

# ECH4905 ChemE Optimization HW 4

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## 1 Problem 1

Consider the nonlinear program

$$\begin{aligned} &\text{minimize} && x_1^2 + 2x_2^2 \\ &\text{subject to} && x_1^2 + x_2^2 \leq 5 \\ &&& 2x_1 - 2x_2 = 1 \end{aligned}$$

### 1.1 Part a

Write the KKT conditions for the problem

**Solution:** The KKT conditions must satisfy stationarity, complementary slackness, primal feasibility, and dual feasibility. In order to find these conditions, we calculate the following gradients for the stationarity condition

$$\nabla f_0(\mathbf{x}) = \begin{bmatrix} 2x_1 \\ 4x_2 \end{bmatrix}, \quad \nabla f_1(\mathbf{x}) = \begin{bmatrix} 2x_1 \\ 2x_2 \end{bmatrix}, \quad \nabla g(\mathbf{x}) = \begin{bmatrix} 2 \\ -2 \end{bmatrix}$$

The KKT conditions are then

$$\begin{aligned} \begin{bmatrix} 2x_1 \\ 4x_2 \end{bmatrix} + \lambda \begin{bmatrix} 2x_1 \\ 2x_2 \end{bmatrix} + \nu \begin{bmatrix} 2 \\ -2 \end{bmatrix} &= \mathbf{0} && \text{Stationarity} \\ \lambda(x_1^2 + x_2^2 - 5) &= 0 && \text{Complementary Slackness} \\ x_1^2 + x_2^2 - 5 \leq 0, \quad 2x_1 - 2x_2 - 1 &= 0 && \text{Primal Feasibility} \\ \lambda &\geq 0 && \text{Dual Feasibility} \end{aligned}$$

### 1.2 Part b

Using 1.1 and other conditions for optimality, what can you conclude about the following solutions to the nonlinear program

$$\mathbf{x} = \begin{bmatrix} 0 \\ 0 \end{bmatrix}, \quad \mathbf{x} = \begin{bmatrix} 1 \\ \frac{1}{2} \end{bmatrix}, \quad \mathbf{x} = \begin{bmatrix} \frac{1}{3} \\ -\frac{1}{6} \end{bmatrix}$$

**Solution:** For the first point,  $\mathbf{x} = [0, 0]$ , the primal feasibility is violated because  $2(0) - 2(0) - 1 \neq 0$ . Therefore, this point is not feasible in the original problem and therefore not optimal.

For the second point,  $\mathbf{x} = [1, \frac{1}{2}]$ , the following are the KKT conditions

$$\begin{aligned} \begin{bmatrix} 2 \\ 2 \end{bmatrix} + \lambda \begin{bmatrix} 2 \\ 1 \end{bmatrix} + \nu \begin{bmatrix} 2 \\ -2 \end{bmatrix} &= \mathbf{0} && \text{Stationarity} \\ \lambda(1 + \frac{1}{4} - 5) &= 0 && \text{Complementary Slackness} \\ 1 + \frac{1}{4} - 5 \leq 0, \quad 2 - 1 - 1 &= 0 && \text{Primal Feasibility} \\ \lambda &\geq 0 && \text{Dual Feasibility} \end{aligned}$$

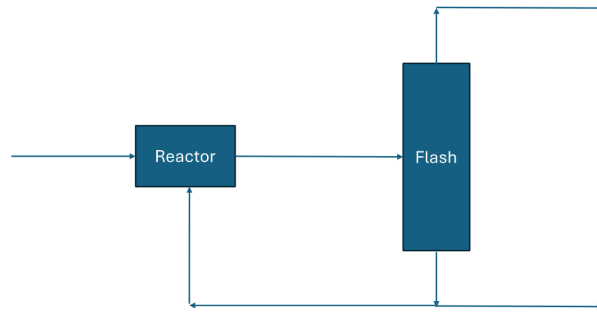
Since  $\lambda = 0$  due to the complementary slackness condition, the stationary condition is not satisfied. For the third point,  $\mathbf{x} = [\frac{1}{3}, -\frac{1}{6}]$ , the following are the KKT conditions

