

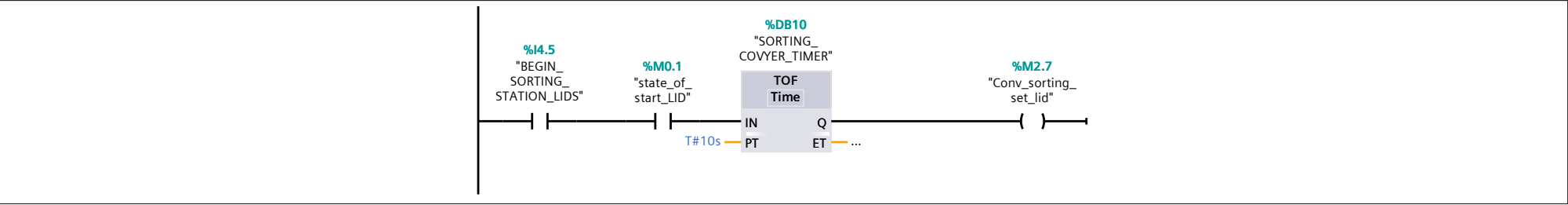
Project / PLC\_2 [CPU 319-3 PN/DP] / Program blocks

LID\_SORTING\_STATION [FB3]

LID_SORTING_STATION Properties							
General							
Name	LID_SORTING_STATION	Number	3	Type	FB	Language	LAD
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

LID_SORTING_STATION										
Name	Data type	Offset	Default value	Accessible from HMI/OPC UA	Writ-able from HMI/OPC UA	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment	
Input										
Output										
InOut										
Static										
Temp										
Constant										

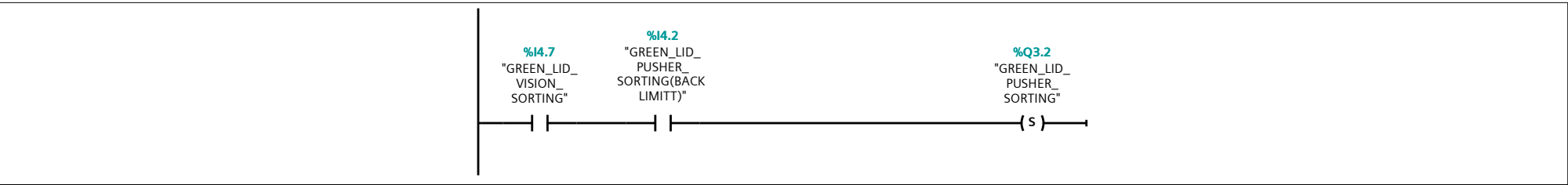
Network 1: BEGIN SORTING CONVYER



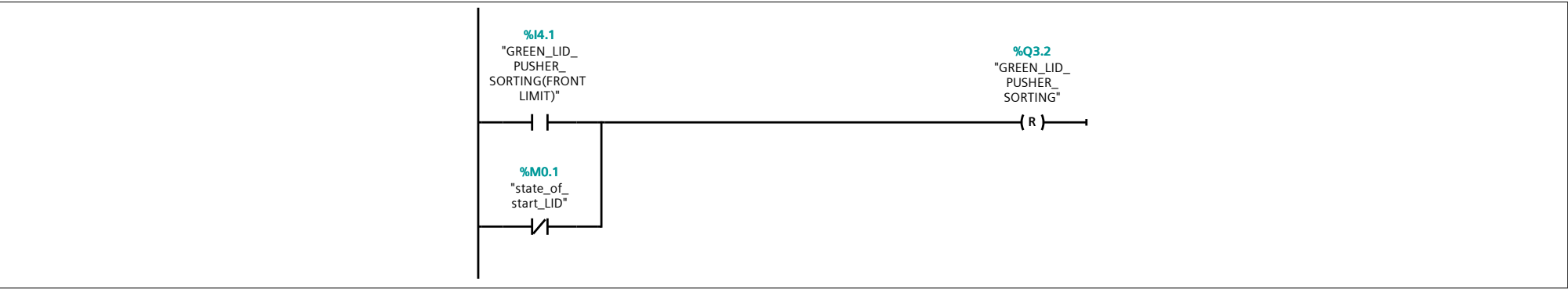
Network 2:



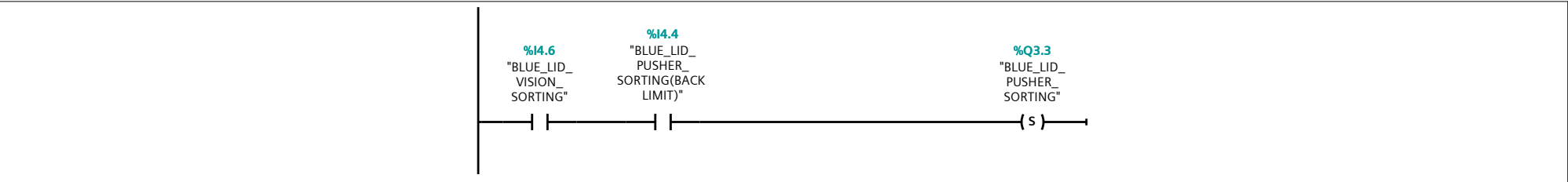
Network 3: GREEN LID PUSH FRONT



Network 4: GREEN PUSHER SORTING RETURN



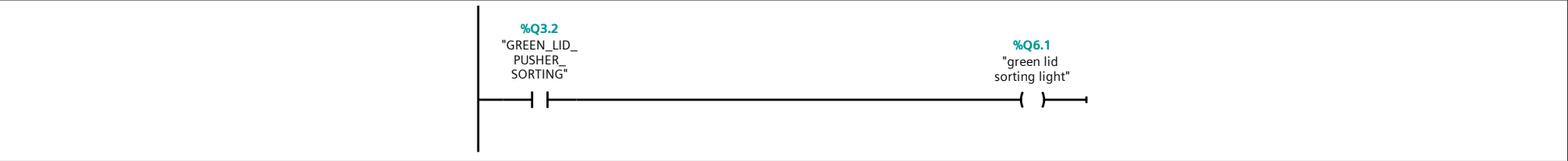
Network 5: BLUE PUSHER SORTING PUSH



Network 6: BLUE\_PUSHER\_SORTING\_RETURN



Network 7: green lid if blue



Network 8: blue lid

