

**ME-421**  
**FLUID MACHINERY**

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# 1 Lecture 01: Introduction

Date: 03/06/2023

## Booklist

Hydraulic Machines through worked out problems

Published by BUET

# 2 Lecture 2: Principles of Hydraulic Machinery

Date: 05/06/2023

## 2.1 Dynamic Action of Fluid

When a stream of fluid enters a machine, it generally follows a specific direction. However, in order to alter its velocity, either in magnitude or direction, a force must be applied to the fluid. This force, exerted by the motion of the fluid, is referred to as dynamic force. The power of the machine is determined by the dynamic force generated by the flowing fluid, which arises due to the change in momentum.

Momentum can exist in linear or angular form, with angular momentum being the moment of linear momentum. The force is the rate of change of linear momentum, while torque is the rate of change of angular momentum. According to Newton's second law, the rate of change of momentum is proportional to the applied force and occurs in the direction of the force. Specifically, if the resultant external force in the  $x$ -direction is  $F_x$ , the mass of the fluid is  $m$ , the velocity of the fluid is  $v_x$ , and the change in velocity over time  $dt$  is  $dv_x$ , then:

The change in momentum =  $mdv_x$ ,

And the rate of change of momentum =  $m \frac{dv_x}{dt}$

$$F_x = m \frac{dv_x}{dt} \quad (1)$$

eq<sup>n</sup> (1) is known as linear momentum eq<sup>n</sup>.

This eq<sup>n</sup> may be written as -

$$F_x dt = m dv_x \quad (2)$$

This eq<sup>n</sup> is known as impulse momentum eq<sup>n</sup>.

For a control volume with fluid entering in uniform velocity  $v_{x1}$ , and leaving after time  $t$  within uniform velocity  $v_{x2}$ , then according to eq<sup>n</sup> (2),

$$F_x = \frac{m}{t} (v_{x2} - v_{x1}) \quad (3)$$

Again,

$$\begin{aligned} \frac{m}{t} &= \rho Q \\ \Rightarrow F_x &= \rho Q (v_{x2} - v_{x1}) \end{aligned} \quad (4)$$

Dynamic force exerted by fluid jet on stationary flat plate -

### 2.1.1 Plate normal to jet:

A fluid jet is issued from a nozzle and strikes a flat plate with a velocity  $v$ . The plate is held stationary at perpendicular to the centerline of the jet. Let,

$$\begin{aligned} Q &\longrightarrow \text{Volumetric flow rate} \\ \rho Q &\longrightarrow \text{Mass flow rate} \end{aligned}$$

Dynamic force on the fluid by the plate:

Applying eq<sup>n</sup> 4,

$$\begin{aligned} F_x &= \rho Q (v_{x2} - v_{x1}) \\ \Rightarrow -F_x &= \rho Q (0 - v) \\ \Rightarrow F_x &= \rho Q v \end{aligned} \quad (5)$$

$$\Rightarrow F_x = \frac{\gamma}{g} Q v \quad (6)$$

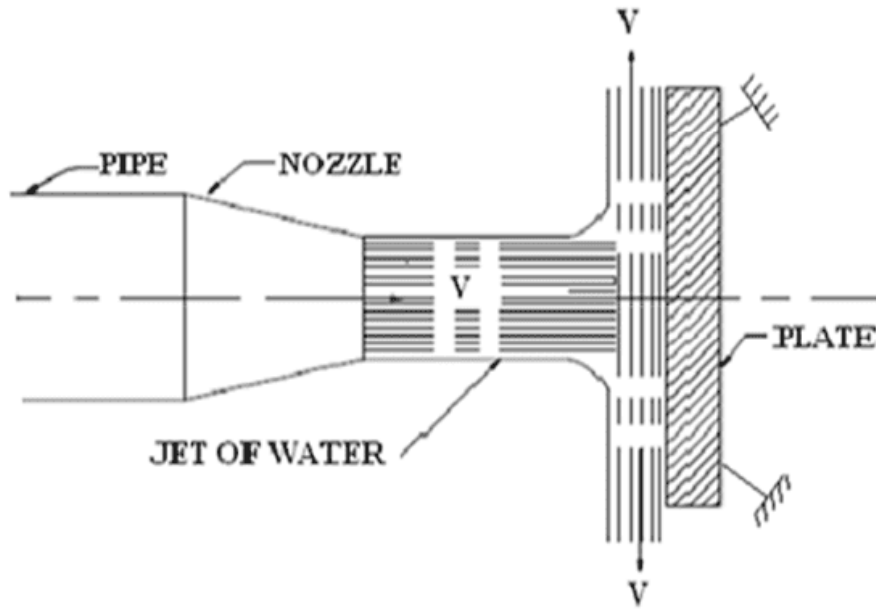


Figure 1: Plate normal to jet.

