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Project / PLC_2 [CPU 319-3 PN/DP] / Program blocks

BASE_SORTING_STATION [FB8]

BASE_SORTING_STATION Properties									
General									
Name	BASE_SORTING_STATION	Number	8	Туре	FB	Language	LAD		
Numbering	Automatic								
Information									
Title		Author		Comment		Family			
Version	0.1	User-defined ID							

BASE_SORTING_STATION									
Name	Data type	Offset	Default value	Accessible from HMI/OPC UA	able	HMI engi-	Setpoint	Supervi- sion	Comment
Input									
Output									
InOut									
Static									
Temp									
Constant									

Network 1: BEGIN SORTING CONVYER

```
%DB29

"BEGIN_
SORTING_ %M0.0
STATION_BASE_ "state_of_ start_base"

Time

T#20S

"BEGN_
"SORTING_ ODB_12"

%M2.6

"Conv_sorting_ set_base"

IN Q
PT ET ...
```

Network 2: Conv base sorting handle

```
**M2.6 **M0.0 SORTING_ SORTING_ SORTING_ SORTING_ SORTING_ SORTING_ SORTING_ STATION_BASE_ STATION_B
```

Network 3: GREEN BASE PUSH FRONT

Network 4: GREEN PUSHER SORTING RETURN

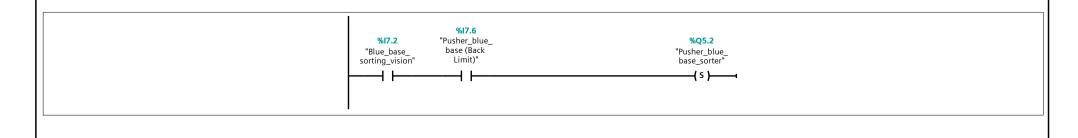
```
%I7.3

"Pusher_green_
base (Front
Limit)"

%M0.0

"state_of_
start_base"
```

Network 5: BLUE PUSHER SORTING PUSH



Totally Integrated Automation Portal								
Network 6: BLUE_PUSHER_SORTING_RETURN								
	-	"Pusher_blue_base (Front Limit)" "MM0.0 "state_of_start_base"		%Q5.2 "Pusher_blue_base_sorter" (R)				
Network 7: light_blue								
	-	%Q5.2 "Pusher_blue_ base_sorter"		%Q6.2 "blue base sorting light"				
Network 8: light greer	า							
	-	%Q5.1 "Pusher_green_ base_sorter"		%Q6.3 "green base sorting light"				