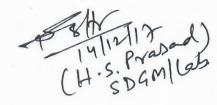
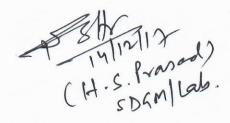
	Tes	ting charges at RITES Lab/Western Region/Mumbai w.e.f.01.01.2	018	
S.N.	Product Category	Test	Average time for testing (Working days)	Testing charge (Excluding GST@18% at present)
1	Metals & Alloys-Ferrous &	Chemical Analysis:		
	non-Ferrous	a) Chemical composition by Spectrometer	2	800
		b) Chemical composition by wet analysis up to 5 elements	4	1500
		c) Chemical composition by wet analysis more than 5 elements	6	2400
		d)Silver medal with Gold plated	5	2800
		e)Oxygen content	3	1100
		Mechanical Tests:		
		a)Tensile test	3	1300
		b) Bend test	3	900
		c)Rebend test	3	900
		d)Flattering test	3	400
		e)Flaring test	3	400
		f)Impact test/3sample @RT	5	1500
		g)Impact test/3 sample upto-60°C	5	2100
		h)Hardness Test-Rockwell	3	400
		i)Hardness Test-Brinell	3	400
		i)Hardness Test-Vickers	3	400
		k)Shear test	5	1300
		I)Proof load	3	600
		m)Torque	5	1000
		Metallographic Tests:		1000
		a)Seamless confirmation	3	900
		b)Inter Granular Corrosion & case depth	5	3000
		c)Inclusion Rating	5	1200
		d)Grain size	5	
		e)Micro Structure	5	1300
		f)Radiography	3	1000
		Others:	5	3000
			2	500
		a)Mass of Zinc coating	3	500
		b)Uniformity of Zinc coating c)Hammer Test	3	500
2	Textile ·	**************************************	3	500
_	rextile .	a)Bed Sheet (12 Tests*IS:745/2003,1990)	7	2200
		b)Pillow Cover(12 Tests**IS:745/2003,1990)	7	2200
		c)Sarees (19 Tests***IS:15851/2009)	7	3200
		d)Towel (12Tests**** S:854/1991)	7	1400
		e)Great coat cloth(13Tests*****IS:679/1993)	10	2500
		f)Polyster blended suiting(18Tests#,IS:15853/2009)	10	4000
		g)Polyster blended shirting(19 Tests ## IS:15852/2009)	10	2500
		h)Woolen serge(16 Tests ### IS:2319/1987)	10	3000
		i)Blanketing Serge (10 Tests #### IS:895/1991)	10	2200
		j)Jersy woolen (10 Tests ##### IS:2360/1977 RA 1993)	10	3000
		k)Cotton drill(16 Test \$ IS:177/1989)	7	3700
		l)Long cloth Khadi(14 Test \$\$ IS:187/1978)	7	3500
		m)Pagree(12 Tests \$\$\$ IS:7119/1973)	7	2600
		n)Signal flag	7	2600
		o)Sponge	7	1100



