```
D:\Python\Python\setroute\python.exe "D:\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Python\Pyt
     mode=client --port=23048
 3
     import sys; print('Python %s on %s' % (sys.version, sys.platform))
     6
     PyDev console: starting.
    Python 3.9.7 (tags/v3.9.7:1016ef3, Aug 30 2021, 20:19:38) [MSC v.1929 64 bit (AMD64)] on win32
 8
     main_DM.py', wdir='E:/1 000/3 00000/1 000000/1 000000/1_000000/1_LW_0001/4 0000/3 python_code/9 Code for this
10
     Backend TkAgg is interactive backend. Turning interactive mode on.
11
     Waiting 5s.....
     Optimize the ./R 10 10.xlsx instance
13
14
15
     Set parameter TimeLimit to value 1200
16
     Set parameter PoolSolutions to value 3
17
18
     Set parameter PoolGap to value 0.05
     Set parameter PoolSearchMode to value 2
19
20
     Gurobi Optimizer version 11.0.0 build v11.0.0rc2 (win64 - Windows 10.0 (19045.2))
21
22
    CPU model: 11th Gen Intel(R) Core(TM) i7-11370H @ 3.30GHz, instruction set [SSE2|AVX|AVX2|AVX512]
     Thread count: 4 physical cores, 8 logical processors, using up to 8 threads
24
     Optimize a model with 260882 rows, 80570 columns and 770550 nonzeros
25
26
     Model fingerprint: 0xf9a18504
     Variable types: 0 continuous, 80570 integer (67900 binary)
28
     Coefficient statistics:
29
      Matrix range [1e+00, 5e+05]
30
      Objective range [1e+00, 1e+00]
      Bounds range [1e+00, 1e+00]
31
32
      RHS range
                          [1e+00, 6e+06]
33
     Presolve removed 189364 rows and 3001 columns
     Presolve time: 0.52s
35
     Presolved: 71518 rows, 77569 columns, 212087 nonzeros
36
     Variable types: 0 continuous, 77569 integer (64909 binary)
     Root relaxation presolved: 71473 rows, 77614 columns, 211955 nonzeros
38
     Deterministic concurrent LP optimizer: primal and dual simplex
39
40
     Showing primal log only...
42
     Concurrent spin time: 0.00s
43
44
     Solved with dual simplex
45
     Root relaxation: objective 2.622355e+02, 4387 iterations, 0.55 seconds (0.74 work units)
46
47
48
        Nodes | Current Node | Objective Bounds
49
      Expl Unexpl | Obj Depth IntInf | Incumbent BestBd Gap | It/Node Time
50
51
              0 262.23552 0 2938
                                                 - 262.23552
52
         0
              0 274.38876 0 2938
                                                   274.38876
53 H 0
                                 542.0000000 274.39148 49.4% - 11s
54
     Η
         0
               0
                                 480.0000000 274.39148 42.8%
                                0 2685 480.00000 277.75874 42.1%
55
              0 277.75874
56
              0 277.89612 0 2942 480.00000 277.89612 42.1%
                                                                                    - 18s
57
              0 277 98382
                                0 2942 480.00000 277.98382 42.1%
                                                                                    - 18s
58
              0 277.98931
                                 0 2942 480.00000 277.98931 42.1%
                                                                                        19s
                                0 2942 480.00000 278.05374 42.1%
              0 278.05374
60
              0 278.06245
                                0 2942 480.00000 278.06245 42.1%
         0
                                                                                    - 19s
61
         0
              0 278.07827
                                 0 2942 480.00000 278.07827 42.1%
                                                                                    - 19s
              0 278.07941
                                 0 2942 480.00000 278.07941 42.1%
                                                                                    - 19s
63
         0
              0 279.42302
                                 0 2388 480.00000 279.42302 41.8%
                                                                                       20s
