

# Oxygen reduction behavior of $\text{RuO}_2/\text{Ti}$ , $\text{IrO}_2/\text{Ti}$ and $\text{IrM}$ ( $M$ : Ru, Mo, W, V) $\text{O}_x/\text{Ti}$ binary oxide electrodes in a sulfuric acid solution

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## Abstract

Some oxide catalysts, such as  $\text{RuO}_2/\text{Ti}$ ,  $\text{IrO}_2/\text{Ti}$  and  $\text{IrM}$  ( $M$ : Ru, Mo, W, V)  $\text{O}_x/\text{Ti}$  binary oxide electrodes, were prepared by using a dip-coating method on a Ti substrate. Their catalytic behavior for the oxygen reduction reaction (ORR) was evaluated by cyclic voltammetry in 0.5 M  $\text{H}_2\text{SO}_4$  at 60 °C. These catalysts were found to exhibit considerably high activity, and the most active one among them was  $\text{Ir}_{0.6}\text{V}_{0.4}\text{O}_2/\text{Ti}$  prepared at 450 °C, showing onset potential for the ORR at about 0.86 V–0.90 (vs RHE).

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**Keywords:** Iridium oxide; Oxygen reduction reaction; Electrocatalyst; Fuel cell; Ruthenium oxide

## 1. Introduction

Although the typical cathode catalysts used for Polymer Electrolyte Fuel Cells (PEFCs) are presently Pt-based alloys due to their high oxygen reduction activity, platinum is a highly expensive material. The development of catalysts to replace platinum, including oxides [1–3], carbides [4,5], and metal complexes [6,7], etc., has widely been examined by many research groups up to the present. Since iridium oxide is a typical material that resists corrosion in acidic solutions and is one of the outstanding electrocatalysts for oxygen evolution,  $\text{IrO}_2\text{--Ta}_2\text{O}_5/\text{Ti}$  electrodes [8,9] have been used as oxygen-evolving anodes in the industrial electro-plating process, and the  $\text{IrO}_2\text{--RuO}_2\text{--TiO}_2/\text{Ti}$  ternary oxide electrode is widely used as the Dimensionally Stable Anode (DSA<sup>®</sup>) catalyst-electrode in the electrolysis process for chlorine production in chlor-alkali industries [10]. Although basic investigations on the ORRs of iridium metal and compounds in acidic solutions have been pub-

lished [11–14], reports on crystalline iridium oxide in acidic solutions have been scarce to date [15].

This study presents a fundamental investigation of the development of non-Pt catalyst cathodes for PEFCs, using  $\text{RuO}_2$ ,  $\text{IrO}_2$  and  $\text{IrO}_2$ -based binary oxides coated on a Ti plate substrate.

## 2. Experimental

Individual oxides:  $\text{RuO}_2$ ,  $\text{IrO}_2$  and equimolar binary oxides of  $\text{IrO}_2$  mixed with either  $\text{MoO}_x$ ,  $\text{VO}_x$  or  $\text{TiO}_2$  were prepared on Ti substrates by a dip-coating method using butanolic solutions of metal salts:  $\text{RuCl}_3$ ,  $\text{IrCl}_3$ ,  $\text{MoCl}_5$ ,  $\text{VOCl}_3$  and  $\text{C}_4\text{H}_9\text{O--}[\text{Ti}(\text{OC}_4\text{H}_9)_2\text{O}]_4\text{--C}_4\text{H}_9\text{O}$ . Calcination of the dip-coated salts was conducted at 450 °C in air. The dipping–drying–calcination procedure was repeated 5 times in order to prepare electrodes showing reproducible performance. These oxide electrodes are denoted as the  $\text{RuO}_2/\text{Ti}$ ,  $\text{IrO}_2/\text{Ti}$ ,  $\text{IrRu}(1:1)\text{O}_x$ ,  $\text{IrMo}(1:1)\text{O}_x/\text{Ti}$ ,  $\text{IrV}(1:1)\text{O}_x/\text{Ti}$  and  $\text{IrTi}(1:1)\text{O}_x/\text{Ti}$  electrodes. The loading amount of  $\text{IrO}_2$  coated on the Ti substrate of the  $\text{IrO}_2/\text{Ti}$  electrode determined with a microbalance was about 250  $\mu\text{g}/\text{cm}^2$ .