If  $a$  is the area of jet,

$$F_x = \frac{\gamma}{g} a v v$$

$$\Rightarrow F_x = \frac{\gamma}{g} a v^2 \quad (7)$$

### 2.1.2 Inclined Plate

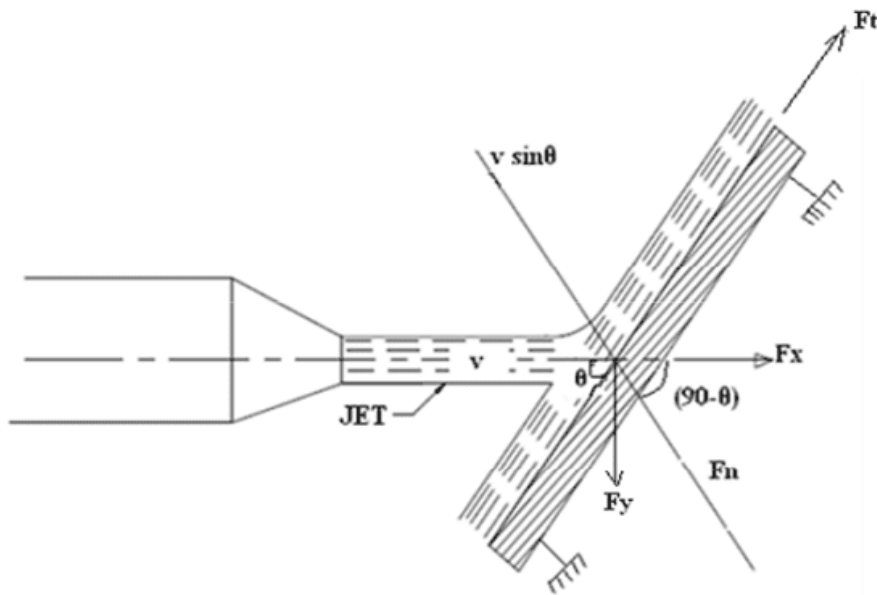


Figure 2: Plate inclined to jet.

$$F = F_n = \rho Q v \sin \theta$$

Again,

$$F_x = F \sin \theta$$

$$= (\rho Q v \sin \theta) \sin \theta$$

$$F_x = \rho Q v \sin^2 \theta \quad (8)$$

And,

$$\begin{aligned} F_y &= F \cos \theta \\ \Rightarrow F_y &= \rho Q v \sin \theta \cos \theta \end{aligned} \quad (9)$$

**Determine of division of flows:** Let  $F_s$  ( $F_t$  in fig. 2) be the force along the inclined surface of plate and  $Q_1$  and  $Q_2$  are quantities of flow along the surface. As there is no change in elevation of pressure before and after impact, the magnitude velocity leaving the plate will remain the same.

since no force is exerted on the fluid by the plate in "S" direction, then,

$$F_s = 0 = \rho Q V \cos \theta \quad (10)$$

Again,

$$\rho Q_1 v - \rho Q_2 v = 0 \quad (11)$$

From eq<sup>n</sup> (10) & (11),

$$\begin{aligned} \rho Q v \cos \theta &= \rho Q_1 v - \rho Q_2 v \\ \Rightarrow Q \cos \theta &= Q_1 - Q_2 \end{aligned} \quad (12)$$

From continuity eq<sup>n</sup>,

$$Q_1 + Q_2 = Q \quad (13)$$

From eq<sup>n</sup> (12) & (13),

$$\begin{aligned} Q_1 &= \frac{1}{2} Q (1 + \cos \theta) \\ Q_2 &= \frac{1}{2} Q (1 - \cos \theta) \end{aligned} \quad (14)$$

### 3 Lecture 3

Date: 12/06/2023

#### Problem

A jet of water with a velocity of 35 m/s strikes a plate inclined of  $30^\circ$ , cross sectional area of jet 25 cm<sup>2</sup>. Find the force exerted by the jet on the plate. Calculate the components of force and find the ratio in which the discharge gets divided after striking the plate.

#### Solution:

Given,

$$\text{velocity, } v = 35 \text{ m/s}$$

$$\text{angle, } \theta = 30^\circ$$

$$\text{cross-sectional area, } a = 25 \text{ cm}^2$$

$$\text{Volumetric flow rate, } Q = a \times v$$

$$= 0.0025 \times 35 \text{ m}^3/\text{s}$$

$$= 0.0875 \text{ m}^3/\text{s}$$

$$\text{Force, } F = \rho Q v \sin \theta$$

$$= 1000 \times 0.0875 \times 35 \times \sin(30^\circ) = 1531.25 \text{ N}$$

$$F_x = F \sin \theta = 765.6 \text{ N}$$

$$F_y = F \cos \theta = 1326.1 \text{ N}$$

$$Q_1 = \frac{Q}{2}(1 + \cos \theta) = 0.0816 \text{ m}^3/\text{s}$$

$$Q_2 = \frac{Q}{2}(1 - \cos \theta) = 0.00586 \text{ m}^3/\text{s}$$

$$\therefore \frac{Q_1}{Q_2} = 13.92$$

#### 3.1 Thrust on moving flat plate normal to the direction of jet

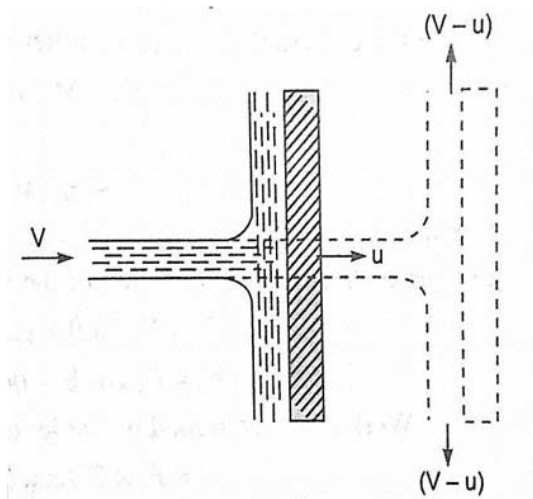


Figure 3: Thrust on moving flat plate normal to the direction of jet

Let, the flat plate moves with a velocity  $u$  in the direction of the jet and the velocity of jet is  $v$ . The effective velocity with which the jet strike the plate  $= v - u$ . The mass of the fluid striking the plate per second  $= \rho a(v - u)$ , where  $a$  is the area of the jet.

