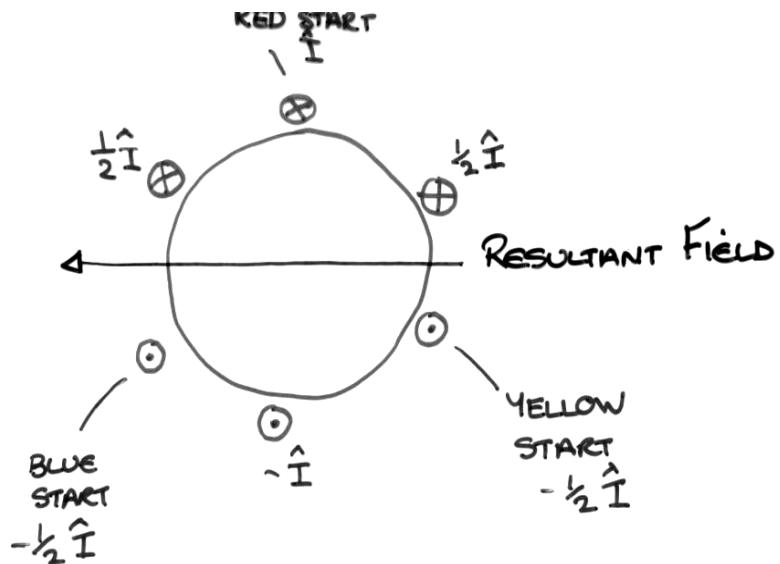
$$\begin{aligned} \text{RESULTANT FIELD} &= |B_y| \cos 30^\circ + |B_b| \cos 30^\circ \\ \text{STRENGTH} &= |B_y| \frac{\sqrt{3}}{2} + |B_b| \frac{\sqrt{3}}{2} \\ &= kN \left( \frac{\sqrt{3}}{2} \hat{I} \right) \frac{\sqrt{3}}{2} + kN \left( \frac{\sqrt{3}}{2} \hat{I} \right) \frac{\sqrt{3}}{2} \\ &= kN \hat{I} \frac{3}{4} + kN \hat{I} \frac{3}{4} \\ &= \frac{3}{2} kN \hat{I} \end{aligned}$$

i.e. AT  $t=0$  WE HAVE A RESULTANT FIELD VERTICALLY  
DOWNWARDS WITH STRENGTH,  $\frac{3}{2} kN \hat{I}$

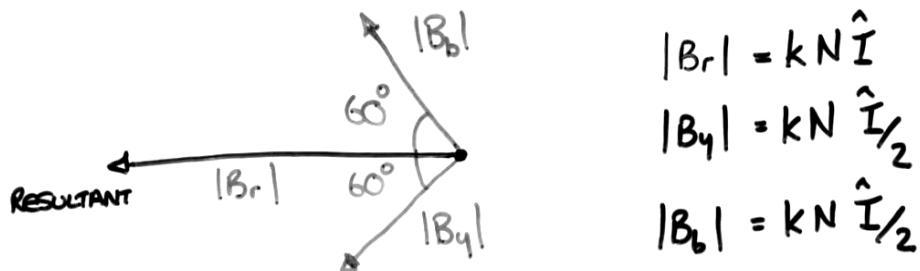
Consider  $\omega, t = 90^\circ \quad t = 90^\circ/\omega$

$$\begin{aligned} I_r &= \hat{I} \sin(90^\circ) = \hat{I} \\ I_q &= \hat{I} \sin(90^\circ - 120^\circ) = -\frac{1}{2} \hat{I} \\ I_b &= \hat{I} \sin(90^\circ - 240^\circ) = -\frac{1}{2} \hat{I} \end{aligned}$$

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CONSIDER CONTRIBUTIONS FROM EACH OF THE RED,  
YELLOW AND BLUE COILS AS BEFORE



### RESULTANT AMPLITUDE

$$\begin{aligned}
 &= |B_r| + |B_y| \cos 60^\circ + |B_b| \cos 60^\circ \\
 &= KN\hat{I} + KN\frac{\hat{I}}{2} \times \frac{1}{2} + KN\frac{\hat{I}}{2} \times \frac{1}{2} \\
 &= \frac{3}{2} kN\hat{I}
 \end{aligned}$$

$\therefore$  WE CONCLUDE

- THE FIELD AMPLITUDE IS CONSTANT FOR A GIVEN MAGNITUDE OF SUPPLY CURRENT
- THE FIELD DIRECTION ROTATES AROUND THE MACHINE OVER THE SUPPLY CYCLE.

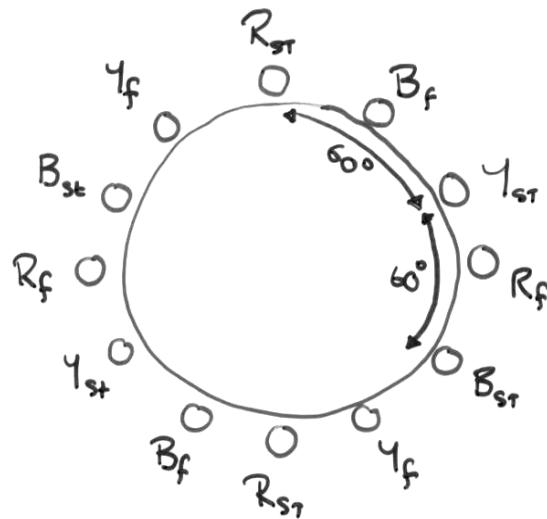
IN THE CASE OF A TWO POLE WINDING, THE SPEED OF ROTATION OF THE FIELD IS EQUAL TO THE SUPPLY FREQUENCY.

SYNCHRONOUS SPEED = FIELD SPEED OF ROTATION  
 $(N_s)$

2 POLE WINDING

$$\begin{aligned} N_s &= \omega_i \text{ (RADIANS } s^{-1}) \\ &= f_i \text{ (Hz)} \\ &= 60 f_i \text{ (rpm)} \end{aligned}$$

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4 Pole Winding

FOR THE 4 POLE WINDING, SYNCHRONOUS SPEED IS

$$N_s = \frac{f_i \times 60}{2} \text{ rpm.}$$

IN THE GENERAL CASE FOR A WINDING OF  
'P' POLE PAIRS

$$N_s = \frac{60 f_i}{P} \text{ rpm}$$

4 pole  $\Rightarrow$  2 POLE PAIRS  $P = 2$  (1500 rpm)

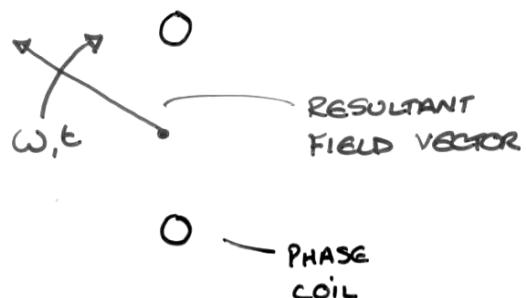
6 pole  $\Rightarrow$  3 POLE PAIRS  $P = 3$  (1000 rpm)

2 pole  $\Rightarrow$  1 POLE PAIR  $P = 1$  (3000 rpm)

(3)

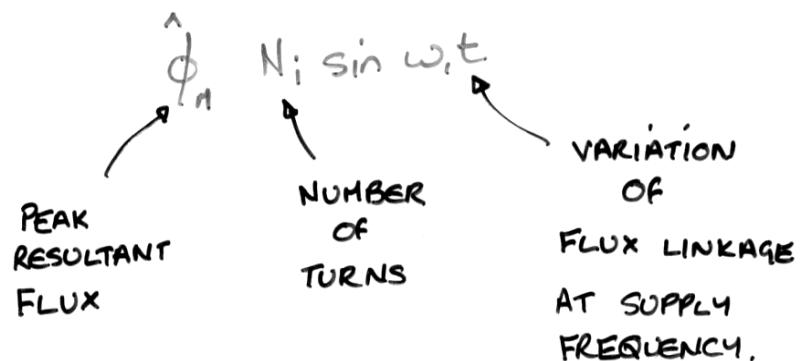
IN PRACTICE A POLYPHASE WINDING WILL  
CONSIST OF MANY COIL SIDES DISTRIBUTED AROUND  
THE STATOR AIRGAP.