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The ORR activity of these oxide electrodes was evaluated by cyclic voltammetry (CV) in 0.5 M  $\text{H}_2\text{SO}_4$  using a beaker-type electrolytic cell in a stationary state at 60 °C. A carbon felt, rather than Pt, was used as the counter-electrode in order to avoid the deposition of Pt onto the test electrode through dissolution. Although an Ag/AgCl reference electrode was used, the electrode potential is presented vs RHE. A Luggin capillary faced the working electrode at a distance of 2 mm. All electrode potentials referred to RHE(*t*) scale, corrected for the effects of temperature. For the ORR experiment, nitrogen gas or oxygen gas was bubbled into 0.5 M  $\text{H}_2\text{SO}_4$  solution at 60 °C.

### 3. Results and discussion

Fig. 1 shows CVs of the  $\text{RuO}_2/\text{Ti}$ ,  $\text{IrO}_2/\text{Ti}$ ,  $\text{IrRu}(1:1)\text{O}_x$ ,  $\text{IrMo}(1:1)\text{O}_x/\text{Ti}$ ,  $\text{IrV}(1:1)\text{O}_x/\text{Ti}$  and  $\text{IrTi}(1:1)\text{O}_x/\text{Ti}$  electrodes in  $\text{N}_2$ -saturated 0.5 M  $\text{H}_2\text{SO}_4$  (dotted lines) and in  $\text{O}_2$ -saturated 0.5 M  $\text{H}_2\text{SO}_4$  (solid lines). During both potential scans (anodic and cathodic potential sweeps), an additional cathodic current was observed for those CVs measured with the  $\text{O}_2$ -saturated solution than for those measured with the  $\text{N}_2$ -saturated solution. This additional cathodic current is due to the ORR on each of the

oxide electrodes. The onset electrode potential,  $E_{\text{ORR}}$ , for the ORR is defined by two ways in this paper. The first one is the potential where the additional cathodic current begins to be observed on the voltammogram,  $E_{\text{ORR-0}}$ , and the second one is the potential where the additional cathodic current attained to  $20 \mu\text{A}/\text{cm}^2$ -(geometric),  $E_{\text{ORR-20}}$ . The onset electrode potentials for the ORR on  $\text{RuO}_2/\text{Ti}$ ,  $\text{IrO}_2/\text{Ti}$ ,  $\text{IrRu}(1:1)\text{O}_x/\text{Ti}$ ,  $\text{IrMo}(1:1)\text{O}_x/\text{Ti}$ ,  $\text{IrV}(1:1)\text{O}_x/\text{Ti}$  and  $\text{IrTi}(1:1)\text{O}_x/\text{Ti}$  are listed in Table 1. Among these electrodes, the  $\text{IrV}(1:1)\text{O}_x/\text{Ti}$  electrode showed the highest activity for the ORR.

Fig. 2 shows ORR cathodic current curves for these electrodes which were obtained by subtracting the voltammogram of the  $\text{O}_2$ -saturated solution during the cathodic scan from that of the  $\text{N}_2$ -saturated one. Since the voltammetry was carried out in a stationary state and the effective surface areas of these oxide electrodes have not been evaluated, comparison of the ORR current density among these electrodes must be performed carefully. The apparent ORR current density per geometric surface area of these electrodes shows that the  $\text{IrV}(1:1)\text{O}_x/\text{Ti}$  electrode had the highest activity among these electrodes. In the case of the  $\text{IrO}_2$ -containing binary oxide electrodes,  $\text{IrO}_2$  is resistant to corrosion in the electrolytic solution, but the other oxide