                                 0 2856 480.00000 279.71726 41.7%
              0 279 71726
                                                                                       238
64
         0
65
              0 279.72782
                                0 2854 480.00000 279.72782 41.7%
                                                                                       23s
         0
          0
                                 469.0000000 279.72782 40.4%
66
     Η
              0 281.55505
                                0 2366 469.00000 281.55505 40.0%
         0
                                                                                       26s
67
68
         0
              0 282.29194  0 2621 469.00000 282.29194 39.8%
                                                                                       34s
69
              0 282.36874
                                 0 2689 469.00000 282.36874 39.8%
                                                                                       34s
70
              0 282 38733
                                0 2698 469.00000 282.38733 39.8%
                                                                                       34s
                                 0.2698 469 00000 282 38754 39 8%
         0
              0 282 38754
                                                                                       34s
71
72
         0
              0 283.74164
                                 0 2438 469.00000 283.74164 39.5%
                                                                                       37s
     Η
          0
                                 467.0000000 283.87749 39.2%
74
         0
              0 283.87749
                                0 2529 467.00000 283.87749 39.2%
                                                                                       42s
              0 283 91639
                                 0 2580 467.00000 283.91639 39.2%
75
         0
                                                                                    - 42s
76
              0 283.92327
                                 0 2580 467.00000 283.92327 39.2%
                                                                                       42s
              0 284 09932
                                 0 2422 467.00000 284.09932 39.2%
                                                                                       44s
              0 284.14216
                                0 2463 467.00000 284.14216 39.2%
                                                                                    - 48s
78
         0
79
         0
              0 284.15235
                                 0 2505 467.00000 284.15235 39.2%
                                                                                       48s
80
         0
              0 284.32074
                                 0 2358 467.00000 284.32074 39.1%
                                                                                       50s
```

```
0 284.35151 0 2441 467.00000 284.35151 39.1%
                                                             54s
 81
           0 284.35763
                       0 2445 467.00000 284.35763 39.1%
                                                             54s
          0 284.56031
                       0.2146 467.00000 284.56031 39.1%
                                                             55s
 83
       0
 84 H 0
                        446.0000000 284.56444 36.2% - 80s
          0 284.62063
                        0 2364 446.00000 284.62063 36.2%
       0
 86
           0 284.63984
                       0 2380 446.00000 284.63984 36.2%
                                                             88s
       0
                       0 2378 446.00000 284.64541 36.2%
 87
          0 284 64541
                                                          - 88s
 88
          0 284.81740
                       0 2120 446.00000 284.81740 36.1%
                                                          - 90s
