## **Metals**

## Ferrous Metals:

Mild Steel: (0.15-0.3% Carbon content)

Advantages	Disadvantages
<ul> <li>Versatile material</li> <li>Easily worked</li> <li>Can be heated/hammered into shape</li> <li>Ductile/tough/malleable</li> <li>High tensile strength</li> </ul>	<ul> <li>Rusts</li> <li>Limited ways to be treated (only case hardening)</li> <li>Poor strength to weight ratio</li> </ul>

**Uses**: General engineering (construction), Nuts and Bolts, Pipelines, Machinery parts

## Medium Carbon Steel (0.3-0.7%)

Advantages	Disadvantages
<ul><li>Harder than mild steel</li><li>Ductile</li><li>Strong</li><li>Wear resistant</li></ul>	<ul> <li>Less ductile/malleable than mild steel</li> <li>Hard to shape/cut</li> </ul>

Uses: Garden tools, Springs, Gears, Railroad

# High Carbon Steel (0.7-1.4%)

Advantages	Disadvantages
<ul> <li>Extremely hard/strong</li> </ul>	Brittle
• Strong	<ul><li>Expensive</li></ul>
<ul> <li>Cheap in comparison to</li> </ul>	<ul> <li>Difficult to form/cut/weld</li> </ul>
other hard substances	

Uses: Drills, Woodcutting tools, Saws, Knives

## Cast iron (2.5-4.0%)

Advantages	Disadvantages
<ul> <li>Good casting properties</li> <li>High machinability</li> <li>Good wear resistance</li> <li>Corrosion resistant</li> </ul>	<ul><li>Very heavy</li><li>Brittle</li><li>Low tensile strength</li></ul>

Uses: Machinery, Cooking pots, Disk brakes, Pipes

## Non-ferrous Metals:

# Aluminium (650°C MP)

Advantages	Disadvantages
<ul> <li>Lightweight</li> </ul>	<ul> <li>Cracks under stress</li> </ul>
<ul> <li>Corrosion resistant</li> </ul>	<ul> <li>Needs annealing when</li> </ul>
<ul> <li>Good conductor of</li> </ul>	worked
electricity	<ul> <li>Does not withstand great</li> </ul>
<ul> <li>Malleable</li> </ul>	loads

Uses: Aircraft, Engine components, Utensils, Tins

# **Copper** (1100°C MP)

Advantages	Disadvantages
<ul> <li>Good heat and electrical</li> </ul>	<ul> <li>Needs annealing when</li> </ul>
conductor	worked
<ul> <li>Ductile</li> </ul>	<ul> <li>Danger of electrolysis when</li> </ul>
<ul> <li>Malleable</li> </ul>	in water
	<ul> <li>Corrodes easily (rusts)</li> </ul>
	<ul> <li>Expensive</li> </ul>

Uses: Electrical cables, Circuits, Generators, Heating

## **Zinc** (420°C MP)

Advantages	Disadvantages
<ul> <li>Corrosion resistant</li> </ul>	<ul><li>Low toughness</li></ul>
<ul> <li>Self-healing</li> </ul>	<ul> <li>Brittle when worked</li> </ul>
<ul> <li>Recyclable</li> </ul>	<ul> <li>May corrode when in</li> </ul>
<ul> <li>Eco-friendly</li> </ul>	contact with water/moisture
• Durable	for a long time

Uses: Roofing, Castings, Batteries

## *Tin* (230°C MP)

Advantages	Disadvantages
<ul> <li>Malleable</li> </ul>	Rusts easily
<ul> <li>Ductile</li> </ul>	<ul> <li>Hard to recycle</li> </ul>
<ul> <li>Corrosion resistant</li> </ul>	<ul> <li>Not very strong</li> </ul>

Uses: Cans, Used in alloys, Used in Superconducting magnets

#### Alloys:

Alloys are made by combining two or more metallic elements, to give improved properties such as greater strength or resistance to corrosion.

## Stainless Steel (Chromium, Nickel, Steel)

Advantages	Disadvantages
<ul> <li>Corrosion resistant</li> </ul>	<ul> <li>Expensive</li> </ul>
<ul> <li>Heat resistant</li> </ul>	<ul> <li>Hard to machine</li> </ul>
<ul> <li>Can be recycled</li> </ul>	
<ul> <li>Good strength to weight</li> </ul>	
ratio	
<ul> <li>Hygienic</li> </ul>	

Uses: Kitchen utensils, Medical tools, Construction

## **Duralumin** (Aluminium, Copper, Manganese)

Advantages	Disadvantages
<ul> <li>Lightweight</li> </ul>	<ul> <li>Not corrosion resistant</li> </ul>
<ul> <li>Strong</li> </ul>	Brittle
<ul> <li>Casts well</li> </ul>	
<ul><li>Tough/hard</li></ul>	

Uses: Aviation industry, Automobile industry, Pipelines

## Brass (Copper, Zinc)

Advantages	Disadvantages
<ul> <li>Casts well</li> </ul>	<ul> <li>Susceptible to cracking</li> </ul>
<ul> <li>Easy to machine</li> </ul>	when cold worked
<ul> <li>Good conductor of heat</li> </ul>	<ul> <li>Needs to be constantly</li> </ul>
and electricity	annealed
<ul> <li>Low friction coefficient</li> </ul>	<ul> <li>Not very corrosion resistant</li> </ul>

**Uses:** Ship propellers, Electrical comments, Locks, Gears