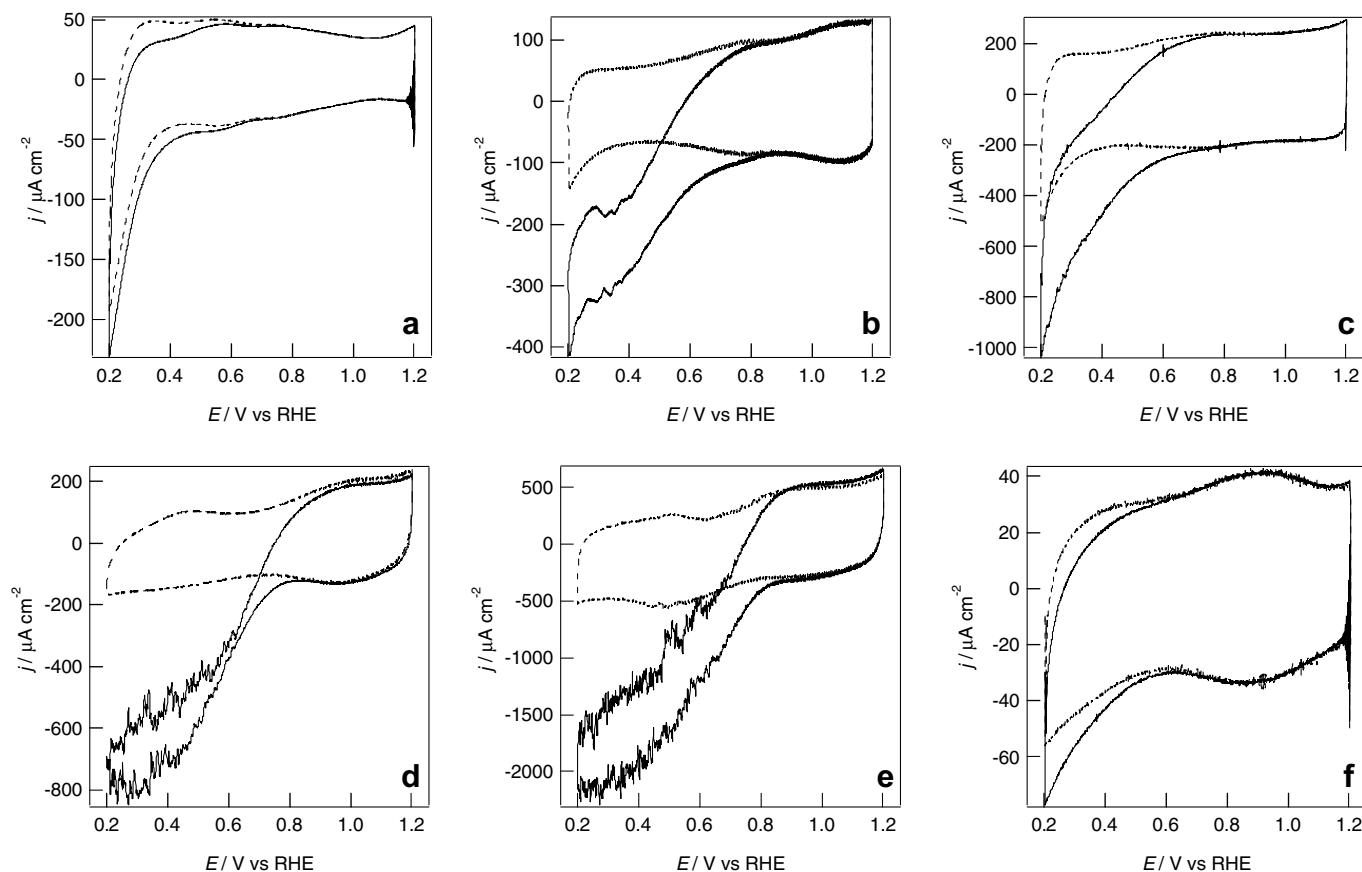


Fig. 1. Cyclic voltammograms of the rutile-type oxide electrodes prepared using the dip-coating method at 450 °C. Electrodes: a)  $\text{RuO}_2/\text{Ti}$ , b)  $\text{IrO}_2/\text{Ti}$ , c)  $\text{IrRu}(1:1)\text{O}_x/\text{Ti}$ , d)  $\text{IrMo}(1:1)\text{O}_x/\text{Ti}$ , e)  $\text{IrV}(1:1)\text{O}_x/\text{Ti}$ , f)  $\text{IrTi}(1:1)\text{O}_x/\text{Ti}$ . The broken lines indicate measurement in  $\text{N}_2$ -saturated 0.5 M  $\text{H}_2\text{SO}_4$  and the solid lines indicate  $\text{O}_2$ -saturated 0.5 M  $\text{H}_2\text{SO}_4$  (60 °C, 5 mV/s). The current density is presented as current per geometric surface area of the electrodes.

Table 1

The onset electrode potentials for the ORR on various electrodes