THIS IS DONE FOR REASONS OF A UNIFORM HEAT  
DISTRIBUTION IN THE MACHINE AND TO IMPROVE  
THE WAVEFORM OF THE MACHINE FIELD.



A PHASE COIL WILL 'SEE' AN ALTERNATING FLUX  
LINKAGE AS THE FIELD IN THE MACHINE ROTATES  
PAST IT

i.e. FLUX LINKAGE OF THE RED  
WINDING FOR EXAMPLE



HENCE, INDUCED VOLTAGE IN THE WINDING  
(FARADAY) OF MAGNITUDE

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$$\begin{aligned} & - N_i \frac{d\phi}{dt} \\ &= - N_i \frac{d(\hat{\phi}_M \sin \omega_i t)}{dt} \\ &= - N_i \hat{\phi}_M \omega_i \cos \omega_i t \end{aligned}$$

MAGNITUDE OF INDUCED VOLTAGE, PEAK

$$= N_i \hat{\phi}_M \omega_i, \quad \omega_i = 2\pi f_i$$

RMS VALUE OF THE INDUCED VOLTAGE

$$E_i = \frac{\text{PEAK}}{\sqrt{2}} = \frac{N_i \hat{\phi}_M \omega_i}{\sqrt{2}}$$

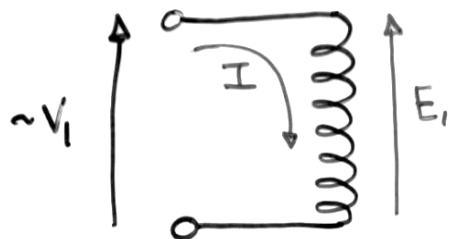
$$= \frac{N_i \hat{\phi}_M 2\pi f_i}{\sqrt{2}}$$

$$E_i = \sqrt{2} \pi f_i N_i \hat{\phi}_M$$

4.44
SUPPLY FREQUENCY
WINDING TERMS
PEAK FLUX IN MACHINE

CONSIDER THE CONNECTION OF THE STATOR WINDING TO  
A 3 PHASE VOLTAGE SUPPLY, OF MAGNITUDE  $V_i$ ,  
(RMS / PHASE)

(S)



NEGLECTING THE RESISTANCE OF THE STATOR WINDING,  
IT FOLLOWS THAT,

$$V_1 \equiv E_1$$

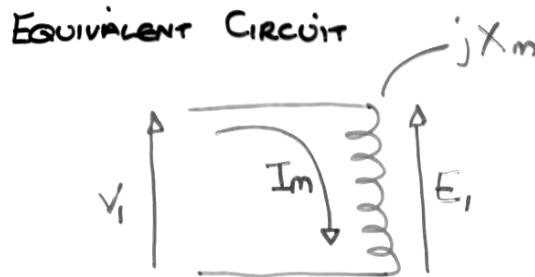
THE MACHINE THEREFORE CAN BE VIEWED TO OPERATE IN  
A 'CLOSED LOOP' SITUATION



$V_1$  CAUSES CURRENT  $I$  TO FLOW  
 $I$  RESULTS IN A FIELD  $\hat{\phi}_M$  WITHIN THE MACHINE  
 $\hat{\phi}_M$  CAUSES AN INDUCED VOLTAGE  $E_1$ , AND CCT  
 DICTATES THAT  $V_1 \equiv E_1$  (NEGLECTING WINDING RESISTANCE)

THEREFORE IT IS THE SUPPLY VOLTAGE WHICH DEFINES  
THE MAGNITUDE OF THE FIELD IN THE MACHINE

$$V_1 \equiv E_1 = 4.44 f_1 N_s \hat{\phi}_M$$



THIS EFFECT IS EQUIVALENT TO AN INDUCTANCE

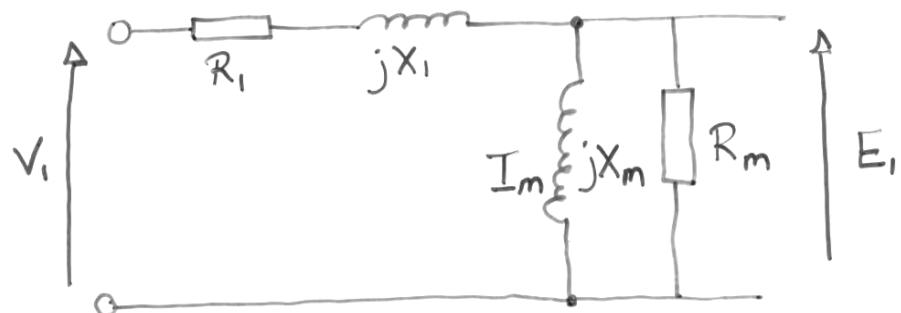
$$\text{WHERE } X_m = 2\pi f_1 L_m = E_1 / I_m$$

$X_m$  = MAGNETIZING REACTANCE

$L_m$  = MAGNETIZING INDUCTANCE

$I_m$  = MAGNETIZING CURRENT WHICH IS THE  
CURRENT REQUIRED TO ESTABLISH THE  
FIELD WITHIN THE MACHINE

STATOR PER-PHASE EQUIVALENT CIRCUIT.



$R_1$  = STATOR WINDING RESISTANCE PER PHASE

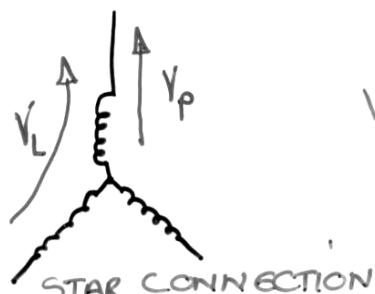
(86)

$X_L$  = STATOR LEAKAGE REACTANCE WHICH MODELS LEAKAGE COMPONENTS OF FIELD, i.e. THE COMPONENTS OF THE STATOR FIELD THAT DO NOT CROSS THE AIRGAP AND LINK THE ROTOR. e.g. FIELDS CREATED BY ENDWINDINGS

$X_m$  = MAGNETIZING REACTANCE WHICH MODELS THE USEFUL COMPONENT OF FIELD WITHIN THE MACHINE

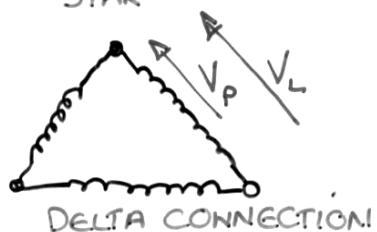
$R_m$  = IRON LOSSES IN THE MACHINE, EDDY CURRENT AND HYSTERESIS LOSS.

PER PHASE i.e.  $V_p, E_p, I_p$  ARE PHASE QUANTITIES (RMS)



$$V_p \text{ (PHASE)} = \frac{V_L \text{ (LINE)}}{\sqrt{3}}$$

$$I_p = I_L$$



$$V_p = V_L$$

$$I_p = I_L / \sqrt{3}$$

TOTAL POWER DISSIPATED ON OUTPUT  $\equiv 3 \times \text{Power/Phase}$

## Torque Production + Slip

- THE ROTOR CONSISTS OF A POLYPHASE WINDING WHICH IS SHORT CIRCUITED.
- THE STATOR, WHEN SUPPLIED FROM A  $3\phi$  SUPPLY AT FREQUENCY  $f_1$  CREATES A ROTATING FIELD WITH SPEED  $N_s$  (SYNCHRONOUS SPEED)

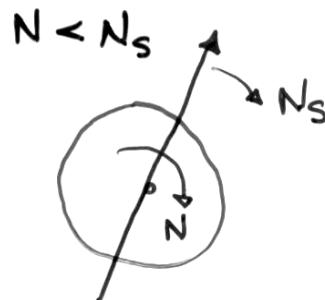
$$N_s = \frac{60f_1}{P} \text{ (rpm)}$$

CONSIDER THE ROTOR INITIALLY AT REST. THE STATOR FIELD WILL PASS THE ROTOR AT SPEED  $N_s$ , THEREFORE A VOLTAGE WILL BE INDUCED IN THE ROTOR WINDINGS, AND THIS WILL HAVE A FREQUENCY OF  $F$ ,

HENCE, A CURRENT WILL BE INDUCED IN THE ROTOR WINDING THROUGH THE SHORT CIRCUIT.

