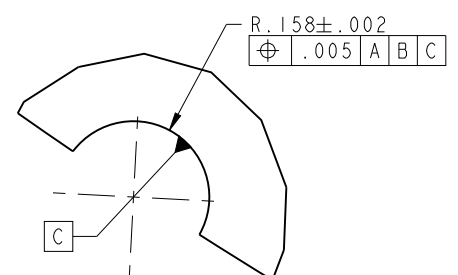
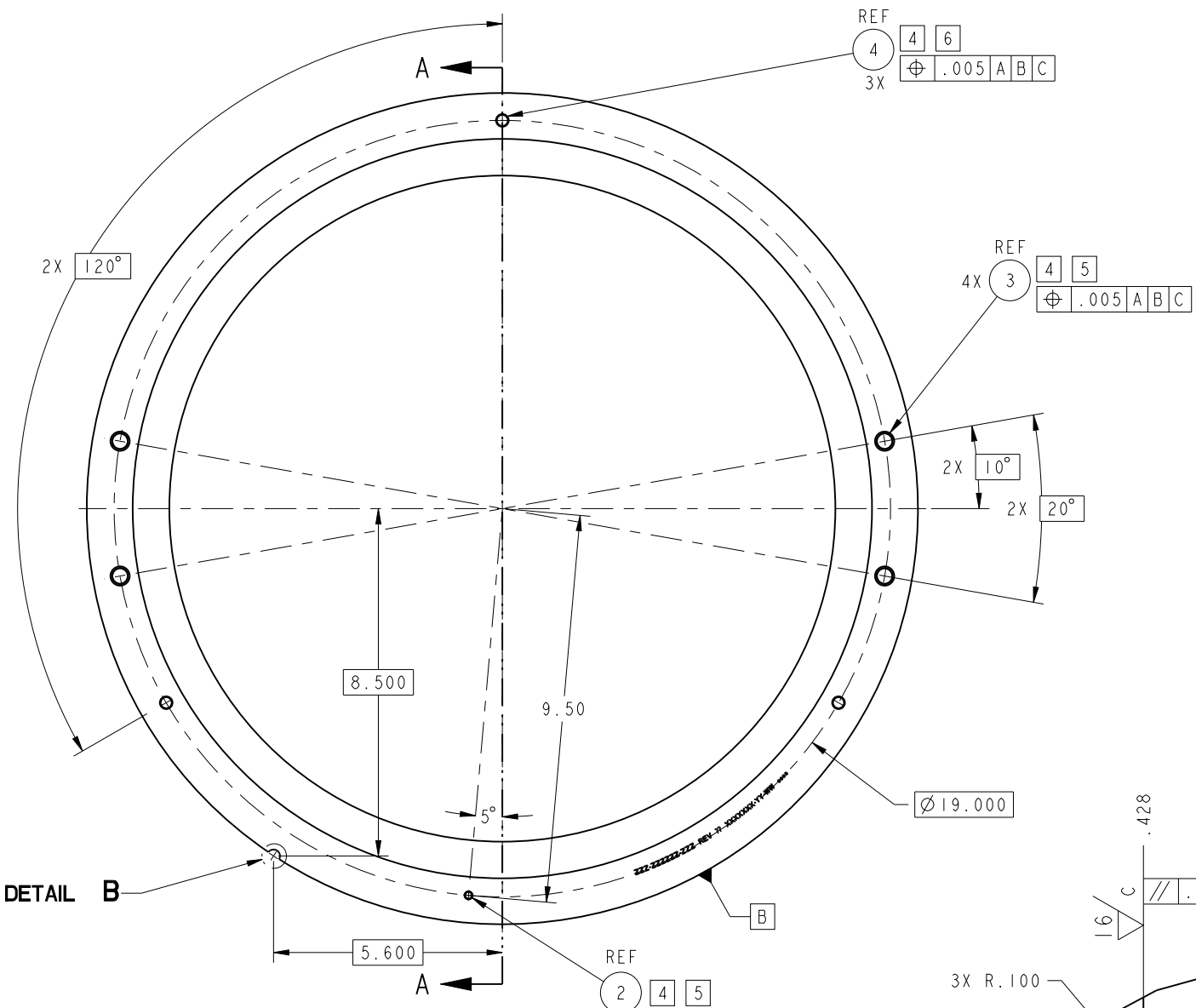


REVISIONS						
REV	ZONE	DESCRIPTION	DRAWN	CHECK	EE	ME
A	-	INITIAL RELEASE, COPIED FROM 715-247054-002 REV C	TRAMAS	RBATZER	---	RBATZER

