

# **CAPSTONE PROJECT**

# PREDICT THE RISK OF LATE DELIVERY FOR CUSTOMER ORDERS USING MACHINE LEARNING TECHNIQUES

## **FINAL REPORT**

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## **Overview:**

### **Industry Background and Key Objectives**

Late delivery risk prediction using machine learning is a technique that involves building a predictive model to identify the probability of an order being delivered late based on historical order data. This model can be trained using various features such as product type, shipping duration, and customer location. By analyzing past orders, the model can learn to accurately predict the likelihood of a late delivery and help businesses to take preventive measures to avoid late deliveries.

## **Business problem statement:**

#### 1) Business Problem Understanding

The business problem of late delivery risk prediction using machine learning is to identify orders that are at high risk of being delivered late to avoid potential customer dissatisfaction and revenue loss. By predicting late delivery risk, businesses can take preventive measures such as reallocating resources, optimizing delivery routes, and proactively managing customer expectations to ensure timely deliveries. This can improve customer satisfaction and retention while reducing the costs associated with late deliveries, such as shipping fees, order cancellations, and negative customer reviews.

Main challenges involved in Late Delivery Prediction are:

- <u>Lack of visibility</u>: Businesses may not have complete visibility into the supply chain, leading to delays and disruptions that can affect delivery times.
- <u>Inaccurate demand forecasting</u>: If businesses do not have an accurate forecast of demand, they may not have enough resources or inventory to fulfill orders on time.
- <u>Traffic and weather conditions</u>: External factors such as traffic congestion and severe weather can delay deliveries and make it difficult to meet customer expectations.

- <u>Capacity constraints</u>: If businesses do not have enough resources or capacity to fulfill orders, they may not be able to meet delivery deadlines.
- <u>Poor communication</u>: Inadequate communication between different departments or stakeholders involved in the delivery process can lead to delays and errors.
- <u>Inefficient processes</u>: Inefficient delivery processes such as manual data entry or inefficient routing can cause delays and increase the risk of late deliveries.
- <u>Unexpected events</u>: nexpected events such as equipment failure or employee absence can disrupt the delivery process and lead to late deliveries.

#### 2) Business Objective

Broadly speaking, recent developments in machine learning techniques and data mining has led to an interest of implementing these techniques in various fields. The e-commerce space is no different in this regard. Potentially, the implementation of machine learning techniques could lead greater overall profitability in the business.

It is important for E-Commerce platforms to better understand the trends and key reasons involved in customers subsequently rejecting orders they have placed. This will not only help the business identify potential pain

points in the shopping experience, but might also help in finding ways in which customer returns can be reduced, and these associated costs can be reduced. Ideally, both a reduction in order rejection volumes and an improvement in customer shopping experience can be achieved by implementing suggestions derived from such an analysis.



## **Data Dictionary:**

| Fields                   | Description   |  |  |  |  |
|--------------------------|---|--|--|--|--|
| Туре                     | Type of transaction made  |  |  |  |  |
| Days for shipping (real) | Actual shipping days of the purchased product   |  |  |  |  |
| Days for shipment        | Days of scheduled delivery of the purchased product   |  |  |  |  |
| (scheduled)              |   |  |  |  |  |
| Benefit per order        | Earnings per order placed   |  |  |  |  |
| Sales per customer       | Total sales per customer made per customer  |  |  |  |  |
| Delivery Status          | Delivery status of orders: Advance shipping, Late delivery, Shipping canceled, Shipping on time |  |  |  |  |
| Late_delivery_risk       | Categorical variable that indicates if sending is late (1), it is not late (0).                 |  |  |  |  |
| Category Id              | Product category code   |  |  |  |  |
| Category Name            | Description of the product category   |  |  |  |  |
| Customer City            | City where the customer made the purchase   |  |  |  |  |
| Customer Country         | Country where the customer made the purchase  |  |  |  |  |
| Customer Email           | Customer's email  |  |  |  |  |
| Customer Fname           | Customer name   |  |  |  |  |
| Customer Id              | Customer ID   |  |  |  |  |
| Customer Lname           | Customer last name  |  |  |  |  |
| Customer Password        | Masked customer key   |  |  |  |  |
| Customer Segment         | Types of Customers: Consumer, Corporate, Home Office  |  |  |  |  |
| Customer State           | State to which the store where the purchase is registered belongs                               |  |  |  |  |
| Customer Street          | Street to which the store where the purchase is registered belongs                              |  |  |  |  |
| Customer Zipcode         | Customer Zipcode  |  |  |  |  |
| Department Id            | Department code of store  |  |  |  |  |
| Department Name          | Department name of store  |  |  |  |  |
| Latitude                 | Latitude corresponding to location of store   |  |  |  |  |
| Longitude                | Longitude corresponding to location of store  |  |  |  |  |
| Market                   | Market to where the order is delivered: Africa, Europe, LATAM,                                  |  |  |  |  |
|                          | Pacific Asia, USCA  |  |  |  |  |
| Order City               | Destination city of the order   |  |  |  |  |
| Order Country            | Destination country of the order  |  |  |  |  |
| Order Customer Id        | Customer order code   |  |  |  |  |
| order date (Date Orders) | Date on which the order is made   |  |  |  |  |
| Order Id                 | Order code  |  |  |  |  |
| Order Item Card prod Id  | Product code generated through the RFID reader  |  |  |  |  |
| Order Item Discount      | Order item discount value   |  |  |  |  |
| Order Item Discount Rate | Order item discount percentage  |  |  |  |  |
| Order Item Id            | Order item code   |  |  |  |  |
| Order Item Product Price | Price of products without discount  |  |  |  |  |
| Order Item Profit Ratio  | Order Item Profit Ratio   |  |  |  |  |
| Order Item Quantity      | Number of products per order  |  |  |  |  |
| Sales                    | Value in sales  |  |  |  |  |

| Order Item Total            | Total amount per order  |  |  |  |
|-----------------------------|---|--|--|--|
| Order Profit Per Order      | Order Profit Per Order  |  |  |  |
| Order Region                | Region of the world where the order is delivered: Southeast Asia,       |  |  |  |
|                             | South Asia, Oceania, Eastern Asia, West Asia, West of USA, US           |  |  |  |
|                             | Center, West Africa, Central Africa, North Africa, Western Europe,      |  |  |  |
|                             | Northern, Caribbean, South America, East Africa, Southern               |  |  |  |
|                             | Europe, East of USA, Canada, Southern Africa, Central Asia,             |  |  |  |
|                             | Europe, Central America, Eastern Europe, South of USA                   |  |  |  |
| Order State                 | State of the region where the order is delivered                        |  |  |  |
| Order Status                | Order Status: Complete, Pending, Closed, Pending payment                |  |  |  |
|                             | ,Cancelled, Processing ,Suspected fraud, On hold, Payment review        |  |  |  |
| Product Card Id             | Product code  |  |  |  |
| Product Category Id         | Product category code   |  |  |  |
| Product Description         | Product Description   |  |  |  |
| Product Image               | Link of visit and purchase of the product                               |  |  |  |
| Product Name                | Product Name  |  |  |  |
| Product Price               | Product Price   |  |  |  |
| Product Status              | Status of the product stock: If it is 1 not available, 0 the product is |  |  |  |
|                             | available   |  |  |  |
| Shipping date (Date Orders) | Exact date and time of shipment   |  |  |  |
| Shipping Mode               | The following shipping modes are presented: Standard Class, First       |  |  |  |
|                             | Class, Second Class, Same Day   |  |  |  |