Thrust exerted on the plate in the direction of the jet is,

$$F = \rho a(v - u)[(v - u) - 0]$$

$$F = \rho a(v - u)^2 \quad (15)$$

$$\text{work done per second} = F \times u = \rho a(v - u)^2 \times u \quad (16)$$

However, this is not practically feasible, because the distance between the nozzle at the plate is go on increasing. If a series of plates were so arranged that each plate appeared successively before the jet in the same position and always moving with a velocity  $u$  to the direction of the jet. Then mass of the fluid striking the plate  $= \rho av$ .

\*note : [ The whole flow of the nozzle is utilized by the plate. ]

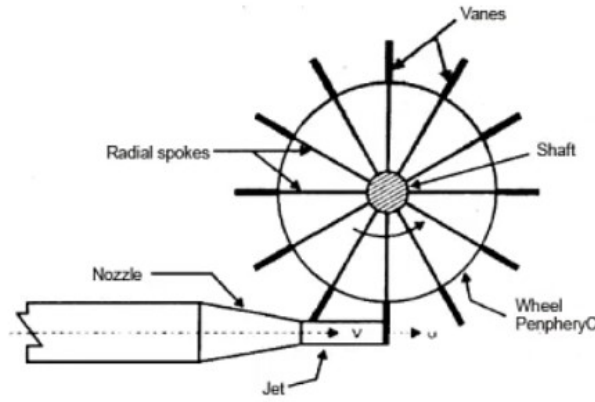


Figure 4: Thrust on Successive moving plat normal to the direction of jet

The thrust on the plate,

$$F = \rho av[(v - u) - 0]$$

$$= \rho av(v - u)$$

Work done per second  $= F \times u$

$$= \rho av(v - u)u \quad (17)$$

Now, the input power = K.E. of the jet

$$= \frac{1}{2}mv^2$$

$$= \frac{1}{2}\rho av \times v^2$$

$$\therefore \text{Input power} = \frac{1}{2}\rho av^3 \quad (18)$$

The efficiency of the the wheel,

$$\eta = \frac{\rho av(v - u)u}{\frac{1}{2}\rho av^3}$$

$$\eta = \frac{2u(v - u)}{v^2} \quad (19)$$

✓ Generally  $u$  is changed,  $v$  is not changed significantly.

For a given jet velocity, efficiency will be maximum, if,

$$\begin{aligned}
\frac{d\eta}{du} &= 0 \\
\frac{d}{du} \left[ \frac{2u(v-u)}{v^2} \right] &= 0 \\
2v - 4u &= 0 \\
u &= \frac{v}{2}
\end{aligned}$$

For the maximum efficiency of wheel, the peripheral speed of the wheel is equal to half of the jet velocity.

The max efficiency is given by -

$$\eta_{max} = \frac{2 \frac{v}{2} (v - \frac{v}{2})}{v^2} = \frac{1}{2} = 50\%$$

### 3.2 Fluid Jet (on curved plate)

#### (a) stationary plate

Velocity of jet at inlet in  $x$ -direction =  $v_1 \cos \alpha_1$

Velocity of jet at outlet in  $x$ -direction =  $v_2 \cos \alpha_2$

Force exerted on the plate,

$$F_x = \rho Q (v_1 \cos \alpha_1 - v_2 \cos \alpha_2) \quad (20)$$

here,  $Q = av$

If the curvature of plate at outlet such that outlet angle  $\alpha_2$  is more than  $90^\circ$ , then the second term of the eq<sup>n</sup> (20) will be negligible. Hence in order to get more force, the curvature of the plate should be such that the angle  $\alpha_2$  is obtuse.