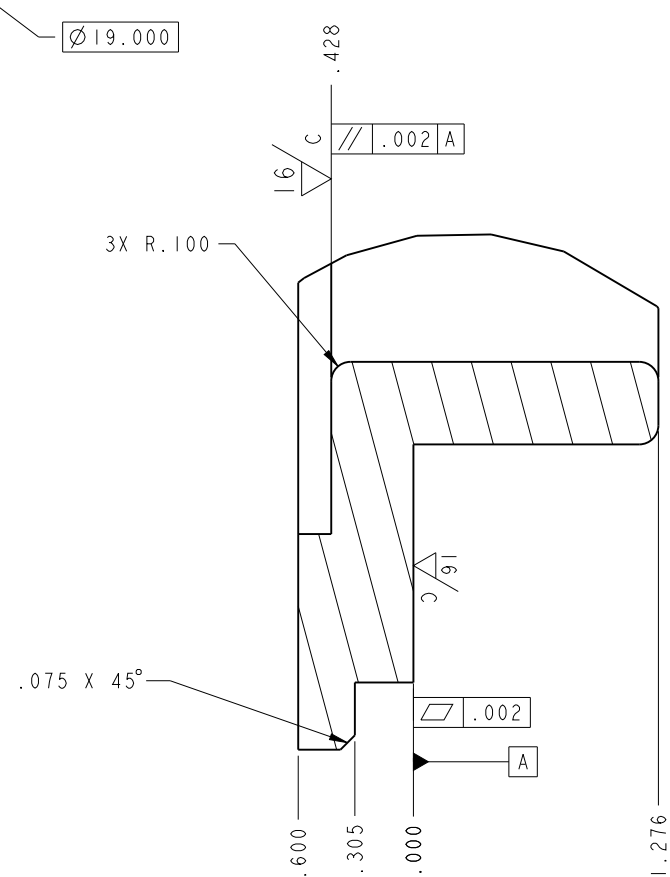
- NOTES: (UNLESS OTHERWISE SPECIFIED)
1. INTERPRET DRAWING PER LAM STANDARD 67-268813-00.
  2. MANUFACTURE PER LAM STANDARD WORKMANSHIP SPECIFICATION 74-032409-00.
  3. USE ONLY WATER SOLUBLE / MISCIBLE, CHLORINE FREE CUTTING FLUIDS FOR MACHINING. NO POLISHING COMPOUNDS ARE ALLOWED.
  - 4 DO NOT BREAK THRU.
  - 5 INSTALL PER MANUFACTURERS RECOMMENDATION.
  - 6 FN2 PRESS FIT PER ANSI B4.1
  - 7 ENGRAVE PART NUMBER, REVISION AND TID NUMBER (SEE LAM SPECIFICATION 202-031369-001) WITH .125 HIGH X .002-.005 DEEP CHARACTERS IN APPROXIAMTE LOCATION SHOWN.
  - 8 PART SHALL COMPLY WITH LAM CLEANLINESS SPECIFICATION 202-065546-001.
  9. PACKAGE PART PER LAM PACKAGING SPECIFICATION 603-090436-001
  - 10.SEE SEPARATE BILL OF MATERIALS THAT REFERENECES LAM PART NUMBERS USED TO FABRICATE THIS MATERIAL

4	BERG-D20-13	PIN, DOWEL, .312 OD, .87 LG	SST303	3
3	1185-6EN375	HELI-TRONIC, 3/8-16 X .375	NITRONIC60	4
2	1185-2EN164	HELI-TRONIC, #8-32 X .164	NITRONIC60	1
1	715-247054-004-A01	PLATE	AL6061-T6	1
ITEM NO.	LAM / MFR PART NO.	DESCRIPTION	MATERIAL	QTY
B I L L O F M A T E R I A L				
<b>INCH-</b> UNLESS SPECIFIED: ALL DIMENSIONS ARE INCH DECIMALS: .XX ±.01 ANGLES: ±1.0° SURFACES: 63 .XXX±.005		DRAWN T. RAMASWAMY CHECKED R. BATZER ELEC. ENGINEER --- MECH. ENGINEER R. BATZER	DATE 02/27/18 02/27/18 --- 02/27/18	
MATERIAL -----		TITLE PL,SH CHMBR ADAPTER,PTK4		
FINISH [8]		SIZE D		REV A
THIRD ANGLE PROJECTION 		DRAWING NO. 715-247054-004		
INTERPRET DRAWING PER ASME Y14.5-2009		DO NOT SCALE DRAWING		SCALE: NONE
				SHEET 1 OF 3

