



Technical data sheet

Additives

(Soft hand base G804)

General information

These additives used to make up the ink properties according to application.

Soft hand base G804: Add this product to any Plastisol inks to improve the softness properties 30% by weight maximum.Little change in opacity has been noticed.

Commercial trademark: Green

Mesh recommended: 21-120 according to design

Photo-emulsion: Solvent resist

Washing: Ink cleaner

Viscosity reducer: Reducer 25, 40 & 70 (1-5%)

Curing: 80°C for 2-3 seconds using flash cure unit

Fixation: 149°C for 2 minutes "Hot air"

Storage: Avoid freezing and high temperature

Container: 1kg - 5kg - 25kg

Note: Inks must be tested before using.

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