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Optimizing Supply Chain Management

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Executive Summary



Enhancing Supply Chain Efficiency with Data-Driven Insights

This project utilizes **SQL, Python, and Excel** to analyze supply chain operations, identify inefficiencies, and optimize logistics. The analysis covers **customer demand trends, inventory management, cost reduction, and performance evaluation**.

Key Phases of the Analysis

01

Orders & Customer analysis

Identify ordering trends and customer behavior for better demand forecasting.

02

Inventory & Demand Analysis

Monitor stock levels, detect shortages, and optimize replenishment strategies.

03

Freight & Cost Optimization

Analyze transportation costs and find cost-effective shipping routes.

04

Performance & Logistics

Evaluate supply chain efficiency by tracking delivery performance and bottlenecks.

1. Orders & Customers Analysis

Top Ordered Products

```
1 -- Identify the top 5 products with the highest order volume.  
2  
3 • WITH cte AS (SELECT  
4             product_id, COUNT(1) AS Total_orders_per_product, rank() over(order by count(1) desc) as rnk  
5             FROM  
6             order_details  
7             GROUP BY product_id)  
8  
9     SELECT  
10        cte.rnk, cte.product_id, cte.Total_orders_per_product  
11     FROM  
12        cte  
13     WHERE  
14        rnk BETWEEN 1 AND 5;
```

Which products are ordered the most based on total quantity?

Takeaway: Identifying high-demand products ensures better stock management.

	rnk	product_id	Total_orders_per_product
▶	1	1689547	192
	2	1677878	140
	3	1689548	133
	4	1689546	129
	5	1688571	120

```

1 -- Calculate the average order quantity per customer and
2 -- categorize them into small, medium, and large order sizes.
3 • WITH cte AS (
4     SELECT
5         customer_id,
6         ROUND(SUM(unit_quantity) / COUNT(order_id), 0) AS avg_order_quan_per_cx,
7         NTILE(3) OVER (ORDER BY ROUND(SUM(unit_quantity) / COUNT(order_id), 0) ASC) AS size
8     FROM order_details
9     GROUP BY customer_id
10 )
11 SELECT
12     customer_id,
13     avg_order_quan_per_cx,
14     CASE
15         WHEN size = 1 THEN 'Small'
16         WHEN size = 2 THEN 'Medium'
17         WHEN size = 3 THEN 'Large'
18     END AS category
19     FROM cte;

```

What is the average order quantity per customer, and how do orders vary in size?

Takeaway: Segmenting customers by order size helps in demand forecasting.

Average Order Size

customer_id	avg_order_quan_per_cx	category
V555555_34	641	Small
V55_37	727	Small
V555555_24	769	Small
V555555_22	837	Small
V555_15	897	Medium
V55555555555555_8	899	Medium
V5555555_12	945	Medium
V5555_4	1147	Medium
V5555555555_27	1345	Medium
V55_47	1362	Medium
V55555555_7	1500	Medium
V555555_6	1602	Medium
V55555_53	1674	Medium
V5555555555555555_44	1681	Medium
V5555_20	1718	Medium
V5555555_30	1839	Medium
V5555555_19	1876	Medium
V5555_25	1922	Medium
V55555_2	1995	Medium
V5555555555555555_17	2277	Large

Order Trends by Product

```
1 -- Determine how each product's demand varies across different customers.  
2  
3 • SELECT  
4     customer_id,  
5     product_id,  
6     SUM(unit_quantity) AS total_orders_per_product  
7 FROM  
8     order_details  
9 GROUP BY product_id , customer_id  
0 ORDER BY total_orders_per_product DESC;
```

How does product demand vary across different customers?

Takeaway: Understanding order patterns helps tailor inventory stocking.

	customer_id	product_id	total_orders_per_product
▶	V55555555_5	1684862	3216746
	V55555555555_28	1676592	1119252
	V55555_2	1664051	859885
	V55555555555_28	1667927	814076
	V55555555_5	1700569	791030
	V55555_26	1683560	772283
	V55555555555_28	1666524	670437
	V55555555_5	1700130	639219
	V55555555_5	1700143	634631

2. Inventory & Demand Analysis

Stock Availability Check

```
1 -- Stock Availability Check:  
2 -- Compare ordered quantities with available stock per plant and  
3 -- identify cases where demand exceeds supply.  
4  
5 • SELECT  
6     od.plant_code, COUNT(1) AS num_of_orders, wh.order_capacity  
7   FROM  
8     order_details od  
9       JOIN  
10    whcapacities wh ON od.plant_code = wh.plant_code  
11 GROUP BY plant_code , wh.order_capacity  
12 HAVING num_of_orders > wh.order_capacity;
```

Are there cases where demand exceeds available stock?

