Chip Ferrite Bead BLM18□□□□□H1D Murata Standard Reference Specification[AEC-Q200]

1.Scope

This reference specification applies to Chip Ferrite Bead for Automotive Electronics BLM18_□H Series based on AEC-Q200.

2.Part Numbering

(ex.) <u>BL</u> <u>M</u> <u>18</u> <u>AG</u> <u>121</u> <u>S</u> <u>H</u> <u>1</u> <u>D</u> (1) (2) (3) (4) (5) (6) (7) (8) (9)

(1)Product ID (4)Characteristics (7)Category(for Automotive Electronics)

(2)Type (5)Typical Impedance at 100MHz (8)Numbers of Circuit (3)Dimension (L×W) (6)Performance (9)Packaging (D:Taping)

3.Rating

Customer Part Number	MURATA Part Number	Impedance (Ω) (at 100MHz)(*1) (refer to below comment)		Rated Current (mA)		DC Resistance (Ω max.) (*1) (refer to below comment) Initial Values		Remark	ESD Rank 2:2kV 6:25kV
			Typical	at 85°C	at 125°C	Values	After Testing		
	BLM18PG300SH1D	20 min.	30	10	000	0.05	0.10		
	BLM18PG330SH1D	33±25%	33	3000*2	1000*2	0.025	0.050	1	
	BLM18PG600SH1D	40 min.	60	10	000	0.1	0.2	1	
	BLM18PG121SH1D	120±25%	120	2000*2	1000*2	0.05	0.10	1	
	BLM18PG181SH1D	180±25%	180	1500*²	1000*2	0.09	0.18	1	
	BLM18PG221SH1D	220±25%	220	1400*2	1000*2	0.10	0.14	1	
	BLM18PG331SH1D	330±25%	330	1200*2	1000*2	0.15	0.20	1	6
	BLM18PG471SH1D	470±25%	470	10	000	0.20	0.26	1	
	BLM18SP300SH1D	30±10	30	6000*2	4000*2	0.008	0.010	For DC	
	BLM18SP101SH1D	100±25%	100	3700*2	2500* ²	0.022	0.026	power line	
	BLM18SP221SH1D	220±25%	220	2800*2	1900*²	0.040	0.048	1	
	BLM18SP601SH1D	600±25%	600	1500* ²	1000*2	0.140	0.168	1	
	BLM18SP102SH1D	1000±25%	1000	1200*2	800*2	0.185	0.222	1	
	BLM18KG221SH1D	220±25%	220	2200*2	1500*2	0.050	0.060	1	
	BLM18KG331SH1D	330±25%	330	1700 ^{*2}	1200 ^{*2}	0.080	0.095		
	BLM18KG471SH1D	470±25%	470	1500*2	1000*2	0.130	0.145		2
	BLM18KG601SH1D	600±25%	600	1300*2	1000*2	0.150	0.165	_	
	BLM18KG102SH1D	1000±25%	1000	1000*2	800 ^{*2}	0.200	0.230		
	BLM18SN220TH1D	22±7	22	8000*2	5000* ²	0.004	0.005		
	BLM18KG260TH1D	26±25%	26	6000*2	4000*2	0.007	0.012	For DC	
	BLM18KG300TH1D	30±25%	30	5000*2	3300*2	0.010	0.015	power line	2
	BLM18KG700TH1D	70±25%	70	3500*2	2200*2	0.022	0.032	(Thin type)	_
	BLM18KG101TH1D	100±25%	100	3000*2	1900*2	0.030	0.040	1` ''	
	BLM18KG121TH1D	120±25%	120	3000*2	1900*2	0.030	0.040		
	BLM18AG121SH1D	120±25%	120		00	0.18	0.28	4	
	BLM18AG151SH1D	150±25%	150		00	0.25	0.35	_	
	BLM18AG221SH1D	220±25%	220		00	0.25	0.35	For .	
	BLM18AG331SH1D	330±25%	330		000	0.30	0.40	general	2
	BLM18AG471SH1D	470±25%	470		50	0.35	0.45	use	
	BLM18AG601SH1D	600±25%	600		500	0.38	0.48	1	
	BLM18AG102SH1D	1000±25%	1000	4	50	0.50	0.60		