	RuO <sub>2</sub> /Ti	IrO <sub>2</sub> /Ti	IrRu(1:1)O <sub>x</sub> /Ti	IrMo(1:1)O <sub>x</sub> /Ti	IrV(1:1)O <sub>x</sub> /Ti	IrTi(1:1)O <sub>x</sub> /Ti
$E_{\text{ORR-0}}$ /V(vs RHE)	0.72	0.84	0.78	0.87	0.90	0.75
$E_{\text{ORR-20}}$ /V(vs RHE)	0.21	0.74	0.67	0.79	0.86	0.32

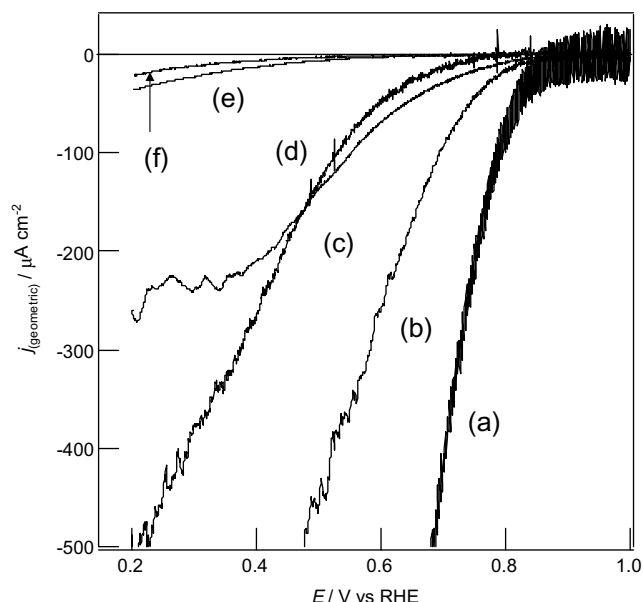
The definition of  $E_{\text{ORR-0}}$  and  $E_{\text{ORR-20}}$  is described in the text.

Fig. 2. The ORR-current curves of various rutile-type RuO<sub>2</sub>/Ti, IrO<sub>2</sub>/Ti and IrMO<sub>x</sub>/Ti (*M*: metal) electrodes measured in 0.5 M H<sub>2</sub>SO<sub>4</sub> (60 °C, 5 mV/s). Electrodes: a) IrV(1:1)O<sub>x</sub>/Ti, b) IrMo(1:1)O<sub>x</sub>/Ti, c) IrRu(1:1)O<sub>x</sub>/Ti, d) IrO<sub>2</sub>/Ti, e) RuO<sub>2</sub>/Ti, f) IrTi(1:1)O<sub>x</sub>/Ti.