                        0 2320 446.00000 284.89309 36.1%
 89
           0 284.89309
                                                             94s
                                                          - 95s
                       0 2274 446.00000 284.91073 36.1%
 90
          0 284.91073
 91
                       0 2319 446 00000 284 91243 36 1%
                                                          - 95s
       0
          0 284 91243
                                                          - 96s
 92
          0 285.12163
                       0 2277 446.00000 285.12163 36.1%
       0
 93
          0 285.14703
                       0 2314 446.00000 285.14703 36.1%
                                                           - 103s
 94
                        0.2320, 446.00000, 285.14897, 36.1%
                                                          - 103s
          0.285.14897
       0
 95
       0
          0 285.38952
                       0 2213 446.00000 285.38952 36.0%
                                                           - 105s
 96
                        0 2268 446.00000 285.42014 36.0%
          0 285.42014
 97
          0 285.42940
                       0 2267 446.00000 285.42940 36.0%
       0
                                                          - 124s
 98
                       0 2261 446.00000 286.21977 35.8%
                                                          - 126s
       0
          0 286 21977
 99
          0 286.25013
                       0 2227 446.00000 286.25013 35.8%
                                                          - 168s
100
       0
           0 286.25339
                        0\ 2079\ 446.00000\ 286.25339\ 35.8\%
                                                           - 168s
          0.286.92756
                       0.2066 446.00000 286.92756 35.7%
                                                          - 169s
101
       0
                       0 1991 446.00000 286.95516 35.7%
102
       0
          0 286.95516
                                                          - 188s
                       0 2103 446.00000 286.96079 35.7%
103
           0 286.96079
                                                          - 189s
104
          0 287.11085
                       0 1990 446.00000 287.11085 35.6%
                                                          - 193s
105
          0 287.46764
                       0.2110 446.00000 287.46764 35.5%
                                                          - 238s
       0
106
       0
          0 287.82556
                       0 2020 446.00000 287.82556 35.5%
                                                          - 240s
107
           0 287.85883
                       0 2150 446.00000 287.85883 35.5%
                       0 2147 446.00000 287.86185 35.5%
108
       0
          0 287.86185
                                                          - 241s
                       0 2087 446.00000 288.03785 35.4%
109
       0
          0 288.03785
                                                          - 245s
110
          0 288.07370
                       0 2118 446.00000 288.07370 35.4%
                                                          - 290s
111
           0 288.07745
                        0 2128 446.00000 288.07745 35.4%
                                                          - 291s
       0
                       0.2061 446.00000 288.25025 35.4%
          0 288.25025
                                                          - 295s
112
113
          0 288.29622
                       0 1951 446.00000 288.29622 35.4%
                                                          - 321s
                       0 2078 446.00000 288.29858 35.4%
114
           0 288.29858
                                                          - 322s
115
          0 288.44404
                       0 2011 446.00000 288.44404 35.3%
                                                          - 326s
          0 288.44734
                       0 1828 446.00000 288.44734 35.3%
