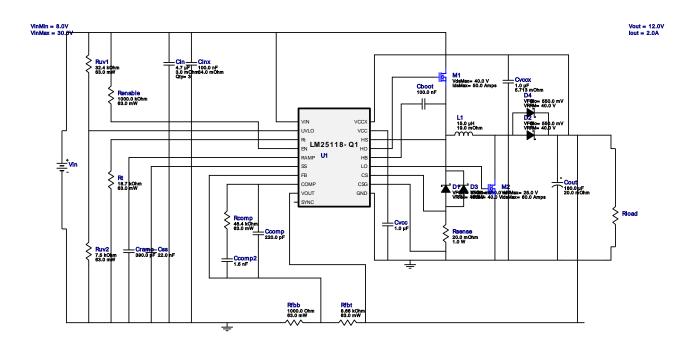


WEBENCH® Design Report

VinMin = 8.0V VinMax = 30.0V Vout = 12.0V Iout = 2.0A Device = LM25118Q1MH/NOPB Topology = Buck_Boost Created = 3/25/15 8:06:33 AM BOM Cost = \$6.78 Footprint = 910.0 mm² BOM Count = 28 Total Pd = 2.25W

Design: 1231947/63 LM25118Q1MH/NOPB LM25118Q1MH/NOPB 8.0V-30.0V to 12.00V @ 2.0A



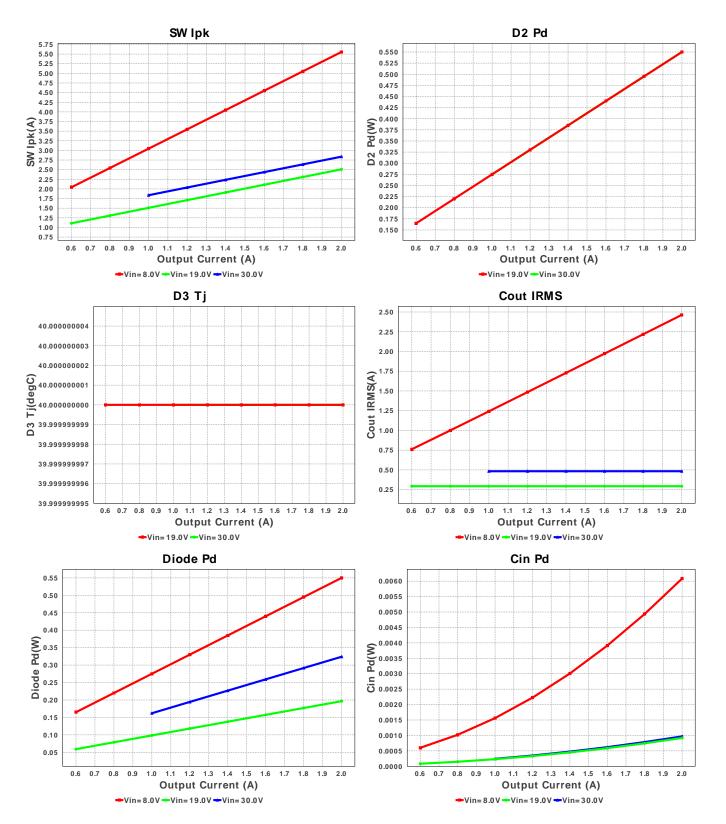
Electrical BOM

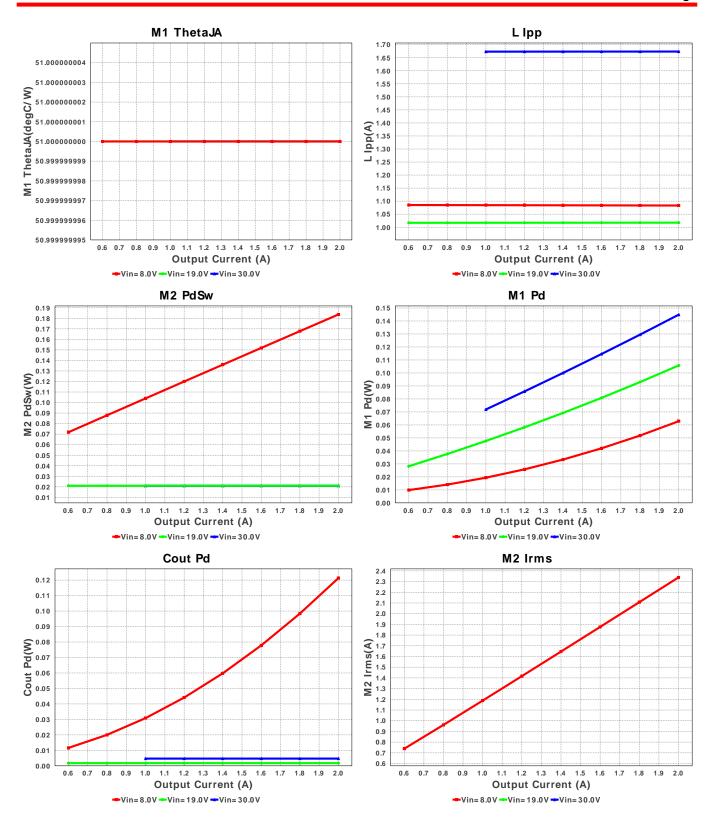
| # | Name | Manufacturer | Part Number | Properties | Qty | Price | Footprint |
|----|--------|---------------|-----------------------------------|--|-----|--------|-------------------------|
| 1. | Cboot | MuRata | GRM21BR71E104KA01L Series= X7R | Cap= 100.0 nF VDC= 25.0 V IRMS= 0.0 A | 1 | \$0.01 | 0805 7 mm ² |
| 2. | Ccomp | Yageo America | CC0805JRNPO9BN221 Series= C0G | Cap= 220.0 pF VDC= 50.0 V IRMS= 0.0 A | 1 | \$0.01 | 0805 7 mm ² |
