



81	3720	3538	672.73197	517	816	692.00000	672.73197	2.78%	75.9	80s
82	H 3724	3362				691.0000000	674.45314	2.39%	75.9	81s
83	3726	3364	676.20683	365	623	691.00000	676.20683	2.14%	75.8	86s
84	3736	3370	679.42828	735	712	691.00000	679.42828	1.67%	75.6	90s
85	3745	3207	681.21692	233	512	691.00000	681.21692	1.42%	75.4	95s
86	3754	3213	681.47016	285	546	691.00000	681.47016	1.38%	75.2	100s
87	3766	3059	681.66657	482	385	691.00000	681.66657	1.35%	75.0	105s
88	3776	3066	681.81002	541	393	691.00000	681.81002	1.33%	74.8	110s
89	3791	3076	682.25513	439	293	691.00000	682.25513	1.27%	74.5	115s
90	3817	3093	682.59619	699	476	691.00000	682.59619	1.22%	74.0	121s
91	3834	3105	682.68635	566	545	691.00000	682.68635	1.20%	73.7	125s
92	3843	3111	682.79088	379	524	691.00000	682.79088	1.19%	73.5	130s
93	3860	3122	682.88025	28	525	691.00000	682.88025	1.18%	73.2	135s
94	3869	3128	682.92322	707	496	691.00000	682.92322	1.17%	73.0	140s
95	3879	3135	682.96573	202	540	691.00000	682.96573	1.16%	72.8	145s
96	3895	3145	683.04740	450	553	691.00000	683.04740	1.15%	72.5	150s
97	3906	3153	683.35681	688	522	691.00000	683.35681	1.11%	72.3	155s
98	3916	3159	683.54850	513	555	691.00000	683.54850	1.08%	72.1	161s
99	3924	3165	683.56662	152	568	691.00000	683.56662	1.08%	72.0	167s
100	3931	3169	683.59601	773	586	691.00000	683.59601	1.07%	71.9	172s
101	3934	3171	683.75544	566	507	691.00000	683.75544	1.05%	71.8	175s
102	3939	3175	683.81540	230	480	691.00000	683.81540	1.04%	71.7	183s
103	3943	3177	683.84731	379	546	691.00000	683.84731	1.04%	71.6	185s
104	3948	3181	683.85053	61	574	691.00000	683.85053	1.03%	71.6	190s
105	3949	3181	683.88802	556	515	691.00000	683.88802	1.03%	71.5	200s
106	3953	3184	683.92269	311	555	691.00000	683.92269	1.02%	71.5	205s
107	3957	3187	683.93993	517	437	691.00000	683.93993	1.02%	71.4	219s
108	3958	3187	683.97659	642	462	691.00000	683.97659	1.02%	71.4	220s
109	3963	3191	683.99346	487	501	691.00000	683.99346	1.01%	71.3	225s
110	3966	3193	684.03334	482	439	691.00000	684.03334	1.01%	71.2	230s
111	3967	3193	684.03386	101	396	691.00000	684.03386	1.01%	71.2	241s
112	3974	3198	684.09123	10	546	691.00000	684.09123	1.00%	71.1	245s
113	3978	3201	684.14990	183	497	691.00000	684.14990	0.99%	71.0	255s
114	3984	3205	684.18059	42	482	691.00000	684.18059	0.99%	70.9	260s
115	3988	3207	684.18214	196	529	691.00000	684.18214	0.99%	70.8	267s
116	3989	3208	684.19176	314	436	691.00000	684.19176	0.99%	70.8	273s
117	3990	3209	684.20406	49	441	691.00000	684.20406	0.98%	70.8	275s
118	3996	3213	684.20938	210	466	691.00000	684.20938	0.98%	70.7	283s
119	3997	3213	684.26137	59	466	691.00000	684.26137	0.98%	70.7	287s
120	4002	3217	684.27256	525	475	691.00000	684.27256	0.97%	70.6	290s
121	4005	3219	684.27341	680	487	691.00000	684.27341	0.97%	70.5	297s
122	4006	3219	684.30016	688	526	691.00000	684.30016	0.97%	70.5	308s
123	4007	3220	684.31584	282	471	691.00000	684.31584	0.97%	70.5	310s
124	4012	3223	684.32405	67	552	691.00000	684.32405	0.97%	70.4	315s
125	4013	3224	684.34220	105	452	691.00000	684.34220	0.96%	70.4	320s
126	4020	3229	684.35226	517	552	691.00000	684.35226	0.96%	70.3	326s
127	4027	3233	684.40778	647	550	691.00000	684.40778	0.95%	70.1	330s
128	4031	3236	684.46014	773	528	691.00000	684.46014	0.95%	70.1	335s
129	4043	3244	684.48337	379	477	691.00000	684.48337	0.94%	69.9	340s
130	4053	3251	684.49981	311	478	691.00000	684.49981	0.94%	69.7	345s
131	4067	3260	684.51094	101	504	691.00000	684.51094	0.94%	69.5	350s
132	4078	3267	684.52003	183	477	691.00000	684.52003	0.94%	69.3	356s
133	4084	3271	684.52835	42	419	691.00000	684.52835	0.94%	69.2	360s
134	4096	3279	684.54648	210	479	691.00000	684.54648	0.93%	69.0	365s
135	4106	3286	684.55231	688	420	691.00000	684.55231	0.93%	68.8	370s
136	4117	3293	684.56098	699	456	691.00000	684.56098	0.93%	68.6	375s
137	4125	3299	684.57305	223	469	691.00000	684.57305	0.93%	68.5	381s
138	4137	3307	684.57970	287	496	691.00000	684.57970	0.93%	68.3	386s
139	4143	3311	684.58569	379	464	691.00000	684.58569	0.93%	68.2	391s
140	4157	3320	684.59590	517	460	691.00000	684.59590	0.93%	68.0	395s
141	4172	3330	684.60817	562	512	691.00000	684.60817	0.93%	67.7	400s
