



- Information:
1. While placing the machine should be in flat surface, and it works in 240volts AC.
 2. For assembling Bolts and nuts the required torque is 7N.
 3. Build container should be achieved in given tolerance zone.
 4. Lubrication system (linear guide): Grease nipple is available for MGN15, lubricated by grease gun.
 5. Dust protection system: End seal, bottom seal (optional size 9,12,15), cap (size 12,15) for the linear guideways.
 6. Use thread -locker paste for the screws.

Responsible agency MEMD	Consultant	Document type Assembly drawing	Material	Scale 1:5
Owner VGTV MPLuc-15	Completed Haji Shankar Govindasamy Checked Prof. Dr. SIGITAS PETKEVICIUS	Title Design of 3D-Printer	Mark VGTV BM19 25.01.00.00.AD	Rev. 0
			Date 28.05.2019	En. 1/8