116
                                                          - 332s
117
       0
           2 288.45318
                       0 1780 446.00000 288.45318 35.3%
118
           14 307.89177 3 1731 446.00000 288.57848 35.3% 663 346s
      11
           18 289.20456 5 1681 446.00000 288.99275 35.2% 609 350s
119
      23
120 H 29
           22
                         445.0000000 288.99275 35.1% 486 387s
121 H 30 22
                         435.0000000 288.99275 33.6% 470 387s
      172 175 290.77672 36 1686 435.00000 288.99275 33.6% 113 390s
122
      629 653 292.22949 142 1590 435.00000 288.99275 33.6% 33.7 395s
123
124
     1009 1025 301.36583 244 1560 435.00000 288.99275 33.6% 30.9 400s
125
     1241 1332 315.88824 274 1444 435.00000 288.99275 33.6% 38.4 405s
     1737 1797 319.17970 354 1206 435.00000 288.99275 33.6% 47.3 410s
126
     2360 2405 322.00000 467 910 435.00000 288.99275 33.6% 54.0 416s
127
128
     2630 2605 325.00000 531 816 435.00000 288.99275 33.6% 64.8 420s
     2889 2850 338.00000 585 783 435.00000 288.99275 33.6% 84.2 425s
                           434.0000000 288.99275 33.4% 91.4 447s
130 H 3233 3068
131
     3234 2769 347.00000 606 1828 434.00000 288.99275 33.4% 91.3 451s
     3236\ 2770\ 324.37851\ 14\ 1918\ 434.00000\ 288.99275\ 33.4\%\ 91.3\ 464s
                           433.0000000 406.00000 6.24% 91.3 476s
133 H 3236 2632
     3241 2260 406.00000 364 1828 433.00000 406.00000 6.24% 99.3 480s
134
135
     3246 2044 408.40472 567 1828 433.00000 408.40472 5.68% 102 485s
136
     3253 1850 409.10231 241 181 433.00000 409.10231 5.52% 105 490s
137 H 3253 1757
                           432.0000000 409.46113 5.22% 105 492s
138 H 3253 1669
                           431.0000000 409.50111 4.99% 105 494s
139
     3256 1671 410.13218 51 420 431.00000 410.13218 4.84% 105 495s
140
     3259 1673 410.51939 34 510 431.00000 410.51939 4.75% 105 500s
                           430.0000000 410.54621 4.52% 105 503s
141 H 3259 1589
     3262 1512 410.73517 11 643 430.00000 410.73517 4.48% 105 505s
142
     3263 1513 410.84554 407 617 430.00000 410.84554 4.45% 105 510s
144 H 3268 1440
                           428.0000000 411.23633 3.92% 104 516s
145 H 3269 1368
                           427.0000000 411.23633 3.69% 104 517s
     3273 1371 411.55690 365 709 427.00000 411.55690 3.62% 104 522s
146
147
     3276 1373 411.61767 587 731 427.00000 411.61767 3.60% 104 525s
     3281 1376 411 74421 155 647 427 00000 411 74421 3 57% 104 5328
148
149
     3282 1377 411.80180 21 656 427.00000 411.80180 3.56% 104 537s
     3284 1378 411.84558 423 660 427.00000 411.84558 3.55% 104 540s
150
                           426.0000000 412.03250 3.28% 104 563s
151 H 3286 1310
152
     3288 1312 412.07142 233 626 426.00000 412.07142 3.27% 104 565s
153
     3291 1314 412.15491 35 647 426.00000 412.15491 3.25% 104 572s
     3294 1316 412.22591 269 719 426.00000 412.22591 3.23% 104 575s
154
     3296 1317 412.29214 61 712 426.00000 412.29214 3.22% 104 580s
155
156
     3301 1320 412.34716 173 733 426.00000 412.34716 3.20% 103 587s
157
     3302 1321 412.43858 240 734 426.00000 412.43858 3.18% 103 591s
158
     3304 1322 412.47503 262 726 426.00000 412.47503 3.17% 103 595s
     3306 1324 412.96350 21 685 426.00000 412.96350 3.06% 103 601s
159
160
     3309 1326 412.99584 12 736 426.00000 412.99584 3.05% 103 609s
161
     3310 1326 413.15606 53 638 426.00000 413.15606 3.02% 103 615s
     3311 1327 413.17689 89 678 426.00000 413.17689 3.01% 103 620s
162
     3313\ 1328\ 413.18284\ 4\ 698\ 426.00000\ 413.18284\ 3.01\%\ 103\ 626s
163
     3314 1329 413.30945 412 657 426.00000 413.30945 2.98% 103 633s
164
```

```
165
     3315 1330 413.31645 184 671 426.00000 413.31645 2.98% 103 636s
     3317 1331 413.32096 534 719 426.00000 413.32096 2.98% 103 644s
     3318 1332 413.39120 232 579 426.00000 413.39120 2.96% 103 656s
167
168
     3320 1333 413.42418 198 680 426.00000 413.42418 2.95% 103 664s
     3321 1334 413.42918 366 685 426.00000 413.42918 2.95% 103 667s
170
