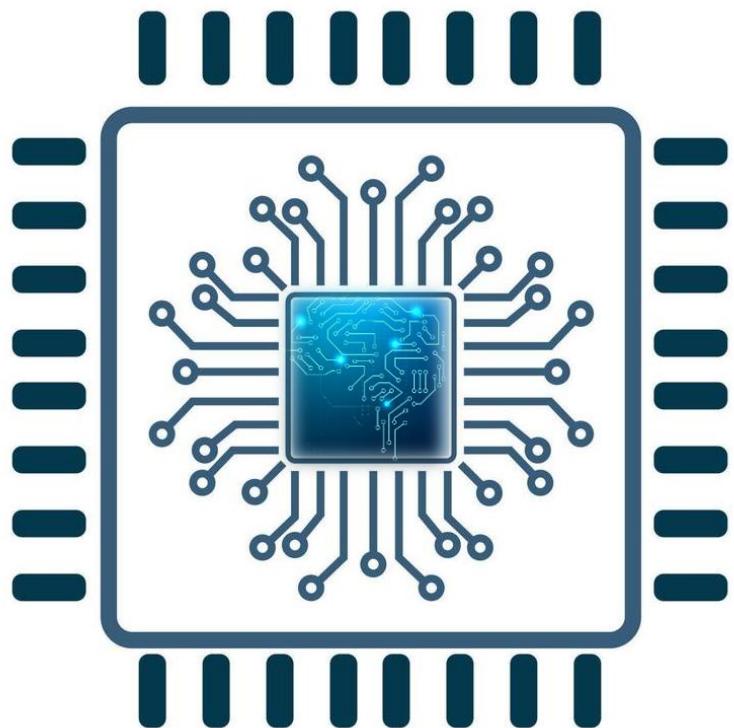




AI-Autonomous Robots for Agriculture – Weeding with Laser



AI controllers for autonomous robots

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Monday, July 10, 2023



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CONSEJO SUPERIOR DE INVESTIGACIONES CIENTÍFICAS



FUTONICS



LASER ZENTRUM HANNOVER e.V.

UNIVERSITY OF
COPENHAGEN



AGREENCULTURE
Smart robots for smart farming



ALMA MATER STUDIORUM
UNIVERSITÀ DI BOLOGNA



Institut Ecologii
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UNIVERSITY



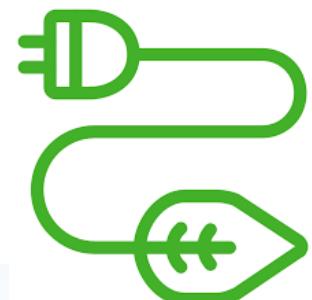
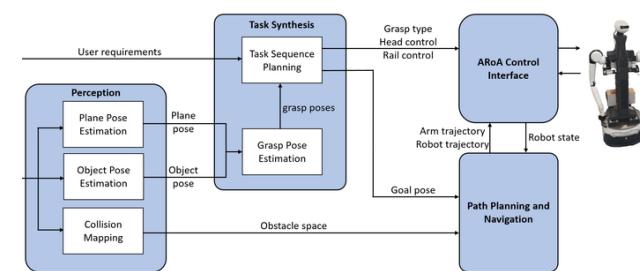
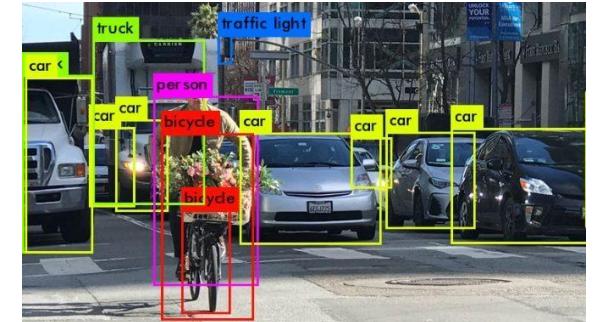
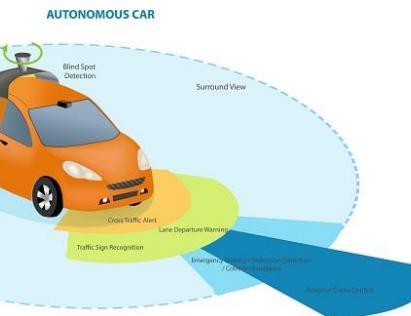
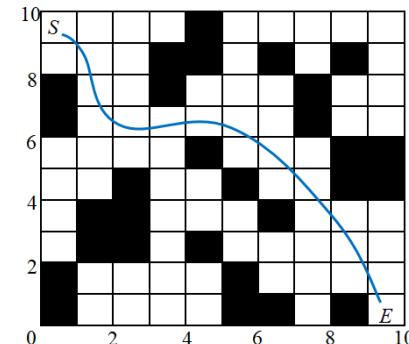
van den borne
aardappelen

- **Fundamentals of AI Controllers**
- **Sensing and Understanding the Environment**
- **Decision-Making: Intelligent Algorithms and Planning**
- **Controlling Robot Movements**
- **WeLASER case study**
- **Challenges and Future Directions**

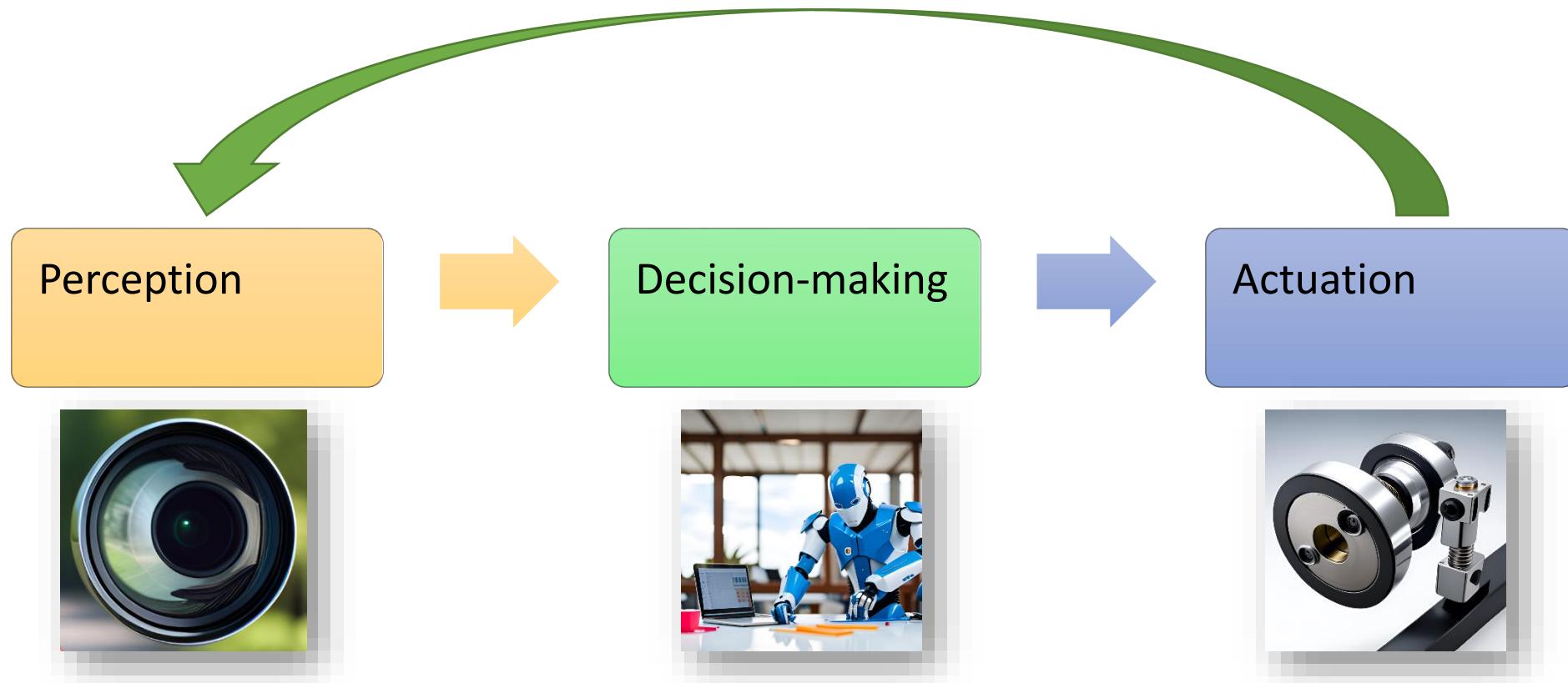


□ Control systems in autonomous robots

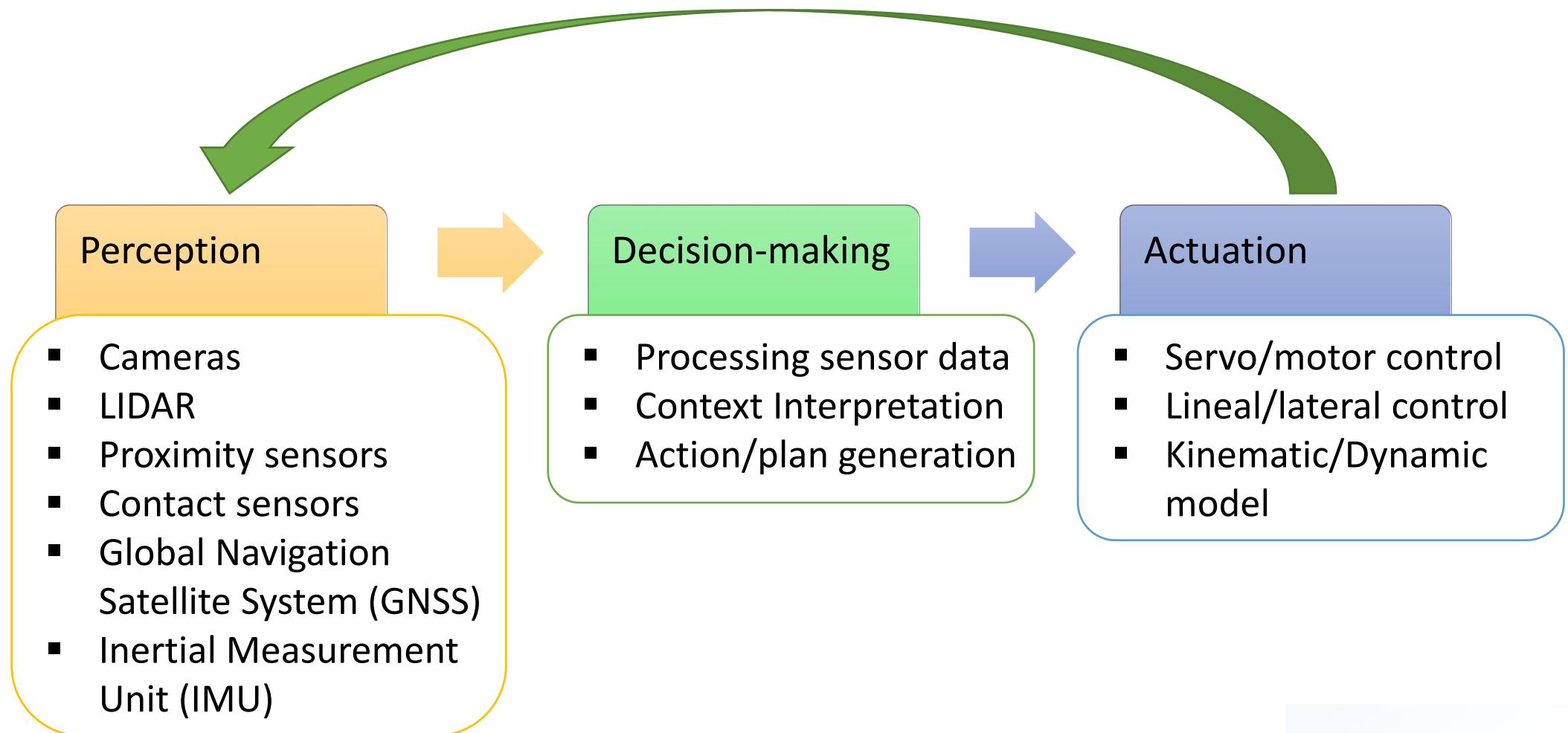
- ❖ Navigation and Path Planning
- ❖ Object Detection and Recognition
- ❖ Manipulation and Grasping
- ❖ Task Execution and Coordination
- ❖ Collision Avoidance and Safety
- ❖ Energy Management

