10 mm and 13 mm Slim Font Seven Segment Displays

Technical Data

HDSP-315x Series HDSP-316x Series HDSP-515x Series HDSP-516x Series

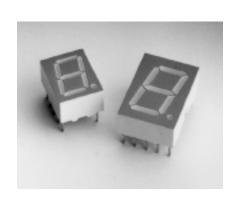
Features

- Excellent Appearance
- Slim Font Design
- Mitered Corners, Evenly Illuminated Segments
- Gray Face for Optimum On/Off Contrast
- Choice of Colors: DH AlGaAs Red, High Efficiency Red (HER), Yellow, and Green
- Low Current Available, AlGaAs Red and HER Choice of Character Size: 10 mm and 13 mm
- $\pm 50^{\circ}$ Viewing Angle
- Characterized for Luminous Intensity

Description

The HDSP-31xx-51xx Series of displays incorporates a new slim font character design. This slim font features narrow width, specially mitered segments to give a fuller appearance to the illuminated character. Faces of these displays are painted a neutral gray for enhanced on/off contrast.

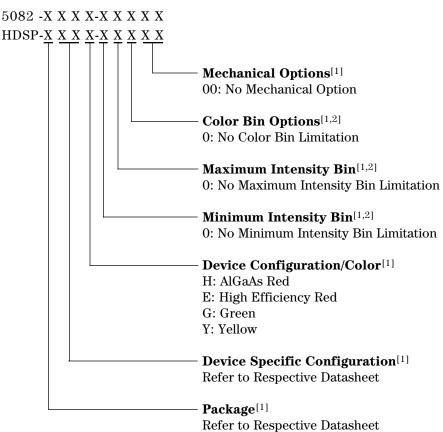
All devices are available in either common anode or common cathode configuration with right hand decimal point. Low current versions are available in either AlGaAs red or HER.



Devices

AlGaAs Red Low Current HDSP-	HER Std. Current HDSP-	HER Low Current HDSP-	Yellow Std. Current HDSP-	Green Std. Current HDSP-	Description	Package Drawing
315H	315E	315L	315Y	315G	Common Anode, 10 mm Display	A
316H	316E	316L	316Y	316G	Common Cathode, 10 mm Display	В
515H	515E	515L	515Y	515G	Common Anode, 13 mm Display	A
516H	516E	516L	516Y	516G	Common Cathode, 13 mm Display	В

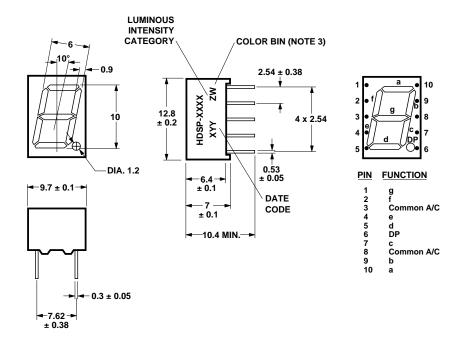
Part Numbering System



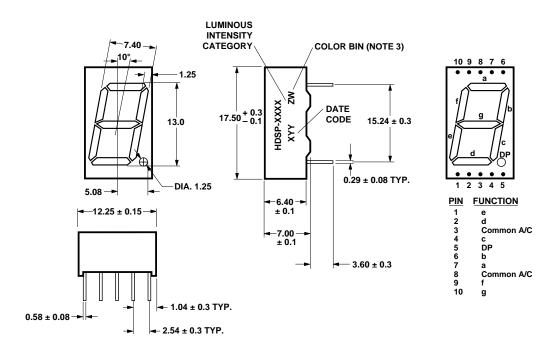
Notes:

- 1. For codes not listed in the figure above, please refer to the respective datasheet or contact your nearest Agilent representative for details.
- 2. Bin options refer to shippable bins for a part number. Color and Intensity Bins are typically restricted to 1 bin per tube (exceptions may apply). Please refer to respective datasheet for specific bin limit information.

