



```
81 Obj = 476.0
82
83 Solutions:
84   The total pi = 107.0
85   The total duration time in berth stage = 93.0
86   The total duration time in quay crane scheduling stage = 21.0
87   The total departure time in berth stage= 274.0
88   The total departure time in quay crane scheduling stage = 202.0
89   The total wasted crane work hour according QC0= 1.9961918344434162
90   The last depature time in quay crane scheduling stage = 57.0
91
92 The specific solution are as follows:
93 Vessel i: 0:   li: 5,      pi: 19-24,      ai-di: 49-77,      taoi-deltai: 49-75,      periodi: 26,      taoPi_SP-
deltaPi_SP: 49-57,      periodPi: 8,      c_i: 6837804,      dowork: 6986566,      fa_i: 2
94 Vessel i: 1:   li: 5,      pi: 23-28,      ai-di: 12-31,      taoi-deltai: 12-29,      periodi: 17,      taoPi_SP-
deltaPi_SP: 12-15,      periodPi: 3,      c_i: 4225339,      dowork: 4350126,      fa_i: 5
95 Vessel i: 2:   li: 7,      pi: 16-23,      ai-di: 13-23,      taoi-deltai: 13-21,      periodi: 8,      taoPi_SP-deltaPi_SP
: 13-15,      periodPi: 2,      c_i: 1954966,      dowork: 1977330,      fa_i: 4
96 Vessel i: 3:   li: 6,      pi: 24-30,      ai-di: 40-54,      taoi-deltai: 40-52,      periodi: 12,      taoPi_SP-
deltaPi_SP: 40-42,      periodPi: 2,      c_i: 3018028,      dowork: 3163728,      fa_i: 5
97 Vessel i: 4:   li: 4,      pi: 10-14,      ai-di: 26-49,      taoi-deltai: 26-46,      periodi: 20,      taoPi_SP-
deltaPi_SP: 26-30,      periodPi: 4,      c_i: 5255330,      dowork: 5272880,      fa_i: 3
98 Vessel i: 5:   li: 4,      pi: 15-19,      ai-di: 41-60,      taoi-deltai: 41-51,      periodi: 10,      taoPi_SP-
deltaPi_SP: 41-43,      periodPi: 2,      c_i: 2569319,      dowork: 2636440,      fa_i: 4
99 TimeSolveModel: 38.000000
100
101 TimeAll: 41.000000
102
103
```