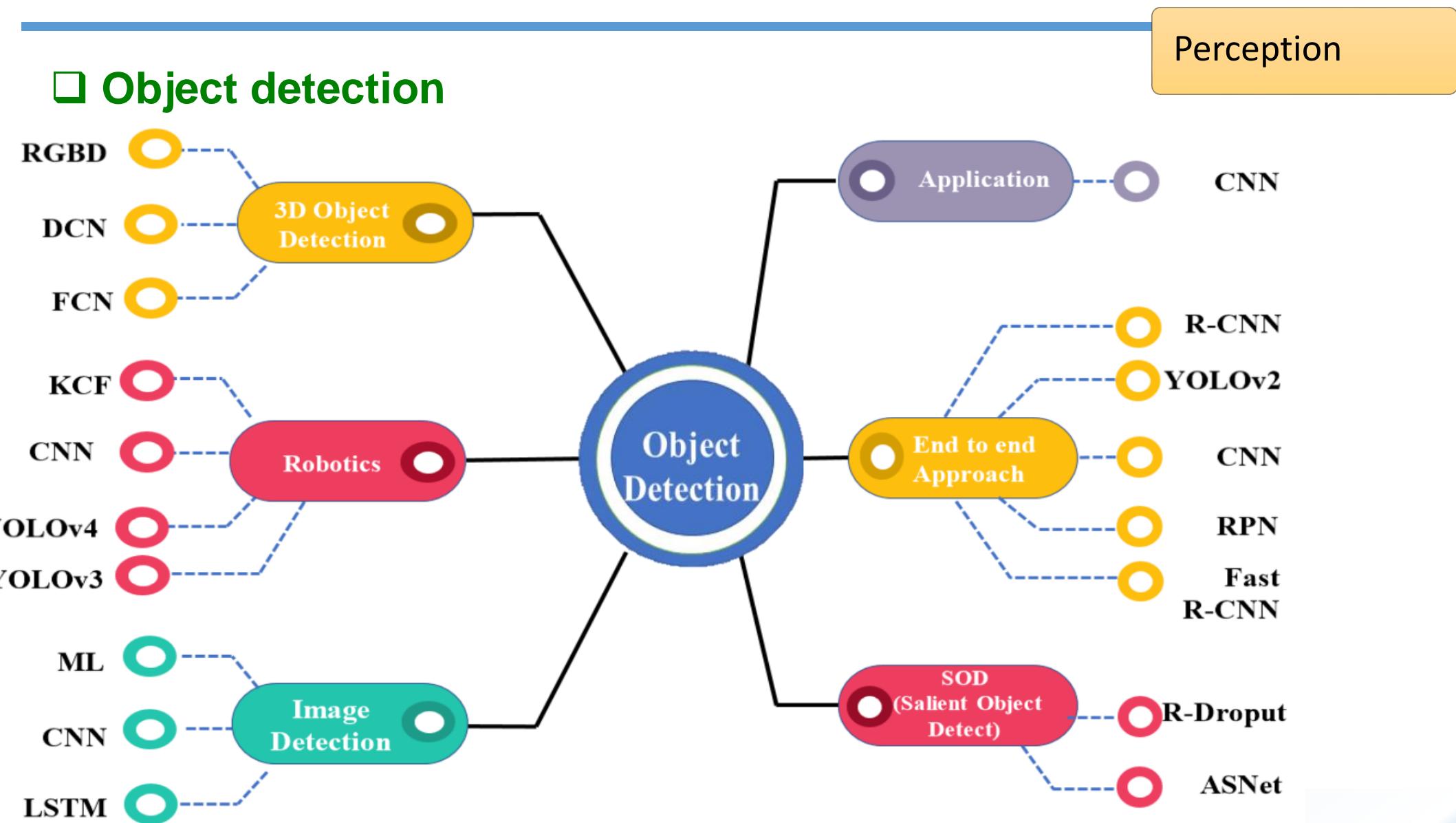


□ Control System for autonomous navigation



□ Control System for autonomous navigation





Perception

□ Image-based object detection: Mask R-CNN



He, K., Gkioxari, G., Dollár, P., & Girshick, R. (2017).
Mask r-cnn. In *Proceedings of the IEEE international conference on computer vision* (pp. 2961-2969).

WeLASER



Perception

□ Image-based object detection: Mask R-CNN

Jia, W., Tian, Y., Luo, R., Zhang, Z., Lian, J., & Zheng, Y. (2020). *Detection and segmentation of overlapped fruits based on optimized mask R-CNN application in apple harvesting robot*. *Computers and Electronics in Agriculture*, 172.



Santos, T. T., de Souza, L. L., dos Santos, A. A., & Avila, S. (2020). *Grape detection, segmentation, and tracking using deep neural networks and three-dimensional association*. *Compag*, 170.



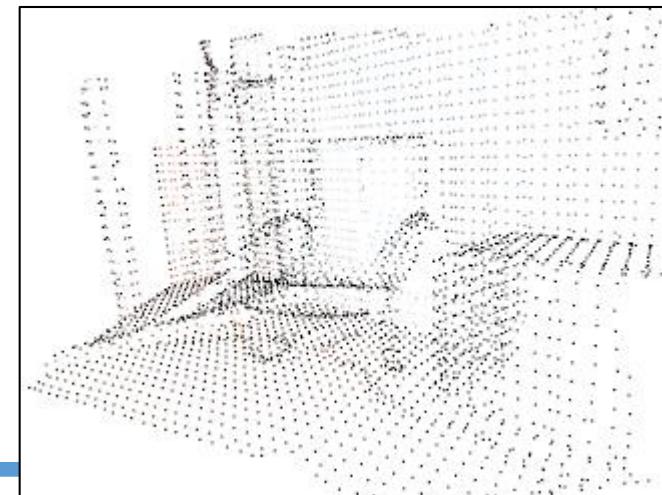
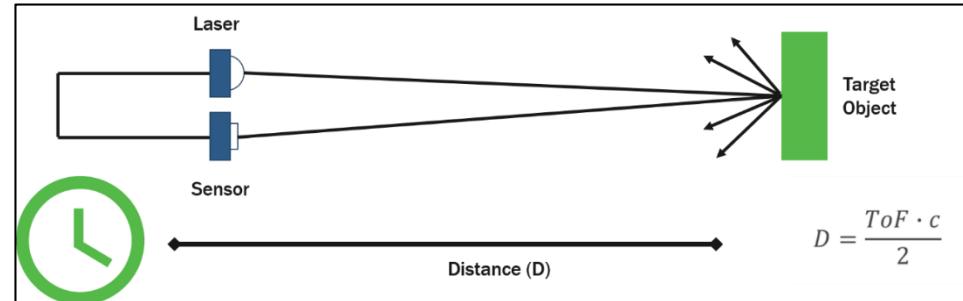
□ Point cloud segmentation