HDSP-315x/316x Series



HDSP-515x/516x Series



NOTES: 1. PACKAGE DIMENSIONS IN MILLIMETERS.

2. UNTOLERANCED DIMENSIONS ARE FOR REFERENCE ONLY.

3. FOR YELLOW AND GREEN DEVICES ONLY.

Absolute Maximum Ratings

Description	AlGaAs Red Low Current	HER	HER Low Current	Yellow	Green	Units	
Average Power per Segment or DP	37	105	52	80	105	mW	
Peak Forward Current per Segment or DP	45	90[2]	45	60 ^[5]	90 ^[7]	mA	
DC Forward Current per Segment or DP	15[1]	30[3]	15[4]	20[6]	30[8]	mA	
Operating Tempera- ture Range	-20 to 100	-40 to +100					
Storage Temperature Range		-40 to +100					
Reverse Voltage per Segment or DP	3.0						
Wavesoldering Temperature for 3 seconds 1.59 mm. below body		250					

- Notes:
 1. Derate above 91°C at 0.53 mA/°C.
 2. See Figure 4 to establish pulsed conditions.
 3. Derate above 53°C at 0.45 mA/°C.
 4. Derate above 80°C at 0.38 mA/°C.
 5. See Figure 5 to establish pulsed conditions.
 6. Derate above 81°C at 0.52 mA/°C.
 7. See Figure 6 to establish pulsed ocnditions.
 8. Derate above 39°C at 0.37 mA/°C.

Electrical/Optical Characteristics at $T_A = 25$ $^{\circ}$ C

AlGaAs Red Low Current

Device Series HDSP-	Parameter	Symbol	Min.	Тур.	Max.	Units	Test Conditions
315/316H 515/516H	Luminous Intensity/Segment ^[1,2] (Digit Average)	I _V	180	650		μcd	$I_{\rm F} = 1 \text{ mA}$
	Forward Voltage/Segment or DP	V_{F}		1.8	2.2	V	$I_F = 1 \text{ mA}$
	Peak Wavelength	$\lambda_{ ext{PEAK}}$		645		nm	
	Dominant Wavelength ^[3]	$\lambda_{ m d}$		637		nm	
	Reverse Voltage/Segment or DP ^[4]	V_{R}	3	15		V	$I_R = 100 \mu\text{A}$
	Thermal Resistance LED Junction-to-Pin	$ m R heta_{J ext{-PIN}}$		255		°C/W/Seg	

HER

Device Series HDSP-	Parameter	Symbol	Min.	Тур.	Max.	Units	Test Conditions
315/316E 515/516E	Luminous Intensity/Segment ^[1,2] (Digit Average)	I _V	450	2600		μcd	$I_F = 10 \text{ mA}$
	Forward Voltage/Segment or DP	V_{F}		1.9	2.5	V	$I_F = 10 \text{ mA}$
	Peak Wavelength	$\lambda_{ ext{PEAK}}$		635		nm	
	Dominant Wavelength ^[3]	$\lambda_{ m d}$		626		nm	
	Reverse Voltage/Segment or DP ^[4]	V_{R}	3	30		V	$I_R = 100 \mu\text{A}$
	Thermal Resistance LED Junction-to-Pin	$R\theta_{ ext{J-PIN}}$		200		°C/W/Seg	_

HER Low Current

Device Series HDSP-	Parameter	Symbol	Min.	Тур.	Max.	Units	Test Conditions
315/316L 515/516L	Luminous Intensity/Segment ^[1,2] (Digit Average)	I_{V}	180	370		μcd	$I_F = 2 \text{ mA}$
	Forward Voltage/Segment or DP	V_{F}		2.1	2.5	V	$I_F = 2 \text{ mA}$
	Peak Wavelength	$\lambda_{ ext{PEAK}}$		635		nm	
	Dominant Wavelength ^[3]	$\lambda_{ m d}$		626		nm	
	Reverse Voltage/Segment or DP ^[4]	$V_{ m R}$	3	30		V	$I_R = 100 \mu\text{A}$
	Thermal Resistance LED Junction-to-Pin	$ m R heta_{J ext{-PIN}}$		200		°C/W/Seg	

