# ISE 426 Optimization models and applications

Lecture 13 — October 15, 2015

- MinMax
- Goal programming
- Winston & Venkataramanan, pages 191-194

Consider an optimization problem of the form

```
min \max\{ -2x_1 + 2, \\ -x_1 + 1, \\ x_1 - 3, \\ 2x_1 - 7 \}.
```

Consider an optimization problem of the form

min max{ 
$$-2x_1 + 2$$
,  
 $-x_1 + 1$ ,  
 $x_1 - 3$   
 $2x_1 - 7$ }.

- ► This is convex nonlinear problem
- How to reformulate it into a linear problem
- Create a new variable y
- ▶ *y* is the **maximum** of all quantities  $-2x_1 + 2$ ,  $-x_1 + 1$ ,  $x_1 3$ ,  $2x_1 7$ .

In general, consider an optimization problem of the form

$$\begin{aligned} & \min & \max_{k=1,2...,H} & \left( \sum_{j=1}^{n} a_{kj} x_{j} + b_{k} \right) = \\ & \min & \max & \left\{ \sum_{j=1}^{n} a_{1j} x_{j} + b_{1}, \\ & \sum_{j=1}^{n} a_{2j} x_{j} + b_{2}, \\ & \vdots \\ & \sum_{j=1}^{n} a_{Hj} x_{j} + b_{H} \right\}. \end{aligned}$$

 $\triangleright$  This is nonlinear (there's a max term in the objective)<sup>1</sup>.

<sup>&</sup>lt;sup>1</sup>AMPL won't complain, but CPLEX will refuse to solve the problem.

In general, consider an optimization problem of the form

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- ► This is nonlinear (there's a max term in the objective)¹.
- ▶ However, the model easily becomes linear:
- Create a new variable y
- ▶ **y** is the **maximum** of all quantities  $\sum_{j=1}^{n} a_{1j}x_j + b_1$ ,  $\sum_{i=1}^{n} a_{2i}x_i + b_2..., \sum_{i=1}^{n} a_{Hi}x_i + b_H$ .

<sup>&</sup>lt;sup>1</sup>AMPL won't complain, but CPLEX will refuse to solve the problem.

► Easy... if *y* is the maximum of all those quantities, then it must be greater than each of them:

$$y \geq \sum_{j=1}^{n} a_{1j}x_j + b_1,$$

$$y \geq \sum_{j=1}^{n} a_{2j}x_j + b_2,$$

$$\vdots$$

$$y \geq \sum_{j=1}^{n} a_{Hj}x_j + b_H.$$

- each of these constraints is linear! (re-write as  $\sum_{i=1}^{n} a_{1i}x_i y \le -b_1, \dots$ )
- $\triangleright$  objective function is y. The linear model is:

$$\min \quad \frac{y}{y} \ge \sum_{j=1}^{n} a_{kj} x_j + b_k \qquad \forall k = 1, 2 \dots, H$$

## Why do we minimize y?

- ► The constraints above only say that *y* is **at least** the maximum of all those linear functions.
- ⇒ They don't guarantee that *y* is **exactly** the maximum of all those linear functions.
  - ► That is,

$$y \ge \sum_{j=1}^n a_{kj}x_j + b_k \qquad \forall k = 1, 2 \dots, H$$

only ensures that

$$y \geq \max_{k=1,2...,H} \sum_{j=1}^n a_{kj}x_j + b_k.$$

It does **not** ensure that

$$y = \max_{k=1,2...,H} \sum_{j=1}^{n} a_{kj} x_j + b_k.$$

However, this model works as we are minimizing *y*:

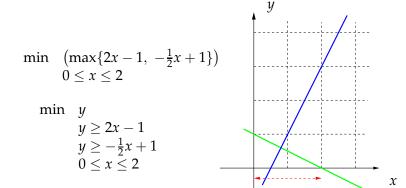
- ▶ Although for all feasible solutions  $y \ge \max_{k=1,2...,H} \sum_{j=1}^{n} a_{kj} x_j + b_k$ ,
- a solution  $(\bar{x}_1, \bar{x}_2 \dots, \bar{x}_n, \bar{y})$  with

$$\bar{y} > \max_{k=1,2...,H} \sum_{j=1}^{n} a_{kj} \bar{x}_j + b_k$$

(strictly >) is feasible, but not optimal.

▶ Question: for an optimal solution  $(\bar{x}_1, \bar{x}_2, ..., \bar{x}_n, \check{y})$  for how many k's  $\check{y} = \sum_{j=1}^n a_{kj}\bar{x}_j + b_k$ ?