species, particularly V<sub>2</sub>O<sub>5</sub>, were not incorporated into the IrO<sub>2</sub>-lattice and may be unstable. Therefore, the binary oxide electrodes were treated 50 times with a potential

sweeping treatment between 0.2 and 1.2 V (vs RHE) at 50 mV/s to remove unstable species in H<sub>2</sub>SO<sub>4</sub> before electrochemical measurement. Four candidate reasons are proposed for this enhancement by the addition of the other elements to IrO<sub>2</sub>: (a) an increase in the effective surface area of the oxide electrodes, (b) the incorporation of new active sites with the doped element, (c) the modification of the electronic state of Ir ions in the oxide layer and (d) an increase in the lattice defects in the oxide electrodes.

Cyclic voltammograms for the ORR on Ir<sub>1-x</sub>VO<sub>x</sub>/Ti electrodes prepared with various vanadium contents at 450 °C are shown in Fig. 3. The content shown in the voltammograms indicates the value determined by energy dispersive X-ray analysis (EDX), which was carried out after electrochemical measurement. The maximum  $E_{\text{ORR-20}}$  was found to be 0.86 V (vs RHE) for the Ir<sub>0.6</sub>V<sub>0.4</sub>O<sub>2</sub>/Ti electrode, and  $E_{\text{ORR-20}}$  on Ir<sub>0.7</sub>V<sub>0.3</sub>O<sub>2</sub>/Ti and Ir<sub>0.5</sub>V<sub>0.5</sub>O<sub>2</sub>/Ti were 0.80 V and 0.68 V (vs RHE), respectively.

As shown by the high-resolution scanning electron microscopy of the Ir<sub>0.6</sub>V<sub>0.4</sub>O<sub>2</sub>/Ti electrode before (Fig. 4a) and after (Fig. 4b) the electrochemical polarization for the measurement of the characteristics of the ORR, their surfaces were composed of fine oxide particles a few nanometers in diameter. The vanadium content of this electrode determined by EDX after the electrochemical polarization was the same as that determined before polarization, when the electrode was exposed 50 times beforehand to the electrochemical potential sweep treatment