| 3. | Ccomp2 | Yageo America | CC0805KRX7R9BB152 Series= X7R | Cap= 1.5 nF VDC= 50.0 V IRMS= 0.0 A | 1 | \$0.01 | 0805 7 mm ² |
| 4. | Cin | MuRata | GRM31CR71H475KA12L Series= X7R | Cap= 4.7 uF ESR= 3.0 mOhm VDC= 50.0 V IRMS= 4.98 A | 3 | \$0.22 | 1206 11 mm ² |
| 5. | Cinx | Kemet | C0805C104K5RACTU Series= X7R | Cap= 100.0 nF ESR= 64.0 mOhm VDC= 50.0 V IRMS= 1.64 A | 1 | \$0.01 | 0805 7 mm ² |
| 6. | Cout | Panasonic | 16SVP180M Series= 261 | Cap= 180.0 uF ESR= 20.0 mOhm VDC= 16.0 V IRMS= 3.64 A | 1 | \$0.29 | SM_RADIAL_8MM 113 mm² |
| 7. | Cramp | Yageo America | CC0805KRX7R9BB391 Series= X7R | Cap= 390.0 pF VDC= 50.0 V IRMS= 0.0 A | 1 | \$0.01 | 0805 7 mm ² |
| 8. | Css | Yageo America | CC0805KRX7R9BB223 Series= X7R | Cap= 22.0 nF VDC= 50.0 V IRMS= 0.0 A | 1 | \$0.01 | 0805 7 mm ² |