## **4.2** Shape of The Dataset:

1 df.shape (180519, 53)

## **4.3 Variable Categorization:**

| Variables                          | Count |
|------------------------------------|-------|
| Numerical Variables                | 28    |
| Categorical Variables              | 24    |
| Target Variables (Binary- 0 and 1) | 1     |
| Total Variables (Columns)          | 53    |

## **Data Pre-processing:**

We begin by reading in the default csv file and getting a sense of the overall size and features we will be working with.

#### Our default data file includes:

Number of Columns: 53

Total Number of Records: 180519

#### **Dealing With Missing Values:**

Our initial search helps us identify missing values. The columns 'Product Description' and 'Order Zipcode' have data missing greater than 86%.

df\_supply\_chain.isnull().sum()[df\_supply\_chain.isnull().sum()\*100/len(df\_supply\_chain) > 10]

Order Zipcode 1556 Product Description 1809

dtype: int64

180519

|                       |        | <u> </u>                     |
|-----------------------|--------|------------------------------|
|                       | Total  | Percentage of Missing Values |
| Product Description   | 180519 | 100.0000                     |
| Order Zipcode         | 155679 | 86.2397                      |
| <b>Customer Lname</b> | 8      | 0.0044                       |
| Customer Zipcode      | 3      | 0.0017                       |

Dropping the columns where the null values are more than 86%. So, we will drop the columns, 'Product Description' and 'Order Zipcode'. However, Product Description columns is not important for model prediction.

#### **Converting the object datatype to datetime and Extracting Year, Month and Day:**

Converting data, Extracting Year, Month, Day from Date and updating column name.

```
In [8]: # from the that we are extracting the date only
    df supply_chain['order_date'] = pd.to_datetime(df_supply_chain['order_date (DateOrders)']).dt.date
    df_supply_chain['shipping_date'] = pd.to_datetime(df_supply_chain['shipping_date (DateOrders)']).dt.date

# Converting_categorical_features_that_represent_date_and_time_to_datetime_datatype.
    df_supply_chain['order_date'] = pd.to_datetime(df_supply_chain['order_date'])
    df_supply_chain['shipping_date'] = pd.to_datetime(df_supply_chain['shipping_date'])

# Handling_Time_and_date_variables

df_supply_chain['order_year'] = pd.DatetimeIndex(df_supply_chain['order_date']).wear
    df_supply_chain['order_day'] = pd.DatetimeIndex(df_supply_chain['order_date']).wear
    df_supply_chain['shipping_vear'] = pd.DatetimeIndex(df_supply_chain['shipping_date']).wear
    df_supply_chain['shipping_vear'] = pd.DatetimeIndex(df_supply_chain['shipping_date']).wonth
    df_supply_chain['shipping_date']) = pd.DatetimeIndex(df_supply_chain['shipping_date']).wonth
    df_supply_chain['shipping_day'] = pd.DatetimeIndex(df_supply_chain['shipping_date']).day

# Droping_the_Old_column_and_adding_new_column_instead_of_the_shipping_date (DateOrders) to_shipping_date ,
    worder_date_(DateOrders) instead_of_order_date
    df_supply_chain=df_supply_chain.drop(['shipping_date_(DateOrders)','order_date_(DateOrders)'],axis=1)

In [9]: df_supply_chain=df_supply_chain.drop(['order_Zipcode','Product_Description'],axis=1)
```

#### **Checking multicollinearity between features to check for duplicate features:**



After comparing the values in columns pairs having co-relation of 1, we can see that all values are equal for these pair of columns. We can drop one of the columns from each of the above pairs as they are duplicate columns of each other

| 1. Customer Id<br>Order Custome   | 1.0<br>er Id 1.0   |
|-----------------------------------|--------------------|
| 2. Sales per cus<br>Order Item To |                    |
| 3. Benefit per o<br>Order Profit  |                    |
| 4. Order Item Ca<br>Product Card  | •                  |
| 5. Category Id<br>Product Categ   | 1.0<br>gory Id 1.0 |
| 6. Order Item Pr<br>Product Price |                    |

## **Dropping of columns:**

| FEATURES<br>DROPPED  | REASON FOR DROPPING   |  |  |
|--|---|--|--|
| Product Description  | It contains 100% null values. This column did not provide any useful information for analysis and was therefore deemed irrelevant.                                |  |  |
| Order Zipcode  | It contains 86.23% null values. This column did not provide any useful information for analysis and was therefore deemed irrelevant.                              |  |  |
| Customer Email, Customer<br>Password, Customer<br>Fname & Customer Lname | They were not expected to have a significant impact on predicting the target variable 'late delivery risk'. These columns were deemed irrelevant to the analysis. |  |  |
| Benefit per order  | It is giving the same information as "order profit per order".  |  |  |
| Category Id and Category<br>Name   | It is giving the same information about "Product Category ID".  |  |  |
| Order Customer ID  | It is giving the same information as "Customer Id"  |  |  |
| Sales per customer   | It is giving the same information as "Order Item Total"   |  |  |
| Department Name  | It is giving the same information as "Department ID"  |  |  |
| Customer Street  | The information it contained was redundant with other columns such as 'Customer Zip code', 'Customer City', 'Customer State', and 'Customer Country'.             |  |  |

| Product Images                             | They do not provide any direct information related to the delivery process   |  |  |
|--|--|--|--|
| Order date and Shipping date               | They contained redundant information with the columns'Days for shipping(real)' and'Days for shipment(scheduled)'.  |  |  |
|  | The columns 'Days for shipping (real)' and 'Days for shipment (scheduled)' for analysis were retained as they provided more relevant information about the shipping and delivery process.                                      |  |  |
| Product Status                             | All values in "Product Status" are zero so given feature is not giving any information.  |  |  |
| Order Id, Order Item Id, & Product Card Id | They were not expected to have a significant impact on predicting the target variable 'late delivery risk'. These columns might have been redundant or irrelevant to the analysis and could also have had data quality issues. |  |  |

Also, we can drop Customer city, Longitude and Latitude as they are not needed in building our model.

