



```

81 Output optimal solution and the Optimal Obj: 651.0
82
83
84 Obj = 651.0
85
86 Solutions:
87   The total pi = 120.0
88   The total duration time in berth stage = 115.0
89   The total duration time in quay crane scheduling stage = 22.0
90   The total departure time in berth stage= 372.0
91   The total departure time in quay crane scheduling stage = 279.0
92   The total wasted crane work hour according QC0= 7.068911107402406
93   The last depature time in quay crane scheduling stage = 67.0
94
95 The specific solution are as follows:
96   Vessel i: 0:   li: 5,      pi: 9-14,      ai-di: 35-55,      taoi-deltai: 35-55,      periodi: 20,      taoPi_SP-deltaPi_SP
: 35-40,      periodPi: 5,      c_i: 5034915,      dowork: 5272880,      fa_i: 5
97   Vessel i: 1:   li: 7,      pi: 27-34,      ai-di: 35-46,      taoi-deltai: 35-46,      periodi: 11,      taoPi_SP-
deltaPi_SP: 35-39,      periodPi: 4,      c_i: 2775624,      dowork: 2900084,      fa_i: 2
98   Vessel i: 2:   li: 6,      pi: 8-14,      ai-di: 5-14,      taoi-deltai: 5-14,      periodi: 9,      taoPi_SP-deltaPi_SP: 5-7
,      periodPi: 2,      c_i: 2161001,      dowork: 2240974,      fa_i: 3
99   Vessel i: 3:   li: 6,      pi: 14-20,      ai-di: 36-46,      taoi-deltai: 36-46,      periodi: 10,      taoPi_SP-
deltaPi_SP: 36-38,      periodPi: 2,      c_i: 2554319,      dowork: 2636440,      fa_i: 4
100  Vessel i: 4:   li: 6,      pi: 14-20,      ai-di: 10-34,      taoi-deltai: 10-34,      periodi: 24,      taoPi_SP-
deltaPi_SP: 10-13,      periodPi: 3,      c_i: 6132769,      dowork: 6327456,      fa_i: 6
101  Vessel i: 5:   li: 7,      pi: 6-13,      ai-di: 65-80,      taoi-deltai: 65-75,      periodi: 10,      taoPi_SP-deltaPi_SP
: 65-67,      periodPi: 2,      c_i: 2503846,      dowork: 2636440,      fa_i: 6
102  Vessel i: 6:   li: 6,      pi: 22-28,      ai-di: 47-68,      taoi-deltai: 47-60,      periodi: 13,      taoPi_SP-
deltaPi_SP: 47-49,      periodPi: 2,      c_i: 3334365,      dowork: 4218304,      fa_i: 6
103  Vessel i: 7:   li: 7,      pi: 20-27,      ai-di: 24-52,      taoi-deltai: 24-42,      periodi: 18,      taoPi_SP-
deltaPi_SP: 24-26,      periodPi: 2,      c_i: 4617655,      dowork: 4745592,      fa_i: 7
104 TimeSolveModel: 38.000000
105
106 TimeAll: 41.000000
107
108

```