Perception



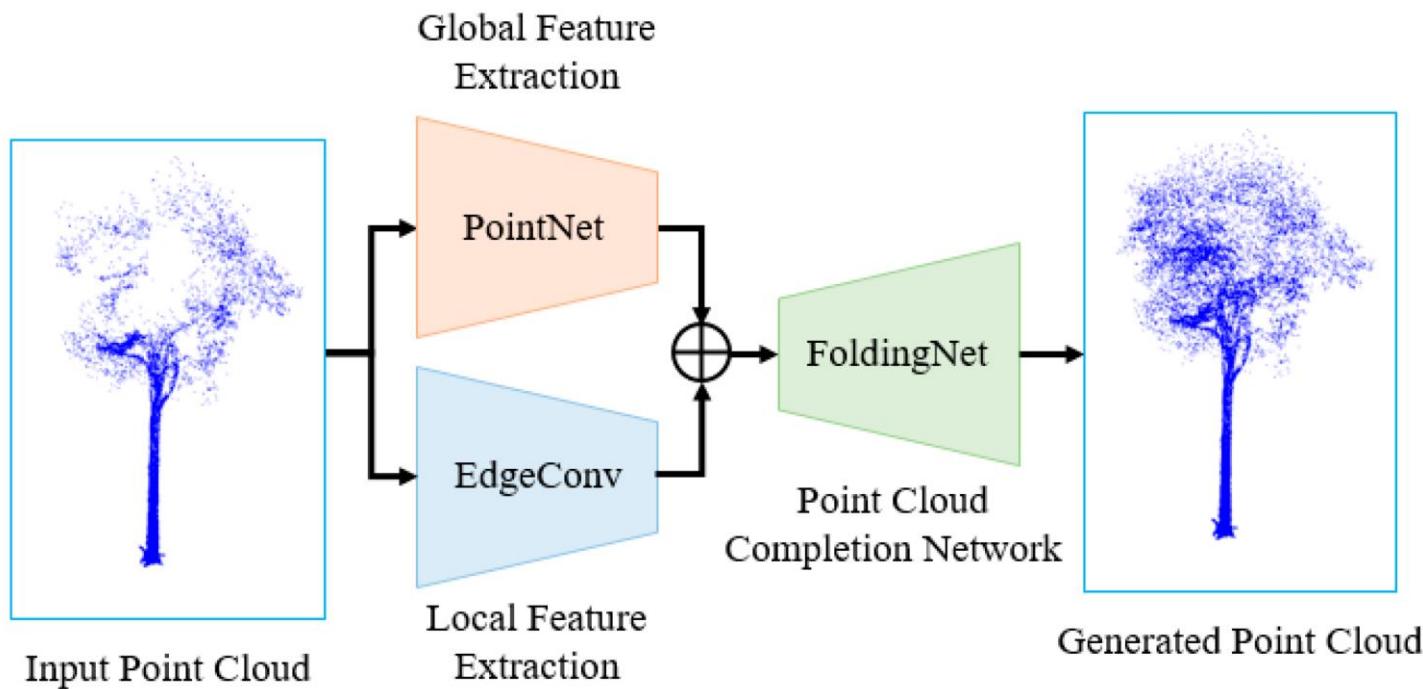
3D LIDARS

Time of Flight (ToF) Cameras



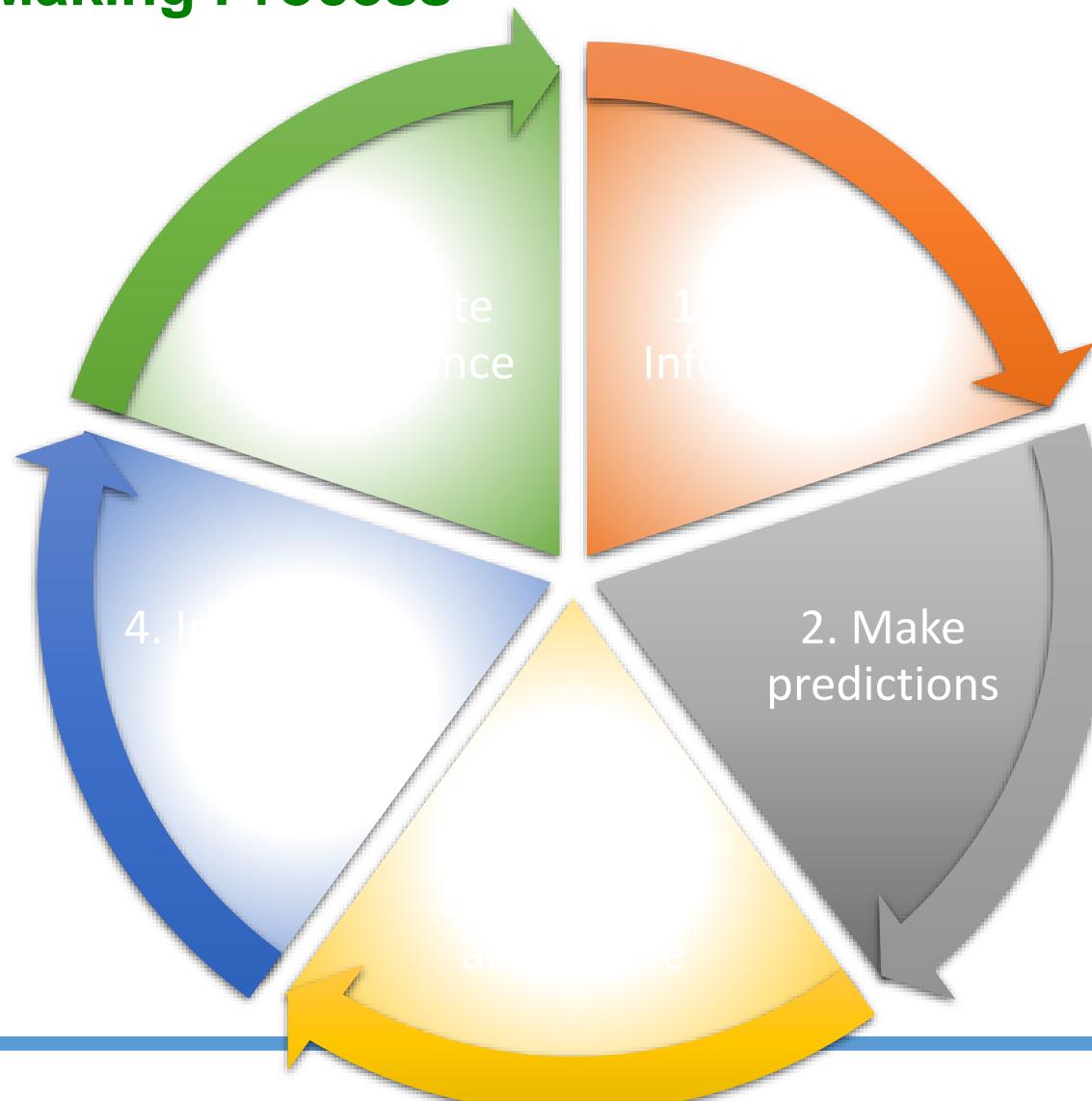
Perception

□ Point cloud segmentation



Xu, D.; Chen, G.; Jing, W. A Single-Tree Point Cloud Completion Approach of Feature Fusion for Agricultural Robots. *Electronics* 2023, 12, 1296.

□ Decision Making Process



Decision-making

□ Decision-making techniques

- Rule-based systems
- Expert systems
- Machine learning algorithms

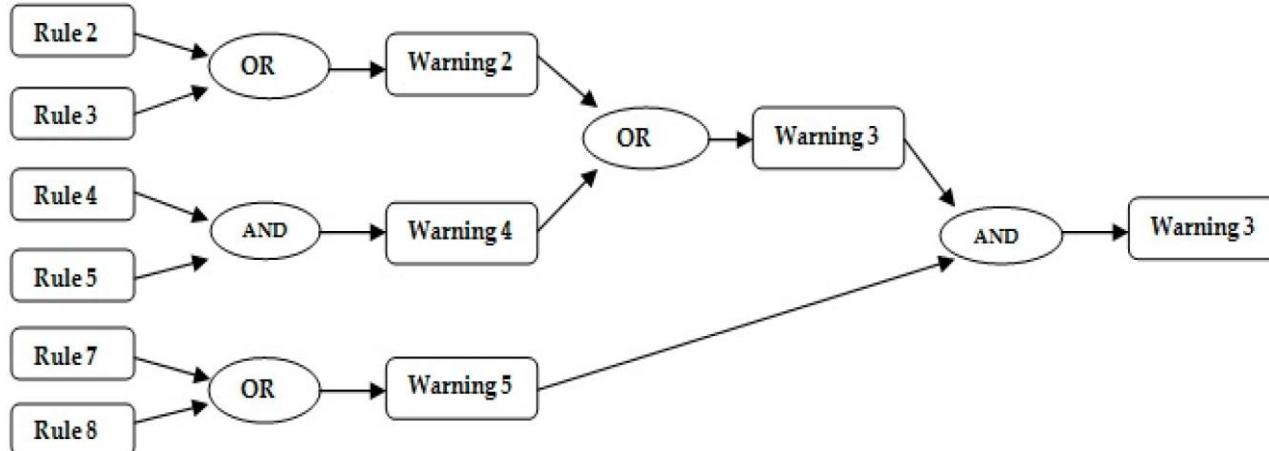
Decision-making



Decision-making

□ Decision-making techniques

□ Rule-based systems



□ Expert systems

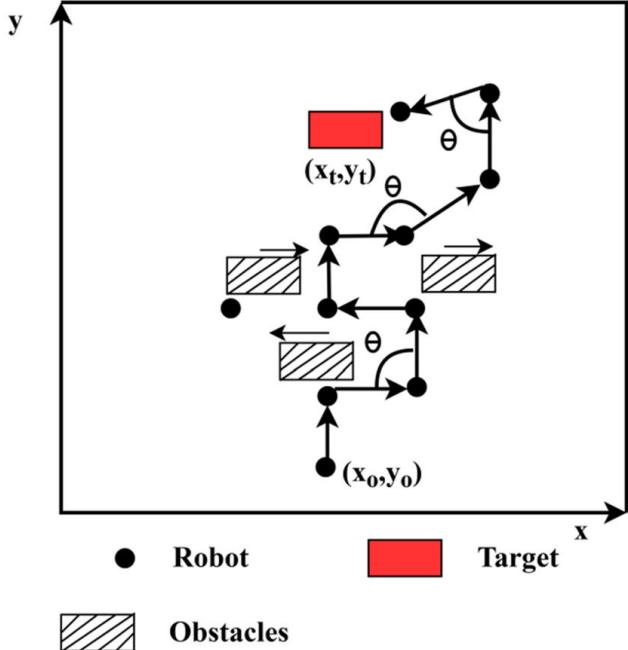
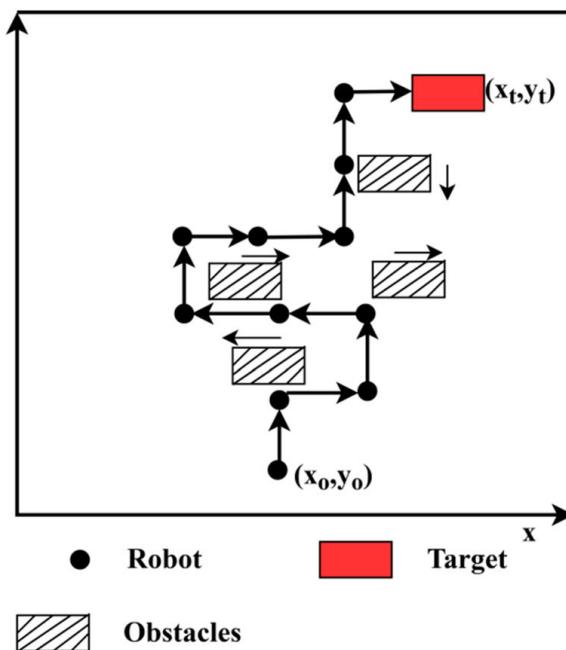
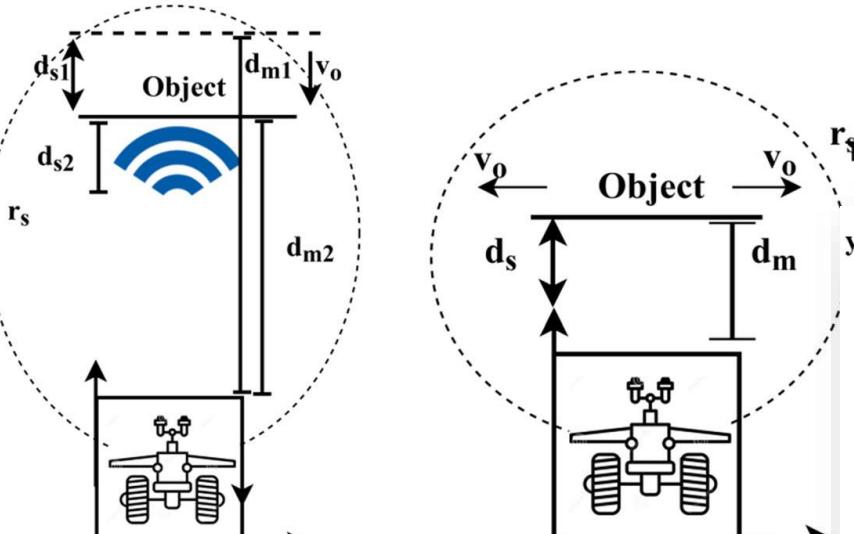
□ Machine learning algorithms



