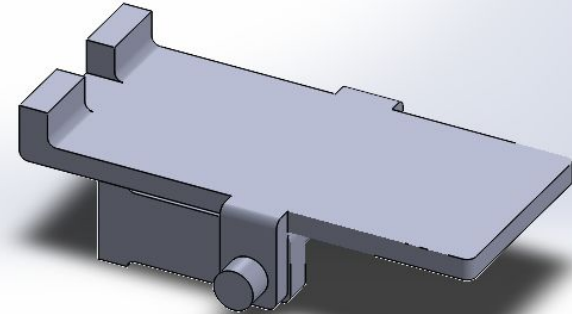
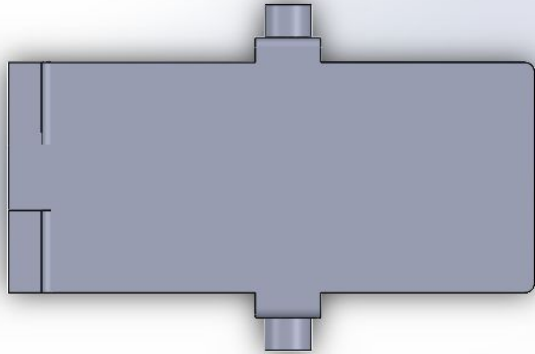
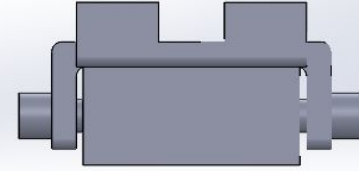
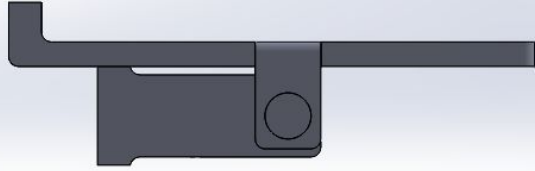
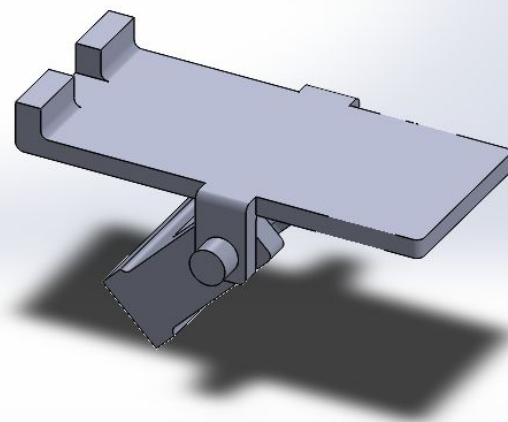
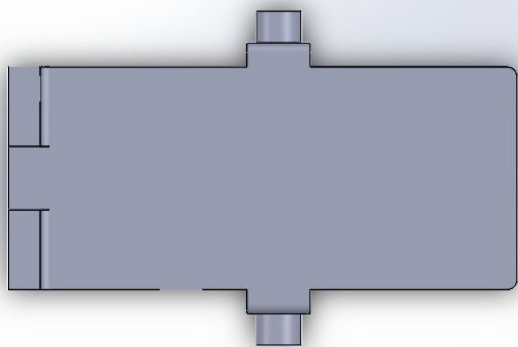
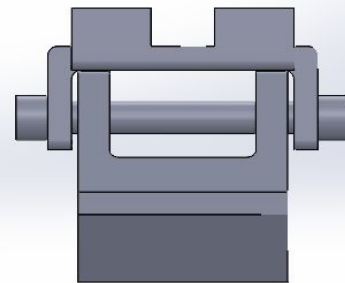
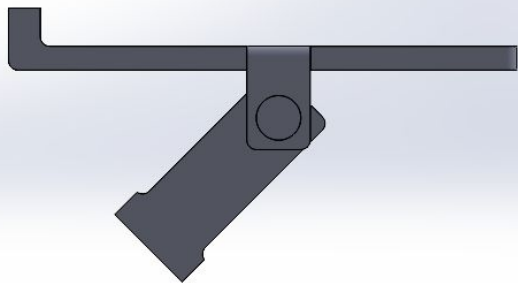


PHONE STAND 4-VIEW



PHONE STAND 4-VIEW (45-DEG)

Phone_Stand (Defa...



