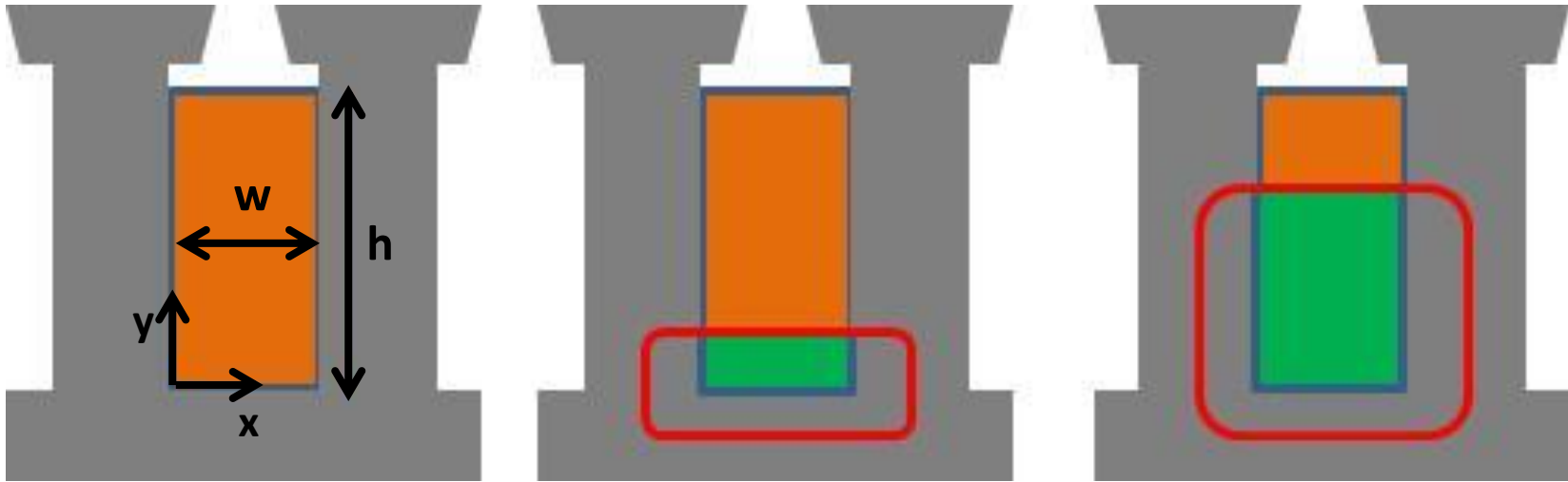


Cross-slot leakage



Application of Ampere's Law (i.e. the integral of H around a closed path equals the current enclosed by that path) clearly demonstrates that the cross-slot leakage flux increases towards the front of the slot, i.e. the region of the slot nearest the airgap

Assuming that the stator core is infinitely permeable then the x-component of magnetic field strength in the rectangular section of the slot is given by:

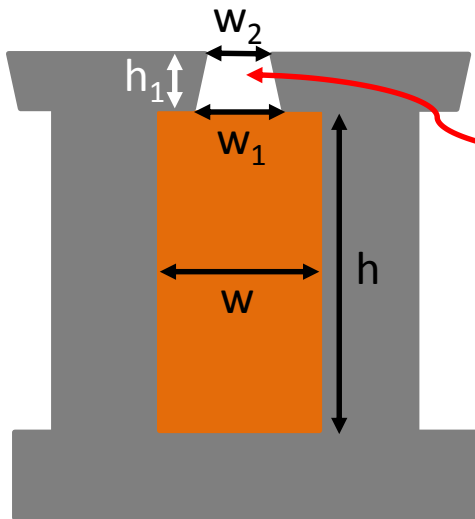
$$H_x(y) = \frac{Jwy}{w} = Jy$$

Hence, the flux density is given by: $B_x(y) = \mu_0 Jy$

If the axial length of the machine is L_{ax} , then the total flux across the region of the slot which is occupied by the coil is given by:

$$\Phi_{cs1} = \int_0^h B_x L_{ax} dy = \mu_0 L_{ax} \int_0^h J y dy = \mu_0 L_{ax} J \left[\frac{y^2}{2} \right]_0^h = \frac{\mu_0 L_{ax} J h^2}{2}$$

The cross-slot leakage in regions outside the stator coil can similarly be calculated, recognising that the integration path encompasses the full current.