#### Single Moving Plate / Curved Vane

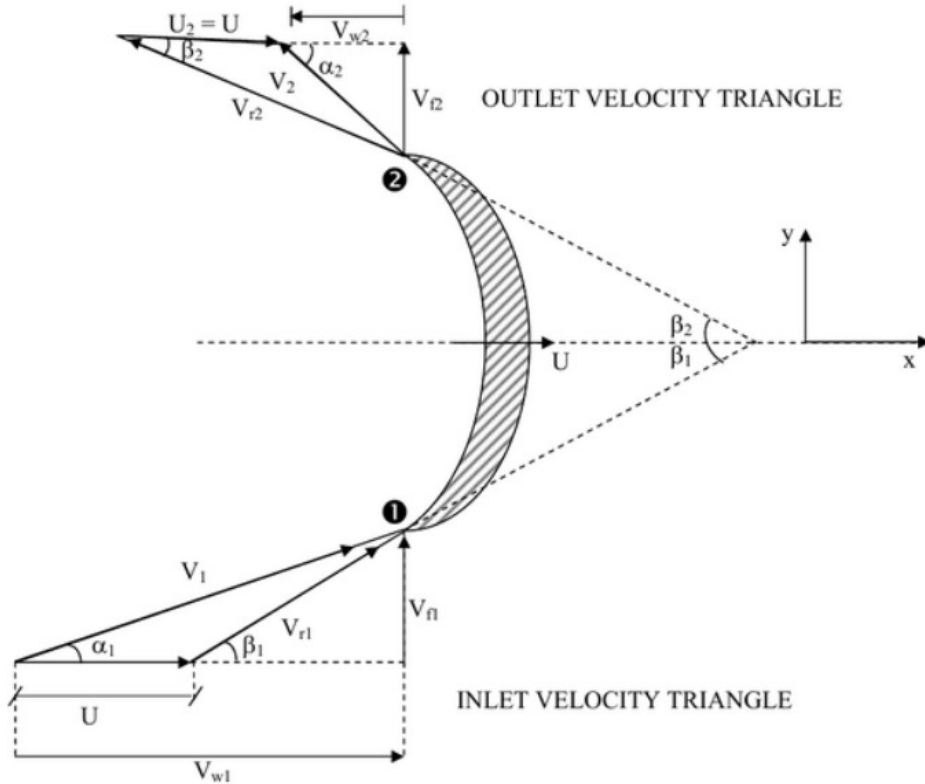


Figure 5: Single moving plate / curved vane



- $v_1, v_2 \rightarrow$  Absolute velocities of the jet at inlet and outlet respectively
- $u_1, u_2 \rightarrow$  peripheral velocity of the vane at inlet and outlet respectively
- $v_{r1}, v_{r2} \rightarrow$  relative velocity in inlet and outlet respectively.

$$\begin{aligned} u + v_r &= v \\ \Rightarrow v_r &= v - u \end{aligned}$$

$v_w, v_f$  is the components of  $v$

- $v_{f1}, v_{f2} \rightarrow$  velocity of flow at inlet and outlet respectively. alternatively, components of absolute velocity normal to the direction of motion.
- $v_{w1}, v_{w2} \rightarrow$  velocity of whirl at the inlet and outlet respectively. alternatively, components of absolute velocity in the direction of motion.

## 4 Lecture 4: Curved Vane

Date: 17/06/2023

### 4.1 Analysis of Curved Vane

The jet enters the vane without shock if the relative  $v_{r1}$  makes an angle  $\beta_1$  with the direction of motion (on x-axis). The jet glides over the vane and leaves with a velocity  $v_{r2}$ . If the vane is smooth, then  $v_{r1} = v_{r2}$ . the jet will leave the vane without shock if the relative velocity  $v_{r1}$  makes an angle in  $\beta_2$ .

The mass flow rate of fluid  $= \rho Q = \rho a v_r$ , where  $a \rightarrow$  area of jet.

- Note: if there is only single vane, then relative velocity  $v_r$  have to consider, otherwise total velocity  $v$  will be counted.

Force on the vane in the direction of motion, if  $\alpha_2 < 90^\circ$ ,

$$\begin{aligned} F_x &= \rho a v_{r1} [v_{w1} - (-v_{w2})] \\ F_x &= \rho a v_{r1} (v_{w1} + v_{w2}) \end{aligned} \quad (21)$$

if  $\alpha_2 > 90^\circ$ ,

$$F_x = \rho a v_{r1} (v_{w1} - v_{w2}) \quad (22)$$

if  $\alpha_2 = 90^\circ$ ,

$$F_x = \rho a v_{r1} (v_{w1}) \quad (23)$$

This is the general expression of the thrust -

$$F_x = \rho a v_{r1} [v_{w1} \pm v_{w2}]$$

if  $u_1 = u_2 = u$ , work done per second  $= F_x \times u$

$$= \rho a v_{r1} [v_{w1} \pm v_{w2}] \times u \quad (24)$$

Also work done can be determined for the changing kinetic energy. Thus the work done per second

$$\text{Thus the work done per second} = \frac{1}{2} \rho a v_{r1} [v_1^2 - v_2^2] \quad (25)$$

From the equation (24) & (25),

$$2(v_{w1} \pm v_{w2})u = v_1^2 - v_2^2 \quad (26)$$

Input energy of jet at inlet  $= \frac{1}{2} \rho a v_1 \times v_1^2$

The hydraulic efficiency,

$$\begin{aligned} \eta &= \frac{\rho a v_{r1} [v_{w1} \pm v_{w2}] u}{\frac{1}{2} \rho a v_1 \times v_1^2} \\ \eta &= \frac{2u v_{r1} [v_{w1} \pm v_{w2}]}{v_1^3} \end{aligned} \quad (27)$$

## 5 Lecture 5: Series of Vanes

Date: 19/06/2023

If a series of vanes is fixed radially to the rim of a wheel, there is always one vane or another facing the jet. Thus the entire fluid is utilized. This arrangement of vanes is used in radial flow turbines.