     3322 1334 413.43025 12 740 426.00000 413.43025 2.95% 103 677s
     3323 1335 413.60865 607 712 426.00000 413.60865 2.91% 103 689s
171
172
     3324 1336 413.62416 399 650 426.00000 413.62416 2.91% 103 693s
173
     3325 1336 413.64029 609 634 426.00000 413.64029 2.90% 103 700s
     3327 1338 413.65138 59 609 426.00000 413.65138 2.90% 103 706s
174
     3328 1338 413.65370 29 629 426.00000 413.65370 2.90% 103 713s
175
     3329 1339 413.72599 208 654 426.00000 413.72599 2.88% 103 725s
176
     3330 1340 413.72599 211 676 426.00000 413.72599 2.88% 103 733s
177
     3331 1340 413.73575 424 690 426.00000 413.73575 2.88% 102 742s
178
179
     3332 1341 413.74051 390 679 426.00000 413.74051 2.88% 102 747s
     3333 1273 413.77329 17 614 426.00000 413.77329 2.87% 102 758s
     3334 1273 413.78049 606 658 426.00000 413.78049 2.87% 102 763s
181
     3335 1274 413.78176 495 636 426.00000 413.78176 2.87% 102 771s
182
183
     3336 1275 413.91606 14 580 426.00000 413.91606 2.84% 102 778s
184
     3338 1276 413.95378 332 602 426.00000 413.95378 2.83% 102 780s
     3343 1279 414.00548 520 594 426.00000 414.00548 2.82% 102 785s
185
186
     3347 1282 414.04844 300 614 426.00000 414.04844 2.81% 102 790s
     3352 1285 414.16469 292 603 426.00000 414.16469 2.78% 102 795s
187
188 H 3353 1220
                          425.0000000 414.77054 2.41% 102 801s
     3356 1222 414.78520 51 512 425.00000 414.78520 2.40% 102 806s
189
190
     3358 1223 414.80315 270 513 425.00000 414.80315 2.40% 102 811s
     3360 1225 414.82783 231 533 425.00000 414.82783 2.39% 102 817s
192
     3362 1226 414.83385 11 535 425.00000 414.83385 2.39% 102 821s
     3363 1227 414.85263 407 523 425.00000 414.85263 2.39% 101 833s
193
194
     3364 1227 414.85923 301 533 425.00000 414.85923 2.39% 101 836s
195
     3367 1166 414.87560 370 507 425.00000 414.87560 2.38% 101 842s
     3369 1168 414.88322 41 540 425.00000 414.88322 2.38% 101 846s
196
197
     3371 1169 414.89640 81 543 425.00000 414.89640 2.38% 101 851s
     3373 1170 414.90623 365 522 425.00000 414.90623 2.38% 101 856s
198
199
     3375 1172 414.92154 508 557 425.00000 414.92154 2.37% 101 861s
200
     3381 1062 414.92154 155 500 425.00000 414.92154 2.37% 202 868s
201
     3382 1063 414.92154 21 451 425.00000 414.92154 2.37% 202 872s
     3384 1064 414.92554 423 437 425.00000 414.92554 2.37% 202 875s
     3386 1065 414.92554 358 518 425.00000 414.92554 2.37% 202 880s
203
     3389\ 1067\ 414.94550\ 139\ 555\ 425.00000\ 414.94550\ 2.37\%\ 202\ 887s
204
     3392 1069 415.00220 303 533 425.00000 415.00220 2.35% 202 894s
205
206
     3393 1070 415.00543 462 503 425.00000 415.00543 2.35% 202 895s
     3396 1072 415.20446 61 500 425.00000 415.20446 2.30% 201 901s
207
208
     3399 1020 415.74866 351 491 425.00000 415.74866 2.18% 201 907s
     3402 1022 415.90373 240 493 425.00000 415.90373 2.14% 201 911s
209
     3406 1025 415.93145 21 528 425.00000 415.93145 2.13% 201 915s
210
     3407 1025 415.95264 120 459 425.00000 415.95264 2.13% 201 920s
211
212
     3410 1027 415.97519 53 494 425.00000 415.97519 2.12% 201 926s
     3414 1030 416.00637 412 492 425.00000 416.00637 2.12% 200 943s
213
     3415 1031 416.02340 184 532 425.00000 416.02340 2.11% 200 947s
214
     3417 1032 416.03525 534 512 425.00000 416.03525 2.11% 200 951s
215
     3419 1033 416.04870 410 523 425.00000 416.04870 2.11% 200 955s
     3421 1035 416.06773 366 460 425.00000 416.06773 2.10% 200 961s
217
     3425 1037 416.10255 609 488 425.00000 416.10255 2.09% 200 966s
218
219
     3428 1039 416.11702 29 506 425.00000 416.11702 2.09% 199 971s
     3431 1041 416.14452 424 507 425.00000 416.14452 2.08% 199 975s
220
     3434 1043 416.16702 606 499 425.00000 416.16702 2.08% 199 980s
221
     3437 1045 416.27617 54 500 425.00000 416.27617 2.05% 199 987s
222
223
     3440 1047 416.32781 103 505 425.00000 416.32781 2.04% 199 991s
     3442 1049 416.65225 333 471 425.00000 416.65225 1.96% 199 995s
     3444 1050 416.86101 408 422 425.00000 416.86101 1.92% 199 1001s
225
226