Decision-making

□ Decision-making techniques

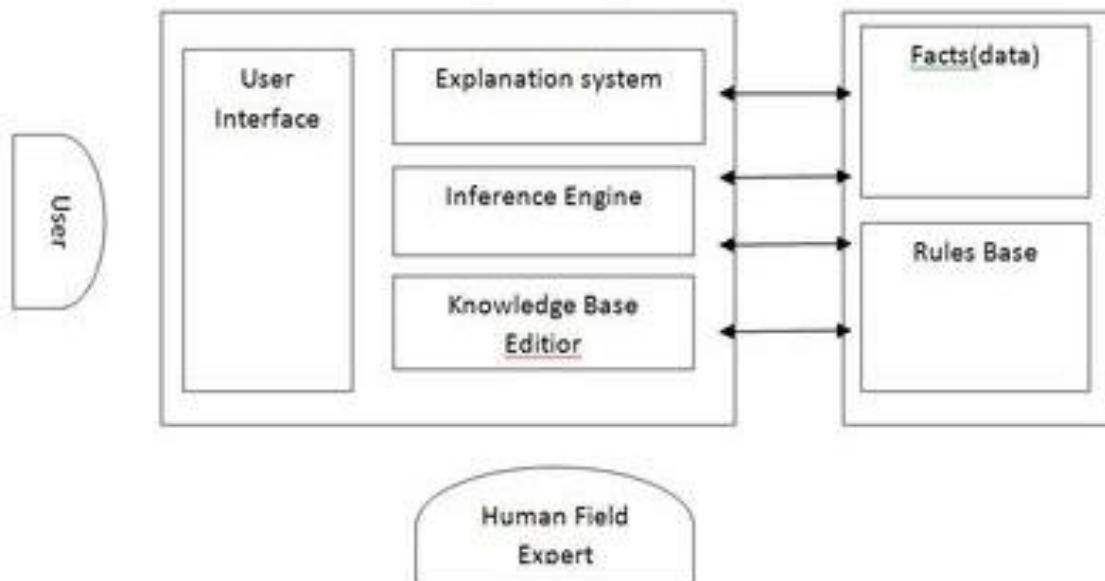
□ Rule-based systems



Decision-making

□ Decision-making techniques

- Rule-based systems
- Expert systems

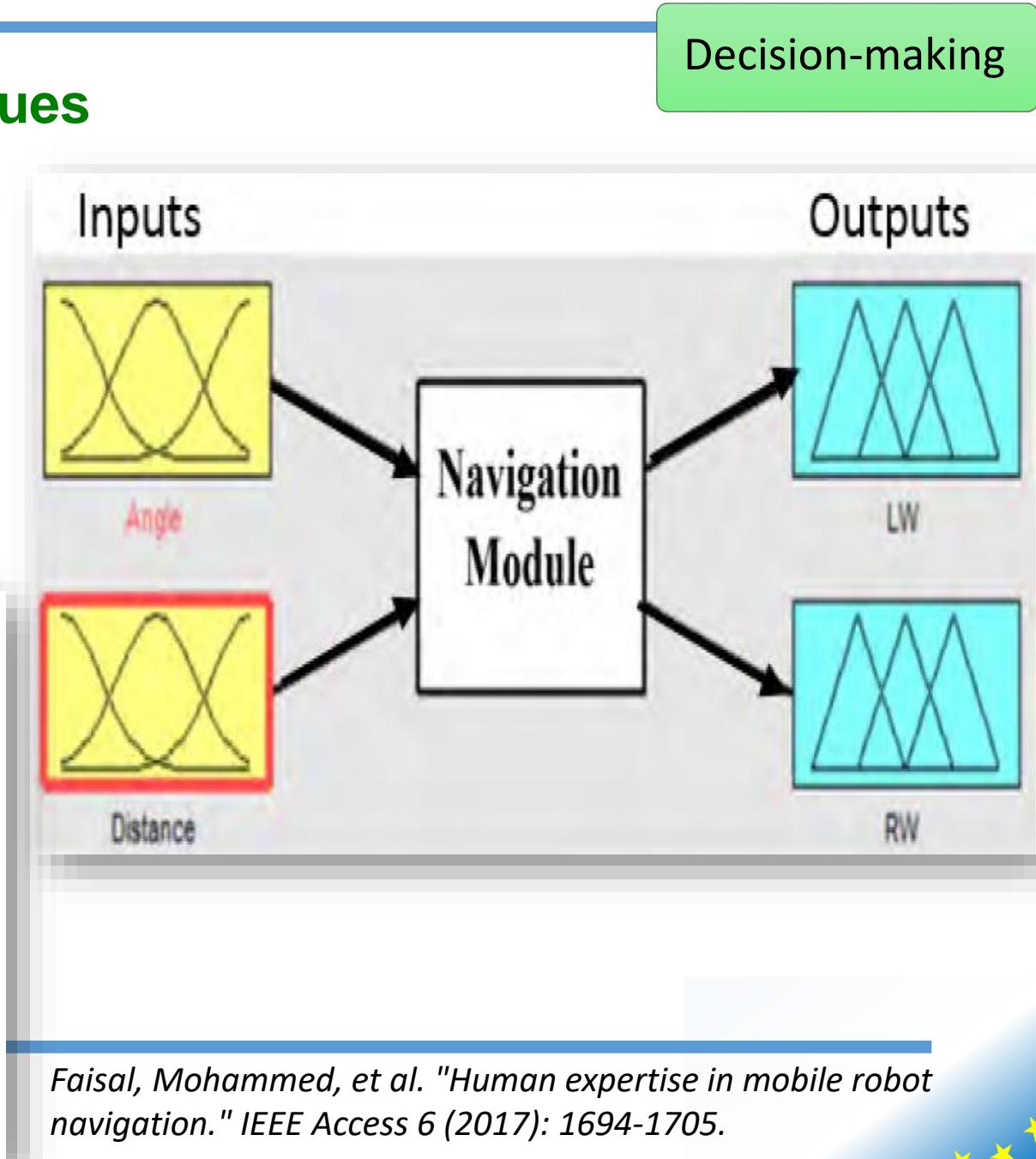
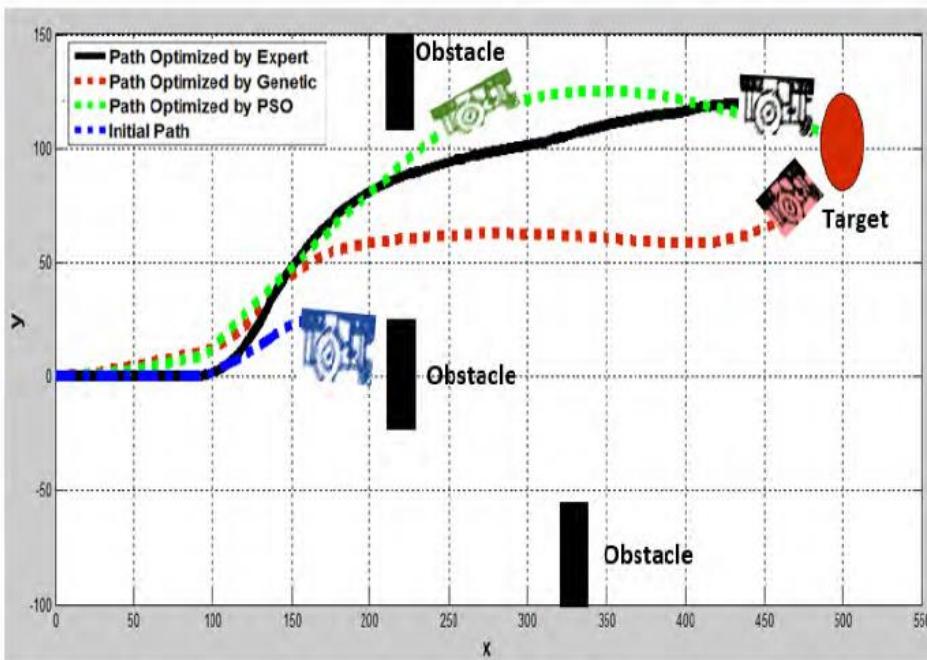


- Machine learning algorithms



□ Decision-making techniques

- Expert systems
 - ❖ Inexperienced human (naive)
 - ❖ Genetic algorithm (GA)
 - ❖ Particle swarm optimization (PSO)
 - ❖ Human expert (FLC-Expert)

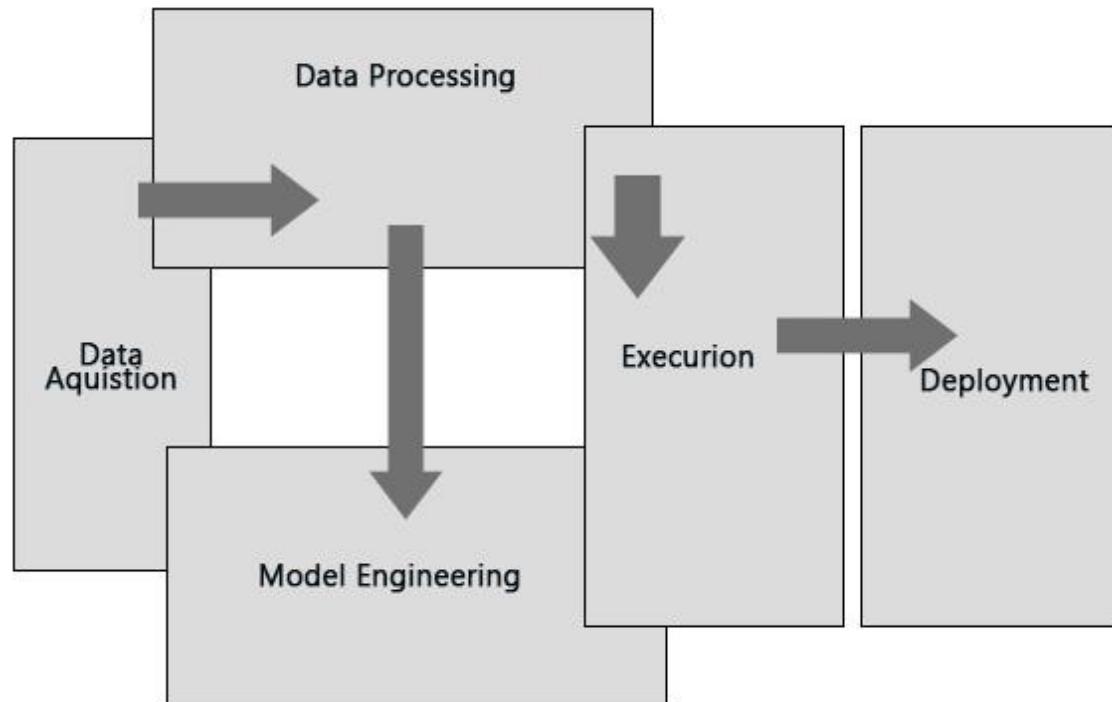


Faisal, Mohammed, et al. "Human expertise in mobile robot navigation." *IEEE Access* 6 (2017): 1694-1705.