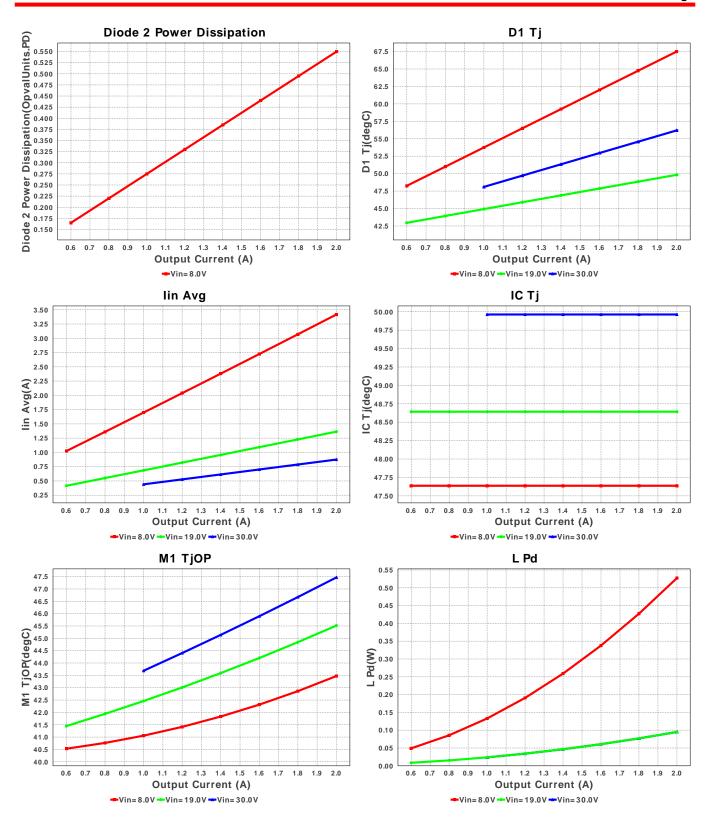
| # Name | Manufacturer | Part Number | Properties | Qty | Price | Footprint |
|-------------|--------------------|------------------------------------|--|-----|--------|-----------------------------|
| 9. Cvcc | MuRata | GRM155R61A105KE15D Series= X5R | Cap= 1.0 uF VDC= 10.0 V IRMS= 0.0 A | 1 | \$0.01 | 0402 3 mm ² |
| 10. Cvccx | TDK | C1608X5R1C105K Series= X5R | Cap= 1.0 uF ESR= 5.713 mOhm VDC= 16.0 V IRMS= 0.0 A | 1 | \$0.01 | 0603 5 mm ² |
| 11. D1 | Comchip Technology | CDBC540-G | VF@Io= 550.0 mV VRRM= 40.0 V | 1 | \$0.23 | SMC 83 mm ² |
| 12. D2 | Comchip Technology | CDBC540-G | VF@Io= 550.0 mV VRRM= 40.0 V | 1 | \$0.23 | SMC 83 mm ² |
| 13. D3 | Comchip Technology | CDBC540-G | VF@Io= 550.0 mV VRRM= 40.0 V | 1 | \$0.23 | SMC 83 mm ² |
| 14. D4 | Comchip Technology | CDBC540-G | VF@Io= 550.0 mV VRRM= 40.0 V | 1 | \$0.23 | SMC 83 mm ² |
| 15. L1 | Coilcraft | MSS1210-153MEB | L= 15.0 μH DCR= 19.0 mOhm | 1 | \$0.81 | MSS1210 204 mm ² |
| 16. M1 | Texas Instruments | CSD18504Q5A | VdsMax= 40.0 V IdsMax= 50.0 Amps | 1 | \$0.56 | TRANS_NexFET_Q5A 55 |
| 17. M2 | Texas Instruments | CSD16340Q3 | VdsMax= 25.0 V IdsMax= 60.0 Amps | 1 | \$0.44 | TRANS_NexFET_Q3 19 mm² |
| 18. Rcomp | Vishay-Dale | CRCW040246K4FKED Series= CRCWe3 | Res= 46.4 kOhm Power= 63.0 mW Tolerance= 1.0% | 1 | \$0.01 | 0402 3 mm ² |
| 19. Renable | Vishay-Dale | CRCW04021M00FKED Series= CRCWe3 | Res= 1000.0 kOhm Power= 63.0 mW Tolerance= 1.0% | 1 | \$0.01 | 0402 3 mm ² |
| 20. Rfbb | Vishay-Dale | CRCW04021K00FKED Series= CRCWe3 | Res= 1000.0 Ohm Power= 63.0 mW Tolerance= 1.0% | 1 | \$0.01 | 0402 3 mm ² |
| 21. Rfbt | Vishay-Dale | CRCW04028K66FKED Series= CRCWe3 | Res= 8.66 kOhm Power= 63.0 mW Tolerance= 1.0% | 1 | \$0.01 | 0402 3 mm ² |
| 22. Rsense | Susumu Co Ltd | PRL1632-R020-F-T1 Series= 237 | Res= 20.0 mOhm Power= 1.0 W Tolerance= 1.0% | 1 | \$0.19 | 1206 11 mm ² |
| 23. Rt | Vishay-Dale | CRCW040218K7FKED Series= CRCWe3 | Res= 18.7 kOhm Power= 63.0 mW Tolerance= 1.0% | 1 | \$0.01 | 0402 3 mm ² |
| 24. Ruv1 | Vishay-Dale | CRCW040232K4FKED Series= CRCWe3 | Res= 32.4 kOhm Power= 63.0 mW Tolerance= 1.0% | 1 | \$0.01 | 0402 3 mm ² |
| 25. Ruv2 | Vishay-Dale | CRCW04027K50FKED Series= CRCWe3 | Res= 7.5 kOhm Power= 63.0 mW Tolerance= 1.0% | 1 | \$0.01 | 0402 3 mm ² |