Mass properties of Phone_Stand

Configuration: Default

Coordinate system: -- default --

Mass = 175.62 grams

Volume = 175623.94 cubic millimeters

Surface area = 50984.84 square millimeters

Center of mass: (millimeters)

X = -93.91

Y = -12.21

Z = 35.00

Principal axes of inertia and principal moments of inertia: (grams * square millim

Taken at the center of mass.

Ix = (1.00, 0.05, 0.00) Px = 113739.17

Iy = (0.00, 0.00, -1.00) Py = 285461.14

Iz = (-0.05, 1.00, 0.00) Pz = 357161.39

Moments of inertia: (grams * square millimeters)

Taken at the center of mass and aligned with the output coordinate system.

Lxx = 114390.25 Lxy = 12572.29 Lxz = 0.00

Lyx = 12572.29 Lyy = 356510.32 Lyz = 0.00

Lzx = 0.00 Lzy = 0.00 Lzz = 285461.14

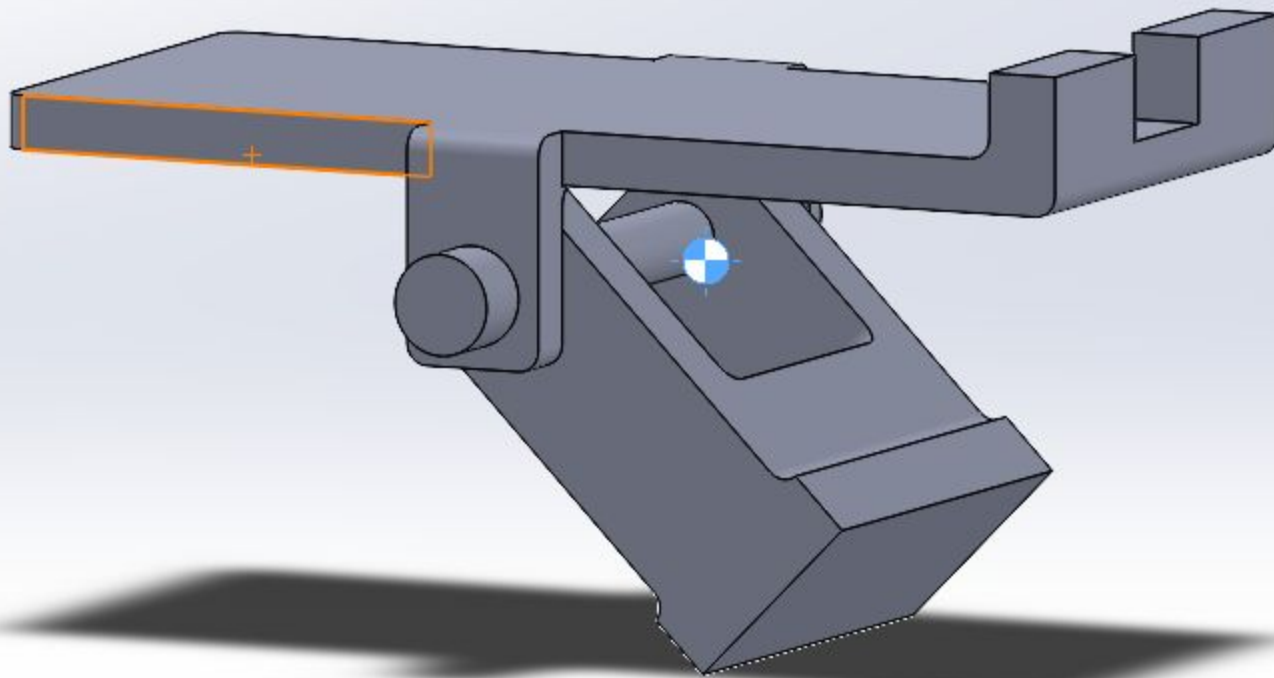
Moments of inertia: (grams * square millimeters)

Taken at the output coordinate system.