Decision-making

□ Decision-making techniques

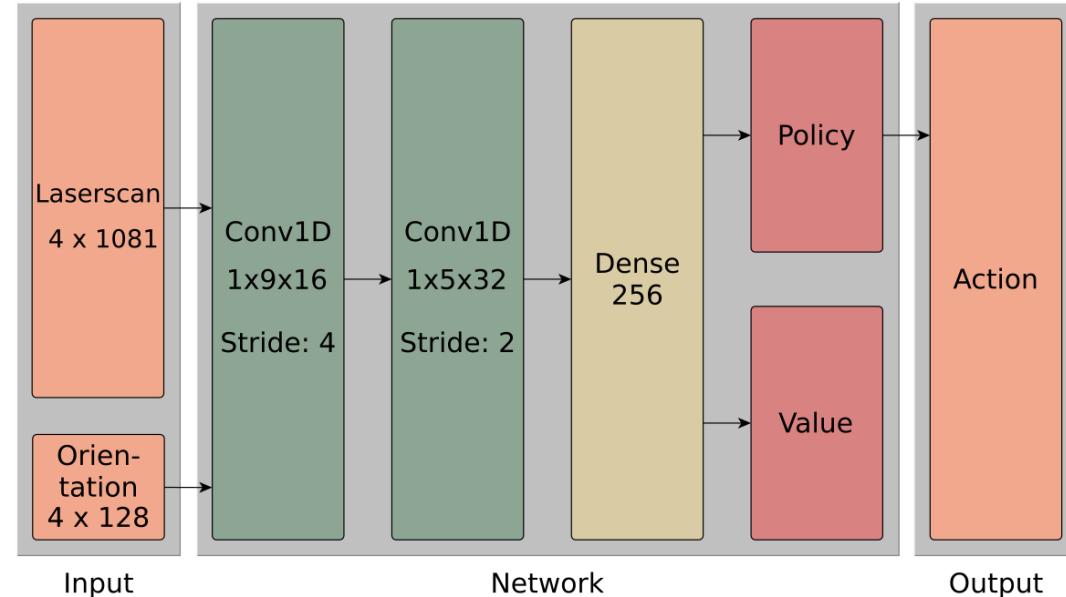
- Rule-based systems
- Expert systems
- Machine learning algorithms



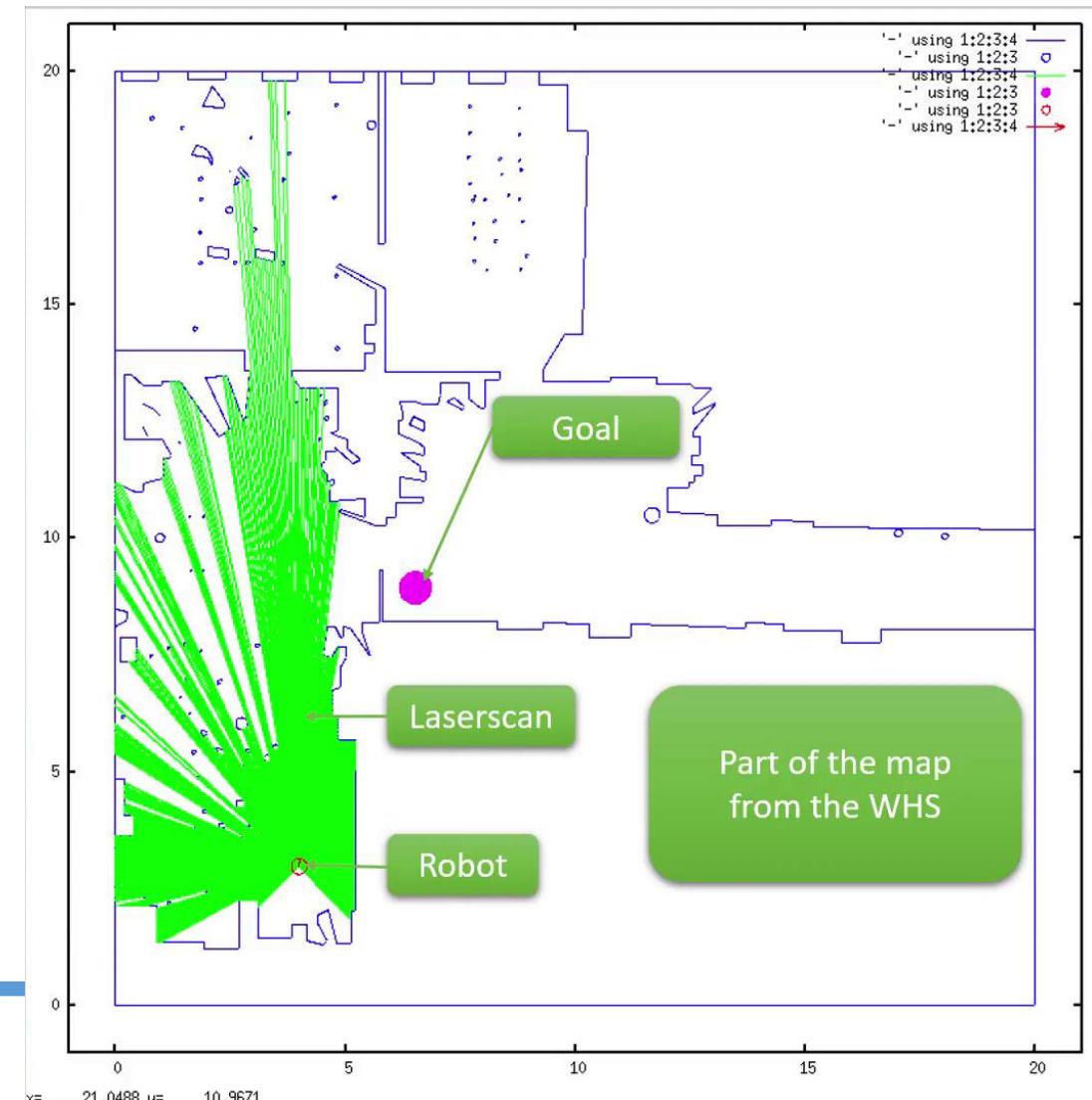
Decision-making

□ Decision-making techniques

□ Machine learning algorithms



Surmann, Hartmut, et al. "Deep reinforcement learning for real autonomous mobile robot navigation in indoor environments." arXiv preprint arXiv:2005.13857 (2020).



Controlling Robot Movements

Actuation

□ Mobile robots actuation



Differential steering



Skid-steering

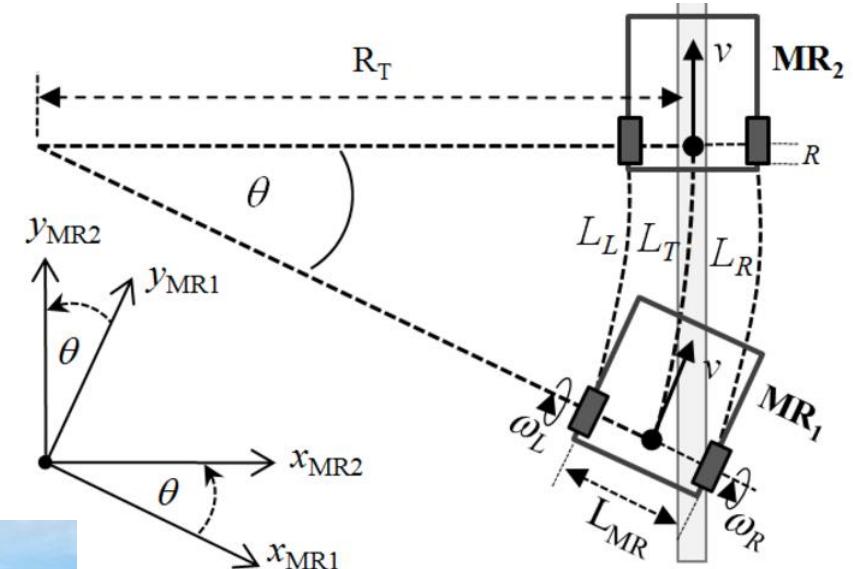
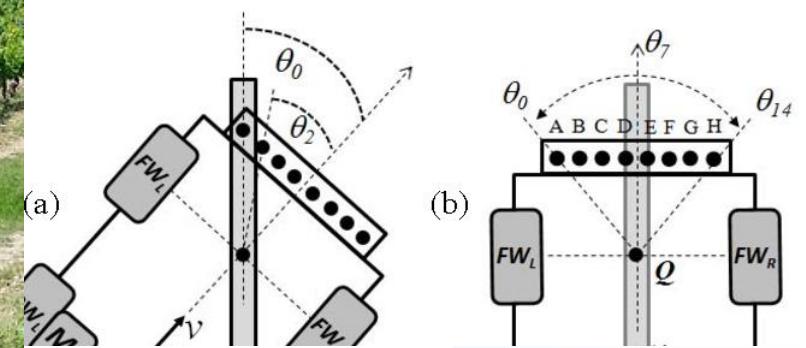


Fig. 2. Notations of the TWD mobile robot

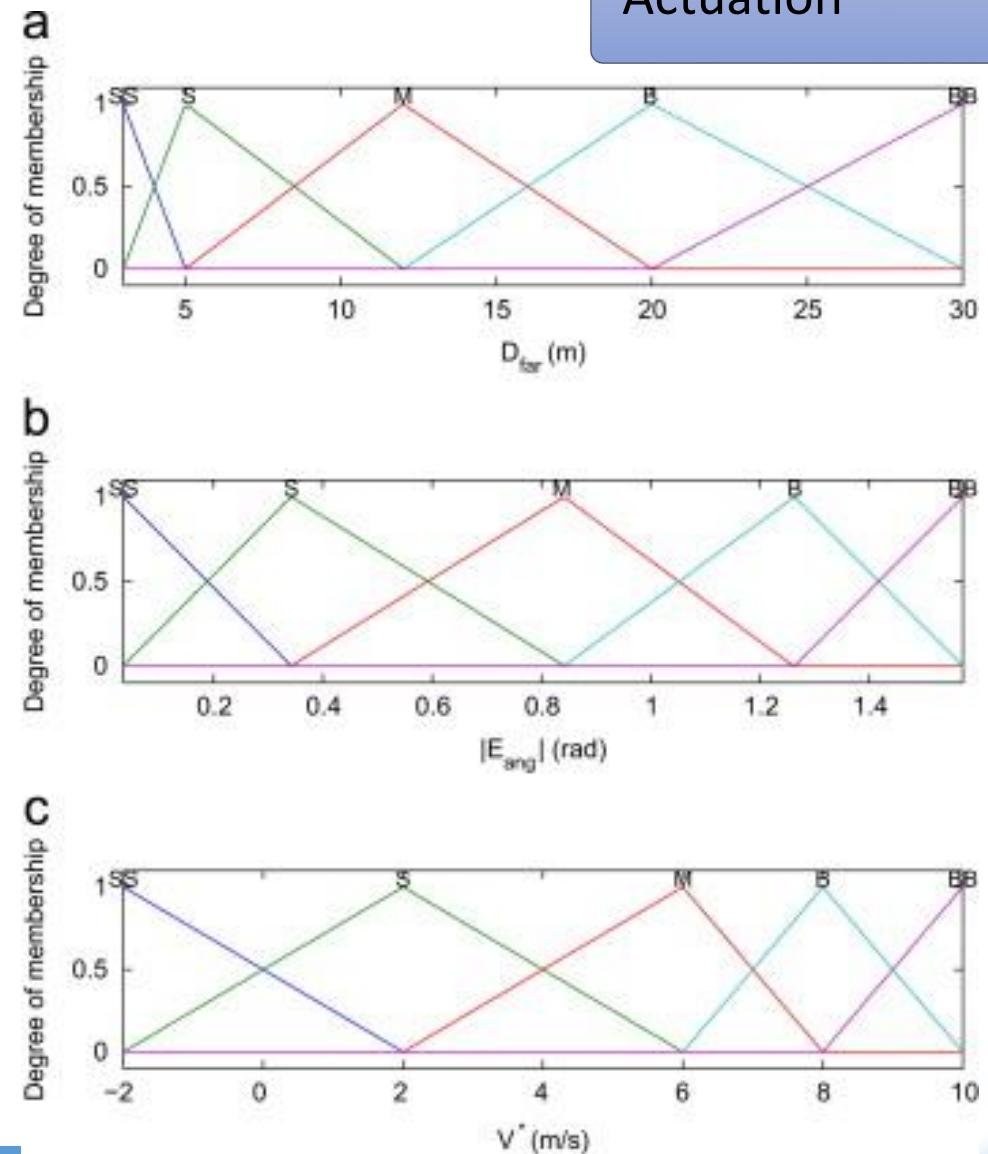


□ Mobile robots actuation

□ Speed control (lineal and lateral)



