Design & Technology AQA A-Level

Jigs and fixtures

Materials required for questions

- Pencil
- Rubber
- Calculator

Instructions

- Use black ink or ball-point pen
- Try answer all questions
- Use the space provided to answer questions
- Calculators can be used if necessary
- For the multiple choice questions, circle your answer

Advice

- Marks for each question are in brackets
- Read each question fully
- Try to answer every question
- Don't spend too much time on one question

Good luck!

Q1. What is	s the primary purpose of a jig in manufacturing?				
Α	To hold materials in place during assembly				
В	To guide tools for accurate, repeatable operations				
С	To decorate finished products				
Q2. How do	o fixtures differ from jigs?				
Α	Fixtures include cutting tools, while jigs do not				
В	Fixtures are only used for welding				
С	Fixtures hold workpieces in place but do not guide tools				
Q3. Which process would most likely use a drilling jig?					
Α	Creating identical holes in several components				
В	Painting multiple parts the same colour				
С	Sanding curved surfaces				
Q4. What is a key advantage of using jigs and fixtures in mass production?					
Α	Ensuring consistency across all products				
В	Reducing the need for skilled workers				
С	Lowering material costs				

Q5. A manufacturer uses a jig when welding a bike frame together. Explain two reasons why a jig would be used (4 marks)						
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manufacture (4 ma						

Answers

Q1. B

Q2. C

Q3. A

Q4. A

Q5.

- Jigs can be used to hold components in place while joining/fabrication is undertaken reducing labour costs.
- Jigs can be used to guide tools during fabrication reducing errors from slippage.
- Jigs remove the risk of components moving during fabrication, this reduces errors and improves quality control.
- Jigs increase speed of repeating a process as they aid simple line up of components.
- Jigs increase accuracy of repeat components as they remove some of the need for measurements.

Q6.

- A jig improves accuracy by removing the need for measuring and marking out to take place each time a cut is made or a hole drilled. This removes the potential for human error throughout the marking out process.
- A jig can improve the accuracy of manufacturing a particular joint, by securely holding the workpiece while also guiding the cutting tool, eg when cutting a mitre joint in timber or when drilling a hole.
- A jig can be used to ensure consistency when manufacturing a product, eg guiding a router around a particular profile ensuring consistency and accuracy where two kitchen worksurfaces may join.