Customer Part Number	MURATA Part Number	Impedance (Ω) (at 100MHz)(*1) (refer to below comment)		Rated Current (mA)	(Ω ma (refer	esistance ax.) (*1) to below ment) Values After	Remark	ESD Rank 2:2kV 6:25kV
			Typical	at 85°C at 125°C		Testing		
	BLM18BB050SH1D	5±25%	5	800	0.05	0.10		
	BLM18BA050SH1D	5±25%	5	500	0.2	0.3		
	BLM18BB100SH1D	10±25%	10	700	0.10	0.20		
	BLM18BA100SH1D	10±25%	10	500	0.25	0.35	For	
	BLM18BB220SH1D	22±25%	22	700	0.20	0.30	high speed	2
	BLM18BA220SH1D	22±25%	22	500	0.35	0.45	signal line	
	BLM18BB470SH1D	47±25%	47	600	0.25	0.35]	
	BLM18BD470SH1D	47±25%	47	500	0.3	0.4]	
	BLM18BA470SH1D	47±25%	47	300	0.55	0.65		
	BLM18BB600SH1D	60±25%	60	600	0.25	0.35		
	BLM18BA750SH1D	75±25%	75	300	0.70	0.80		
	BLM18BB750SH1D	75±25%	75	600	0.30	0.40		
	BLM18BB121SH1D	120±25%	120	550	0.30	0.40		
	BLM18BD121SH1D	120±25%	120	300	0.4	0.5		
	BLM18BA121SH1D	120±25%	120	200	0.9	1.0		
	BLM18BB141SH1D	140±25%	140	500	0.35	0.45		
	BLM18BB151SH1D	150±25%	150	450	0.37	0.47		
	BLM18BD151SH1D	150±25%	150	300	0.4	0.5		
	BLM18BB221SH1D	220±25%	220	450	0.45	0.55		
	BLM18BD221SH1D	220±25%	220	250	0.45	0.55	For high speed	2
	BLM18BB331SH1D	330±25%	330	400	0.58	0.68	signal line	2
	BLM18BD331SH1D	330±25%	330	250	0.5	0.6	Jaighai iiric	
	BLM18BD421SH1D	420±25%	420	250	0.55	0.65		
	BLM18BB471SH1D	470±25%	470	300	0.85	0.95		
	BLM18BD471SH1D	470±25%	470	250	0.55	0.65		
	BLM18BD601SH1D	600±25%	600	200	0.65	0.75		
	BLM18BD102SH1D	1000±25%	1000	200	0.85	0.95]	
	BLM18BD152SH1D	1500±25%	1500	150	1.2	1.3	1	
	BLM18BD182SH1D	1800±25%	1800	150	1.5	1.6]	
	BLM18BD222SH1D	2200±25%	2200	150	1.5	1.6	1	
	BLM18BD252SH1D	2500±25%	2500	150	1.5	1.6		

• Operating Temperature : -55°C to +125°C (*1)

Standard Testing Conditions

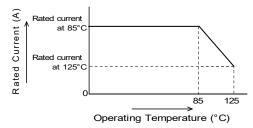
< Unless otherwise specified >

Temperature : Ordinary Temp. (15 °C to 35 °C) Humidity : Ordinary Humidity (25%(RH) to 85%(RH))

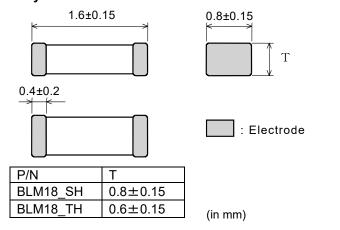
(Note)As for Rated currentmarked with *2, Rated Current is derated as right figure depending on the operating temperature. • Storage Temperature : -55°C to +125°C

< In case of doubt > Temperature : 20°C±2 °C Humidity : 60%(RH) to 70%(RH)

Atmospheric pressure: 86kPa to 106kPa



4. Style and Dimensions



■ Equivalent Circuit

Resistance element becomes dominant at high frequencies.

■ Unit Mass (Typical value)
BLM18_SH: 0.005g
BLM18_TH: 0.004g

5.Marking

No marking.

