



```
81 Output optimal solution and the Optimal Obj: 577.0
82
83
84 Obj = 577.0
85
86 Solutions:
87   The total pi = 79.0
88   The total duration time in berth stage = 85.0
89   The total duration time in quay crane scheduling stage = 20.0
90   The total departure time in berth stage= 321.0
91   The total departure time in quay crane scheduling stage = 256.0
92   The total wasted crane work hour according QC0= 11.838342613524297
93   The last depature time in quay crane scheduling stage = 63.0
94
95 The specific solution are as follows:
96 Vessel i: 0:   li: 5,      pi: 17-22,      ai-di: 44-61,      taoi-deltai: 44-59,      periodi: 15,      taoPi_SP-
deltaPi_SP: 44-47,      periodPi: 3,      c_i: 3837138,      dowork: 4218304,      fa_i: 5
97 Vessel i: 1:   li: 7,      pi: 6-13,      ai-di: 58-68,      taoi-deltai: 58-66,      periodi: 8,      taoPi_SP-deltaPi_SP:
58-60,      periodPi: 2,      c_i: 2083988,      dowork: 3295550,      fa_i: 6
98 Vessel i: 2:   li: 4,      pi: 13-17,      ai-di: 58-76,      taoi-deltai: 58-74,      periodi: 16,      taoPi_SP-
deltaPi_SP: 58-63,      periodPi: 5,      c_i: 4006263,      dowork: 4218304,      fa_i: 2
99 Vessel i: 3:   li: 7,      pi: 14-21,      ai-di: 16-28,      taoi-deltai: 16-26,      periodi: 10,      taoPi_SP-
deltaPi_SP: 16-19,      periodPi: 3,      c_i: 2408241,      dowork: 2504618,      fa_i: 2
100 Vessel i: 4:   li: 7,      pi: 22-29,      ai-di: 40-71,      taoi-deltai: 40-68,      periodi: 28,      taoPi_SP-
deltaPi_SP: 40-45,      periodPi: 5,      c_i: 7232415,      dowork: 7250210,      fa_i: 4
101 Vessel i: 5:   li: 7,      pi: 7-14,      ai-di: 20-38,      taoi-deltai: 20-28,      periodi: 8,      taoPi_SP-deltaPi_SP:
20-22,      periodPi: 2,      c_i: 1961561,      dowork: 3163728,      fa_i: 4
102 TimeSolveModel: 31.000000
103
104 TimeAll: 34.000000
105
106
```