

Highly Enhanced Curie Temperature in Ga-Implanted Fe_3GeTe_2 van der Waals Material

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Among many efforts in the research of van der Waals (vdW) magnetic materials, increasing the Curie temperature above room temperature has been at the center of research in developing spintronics technology using vdW materials. Here an effective and reliable method of increasing the Curie temperature of ferromagnetic Fe_3GeTe_2 vdW materials by Ga implantation is reported. It is found that implanting Ga into Fe_3GeTe_2 by the amount of 10^{-3} Ga \AA^{-3} could greatly enhance the Fe_3GeTe_2 Curie temperature by almost 100%. Spatially resolved microdiffraction and element-resolved X-ray absorption spectroscopy show little changes in the Fe_3GeTe_2 crystal structure and Fe valence state. In addition, the Ga implantation changes the Fe_3GeTe_2 magnetization from out-of-plane direction at low temperature to in-plane direction at high temperature. The result opens a new opportunity for tailoring the magnetic properties of vdW materials beyond room temperature.

The discovery of intrinsic magnetic long-range order in 2D van der Waals (vdW) materials^[1,2] opened up enormous opportunities for both fundamental research and spintronic applications.^[3,4] Great effort has been devoted along two directions in the last a few years. One is to integrate magnetization with other physical quantities aiming to control each other, such

as the control of the interlayer coupling by electric field^[5,6] and doping,^[7] gate-modulation of the magnetism and magneto-optics,^[8] and pressure-induced spin-lattice coupling^[9] and spin reorientation transition,^[10] etc. The other direction is to enhance the Curie temperature (T_C) of vdW materials above room temperature for future spintronics devices. Noticing that most of the vdW magnetic materials have a T_C well below room temperature, the second direction is particularly important and urgent for future technological applications of vdW magnetic materials.

Recently, there have been several different approaches that successfully increase the T_C of vdW materials above room temperature even though the underlying mechanism remains unclear. One approach is to

grow vdW thin films using molecular beam epitaxy (MBE). For example, it was reported that single-layer MBE-grown VSe_2 ^[11] has a T_C above room temperature and a corresponding giant magnetic moment ($\approx 15 \mu_B$ per unit cell). Room temperature magnetic order of MBE-grown MnSe_x was also reported^[12] with caution because of the complicated MnSe_x phase diagram. The second approach is to enhance T_C by ionic gating although it is difficult to distinguish the effects between the energy band shift and the intercalation of lithium ions.^[13] Finally, it was reported that patterning vdW magnetic flakes into microstructures using focused ion beam (FIB) could lead to a T_C above room temperature.^[14] Again it is unclear on the underlying mechanism as a pure finite size effect or as a possible Ga doping from the FIB. Regardless of the underlying mechanism, the above results indicate that the T_C of vdW magnetic material is very sensitive to its environment, making it very promising to tune the T_C of vdW magnetic material by chemical doping. In this paper, we report an effective and reliable method to tune the T_C of Fe_3GeTe_2 vdW materials from the bulk value of 230 K to as high as 450 K by controlling the fluence of Ga irradiation on the Fe_3GeTe_2 .

Figure 1b shows the image of one 170 nm thick Fe_3GeTe_2 flake onto which a series of square-shaped areas ($4 \mu\text{m} \times 4 \mu\text{m}$) had been exposed to Ga^+ irradiation (30 keV, 10 pA) with different exposure time as described in the experimental section under exactly the same condition. In this way, we can single out the effect of Ga irradiation fluence on the T_C enhancement by eliminating other factors such as the square size, sample thickness, and