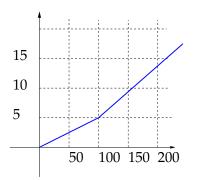
# Another example



Our company wants to ask for a loan of 300k\$ to two banks. The interests paid to a bank depend on amount borrowed:

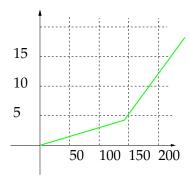
#### Bank 1:

- ▶ 5% of amt  $\leq$  100k\$
- ▶ 8% of amt  $\ge$  100k\$



### Bank 2:

- ▶ 3% of amt  $\leq$  140k\$
- ▶ 12% of amt  $\ge$  140k\$



Determine how much to borrow from both banks in order to minimize the total interests paid.

- ► Variables: *x*<sub>1</sub> and *x*<sub>2</sub>, amount borrowed from Bank 1 and Bank 2 (in k\$)
- ► Constraints:  $x_1 \ge 0$ ,  $x_2 \ge 0$ , and  $x_1 + x_2 = 300$
- Objective function: sum of interests paid to the banks.

$$\min f_1(x_1) + f_2(x_2)$$

What are  $f_1(x_1)$  and  $f_2(x_2)$ ?

$$f_1(x_1)$$
:  $0.05 * x_1$  for  $0 \le x_1 \le 100$ ,  
 $5 + 0.08 * (x_1 - 100)$  for  $x_1 \ge 100$   
 $f_2(x_2)$ :  $0.03 * x_2$  for  $0 \le x_2 \le 140$ ,  
 $4.2 + 0.12 * (x_2 - 140)$  for  $x_2 > 140$ 

For this specific case<sup>2</sup>, both  $f_1(x_1)$  and  $f_2(x_2)$  can be written as

$$f_1(x_1) = \max\{0.05 * x_1, 5 + 0.08 * (x_1 - 100)\}\$$

$$f_2(x_2) = \max\{0.03 * x_2, 4.2 + 0.12 * (x_2 - 140)\}\$$

So the model is:

min 
$$\max\{0.05 * x_1, 5 + 0.08 * (x_1 - 100)\} + \\ + \max\{0.03 * x_2, 4.2 + 0.12 * (x_2 - 140)\}$$
$$x_1 + x_2 = 300 \\ x_1 \ge 0 \\ x_2 \ge 0$$

Nonlinear...

<sup>&</sup>lt;sup>2</sup>both  $f_1$  and  $f_2$  are convex!

### Linearization:

```
min y_1 + y_2

y_1 \ge 0.05 * x_1

y_1 \ge 5 + 0.08 * (x_1 - 100)

y_2 \ge 0.03 * x_2

y_2 \ge 4.2 + 0.12 * (x_2 - 140)

x_1 + x_2 = 300

x_1 \ge 0

x_2 \ge 0
```

## Attaining minimum

- the auxiliary variable "wants to" be at its lowest allowed value
- it should appear with a positive coefficient in a minimization problem or with a negative one in a max. problem

Symmetrically, it also works in "max-min" problems, that is, when maximizing the minimum of a set of functions

Caution! It does not work in general in other contexts, e.g.:

$$\max \max_{k=1,2...,H} (\sum_{j=1}^{n} a_{kj} x_j + b_k)$$

or

$$\min\min_{k=1,2...,H}(\sum_{j=1}^n a_{kj}x_j+b_k)$$

# Example: job assignment

#### Problem:

- ▶ We have to assign *m* workers to *m* jobs. Everyone must be assigned to exactly one job, and all jobs have to be done.
- ► The degree of preference of a worker i to job j is defined by  $c_{ij}$ , for  $i = 1, 2 \dots, m$ ,  $j = 1, 2 \dots, m$ .
- ▶ maximize the total preference, i.e. the sum of all preferences  $c_{ij}$  for assignments (i,j) worker-job.

# Job assignment: model

Variables:  $x_{ii}$  for worker i and job j. Constraints:

▶ Every worker is assigned to **exactly** one job:

$$\sum_{j=1}^{m} x_{ij} = 1 \quad \forall i = 1, 2 \dots, m$$

Every job is done by exactly one worker:

$$\sum_{i=1}^{m} x_{ij} = 1 \quad \forall j = 1, 2 \dots, m$$

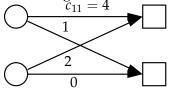
▶ Variables  $x_{ij}$  are binary (a yes/no decision)

Objective function: total preference

$$\sum_{i=1}^{m} \sum_{i=1}^{m} c_{ij} x_{ij}$$

### Bad objective?

▶ the total preference  $\sum_{i=1}^{m} \sum_{j=1}^{m} c_{ij}x_{ij}$  does not provide a fair balance in assigning jobs: some worker may be very dissatisfied with their assignments.