$$\begin{aligned} \begin{bmatrix} \frac{2}{3} \\ -\frac{2}{3} \end{bmatrix} + \lambda \begin{bmatrix} \frac{2}{3} \\ -\frac{1}{3} \end{bmatrix} + \nu \begin{bmatrix} 2 \\ -2 \end{bmatrix} &= \mathbf{0} && \text{Stationarity} \\ \lambda(\frac{1}{9} + \frac{1}{36} - 5) &= 0 && \text{Complementary Slackness} \\ \frac{1}{9} + \frac{1}{36} - 5 \leq 0, \quad \frac{2}{3} + \frac{1}{3} - 1 &= 0 && \text{Primal Feasibility} \\ \lambda &\geq 0 && \text{Dual Feasibility} \end{aligned}$$

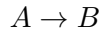
These conditions are satisfied with  $\lambda = 0, \nu = -\frac{1}{3}$ . Therefore, this point  $[\frac{1}{3}, -\frac{1}{6}]$  is an optimal point to the convex optimization problem above.

## 2 Problem 2

Consider the following flowsheet:



Assume that the following reaction takes place with a 50% conversion. The feed to the reactor consists of pure A.



The flash separator can be modeled as a perfect separation unit, capable of producing any required purity. We assume that the purge fraction should be between 1% to 99%. The profit is given by the following equation:

$$0.5B_{\text{Top}} - 0.1F_R(500 - T) - 10^{-5}V$$

Where  $B_{\text{Top}}$  is the molar flow B exiting as top product from the flash separator. And  $F_R$  is the recycle molar flow rate.

## 2.1 Part a

Formulate a model of this process.

**Solution:** We define the following variables

- $F_{A0}$ : The input flow of A from the left of the reactor.
- $F_{AF}$ : The output flow of A from the bottom of the flash
- $F_{AR}$ : The input flow of A from the recycle stream of the splitter.
- $F_{AP}$ : The output flow of A that is purged to the right of the splitter.
- $F_{AI}$ : The intermediate flow of A from the reactor to the flash.
- $F_{BI}$ : The intermediate flow of B from the reactor to the flash.
- $F_{BTop}$ : The output flow of B from the top of the flash.
- $\lambda$ : The split fraction of the splitter.
- $T$ : Temperature
- $V$ : Pressure (set to the input flow)

We then have the following optimization problem

maximize	$0.5F_{BTop} - 0.1F_{AR}(500 - T) - 10^{-5}V$	Objective
subject to	$F_{A0} + F_{AR} = F_{AI} + F_{BI}$	Reactor MB
	$F_{AI} + F_{BI} = F_{BTop} + F_{AF}$	Flash MB
	$F_{AI} = F_{BI}$	Reactor Conversion
	$F_{BTop} = F_{BI}$	Separate flow B
	$F_{AI} = F_{AF}$	Separate flow A
	$F_{AF} = F_{AR} + F_{AP}$	Splitter MB
	$F_{AR} = \lambda F_{AF}$	Recycle Split
	$F_{AP} = (1 - \lambda)F_{AF}$	Purge Split
	$\mathbf{F} \succeq 0$	Non-Negativity
	$0 \leq \lambda \leq 1$	Split Proportion
	$273 \leq T \leq 500$	Temperature Constraints
	$V = F_{A0}$	Pressure Constraint
	$0.01(F_{AP} + F_{AR}) \leq F_{AP} \leq 0.99(F_{AP} + F_{AR})$	Purge Fraction

Note that since the split is only two ways, only one variable is used and that avoids an otherwise additional constraint of  $\mathbf{1}^\top \lambda = 1$

## 2.2 Part b

Set up the model in GAMS and try 3 different NLP solvers, compare the results.