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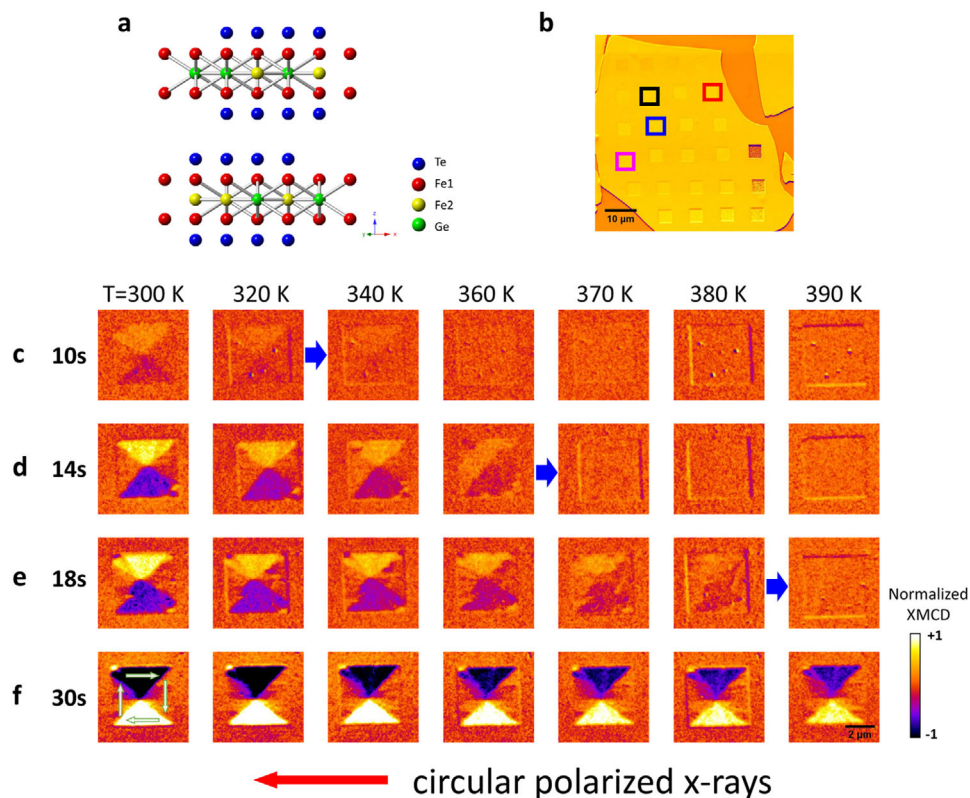


Figure 1. a) Crystal structure (side view) of Fe₃GeTe₂. b) Scanning electron microscopy image of a Fe₃GeTe₂ flake (yellow color) on a silicon substrate (orange color). Arrays of squares (4 $\mu\text{m} \times 4 \mu\text{m}$) on the flake are exposed to Ga irradiation with different time with the squares marked by black, red, blue, and pink color exposed by 10, 14, 18, and 30 s, respectively. c–f) Temperature-dependent magnetic domains from the four squares marked in (b). Blue arrows indicate the corresponding T_C where the magnetic contrast disappears. Red arrow at the bottom of the figure indicates the incident direction of the circularly polarized X-rays.

Ga⁺ voltage/current, etc. Figure 1c–f shows the magnetic contrast above room temperature from four micropatterns with Ga⁺ exposure time of 10, 14, 18, and 30 s as measured with X-ray photoemission electron microscopy (PEEM). We find that all four Fe₃GeTe₂ micropatterns exhibit in-plane magnetization forming a vortex state at room temperature (300 K) and the surrounding unexposed Fe₃GeTe₂ materials show the expected zero magnetic contrast, indicating that Ga⁺ exposure has locally enhanced the T_C of Fe₃GeTe₂ from its bulk value of 230 K to above room temperature. The contrast is reversed when changing the X-ray polarization from left- to right-circularly polarizations, indicating that the origin of the contrast is magnetic (see discussions below). The magnetic vortex contrast disappears at temperatures higher than room temperature (indicated by the blue arrows in Figure 1c–f), further demonstrating an enhanced T_C above room temperature.