6.Specifications

6-1. Electrical Performance

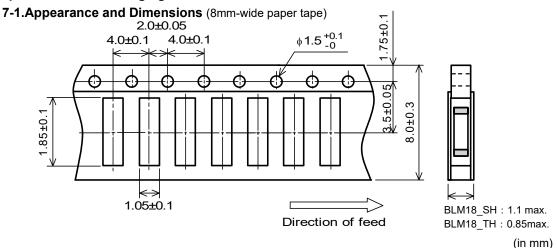
No.	Item	Specification	Test Method
6-1-1	Impedance	Meet item 3.	Measuring Frequency : 100MHz±1MHz Measuring Equipment : KEYSIGHT 4991A or the equivalent Test Fixture : KEYSIGHT 16192A or the equivalent
6-1-2	DC Resistance	Meet item 3.	Measuring Equipment : Digital multi meter For BLM18SN Measuring Equipment : YOKOGAWA 755611 or the equivalent Test Fixture : KEYSIGHT 16044A or the equivalent *Except resistance of the Substrate and Wire

6-2. Mechanical Performance(based on Table 13 for FILTER EMI SUPPRESSORS/FILTERS) AEC-Q200 Rev.D issued June. 1 2010

	AEC	:-Q200	Murata Charification / Deviation		
No.	Stress	Test Method	Murata Specification / Deviation		
3	High Temperature Exposure	1000hours at 125 deg C Set for 24hours at room temperature, then measured.	Meet Table A after testing. Table A Appearance No damage		
			Impedance Change (for BLM18SN (at 100MHz) Within ±50%)		
			DC Meet item 3.		
4	Temperature Cycling	1000cycles -55 deg C to +125 deg C	Meet Table B after testing. <u>TableB</u>		
		Set for 24hours at room	Appearance No damage		
		temperature, then measured.	Impedance Change (at 100MHz) Within ±30% (for BLM18SN Within ±50%) (for BLM18KG Within-10%to+50%)		
			DC Resistance Meet item 3.		

Na		-Q200	Murata Specification / Deviation
No.	Stress	Test Method	
5	Destructive Physical Analysis	Per EIA469 No electrical tests	No defects
7	Biased Humidity	1000hours at 85 deg C, 85%RH Apply max rated current.	<u>TableC</u>
			Appearance No damage
			Impedance Within ±30%
			Change (for BLM18KG/SN
			(at 100MHz) Within ±50%)
			DC Resistance Meet item 3.
3	Operational Life	Apply 125 deg C 1000hours	Meet Table C after testing.
		Set for 24hours at room temperature, then measured	If the rated current of parts exceed 1A, the operating temperature should be 85 deg C.
)	External Visual	Visual inspection	No abnormalities
10	Physical Dimension	Meet ITEM 4 (Style and Dimensions)	No defects
12	Resistance to Solvents	Per MIL-STD-202 Method 215	Not Applicable
13	Mechanical Shock	Per MIL-STD-202 Method 213 Condition F	Meet Table D after testing. Table D
		1500g's (14.7N)/0.5ms/	Appearance No damage
		Half sine	Impedance
			Change Within ±30%
			(at 100MHz)
			DC Resistance Meet item 3.
14	Vibration	5g's(0.049N) for 20 minutes, 12cycles each of 3 orientations Test from 10-2000Hz.	Meet Table D after testing.
15	Resistance	Solder temperature	Pre-heating:150C +/-10 deg,60s to 90s
	to Soldering Heat	260C+/-5 deg C Immersion time 10s	Meet Table C after testing.
17	ESD	Per AEC-Q200-002	Meet Table D after testing.
10	Caldarability	Dor LCTD 002	ESD Rank: Meet Item 3. (Rating)
18	Solderability	Per J-STD-002	Method b : Not Applicable 95% of the terminations is to be soldered.
19	Electrical Characterization	Measured : Impedance	No defects
20	Flammability	Per UL-94	Not Applicable
21	Board Flex	Epoxy-PCB(1.6mm)	Meet Table C after testing.
		Deflection 2mm(min)	
20	Tamain at Other with	60s minimum holding tim	No defeate
22	Terminal Strength	Per AEC-Q200-006	No defects
	-	Day 100 7007 0	N A. II. II.
30	Electrical	Per ISO-7637-2	Not Applicable
30	Electrical Transient	Per 150-7637-2	Not Applicable

7. Specification of Packaging



(1) Taping

Products shall be packaged in the cavity of the base tape of 8mm-wide,4mm-pitch continuously and sealed by top tape and bottom tape.