**Solution:** The following code was used to solve the problem. The three solvers used, **baron**, **gurobi**, **conopt** resulted in the same answers. Currently, an arbitrary input bound of 1000 is used so that the solver doesn't push the value of the input flow to infinity. I didn't see anything in the problem that naturally constrained the input flow, so I picked a value of 1000.

Variables

```
profit profit equation;
```

Positive Variables

```
FA0 reactor input of A
FAF flash output of A
FAR splitter recycle output of A
FAP splitter purge output of A
FAI reactor output of A
FBI reactor output of B
FBTop flash output of B
V pressure
T temperature
lambda split fraction;
```

Equations

```
profit_e
reactor_mb
flash_mb
reactor_cons
sep_B
sep_A
split_mb
recycle_split
purge_split
split_prop_l
temp_l
temp_g
pressure
purge_frac_l
purge_frac_g
arbitrary_input_bound;

profit_e.. profit =e= 0.5 * FBTop - 0.1* FAR * (500-T) - 0.00001 * V;

reactor_mb.. FA0 + FAR =e= FAI + FBI;
flash_mb.. FAI + FBI =e= FBTop + FAF;
reactor_cons.. FAI =e= FBI;
sep_B.. FBTop =e= FBI;
sep_A.. FAI =e= FAF;
split_mb.. FAF =e= FAR + FAP;
```

```

recycle_split.. FAR =e= lambda * FAF;
purge_split.. FAP =e= (1-lambda) * FAF;
split_prop_l.. lambda =l= 1;
temp_l.. T =l= 500;
temp_g.. T =g= 273;
pressure.. V =e= FA0;
purge_frac_l.. 0.01* (FAP + FAR) =l= FAP;
purge_frac_g.. FAP =l= 0.99*(FAP + FAR);
arbitrary_input_bound.. FA0 =l= 1000;

```

Model flowsheet /all/ ;

```

*option nlp=gurobi;
*option nlp=conopt;
option nlp=baron;

```

Solve flowsheet using nlp maximizing profit;

```

Solution      = 495.039504950495  best solution found during preprocessing
Best possible = 495.039504950495
Absolute gap  = 5.6843418860808E-14  optca = 1E-9
Relative gap  = 1.14826025584549E-16  optcr = 0.0001

```

	LOWER	LEVEL	UPPER
---- EQU profit_e	.	9.095765E-15	.
---- EQU reactor_mb	.	-2.27374E-13	.
---- EQU flash_mb	.	.	.
---- EQU reactor_c~	.	.	.
---- EQU sep_B	.	.	.
---- EQU sep_A	.	.	.
---- EQU split_mb	.	4.618528E-14	.
---- EQU recycle_s~	.	1.197122E-10	.
---- EQU purge_spl~	.	-1.19703E-10	.
---- EQU split_pro~	-INF	0.9900	1.0000
---- EQU temp_l	-INF	500.0000	500.0000
---- EQU temp_g	273.0000	500.0000	+INF
---- EQU pressure	.	.	.
---- EQU purge_fra~	-INF	-1.23110E-14	.
---- EQU purge_fra~	-INF	-970.2970	.
---- EQU arbitrary~	-INF	1000.0000	1000.0000
	LOWER	LEVEL	UPPER
---- VAR profit	-INF	495.0395	+INF
---- VAR FA0	.	1000.0000	+INF
---- VAR FAF	.	990.0990	+INF

----	VAR FAR	.	980.1980	+INF
----	VAR FAP	.	9.9010	+INF
----	VAR FAI	.	990.0990	+INF
----	VAR FBI	.	990.0990	+INF
----	VAR FBTop	.	990.0990	+INF
----	VAR V	.	1000.0000	+INF
----	VAR T	.	500.0000	+INF
----	VAR lambda	.	0.9900	+INF