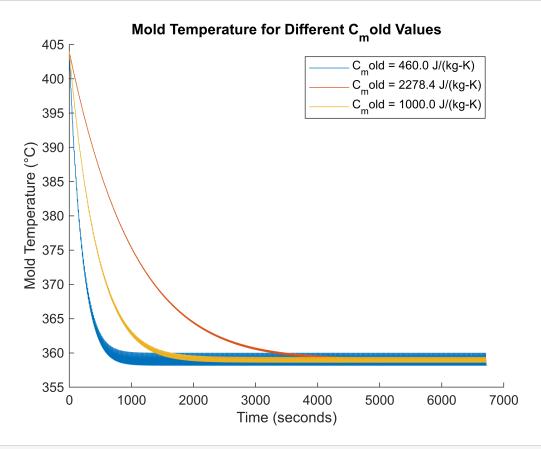
```
cd('C:\Users\hanib\Desktop\validationSetup\Validation Version 5');
% Physical properties of the gob (unchanged)
c_{gob} = 1460.0; % @1100 °C J/(kg-K)
d gob = 2350.0; % kg/m<sup>3</sup>
v_gob = 9.288814e-05; % m^3
C_{gob} = 1 / (c_{gob} * d_{gob} * v_{gob});
% Define your different scenarios by populating arrays
T mold initial list = [404.001930153661]; % Add more initial mold temperatures as
needed
% Number of simulation cycles for each
cycles list
                = [500];
scenario
cooling_start_list = [0];
                                       % When the cooling starts for each
scenario
% Check that all input lists have the same length
assert(length(T mold initial list) == length(T gob initial list) && ...
      length(T_mold_initial_list) == length(t_cooling_list) && ...
      length(T mold initial list) == length(t settle list) && ...
      length(T_mold_initial_list) == length(cycles_list) && ...
      length(T_mold_initial_list) == length(cooling_start_list), ...
      'All input lists must have the same number of scenarios.');
% Predefine parameters that are constant across all scenarios
t settle start = 0.0; % Settle start time in the cycle
t_cycle = 13.36; % Total cycle time
               = 0.08; % Step time for simulation and integration
t_step
% Prepare to plot all scenarios in one figure for mold temperature comparison
figure_mold = figure; hold on; % Figure for mold temperature
% Define two different C_mold values for comparison
c_mold_values = [460, 2278.4, 1000]; % J/(kg-K)
d \mod = 7300.0;
                 % kg/m^3
v mold = 2.196412e-03; % m^3
% Initialize the legend labels for two distinct C mold runs
legend labels = {};
% Loop over each C_mold value for comparison
for c mold test = c mold values
    % Calculate the C_mold for the current test
    C mold = 1 / (c mold test * d mold * v mold);
   % Loop over each scenario
    for scenario = 1:length(T_mold_initial_list)
```

```
% Extract scenario-specific parameters
       T mold initial = T mold initial list(scenario);
       T gob initial = T gob initial list(scenario);
       t_cooling = t_cooling_list(scenario);
       t settle
                     = t_settle_list(scenario);
        cooling_start = cooling_start_list(scenario); % Cooling start time
        cycles_to_sim = cycles_list(scenario);
       % Ensure that the counter blow phase starts after the settle phase ends
       t_counter_start = t_settle_start + t_settle; % Counter starts after
settling
       t counter duration = 1.56; % Duration of counter blow phase
       % Run the simulation for the current scenario
       gob ts = {};
       mold_ts = \{\};
       % Set initial conditions
       T mold = T mold initial;
       for i = 1:cycles to sim
            [gob cycle, mold cycle] = cycle simulation(...