Two types of radial flow turbine:

1. Inward flow turbine : If jet enters outer periphery
2. Outward flow turbine : If jet enters inner periphery

Let  $R_1$  and  $R_2$  be the radii of the wheel at the inlet and outlet.

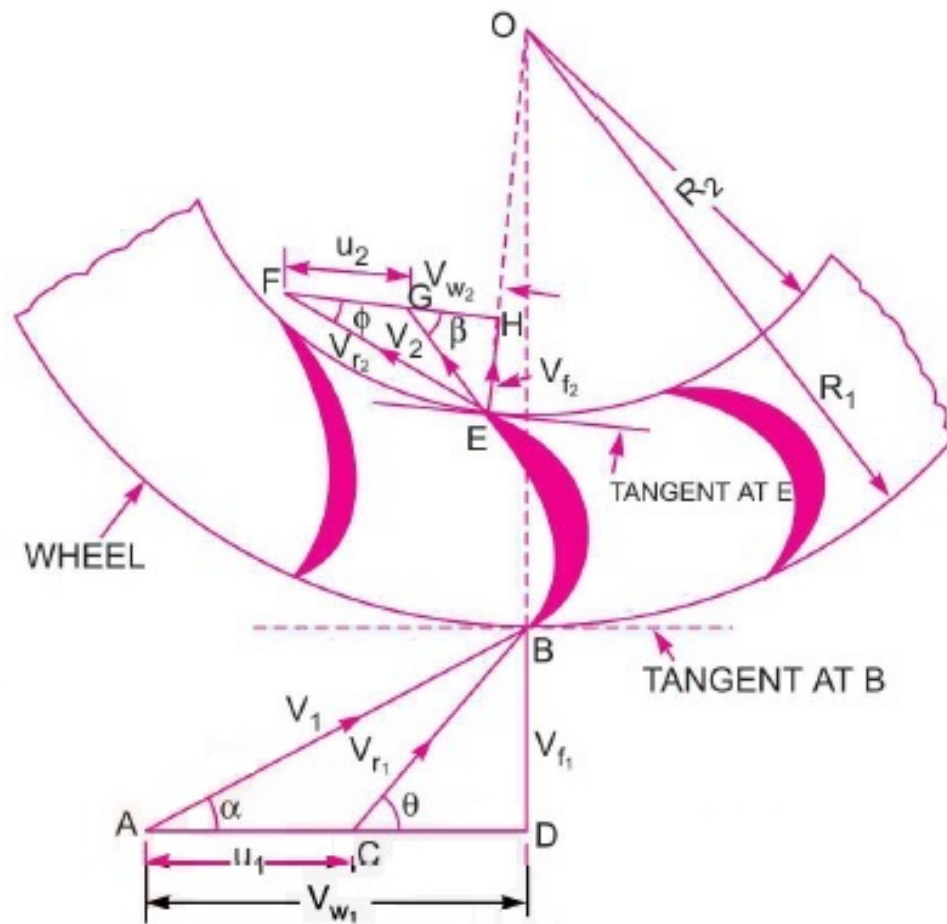


Figure 6: Series of vanes

Let,  $\omega$  is the angular velocity of the wheel,

$$u_1 = \omega R_1 = \frac{2\pi N}{60} R_1$$

$$u_2 = \omega R_2 = \frac{2\pi N}{60} R_2$$

here,  $N = \text{RPM}$

Let  $m$  be the mass flow rate striking the vane. The momentum in the tangential direction at the inlet  $= mv_w$

The moment of momentum about the center at inlet  $= mv_{w_1} R_1$

The moment of momentum about the center at outlet =  $-mv_{w_2}R_2$

$\therefore$  Torque on the wheel,

$$T = mv_{w_1}R_1 - (-mv_{w_2}R_2)$$

$$T = m(v_{w_1}R_1 + v_{w_2}R_2) \quad (28)$$

$$\begin{aligned}\text{Work done per second} &= T \times \omega \\ &= m(v_{w_1}R_1 + v_{w_2}R_2) \times \omega\end{aligned}$$

$$\text{work done per second} = m(v_{w_1}u_1 + v_{w_2}u_2) \quad (29)$$

Here,  $\beta < 90^\circ$

If  $\beta > 90^\circ$ ,

$$\text{work done per second} = m(v_{w_1}u_1 - v_{w_2}u_2) \quad (30)$$

The general expression,

$$\text{work done per second} = m(v_{w_1}u_1 \pm v_{w_2}u_2) \quad (31)$$

This equation is known as Euler Pump Turbine equation.

Hydraulic Efficiency,

$$\eta_h = \frac{m(v_{w_1}u_1 \pm v_{w_2}u_2)}{\frac{1}{2}mv_1^2} = \frac{2(v_{w_1}u_1 \pm v_{w_2}u_2)}{v_1^2} \quad (32)$$

### Problem 01

A jet of water having a velocity of  $30 \text{ ms}^{-1}$  impinging for a series of vanes mounted on the periphery of a wheel moving with a peripheral velocity of  $15 \text{ ms}^{-1}$ . The absolute velocity is directed at an angle of  $30^\circ$  to the direction of motion of vanes. The relative velocity at outlet is 95% of the value at inlet. The absolute velocity at exit is normal to the direction of the motion of the vane. Assuming smooth entry, find the vanes angle at inlet and outlet and the hydraulic efficiency of vane.