THE INTERACTION BETWEEN THE STATOR FIELD AND THE INDUCED ROTOR CURRENTS RESULTS IN A TORQUE.

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Now consider a rotor speed  $N$  rpm $N$  = Rotor Speed.

To an observer on the rotor, the stator field will pass at a speed  $N_s - N$ .

$$\text{Define slip } s = \frac{N_s - N}{N_s}$$

The induced voltages and currents in the rotor will now occur at a lower frequency

$$f_2 = s f_1 \quad \text{SLIP} \times \text{SUPPLY FREQUENCY}$$

Rotor Frequency of  
INDUCED VOLTS / CURRENTS

Should the rotor reach synchronous speed  $N_s$ , then there will be no relative motion between the rotor and the stator field. i.e. the rotor winding will see no change in flux linkage, therefore there is no longer an induced voltage, zero current + hence zero torque

THEREFORE, IN PRACTICE THE ROTOR WILL ALWAYS OPERATE AT A SPEED LOWER THAN N.S i.e WILL ALWAYS SLIP W.R.T. SYNCHRONOUS SPEED OF THE STATOR FIELD, AS THIS WILL LEAD TO AN INDUCED ROTOR VOLTAGE, A CURRENT THROUGH THE SHORT CIRCUITED WINDING + TORQUE.

FROM NEWTON'S LAW THE TORQUE PRODUCED BY THE STATOR ROTATING FIELD MUST BE IDENTICAL TO THE TORQUE WHICH APPEARS ON THE ROTOR.

HOWEVER, SINCE THERE IS A DIFFERENCE IN SPEED BETWEEN STATOR + ROTOR (SLIP) THERE MUST BE A POWER LOSS ACROSS THE INTERFACE WHICH MANIFESTS ITSELF AS OHMIC  $I^2R$  LOSS IN THE ROTOR.

- TO OBTAIN TORQUE, WE NEED SLIP, ELSE THERE WILL BE NO INDUCED VOLTS OR CURRENT ON THE ROTOR.
- SLIP IMPLIES LOSS WHICH MANIFESTS ITSELF AS ROTOR  $I^2R$  LOSS.

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CONSIDER THE POWER BALANCE IN THE STEADY - STATE  
BETWEEN THE STATOR + ROTOR.

STATOR DELIVERS POWER

$$= \left( \frac{2\pi N_s}{60} \right) T \quad \begin{array}{l} N_s \text{ in rpm} \\ \text{Torque} \end{array}$$

ANGULAR SPEED OF  
SYNCHRONOUS TORQUE

MECHANICAL OUTPUT FROM THE ROTOR

$$= \left( \frac{2\pi N}{60} \right) T \quad N \text{ in rpm}$$

ANGULAR SPEED  
OF ROTOR

ROTOR LOSS = DIFFERENCE BETWEEN THESE TWO.

$$= \left( \frac{2\pi N_s}{60} \right) T - \left( \frac{2\pi N}{60} \right) T$$

$$= \frac{2\pi N_s}{60} \cdot \frac{(N_s - N)}{N_s} T \quad S = \frac{N_s - N}{N_s}$$

$$= \left( \frac{2\pi N_s}{60} T \right) \times S$$

= POWER DELIVERED X SLIP  
BY STATOR

$$\text{MECHANICAL OUTPUT OF ROTOR} \quad (9) \\ = \text{POWER DELIVERED BY STATOR} \times (1 - s)$$

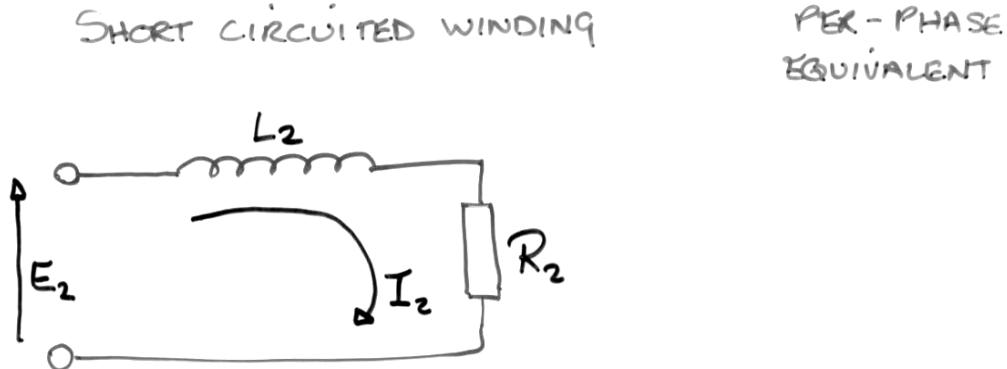
SINCE EFFICIENCY =  $\frac{\text{OUTPUT POWER}}{\text{INPUT}}$

## THE EFFICIENCY OF THE ELECTROMECHANICAL CONVERSION PROCESS

$$= (1 - s) \times 100\%$$

Typically an industrial induction motor will operate at slips of  $s = 0.01$  to  $0.04$

## ROTOR EQUIVALENT CIRCUIT



$R_2$  = ROTOR RESISTANCE

$L_2$  = ROTOR LEAKAGE INDUCTANCE

(REPRESENTS FIELDS INDUCED BY THE ROTOR CURRENT THAT DO NOT COUPLE THE STATOR)

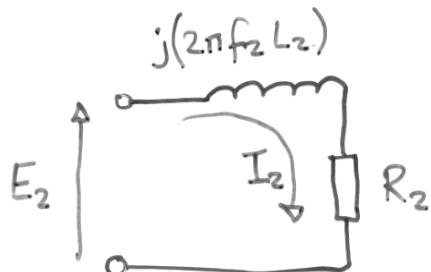
INDUCED VOLTAGE  $E_2$  AND CURRENT  $I_2$  AND A  
ROTOR FREQUENCY  $f_2$

$$f_2 = sf_1$$

RECALL:  $E_1 = \sqrt{2\pi} N_1 f_1 \hat{\phi}_m$  PEAK MAGNETIZING FLUX

$$E_2 = \sqrt{2\pi} N_2 f_2 \hat{\phi}_m$$

$N_2$  = ROTOR EQUIVALENT TURNS PER PHASE



$$I_2 = \frac{E_2}{\sqrt{(2\pi f_2 L_2)^2 + R_2^2}}$$

$$\text{HENCE ROTOR LOSS PER PHASE} = I_2^2 R_2$$

$$= \frac{E_2^2 R_2}{(2\pi f_2 L_2)^2 + R_2^2}$$

$$\text{MECHANICAL OUTPUT POWER} = (1 - s) \times \text{STATOR POWER}$$

$$\text{ROTOR LOSS} = s \times \text{STATOR POWER}$$

$$\text{Rotor Loss} = s \times \left( \frac{2\pi N_s}{60} \right) T$$

$$T = \frac{\text{Rotor Loss}}{s \left( \frac{2\pi N_s}{60} \right)}$$

$$= \frac{3 I_2^2 R_2}{s \left( \frac{2\pi N_s}{60} \right)}$$

$$= \frac{3}{s \left( \frac{2\pi N_s}{60} \right)} \cdot \frac{E_2^2 R_2}{(2\pi f_2 L_2)^2 + R_2^2}$$

$$N_s = \frac{60 f_1}{P}, \quad E_2 = \sqrt{2} \pi N_2 f_2 \hat{\phi}_m$$

$$T = \frac{3}{s \left( \frac{2\pi f_1}{P} \right)} \cdot \frac{\cancel{\pi} \cancel{N_s^2} f_2^2 \hat{\phi}_m^2 R_2}{(2\pi f_2 L_2)^2 + R_2^2}$$

$$f_2 = s f_1$$

$$T = \frac{3P}{f_2} \cdot \frac{\pi N_2^2 f_2 \hat{\phi}_m^2 R_2}{(2\pi f_2 L_2)^2 + R_2^2}$$

