

## TECHNICAL DATA SHEET: TAPIOCA STARCH

### 1. CHEMICAL & PHYSICAL SPECIFICATIONS

- **Starch Content:** Min 85.0%
- **Moisture:** Max 13.0%
- **Fiber:** Max 0.20%
- **Ash:** Max 0.20%
- **pH (10% solution):** 5.0 – 7.0
- **Viscosity:** Min 600 BU.
- **Appearance:** Fine white powder.

### 2. SAFETY, CONTAMINANTS & LOGISTICS

- **Microbiology:** Coliforms absent in 0.1g; E. coli absent in 1g.
- **Contaminants:** Compliant with EU MRLs for pesticides.
- **Storage:** Store in dry conditions with relative humidity below 70%.
- **Transport:** Must comply with food-grade transport regulations.

### 3. COMPLIANCE DECLARATION

- Product is derived from the roots of the Cassava plant (*Manihot esculenta*).
- 100% vegetable-based, non-GMO, and fit for human consumption.
- Compliant with EU Regulation 2023/915 for contaminants.