Yellow

Device Series HDSP-	Parameter	Symbol	Min.	Тур.	Max.	Units	Test Conditions
315/316Y 515/516Y	Luminous Intensity/Segment ^[1,2] (Digit Average)	I_V	450	1800		μcd	$I_F = 10 \text{ mA}$
	Forward Voltage/Segment or DP	V_{F}		2.0	2.5	V	$I_F = 10 \text{ mA}$
	Peak Wavelength	λ_{PEAK}		583		nm	
	Dominant Wavelength ^[3]	$\lambda_{ m d}$		586		nm	
	Reverse Voltage/Segment or DP ^[4]	V_{R}	3	50		V	$I_R = 100 \mu\text{A}$
	Thermal Resistance LED Junction-to-Pin	$R\theta_{\text{J-PIN}}$		200		°C/W/Seg	

Green

Device Series HDSP-	Parameter	Symbol	Min.	Тур.	Max.	Units	Test Conditions
315/316E 515/516E	Luminous Intensity/Segment ^[1,2] (Digit Average)	I_{V}	450	5000		μcd	$I_F = 10 \text{ mA}$
	Forward Voltage/Segment or DP	V_{F}		2.1	2.5	V	$I_F = 10 \text{ mA}$
	Peak Wavelength	λ_{PEAK}		566		nm	
	Dominant Wavelength ^[3]	$\lambda_{ m d}$		571		nm	
	Reverse Voltage/Segment or DP ^[4]	V_{R}	3	50		V	$I_R = 100 \mu A$
	Thermal Resistance LED Junction-to-Pin	$R\theta_{ ext{J-PIN}}$		200		°C/W/Seg	

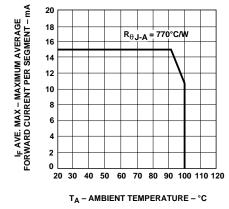
Notes:

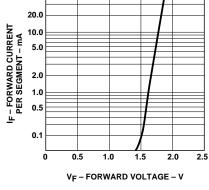
- 1. Case temperature of device immediately prior to the intensity measurement is 25° C.
- 2. The digits are categorized for luminous intensity. The intensity category is designated by a letter on the side of the package.

50.0

- 3. The dominant wavelength, λ is derived from the CIE chromaticity diagram and is that single wavelength which defines the color of the device.
- 4. Typical specification for reference only. Do not exceed absolute maximum ratings.

AlGaAs Low Current





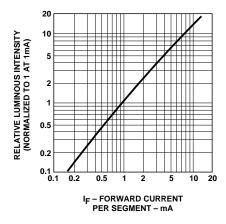


Figure 1. Maximum Allowable Average or DC Current vs. Ambient Temperature.

Figure 2. Forward Current vs. Forward Voltage.

Figure 3. Relative Luminous Intensity vs DC Forward Current.

HER, Yellow, and Green

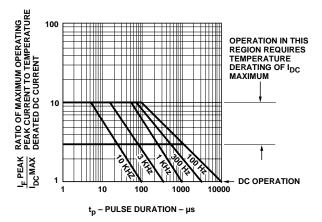


Figure 4. Maximum Tolerable Peak Current vs. Pulse Duration – HER.

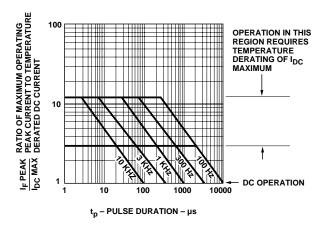


Figure 6. Allowable Peak Current vs. Pulse Duration – Green.