## **Finding the Delivery Time Difference:**

```
In [33]: # Calculate the delivery time difference
    delivery_time_difference = df_supply_chain["Days for shipping (real)"] - df_supply_chain["Days for shipment (scheduled)"]
    # Insert the new column at the desired position
    df_supply_chain.insert(3, "Delivery_Time_Difference", delivery_time_difference)

In [34]: df_supply_chain['Delivery_Time_Difference'].unique()
Out[34]: array([-1, 1, 0, -2, 2, 4, 3], dtype=int64)
```

## **Summary of Data:**

| df_supply_chain.describe() |                          |                                     |                          |                       |                    |                        |                        |                           |               |
|----------------------------|--------------------------|-------------------------------------|--------------------------|-----------------------|--------------------|------------------------|------------------------|---------------------------|---------------|
|                            | Days for shipping (real) | Days for<br>shipment<br>(scheduled) | Delivery_Time_Difference | Sales per<br>customer | Late_delivery_risk | Order Item<br>Discount | Order Item<br>Quantity | Order Profit<br>Per Order | Product Price |
| count                      | 180519.000000            | 180519.000000                       | 180519.000000            | 180519.000000         | 180519.000000      | 180519.000000          | 180519.000000          | 180519.000000             | 180519.000000 |
| mean                       | 3.497654                 | 2.931847                            | 0.565807                 | 183.107609            | 0.548291           | 20.664741              | 2.127638               | 21.974989                 | 141.232550    |
| std                        | 1.623722                 | 1.374449                            | 1.490966                 | 120.043670            | 0.497664           | 21.800901              | 1.453451               | 104.433526                | 139.732492    |
| min                        | 0.000000                 | 0.000000                            | -2.000000                | 7.490000              | 0.000000           | 0.000000               | 1.000000               | -4274.979980              | 9.990000      |
| 25%                        | 2.000000                 | 2.000000                            | 0.000000                 | 104.379997            | 0.000000           | 5.400000               | 1.000000               | 7.000000                  | 50.000000     |
| 50%                        | 3.000000                 | 4.000000                            | 1.000000                 | 163.990005            | 1.000000           | 14.000000              | 1.000000               | 31.520000                 | 59.990002     |
| 75%                        | 5.000000                 | 4.000000                            | 1.000000                 | 247.399994            | 1.000000           | 29.990000              | 3.000000               | 64.800003                 | 199.990005    |
| max                        | 6.000000                 | 4.000000                            | 4.000000                 | 1939.989990           | 1.000000           | 500.000000             | 5.000000               | 911.799988                | 1999.989990   |
|                            |                          |                                     |                          |                       |                    |                        |                        |                           |               |

- 1. In real, maximum days required to shipping is 6 but as per the schedule is 4. From the data, 25% of delivery estimation is on a time (day of scheduled) some order they delivered on same day of order.
- 2. From Delivery time difference column, some order is delivered in 2 days before the delivery date and some orders are delivered 4 days late from the scheduled time.
- 3. Average Sale per customer is 183.10-dollar, minimum sale is 7.5 dollar and maximum is 1940 dollar. 50% of customers spend 164 dollars.
- 4. 54.8% item delivery is late and only 45.2% items are delivered on time or schedule time.
- 5. Highest discount given by sale is 500 dollar and average discount per customer is 20.66 dollar. 25% of people get 5.4 dollar as discount this value dramatically change for every quartile for 50% value stand at 14, for 75% the discount was 29.9 dollar.
- 6. Most of the customers are interested to buy only one product and some customers are buying more than 1, the highest quantity of buying items is 5.
- 7. Highest benefit per order is 911 dollar and loss are 4275-dollar, average benefit per order is 22 dollars.
- 8. Maximum price of product is 2000 dollar and minimum price of product is 10-dollar, average price per product is 141 dollars approximately.

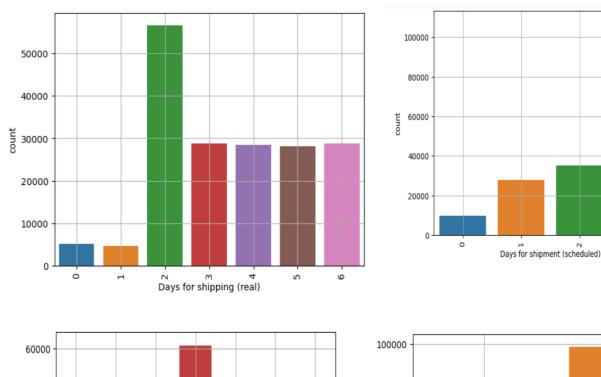


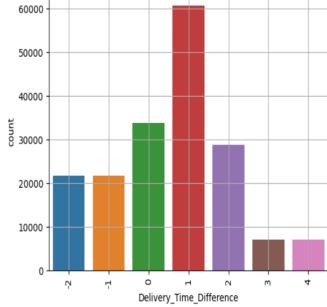
## <u>Initial Data Exploration - analyzing Relationships</u> <u>between the Variables:</u>