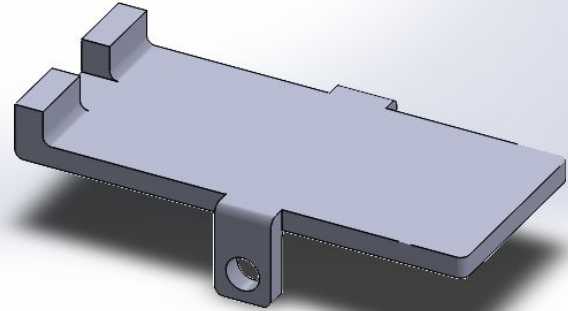
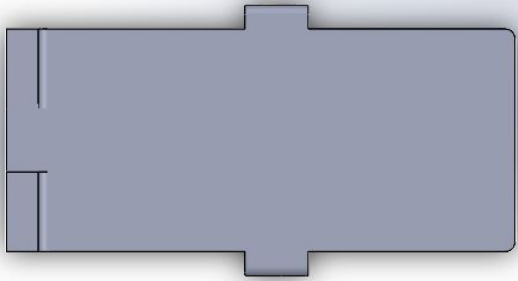
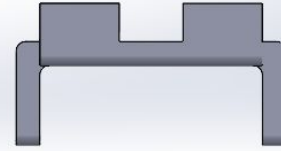
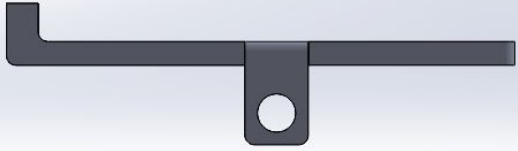
lxx = 355729.31 lxy = 214009.20 lxz = -577232.15

lyx = 214009.20 lyy = 2120399.27 lyz = -75077.25

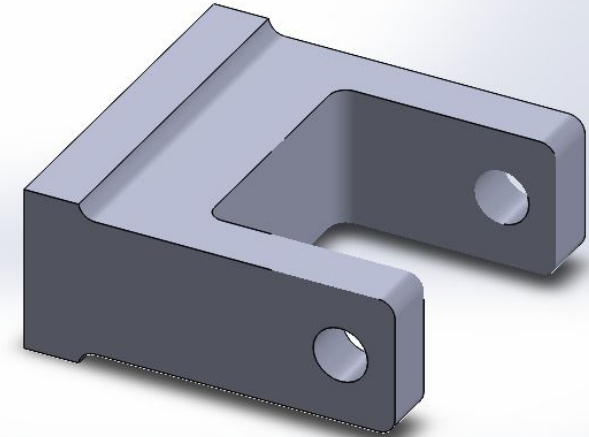
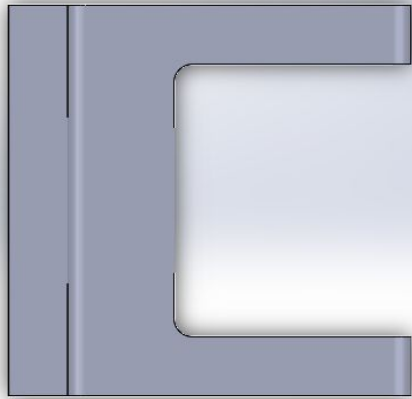
lzx = -577232.15 lzy = -75077.25 lzz = 1860410.50



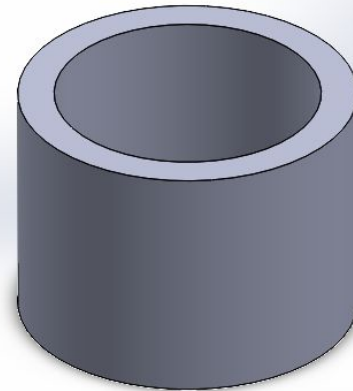
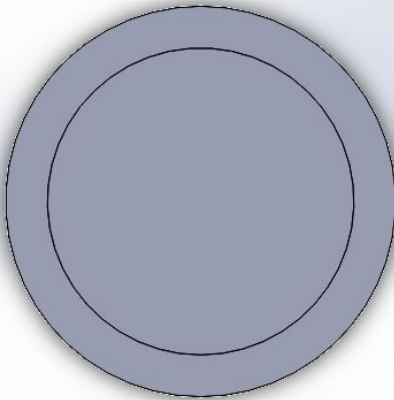
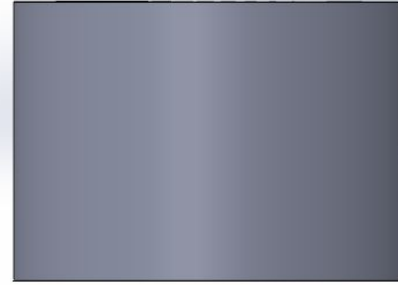
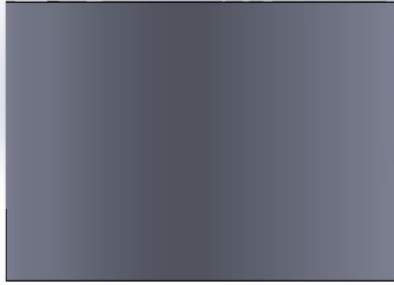
PHONE BED 4-VIEW



