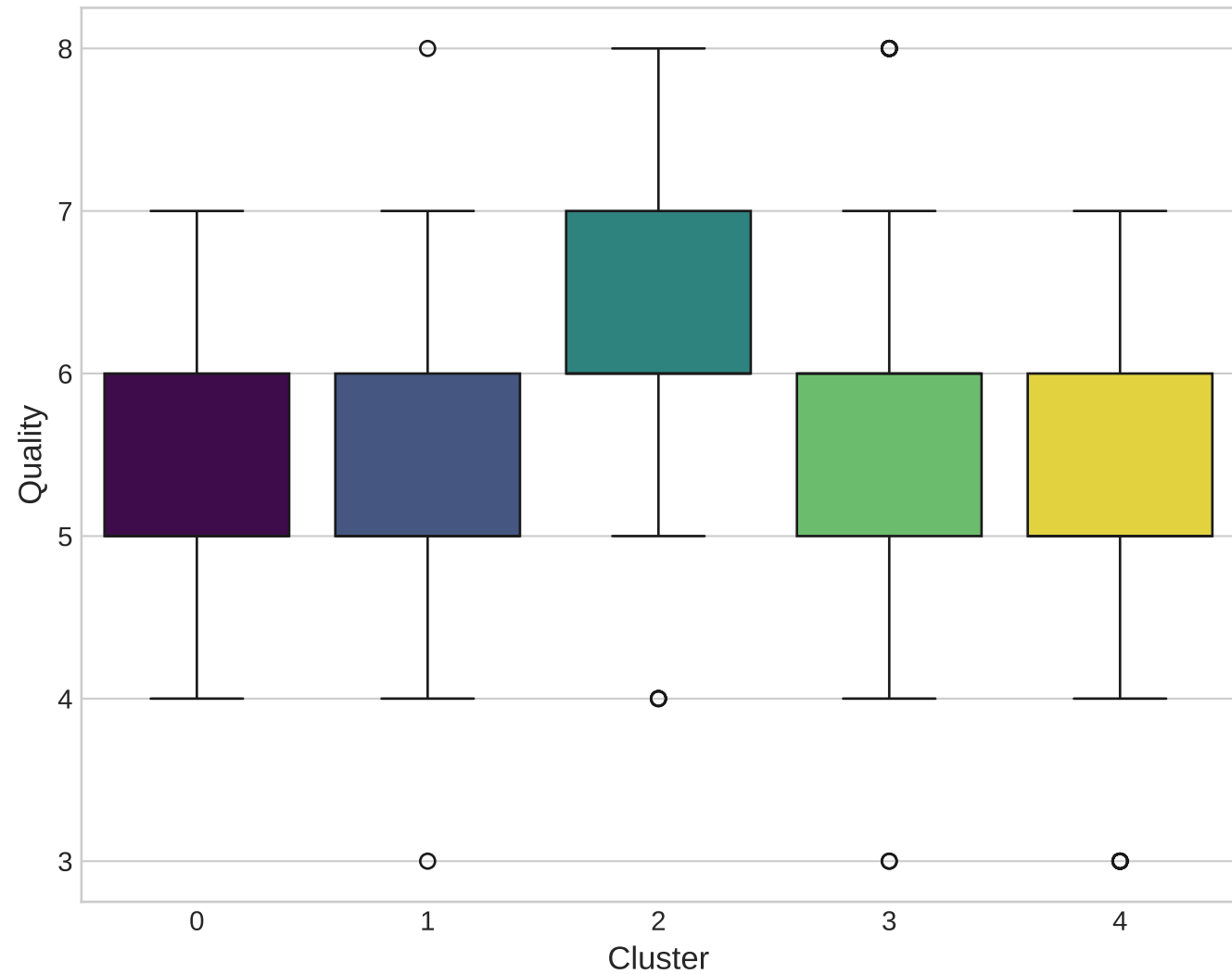**Quality Distribution by Cluster** — **Mean Quality by Cluster (±1 std)**