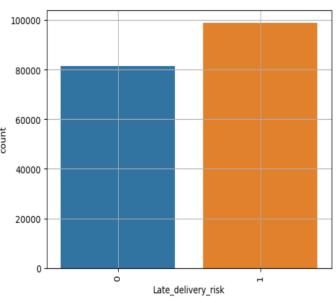
## **Univariate analysis:**

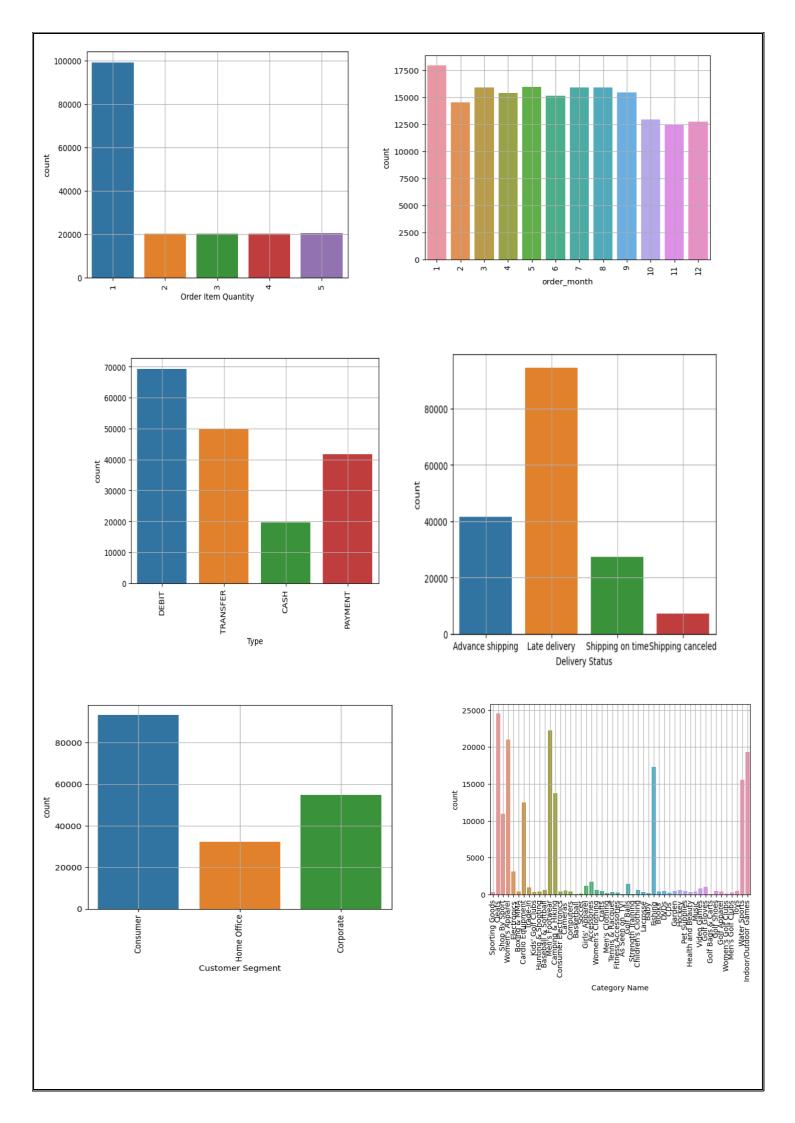
## Let us begin by charting the updated categorical columns

Below, we can see that a majority of the orders at getting delivered late. Comparatively advance shipping orders are also getting delivered late.

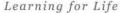


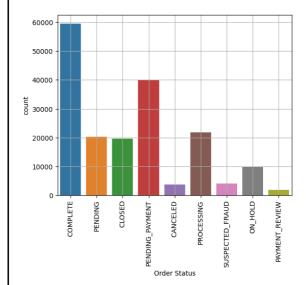


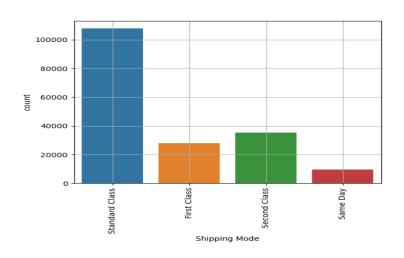


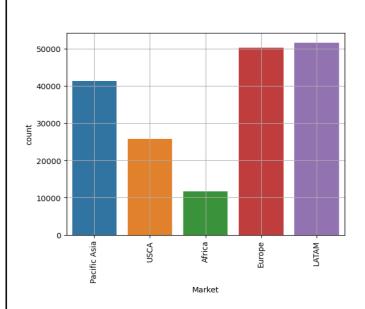


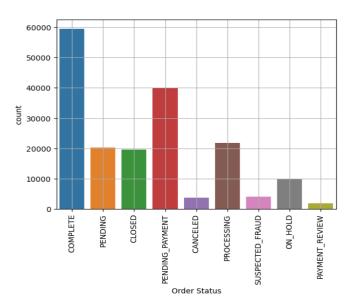
# greatlearning Learning for Life



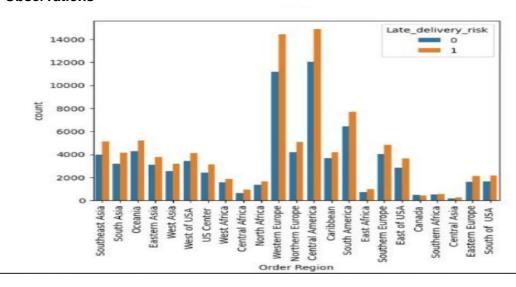








#### **Observations**



- 1. More than 55000 delivery day of shipping (real) is 2 days. day 3,4,5,6 are normally equally distributed in between 28000 to 29000.
- 2. According to schedule all order should be delivered within 4 days. Delivery within 4 days, within 2 days, within 1 days, and same day delivery count around 105000,48000,25000,5000 respectively.
- 3. Approx. 61000 deliveries late by 1 days and 45000 delivery late between 2 and 4 days. before the schedule item delivered is 45000 approximately.
- 4. From Late Delivery Columns, we can infer that Late Delivery Count stand at 98000 approx. and Delivery on Time count above 80000
- 5. 55% (98000 approx.) Customer preferred to buy 1 quantity and in 2,3,4,5 quantity buyer customer are equally distributed in remaining 45%
- 6. From order year attribute we can say the sale is decrease between 2016 and 2018
- 7. Most of customer preferred to by product using Debit Card (approx. 70000 people). only 20000 people choose payment method as a cash, 50000 customer use Bank Transfer method remaining use another payment method as a payment.
- 8. Cleats was the top selling category and Golf Bags & Carts falls in the lowest selling category
- 9. The Most customer from Consumer (around 88000) then followed by corporate stand at 57000 and 37000 approx. from home office category.
- 10.Central America orders highest and second most order region is West Europe.
- 11. More than 100000 customer from LATAM and Europe market.
- 12. The least order region are Canada, Central Asia, Southern Africa, West Africa, East Africa and Central Africa.
- 13. Due to the payment pending, pending, processing the order is still not complete.
- 14. There is 4 type of shipping mode Standard Class, Second class, First class, same day 112000,36000,23000,7000 approx. respectively.

Finally, looking at the order status and comparing by region, we recognize that a majority of the orders are from Europe, Latam locations and most had been shipped at the point of data collection.