Figure 2a shows the temperature-dependent magnetic contrast of the vortices with different Ga⁺ exposure time. We extrapolate the T_C value from the temperature, at which magnetic contrast disappears. For 20 and 30 s Ga⁺ exposure time, the T_C value is obviously above 390 K, which is the highest achievable temperature of the cryogenic PEEM sample holder. For these two cases, we estimate the T_C by extracting the zero-contrast temperature from the temperature-dependent magnetic contrast below 390 K. The result (Figure 2b) shows unambiguously a monotonic increase of T_C up to 450 K with increasing the Ga⁺ exposure time,

demonstrating the effective method of tuning the T_C of Fe₃GeTe₂ by controlling the Ga irradiation time.

After confirming the enhancement of T_C by Ga⁺ irradiation, the next question is what is the effect of Ga⁺ irradiation on Fe₃GeTe₂? Obviously, the high energy Ga⁺ should sputter away some materials (Pd covering layer and some Fe₃GeTe₂) off the sample even though the Ga exposure time is short. Detailed depth calibration shows that the Pd covering layer was indeed sputtered away from the sample (Figure S1, Supporting Information). In addition to the sputtering effect, high energy Ga⁺ irradiation has been reported to also result in amorphization or structural change of 2D materials.^[15,16,17] A recent experiment^[15] shows that a Ga dose of 3.1×10^{15} ions cm⁻², which is similar to our case of 10 s exposure time (Ga dose 3.9×10^{15} ions cm⁻²), to a single layer graphene could amorphize or change $\approx 1/3$ layer into other structures. To search for any structural change of the Fe₃GeTe₂ crystal due to Ga irradiation, we performed microdiffraction measurement. We find that the Laue diffraction from the Ga⁺ exposed area (Figure 2e) exhibits identical pattern as the un-exposed area (Figure 2f). Detailed analysis of the Laue pattern allows a quantitative mapping (Figure 2d) of the lattice strain in the out-of-plane direction.^[18] The result shows that the variation of the out-of-plane lattice constant is no more than 0.2%. However, this microdiffraction result does not rule out the existence of small amount of amorphous or structural

