VORON 2.4 R1 Instructions:

Plug into the ethernet in the back of the printer then go to any browser and type in:
mainsailos.local
(or a hotspot at Temp98, pas: Tmp22922)

Slicers and Printer Profiles
Here is the Identity of the Printer: Voron 2.4 (R1) 350mm

Super Slicer Profiles (Recommended):
Download the latest Super slicer, select a printer in the menu and download and import the profiles. Make sure to change the temperatures for the filament.

https://github.com/AndrewEllis93/Ellis-SuperSlicer-Profiles/tree/master/SuperSlicer/CoreXY%20Speeds%20-%20Input%20Shaper/High%20Flow%20Hotend%20(24mm3)

Cura:
Go to add a printer, Offline printer, then add the Voron.

Any other slicer:
The important part of any slicer for this printer is to add go to the start and end Gcode section, "**start_print**" and "**end_print**" in their respective sections.

Last Information the Login for the Rapi is
pi
ras
If you have any issues with the interfaces look up the documentation for Klipper, Mainsail.
Or tuning help use https://ellis3dp.com/Print-Tuning-Guide/
If you need any help ask the discord.