     3447 1052 416.87050 300 418 425.00000 416.87050 1.91% 198 1006s
     3450 1054 416.87986 604 439 425.00000 416.87986 1.91% 198 1010s
227
228
     3454 1057 416.88498 529 413 425.00000 416.88498 1.91% 198 1031s
229
     3455 1058 infeasible 65 425.00000 416.88498 1.91% 257 1046s
230
     3457 1060 417.52351 66 311 425.00000 417.04465 1.87% 261 1050s
231
     3475 1067 417.90778 70 255 425.00000 417.58466 1.74% 267 1055s
     3581 1090 418.02929 80 249 425.00000 417.65415 1.73% 284 1060s
232
233
     3663 1108 418.20127 89 258 425.00000 417.66943 1.72% 297 1065s
234
     3751 1135 418.36608 102 290 425.00000 417.66943 1.72% 316 1070s
235
     3888 1150 418.57305 119 294 425.00000 417.66943 1.72% 339 1075s
236
     4052 1161 422.75456 136 193 425.00000 417.66943 1.72% 352 1080s
237
     4238 1162 419.90048 157 193 425.00000 417.66943 1.72%
     4359 1174 420.23790 172 166 425.00000 417.69015 1.72% 380 1090s
238
239
     4581 1270 418.00000 99 206 425.00000 417.71118 1.72% 397 1096s
240
     4842 1395 419.00000 128 193 425.00000 417.71118 1.72% 394 1101s
241
     4989 1442 420.00000 149 144 425.00000 417.71118 1.72% 399 1107s
242
     5070 1463
                cutoff 163
                             425.00000 418.00000 1.65% 402 1112s
     5179 1487 421.00000 115 121 425.00000 418.00000 1.65% 402 1118s
243
244
     5265 1517 420.00000 112 161 425.00000 418.00000 1.65% 407 1124s
     5366 1579 424.00000 87 124 425.00000 418.00000 1.65% 411 1133s
245
246
     5521 1602 cutoff 104 425,00000 418,00000 1.65% 412 1146s
     5631\ 1634\ 420.08826\ 132\ 172\ 425.00000\ 418.00000\ 1.65\%\ 415\ 1159s
247
     5738 1684 418.00735 79 259 425.00000 418.00000 1.65% 419 1171s
248
```

```
249
      5838 1724 419.00000 106 182 425.00000 418.33643 1.57% 424 1182s
250
      5956 1749 421.36625 80 233 425.00000 418.70645 1.48% 430 1195s
      6100 1742 420.00000 125 156 425.00000 418.72048 1.48% 437 1200s
251
2.52
253 Cutting planes:
254
      Learned: 82
      Gomory: 6
255
256
      Lift-and-project: 13
257
      Cover: 1
      Implied bound: 44
258
259
      Clique: 1
260
      MIR: 255
261
      Mixing: 1
      StrongCG: 39
262
263
      Flow cover: 416
      Zero half: 166
264
265
      RLT: 39
      Relax-and-lift: 868
266
267
      BQP: 2
268
      PSD: 1
269
270 Explored 6155 nodes (2728947 simplex iterations) in 1200.20 seconds (1097.96 work units)
271
     Thread count was 8 (of 8 available processors)
272
273
     Solution count 3: 425 425 425
274
275
     Time limit reached
    Best objective 4.250000000000e+02, best bound 4.19000000000e+02, gap 1.4118%
276
277
278
     Output one feasible solution with limited computation time
279
280 Optimization was stopped with status 9
281
282
     Number of solution stored: 3
283
        425 425 425
284
285 \text{ Obj} = 425.0
286
287 Solutions:
288
         The total pi = 166.0
289
        The total duration time in berth stage = 116.0
290
        The total duration time in quay crane scheduling stage = 33.0
291
        The total departure time in berth stage= 254.0
292
        The total departure time in quay crane scheduling stage = 171.0
293
        The total wasted crane work hour according QC0= 6.120249275538225
294
        The last depature time in quay crane scheduling stage = 27.0
295
296
     The specific solution are as follows:
                                   pi: 20-24,
297
        Vessel i: 0:
                      li: 4,
                                                            ai-di: 10-34,
                                                                                     taoi-deltai: 10-34,
                                                                                                                      periodi: 24,
                                                                                                                                                    taoPi SP-
     deltaPi SP: 10-18,
                                           periodPi: 8,
                                                                              c_i: 6248261.