               T_gob_initial, T_mold, ...
               t settle start, t settle, ...
               t_counter_start, t_counter_duration, ...
                cooling start, t cooling, ... % Start cooling at "cooling start"
time
               t_cycle, t_step, C_mold, C_gob);
           gob_ts = [gob_ts, gob_cycle];
           mold ts = [mold ts, mold cycle];
           T mold = mold ts{end}; % Update mold temperature for the next cycle
        end
       % Generate time axis for the plots
       timestamps = (0.0:t_step:(length(mold_ts)-1)*t_step);
       % Plot the results for the current scenario (Mold Temperature)
       figure(figure mold);
        plot(timestamps, cell2mat(mold_ts));
       % Add a label for mold temperature
       legend_labels{end+1} = sprintf('C_mold = %.1f_J/(kg-K)', c_mold_test);
   end
end
% Customize the plot for Mold Temperature
figure(figure mold);
title('Mold Temperature for Different C_mold Values');
```

```
xlabel('Time (seconds)');
ylabel('Mold Temperature (°C)');
legend(legend_labels, 'Location', 'Best');
hold off;
```



%% Function Definitions

```
while time < cycle_end</pre>
        is_settle = (time >= t_settle_start) & ...
                    (time < t_settle_start + t_settle_duration);</pre>
        is counter = (time >= t counter start) & ...
                     (time < t_counter_start + t_counter_duration);</pre>
        is cooling = (time >= cooling start) & ...
                     (time < cooling_start + t_cooling_duration);</pre>
        % Ensure that settle and counter phases do not overlap
        assert(~(is_settle & is_counter), 'Settle and counter phases should not
overlap.');
        % Simulate the current step for gob and mold temperature
        [T_gob, T_mold, ~, ~] = cycle_step_simulation(...
            T gob, T mold, is settle, is counter, ...
            is_cooling, t_step, ...
            a1, a2, b1, b2, ks, kc, C_mold, C_gob);
        gob ts{end+1} = T gob;
        mold_ts{end+1} = T_mold;
        time = time + t step;
    end
end
% Cycle step simulation function
function [T_gob, T_mold, hf_gob, hf_cool] = cycle_step_simulation(...
    T_gob_initial, T_mold_initial,...
    is_settle, is_counter, is_cooling, t_step, ...
    a1, a2, b1, b2, ks, kc, C mold, C gob)
% This function simulates a step in the cycle based on the phase
    T gob = T gob initial;
    T_mold = T_mold_initial;
    hf gob = 0;
    hf_cool = 0;
    assert(~(is_settle & is_counter), 'Settling and counter phases overlap!')
    if is settle
        [T_gob, T_mold, hf_gob] = \dots
           simulate_settle(a1, a2, ks, T_gob, T_mold, t_step, C_mold, C_gob);
    end
    if is_counter
       [T gob, T mold, hf gob] = \dots
           simulate_counter(b1, b2, kc, T_gob, T_mold, t_step, C_mold, C_gob);
```

```
end
    if is cooling
       [T_mold, hf_cool] = simulate_cooling(T_mold, t_step, C_mold);
    end
    if ~is_settle && ~is_counter && ~is_cooling
       T_mold = simulate_passive_cooling(T_mold, t_step, C_mold);
    end
end
% Other supporting functions (simulate settle, simulate counter, etc.) remain
unchanged
% Other supporting functions remain the same
% Apply coefficients for polynomial fit
function y = apply_cffs(c, x)
    y = c(1) + c(2) * x + c(3) * x^2 + c(4) * x^3;
end
% Settling phase simulation
function [T_g_s, T_m_s, hf_settle] = ...
    simulate_settle(a1, a2, ks, T_g, T_m, t_step, C_mold, C_gob)
    T_g_surface = apply_cffs(a2, T_g - T_m);
    T_m_surface = apply_cffs(a1, T_g - T_m);
    S_settle = 1.011951e-02; % Surface area of mold-gob interface in settling phase
    hf_settle = S_settle * apply_cffs(ks, T_g_surface - T_m_surface);
    T_m_s = T_m - (hf_settle * C_mold * t_step);
    T_g_s = T_g + (hf_settle * C_gob * t_step);
end
% Counter blow phase simulation
function [T g c, T m c, hf counter] = ...