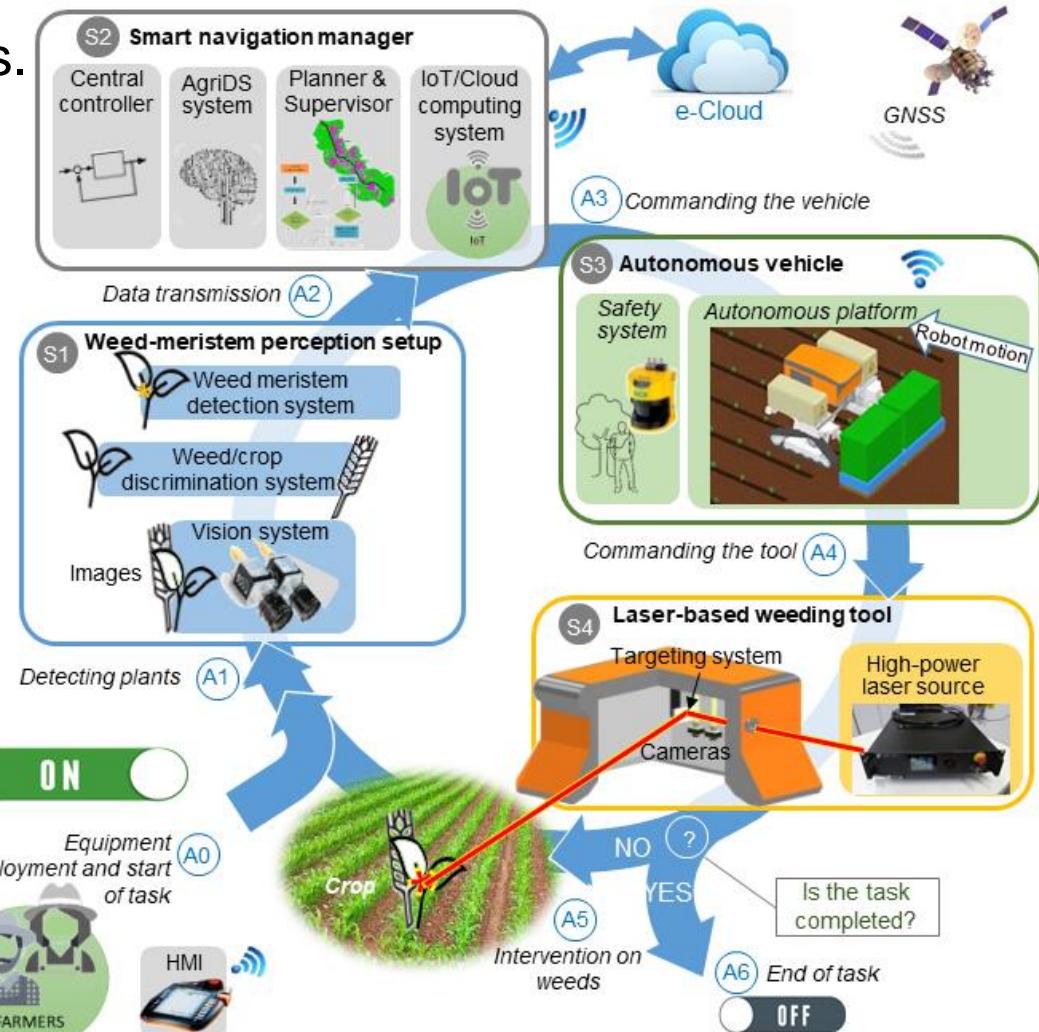
Actuation



Wang, X., Fu, M., Ma, H., & Yang, Y. (2015). Lateral control of autonomous vehicles based on fuzzy logic. *Control Engineering Practice*, 34, 1-17.

□ Sustainable Weed Management in Agriculture with Laser-based Autonomous Tools (WeLASER), H2020 101000256

- Merge current technologies
- Based on high power laser sources.
- Laser is focused to hit meristems



□ Sustainable Weed Management in Agriculture with Laser-based Autonomous Tools (WeLASER), H2020 101000256

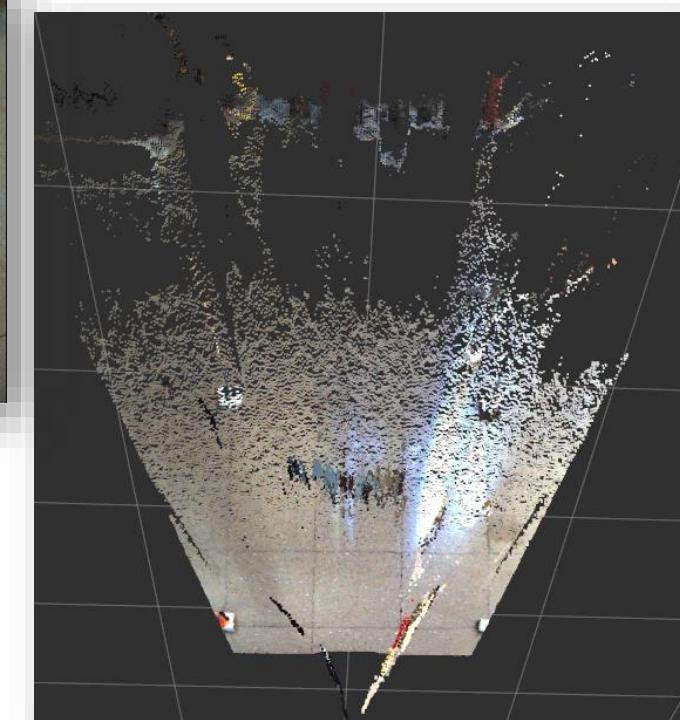
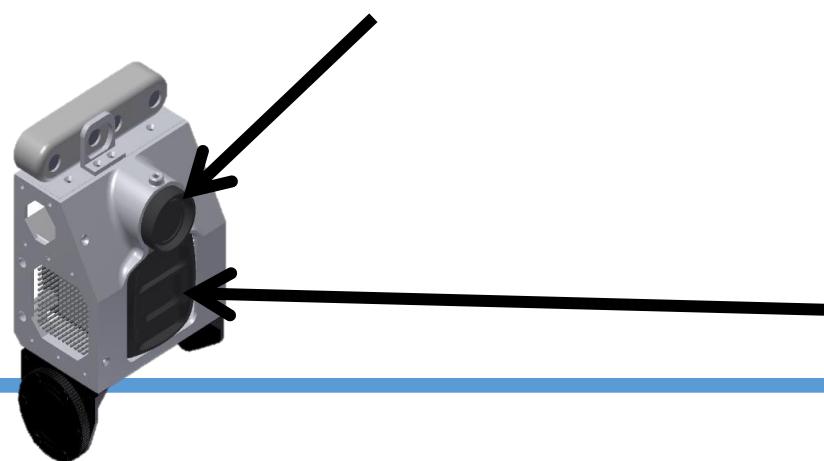
Implement



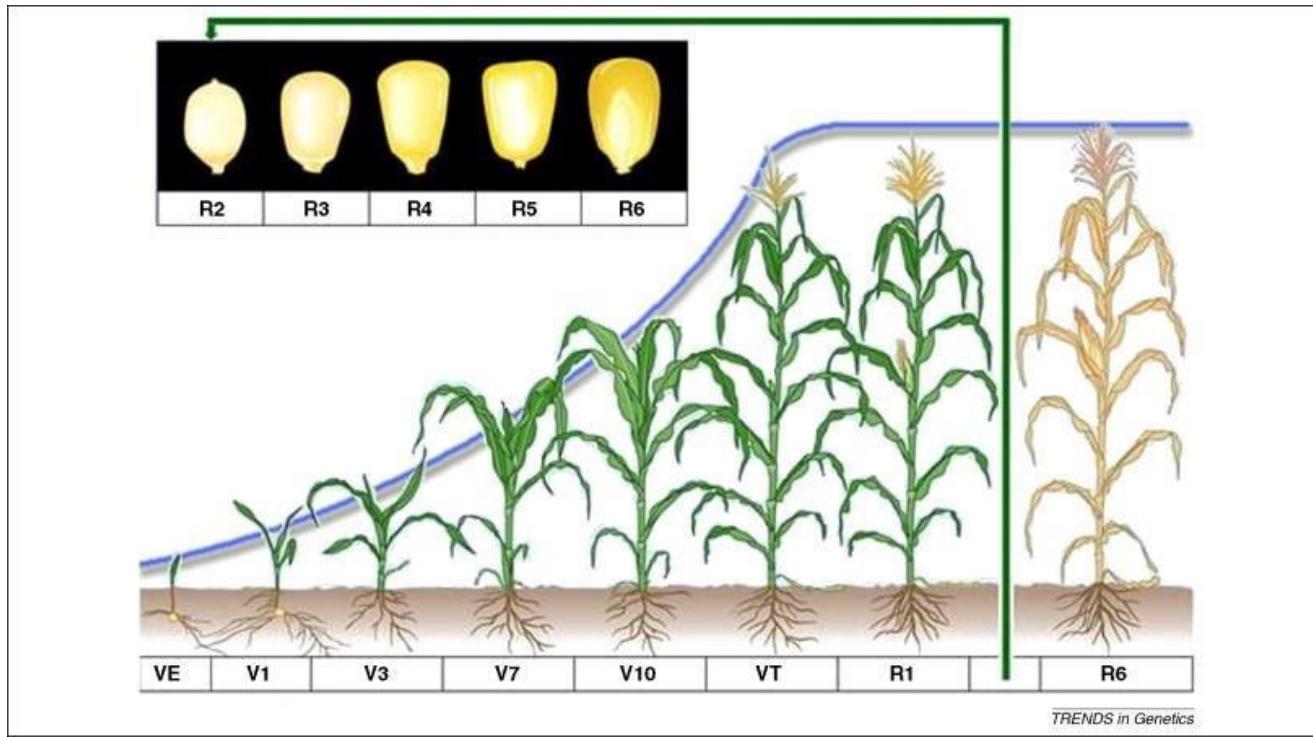
HMI



- Sustainable Weed Management in Agriculture with Laser-based Autonomous Tools (WeLASER), H2020 101000256
- Guiding vision-system