#### **Displaying the target variable:**

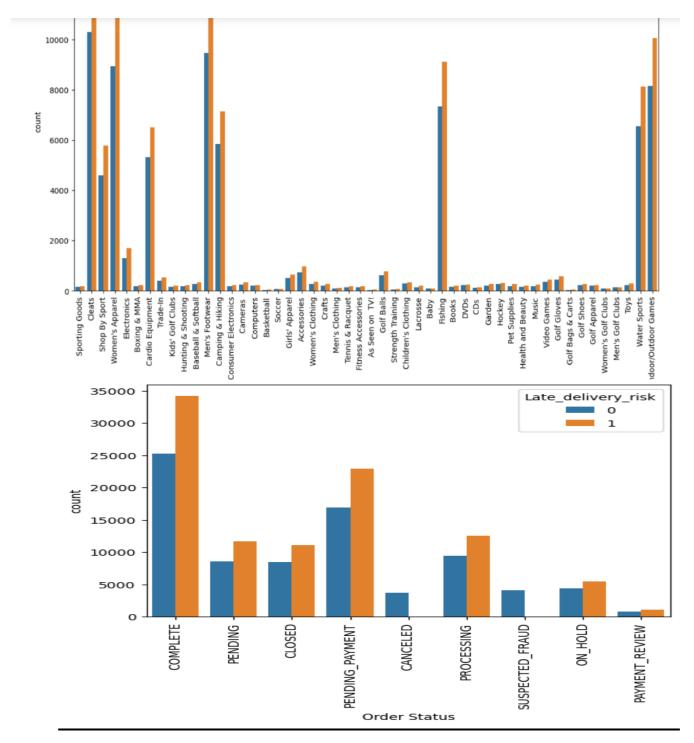
We reconfirm the fact that most orders are categorized under the Late delivery risk section, with about 54.8% of the orders being categorized as 'Late delivered'. We hopeto see a reasonable reduction in the % share for 'Late delivered' post implementation of suggestions made via this analysis.



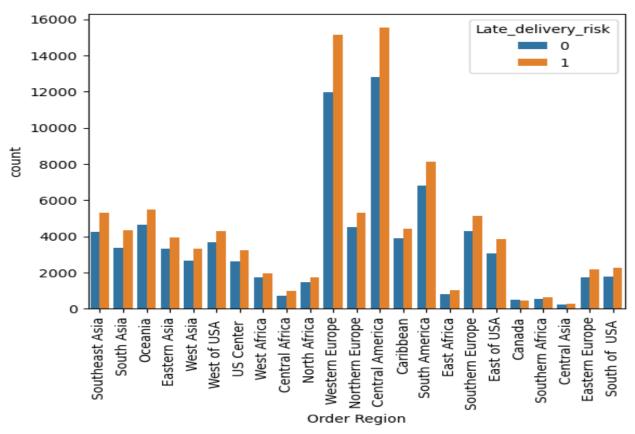
## **Bivariate analysis:**

```
In [14]: 1 df_supply_chain_1['Late_delivery_risk'].value_counts(normalize=True)*100
Out[14]: 1 54.829132
0 45.170868
Name: Late_delivery_risk, dtype: float64
```

Here we will attempt to understand how the available columns are impacting each other on a one-to-one basis.







Now, let us look at how categorical column data is distributed

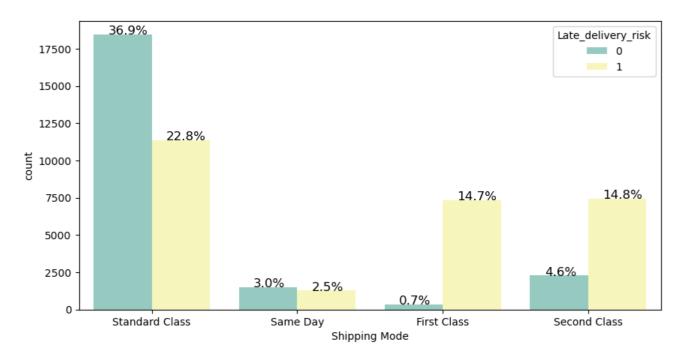
From graph, every Product Category has maximum count goes to Late Delivery as compared to On Delivered. Order Status is also same as previous thoughts like the count is maximum in each segment except Order Canceled and fraud suspected.

In order status also same as previou0073 thoughts like the count is maximum in each segment except Order Cancelled and fraud suspected

If we consider the Region, the Western Europe and Central America is higher order placed than another region, count is 12000 and 13000 respectively. late delivery stand at 15000 and 15500 respectively.

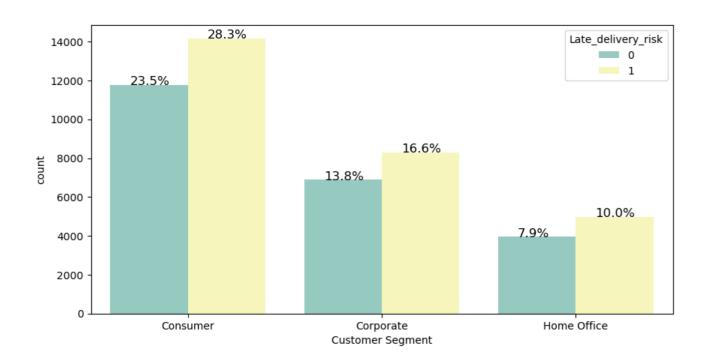
## Shipping Mode vs Late delivery risk:





Standard Class is the most popular shipping mode. Late delivery is even observed in first class shipping mode.

## Market vs Late delivery risk:



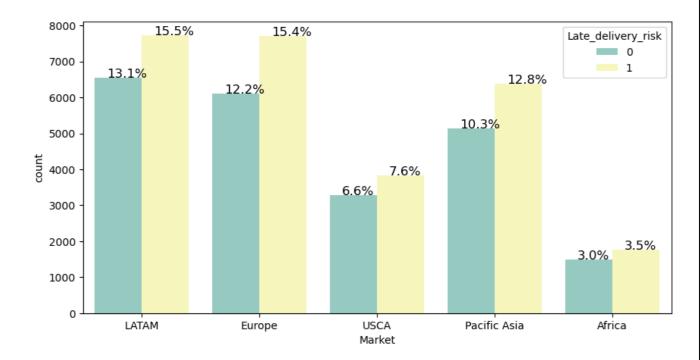
#### **OBSERVATION:**

• 28.3% late delivery to Consumer and 23.5% are not late delivery to Consumer

- 16.6% late delivery to Corporate Customer Segment and 13.8% are not late delivery to Corporate Customer Segment.
- 10.0% late delivery to Home Office and 7.9 are not late delivery to Home Office



## Market vs Late delivery risk:



- Same number of percentage (approx. 15.5%) of late delivery from EUROPE and LATAM
- 3.5% of late delivery from Africa because anyhow less number of delivery are coming from Africa.



- 54.8% orders were delivered late.
- 23% orders were shipped in advance.
- 17.8% orders were shipped on time.
- 4.3% shipping were cancelled.

## **Shipping Type Distribution:**

]

- 51.8% of customers are consumers.
- 30.4% are corporates.
- 17.9% people are from home, office category.