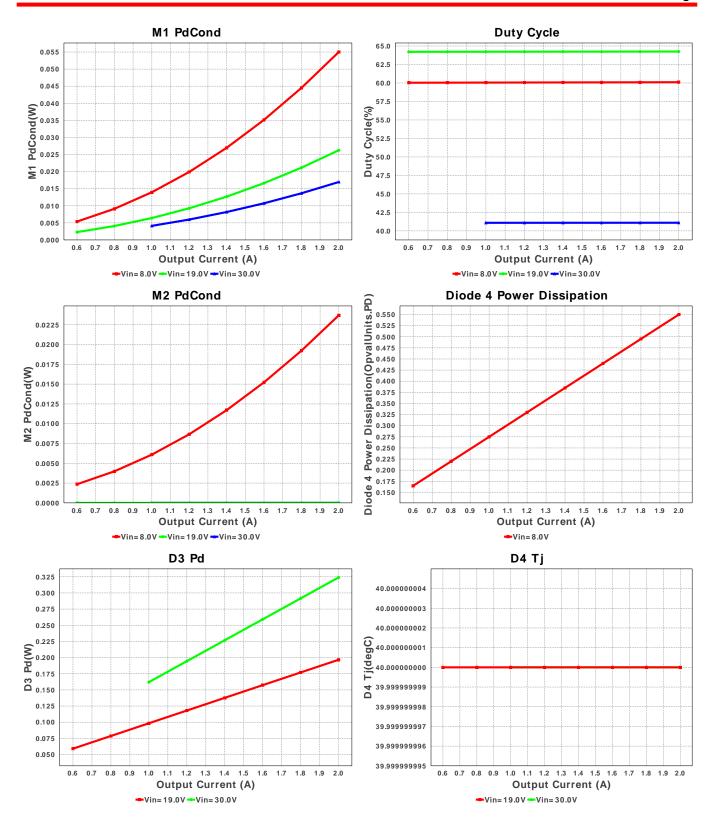
Part Number Name Manufacturer **Properties** Qty Price Footprint 26. U1 **Texas Instruments** LM25118Q1MH/NOPB Switcher \$2.76