142	4179	3335	684.61406	202	415	691.00000	684.61406	0.92%	67.6	405s
143	4190	3342	684.62128	49	395	691.00000	684.62128	0.92%	67.4	410s
144	4203	3351	684.63159	270	460	691.00000	684.63159	0.92%	67.2	415s
145	4214	3358	684.63793	94	503	691.00000	684.63793	0.92%	67.0	420s
146	4222	3363	684.64331	92	451	691.00000	684.64331	0.92%	66.9	425s
147	4231	3369	684.64679	773	504	691.00000	684.64679	0.92%	66.8	430s
148	4239	3375	684.65293	230	475	691.00000	684.65293	0.92%	66.6	437s
149	4249	3381	684.66268	556	495	691.00000	684.66268	0.92%	66.5	440s
150	4261	3389	684.66754	429	457	691.00000	684.66754	0.92%	66.3	445s
151	4272	3398	685.38299	562	124	691.00000	685.38299	0.81%	100	450s
152	4312	3428	690.00000	67	22	691.00000	690.00000	0.14%	100	455s
153										
154	Cutting planes:									
155	Gomory: 15									
156	Cover: 7									
157	MIR: 1									
158	Flow cover: 18									
159	RLT: 1									
160	Relax-and-lift: 2									
161										
162	Explored 4326 nodes (444602 simplex iterations) in 456.58 seconds (293.28 work units)									
163	Thread count was 8 (of 8 available processors)									
164										

```

165 Solution count 3: 691 691 691
166 No other solutions better than 691
167
168 Optimal solution found (tolerance 1.00e-04)
169 Best objective 6.910000000000e+02, best bound 6.910000000000e+02, gap 0.0000%
170
171 Output optimal solution and the Optimal Obj: 691.0
172
173
174 Obj = 691.0
175
176 Solutions:
177   The total pi = 142.0
178   The total duration time in berth stage = 166.0
179   The total duration time in quay crane scheduling stage = 33.0
180   The total departure time in berth stage= 412.0
181   The total departure time in quay crane scheduling stage = 279.0
182   The total wasted crane work hour according QC0= 3.413440093459362
183   The last departure time in quay crane scheduling stage = 60.0
184
185 The specific solution are as follows:
186 Vessel i: 0:   li: 6,      pi: 13-19,      ai-di: 21-36,      taoi-deltai: 21-36,      periodi: 15,      taoPi_SP-
deltaPi_SP: 21-23,      periodPi: 2,      c_i: 3826582,      dowork: 3954660,      fa_i: 6
187 Vessel i: 1:   li: 7,      pi: 14-21,      ai-di: 39-49,      taoi-deltai: 39-49,      periodi: 10,      taoPi_SP-
deltaPi_SP: 39-41,      periodPi: 2,      c_i: 2443825,      dowork: 2504618,      fa_i: 5
188 Vessel i: 2:   li: 4,      pi: 2-6,      ai-di: 10-19,      taoi-deltai: 10-19,      periodi: 9,      taoPi_SP-deltaPi_SP:
10-13,      periodPi: 3,      c_i: 2253819,      dowork: 2372796,      fa_i: 3
189 Vessel i: 3:   li: 6,      pi: 19-25,      ai-di: 10-36,      taoi-deltai: 10-36,      periodi: 26,      taoPi_SP-
deltaPi_SP: 10-14,      periodPi: 4,      c_i: 6632614,      dowork: 6854744,      fa_i: 6
190 Vessel i: 4:   li: 7,      pi: 27-34,      ai-di: 8-18,      taoi-deltai: 8-18,      periodi: 10,      taoPi_SP-deltaPi_SP
: 8-10,      periodPi: 2,      c_i: 2539421,      dowork: 2636440,      fa_i: 4
191 Vessel i: 5:   li: 7,      pi: 6-13,      ai-di: 4-23,      taoi-deltai: 4-18,      periodi: 14,      taoPi_SP-deltaPi_SP: 4
-6,      periodPi: 2,      c_i: 3672683,      dowork: 3691016,      fa_i: 7
192 Vessel i: 6:   li: 7,      pi: 25-32,      ai-di: 27-51,      taoi-deltai: 27-49,      periodi: 22,      taoPi_SP-
deltaPi_SP: 27-31,      periodPi: 4,      c_i: 5785684,      dowork: 5800168,      fa_i: 7
193 Vessel i: 7:   li: 6,      pi: 7-13,      ai-di: 23-48,      taoi-deltai: 23-47,      periodi: 24,      taoPi_SP-deltaPi_SP
: 23-27,      periodPi: 4,      c_i: 6213808,      dowork: 6327456,      fa_i: 5
194 Vessel i: 8:   li: 6,      pi: 8-14,      ai-di: 58-73,      taoi-deltai: 58-69,      periodi: 11,      taoPi_SP-deltaPi_SP
: 58-60,      periodPi: 2,      c_i: 2682121,      dowork: 2768262,      fa_i: 5
195 Vessel i: 9:   li: 4,      pi: 21-25,      ai-di: 46-77,      taoi-deltai: 46-71,      periodi: 25,      taoPi_SP-
deltaPi_SP: 46-54,      periodPi: 8,      c_i: 6550770,      dowork: 6591100,      fa_i: 2
196 TimeSolveModel: 466.000000
197
198 TimeAll: 470.000000
199
200

```