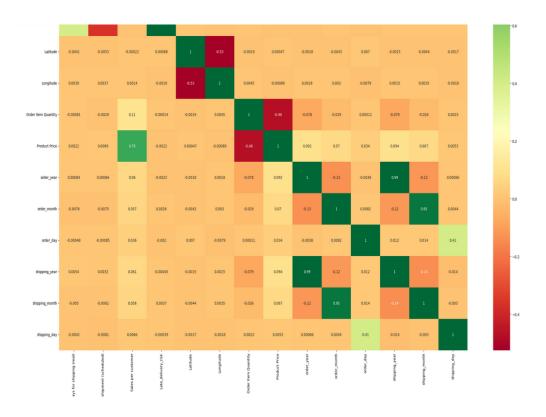


## **Multivariate Analysis:**

In this section we aim to visualize the relationship between our target variable and features more broadly.

For instance, it might be useful to check how order rejection is affected when distributed by clothing-type/category and the average amount per order for the given clothing categories.

Similar to above, we visualized order rejection proportions vs the various order sizes that have been selected by customers.





## **Outlier Treatment:**

While we have worked to treat missing values in our dataset, we have taken a different approach when it comes to outliers, given the type of data available and the scope of analysis that we aim to undertake.

For example, when it comes to extreme values in column, it makesmore sense to just leave them as it is, rather than trying to filter them out or cappingthe values. Later on we analyze rejections vs good perspective and make an inference accordingly.

#### **Treatment of Imbalanced Data**

Common consequences suggests that a proportion of at least 30:70 should be presenting a binary target variable.

Similar to our decision on outliers, we have made certain considerations for our target variable, and not attempted to treat imbalanced immediately at the outset.

We have decided to use the data in its original proportion for our base model, and based on its performance will make decisions on whether and how to adjust the imbalance at a later stage.

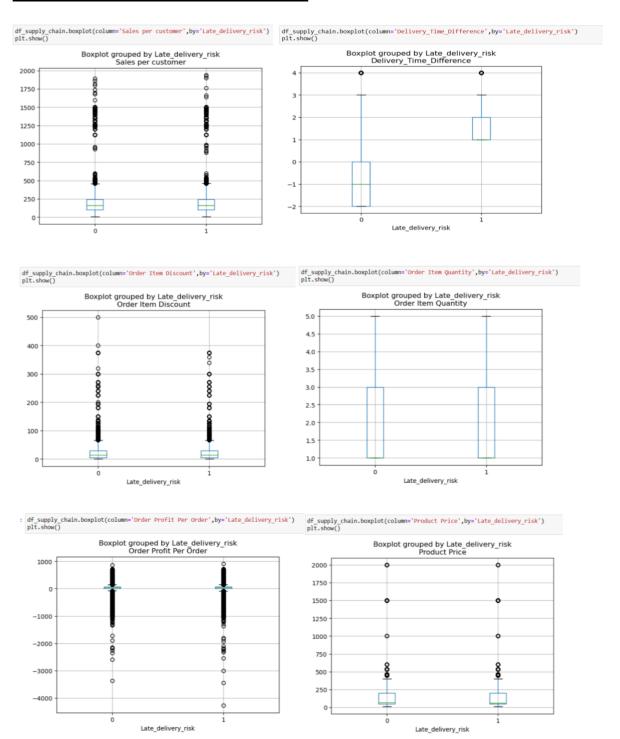


## **Statistical Analysis:**

```
from scipy import stats
from scipy.stats import chi2_contingency,ttest_ind
cat=[]
num=[]
for i in df_supply_chain:
   if df_supply_chain[i].dtypes=='object':
        observed=pd.crosstab(df_supply_chain[i],df_supply_chain['Late_delivery_risk'])
        z\_stat, p\_val, ddof, exp=chi2\_contingency (observed, correction=False)
        print(f'p value for {i} and Late_delivery risk is {p_val}')
        print('----')
    else:
        x=df_supply_chain[i][df_supply_chain['Late_delivery_risk']==1]
        y=df_supply_chain[i][df_supply_chain['Late_delivery_risk']==0]
        t_stat,p_val=stats.ttest_ind(x,y)
        print(f'p value for {i} and Late_delivery_risk is {p_val}')
print('-----')
p value for Type and Late_delivery_risk is 5.128672571053333e-239
p value for Category Name and Late_delivery_risk is 0.7179808169070767
p value for Customer Segment and Late_delivery_risk is 0.5990740516327164
p value for Market and Late_delivery_risk is 0.07044822520489222
p value for Sales per customer and Late_delivery_risk is 0.1072215944768319
p value for Delivery Status and Late_delivery_risk is 0.0
```

By calculating the p-value for each column with respect to the target variable we have selected the significant columns.

## **Feature selection for model building:**



## **Observation:**

From Box Plot we can infer that

- 1. Sales per customer,
- 2. Order item discount,
- 3. Order item quantity,
- 4. Order profit per order,
- 5. Product price

These columns exhibit little variation or substantial overlap. Thus the feature doesn't have a strong impact on the target variable.

## **Encoding the categorical variables:**

We are using Target Encoding. Target encoding also know as mean encoding, is a technique used in machine learning and predictive modeling to encode categorical variables by replacing them with the mean or other statistical measures of the target variable. The target variable represents the outcome or the variable being predicted.

```
: from category_encoders import TargetEncoder
encoder = TargetEncoder()
df_supply_chain['Type'] = encoder.fit_transform(df_supply_chain['Type'], df_supply_chain['Delivery_Time_Difference'])
df_supply_chain['Customer Segment'] = encoder.fit_transform(df_supply_chain['Customer Segment'], df_supply_chain['Delivery_Time_Difference'])
df_supply_chain['Market'] = encoder.fit_transform(df_supply_chain['Market'], df_supply_chain['Delivery_Time_Difference'])
df_supply_chain['Order Country'] = encoder.fit_transform(df_supply_chain['Order Country'], df_supply_chain['Delivery_Time_Difference']
df_supply_chain['Order Region'] = encoder.fit_transform(df_supply_chain['Order Region'], df_supply_chain['Delivery_Time_Difference']
df_supply_chain['Order State'] = encoder.fit_transform(df_supply_chain['Order State'], df_supply_chain['Delivery_Time_Difference']
df_supply_chain['Shipping Mode'] = encoder.fit_transform(df_supply_chain['Shipping Mode'], df_supply_chain['Delivery_Time_Difference']
```



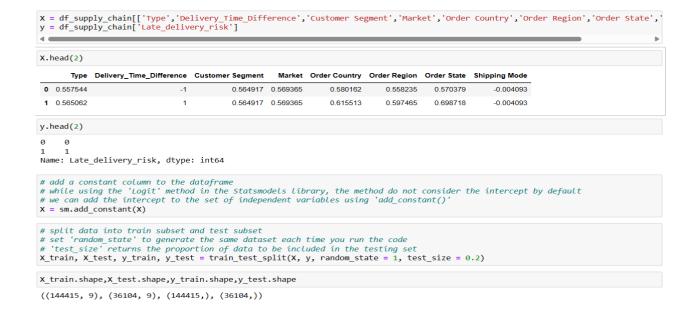
## **Model Building and Additional Data Treatments:**

#### **Classification Predictive Modelling**

As originally mentioned in our objective, our aim with this analysis is to try and understand trends in order rejections. Accordingly, we will build a model that will help identify which of the features are most likely to affect rejections and consequently be useful in predicting rejections in the future.