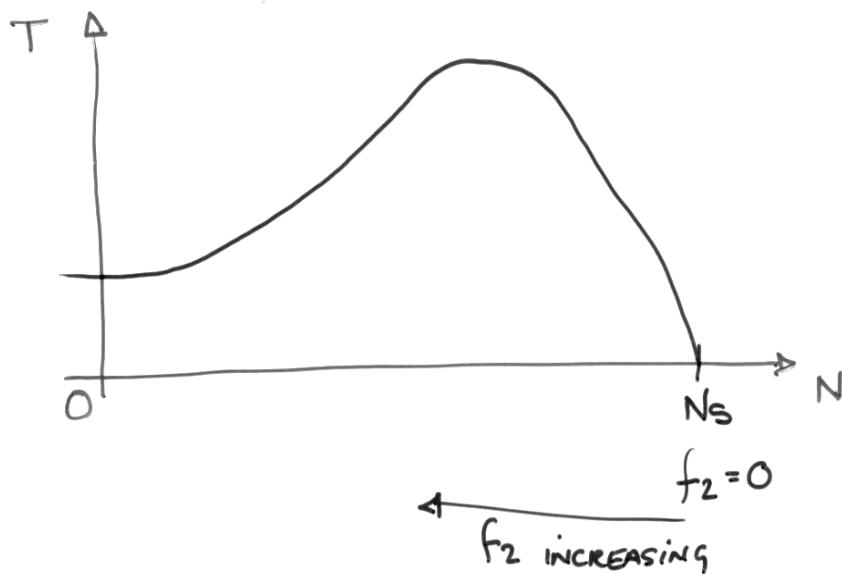
$$T = \frac{3P \pi N_2^2 f_2 \hat{\phi}_m^2 R_2}{(2\pi f_2 L_2)^2 + R_2^2}$$

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UNDER NORMAL OPERATION FROM A CONSTANT VOLTAGE AND FREQUENCY SUPPLY TO THE STATOR,  $\hat{\phi}_m$  IS DEFINED ALSO, SINCE  $P, N_2, R_2, L_2$  ARE MACHINE SPECIFIC.

$T = \text{FUNCTION OF } f_2 \text{ ALONE}$

$$T \propto \frac{f_2}{(2\pi f_2 L_2)^2 + R_2^2}$$



$$f_2 = sf_1$$

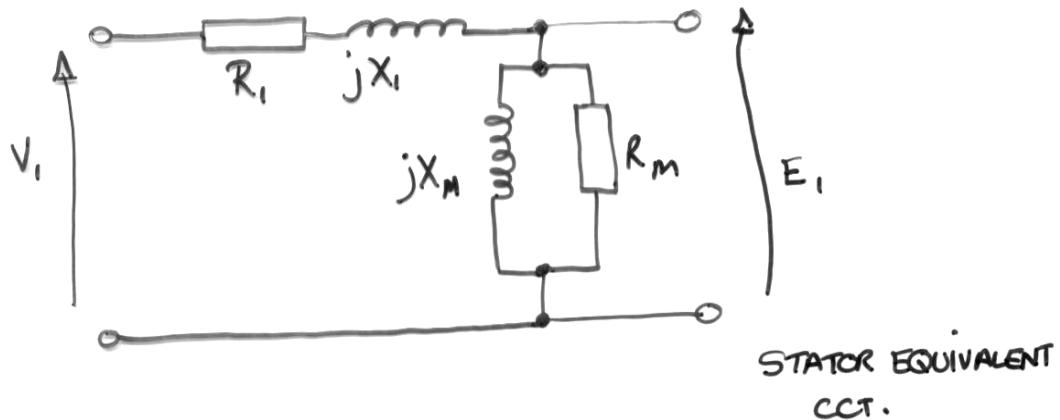
ALSO ROTOR SPEED

$$\begin{aligned} N &= (1-s)N_s \\ &= \cancel{s} (1-s) \left( \frac{60f_1}{P} \right) \end{aligned}$$

$$N = N_s - \frac{s 60f_1}{P} = \left( N_s - \frac{60f_2}{P} \right)$$

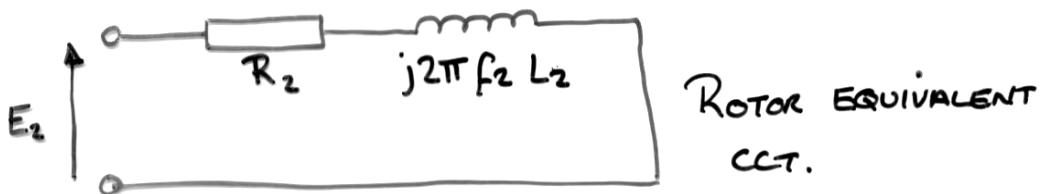
(15)

### CLASSICAL INDUCTION MOTOR EQUIVALENT CIR.



- PER PHASE
- EVALUATED AT SUPPLY FREQUENCY  $f_1$  (50Hz)

$$E_1 = \sqrt{2} \pi N_1 f_1 \hat{\phi}_m$$



- PER PHASE

- CALCULATED AT INDUCED ROTOR FREQUENCY

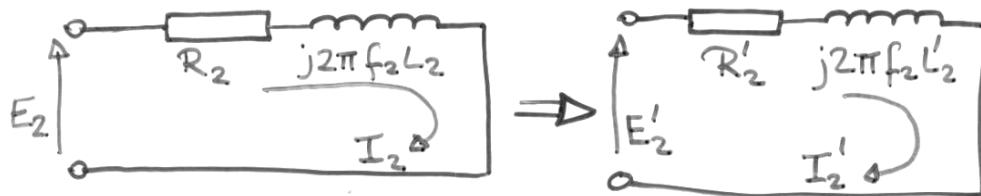
$$f_2 = sf_1$$

$$E_2 = \sqrt{2} \pi N_2 f_2 \hat{\phi}_M$$

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To REFER THE ROTOR EQUIVALENT C.C.T. TO THE STATOR  $E_2 \Rightarrow E_1$ , REQUIRES TWO OPERATIONS

- a) ADJUST THE ROTOR TURNS FROM  $N_2$  (THE ACTUAL VALUE) TO  $N_1$  (EQUIVALENT STATOR TURNS)



THE REFERRED VALUE OF ROTOR INDUCED VOLTAGE

$$E'_2 = \frac{N'}{N_2} E_2 \quad (1)$$

A 'CONSTANT POWER' REFERRAL IS IMPOSED

i.e. LOSS BEFORE = LOSS AFTER REFERRAL

$$I_2^2 R_2 = I'_2 R'_2 \quad (3)$$

$$\text{SIMILARLY } E_2 I_2 = E'_2 I'_2 \quad (2)$$

FROM (2) AND (1)

$$I'_2 = \frac{N_2}{N_1} I_2$$

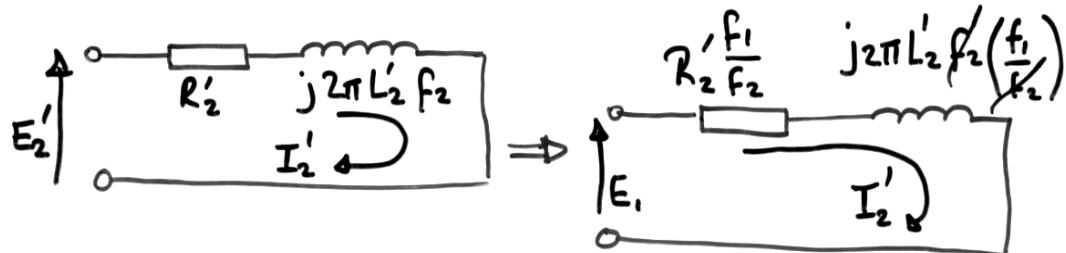
FROM (3) AND ABOVE

$$R'_2 = R_2 \left( \frac{N_1}{N_2} \right)^2$$

$$\text{AND ALSO } L'_2 = L_2 \left( \frac{N_1}{N_2} \right)^2$$

$$\text{Now } E'_2 = \frac{N_1}{N_2} E_2 = \frac{N_1}{N_2} \sqrt{2\pi} N_2 f_2 \hat{\phi}_M$$