SUPPORT 4-VIEW



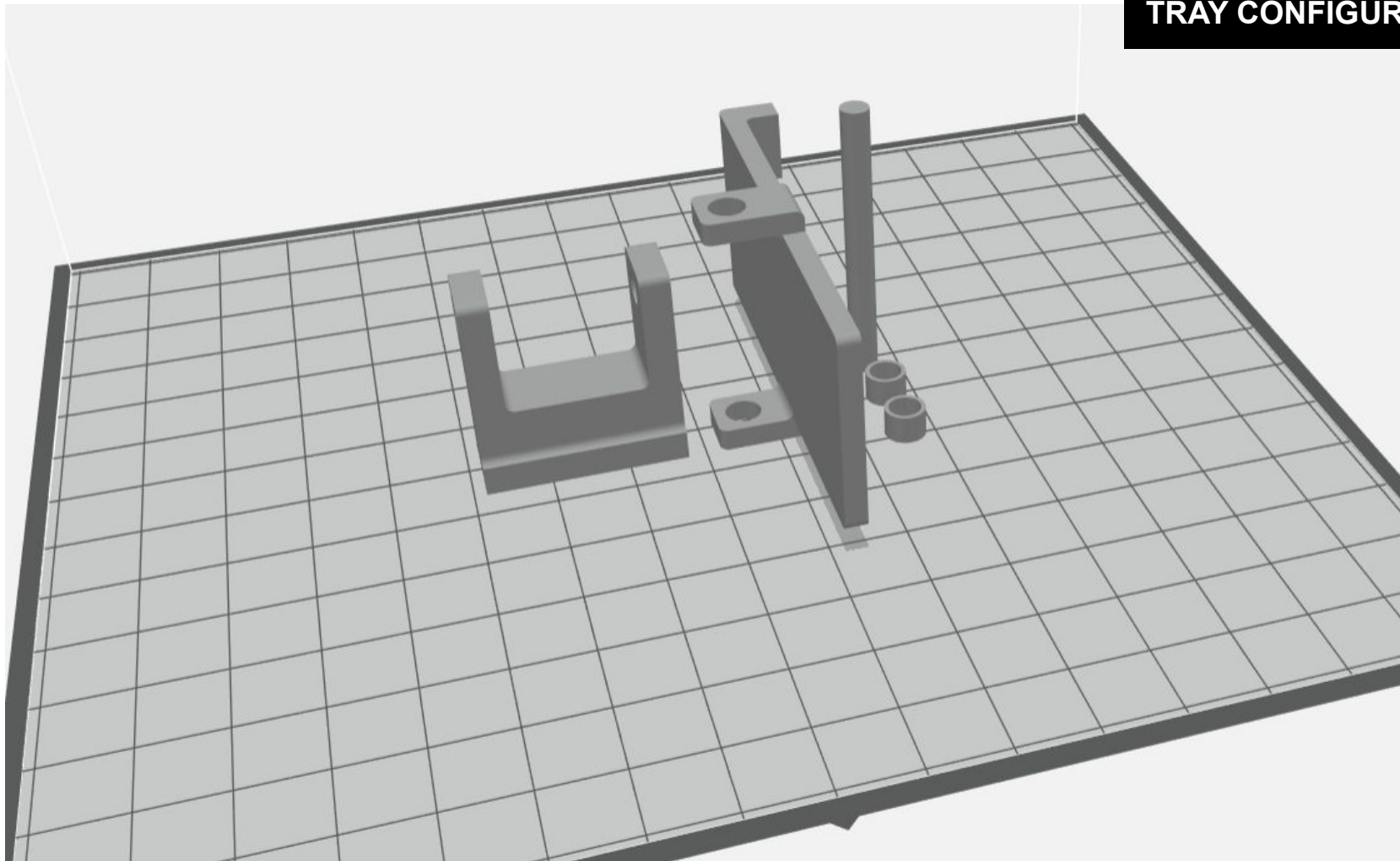
HINGE CAP 4-VIEW



HINGE 2-VIEW



TRAY CONFIGURATION



Tray Estimations

Phone_Stand_Bed

Print Time

5h 52m

Model Material (in³)

7.402

Support Material (in³)

2.21