- ► For a fair assignment, we may instead maximize the minimum assignment cost of each worker:
- ► How? The satisfaction of worker *i* is equal to  $\sum_{i=1}^{m} c_{ij}x_{ij}$
- ▶ New objective function (still to be maximized):

$$\min_{i=1,2,\dots,m} \sum_{i=1}^{m} c_{ij} x_{ij}$$

Look at least satisfied worker(s) (as it results from variables  $x_{ij}$ ) and limit their dissatisfaction as much as possible

## Job assignment: new model

$$\max \quad \min_{i=1,2...,m} \sum_{j=1}^{m} c_{ij} x_{ij} \sum_{j=1}^{m} x_{ij} = 1 \quad \forall i = 1, 2..., m \sum_{i=1}^{m} x_{ij} = 1 \quad \forall j = 1, 2..., m x_{ij} \in \{0, 1\} \quad \forall i, j = 1, 2..., m$$

It's nonlinear! Let's use the same trick, with different signs.

- ► New variable *y* (will be our objective function)
- ▶ *y* is  $\min_{i=1,2...,m} \sum_{j=1}^{m} c_{ij} x_{ij}$ , for each i = 1, 2..., m.
- $\Rightarrow$  y is smaller than each of these quantities:

$$y \leq \sum_{j=1}^{m} c_{1j} x_{1j} y \leq \sum_{j=1}^{m} c_{2j} x_{2j} \vdots y \leq \sum_{j=1}^{m} c_{mj} x_{mj}$$

• or, more compact:  $y \leq \sum_{i=1}^{m} c_{ij} x_{ij} \ \forall i = 1, 2 \dots, m$ 

# Job assignment: final linear model

## Job assignment: alternative model

Let's reduce it to a minimization problem. The obj.f. changes sign, the problem becomes a minimization one:

$$\max \quad \min_{i=1,2...,m} \sum_{j=1}^{m} c_{ij} x_{ij} = \\ = -\min \quad \left( -\min_{i=1,2...,m} \sum_{j=1}^{m} c_{ij} x_{ij} \right) =$$

[apply the inverse rule inside the brackets...]

= 
$$-\min\left(\max_{i=1,2...,m}\left(-\sum_{j=1}^{m}c_{ij}x_{ij}\right)\right) =$$
  
=  $-\min\left(\max_{i=1,2...,m}\sum_{j=1}^{m}(-c_{ij})x_{ij}\right)$ 

### Minimizing the maximum of absolute values

Consider now a system, of linear equations Ax = b, which does not have a solution. We want to find a solution x which violates the linear quations as little as possible. We can consider

min 
$$\max_{k=1,2...,H} (|\sum_{j=1}^{n} a_{kj}x_{j} - b_{k}| =$$
min  $\max$ 
 $\{|\sum_{j=1}^{n} a_{1j}x_{j} - b_{1}|,$ 
 $|\sum_{j=1}^{n} a_{2j}x_{j} - b_{2}|,$ 
 $\vdots$ 
 $|\sum_{j=1}^{n} a_{Hj}x_{j} - b_{H}|\}.$ 

# Minimizing the maximum of absolute values

Consider now a system, of linear equations Ax = b, which does not have a solution. We want to find a solution x which violates the linear quations as little as possible. We can consider

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min  $\max \{|\sum_{j=1}^{n} a_{1j}x_{j} - b_{1}|, |\sum_{j=1}^{n} a_{2j}x_{j} - b_{2}|,$ 
 $\vdots$ 
 $|\sum_{j=1}^{n} a_{Hj}x_{j} - b_{H}|\}.$ 

min 
$$y$$
  
 $y \ge \sum_{j=1}^{n} a_{kj}x_j - b_k \quad \forall k = 1, 2 \dots, H$   
 $y \ge -(\sum_{i=1}^{n} a_{ki}x_i - b_k) \quad \forall k = 1, 2 \dots, H$ 

The solution is likely to have n of the constraints from Ax = b to have equal maximum violation. What if we do not like such a solution?

