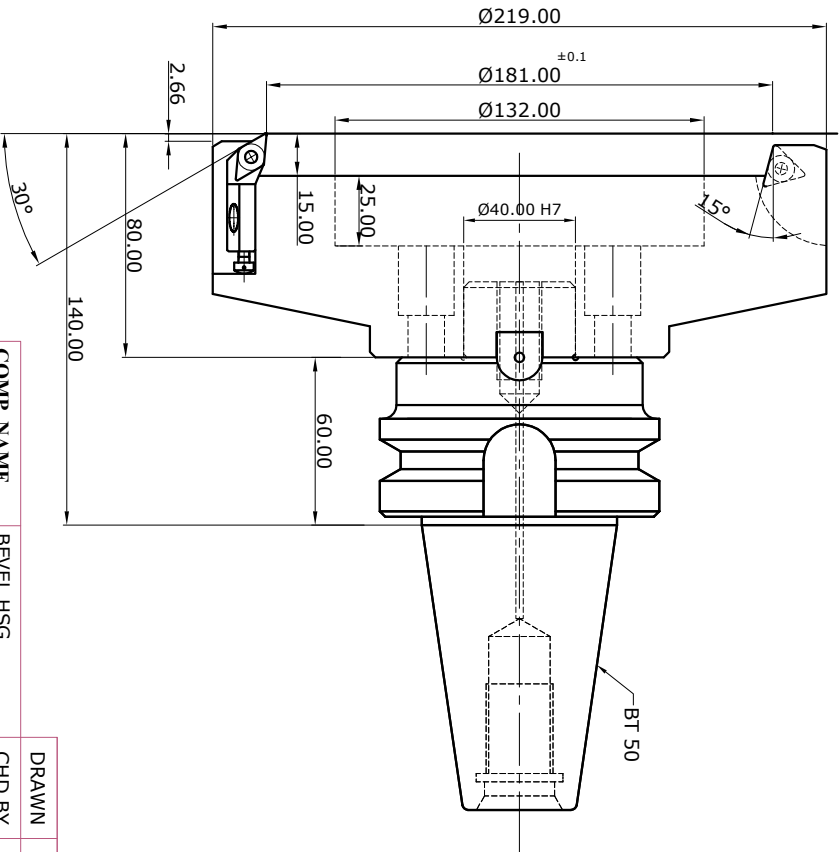
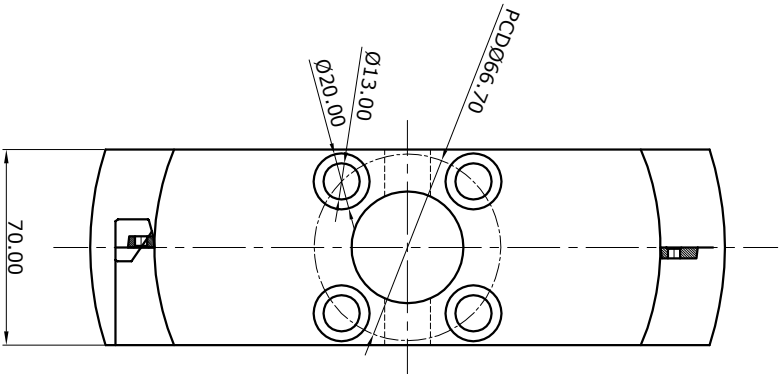


ALL DIMENSIONS ARE IN mm. PLEASE ASK IF ANY DOUBT

TOOL WEIGHT :-

COMP NAME:- BEVEL HSG



NOTE:

- HARDNESS 55~58 HRC CASE HARDENED
- REMOVE ALL SHARP EDGES(EXCEPT TIP SEAT)
- TOOL IS DYNAMICALLY BALANCED TO 2.5 gm FOR 12000 rpm.

03	CART :- SPL SDTCL 10 CA11	01
02	INSERT :- DCMT 11 T3 04	01
01	INSERT :- TCMT 16T308	01
S.NO.	DESCRIPTION	QTY.
	MAKE	

COMP. NAME	BEVEL HSG
PART NO	

DRAWN	MRP	06/03/2024	CUTTING HAND:- RH
CHD.BY	GBS	06/03/2024	
APD.BY			
CUST. CODE: AT/HO/185	SCALE:- 1:1		

MATERIAL:-

OD TREPPANNING ROUGH BORING BAR Ø181.00 WITH CH X GPL 140.00 X BT 50.



DRAWING. NO. AT-A-2218