Takeaway: Helps avoid stockouts and optimize replenishment strategies.

	plant_code	num_of_orders	order_capacity
▶	PLANT03	8541	1013
	PLANT08	102	14
	PLANT12	300	209
	PLANT09	12	11

Product Demand per Plant

```
1 -- Product Demand per Plant: Identify the top 5 most ordered products from each plant.
2 • WITH cte AS (SELECT
3     od.product_id,
4     COUNT(od.product_id) AS orders_per_product,
5     pp.plant_code,
6     RANK() OVER (PARTITION BY pp.plant_code ORDER BY COUNT(od.product_id) DESC) AS rnk
7   FROM
8     order_details od
9       JOIN
10    products_per_plant pp ON od.product_id = pp.product_id
11   GROUP BY pp.plant_code , od.product_id)
12
13   SELECT
14     cte.plant_code,
15     cte.product_id,
16     cte.orders_per_product,
17     cte.rnk
18   FROM
19     cte
20 WHERE
21     cte.rnk BETWEEN 1 AND 5;
```

Which products are most ordered from each plant?

Takeaway: Helps optimize production and distribution planning.

	plant_code	product_id	orders_per_product	rnk
	PLANT01	1690144	8	1
	PLANT01	1674378	1	2
	PLANT01	1674380	1	2
	PLANT02	1689547	192	1
	PLANT02	1689548	133	2
	PLANT02	1689546	129	3
	PLANT02	1688571	120	4
	PLANT02	1688629	119	5
	PLANT03	1689547	192	1
	PLANT03	1677878	140	2
	PLANT03	1689548	133	3
	PLANT03	1689546	129	4
	PLANT03	1688571	120	5
	PLANT04	1696074	49	1
	PLANT04	1699948	46	2
	PLANT04	1699952	42	3
	PLANT04	1695348	34	4

```

1 -- Least Ordered Products: Identify the least ordered products per plant to detect slow-moving inventory.
2 • WITH cte AS (SELECT
3     od.product_id,
4     COUNT(od.product_id) AS orders_per_product,
5     pp.plant_code,
6     RANK() OVER (PARTITION BY pp.plant_code ORDER BY COUNT(od.product_id) ASC) AS rnk
7   FROM
8     order_details od
9       JOIN
10    products_per_plant pp ON od.product_id = pp.product_id
11   GROUP BY pp.plant_code , od.product_id)
12
13   SELECT
14     cte.plant_code,
15     cte.product_id,
16     cte.orders_per_product,
17     cte.rnk
18   FROM
19     cte
20   WHERE
21     cte.rnk = 1;

```

Which products are slow-moving per plant?

Takeaway: Helps optimize storage and reduce waste.

Least Ordered Products

	plant_code	product_id	orders_per_product
▶	PLANT01	1674378	1
▶	PLANT01	1674380	1
▶	PLANT02	1689783	1
▶	PLANT02	1691546	1
▶	PLANT02	1683401	1
▶	PLANT02	1688621	1
▶	PLANT03	1654251	1
▶	PLANT03	1689783	1
▶	PLANT03	1693401	1

```

1 -- Plant Demand Analysis:
2 -- Identify which plants fulfill the highest number of unique product orders and
3 -- analyze their contribution to overall supply chain efficiency.
4
5 • WITH PlantProductOrders AS (
6     SELECT
7         plant_code,
8         COUNT(DISTINCT product_id) AS unique_products_fulfilled,
9         COUNT(order_id) AS total_orders
10    FROM order_details
11   GROUP BY plant_code
12 )
13    SELECT
14        plant_code,
15        total_orders,
16        unique_products_fulfilled,
17        ROUND((unique_products_fulfilled / SUM(unique_products_fulfilled) OVER()) *100, 2) AS contribution_percentage
18   FROM PlantProductOrders
19  ORDER BY unique_products_fulfilled DESC;

```

Plant Demand Analysis

Which plants fulfill the highest number of unique product orders?

Takeaway: Helps assess plant contribution to supply chain efficiency.

	plant_code	total_orders	unique_products_fulfilled	contribution_percentage
▶	PLANT03	8541	651	83.46
	PLANT12	300	57	7.31
	PLANT13	86	31	3.97
	PLANT16	173	22	2.82
	PLANT08	102	14	1.79
	PLANT09	12	4	0.51
	PLANT04	1	1	0.13

3. Freight & Cost Optimization

```

1 -- Shipping Cost Analysis: Calculate the average freight cost per order for each warehouse.
2 • WITH OrderShipping AS (
3     SELECT
4         od.order_id,
5         od.plant_code AS warehouse,
6         pp.port_id AS origin_port,
7         od.destination_port,
8         od.weight,
9         fr.min_cost,
10        fr.cost_per_unit_weight,
11        (fr.min_cost + (od.weight * fr.cost_per_unit_weight)) AS total_freight_cost
12    FROM order_details od
13    JOIN plant_ports pp
14        ON od.plant_code = pp.plant_code
15    JOIN freightrates fr
16        ON pp.port_id = fr.origin_port
17        AND od.destination_port = fr.destination_port
18        AND od.weight BETWEEN fr.min_weight AND fr.max_weight
19 )
20    SELECT
21        warehouse,
22        ROUND(AVG(total_freight_cost), 2) AS avg_freight_cost_per_order
23    FROM OrderShipping
24    GROUP BY warehouse
25    ORDER BY avg_freight_cost_per_order DESC;

```

What is the average freight cost per order for each warehouse?