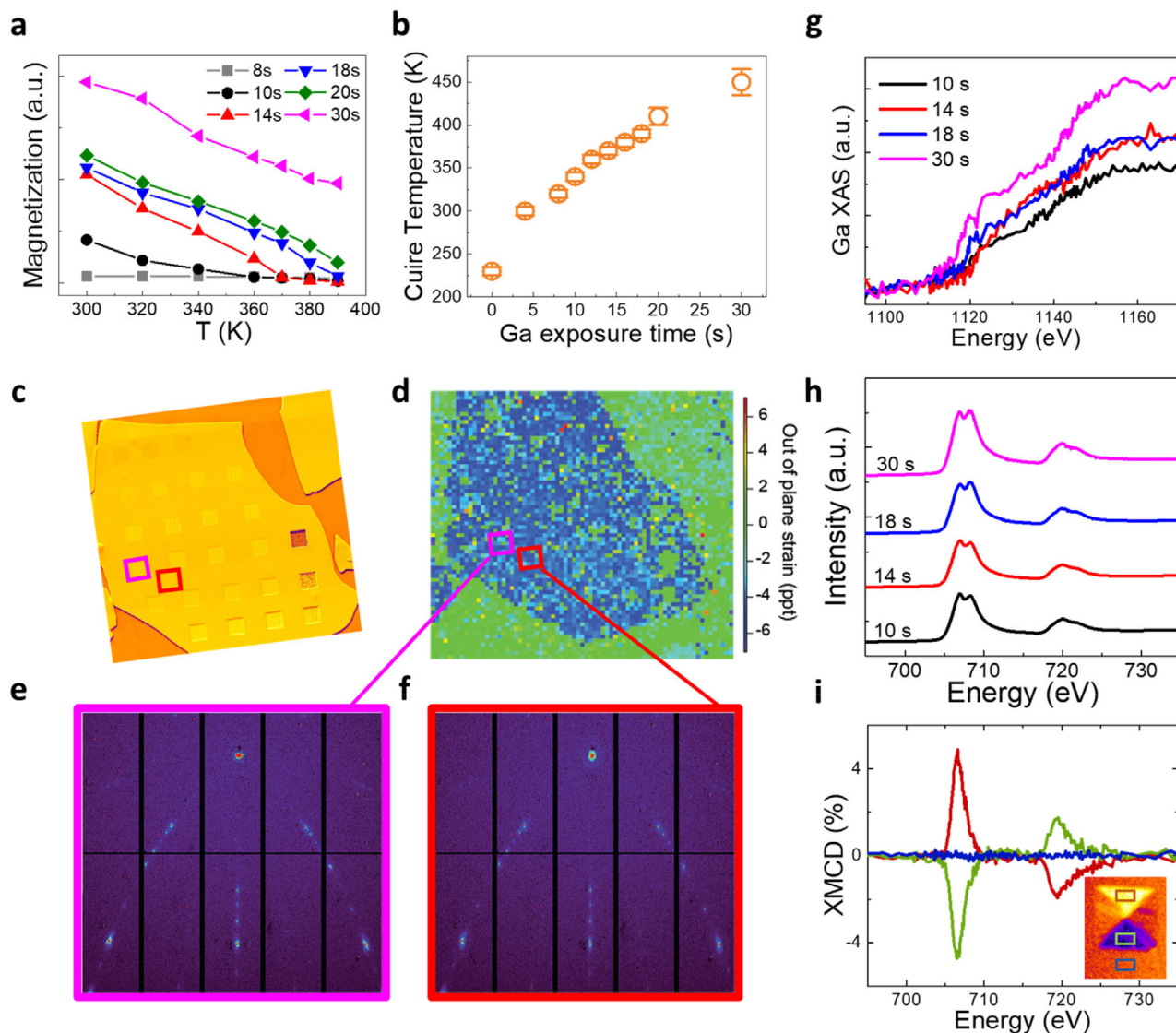


Figure 2. a) Magnetization contrast as a function of temperature from Fe_3GeTe_2 with different Ga exposure time. b) Summarized Curie temperature as a function of Ga exposure time. c) Scanning electron microscopy image of the Ga-milled Fe_3GeTe_2 flake. d) The out-of-plane strain mapping obtained from microdiffraction. Selected Laue patterns from e) 30 s-Ga exposed and f) un-exposed area. Selected XAS at g) Ga edge and h) Fe edge from Fe_3GeTe_2 with various exposure time. i) XMCD spectra from a magnetic vortex formed in a Ga-exposed Fe_3GeTe_2 square at RT.

changed Fe_3GeTe_2 because the Laue diffraction is from the whole Fe_3GeTe_2 flake. More likely, our result suggests that most of Ga^+ exposed Fe_3GeTe_2 retains its original single-crystalline structure with small amount being changed into amorphous or structurally damaged Fe_3GeTe_2 . It is difficult to quantify the amount of the amorphous layer and the percentage of remaining crystalline Fe_3GeTe_2 within this amorphous layer. We estimate a possible 10–30 nm amorphous or structurally changed layer in our sample according to Ga irradiation result on a range of different materials.^[19] From the point of view of magnetism, magnetic vortex state could be formed spontaneously only above a critical thickness,^[14,20] the amorphous or structurally changed layer alone seems unlikely to form the magnetic vortex state. Therefore, the magnetic vortex state is more likely contributed from both the amorphous or structurally changed surface layer and the

single crystalline Fe_3GeTe_2 . Another factor which should be considered is the strain effect. Theoretical calculation^[21] shows that the perpendicular magnetic anisotropy in single layer Fe_3GeTe_2 could be enhanced by biaxial tensile strains and be weakened by compressive strains. The latter could be a plausible mechanism for the observed in-plane magnetization in Figure 1. Obviously, more investigation on the Ga irradiated Fe_3GeTe_2 layer (e.g., thickness, amorphization level, structure change, defects amount etc.) is needed in the future with nanometer resolved structural characterizations.