**Solution:**

given,  
 $v_1 = 30 \text{ m/s}$   
 $\alpha = 30^\circ$   
 $u_1 = 15 \text{ m/s}$

$v_{r_2} = 0.95 \times v_{r_1}$   
 $\beta = 90^\circ$  [normal]  
 so,  $v_{w_2} = 0, v_2 = v_{f_2}$   
 ✓ have to add figure in exam

$$\begin{aligned}v_{w_1} &= v_1 \cos 30 \\ &= 30 \cos 30 \\ &= 25.98 \text{ m/s} \\ \tan \theta &= \frac{v_{f_1}}{v_{w_1} - u_1} \\ \theta &= 53.8 \\ v_{r_1} &= \sqrt{[v_{w_1} - u_1]^2 + (v_{f_1})^2} \\ &= 18.59 \text{ m/s} \\ v_{r_2} &= 0.95 \times v_{r_1} \\ &= 17.67 \text{ m/s} \\ \eta_h &= \frac{2v_{w_1}u_1}{v_1^2} \\ \eta_h &= \frac{2 \times 25.98 \times 15}{30^2} \\ &= 0.866 \\ &= 86.7\% \\ \text{Assuminng } u_1 &= u_2, \\ \cos \phi &= \frac{v_{f_2}}{u_2} \\ \phi &= \cos^{-1} \left( \frac{15}{17.66} \right) \\ &= 27.53\end{aligned}$$

### Problem 02

A jet of water 5 cm in diameter impinges on a curved vane and is deflected through an angle of  $175^\circ$ . The vane moves in the same direction at that of the jet with a velocity of 35 m/s. The rate of flow is 170 l/s. Determine the compounds forces, horse power developed by the vane and water efficiency. Neglect friction. Solve this problem, if instead of one vane, there are a series of vanes fixed to a wheel.

$F_x = ?$ ,  $F_y = ?$ ,  $HP = ?$ ,  $\eta_h = ?$

**Solution:**

Given,

$$d = 5 \text{ cm}$$

$$u = 35 \text{ m/s}$$

$$Q = 170 \text{ l/s} = 0.17 \text{ m}^3/\text{s}$$

$$a = \frac{\pi}{4} [0.05]^2 = 0.196 \times 10^{-2} \text{ m}^2$$

$$v = \frac{Q}{a} = \frac{0.17}{0.196 \times 10^{-2}} = 86.58 \text{ m/s}$$

$$v = u + v_r$$

$$v_r = 86.58 - 35 = 51.58 \text{ m/s}$$

Neglecting friction,

$$v_{r1} = v_r = 51.58 \text{ m/s}$$

$$v_{r1} \cos \phi = 51.38 \text{ m/s}$$

$$\therefore v_{w1} = v_{r1} \cos \phi - u_1 = 51.38 - 35 = 16.38 \text{ m/s} [u = u_1]$$

$$F_x = \rho a v_r (v_w + v_{w1}) = 10427.87 \text{ N}$$

$$F_y = \rho a v_r \times v_{f1}$$

$$HP = \frac{F_x u}{746}$$

$$\eta_h = \frac{F_x u}{\frac{1}{2} \rho v^2} = \frac{10427.87 \times 35}{\frac{1}{2} \times 1000 \times 0.17 \times 86.58^2} = 57.3\%$$

## 6 Lecture 6: Hydraulic Turbines

Date: 24/06/2023

Hydraulic turbines are the machines which convert the hydraulic energy into mechanical energy. In other words, hydraulic turbines are prime movers which run with hydraulic energy. The mechanical energy produced by a hydraulic turbine can be connected into electric energy by coupling the turbine to an electric generator.

### Classifications of Turbines

May be classified according to the following criteria:

1. Hydraulic action
2. Direction of flow of water
3. Direction of the shaft
4. Head
5. Specific Speed

### Prime Mover

Prime movers refer to the mechanical devices or systems that convert hydraulic energy (the energy of flowing or falling water) into mechanical energy (rotational motion). These prime movers are responsible for driving the turbine rotor and generating power. In the case of hydraulic turbines, the most common type of prime mover is an electric generator or alternator. The turbine is connected to the rotor of the generator, and as the turbine rotates, it transfers its mechanical energy to the generator, which then converts it into electrical energy. The prime mover can also be a mechanical drive system, such as a gearbox or a shaft, which is connected to various industrial machines or equipment. In such cases, the mechanical energy produced by the turbine is directly transmitted to the driven machinery to perform specific tasks. The choice of prime mover depends on the application and the desired output. In most large-scale hydropower plants, electric generators are used as prime movers to produce electrical power that can be transmitted over long distances and distributed to consumers. In other industrial applications, mechanical prime movers may be employed for specific operations within a facility.

## Specific Speed

The specific speed of a hydraulic turbine is a dimensionless parameter that characterizes the geometric and hydraulic performance of the turbine. Specific speed ( $N_s$ ) is defined as the speed at which a geometrically similar turbine would operate to produce unit power (1 horsepower or 1 kilowatt) under a unit head (1 foot or 1 meter).