                                                                                                                   dowork: 6327456,
                                                                                                                                                                fa i: 3
298
                                   pi: 0-5,
                                                                                                                                               taoPi\_SP\text{-}deltaPi\_SP\text{:}
        Vessel i: 1:
                      li: 5,
                                                          ai-di: 18-39,
                                                                                   taoi-deltai: 18-25
                                                                                                                   periodi: 7,
     18-20,
                                 periodPi: 2,
                                                                    c_i: 1704076,
                                                                                                         dowork: 1845508,
                                                                                                                                                      fa_i: 4
299
        Vessel i: 2:
                      li: 5,
                                   pi: 10-15,
                                                            ai-di: 23-44,
                                                                                     taoi-deltai: 24-38,
                                                                                                                      periodi: 14,
                                                                                                                                                    taoPi SP-
     deltaPi_SP: 24-27,
                                                                              c_i: 3666311,
                                           periodPi: 3,
                                                                                                                   dowork: 3954660,
                                                                                                                                                                fa i: 4
300
        Vessel i: 3:
                                   pi: 5-10,
                                                          ai-di: 9-33,
                                                                                taoi-deltai: 9-24,
                                                                                                                 periodi: 15,
                                                                                                                                               taoPi_SP-deltaPi_SP: 9
                       li: 5.
                              periodPi: 4,
                                                                 c i: 3824308,
                                                                                                       dowork: 3954660,
                                                                                                                                                    fa i: 4
     -13.
301
                                   pi: 29-34.
                                                                                                                                                 taoPi SP-deltaPi SP
        Vessel i: 4:
                       li: 5,
                                                            ai-di: 19-43,
                                                                                     taoi-deltai: 19-27,
                                                                                                                      periodi: 8.
                                                                                                         dowork: 2240974.
     : 19-21.
                                 periodPi: 2,
                                                                    c_i: 1967956,
                                                                                                                                                      fa_i: 4
302
        Vessel i: 5:
                       li: 5,
                                   pi: 10-15,
                                                            ai-di: 15-39,
                                                                                      taoi-deltai: 15-23,
                                                                                                                      periodi: 8,
                                                                                                                                                 taoPi_SP-deltaPi_SP
                                 periodPi: 2,
                                                                    c i: 1964240.
     : 15-17.
                                                                                                         dowork: 2109152.
                                                                                                                                                      fa i: 4
        Vessel i: 6:
                       li: 5,
                                   pi: 24-29,
                                                            ai-di: 17-38.
                                                                                     taoi-deltai: 17-24.
                                                                                                                      periodi: 7,
                                                                                                                                                 taoPi SP-deltaPi SP
      17-19,
                                 periodPi: 2,
                                                                    c i: 1761269.
                                                                                                          dowork: 1845508,
                                                                                                                                                      fa i: 4
                                                            ai-di: 9-63,
304
                                                                                   taoi-deltai: 9-27,
                                                                                                                                                 taoPi SP-deltaPi SP
        Vessel i: 7:
                       li: 5.
                                   pi: 15-20,
                                                                                                                   periodi: 18.
     : 9-15.
                                 periodPi: 6.
                                                                    c i: 4521820,
                                                                                                         dowork: 4745592,
                                                                                                                                                      fa i: 4
                                                                                                                                               taoPi_SP-deltaPi_SP: 8
305
        Vessel i: 8:
                       li: 5,
                                   pi: 24-29,
                                                            ai-di: 8-50,
                                                                                   taoi-deltai: 8-15,
                                                                                                                   periodi: 7,
                              periodPi: 2,
                                                                 c_i: 1643192,
                                                                                                       dowork: 1713686,
                                                                                                                                                    fa_i: 4
                                                            ai-di: 9-54,
        Vessel i: 9:
                                   pi: 29-34,
                                                                                   taoi-deltai: 9-17,
                                                                                                                   periodi: 8,
                                                                                                                                               taoPi SP-deltaPi SP: 9
                       li: 5.
                              periodPi: 2,
                                                                 c_i: 2063170,
                                                                                                       dowork: 2240974,
                                                                                                                                                    fa_i: 4
     -11
307 TimeSolveModel: 1210.000000
308
309 TimeAll: 1216.000000
310
311
```