## Minimizing the sum of absolute values

Consider now a system, of linear equations Ax = b, which does not have a solution. We want to find a solution x which violates the linear equations as little as possible in total. We can consider

$$\min \sum_{k=1}^{H} (|\sum_{j=1}^{n} a_{kj} x_{j} - b_{k}| =$$

$$\min \sum_{k=1}^{H} |y_{i}|$$

$$y_{1} = \sum_{j=1}^{n} a_{1j} x_{j} - b_{1},$$

$$y_{2} = \sum_{j=1}^{n} a_{2j} x_{j} - b_{2},$$

$$\vdots$$

$$y_{H} = \sum_{j=1}^{n} a_{Hj} x_{j} - b_{H}.$$

## Minimizing the sum of absolute values

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min  $\sum_{k=1}^{H} |y_i|$   
 $y_1 = \sum_{j=1}^{n} a_{1j} x_j - b_1,$   
 $y_2 = \sum_{j=1}^{n} a_{2j} x_j - b_2,$   
 $\vdots$   
 $y_H = \sum_{j=1}^{n} a_{Hj} x_j - b_H.$ 

Equivalent LP formulation

min 
$$\sum_{k=1}^{H} (y'_k + y''_k)$$
  
 $y'_k - y''_k = \sum_{j=1}^{n} a_{kj}x_j - b_k \quad \forall k = 1, 2 \dots, H$ 

# Goal programming

### Consider the following management problem<sup>3</sup>:

- ▶ A company is introducing three new products, P1, P2, P3, and wants to know how many such products to make.
- ► The per-unit profit, per-unit employment level, and the per-unit capital investment for each product are as follows:

	P1	P2	P3
profit [M\$]	12	9	15
employment lev. [ $\times 100$ wrks.]	5	3	4
capital inv. [M\$]	4	7	8

### The company:

- wants to have at least 125 M\$ profit
- ▶ wants to keep its 4,000 employees, no more, no less
- wants to invest less than 55 M\$

<sup>&</sup>lt;sup>3</sup>Similar example on Winston & Venkataramanan, p. 191.

## Optimization model

Variables:  $x_1$ ,  $x_2$ ,  $x_3$ .

#### Constraints:

- ▶ Profit:  $12x_1 + 9x_2 + 15x_3 \ge 125$
- ► Employees:  $5x_1 + 3x_2 + 4x_3 = 40$
- ► Investment:  $5x_1 + 7x_2 + 8x_3 \le 55$

Now we'd have to find an objective function.

However, a quick check with a dummy objective (e.g.  $x_1$ ) tells us that the problem is infeasible: there is no value of  $(x_1, x_2, x_3)$  that satisfies **all** constraints.

# Now who tells them the problem is infeasible?

The company now says that some constraints are **not** strict: they may be violated, but not too much.

They are **goals**: instead of focusing on one single objective function, try to make as many as possible to be satisfied as much as possible.

Previous estimations give the per-unit loss associated with violation of each constraint.

- ▶ 5 M\$ per-unit loss for the long-run profit constraint (<125)
- i.e. if we find a solution with  $12x_1 + 9x_2 + 15x_3 = 122$ , we'll incur losses for  $5 \times (125 122) = 15$  M\$
  - ▶ 4 M\$ per-unit loss when number of employees <40
  - ▶ 2 M\$ per-unit loss when number of employees >40
  - ▶ 3 M\$ per-unit loss when capital investment >55

# Modify model: non-preemptive Goal Programming

- One or more constraint needs to be relaxed.
- ▶ Instead of ignoring them, penalize their **violation**:

with 
$$y_1^-, y_2^+, y_2^-, y_3^+ \ge 0$$

- ▶ We'd like  $y_1^-$ ,  $y_2^+$ ,  $y_2^-$ , and  $y_3^+$  to be all zero, but this is not possible as the problem would be infeasible.
- $\Rightarrow$  try to make them as small as possible

Non-preemptive goal programming assumes all goals should be pursued (each with a weight).

# Non-preemptive Goal Programming

min 
$$5y_1^- + 2y_2^+ + 4y_2^- + 3y_3^+$$
  
 $12x_1 + 9x_2 + 15x_3 \ge 125 - y_1^-$   
 $5x_1 + 3x_2 + 4x_3 = 40 + y_2^+ - y_2^-$   
 $5x_1 + 7x_2 + 8x_3 \le 55 + y_3^+$   
 $y_1^-, y_2^+, y_2^-, y_3^+ \ge 0$ 

▶ Result:  $(x_1, x_2, x_3) = (\frac{25}{3}, 0, \frac{5}{3})$ , and the only constraint being really relaxed is the second:

$$5x_1 + 3x_2 + 4x_3 = \frac{145}{3} = 48.333 > 40.$$

i.e. 
$$(y_1^-, y_2^+, y_2^-, y_3^+) = (0, 8.333, 0, 0)$$

▶ Now at the company they start to think that maybe the second constraint **is** more important...

