


```

81
82 Output optimal solution and the Optimal Obj: 463.0
83
84
85 Obj = 463.0
86
87 Solutions:
88   The total pi = 86.0
89   The total duration time in berth stage = 88.0
90   The total duration time in quay crane scheduling stage = 19.0
91   The total departure time in berth stage= 266.0
92   The total departure time in quay crane scheduling stage = 197.0
93   The total wasted crane work hour according QC0= 11.254320219690188
94   The last depature time in quay crane scheduling stage = 56.0
95
96 The specific solution are as follows:
97 Vessel i: 0:   li: 5,      pi: 17-22,      ai-di: 15-25,      taoi-deltai: 15-25,      periodi: 10,      taoPi_SP-
deltaPi_SP: 15-17,      periodPi: 2,      c_i: 2543904,      dowork: 2900084,      fa_i: 4
98 Vessel i: 1:   li: 4,      pi: 10-14,      ai-di: 48-73,      taoi-deltai: 48-73,      periodi: 25,      taoPi_SP-
deltaPi_SP: 48-56,      periodPi: 8,      c_i: 6461785,      dowork: 6722922,      fa_i: 2
99 Vessel i: 2:   li: 6,      pi: 16-22,      ai-di: 39-48,      taoi-deltai: 39-48,      periodi: 9,      taoPi_SP-deltaPi_SP
: 39-41,      periodPi: 2,      c_i: 2338421,      dowork: 3427372,      fa_i: 5
100 Vessel i: 3:   li: 7,      pi: 22-29,      ai-di: 20-40,      taoi-deltai: 20-40,      periodi: 20,      taoPi_SP-
deltaPi_SP: 20-23,      periodPi: 3,      c_i: 5238656,      dowork: 6327456,      fa_i: 6
101 Vessel i: 4:   li: 7,      pi: 7-14,      ai-di: 7-25,      taoi-deltai: 7-21,      periodi: 14,      taoPi_SP-deltaPi_SP: 7
-9,      periodPi: 2,      c_i: 3613355,      dowork: 3691016,      fa_i: 5
102 Vessel i: 5:   li: 6,      pi: 14-20,      ai-di: 49-61,      taoi-deltai: 49-59,      periodi: 10,      taoPi_SP-
deltaPi_SP: 49-51,      periodPi: 2,      c_i: 2410213,      dowork: 2504618,      fa_i: 4
103 TimeSolveModel: 20.000000
104
105 TimeAll: 24.000000
106
107

```