Besides the sputtering and amorphization effects, some tiny amount of the high energy Ga ions could also penetrate and be implanted inside the Fe_3GeTe_2 . Estimated from our calculation (Figure S2, Supporting Information), the mean Ga implantation depth is about 14 nm. Therefore the 10–30 s exposure time

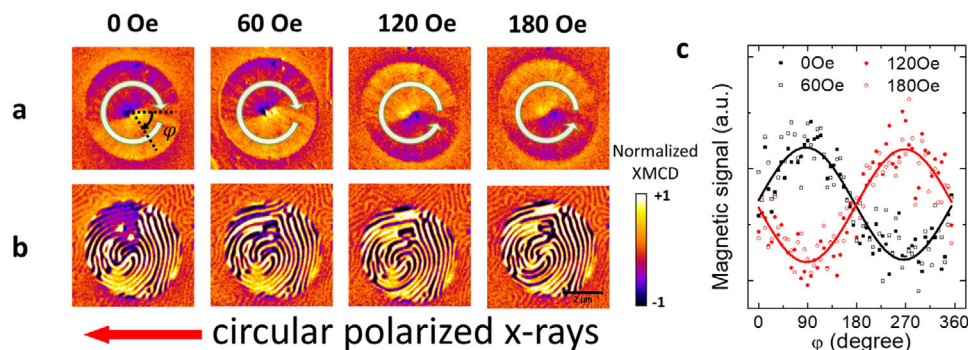


Figure 3. Magnetic domains of a Ga exposed 5 μm diameter circular area after applying magnetic field pulses of 0, 60, 120, and 180 Oe at a) RT and b) 110 K. c) Angular distribution of magnetic contrast from images in (a) follows a sinusoidal function, showing the continuous change of magnetization direction within the film plane. Red arrow at the bottom of the figure indicates the incident direction of the circularly polarized X-rays.

at 10 pA in Figure 1 corresponds to $2.8\text{--}8.4 \times 10^{-3} \text{ Ga } \text{\AA}^{-3}$ (assuming 100% incident Ga were implanted into Fe_3GeTe_2), which is much less than the Fe atoms inside Fe_3GeTe_2 . We then did chemical analysis of the Ga and Fe atoms in the sample by taking element-resolved X-ray absorption spectroscopy (XAS) at the Ga absorption edge (Figure 2g) and the Fe absorption edge (Figure 2h), respectively. The high sensitivity of XAS allows the detection of tiny amount of Ga inside the sample. Indeed, the presence of the Ga XAS from the Ga^+ exposed area confirms the existence of Ga inside the sample. The increased Ga intensity with Ga^+ exposure time suggests an increased concentration of Ga inside Fe_3GeTe_2 (Figure 2g). The XAS from the Fe absorption edge, however, show little change with the Ga^+ exposure time (Figure 2h). Therefore we conclude that either the amorphized Fe_3GeTe_2 has almost identical Fe spectra as in un-irradiated Fe_3GeTe_2 ,^[22] or Ga amount is too tiny to change the valence state of the Fe atoms in Fe_3GeTe_2 . Then the interesting question is whether the ferromagnetic state shown in Figure 1 is from the majority Fe atoms in Fe_3GeTe_2 or from the tiny amount of Fe atoms around the implanted Ga ions? We measured the X-ray magnetic circular dichroism (XMCD) by taking the difference of XAS for left- and right-circularly polarized X-rays. Figure 2i shows representative XMCD result taken from different locations of a magnetic vortex at room temperature. As expected, the XMCD signals from opposite magnetizations of the magnetic vortex exhibit opposite signs and the XMCD outside the Ga^+ exposed region shows zero XMCD signal, demonstrating clearly the ferromagnetic origin of the contrast in Figure 1c–f. The single peak of Fe XMCD at L_3 and L_2 edges also rules out the ferromagnetic origin from any possible Fe oxides such as $\gamma\text{-Fe}_2\text{O}_3$ and Fe_3O_4 .^[23] Most importantly, the XMCD magnitude (4.8%) is similar to the XMCD magnitude from unexposed Fe_3GeTe_2 ,^[14] showing that the ferromagnetic order is from the majority of the Fe atoms in Fe_3GeTe_2 rather than from tiny amount of the Fe atoms around the implanted Ga ions (see Section S3 in the Supporting Information). Then all the above results show that regardless of the detailed effects of Ga implantation on Fe_3GeTe_2 crystal, a tiny amount Ga implantation increases the T_C of the Fe_3GeTe_2 by $\approx 100\%$, demonstrating the sensitive dependence of the Fe_3GeTe_2 T_C on its environmental change. Although it is too early to identify the underlying mechanism unambiguously, several possible mechanisms were discussed (see Section S4 in Supporting