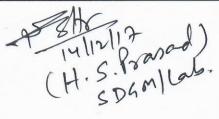
S.N.	Product Category	esting charges at RITES Lab/Western Region/Mumbai w.e.f.01.01 Test	Average time for testing (Working days)	Testing charg (Excluding GST@18% at present)
2	Textile	p)Mosquito Net(03 Tests IS:9883 &9886/1990)	15	4700
		q)Angola Shirting (17 Tests IS:8331/2003)	10	6700
		r)Socks IND/TC/1627	7	2000
		s)Socks white (06 Tests IS: 5084/1990)	7	3000
		t)Stocking (10 Tests IS: 833/1977)	7	3000
		u)Socks cotton (14 Tets IS: 3329/1973)	7	3000
		v)Cotton waste (10 Tets IS 5485/1980)	7	1750
		w)Staple pillow	2	1400
		x)Cardigon woolen	5	4000
		y)Durry (IS: 1450)	7	2500
		z)Sleeping bag (AT NO.583/Ftr Bglr/Prov/sleeping bag/2017)	15	20000
		Abrasion resistance	2	500
		Alkali solubility %	2	400
		Ash content %	2	400
		Barium activity number	2	400
		Breaking strength, N(kgf)	2	400
		Colour fastness to Bleaching	2	400
		Colour fastness to Dry-cleaning	2	400
		Colour fastness to Dry-heat at 150 ±2°C,%	4	500
		Colour fastness to light	3	1000
		Colour fastness to Perspiration	2	300
		Colour fastness to Rubbing	2	200
		Colour fastness to washing	2	400
		Colour fstness to Hot pressing	2	500
		Count of yarns	2	200
		Crease recovery angle, degrees	2	300
		Dimensional change on washing,%	2	300
		Dimensional stability to dry heat at 150 ±2°C,%	4	600
		Dimenssions	2	200
		Drape %	2	300
		Ether-soluble matter,%	2.	400
		Blend composition,%	2	400
-		Fineness grade of wool	7	800
		Fiber hollowness	2	1000
		Flamability	2	600
		Mass,g/m ²	2	400
		PH value of the aqueous extract	2	300
		Pile ratio	2	300
		Pilling resistance	2	500
		Scouring loss,%	2	400
		Starch content %	2	300
		Strechability,%		400
		Tear strength, N(kgf)	2	300
		Threads/dm (warp & weft)	2	200
		Water soluble% Water-resistance	2	300
		Weave Water-resistance	2	400
		Wettability	2	200
		Wool content,%	2 2	300



		esting charges at RITES Lab/Western Region/Mumbai w.e.f.		Testing charge
.N.	Product Category	Test	Average time for testing (Working days)	(Excluding GST@18% at present)
3	Paper	Paper(IS 1848:2007 RA 2012)	3	3600
		Plain copier(IS 14490:1997)	3	3600
		Barcode sticker	2	1480
		Ash content	2	400
		Brightness	2	400
		Brust factor	2	400
		Bulk	2	400
		Chemical test	2	500
		Coating%	2	400
		Cobb's value	2	400
		Folding indurance	2	400
		Gloss,%	2	400
		Gsm	2	500
		Mechanical pulp	2	500
		Moisture content	2	300
		Opacity	2	300
		PH value	2	400
		Resistance to feathering	2	300
		Smoothness	2	400
		Tear index	2	400
Smoothness Tear index Tensile index Wax pick	Tensile index	2	400	
		Wax pick	2	400
1	Paint & Varnishes	Alumenium paint (IS 2339)	7	8000
_		Bituminous compound (IS:1580/1991)	7	4500
		Enamel syenthetic exterior (IS 8662)	7	8000
		Enamel,Interior (IS 133:1993)	7	7000
		Etch Primer (IS 5666)	7	6000
		Ready mixed paint (IS 104:1979)	7	6000
		Accelareted storage stability	4	700
		Colour	4	400
		Colour fastness to light	. 4	1200
		Consistancy	4	400
		Drying time	4	600
		fineness of graind	4	400
		Finish	4	300
		Flash point	4	400
		Flexibility and adhesion	4	500
		Gloss	4	500
		Mass	1	500
		Protection against corosion under condensation	4	1200
		Resistance to water	4	500
		Sratch hardness	4	500
		Volume solids	4	600
		Water content	4	500
		Wet opacity	4	500