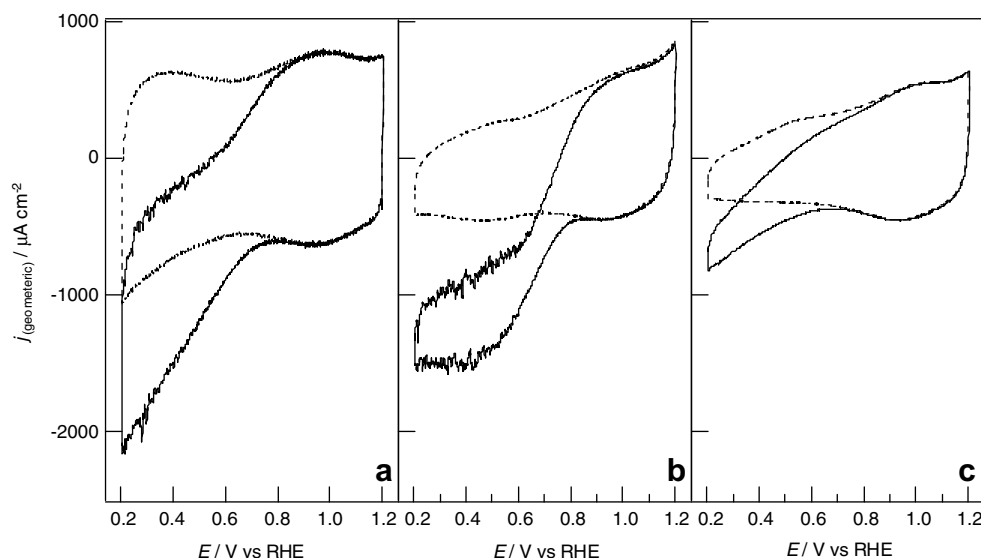


Fig. 3. Cyclic voltammograms for the ORR on Ir<sub>1-x</sub>VO<sub>x</sub>/Ti electrodes with various vanadium contents measured in 0.5 M H<sub>2</sub>SO<sub>4</sub> (60 °C, 5 mV/s). Electrodes: a) Ir<sub>0.7</sub>V<sub>0.3</sub>O<sub>2</sub>/Ti, b) Ir<sub>0.6</sub>V<sub>0.4</sub>O<sub>2</sub>/Ti, c) Ir<sub>0.5</sub>V<sub>0.5</sub>O<sub>2</sub>/Ti. The vanadium content was determined by EDX after electrochemical measurement.

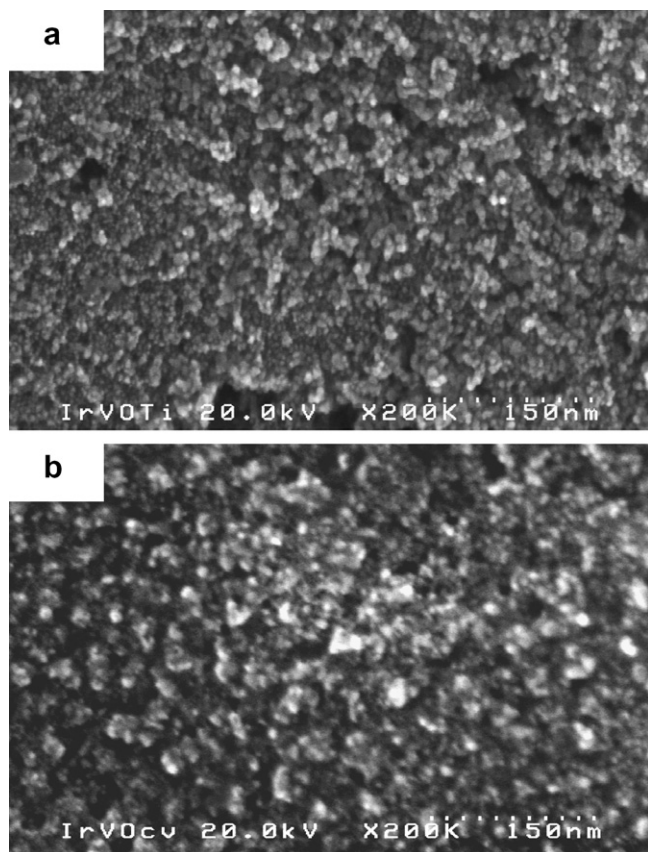


Fig. 4. Typical SEM images of the  $\text{Ir}_{0.6}\text{V}_{0.4}\text{O}_2/\text{Ti}$  electrode prepared at  $450^\circ\text{C}$  using the dip-coating method followed by the potential sweeping treatment between 0.2 and 1.2 V (vs RHE) at 50 mV/s to remove unstable species in  $\text{H}_2\text{SO}_4$ . The upper image (a) shows the surface before the electrochemical polarization for the measurement of the ORR characteristics, and the lower one (b) shows the surface after the electrochemical polarization for the ORR.

between 0.02 and 1.2 V (vs RHE) at 50 mV/s. No appreciable changes in the rutile-type X-ray diffraction (XRD) patterns of these electrodes were observed even after electrochemical measurement. Vanadium signals were detected by an X-ray photoelectron spectroscopy (XPS) performed on electrodes exposed to electrochemical measurement, while the quantitative determination of the composition has not yet succeeded because of the surface roughness of the electrode. It is noteworthy that the  $\text{Ir}_{0.6}\text{V}_{0.4}\text{O}_2/\text{Ti}$  electrode exhibited about twice the activity of a flat Pt plate electrode at 0.8 V (vs RHE) when the current density for the ORR was evaluated from the geometric surface area (Fig. 5). This oxide electrode may have a roughness factor of several decades; therefore, the actual effective surface area of this porous oxide electrocatalyst requires evaluation.

