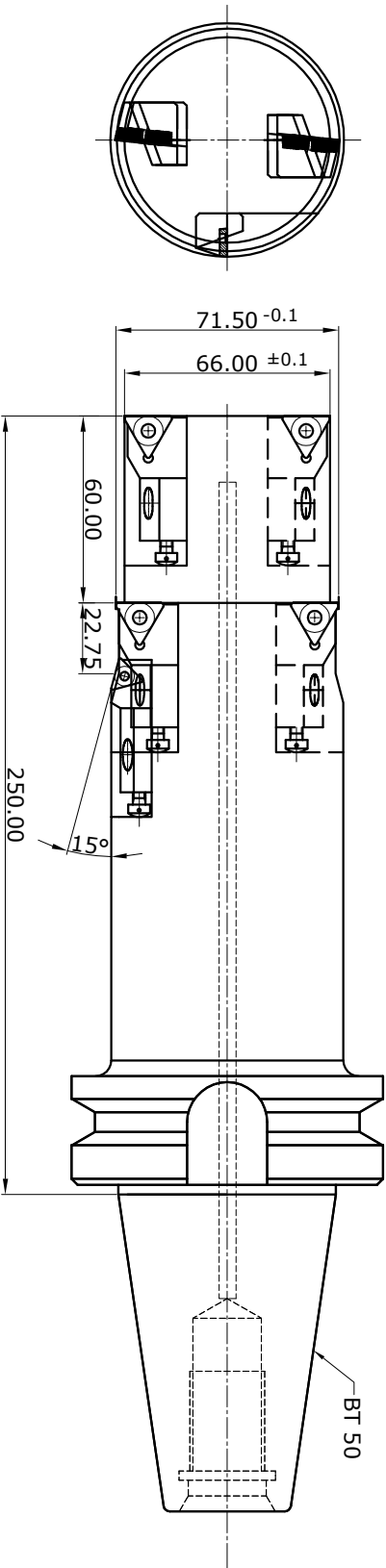


ALL DIMENSIONS ARE IN mm. PLEASE ASK IF ANY DOUBT

TOOL WEIGHT :-


COMP NAME:- BEVEL HSG



NOTE:

- HARDNESS 55~58 HRC CASE HARDENED
- REMOVE ALL SHARP EDGES(EXCEPT TTP SEAT)
- TOOL IS DYNAMICALLY BALANCED TO 2.5 gm FOR 12000 rpm.

04	INSERT :- TCMT 110204	01	
03	CART :- STXCR 10CA-11	01	
02	CART :- SPL STFCR 12 CA 16	04	
01	INSERT :- TCMT 16T308	04	
S.NO.	DESCRIPTION	QTY.	MAKE

COMP. NAME		BEVEL HSG		DRAWN	MRP	06/03/2024	CUTTING HAND:- RH
PART NO				CHD.BY	GBS	06/03/2024	
MATERIAL:-				APD.BY	.	.	
DESCRIPTION:-				CUST. CODE: AT/HO/185		SCALE:- 1:1	
SEMI FINISH BORING BAR Ø66/71.50 WITH CH X GPL 250.00 X BT 50.							
<div>ALFA TOOLINGS</div>				DRAWING. NO. AT-A-2213			