b) CHANGE THE ROTOR FREQUENCY FROM  $f_2$  TO  $f_1$



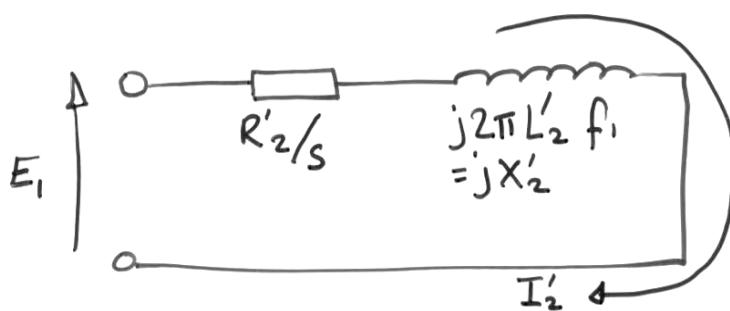
$$E'_2 = \sqrt{2\pi} N_1 f_2 \hat{\phi}_M$$

$$E_1 = \sqrt{2\pi} N_1 f_1 \hat{\phi}_M$$

THE REFERRED ROTOR EQUIVALENT CIRCUIT ON L.H.S.  
IS MULTIPLIED THROUGH BY  $f_1/f_2$

$$\frac{f_1}{f_2} E'_2 = E_1$$

$$\frac{f_1}{f_2} = \frac{1}{S} \quad f_2 = S f_1$$



NOTE / RESISTANCE IS NOW  $R_2/s$  AND LEAKAGE  
REACTANCE IS THE EQUIVALENT REACTANCE OF  
 $L'_2$  EVALUATED AT THE STATOR SUPPLY FREQUENCY.

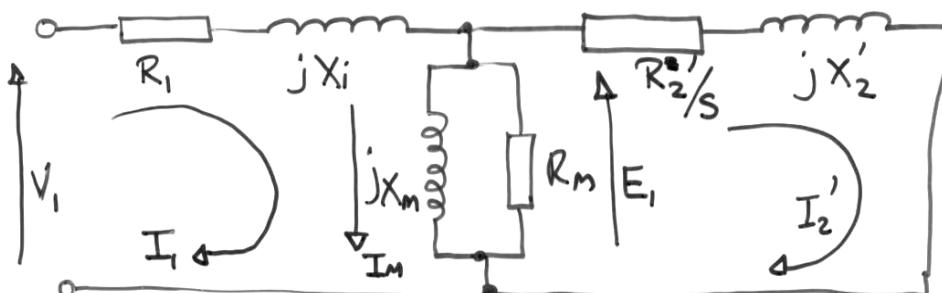
$$X'_2 = 2\pi f_1 L'_2$$

NOTE NEW POWER LOSS IN ROTOR CIRCUIT

$$= I_2'^2 \frac{R'_2}{s} = I_2'^2 R'_2 + I_2'^2 R_2 \frac{(1-s)}{s}$$

↑   ↑  
COPPER LOSS    MECHANICAL OUTPUT  
IN ROTOR PER    FROM MACHINE  
PHASE    PER PHASE

FULL STATOR EQUIVALENT CCT.



$R_1$  = STATOR RESISTANCE PER PHASE

$R'_2$  = REFERRED ROTOR RESISTANCE  $/\phi$

$X_1$  = STATOR LEAKAGE REACTANCE  $/\phi$

$X'_2$  = REFERRED ROTOR LEAKAGE REACTANCE  $/\phi$

$X_m$  = MAGNETIZING REACTANCE  $/\phi$

$R_m$  = IRON LOSS RESISTANCE  $/\phi$  (99)

$V_1$  = RMS SUPPLY PHASE VOLTAGE  $/\phi$

$E_1$  = INDUCED STATOR PHASE VOLTAGE

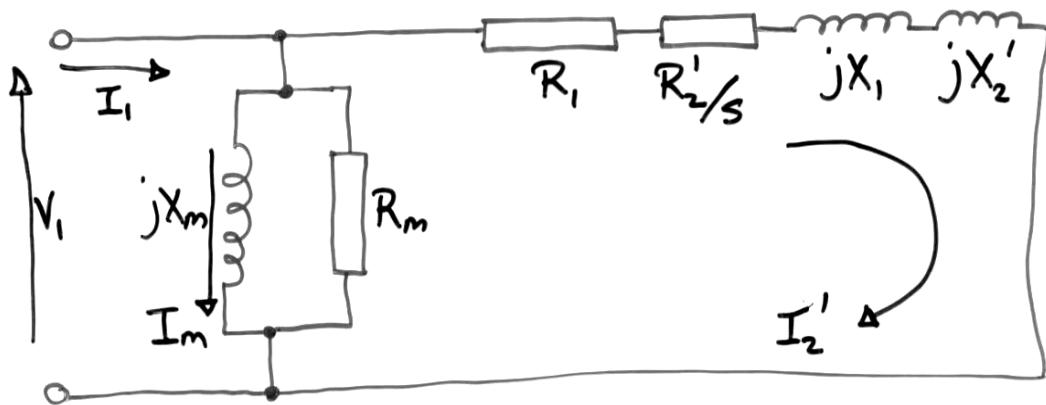
$I'_2$  = REFERRED ROTOR CURRENT

$I_m$  = MAGNETIZING CURRENT

$I_1$  = STATOR CURRENT.

### APPROXIMATE EQUIVALENT CIRCUIT

ASSUME  $E_1 = V$ , ACCURACY 1-2%  
FOR A TYPICAL MACHINE



MUCH SIMPLER TO ANALYSE, AS MAGNETIZING BRANCH  
CAN BE CONSIDERED SEPARATELY TO THE ROTOR  
BRANCH.

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### METHOD OF DETERMINING OUTPUT TORQUE

$$\text{OUTPUT POWER PER PHASE} = I_2'^2 R_2' \frac{(1-s)}{s}$$

$$\text{TOTAL OUTPUT POWER} = 3 I_2'^2 R_2' \frac{(1-s)}{s}$$

3 PHASES

$$= \left( \frac{2\pi N}{60} \right) T = \left( \frac{2\pi N_s}{60} \right) (1-s) T$$

$$N = (1-s) N_s$$

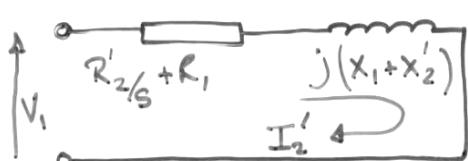
$$T = \left( \frac{60}{2\pi N_s} \right) 3 I_2'^2 \frac{R_2'}{s}$$