## Hydraulic Action

1. **Impulse Turbine:** Here the available head is converted into kinetic energy by passing the water through a nozzles. Ex - Pelton wheel, girard turbine, banki turbine etc.
2. **Reaction Turbine:** A part of the total head is converted in kinetic energy and the rest remains in the form of pressure energy. Example of reaction turbines - kaplan turbine, propeller turbine, etc.

## Direction of flow of water

1. Tangent flow turbine : The water strikes the runner in the direction of tangent to the wheel. Ex - pelton wheel.
2. radial flow turbine: may be classified as inward flow and outward flow. Ex - francis turbine (old) (inward flow)
3. Axial Flow : Kaplan and propeller turbine
4. Mixed Flow Turbine : Francis turbine

## Direction of the shaft

1. Vertical : shaft vertical, runner horizontal
2. Horizontal : shaft horizontal, runner vertical

## Head

1. High Speed Turbine: Net head is 150m - 2000 m. Ex - pelton wheel turbine
2. Medium Head Turbine: Head from 30 m - 150 m. Ex - Francis Turbine
3. Low Head Turbine: Head  $\leq$  30 m. Ex - Kaplan and propeller. (kaptai)

## Specific speed

1. Low Specific Speed : speed  $\leq$  60. Ex - pelton wheel
2. Medium Specific Speed : 60  $\leq$  speed  $\leq$  400. Ex - Francis turbine.
3. High Specific Speed: speed  $\geq$  400. Ex - Kaplan Turbine.

## Difference between axial and radial hydraulic turbine

- Fluid Flow Direction:

**Axial Hydraulic Turbine:** In an axial hydraulic turbine, the water flow is parallel to the axis of rotation. The water enters the turbine axially and passes through the rotor blades in the same axial direction.

**Radial Hydraulic Turbine:** In a radial hydraulic turbine, the water flow is radial, moving inward or outward from the center of the turbine. The water enters the turbine radially and flows through the rotor blades in a radial direction.

- Blade Orientation and Configuration:

**Axial Hydraulic Turbine:** Axial turbines have rotor blades arranged in a propeller-like configuration, similar to the blades of a ship's propeller. The blades are oriented parallel to the axis of rotation and typically have a streamlined shape to efficiently capture the water's energy.

**Radial Hydraulic Turbine:** Radial turbines have rotor blades arranged in a radial pattern, perpendicular to the axis of rotation. The blades extend radially from the center of the turbine and are typically straight or slightly curved. They are designed to effectively capture the water flow in a radial direction.

- Applications:

**Axial Hydraulic Turbine:** Axial turbines are commonly used in high-flow, low-head applications, such as in large-scale hydropower plants. They are suitable for situations where a large volume of water needs to be harnessed efficiently.

**Radial Hydraulic Turbine:** Radial turbines are typically employed in low-flow, high-head applications. They are often used in small-scale hydropower installations, such as run-of-river projects or micro-hydropower systems.

- Efficiency and Performance:

**Axial Hydraulic Turbine:** Axial turbines are known for their high efficiency at high flow rates. They can handle a significant volume of water and are well-suited for sites with a substantial water supply.

**Radial Hydraulic Turbine:** Radial turbines are efficient in applications where there is a significant pressure drop. They are designed to generate power under high head conditions, where water is available at a relatively low flow rate.

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## 7 Lecture 7: Pelton Wheel

Date: 08/07/2023

Mainly 2 types of turbine:

1. Impulse Turbine
2. Reaction Turbine

✓ Force always acts perpendicular to the wall.

### Pelton Wheel

The whole hydraulic energy is converted into kinetic energy.

### Major Components

#### a) Nozzle With Control Mechanism

The jet velocity remains the same and only the discharge changes.

#### b) Buckets & Runner

A pelton wheel is fitted with buckets having the shape of double hemispherical cup. The angle at the outlet teeth varies from  $10^\circ$  to  $20^\circ$  and the jet deflects  $170^\circ$ - $160^\circ$ .

The advantage of double cup bucket is that because of symmetric, the axial thrust on the shaft is zero.

### Casing

- To prevent splashing
- To lead the water to tail race
- To act as a safeguard against accident

### Hydraulic Brake

The hydraulic brake consists of a small nozzle which directs a jet on the back of the bucket, in the opposite direction which causes braking.