and the second		esting charges at RITES Lab/Western Region/Mumbai w.e.f.01		
S.N.	Product Category	Test	time for testing (Working days)	Testing charge (Excluding GST@18% at present)
5	Polymer-Rubber	Ash content	4	500
	Polymer-Rubbei		5	1000
			4	500
		The state of the s	5	3500
			4	1000
			2	400
		The state of the s	5	1300
			5	600
_	B-I		3	1200
6	Polymer-Plastic		7	10000
			2	1500
			3	2000
			7	3500
			5	1000
7	Polymer-FRP		5	2500
			2	1000
		Control of the Contro	2	1500
			7	2850
		Spread of flame	7	4500
			7	17000
			7	9000
		Enduarance test	7	20000
		Compressive strength	7	1800
		Tensile strength	7	1300
		Cross breaking strength	7	1300
			7	1300
8	Polymer-Adhesive	Asbestos content	7	1200
_		Bag canvas with leather (IS 580:1973 & IS 1442:1983)	7	5500
			7	9000
			7	9000
10	Chemicals		7	3500
10	Chemicais		7	3500
			5	3000
			7	3500
			7	5000
			7	4500
			7	3000
			5	2000
			7	4000
	Polymer-FRP Polymer-Adhesive Leather Chemicals		7	4000
Compression set Density Ozon resistance up to 48hrs Polymer identification Shore Hardness Tensile strength Volume swelling/oil absorption Crystalization melting point Heat shrinkage sleeve (CLW/ES/1-15) Melt flow index P.P. Bags PTFE Tape (BS:4375/1968) Resistance to Acid Alkali Di electric strength Fibre content Water absorption Toxicity Spread of flame Visibility due to smoke Limiting oxygen index Enduarance test Compressive strength Tensile strength Tensile strength Tensile strength Tensile strength Impact at room temperature Asbestos content Bag canvas with leather (IS 580:1973 & IS 1442:19 Leather Leather bellow (IS:578/1985) Modified single duct leather bellow Glyphosate (IS:12502-1988 RA 2004) Alumino ferric (IS 299:2012) Barrier cream Zinc Oxide Bleaching powder (IS 1065 : 1989) Caustic soda Tech (IS:252/1991) Linseed oil (IS:777/1976 RA 2009) Moya oil Petrolleum jelly (IS:4887/1980 RA 2006) Silica Gel (IS 3401:1992) Soda ash (IS:251/1998 RA 2010) Sodium hypo chloride (IS:1673/1992) Sulphuric acid (IS:266/1977) Trichloroethylene (IS:266/1978) Trisodium phosphate (IS:573/1992 RA 2003) Barrier cream Zinc oxide Graphit flakes Modified single duct leather bellow Moisture in wood Paint brush sealed window glass unit Seated window glass unit		7	4000	
			7	3000
			5	5000
			7	3500
Al contra			7	4000
11	Miscellaneous		5	1000
			8	3000
			7	4000
			7	9000
			2	500
			7	3000
			7	5500
		Seated window glass unit	5	8000
		Shellac Jointing compound	7	3000
		Toughened glass(Impat & fragmentation)	7	3500
		XRD, SEM & EDXA (SN-66)	15	32000



RITES Lab/Western Region/Mumbai Testing charges at RITES Lab/Western Region/Mumbai w.e.f.01.01.2018

Textile

Note: *list of tests on Bed Sheet as per IS 745/2003,1990

1	Count of yarn
2	Ends/dm
3	Picks/dm
4	Mass,g/m ²
5	Breaking strength, N(Kgf)
6	Dimensional change,%
7	Scouring loss,%
8	PH value of the aqueous extract
9	Colour fastness to light
10	Colour fastness to washing test 4
11	Colour fastness to Rubbing
12	Colur fastness to Bleaching

**list of tests on Pillow cover as per IS 745/2003,1990

1	Count of yarns
2	Ends/dm
3	Picks/dm
4	Mass,g/m ²
5	Breaking strength, N(Kgf)
6	Dimensional change,%
7	Scouring loss,%
8	PH value of the aqueous extract
9	Colour fastness to light
10	Colour fastness to washing test 4
11	Colour fastness to Rubbing
12	Colur fastness to Bleaching

***list of tests on Sarees as per IS:15851/2009

1	Count of yarns
2	Overall width,cm
3	Threads/dm (warp & weft)
4	Mass,g/m ²
5	Fibers composition,%
6	Breaking strength, N(kgf)
7	Tear strength, N(kgf)
8	Dimensional stability to dry heat at 105 ±2°C,%
9	Crease recovery angle, degrees
10	Pilling resistance
11	Dimensional change on washing,%
12	PH value of the aqueous extract
13	Colour fastness to light
14	Colour fastness to washing test 2
15	Colour fastness to Dry-cleaning
16	Colour fastnes to Dry-heat
17	Colour fastness to Perspiration
18	Colour fastness to Rubbing
19	Colour fstness to Hot pressing

(H.S. Proped)

****list of tests on Towel as per IS:854/1991

1	Count of yarn
2	Ends/dm
3	Picks/dm
4	Mass,g/m ²
5	Weave
6	Dimensional change,%
7	Scouring loss,%
8	Colour fastness to light
9	Colour fastness to washing test 4
10	Colur fastness to Bleaching
11	Colour fastness to Rubbing
12	Wettability