Pauporté and his co-workers investigated the valency of iridium ions in sputtered iridium oxide film by X-ray absorption spectroscopy (XAS) at the  $L_3$  edge of iridium atoms in 1 M  $\text{H}_2\text{SO}_4$ , and determined the valency of iridium to be 3 to 3.85 when the potential varied from  $-0.2$  to  $+1$  V (vs SCE) [16]. If we adapt their results to our find-

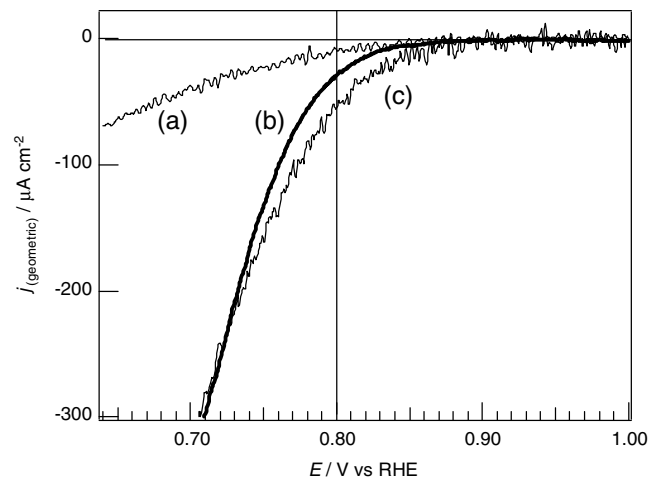


Fig. 5. The ORR-current curves of three different electrodes measured in 0.5 M  $\text{H}_2\text{SO}_4$  ( $60^\circ\text{C}$ , 5 mV/s). Electrodes: a)  $\text{IrO}_2/\text{Ti}$ , b) Pt plate, c)  $\text{Ir}_{0.6}\text{V}_{0.4}\text{O}_2/\text{Ti}$ . The vanadium content was determined by EDX after electrochemical measurement.

ings, the valency of the iridium ion at 0.90 V (vs RHE), the  $E_{\text{ORR}}$  of the  $\text{Ir}_{0.6}\text{V}_{0.4}\text{O}_2/\text{Ti}$  electrode heat-treated at  $450^\circ\text{C}$ , corresponds to ca. 3.78. The effect of vanadium ion incorporated into the rutile-type structure on the valency of iridium ions should be determined in a future work.

#### 4. Conclusion

In this investigation, dip-coated  $\text{RuO}_2/\text{Ti}$ ,  $\text{IrO}_2/\text{Ti}$  and  $\text{Ir}_M$  ( $M$ : Ru, Mo, W, V)  $\text{O}_x/\text{Ti}$  binary oxide electrodes ( $\text{Ir}$ : =1:1 in molar ratio) were prepared and their ORR activity was evaluated in 0.5 M  $\text{H}_2\text{SO}_4$  solution at  $60^\circ\text{C}$ . Among these electrodes, the  $\text{IrV}(1:1)\text{O}_2/\text{Ti}$  electrode, in nominal content, showed the highest  $E_{\text{ORR}}$  value. The vanadium ions incorporated into the rutile-type structure of iridium oxide were stable even after 50 electrochemical potential sweeps between 0.2 and 1.2 V (vs RHE) at 50 mV/s. The examination of the vanadium content of the  $\text{Ir}_{1-x}\text{V}_x\text{O}_x/\text{Ti}$  electrodes with regard to the ORR activity revealed that the  $\text{Ir}_{0.6}\text{V}_{0.4}\text{O}_2/\text{Ti}$  electrode, real content, is the most active for the ORR, with an onset potential for the  $E_{\text{ORR}-20}$  of 0.86 V (vs RHE).

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