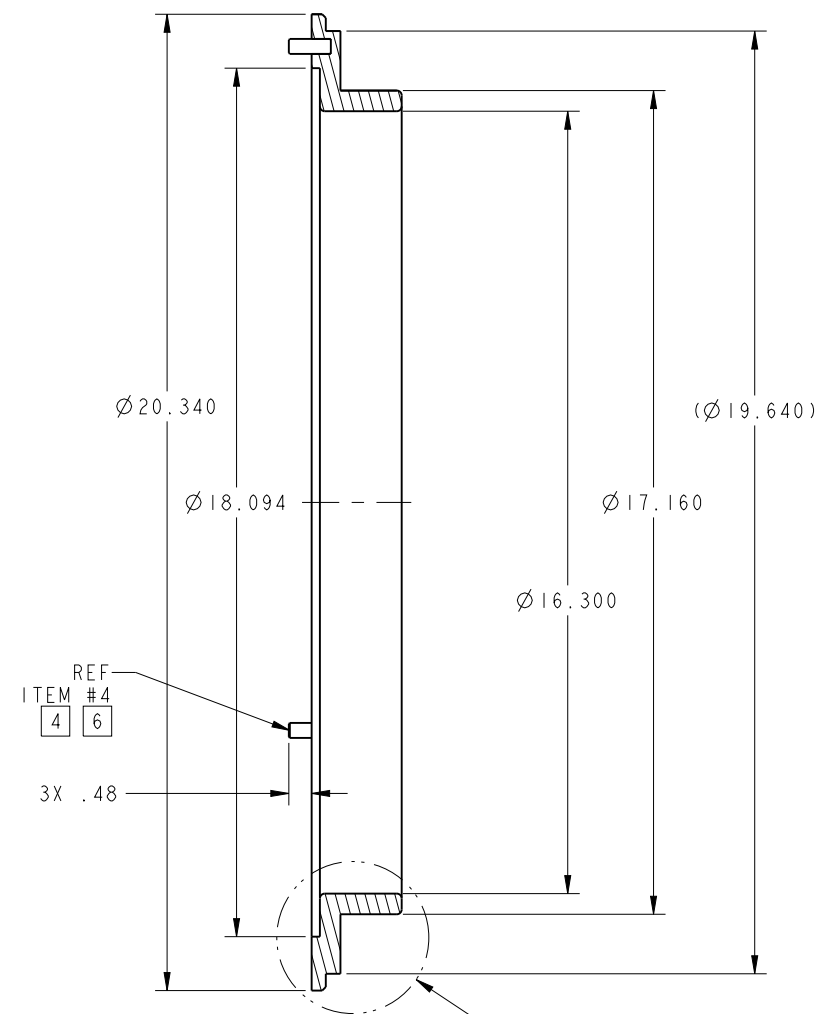
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IMMEDIATELY UPON LAM'S REQUEST.