Information). Despite the fact that Ga implantation could damage the crystal structure of the materials, the enhanced Curie temperature beyond room temperature may still create application potentials to devices which do not require perfect crystal structure of vdW materials.^[24–27]

Notice that the magnetic vortex state in Figure 1 has in-plane magnetization and the Ga unexposed Fe_3GeTe_2 has out-of-plane magnetization with stripe domains^[14] (below bulk $T_C = 230 \text{ K}$). Then the result in Figure 1 shows that the Ga implantation not only increases the T_C but also changes the easy magnetization direction of Fe_3GeTe_2 (see Section S5 in the Supporting Information). Thus, to explore the in-plane magnetic properties of Ga-implanted Fe_3GeTe_2 , we varied the shape of Ga implanted microstructures and imaged domain changes after applying an in-plane magnetic field. Different shapes of microstructures allow study of the competition between shape anisotropy energy and magnetocrystalline energy. We implanted a 5 μm diameter circular area (30 keV, 10 pA, 15 s) and took magnetic images at both room temperature and low temperature. Different from the square shapes in Figure 1, which favors the magnetization along the four directions parallel to the edges, we found the circular shape has magnetization direction of the magnetic vortex circulates continuously rather than along any certain directions (Figure 3a,c). This result shows the Fe_3GeTe_2 in-plane magnetocrystalline anisotropy energy is too weak to align the magnetization along its crystalline axes. The softness of the in-plane magnetic anisotropy is further verified by the response of magnetic vortex to an in-plane magnetic field. Because PEEM cannot be operated during application of a magnetic field, we took magnetic images in remanence after applying an in-plane magnetic field pulse. We find that the circulation direction doesn't change until after applying an in-plane magnetic field pulse greater than 120 Oe (Figure 3a). Recalling that vortex circulation can only be changed after the vortex core is pushed out of the circle,^[28] the result of Figure 3a shows that 120 Oe corresponds roughly the field to saturate the magnetic vortex into a single domain. At 110 K which is below the bulk T_C of Fe_3GeTe_2 , both the Ga implanted and un-implanted area exhibit out-of-plane magnetic stripe domains (Figure 3b) with similar domain width (the greater magnetic contrast in the Ga implanted area is due to the removal of the Pd protection layer by Ga sputtering), proving again our previous assertion that the magnetization in the Ga implanted area

is from the majority of Fe rather than from tiny amount of Fe around the implanted Ga atoms. Except the similar out-of-plane magnetic stripe domains, we notice that the Ga implanted circular area still consists of in-plane magnetic component to form a vortex background at zero magnetic field (left in Figure 3b). This result shows that the Ga implantation has already weakened the out-of-plane magnetic anisotropy at low temperature to tilt the magnetization away from the out-of-plane direction with the out-of-plane component forming the stripe domains and the in-plane component forming a vortex state. Since the formation of a vortex state is due to the magnetic surface charge at the boundary which is proportional to the in-plane magnetization magnitude, the reduced in-plane component at 110 K as compared to that at RT should make the vortex state less favorable. Indeed after applying in-plane magnetic field pulse greater than 60 Oe, the in-plane vortex background has changed to uniform single domain background (Figure 3b) with the out of-plane magnetic stripes unaffected.