*****list of tests on Great coat cloth as per IS:679/1993

1	Fineness/Grade of wool
2	Count of yarn
3	Ends/dm
4	Picks/dm
5	Mass,g/m ²
6	Breaking strength,N
7	Weave
8	Blend composition
9	Relaxation shrinkage,%
10	Colour fastness to light
11	Colour fastness to washing
12	Colour fastness to dry cleaning
13	PH value of the aqueous extract

#list of tests on Polyester blended suiting as per IS:15853/2009

1	Count of yarns
2	Threads/dm (warp & weft)
3	Mass,g/m ²
4	Fibers composition,%
5	Breaking strength, N(kgf)
6	Tear strength, N(kgf)
7	Dimensional stability to dry heat at 105 ±2°C,%
8	Crease recovery angle, degrees
9	Pilling resistance
10	Dimensional change on washing,%
11	PH value of the aqueous extract
12	Colour fastness to light
13	Colour fastness to washing test 3
14	Colour fastness to Dry-cleaning
15	Colour fastnes to Dry-heat
16	Colour fastness to Perspiration
17	Colour fastness to Rubbing
18	Colour fastness to Hot pressing

(H.S. Pressed) (H.S. Pressed) ##, list of tests on Polyester blended Shirting as per IS:15852/2009

1	Count of yarns
2	Threads/dm (warp & weft)
3	Mass,g/m ²
4	Fibers composition,%
5	Breaking strength, N(kgf)
6	Tear strength, N(kgf)
7	Dimensional stability to dry heat at 105 ±2°C,%
8	Crease recovery angle, degrees
9	Pilling resistance
10	Dimensional change on washing,%
11	Abrasion resistance
12	PH value of the aqueous extract
13	Colour fastness to light
14	Colour fastness to washing test 3
15	Colour fastness to Dry-cleaning
16	Colour fastnes to Dry-heat
17	Colour fastness to Perspiration
18	Colour fastness to Rubbing
19	Colour fastness to Hot pressing

list of tests on Woolen serge as per IS:2319/1987

1	Fineness grade of wool
2	Count of yarns
3	Weave
4	Ends/dm
5	Picks/dm
6	Mass,g/m ²
7	Breaking strength,N
8	Colour fastness to light
9	Colou: fastness to washing test 1
10	Colour fastness to Dry-cleaning
11	Relaxation shrinkage,%
12	PH value of the aqueous extract
13	Water-resistance
14	Ether-soluble matter,%
15	Wool content,%
16	Blend %

list of tests on Blanketing serge IS:895/1991

1	Count of yarns	
2	Ends/dm	
3	Picks/dm	
4	Mass,g/m ²	
5	Breaking strength,N	
6	Relaxation shrinkage,%	
7	PH value of the aqueous extract	
8	Colour fastness to light	
9	Colour fasmess to washing	
10	Colour fastness to Dry-cleaning	

(It SDAM Lab.

Composition of wool % Wales/dm Courses/dm
Courses/dm
Mass per 10 Jersey, GSM
Colour fastness to light
Colour fastness to Washing
Scouring loss%
Relaxation shrinkage,%
PH value of the aqueous extract
Alkali solubility %
of tests on Cotton drill IS:177/1989
Count of yarns
Ends/dm
Picks/dm
Mass,g/m ²
Breaking strength,N
Weave
Colour fastness to light
Colour fastness to Washing test 5
Colour fastness to Bleaching
Colour fastness to Perspiration
Scouring loss%
PH value
Shrinkage or elongation %
Water soluble %
Ash content%
Barium activity number
t of tests on Long cloth khadi IS:187/1978
Count of yarns
Ends/cm
Picks/cm
Mass,g/m ²
Breaking strength,N
Weave
Colour fastness to light
Colour fastness to Washing
Scouring loss%
PH value
Résidual starch %
Water soluble %
Ash content %
Blend composition%
ist of tests on Pagree IS:7119/1973
Count of yarns
Ends/cm
Picks/cm
Mass,g/m²
Breaking strength, N Scouring loss%

8 Ash content %
9 Water soluble %
10 Colour fastness to light
11 Colour fastness to Washing
12 Colour fastness to Bleaching

(H.S. Prased)