- (2) The sprocket holes are to the right as the tape is pulled toward the user.
- (3) Spliced point: The base tape and top tape have no spliced point
- (4) Cavity: There shall not be burr in the cavity.
- (5) Missing components number

Missing components number within 0.025% of the number per reel or 1 pc., whichever is greater, and are not continuous. The specified quantity per reel are kept.

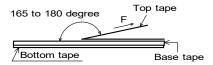
7-2. Tape Strength

(1)Pull Strength

·	ii ou chgui	
	Top tape	ENIi
	Bottom tape	5N min.

(2)Peeling off force of Top tape

0.1N to 0.6N (Minimum value is typical.) *Speed of Peeling off:300mm/min



7-3. Taping Condition

(1)Standard quantity per reel

Quantity per 180mm reel: 4000 pcs. / reel

- (2)There shall be leader-tape (top tape and empty tape) and trailer- tape(empty tape) as follows.
- (3)On paper tape, the top tape and the base tape shall not be adhered at the tip of the empty leader tape for more than 5 pitch.
- (4)Marking for reel

The following items shall be marked on a label and the label is stuck on the reel.

(Customer part number, MURATA part number, Inspection number(*1), RoHS marking (*2), Quantity, etc)

*1) « Expression of Inspection No. »

0000 $\times \times \times$

(1) Factory Code

First digit Second digit (2) Date

: Year $\,$ / Last digit of year : Month / Jan. to Sep. \rightarrow 1 to 9, Oct. to Dec. \rightarrow O, N, D

Third, Fourth digit: Day

(3) Serial No.

*2) « Expression of RoHS marking »

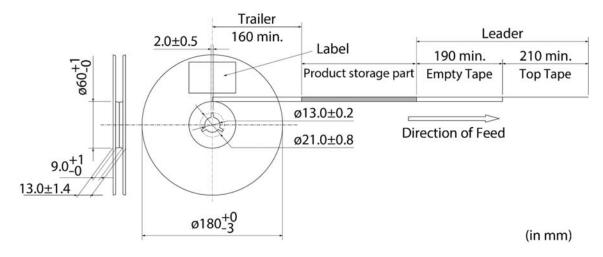
- (1) RoHS regulation conformity parts.
- (2) MURATĂ classification number

(5)Outside package

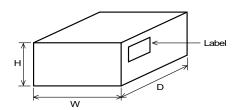
These reels shall be packed in the corrugated cardboard package and the following items shall be marked on a label and the label is stuck on the box.

(Customer name, Purchasing order number, Customer part number, MURATA part number, RoHS discrimination(*2), Quantity, etc)

(6)Dimensions of reel and taping(leader-tape, trailer-tape)



7-4. Specification of Outer Case



Outer Case Dimensions (mm)		nsions	Standard Reel Quantity in Outer Case
W	D	Н	(Reel)
186	186	93	5

^{*} Above Outer Case size is typical. It depends on a quantity of an order.

8. 🗘 Caution

8-1.Rating

Do not use products beyond the Operating Temperature Range and Rated Current.

8-2.Surge current

Excessive surge current (pulse current or rush current) than specified rated current applied to the product may cause a critical failure, such as an open circuit, burnout caused by excessive temperature rise. Please contact us in advance in case of applying the surge current.

8-3.Fail Safe

Be sure to provide an appropriate fail-safe function on your product to prevent from a second damage that may be caused by the abnormal function or the failure of our products.

8-4.Limitation of Applications

Please contact us before using our products for the applications listed below which require especially high reliability for the prevention of defects which might directly cause damage to the third party's life, body or property.

(1)Aircraft equipment (6)Disaster prevention / crime prevention equipment

(2)Aerospace equipment (7)Traffic signal equipment

(3)Undersea equipment (8)Transportation equipment (trains,ships,etc.)

(4)Power plant control equipment (9)Data-processing equipment

(5)Medical equipment (10)Applications of similar complexity and /or reliability requirements to the applications listed in the above

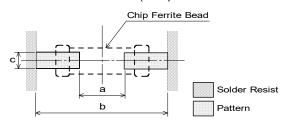
9. Notice

This product is designed for solder mounting.

Please consult us in advance for applying other mounting method such as conductive adhesive.