    simulate_counter(b1, b2, kc, T_g, T_m, t_step, C_mold, C_gob)
    S_counter = 1.504496e-02; % Surface area of gob-mold interface in counter blow
phase
    T_g_surface = apply_cffs(b2, T_g - T_m);
    T_m_surface = apply_cffs(b1, T_g - T_m);
    hf_counter = S_counter * apply_cffs(kc, T_g_surface - T_m_surface);
    T_m_c = T_m - (hf_counter * C_mold * t_step);
    T_gc = T_g + (hf_counter * C_gob * t_step);
end
% Cooling phase simulation
```

```
function [T_m_c, hf_cooling] = simulate_cooling(T_m, t_step, C_mold)
    T air = 70; % Ambient air temperature
    S_aria = 7.932558e-02; % Surface area exposed to air for cooling
    hf_cooling = S_aria * 360 * (T_air - T_m); % Heat flux for cooling
    T_m_c = T_m + (hf_cooling * C_mold * t_step);
end
% Passive cooling simulation
function T_m_c = simulate_passive_cooling(T_m, t_step, C_mold)
    T_air = 70; % Ambient air temperature
    % Get passive cooling using regression (assuming experiments were at T_air =
50°C)
    hf_{passive} = (T_m - T_{air}) * 1.053 - 40.99;
    T_m_c = T_m - (hf_passive * C_mold * t_step);
end
% Coefficient loading function
function [a1, a2, b1, b2, ks, kc] = load_coefficients(...
    T_gob, t_settle, t_cooling)
% Function to load or interpolate coefficients
    % This assumes coefficients are already loaded into the workspace,
    % using the interpolation logic defined in the earlier code.
    interpolation; % Call the interpolation script or function
    a1 = [ alfa1_i{1}(T_gob, t_settle, t_cooling), ...
           alfa1_i{2}(T_gob, t_settle, t_cooling), ...
           alfa1_i{3}(T_gob, t_settle, t_cooling), ...
           alfa1_i{4}(T_gob, t_settle, t_cooling) ];
    a2 = [ alfa2_i{1}(T_gob, t_settle, t_cooling), ...
           alfa2_i{2}(T_gob, t_settle, t_cooling), ...
           alfa2_i{3}(T_gob, t_settle, t_cooling), ...
           alfa2_i{4}(T_gob, t_settle, t_cooling) ];
    b1 = [ beta1_i{1}(T_gob, t_settle, t_cooling), ...
           beta1_i{2}(T_gob, t_settle, t_cooling), ...
           beta1_i{3}(T_gob, t_settle, t_cooling), ...
           beta1_i{4}(T_gob, t_settle, t_cooling) ];
    b2 = [ beta2_i{1}(T_gob, t_settle, t_cooling), ...
           beta2_i{2}(T_gob, t_settle, t_cooling), ...
           beta2_i{3}(T_gob, t_settle, t_cooling), ...
           beta2_i{4}(T_gob, t_settle, t_cooling) ];
```

```
ks = [ k_settle_i{1}(T_gob, t_settle, t_cooling), ...
           k_settle_i{2}(T_gob, t_settle, t_cooling), ...
           k_settle_i{3}(T_gob, t_settle, t_cooling), ...
           k_settle_i{4}(T_gob, t_settle, t_cooling) ];
    kc = [ k_counter_i{1}(T_gob, t_settle, t_cooling), ...
           k_counter_i{2}(T_gob, t_settle, t_cooling), ...
           k_counter_i{3}(T_gob, t_settle, t_cooling), ...
           k counter i{4}(T gob, t settle, t cooling) ];
end
% Interpolation function (previously defined)
function tl = get param tl(param)
    TEMPERATURES = [ 1100.0, 1150.0, 1200.0 ];
    SETTLE TIMES = [1.52, 1.92, 2.32, 2.72, 3.12];
    COOLING_TIMES = [3.60, 4.00, 4.48, 4.88, 5.36];
    tmp = zeros(length(TEMPERATURES), ...
                length(SETTLE TIMES), ...
                length(COOLING_TIMES));
    for i = 1:length(TEMPERATURES)
        for j = 1:length(SETTLE_TIMES)
            for k = 1:length(COOLING TIMES)
                idx = (i - 1) * 25 + (5 - (j - 1) - 1) * 5 + 5 - (k - 1);
                tmp(i, j, k) = param(idx);
            end
        end
    end
    tl = griddedInterpolant({ TEMPERATURES, SETTLE_TIMES, COOLING_TIMES }, ...
                            tmp, 'linear');
end
```