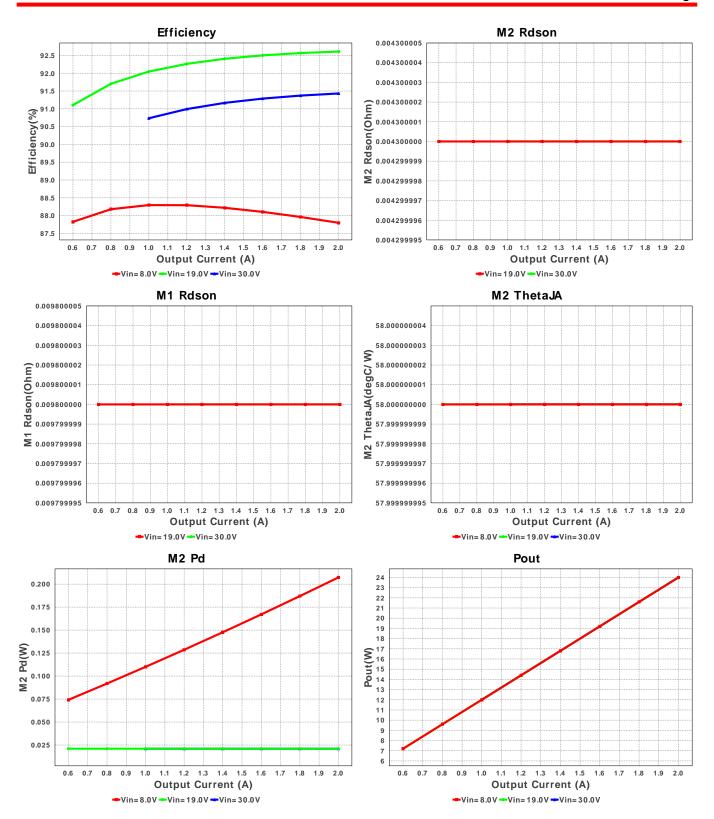


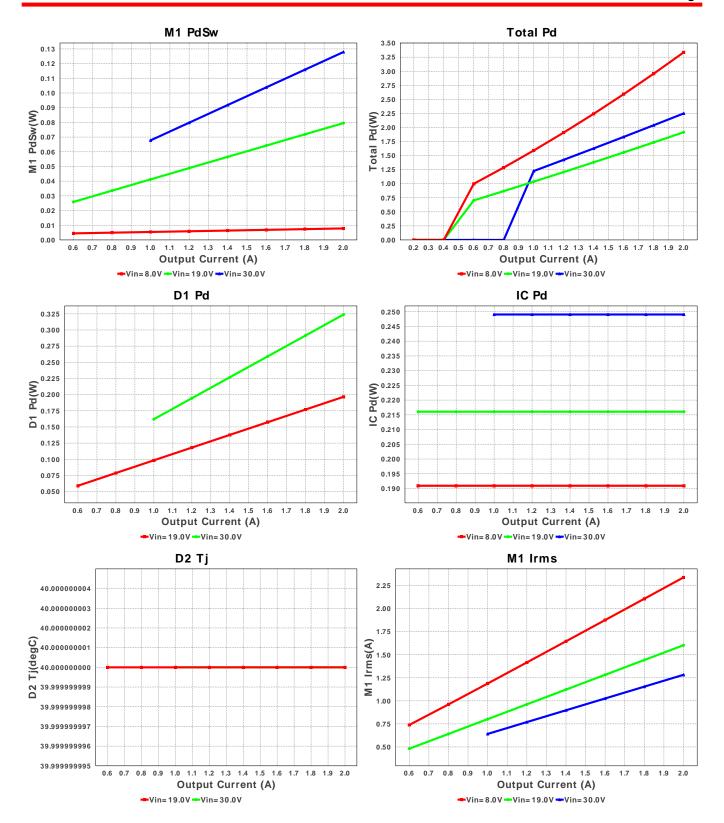


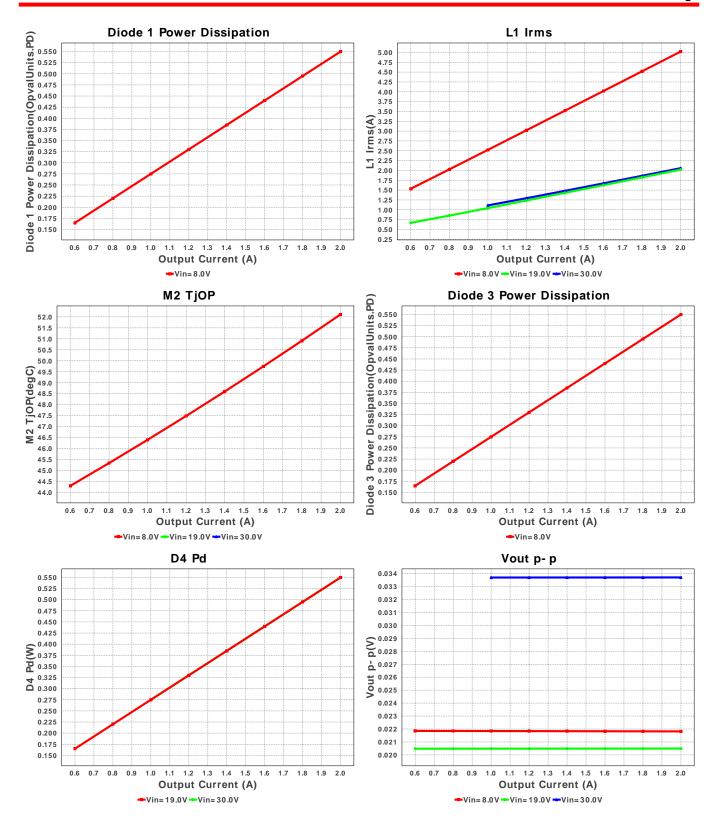


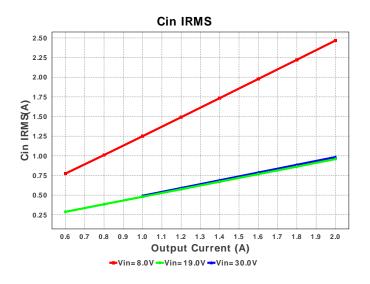


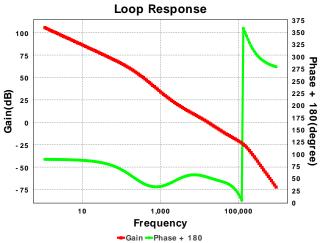












Operating Values

| # | Name | Value | Category | Description |
|------------|---------------------------------|-----------------------|----------|---|
| 1. | Cin IRMS | 984.033 mA | Current | Input capacitor RMS ripple current |
| 2. | Cout IRMS | 483.193 mA | Current | Output capacitor RMS ripple current |
| 3. | lin Avg | 875.07 mA | Current | Average input current |
| 4. | L lpp | 1.674 A | Current | Peak-to-peak inductor ripple current |
| 5. | L1 Irms | 2.058 A | Current | Inductor ripple current |
| 6. | M1 Irms | 1.282 A | Current | MOSFET RMS ripple current |
| 7. | M2 Irms | 4.286 A | Current | MOSFET RMS ripple current |
| 8. | SW lpk | 2.837 A | Current | Peak switch current |
| 9. | BOM Count | 28 | General | Total Design BOM count |
| 10. | FootPrint | 910.0 mm ² | General | Total Foot Print Area of BOM components |
| 11. | Frequency | 294.659 kHz | General | Switching frequency |
| 12. | IC Tolerance | 18.0 mV | General | IC Feedback Tolerance |
| 13. | M1 Rdson | 9.8 mOhm | General | Drain-Source On-resistance |
| - | M1 ThetaJA | 51.0 degC/W | General | MOSFET junction-to-ambient thermal resistance |
| 15. | | 4.3 mOhm | General | Drain-Source On-resistance |
| 16. | | 58.0 degC/W | General | MOSFET junction-to-ambient thermal resistance |
| | Pout | 24.0 W | General | Total output power |
| 18. | Total BOM | \$6.78 | General | Total BOM Cost |
| - | D1 Tj | 56.197 degC | Op_Point | D1 junction temperature |
| | D1 Tj | 56.197 degC | Op_Point | D1 junction temperature |
| | D2 Tj | 67.5 degC | Op_Point | D1 junction temperature |
| | D3 Tj | 56.197 degC | Op_Point | D1 junction temperature D1 junction temperature |
