

## TECHNICAL DATA SHEET: HONEY

### 1. CHEMICAL & PHYSICAL SPECIFICATIONS

- **Moisture Content:** Max 20.0%
- **Fructose + Glucose:** Min 60g/100g
- **Sucrose Content:** Max 5g/100g
- **HMF (Hydroxymethylfurfural):** Max 40 mg/kg
- **Diastase Activity:** Min 8 (Schade scale)
- **Flavor:** Characteristic sweet, clean taste, free from foreign odors

### 2. SAFETY, CONTAMINANTS & LOGISTICS

- **Antibiotics:** Negative (Compliant with EU veterinary residue limits)
- **Storage:** Cool, dry place (15°C - 25°C); avoid direct sunlight
- **Appearance:** Liquid or crystallized, uniform color
- **Packaging:** 290kg steel drums or food-grade IBCs

### 3. COMPLIANCE DECLARATION

- 100% natural bee honey, free from added sugars or syrups
- Compliant with EU Honey Directive 2001/110/EC
- Product is naturally non-GMO