- Toward autonomous mobile robot navigation in early-stage crop growth
 - Early-stage crop growth: maize



Dlamini, Jerry. (2015). Maize growth and yield as affected by different soil fertility regimes in a long-term trial

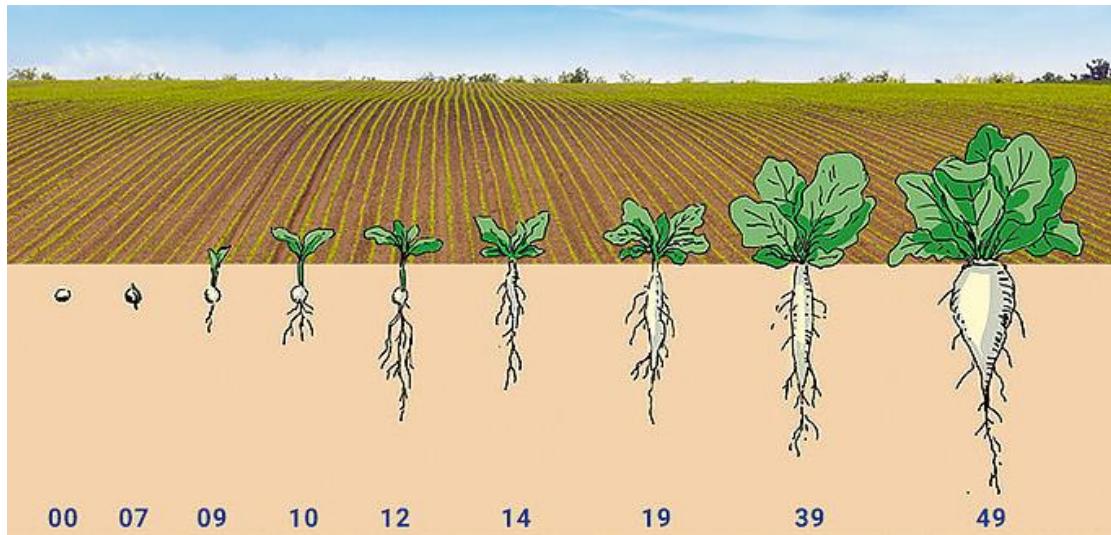
	Nomenclature	Stages
Vegetative	VE	Emergence
	V1	First leaf collar
	V2	Second leaf collar
	V(n)	n^{th} leaf collar
	VT	Tasseling
Reproductive	R1	Silking
	R2	Blister
	R3	Milk
	R4	Dough
	R5	Dent
	R6	Maturity



- Toward autonomous mobile robot navigation in early-stage crop growth
 - Early-stage crop growth: maize



- Toward autonomous mobile robot navigation in early-stage crop growth
 - Early-stage crop growth: sugarbeet



Meier, U.; L. Bachmann; H. Buhtz; H. Hack; R. Klose; B. Marlander; E. Weber (1993).

"Phänologische Entwick-lungsstadien der Beta-Rüben (*Beta vulgaris* L. ssp.). Codierung und Beschreibung nach der erweiterten BBCH-Skala (mit Abbildungen)". Nachrichtenbl. Deut. Pflanzenschutzd. 45: 37–41.

Growth stage	Code	Description
1: Leaf development (youth stage)	10	First leaf visible (pinhead-size): cotyledons horizontally unfolded
	11	First pair of leaves visible, not yet unfolded (pea-size)
	12	2 leaves (first pair of leaves) unfolded
	14	4 leaves (2nd pair of leaves) unfolded
	15	5 leaves unfolded
	1 .	Stages continuous till ...
	19	9 and more leaves unfolded
	75	Pericarp green; fruit still mouldable; perisperm milky; colour of seed coat: beige

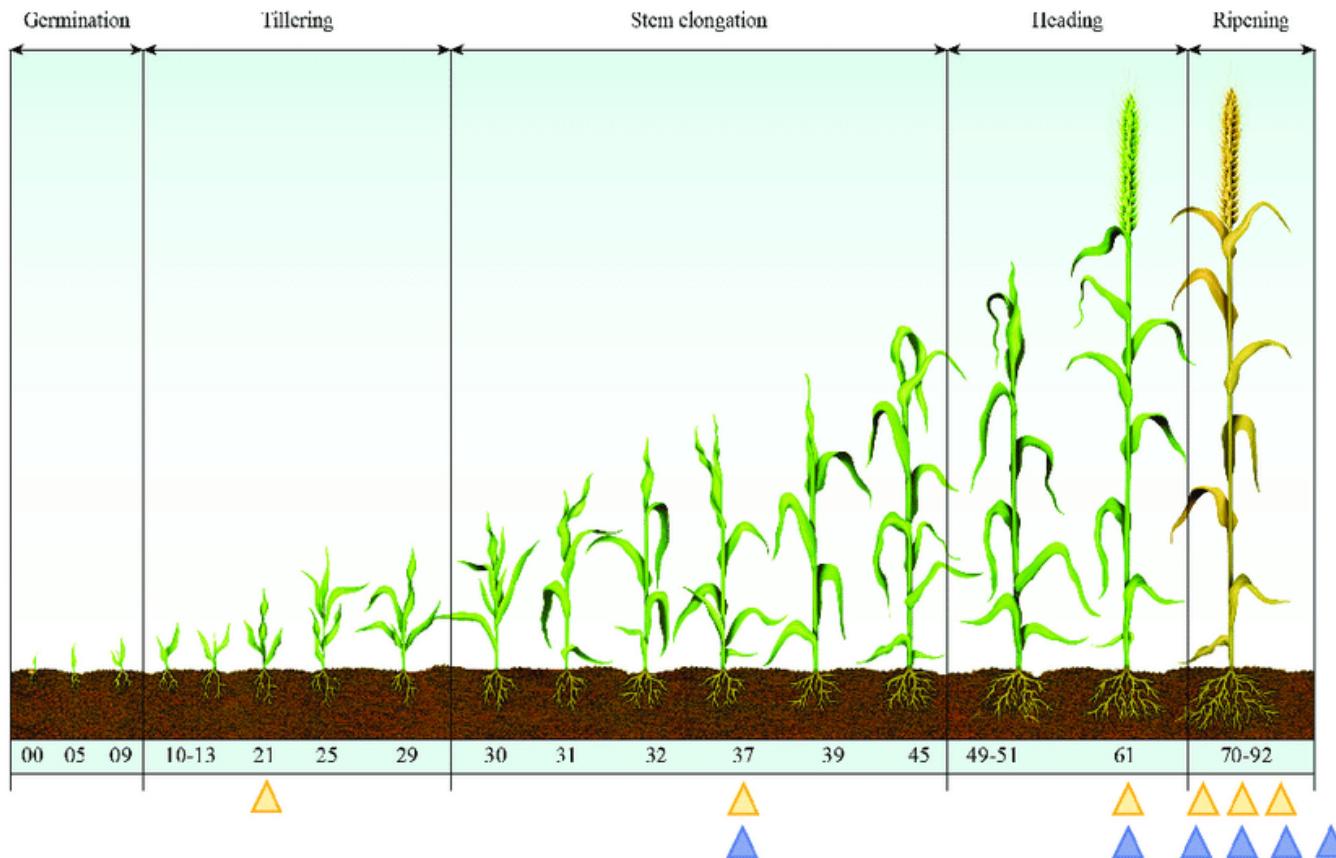
□ Toward autonomous mobile robot navigation in early-stage crop growth



Yth stage	Code	Description
14	10	First leaf visible (pinhead-size): cotyledons horizontally unfolded



- Toward autonomous mobile robot navigation in early-stage crop growth
- Early-stage crop growth: sugarbeet

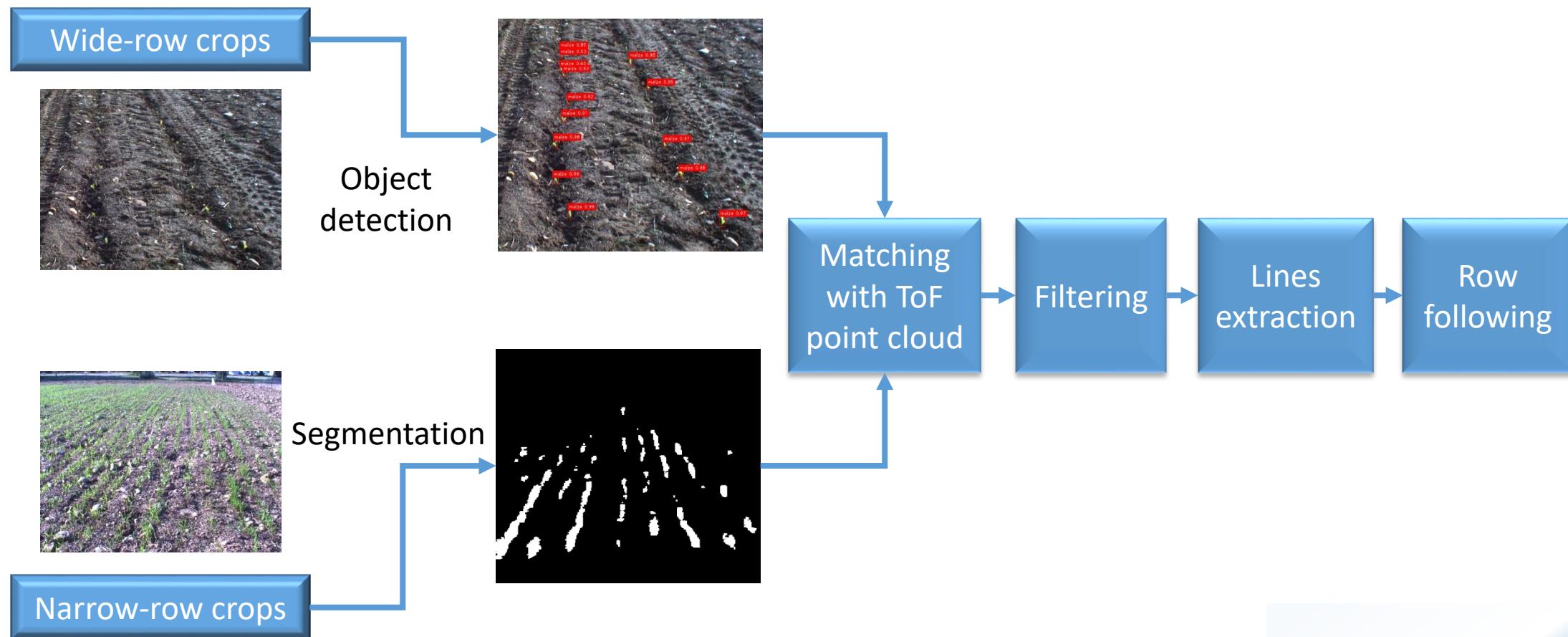


Growth stages in spring wheat adapted from Bayer Crop (2011). Triangles indicate stages when deposition was carried out (2010 and 2011) (Illustration by Elsevier B.V. Illustrator, 2012).