| | D4 Tj | • | Op_Point | · · · · · · · · · · · · · · · · · · · |
| | Vout OP | 67.5 degC 12.0 V | . — | D1 junction temperature |
| | | | Op_Point | Operational Output Voltage |
| 25. | • | 16.444 kHz | Op_point | Bode plot crossover frequency |
| 26. | · · , · · , · · · | 41.101 % | Op_point | Duty cycle |
| | Efficiency | 91.421 % | Op_point | Steady state efficiency |
| 28. | IC Tj | 49.962 degC | Op_point | IC junction temperature |
| 29. | ICThetaJA | 40.0 degC/W | Op_point | IC junction-to-ambient thermal resistance |
| | _ | 2.0 A | Op_point | lout operating point |
| 31. | , | 47.467 degC | Op_point | MOSFET junction temperature |
| | M2 TjOP | 46.069 degC | Op_point | MOSFET junction temperature |
| | Phase Marg | 52.772 deg | Op_point | Bode Plot Phase Margin |
| 34. | _ | 30.0 V | Op_point | Vin operating point |
| | Vout p-p | 33.708 mV | Op_point | Peak-to-peak output ripple voltage |
| 36. | Cin Pd | 968.322 µW | Power | Input capacitor power dissipation |
| | Cout Pd | 4.67 mW | Power | Output capacitor power dissipation |
| 38. | D1 Pd | 323.946 mW | Power | Diode power dissipation |
| | D2 Pd | 550.0 mW | Power | Diode power dissipation |
| | D3 Pd | 323.946 mW | Power | Diode power dissipation |
| | D4 Pd | 550.0 mW | Power | Diode power dissipation |
| | Diode Pd | 323.946 mW | Power | Diode power dissipation |
| 43. | | 249.061 mW | Power | IC power dissipation |
| | L Pd | 95.0 mW | Power | Inductor power dissipation |
| 45. | | 147.516 mW | Power | MOSFET power dissipation |
| 46. | | 19.647 mW | Power | M1 MOSFET conduction losses |
| | M1 PdSw | 127.868 mW | Power | M1 MOSFET switching losses |
| 48. | | 21.404 mW | Power | MOSFET power dissipation |
| 49. | M2 PdCond | 0.0 W | Power | M2 MOSFET conduction losses |
| | MO DAC | 21.404 mW | Power | M2 MOSFET switching losses |
| 50. 51. | M2 PdSw Total Pd | 2.252 W | 1 OWC1 | Total Power Dissipation |