As a start, we will build a logistic regression-based classifier. We shall use popular metrics such as precision and f1-score among other, to interpret the performance of our base model.

Separating our data into target and features sections and using the Train Test Split function to create appropriate data partitions to be feed into the model.

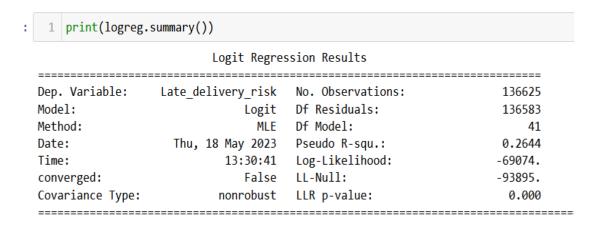


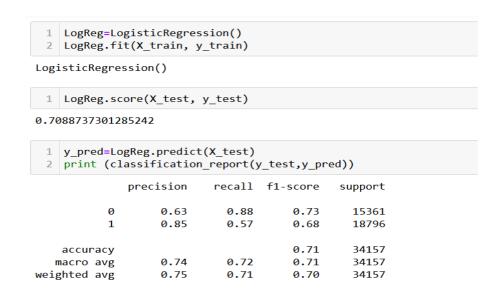


## **Analysis and Scoring:**

Now we have split our model in training and testing segments, and trained our model using the training segment, we shall use various methods to check performance.

First, we use the model.summary() function to output a table of various results from our Logistic Regression Classifier.





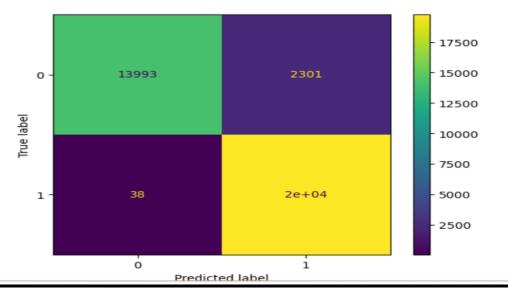
Logistic Regression has an accuracy percentage of 71%.

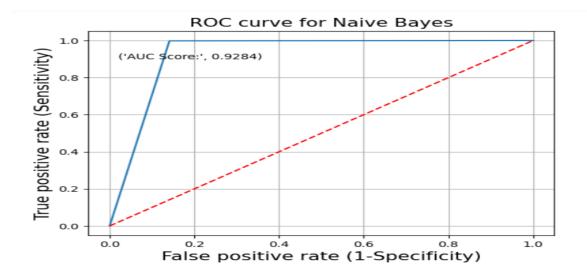


## **Naives Baves Model:**

```
: nb_classifier = GaussianNB()
  nb_classifier.fit(X_train,y_train)
  y_pred_test = nb_classifier.predict(X_test)
  y_pred_train = nb_classifier.predict(X_train)
  nb_classifier.score(X_test,y_test)
  print("Test Recall:", recall_score(y_test,y_pred_test))
  print("Train Recall:", recall_score(y_train,y_pred_train))|
  ConfusionMatrixDisplay.from_predictions(y_test,y_pred_test)
  plt.show()
```

Test Recall: 0.9980817768803635 Train Recall: 0.9981305341872245



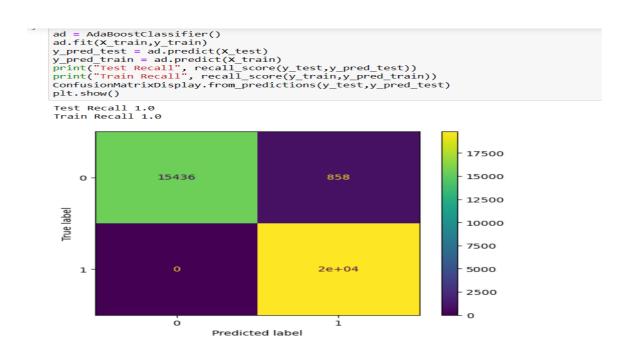




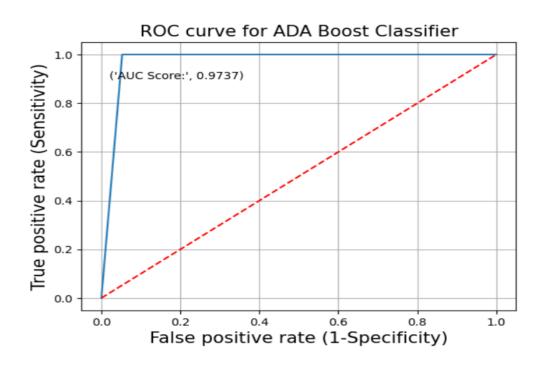
## **Decision Tree Classifier:**

```
#Decision Tree classifier
clf = DecisionTreeClassifier()|
clf.fit(X_train, y_train)
y_pred_test = clf.predict(X_test)
y_pred_train = clf.predict(X_train)
print("Test recall", recall_score(y_test,y_pred_test))
print("Train recall", recall_score(y_train,y_pred_train))
ConfusionMatrixDisplay.from_predictions(y_test,y_pred_test)
nlt.show()
     plt.show()
     Test recall 0.9899545683997981
Train recall 0.9938105523766215
                                                                                                                                                                            17500
                                                                                                                                                                            15000
                0
                                                15801
                                                                                                                    493
                                                                                                                                                                           12500
        True label
                                                                                                                                                                          10000
                                                                                                                                                                            7500
                                                   199
                                                                                                                2e+04
                1 -
                                                                                                                                                                           5000
                                                                                                                                                                            2500
                                                      ò
                                                                                                                       i
                                                                     Predicted label
```

