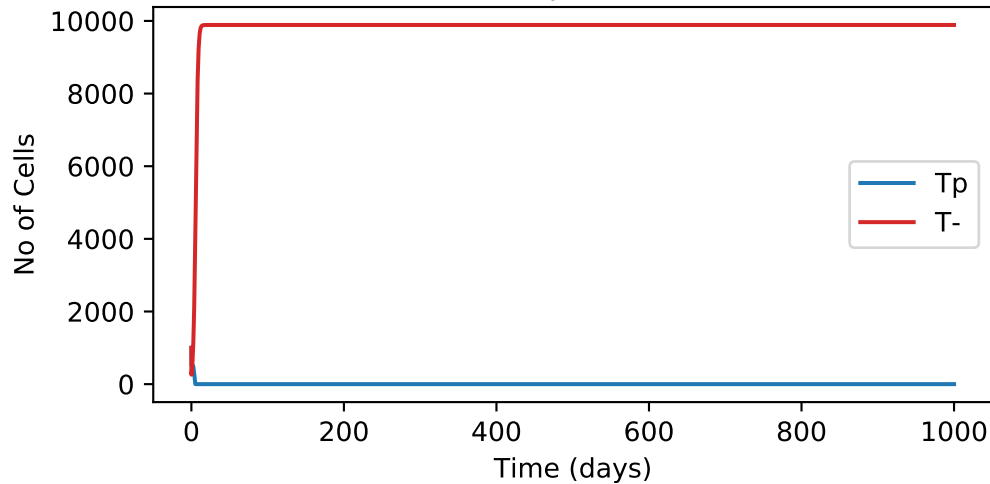


normal production



poor production