In summary, we demonstrate an effective and reliable method to enhance the Curie temperature of Fe_3GeTe_2 vdW material by Ga implantation. We show that implanting Ga by the amount of $10^{-3} \text{ Ga } \text{\AA}^{-3}$ and influence of $\approx 10^{15} \text{ ions cm}^{-2}$ could enhance greatly the Fe_3GeTe_2 Curie temperature by $\approx 100\%$ and far beyond room temperature. In addition, the Ga implantation changes the magnetic anisotropy of Fe_3GeTe_2 from out-of-plane at low temperature to in-plane above the bulk Curie temperature. Our result opens up a promising opportunity for tailoring the magnetism of vdW materials above room temperature for future spintronics applications.

Experimental Section

Fe_3GeTe_2 is an itinerant vdW ferromagnet with an out-of-plane magnetic anisotropy and a relatively high T_C ($\approx 230 \text{ K}$).^[18,29–32] The Fe_3GeTe_2 crystal structure is composed of Fe_3Ge layers that are separated by vdW gapped Te double layers (Figure 1a) with the Fe_3Ge containing hexagonal layers of Fe1/Fe1 and Fe2/Ge atoms to form a $P6_3/mmc$ space group. Because of the weak vdW bonding, Fe_3GeTe_2 is easy to be peeled from the bulk crystal using the mechanical exfoliation method.

Thin Fe_3GeTe_2 flakes were exfoliated onto a Si(111) substrate from a high-quality bulk Fe_3GeTe_2 single crystal, which was fabricated by chemical vapor transport method and characterized by superconducting quantum interference device magnetometry.^[14] To facilitate the Fe_3GeTe_2 exfoliation, the sample was heated to 50°C , exfoliated, and transferred immediately (within 15 min) into an ultrahigh vacuum chamber ($\approx 5 \times 10^{-10} \text{ Torr}$). Then a 1.5 nm thick Pd protection layer was grown on top of the sample from a thermal crucible.

Micron sized areas on the Fe_3GeTe_2 flake were exposed to the Ga^+ source (30 kV and 10 pA) of focused ion beam (FIB) instrument (ZEISS CrossBeam 1540 ESB) at the molecular foundry of Lawrence Berkeley National Laboratory. The thicknesses of Fe_3GeTe_2 flakes were determined by line scans using atomic force microscopy (AFM). Microscale-resolved mapping of sample strain were acquired by microdiffraction measurements at Beamline 12.3.2 of the advanced light source (ALS), which were performed at $1 \mu\text{m}$ per scanning step.^[33] Magnetic domain images were taken by photoemission electron microscopy (PEEM) at Beamline 11.0.1 of the ALS using left- and right-circular polarized X-rays at a photon energy of 706.6 eV, which corresponds to the energy of maximum X-ray magnetic circular dichroism (XMCD) at $\text{Fe } L_3$ edge. With the incident X-ray at 60° relative to the surface normal direction, the PEEM images are sensitive to both in-plane and out-of-plane magnetizations because the XMCD

effect measures the projection of magnetization along the X-ray beam direction.^[34]

Supporting Information

Supporting Information is available from the Wiley Online Library or from the author.

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Conflict of Interest

The authors declare no conflict of interest.

Keywords

Curie temperature enhancement, Ga implantation, photoemission electron microscopy, van der Waals magnetism

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