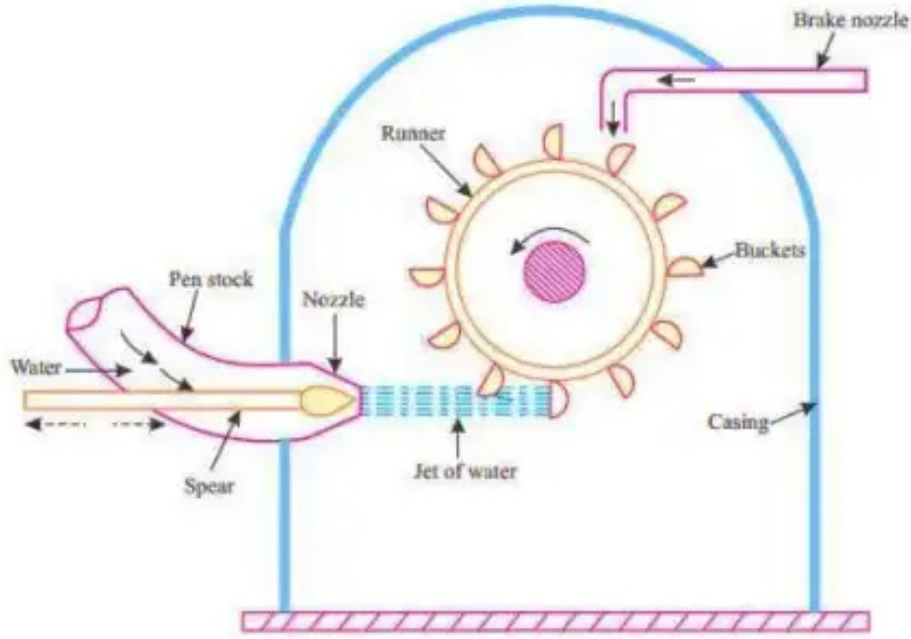


Figure 7: Pelton wheel components

### Deflector

The sudden closing of the nozzle may cause excessive water hammer. To avoid water hammer, the nozzle is closed slowly by a moveable steel plate known as deflector.

### Why Pelton wheel deflection angle is not set for 180°

Although, deflection angle 180° will give the best thrust, it is not set in pelton wheel. When water flows through the Pelton wheel, it strikes the buckets or cups, causing the wheel to rotate. The design of the buckets is crucial for efficient energy transfer. The water jet enters the bucket at a specific angle, known as the jet's deflection angle.

If the deflection angle were set to 180 degrees, the water jet would hit the bucket and then reverse its direction completely, flowing back in the opposite direction. This would result in a loss of kinetic energy and disrupt the smooth operation of the wheel.

To maximize the energy transfer, the deflection angle is typically set to less than 180 degrees. Ideally, the water jet should leave the bucket with minimal residual velocity, meaning that most of its kinetic energy has been transferred to the wheel. This is achieved by setting the deflection angle at a value that allows the water jet to leave the bucket at an optimal angle, usually around 160 to 170 degrees.

### Expression of work done

Effective head,  $H = \text{Gross head} - h_f$   
 $h_f \rightarrow$  loss of head in the penstock

torque,

$$T = \rho av [v_w R - (v_{w1} R_1)] = \rho av (v_w R + v_{w1} R_1)$$

$$W = T \times \omega = \rho av (v_w R + v_{w1} R_1) \times \omega$$

Now,  $R\omega = u, R_1\omega_1 = u_1$

$$W = \rho av (v_w u + v_{w1} u_1)$$

In general,

$$W = \rho av (v_w u \pm v_{w1} u_1) \quad (33)$$

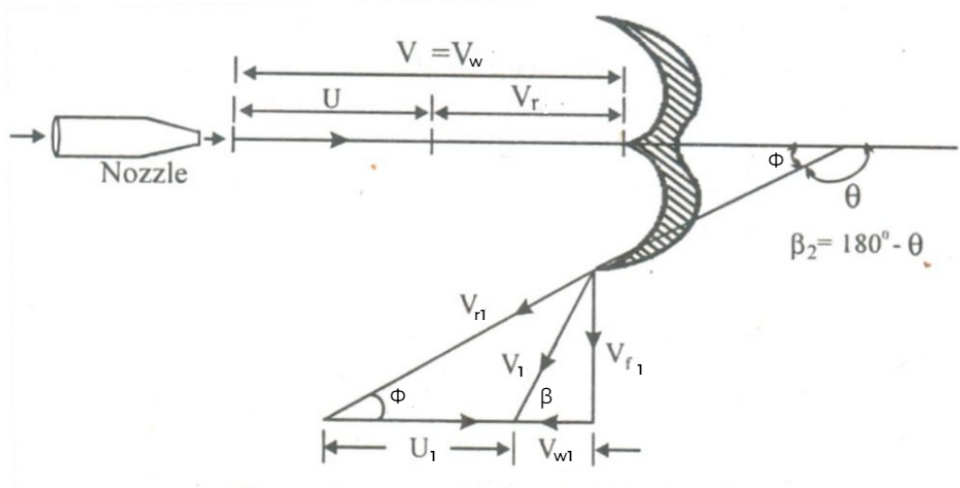


Figure 8: Force analysis on pelton wheel

Let,  $u = u_1$

$$\begin{aligned}
 W &= \rho av (v_w + v_{w1}) \times u \\
 &= \rho av (v + v_{r1} \cos \phi - u) \times u \\
 &= \rho av (v - u + K v_r \cos \phi) \times u \\
 &= \rho av [(v - u) + K(v - u) \cos \phi] \times u \\
 &= \rho av (v - u)(1 + K \cos \phi) \times u
 \end{aligned}$$

$$W = \rho av (v - u)(1 + K \cos \phi) \times u \quad (34)$$

Neglecting losses in nozzle,

$$\text{Input power} = \frac{1}{2} \rho av \times v^2 \quad (35)$$

Hydraulic efficiency,

$$\begin{aligned}
 \eta_h &= \frac{\text{work done}}{\text{input power}} \\
 &= \frac{\rho av (v - u)(1 + K \cos \phi) \times u}{\frac{1}{2} \rho av \times v^2} \\
 \eta_h &= \frac{2(v - u)(1 + K \cos \phi) \times u}{v^2} \quad (36)
 \end{aligned}$$