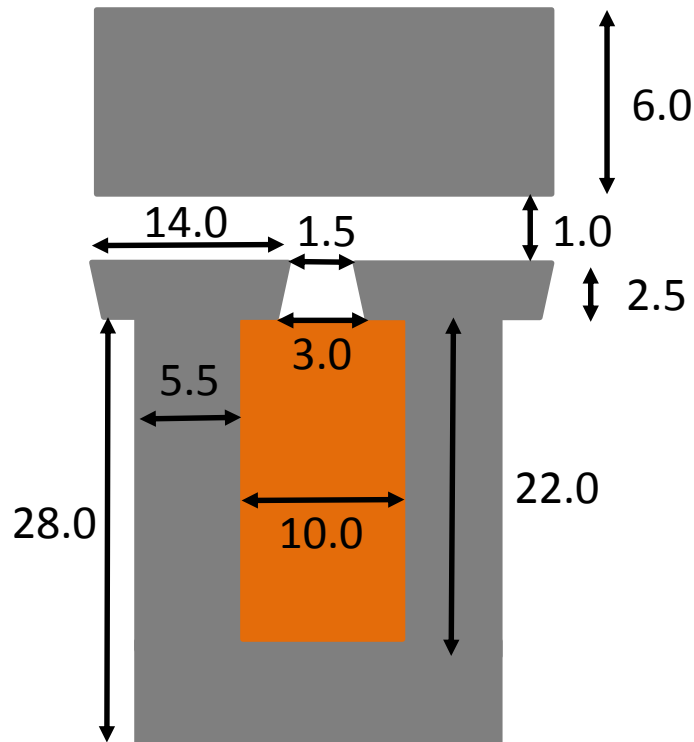


Cross sectional area = $h_1 L_{ax}$

Mean path length = $\frac{w_1 + w_2}{2}$

$$\Phi_{cs2} = \frac{whJ \mu_0 L_{ax} h_1}{\frac{w_1 + w_2}{2}}$$

Example – simplified single slot



Slot packing factor = 0.45

Current density in conductor = 5A/mm²

Axial length = 50mm

Effective current density across slot 0.45×5 = 2.25A/mm²

Flux through main airgap

$$\begin{aligned}\phi_{gap} &= \frac{Jwhw_pL_{ax}\mu_0}{2l_g} \\ &= \frac{2.25 \times 10^6 \times 0.01 \times 0.022 \times 0.014 \times 0.05 \times 4\pi \times 10^{-7}}{0.002} \\ &= 2.18 \times 10^{-4}Wb\end{aligned}$$

$$\phi_{cs1} = \frac{\mu_0 L_{ax} J h^2}{2} = \frac{4\pi \times 10^{-7} \times 0.05 \times 2.25 \times 10^6 \times 0.022^2}{2} = 3.42 \times 10^{-5}Wb$$

$$\begin{aligned}\phi_{cs2} &= \frac{whJ \mu_0 L_{ax} h_1}{\frac{w_1 + w_2}{2}} = \frac{0.01 \times 0.022 \times 2.25 \times 10^6 \times 4\pi \times 10^{-7} \times 0.05 \times 0.0025}{0.00225} \\ &= 3.46 \times 10^{-5}Wb\end{aligned}$$

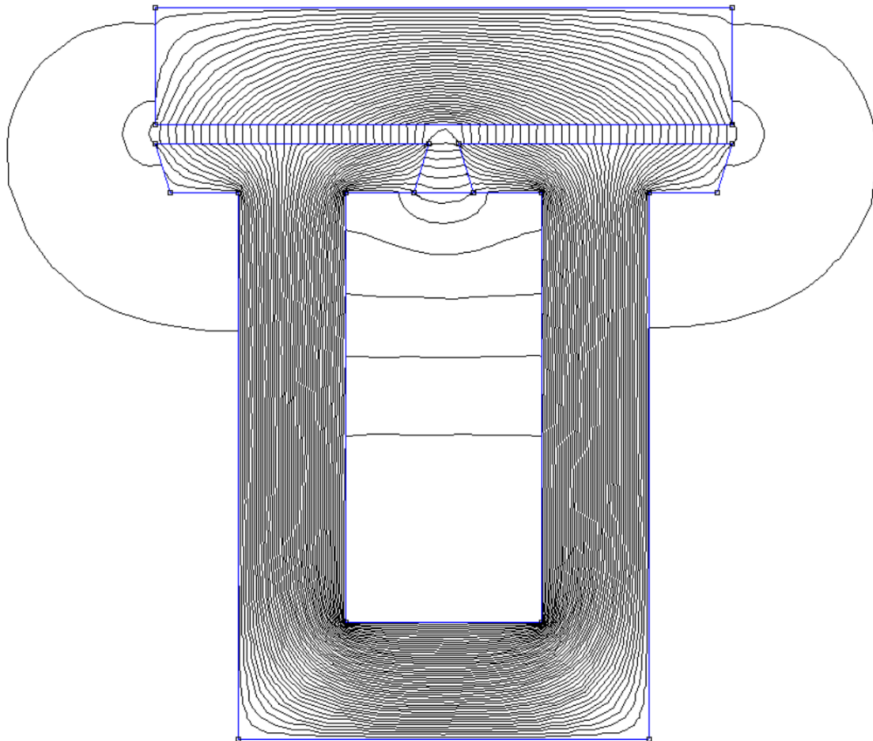
Total flux is hence given by:

$$\Phi_{total} = \Phi_{gap} + \Phi_{cs1} + \Phi_{cs2} = 2.18 \times 10^{-4} + 3.42 \times 10^{-5} + 3.46 \times 10^{-5} = 2.86 \times 10^{-4} \text{Wb}$$

Inductance for **1 turn** is given by: $L = \frac{\Phi_{total}}{Jwh} = \frac{2.86 \times 10^{-4}}{0.01 \times 0.022 \times 2.25 \times 10^6} = 0.578 \mu\text{H}$

This can be scaled by the square of the number of turns to obtain the actual inductance

Comparison with finite element modelling:



Finite element predicted coil flux linkage
for 50mm deep model = $3.15 \times 10^{-4} \text{Wb}$
(c.f. $2.86 \times 10^{-4} \text{Wb}$) from analytical model

50 Equipotential contours shows

– also referred to as ‘flux lines’

Equal flux between each pair of contours

Approx. 12% of flux crosses coil region

Approx. 14% of flux cross between tooth tips

Approx. 70% of flux crosses main gap

Approx 4% of flux leaks outside slot region
modelled analytically