

VORON 2.4 R1 Instructions:

Plug into the ethernet in the back of the printer then go to any browser and type in:

mainsailos.local

(or a hotspot at Temp98, pas: Tmp22922)

Slicers and Printer Profiles

Here is the Identity of the Printer: Voron 2.4 (R1) 350mm

Super Slicer Profiles (Recommended):

Download the latest Super slicer, select a printer in the menu and download and import the profiles. Make sure to change the temperatures for the filament.



[https://github.com/AndrewEllis93/Ellis-SuperSlicer-Profiles/tree/master/SuperSlicer/CoreXY%20Speeds%20-%20Input%20Shaper/High%20Flow%20Hotend%20\(24mm3\)](https://github.com/AndrewEllis93/Ellis-SuperSlicer-Profiles/tree/master/SuperSlicer/CoreXY%20Speeds%20-%20Input%20Shaper/High%20Flow%20Hotend%20(24mm3))

Cura:

Go to add a printer, Offline printer, then add the Voron.

Any other slicer:

The important part of any slicer for this printer is to add go to the start and end Gcode section, “**start_print**” and “**end_print**” in their respective sections.

Login for rapi:

pi
ras

If you have any issues with the interfaces look up the documentation for Klipper, Mainsail.

Tuning information:

<https://ellis3dp.com/Print-Tuning-Guide/>, or official Voron documentation

Temporary github: https://github.com/Hayden-Threlfall/Voron2_prime_Lab

If you need any help ask the discord.