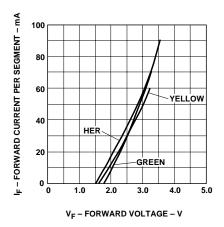


Figure 8. Forward Current vs. Forward Voltage Characteristics.

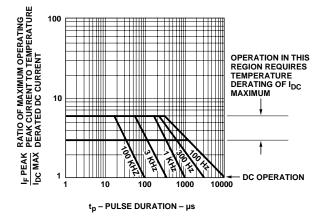


Figure 5. Maximum Tolerable Peak Current vs. Pulse Duration – Yellow.

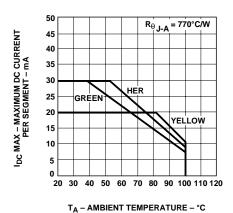
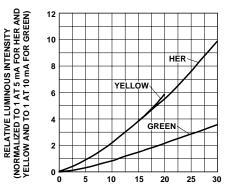


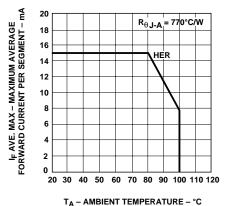
Figure 7. Maximum Allowable DC Current per Segment as a Function of Ambient Temperature.

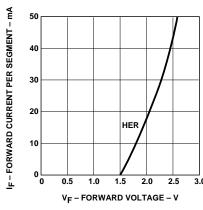


I_F – FORWARD CURRENT PER SEGMENT – mA

Figure 9. Relative Luminous Intensity vs. DC Forward Current.

HER Low Current





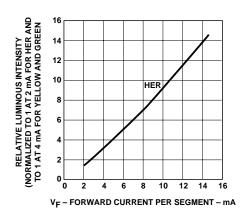


Figure 10. Maximum Allowable Average or DC Current vs. Ambient Temperature.

Figure 11. Forward Current vs. Forward Voltage.

Figure 12. Relative Luminous Intensity vs. DC Forward Current.

Intensity Bin Limits (mcd)

HER Low Current, AlGaAs Red Low Current

HDSP-31xL/H, HDSP-51xL/H							
IV Bin Category	Min.	Max.					
E	0.180	0.360					
F	0.280	0.560					
G	0.450	0.900					
Н	0.700	1.400					
I	1.100	2.200					
K	1.800	3.600					
L	2.800	5.600					
M	4.500	9.000					
N	7.000	15.000					

HER Std. Current, Green Std. Current, Yellow Std. Current

HDSP-31xE/G/Y, HDSP-51xE/G/Y								
HDSF-31XE/G/1, HDSF-31XE/G/1								
IV Bin Category	Min.	Max.						
G	0.450	0.900						
Н	0.700	1.400						
I	1.100	2.200						
K	1.800	3.600						
L	2.800	5.600						
M	4.500	9.000						
N	7.000	15.000						

Color Categories

		Dominant Wavelength (nm)				
Color	Bin	Min.	Max.			
Yellow	1	581.50	585.00			
	3	584.00	587.50			
	2	586.50	590.00			
	4	589.00	592.50			
Green	2	573.00	577.00			
	3	570.00	574.00			
	4	567.00	571.00			
	5	564.00	568.00			

Note:

All categories are established for classification of products. Products may not be available in all categories. Please contact your local Agilent representatives for further clarification/information.

Electrical/Optical

For more information on electrical/optical characteristics, please see Application Note 1005.

Contrast Enhancement

For information on contrast enhancement, please see Application Note 1015.

Soldering/Cleaning

Cleaning agents from the ketone family (acetone, methyl ethyl ketone, etc.) and from the chlorinated hydrocarbon family (methylene chloride, trichloroethylene, carbon tetrachloride, etc.) are not recommended for cleaning LED parts. All of these

various solvents attack or dissolve the encapsulating epoxies used to form the package of plastic LED parts.

For further information on soldering LEDs, please refer to Application Note 1027.



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