1

ANGULAR  
SYNCHRONOUS  
SPEED

$$\frac{2\pi N_s}{60} = \frac{2\pi f_1}{P}$$

$$T = \frac{3P}{2\pi f_1} \quad I_2' \frac{R_2'}{s}$$

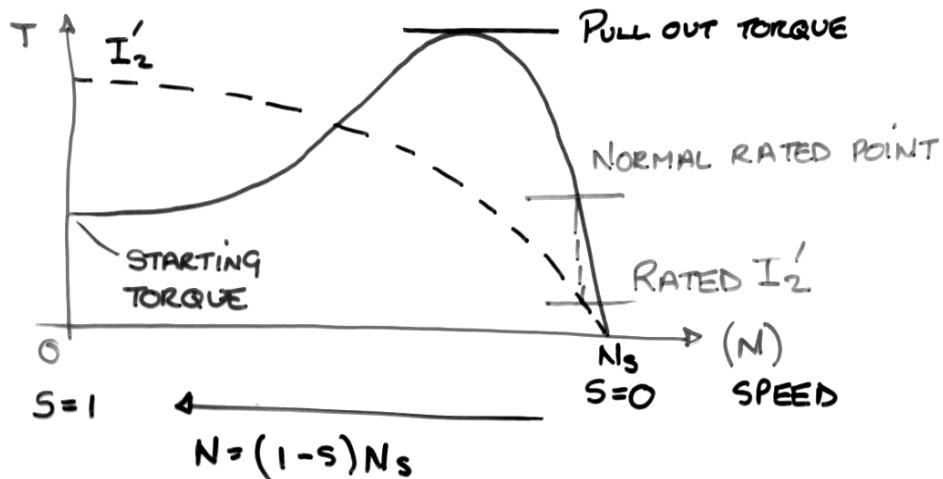


$$I_2' = \frac{V_1}{\sqrt{\left(\frac{R_2'}{s} + R_1\right)^2 + (X_1 + X_2')^2}}$$

$$T = \frac{3P}{2\pi f_1} \quad \frac{V_1^2}{\left(\frac{R_2'}{s} + R_1\right)^2 + (X_1 + X_2')^2} \cdot \frac{R_2'}{s}$$

(Q)

N.B.  $P, f_i, V_i, R_1, R'_2, X_1, X'_2$  ARE CONSTANT FOR A GIVEN MACHINE.  $T$  IS A FUNCTION OF  $\frac{1}{s}$  ALONE.



NB STARTING  $I_2' \approx 5 \times$  RATED VALUE. IF LOAD TORQUE IS INCREASED BEYOND THE PULL-OUT TORQUE, MACHINE WILL STALL.

Typically PULL OUT TORQUE  $3 \rightarrow 5 \times$  FULL LOAD RATED TORQUE

a) STARTING TORQUE  $s = 1$

$$T_{\text{START}} = \frac{3PV_i^2}{2\pi f_i} \frac{R'_2}{(R_1 + R'_2)^2 + (X_1 + X'_2)^2}$$

NOTE: STARTING TORQUE WILL INCREASE WITH ROTOR RESISTANCE  $R'_2$

## b) PEAK PULL-OUT TORQUE

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$$T = \frac{3\rho V_1^2}{2\pi f_1} \frac{R'_2/s}{(R_1 + R'_2/s)^2 + (X_1 + X'_2)^2}$$

$$= \frac{3\rho V_1^2}{2\pi f_1} \frac{R'_2}{s(R_1 + R'_2/s)^2 + s(X_1 + X'_2)^2}$$

TORQUE WILL BE MAXIMUM WHEN  $\left[ s(R_1 + R'_2/s)^2 + s(X_1 + X'_2)^2 \right]$

i.e.  $\frac{\partial}{\partial s} = 0 \Rightarrow$  MINIMUM

$$s(R_1^2 + 2R_1 R'_2/s + R'^2_2/s^2) + s(X_1 + X'_2)^2$$

$$\frac{\partial}{\partial s} (sR_1^2 + 2R_1 R'_2 + R'^2_2/s + R'^2_2/s^2 + s(X_1 + X'_2)^2) = 0$$

$$R_1^2 + 0 - R'^2_2/s^2 + (X_1 + X'_2)^2 = 0$$

$$R'^2_2/s^2 = R_1^2 + (X_1 + X'_2)^2$$

$$R'_2/s = \sqrt{R_1^2 + (X_1 + X'_2)^2}$$

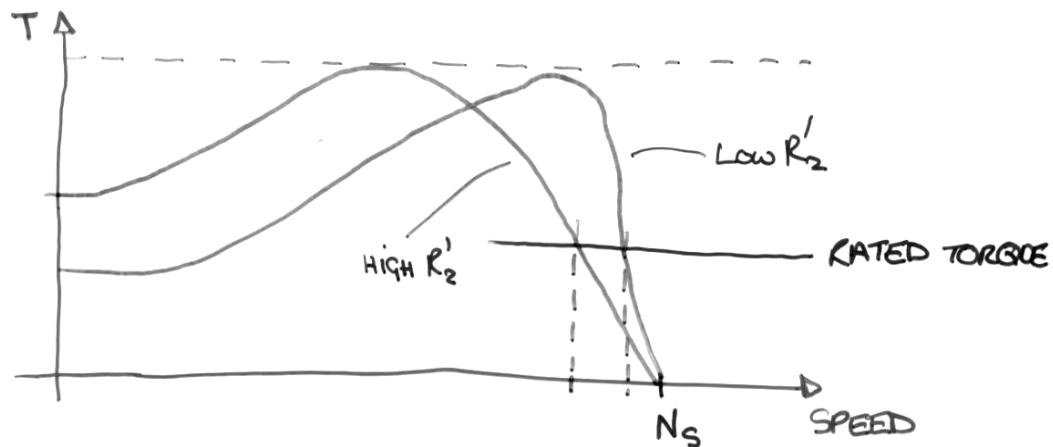
SUBS IN TORQUE EXPRESSION

$$T_{\text{PULL-OUT}} = \frac{3\rho V_1^2}{2\pi f_1} \frac{\sqrt{R_1^2 + (X_1 + X'_2)^2}}{(R_1 + \sqrt{R_1^2 + (X_1 + X'_2)^2})^2 + (X_1 + X'_2)^2}$$

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~~NOTE~~

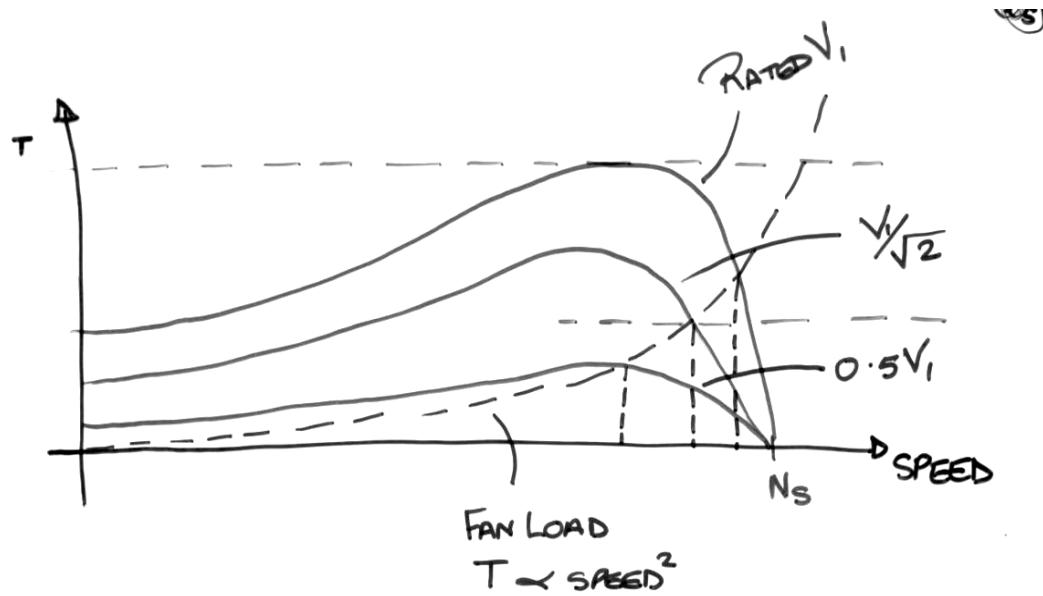
$T_{PULL-OUT}$  is INDEPENDENT OF  $R'_2$ , THE ROTOR RESISTANCE. ALSO, FOR FIXED  $R_1, X_1 + X'_2$  THE VALUE OF SLIP  $s$  AT WHICH THE PULL-OUT TORQUE OCCURS  $\propto R'_2$  since  $R'_2/s$  is FIXED



A POSSIBLE METHOD OF CONTROLLING THE SPEED OF AN INDUCTION MOTOR IS TO INCREASE THE ROTOR RESISTANCE

$\Rightarrow$  ACCESS TO ROTOR WINDING I.e. WOUND ROTOR MACHINE WITH SLIP RINGS (EXPENSIVE)

$\Rightarrow$  INEFFICIENT SINCE THIS LEADS TO LOSSES



SUITED TO SPEED CONTROL OF A FAN OR  
COMPRESSOR WHERE  $T \propto \text{SPEED}^2$

NOT SUITED TO A CONSTANT TORQUE LOAD  
SINCE PEAK TORQUE MAY FALL BELOW THE  
LOAD TORQUE.