Takeaway: Helps identify cost-efficient vs. high-cost shipping centers.

Shipping Cost Analysis

	warehouse	avg_freight_cost_per_order
▶	PLANT16	1592.12
	PLANT09	24.49
	PLANT13	22.02
	PLANT08	17.12
	PLANT12	17.08
	PLANT03	15.76
	PLANT04	6.49

```
1 -- Most Expensive Routes: Find the top 3 most expensive freight routes based on historical data.  
2 • SELECT  
3     origin_port,  
4     destination_port,  
5     (ROUND(SUM(min_cost + (cost_per_unit_weight * min_weight)),2)) AS cost_per_route  
6 FROM  
7     freightrates  
8 GROUP BY origin_port , destination_port  
9 ORDER BY cost_per_route DESC  
10 LIMIT 3;
```

Most Expensive Routes

Which are the top 3 most expensive freight routes?

Takeaway: Helps optimize route selection for cost savings.

	origin_port	destination_port	cost_per_route
▶	PORT06	PORT09	63107.67
	PORT10	PORT09	56961.29
	PORT05	PORT09	35587.41

Optimal Plant Selection

```
1 -- Most Expensive Routes: Find the top 3 most expensive freight routes based on historical data.  
2 • SELECT  
3     origin_port,  
4     destination_port,  
5     (ROUND(SUM(min_cost + (cost_per_unit_weight * min_weight)),2)) AS cost_per_route  
6 FROM  
7     freightrates  
8 GROUP BY origin_port , destination_port  
9 ORDER BY cost_per_route DESC  
10 LIMIT 3;
```

Which plant can fulfill an order at the lowest freight cost?

Takeaway: Helps reduce overall supply chain expenses.

	cheapest_plant
▶	PLANT03
▶	PLANT12
▶	PLANT13
▶	PLANT05
▶	PLANT01
▶	PLANT18
▶	PLANT08

4. Performance & Logistics

```
1 -- Late Shipment Trends: Analyze which plants
2 -- or warehouses cause the most shipping delays.
3
4 • SELECT
5     plant_code AS Warehouse,
6     COUNT(ship_late_day_count) AS Total_count_of_delays
7 FROM
8     order_details
9 WHERE
10    ship_late_day_count >= 1
11 GROUP BY plant_code
12 ORDER BY COUNT(ship_late_day_count) DESC;
```

Late Shipment Trends

Which plants or warehouses cause the most shipping delays?

Takeaway: Helps improve supply chain reliability.

	Warehouse	Total_count_of_delays
▶	PLANT03	174
	PLANT08	18

```
1  -- Best Performing Plant:  
2  -- Identify the top 3 plants with the highest on-time delivery rate.  
3  
4 • SELECT  
5      plant_code, COUNT(*) AS total_count  
6  FROM  
7      order_details  
8 WHERE  
9      ship_late_day_count = 0  
10 GROUP BY plant_code  
11 LIMIT 3;
```

Best Performing Plant

Which plant has the highest on-time delivery rate?

Takeaway: Helps benchmark efficiency across plants.

	plant_code	total_count
▶	PLANT03	8367
	PLANT16	173
	PLANT12	300

```

1  -- Order Weight Distribution:
2  -- Analyze the distribution of order weights and
3  -- identify the most common weight range for shipments.
4
5 • SELECT
6   CASE
7     WHEN weight*unit_quantity BETWEEN 0 AND 50 THEN '0-50 kg'
8     WHEN weight*unit_quantity BETWEEN 51 AND 100 THEN '51-100 kg'
9     WHEN weight*unit_quantity BETWEEN 101 AND 200 THEN '101-200 kg'
10    WHEN weight*unit_quantity BETWEEN 201 AND 500 THEN '201-500 kg'
11    ELSE '500+ kg'
12  END AS weight_range,
13  COUNT(*) AS order_count
14  FROM order_details
15  GROUP BY weight_range
16  ORDER BY order_count DESC;

```

What are the most common weight ranges for shipments?

Takeaway: Helps optimize packaging and freight cost estimation.

Order Weight Distribution

	weight_range	order_count
▶	500+ kg	6959
	201-500 kg	1201
	0-50 kg	1055

Key Takeaways

Data-Driven Supply Chain Optimization



Optimized Inventory Management

Balanced stock levels to prevent shortages and overstocking.



Reduced Freight Costs

Identified cost-effective routes, leading to significant savings.



Improved Decision-Making

Leveraged real-time data for actionable insights.



Enhanced Supply Chain Efficiency

Reduced delivery delays and optimized operations.

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Thank You For Attention

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