# Preemptive Goal Programming

We still cannot satisfy all constraints, but we do prefer satisfying some rather than others.

**Preemptive goal programming** assumes some goals are more important than others, and satisfying the former should be a priority over the latter.

For the company, the main priorities are

- to preserve the total capital, and
- ▶ to keep employment level at most 40 (only one half of the second constraint), i.e. don't want to hire!

Once these are respected, we also care about the remaining two constraints:

- to do at least 125 M\$ profit
- ▶ to keep employment level at least 40, i.e. don't want to fire

How do we model this?

# Preemptive Goal Programming

For each **goal**, from most important to least important:

- 1. ignore (=relax) constraints at all lower levels
- 2. add penalization terms for this goal to objective function
- 3. solve
- 4. fix maximum violation of priorities at current level

# Preemptive Goal Programming: stage 1

min 
$$2y_{2}^{+}$$
  $+3y_{3}^{+}$   
 $12x_{1}$   $+9x_{2}$   $+15x_{3} \ge 125$   $-y_{1}^{-}$   
 $5x_{1}$   $+3x_{2}$   $+4x_{3} = 40$   $+y_{2}^{+}$   $-y_{2}^{-}$   
 $5x_{1}$   $+7x_{2}$   $+8x_{3} \le 55$   $+y_{3}^{+}$   
 $y_{1}^{-}, y_{2}^{-}, y_{2}^{+}, y_{3}^{+} \ge 0$ 

- ► Only the violations of the more important constraints  $(y_2^+)$  and  $y_3^+$ ) appear in the objective
- ⇒ The others don't, their constraints are ignored (=relaxed)

Result:  $(x_1, x_2, x_3) = (0, 0, 0)$  (oops...), but we managed to satisfy both "important" constraints  $(y_2^+ = y_3^+ = 0)$ .

The first constraint was relaxed, so it's easy to select  $x_i$  such that the other two are satisfied.

# Preemptive Goal Programming: stage 2

- violation is fixed to 0 for the important constraints
- violation of the secondary constraints appear in the objective

Result:  $(x_1, x_2, x_3) = (5, 0, 3.75)$ , only the first constraint is violated (profit is  $125 - y_1^- = 125 - 8.75 = 116.25$ ).

## Example

The city council is developing an equitable city rate tax table. Taxes come from a combination of four sources:

- Property taxes: (\$550M base)
- ► Food & Drugs: (\$35M base)
- Other Sales: (\$55M base)
- ► Gasoline: (Consumption: 7.5 million gallons/year)

They would like to come up with a "fair" city tax...

- Tax revenues must be at least \$16M
- ▶ The property tax rate should be  $\leq 1\%$ .
- ▶ Food/drug taxes must be  $\leq 10\%$  of all taxes collected
- ▶ Sales taxes must be  $\leq$  20% of all taxes collected
- ► The gasoline tax must be  $\leq $0.02$ /gallon.

### Model

### Variables:

$r_n$	Property tax rate	$\chi_p$	Property tax collected (in \$)
	Food/Drug tax rate	$\chi_f$	Food/Drug collected (in \$)
_	Sales tax rate		Sales tax collected (in \$)
$r_{o}$	Gas tax rate [\$/gallon]		Gas tax collected (in \$)
0		T	Total taxes collected (in \$)

Taxes (from rates) are based on the tax base

### Model

### Constraints (definition of *x* variables):

$$x_p = 550r_p$$
  
 $x_f = 35r_f$   
 $x_s = 55r_s$   
 $x_g = 7.5r_g$   
 $T = x_p + x_f + x_s + x_g$ 

### Requirements Constraints:

Revenue:	$T \ge 16$
Property Tax Rate:	$r_p \le 0.01$
Food-Drug tax restriction:	$x_f \le 0.17$
Sales tax restriction:	$x_s \leq 0.27$
Gas tax restriction:	$r_{g} \leq 0.02$

What's the objective? It doesn't matter: The problem is infeasible!