DETAIL B  
SCALE 5/1



DETAIL C  
SCALE 2/1



SECTION A-A

		FREMONT, CA	
SIZE	DRAWING NO.	REV	
D	715-247054-004	A	
SCALE: NONE		SHEET 2 OF 3	

D

C

B

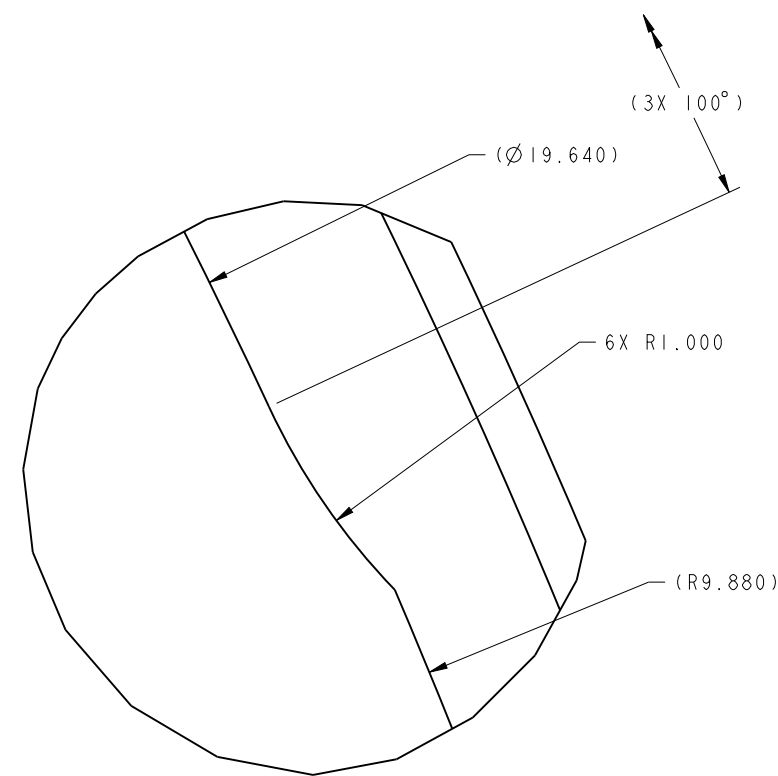
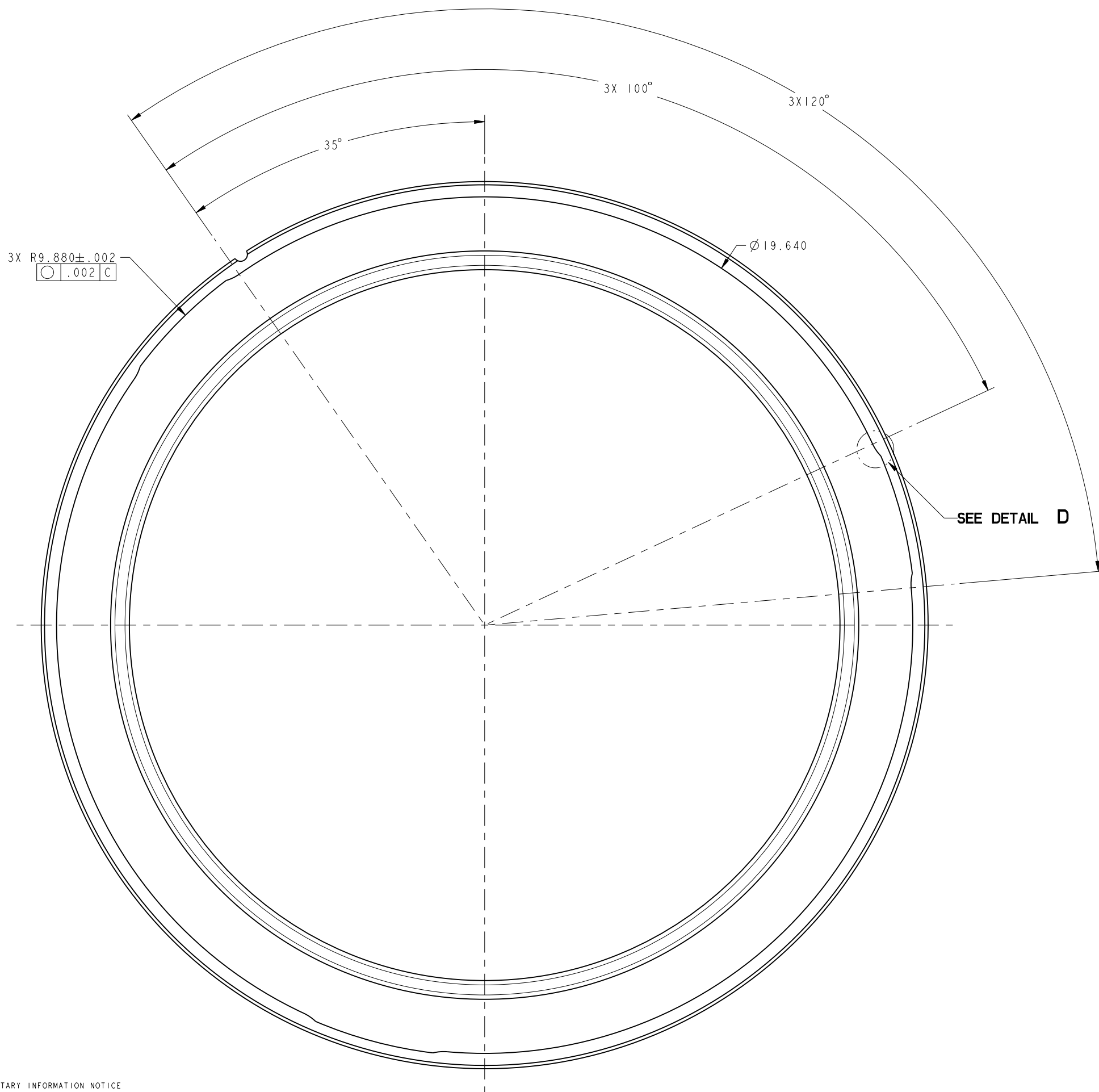
A

D

C

B

A



DETAIL D  
SCALE 7/1