B) VARY THE SYNCHRONOUS SPEED OF THE  
MACHINE

i) CHANGE THE WINDING NUMBER OF POLES

2 POLE       $P = 1$        $N_s = 3000 \text{ RPM}$

4 POLE       $P = 2$        $= 1500 \text{ RPM}$

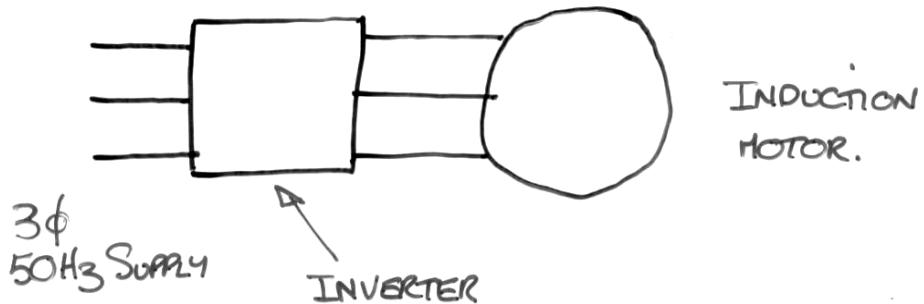
6 POLE       $P = 3$        $= 1000 \text{ RPM}$

8 POLE       $P = 4$        $= 750 \text{ RPM}$ .

GIVES DISCRETE SPEED CHANGES BUT EXPENSIVE.

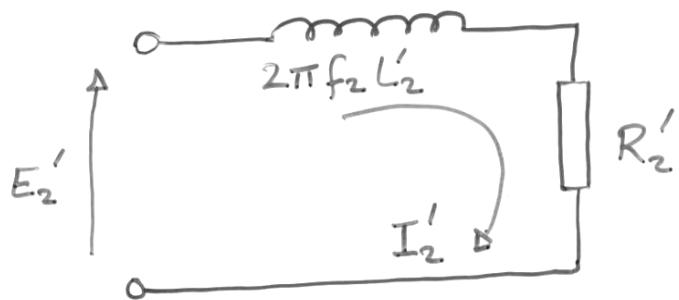
(106)

## VARIABLE FREQ. CONTROL



A VARIABLE  $V_i, f_i$  SUPPLY IS CREATED USING POWER ELECTRONICS. INVERTERS ARE EXPENSIVE  $\propto 2-3 \times$  THE COST OF THE MOTOR ITSELF.

MACHINE IS OPERATED AT RATED FLUX  $\hat{\phi}_m$  WHICH GIVES BEST UTILISATION OF THE MACHINE, BEST TORQUE / AMP.



$$E'_2 = \sqrt{2} \pi N_2 f_2 \hat{\phi}_N \quad (1)$$

$$\& E_1 = \sqrt{2} \pi N_1 f_1 \hat{\phi}_N$$

$$I'_2 = \frac{E'_2}{\sqrt{(2\pi f_2 L'_2)^2 + (R'^2_2)}} \quad \begin{array}{l} \text{If } \hat{\phi}_N \text{ TO BE} \\ \text{KEPT CONSTANT} \end{array}$$

$$\frac{E_1}{f_1} = \text{CONST.}$$

$$\text{ROTOR LOSS / PHASE} = I'^2_2 R'_2$$

$$= \frac{E'^2_2 R'_2}{(2\pi f_2 L'_2)^2 + R'^2_2}$$

RECAP

$$\begin{aligned} \text{OUTPUT POWER} &= (1-s) \text{ INPUT POWER} \\ &= \frac{(1-s)}{s} \text{ ROTOR LOSS} \end{aligned}$$

$$\text{ROTOR LOSS} = s \times \text{INPUT POWER}_{\text{ROTOR}}$$

$$\begin{aligned} \text{OUTPUT POWER} &= \frac{2\pi N'}{60} T \quad N' = (1-s) N_s \\ &= \frac{2\pi N_s}{60} (1-s) T \\ &= \left(\frac{1-s}{s}\right) \text{ ROTOR LOSS.} \end{aligned}$$

$$T = \frac{1}{\left[\frac{2\pi N_s}{60}\right]} \times \frac{1}{s} \times \text{ROTOR LOSS}$$

(Q)

$$\frac{N_s}{60} = \frac{f_1}{P}, \quad f_2 = sf_1$$

$$T = \frac{P}{2\pi f_2} \times \text{ROTOR LOSS}$$

$$\begin{aligned}\text{ROTOR LOSS} &= 3 \times I_2'^2 R_2' \\ &= \frac{3 \times E_2'^2 R_2'}{(2\pi f_2 L_2')^2 + R_2'^2}\end{aligned}$$

$$E_2' = \sqrt{2} \pi N_1 f_2 \hat{\phi}_m$$

$$T = 3\pi P N_1^2 (\hat{\phi}_m)^2 \frac{f_2 R_2'}{(2\pi f_2 L_2')^2 + R_2'^2}$$

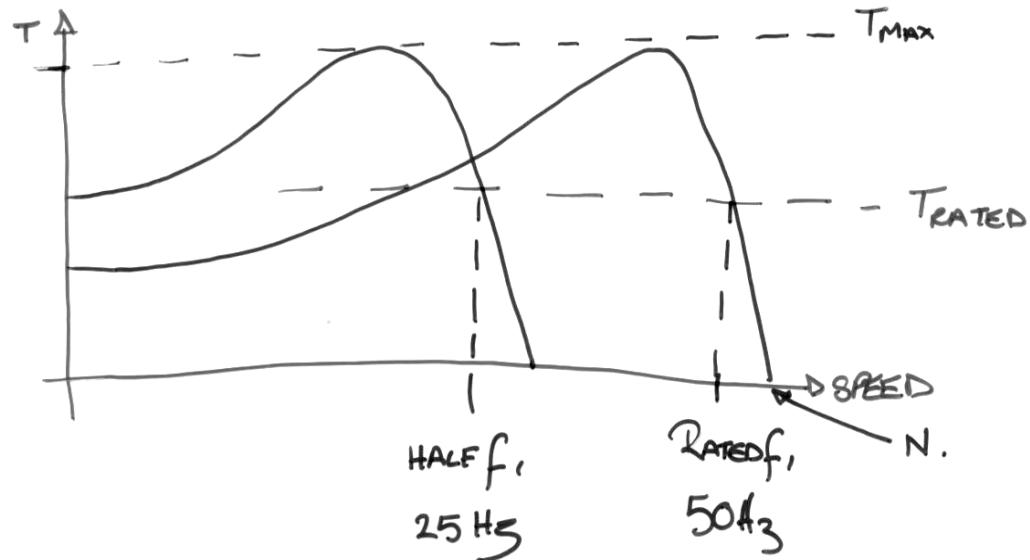
UNDER VARIABLE FREQUENCY CONTROL

 $\hat{\phi}_m$  IS KEPT CONSTANT

I.E FOR A GIVEN VALUE OF TORQUE

 $f_2$  WILL BE THE SAME $I_2'$  WILL BE THE SAME.

$f_1$  is varied,  $V_1$  is varied to keep  $\phi_m$  constant, as  $N_s = \frac{f_1 \text{ 60 RPM}}{P}$



Ex 4 POLE MACHINE HAS A RATED SPEED OF 1470 RPM.