## **Ada Boost:**



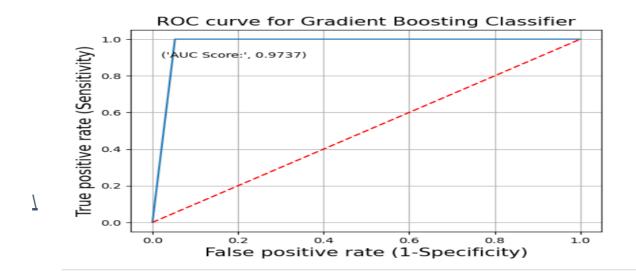




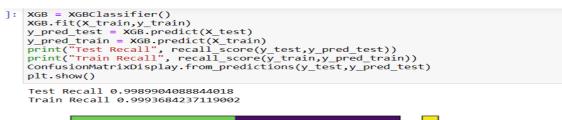
## **Gradient Boost Classifier:**

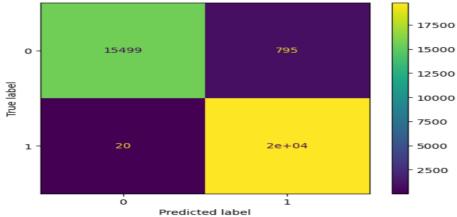
```
GB = GradientBoostingClassifier()
GB.fit(X_train,y_train)
y_pred_test = GB.predict(X_test)
y_pred_train = GB.predict(X_train)
print("Test Recall", recall_score(y_test,y_pred_test))
print("Train Recall", recall_score(y_train,y_pred_train))
ConfusionMatrixDisplay.from_predictions(y_test,y_pred_test)
plt.show()
 Test Recall 1.0
Train Recall 1.0
                                                                                                                                                                                17500
                                                                                                                                                                                15000
                                             15436
            0
                                                                                                                                                                                12500
    True label
                                                                                                                                                                               10000
                                                                                                                                                                                7500
                                                                                                                 2e+04
                                                                                                                                                                               5000
            1 -
                                                                                                                                                                               2500
                                                   ò
                                                                    Predicted label
```



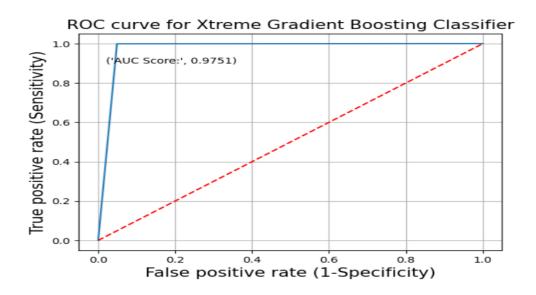


## **Xg Boost Classifier:**

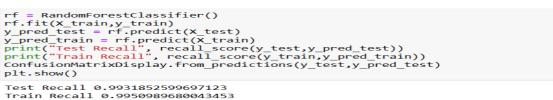


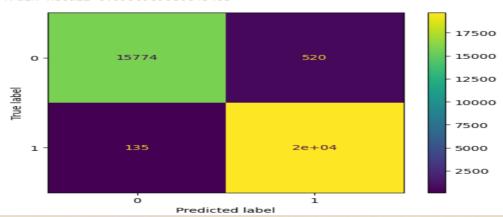






#### **Random Forest:**







### **Comparative Analysis of all models:**

|   | model name          | accuracy | recall   | precision | f1 score |
|---|---------------------|----------|----------|-----------|----------|
| 4 | Random Forest       | 0.981941 | 0.993236 | 0.974349  | 0.983702 |
| 3 | Decision Tree       | 0.980889 | 0.990005 | 0.975527  | 0.982713 |
| 7 | XGBoost             | 0.977426 | 0.998990 | 0.961380  | 0.979824 |
| 0 | Logistic Regression | 0.976235 | 1.000000 | 0.958487  | 0.978803 |
| 5 | AdaBoost            | 0.976235 | 1.000000 | 0.958487  | 0.978803 |
| 6 | Gradient Boosting   | 0.976235 | 1.000000 | 0.958487  | 0.978803 |
| 2 | KNN                 | 0.974740 | 0.984604 | 0.969819  | 0.977155 |
| 1 | Naive Bayes         | 0.935215 | 0.998082 | 0.895755  | 0.944154 |

Based on the evaluation metrics, it can be concluded that the **Random Forest** model has performed well in predicting the target variable 'Late\_delivery\_risk'. The model has achieved an overall accuracy of 98% on the test data, which indicates that 99% of the predictions made by the model were correct.

The precision of the model is high for both the classes, which means that the model has a low false positive rate. This is important as predicting that a delivery will be late when it is not, can result in unnecessary costs and damage to the reputation of the business.

The recall of the model is also good for both the classes, with a higher recall for the class 1, which indicates that the model has a low false negative rate. This is important as predicting that a delivery will not be late when it actually is, can result in dissatisfied customers and damage to the reputation of the business.

## **Business Interpretation:**

The target variable in this model is **'Late\_delivery\_risk'**, which is an important metric for businesses involved in the delivery of goods to customers. Late deliveries can have a negative impact on customer satisfaction, which can ultimately harm the reputation of the business and result in lost revenue.



With the help of this model, businesses can identify the factors that are contributing to late deliveries and take corrective measures to improve the delivery process. The model can also be used to predict the risk of a delivery being late, which can help businesses prioritize their resources and take proactive steps to prevent delays.

For instance, based on the features included in the model, businesses can identify the customer segments that are most likely to experience late deliveries, the market segments that are most prone to delays, and the shipping modes that are most likely to result in late deliveries. This information can be used to optimize the delivery process and reduce the risk of late deliveries.

In addition, the model can also be used to identify the regions or states where late deliveries are most common. This can help businesses to focus their efforts on these areas and take steps to improve the delivery process such as increasing the number of delivery personnel or improving the transportation infrastructure.

Overall, the model can provide valuable insights to businesses involved in the delivery of goods and help them improve the efficiency of their delivery process, which can ultimately lead to increased customer satisfaction and improved business performance.

#### **Limitations of the model:**

**Limited feature set:** The model uses a limited set of features to predict the target variable 'Late\_delivery\_risk'. There may be other important factors that contribute to the risk of late delivery, which are not included in the model. Therefore, the model may not capture the full complexity of the problem.

**Lack of temporal data:** The model does not take into account the temporal nature of the data. Delivery patterns and customer behavior may change over time, and the model may not be able to capture these changes.

**Lack of external factors**: The model does not take into account external factors that may impact the delivery process, such as weather conditions, traffic congestion, or transportation disruptions. Therefore, the model may not be able to fully capture the complexity of the problem and may lead to inaccurate predictions.

**Model Interpretability:** Lack of transparency i.e. Random Forest models are often referred to as "black box" models because they are difficult to interpret and understand compared to simpler models like linear regression. The ensemble nature of Random



Forest, where multiple decision trees are combined, makes it challenging to extract meaningful insights from the model's internal workings.

Limited visualization i.e. Random Forest models are not easily visualized due to their complexity. Unlike decision trees, which can be visualized as a tree-like structure, Random Forests do not lend themselves to intuitive visual representations. This makes it difficult to explain the decision-making process of the model to non-technical stakeholders.