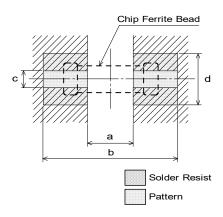
9-1.Land pattern designing

< For BLM18 series (except BLM18P/BLM18S/BLM18K type) >



Туре	Soldering	а	b	С
BLM18 (except18P/18S/	Flow	8.0	2.5	0.7
BLM18K type)	Reflow	0.7	2.0	0.7
			(i	n mm)

< For BLM18P/BLM18S/BLM18K type >



Туре	Rated Current	Soldering	а	b	С		pad thio	
	(A)					18µm	35µm	70µm
	0.5 to 1.5					0.7	0.7	0.7
BLM18P	1.7 to 2.5		Flow	Flow		1.2	0.7	0.7
BLM18K	3 to 4	Flow/	8.0	2.5	0.7	2.4	1.2	0.7
	5 to 6	Reflow		Reflow	0.7	6.4	3.3	1.65
BLM18SN	8		0.7	2.0		-	6.4	3.3
BLM18SP	1.2 to 6.0					_	6.4	_

(in mm)

9-2. Soldering Conditions

Products can be applied to reflow and flow soldering.

(1) Flux, Solder

Flux	Use rosin-based flux, but not highly acidic flux (with chlorine content exceeding 0.2(wt)%.) Do not use water-soluble flux.
Solder	Use Sn-3.0Ag-0.5Cu solder Standard thickness of solder paste : 100 μm to 200 μm

(2) Soldering conditions

• Pre-heating should be in such a way that the temperature difference between solder and ferrite surface is limited to 150°C max. Also cooling into solvent after soldering should be in such a way that the temperature difference is limited to 100°C max.

Insufficient pre-heating may cause cracks on the ferrite, resulting in the deterioration of product quality.

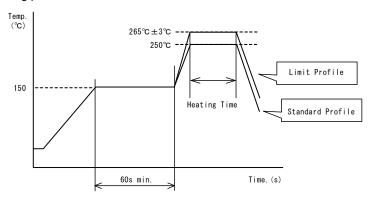
• Standard soldering profile and the limit soldering profile is as follows.

The excessive limit soldering conditions may cause leaching of the electrode and / or resulting in the deterioration of product quality.

^{*}The excessive heat by land pads may cause deterioration at joint of products with substrate.

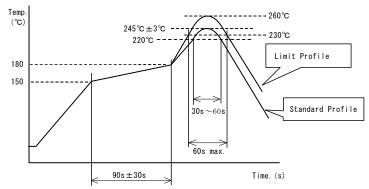
(3)soldering profile

□Flow soldering profile



	Standard Profile	Limit Profile
Pre-heating	150°C、60s min.	
Heating	250°C、4∼6s	265°C±3°C、5s max.
Cycle of flow	2 times	2 times

□Reflow soldering profile



	Standard Profile	Limit Profile
Pre-heating	150~180°C 、90s±30s	
Heating	above 220°C、30s∼60s	above 230°C、60s max.
Peak temperature	245±3°C	260°C,10s
Cycle of reflow	2 times	2 times

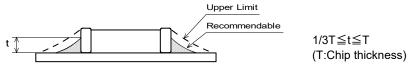
9-3. Reworking with soldering iron

- Pre-heating: 150°C, 1 min
- Soldering iron output: 80W max.
- Tip temperature: 350°C max.
- ullet Tip diameter: ϕ 3mm max.
- Soldering time: 3(+1,-0) seconds.
- Times : 2times max.

Note :Do not directly touch the products with the tip of the soldering iron in order to prevent the crack on the ferrite material due to the thermal shock.

9-4. Solder Volume

Solder shall be used not to be exceeded as shown below.

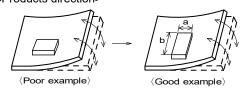


Accordingly increasing the solder volume, the mechanical stress to product is also increased. Exceeding solder volume may cause the failure of mechanical or electrical performance.

9-5. Attention regarding P.C.B. bending

The following shall be considered when designing and laying out P.C.B.'s.

(1) P.C.B. shall be designed so that products are not subject to the mechanical stress for board warpage. <Products direction>



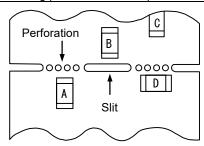
Products shall be located in the sideways direction (Length:a<b) to the mechanical stress.