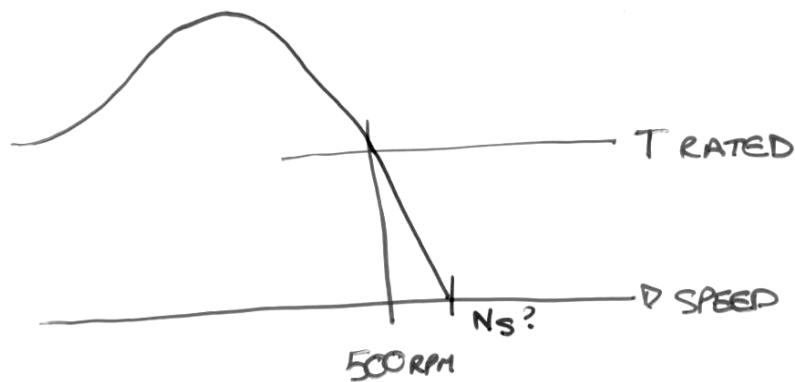
$$@ 50 \text{ Hz} \quad N_s = 1500 \text{ rpm}$$

$$\begin{aligned} S @ 50 \text{ Hz} &= \frac{1500 - 1470}{1500} \\ &= 0.02 \end{aligned}$$

$$\text{RATED } f_2 = 0.02 \times 50 = 1 \text{ Hz}$$

(10)

? VALUE OF SUPPLY FREQUENCY TO GIVE RATED TORQUE AT 500 RPM



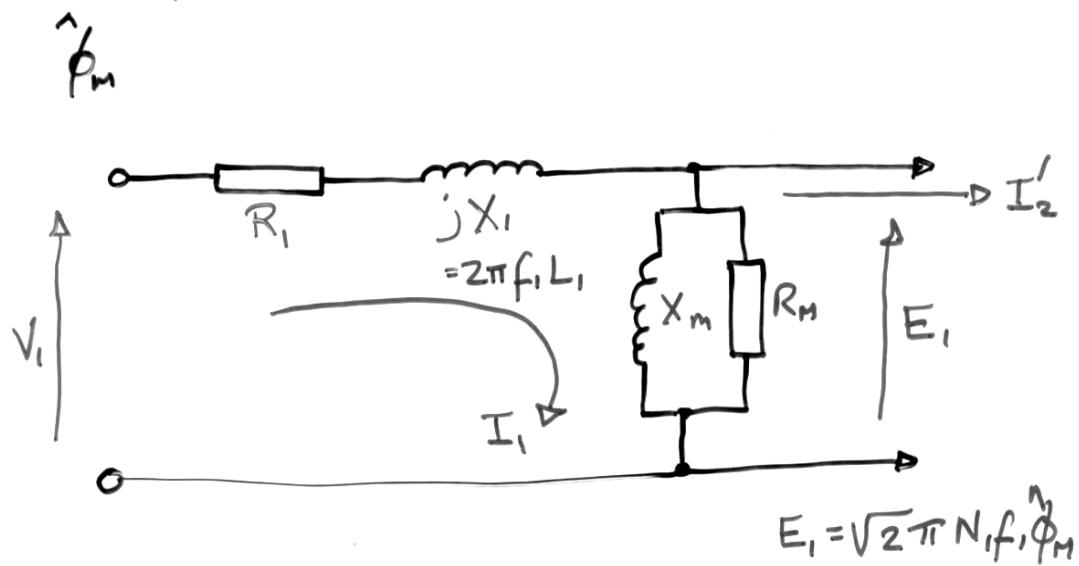
$f_2$  is UNCHANGED since  $\hat{\phi}_m$  is CONST.  
i.e.  $f_2$  REMAINS AT 1 Hz

For a 4 POLE MACHINE, 1 Hz  $\rightarrow$  30 RPM

$$\begin{aligned} \text{Now } N_s &= 500 + 30 \text{ RPM} \\ &= 530 \text{ RPM} \end{aligned}$$

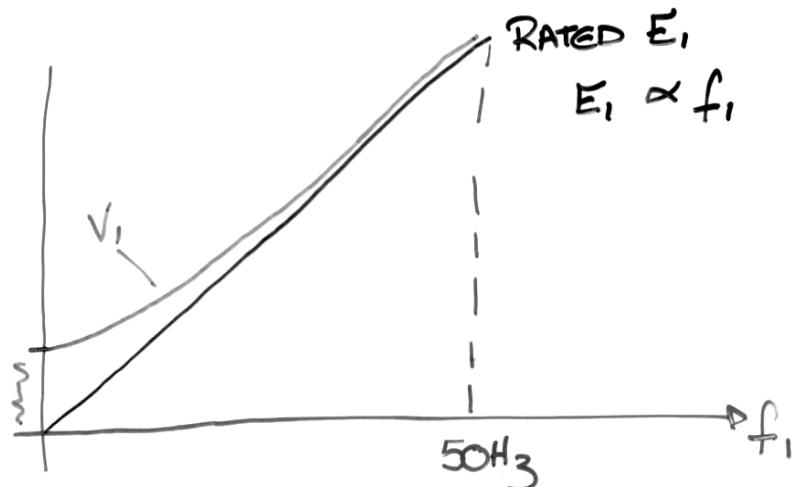
$$\begin{aligned} \text{New } f_1 &= \frac{530}{1500} \times 50 \text{ Hz} \\ &= \underline{\underline{17.7 \text{ Hz}}} \end{aligned}$$

$V_1 - f_1$  RELATIONSHIP TO GIVE CONSTANT FLUX



AS  $f$  DROPS  $X_m$  BECOMES LOWER  $\rightarrow$  LOWER  $V_1$

$$E_1 \propto f_1 \text{ AT CONSTANT } \phi_m$$



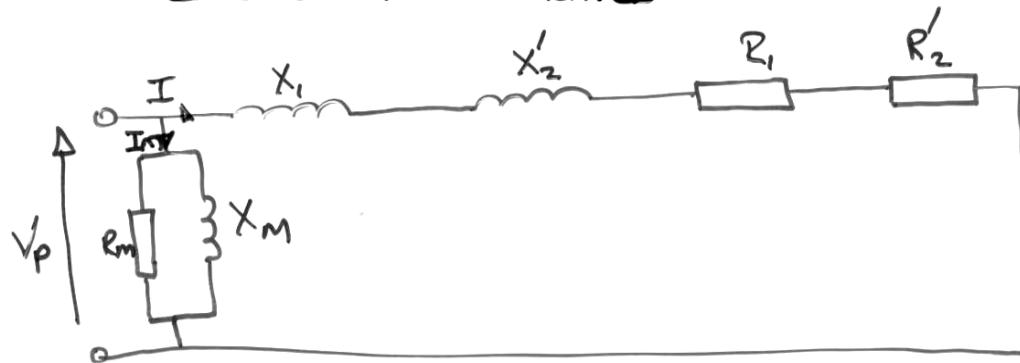
VOLTAGE BOOST TO OVERCOME  $I_1 R_1$  VOLTAGE DROP.

(12)

Locked Rotor Test

REDUCED VOLTAGE APPLIED TO INDUCTION MOTOR WITH ROTOR LOCKED TO PREVENT ROTATION.

MEASURE  $V_1$  AT  $I_{RATED}$



Usually  $I_m \ll I$  as  $Z_m \gg Z$

∴ IGNORE THE MAGNETIZING BRANCH

MEASURE INPUT POWER

$$\Rightarrow R_1 + R_2' = \frac{P_{LR}}{3I^2} \quad R_1 \text{ MEASURED}$$

∴  $R_2'$  CALCULATED

$$\text{ALSO } \frac{V_p}{I} = \sqrt{X_t^2 + R_t^2} \quad \text{WHERE } R_t = (R_1 + R_2')$$

MAY THEN FIND  $X_t'$ , CAN THEN USE GIVEN EQUATIONS TO FIND MAX PULL-OUT TORQUE AT GIVEN VOLTAGE FOR MAX LOAD