Design Inputs

| # | Name | Value | Description |
|----|---------|------------|------------------------|
| 1. | lout | 2.0 | Maximum Output Current |
| 2. | lout1 | 2.0 | Output Current #1 |
| 3. | VinMax | 30.0 | Maximum input voltage |
| 4. | VinMin | 8.0 | Minimum input voltage |
| 5. | Vout | 12.0 | Output Voltage |
| 6. | Vout1 | 12.0 | Output Voltage #1 |
| 7. | base_pn | LM25118-Q1 | Base Product Number |
| 8. | source | DC | Input Source Type |
| 9. | Та | 40.0 | Ambient temperature |

Design Assistance

- 1. The LM25118-Q1 is a wide range buck-boost controller which is operable in an ultra wide input range of 3 to 75V. A buck-boost regulator can maintain regulation for input voltages either higher or lower than the output voltage. The challenge is that buck-boost power converters are not as efficient as buck regulators. The LM5118 has been designed as a dual mode controller whereby the power converter acts as a buck regulator while the input voltage is above the output. As the input voltage approaches the output voltage, a gradual transition to the buck-boost mode occurs. This gradual transition between modes eliminates disturbances at the output during transitions.
- 2. LM25118-Q1 Product Folder: http://www.ti.com/product/lm25118%2Dq1: contains the data sheet and other resources.

Texas Instruments' WEBENCH simulation tools attempt to recreate the performance of a substantially equivalent physical implementation of the design. Simulations are created using Texas Instruments' published specifications as well as the published specifications of other device manufacturers. While Texas Instruments does update this information periodically, this information may not be current at the time the simulation is built. Texas Instruments does not warrant the accuracy or completeness of the specifications or any information contained therein. Texas Instruments does not warrant that any designs or recommended parts will meet the specifications you entered, will be suitable for your application or fit for any particular purpose, or will operate as shown in the simulation in a physical implementation. Texas Instruments does not warrant that the designs are production worthy.

You should completely validate and test your design implementation to confirm the system functionality for your application prior to production.

Use of Texas Instruments' WEBENCH simulation tools is subject to Texas Instruments' Site Terms and Conditions of Use. Prototype boards based on WEBENCH created designs are provided AS IS without warranty of any kind for evaluation and testing purposes and are subject to the terms of the Evaluation License Agreement.