(2)Components location on P.C.B. separation.

It is effective to implement the following measures, to reduce stress in separating the board.

It is best to implement all of the following three measures; however, implement as many measures as possible to reduce stress.

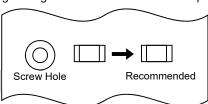
Contents of Measures	Stress Level
(1) Turn the mounting direction of the component parallel to the board separation surface.	A > D*1
(2) Add slits in the board separation part.	A > B
(3) Keep the mounting position of the component away from the board separation surface.	A > C



*1 A > D is valid when stress is added vertically to the perforation as with Hand Separation. If a Cutting Disc is used, stress will be diagonal to the PCB, therefore A > D is invalid.

(3) Mounting Components Near Screw Holes

When a component is mounted near a screw hole, it may be affected by the board deflection that occurs during the tightening of the screw. Mount the component in a position as far away from the screw holes as possible.



9-6.Mounting density

Add special attention to radiating heat of products when mounting the inductor near the products with heating. The excessive heat by other products may cause deterioration at joint of this product with substrate.

9-7. Operating Environment

Do not use this product under the following environmental conditions, on deterioration of the Insulation Resistance of the Ferrite material and/or corrosion of Inner Electrode may result from the use.

- (1) in the corrodible atmosphere such as acidic gases, alkaline gases, chlorine, sulfur gases, organic gases and etc. (the sea breeze, Cl₂, H₂S, NH₃, SO₂, NO₂,etc)
- (2) in the atmosphere where liquid such as organic solvent, may splash on the products.
- (3) in the atmosphere where the temperature / humidity changes rapidly and it is easy to dew.

9-8. Resin coating

The impedance value may change and/or it may affect on the product's performance due to high cure-stress of resin to be used for coating / molding products. So please pay your careful attention when you select resin. In prior to use, please make the reliability evaluation with the product mounted in your application set.

9-9. Cleaning Conditions

Products shall be cleaned on the following conditions.

- (1)Cleaning temperature shall be limited to 60°C max. (40°C max. for IPA.)
- (2) During ultrasonic cleaning, under some cleaning conditions, the resonation of PCB should be caused by its vibration. Be sure to do the test cleaning with actual cleaning equipment before production and confirm that product does not be damaged by cleaning.
- (3)Cleaner
 - 1.Alternative cleaner
 - •Isopropyl alcohol (IPA)
 - 2. Aqueous agent
 - •PINE ALPHA ST-100S
- (4) There shall be no residual flux and residual cleaner after cleaning.

In the case of using aqueous agent, products shall be dried completely after rinse with de-ionized water in order to remove the cleaner.

(5)Other cleaning

Please contact us.

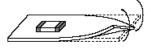
9-10. Handling of a substrate

After mounting products on a substrate, do not apply any stress to the product caused by bending or twisting to the substrate when cropping the substrate, inserting and removing a connector from the substrate or tightening screw to the substrate.

Excessive mechanical stress may cause cracking in the product.



Twisting



9-11. Storage Conditions

(1)Storage period

Use the products within 6 months after delivered.

Solderability should be checked if this period is exceeded.

(2)Storage conditions

• Products should be stored in the warehouse on the following conditions.

Temperature: -10°C to 40°C

Humidity : 15% to 85% relative humidity No rapid change on temperature and humidity

- Don't keep products in corrosive gases such as sulfur, chlorine gas or acid, or it may cause oxidization of electrode, resulting in poor solderability.
- Products should be stored on the palette for the prevention of the influence from humidity, dust and so on.
- Products should be stored in the warehouse without heat shock, vibration, direct sunlight and so on.
- Products should be stored under the airtight packaged condition.
- (3)Delivery

Care should be taken when transporting or handling product to avoid excessive vibration or mechanical shock.

10. 1 Note

- (1)Please make sure that your product has been evaluated in view of your specifications with our product being mounted to your product.
- (2)You are requested not to use our product deviating from the agreed specifications.
- (3) The contents of this reference specification are subject to change without advance notice. Please approve our product specifications or transact the approval sheet for product specifications before ordering.

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

Murata:

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        BLM18AG102SH1D
        BLM18AG151SH1D
        BLM18AG221SH1D
        BLM18AG331SH1D
        BLM18AG471SH1D

        BLM18AG601SH1D
        BLM18BA050SH1D
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