# Non-preemptive goal programming

Minimize the sum of violations altogether

$$\begin{aligned} & \min & e_p + e_f + e_s + e_g \\ & x_p = 550r_p \\ & x_f = 35r_f \\ & x_s = 55r_s \\ & x_g = 7.5r_g \\ & T = x_p + x_f + x_s + x_g \end{aligned}$$

$$& T \geq 16$$

$$& r_p \leq 0.01 + e_p \\ & x_f \leq 0.1T + e_f \\ & x_s \leq 0.2T + e_s \\ & r_g \leq 0.02 + e_g \\ & e_p, e_f, e_s, e_g \geq 0 \end{aligned}$$

# Preemptive goal programming

Minimize each violation separately, in order. Suppose the order is  $(e_p, e_f, e_s, e_g)$ . **Step 1**:

min 
$$e_p$$
 $x_p = 550r_p$ 
 $x_f = 35r_f$ 
 $x_s = 55r_s$ 
 $x_g = 7.5r_g$ 
 $T = x_p + x_f + x_s + x_g$ 

$$T \ge 16$$
 $r_p \le 0.01 + e_p$ 
 $x_f \le 0.1T + e_f$ 
 $x_s \le 0.2T + e_s$ 
 $r_g \le 0.02 + e_g$ 
 $e_p, e_f, e_s, e_g \ge 0$ 

 $\Rightarrow$  Result:  $e_v = 0$ 

# Preemptive goal programming: step 2

```
\min e_f
        x_p = 550r_p
        x_f = 35r_f
        x_s = 55r_s
        x_{\varphi} = 7.5r_{\varphi}
        T = x_p + x_f + x_s + x_g
         T \ge 16
        r_p \le 0.01 + e_p
        x_f \leq 0.1T + e_f
        x_s \leq 0.2T + e_s
        r_{\varphi} \leq 0.02 + e_{\varphi}
        e_{p} = 0, e_{f}, e_{s}, e_{g} \geq 0
```

 $\Rightarrow$  Result:  $e_f = 0$ 

# Preemptive goal programming: step 3

```
min e_s
        x_{v} = 550r_{v}
        x_f = 35r_f
        x_s = 55r_s
        x_{\varphi} = 7.5r_{\varphi}
        T = x_p + x_f + x_s + x_g
        T > 16
        r_{v} \leq 0.01 + e_{v}
        x_f \leq 0.1T + e_f
        x_s \leq 0.2T + e_s
        r_{\varphi} \leq 0.02 +e_{\varphi}
        e_p = 0, e_f = 0, e_s, e_{\varphi} \ge 0
```

 $\Rightarrow$  Result:  $e_s = 0$ 

# Preemptive goal programming: step 4

```
min e_{g}
       x_p = 550r_p
       x_f = 35r_f
       x_s = 55r_s
       x_{\varphi} = 7.5r_{\varphi}
       T = x_p + x_f + x_s + x_g
       T > 16
       r_p \le 0.01
                          +e_{v}
       x_f \leq 0.1T
                    +e_f
       x_s \leq 0.2T +e_s
       r_{g} \leq 0.02 + e_{g}
       e_p = 0, e_f = 0, e_s = 0, e_g \ge 0
```

 $\Rightarrow$  Result:  $e_g = 0.74$ 

# Min-max goal programming

Minimize the maximum violation

```
min \max\{e_p, e_f, e_s, e_g\}
        x_p = 550r_p
        x_f = 35r_f
        x_s = 55r_s
        x_{\varphi} = 7.5r_{\varphi}
        T = x_p + x_f + x_s + x_\varphi
        T > 16
        r_p \le 0.01 + e_p
        x_f \leq 0.1T + e_f
        x_s < 0.2T + e_s
        r_g \le 0.02 + e_g
        e_p, e_f, e_s, e_g \geq 0
```

# Min-max goal programming

```
\min z
        z \geq e_p
        z \geq e_f
        z \geq e_s
        z \geq e_{o}
        x_{v} = 550r_{v}
        x_f = 35r_f
        x_s = 55r_s
        x_{\varphi} = 7.5r_{\varphi}
        T = x_p + x_f + x_s + x_g
        T \ge 16
        r_v \le 0.01 + e_v
        x_f \leq 0.1T + e_f
        x_s \leq 0.2T + e_s
        r_{g} \leq 0.02 + e_{g}
        e_p, e_f, e_s, e_g \geq 0
```

Result:  $e_p = e_f = e_s = e_g = 0.00991957$