



MATERIALSAFETYDATASHEET



SECTION1.CHEMICALPRODUCTANDCOMPANYIDENTIFICATION

Manufacturer'sName:SPI (Screen Printing Inks)

(86) 3A El-Faroukya Towers

Gesser El Suez st.,

El Nozha,

Cairo,Egypt

TelephoneNumber:(+2)02 262 11 617 / 8

Mobile Number: (+2) 0122 55 88 343

TradeName:ExcaliburDirectPrintPhthalate-FreePlastisolInks

Codes:G200-S200-I200-G800Reducer(40,25,70)-G803Extender Base-G504 Base-G505 Base-G551
Base-G High Stretch -G1600 High Density-G802 JELL-G802 Metallic-G500 Gold-G500 Silver

ChemicalFamily:Plastisol

ProductUse:Screenprintingink

WHMISClassification: Notcontrolled

SECTION2.COMPOSITIONANDINFORMATION ONINGREDIENTS

Ingredients	Percentage	TLV(ppm)	CAS#
PlasticizerPhthalateFree	30-40%		166412-78-8
Fume silica	1-5%		112945-52-5
PVCresin	30-40%		9002-86-2
TitaniumDioxide	5-40%		13463-67-7
Organicpigment	10-20%		Mixture

Compositioncomments: These products do not contain any known currently listed hazardous materials nor do they contain any carcinogenic or suspected carcinogenic agents.

There are no hazardous ingredients as defined under OSHA Regulations 29 CFR 1910.1200

SECTION 3. HAZARD IDENTIFICATION

Primary Routes of Exposure: Potential routes of overexposure to these products are skin contact and inhalation of fumes during heat processing.

Effects of Overexposure: Fumes emitted during fusion may irritate eyes, skin or respiratory tract.

Chronic Effects: Skin sensitization and allergic reactions may occur in certain individuals in slight cases.

Synergistic Products: None known

SECTION 4. FIRST AID MEASURES

Eye Contact: Immediately flush eyes with water for 15 minutes.

Skin Contact: Remove excess material from skin and wash with soap and water.

Inhalation: Remove to fresh air immediately.

Ingestion: Get immediate medical attention and advice.

SECTION 5. FIRE FIGHTING MEASURES

Flammability Properties

Flash Point (Closed Cup), °C: 227

Hazardous Combustion Products: Oxide of Carbon, Hydrochloric Acid

Explosion Limits: Not applicable

Explosion Data: Not applicable

Extinguishing Media: CO₂, Dry Chemical, Foam

Special Fire Fighting Procedures: Avoid breathing combustion product or use self-contained breathing apparatus.

Unusual Fire and Explosion Hazards: Container may explode when subjected to extreme conditions and temperatures.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Procedure if Material is Spilled or Released: Scoop material into a clean, properly labeled container for disposal and absorb remainder with inert material.

SECTION 7. HANDLING AND STORAGE

Handling: Handle and open containers with care. Avoid eye contact. Avoid excessive or repeated skin contact. Keep the containers closed when not in use.

Storage: Keep the container tightly closed in a cool, dry, well-ventilated area, away from oxidizing and combustible materials.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Respiration Protection: Not required with normal adequate ventilation

Ventilation: Exhaust systems sufficient to remove vapours released during fusion process

Engineering Controls:Not necessary

Personal Protective Equipment (PPE)

Skin Protection:Nitrile gloves if continual contact is likely

Footwear:Sneakers

Clothing:Nitrile socks if available

Respiratory Protection:Not required with normal adequate ventilation

Personal Hygiene:Avoid breathing fumes during fusion process. Wash hands before eating. Wash contaminated clothing before reuse. Normal washing will be sufficient.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance and Odor: Creamy paste with slight odour

Boiling Range, °C: 260

Vapor Pressure (mmHg @ 20°C): <0.001 @ 38°C

Vapor Density (Air = 1): Heavier than air

Specific Gravity (Water = 1): 1–1.5

Solubility in water: Insoluble

Percent Volatile by volume: Not applicable; Does not contain any volatile organic compounds

Hazardous Air pollutant: Does not contain any HAP's in accordance with US Environmental requirement list
pH: 7–6.8

SECTION 10. STABILITY AND REACTIVITY

Chemical Stability: Stable

Incompatibility (materials to avoid): Oxidizing material can cause reaction

Conditions of Reactivity: Prolonged exposure to temperatures @ 300°C, Product stable at ambient temperature

Hazardous Decomposition: Not established

SECTION 11. TOXICOLOGICAL INFORMATION

There is no known published data available for this product.

SECTION 12. ECOLOGICAL INFORMATION

There is no known published data available for this product..

SECTION 13. DISPOSAL CONSIDERATIONS

Waste Disposal Method: Dispose of in accordance with all Local, Provincial and Federal Regulations.

SECTION 14. TRANSPORT INFORMATION

Egyptian TDG Shipping Description: Not regulated

USDOT Classification:Notregulated
IATA: Notclassifiedasdangerousgoods

SECTION15.REGULATORYINFORMATION

U.S.TSCAInventoryStatus:AllcomponentsoftheseproductsareeitherontheToxicSubstances ControlAct(TSCA)InventoryList orexempt.

USEPACERCLAHazardousSubstances(40CFR302): Notapplicable

CaliforniaProposition 65:Not applicable

SARATitleIIISection 302ExtremelyHazardousSubstances:Not applicable

SARATitleIIISection 313ToxicChemicals:Notapplicable

DSL Inventory Status: All components of these products are either on the Domestic SubstancesList(DSL),theNon-DomesticSubstancesList(NDSL)orexempt.

NationalPollutantReleaseInventory(NPRI):Notapplicable

DSL:Allcomponentsofthisproduct areon SubstanceList

Note:Notavailable

HAZARDOUSMATERIALINFORMATIONSYSTEM:

Health:	1
Flammability:	0
Reactivity:	0
PersonalProtection:	A

SECTION16.OTHERINFORMATION

DISCLAIMER:Allinformationpresentedhereinis given ingoodfaithand isbasedonsourcesandtests areconsideredtobereliablebutcannotbeguaranteed.Itis theuser'sfullresponsibility toacceptriskfor thesafety,toxicity,handling,storage,anduseoftheproductas wellastodeterminethesuitability ofthis productforaspecificpurpose.We canmakenowarrantyastotheresultstobeobtainedinusingthe product.Thereforetheusermust assumeallrisk.

IssueDate:June15, 2014

MSDSPreparedby:

Dr. Abd El-Monim Mahmud