- Toward autonomous mobile robot navigation in early-stage crop growth



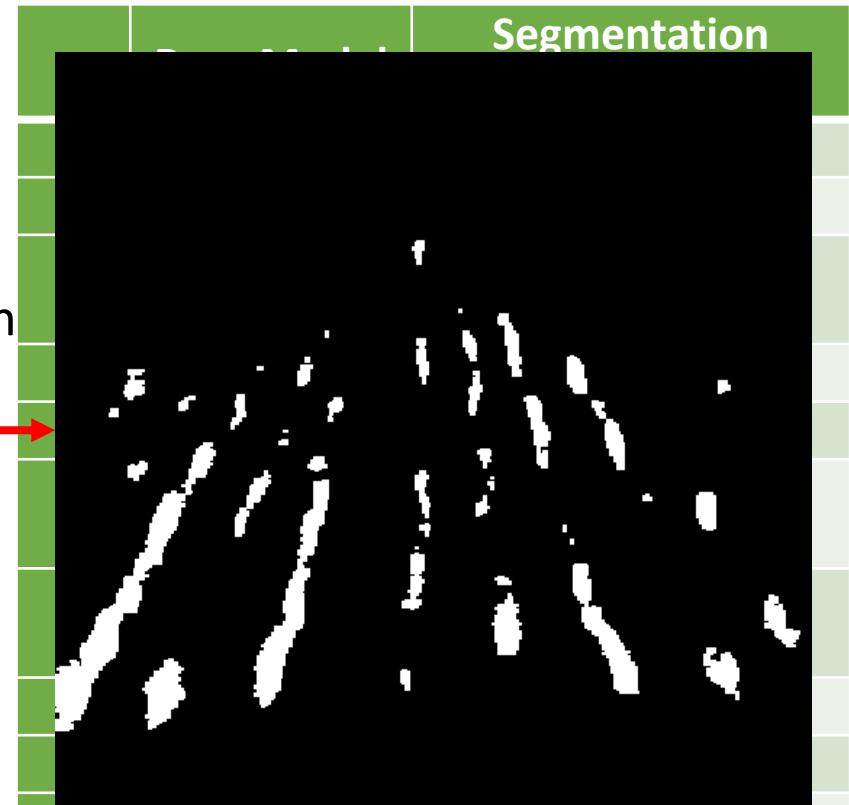
❑ Toward autonomous mobile robot navigation in early-stage crop growth



- Toward autonomous mobile robot navigation in early-stage crop growth
 - Segmentation strategy



Segmentation
mAP 80%
SegNet
U-Net
MobileNets



10	ResNet50	SegNet
11	MobileNet	SegNet

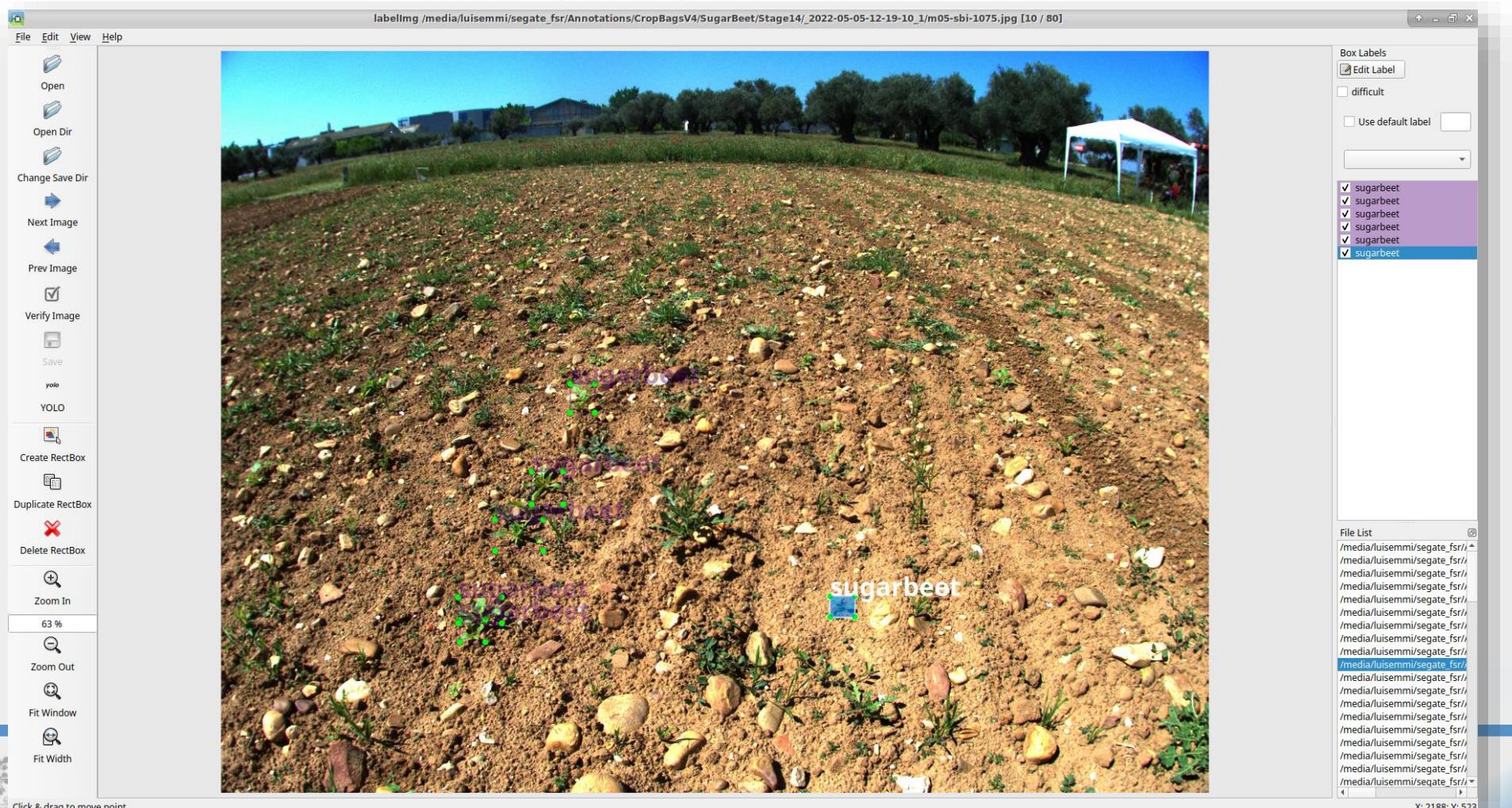
- Toward autonomous mobile robot navigation in early-stage crop growth
 - Object detection strategy



Object detection
→
YOLOv4



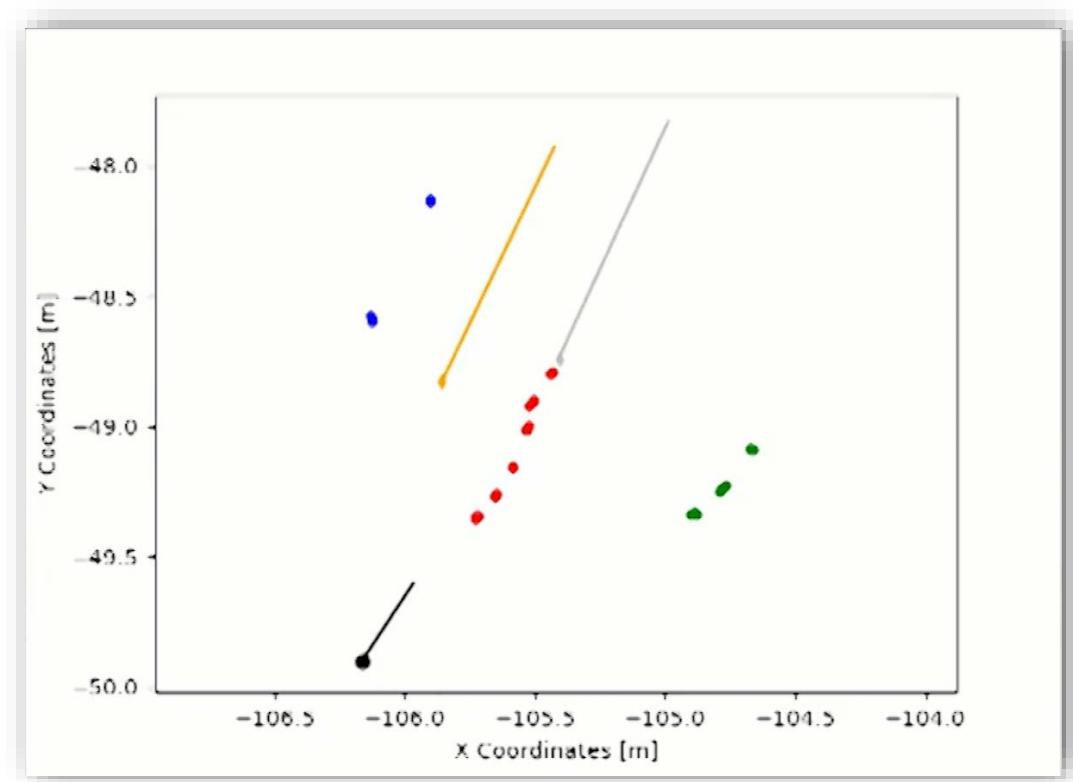
- Toward autonomous mobile robot navigation in early-stage crop growth
 - Object detection strategy: Sugarbeet annotation



- Toward autonomous mobile robot navigation in early-stage crop growth
 - Object detection strategy: Maize annotation



- Toward autonomous mobile robot navigation in early-stage crop growth
 - Crop detection and row following



□ Computation

- ❖ Computation requirements for deep learning
- ❖ Large data sets for supervised learning
- ❖ High dimensional problems
- ❖ Simulation requirements for sample inefficient techniques

□ Architectures

- ❖ Lack of clear rules for network architectures
- ❖ Reliance on heuristics and trial-and-error

□ Goal Specification

- ❖ Well designed reward functions for complex tasks
- ❖ Multi-objective reward functions

□ Adaptability & Generalization

- ❖ Wide variety of the operational environment
- ❖ Overfitting to training data/environment

□ Verification & Validation

- ❖ Inability to test in all possible scenarios
- ❖ High cost of field testing
- ❖ Inaccuracies in simulation
- ❖ Biases and gaps in data sets

□ Safety

- ❖ Complexity and opaqueness of DNNs
- ❖ Safe training in the real world



THANK YOU FOR YOUR ATTENTION!

