

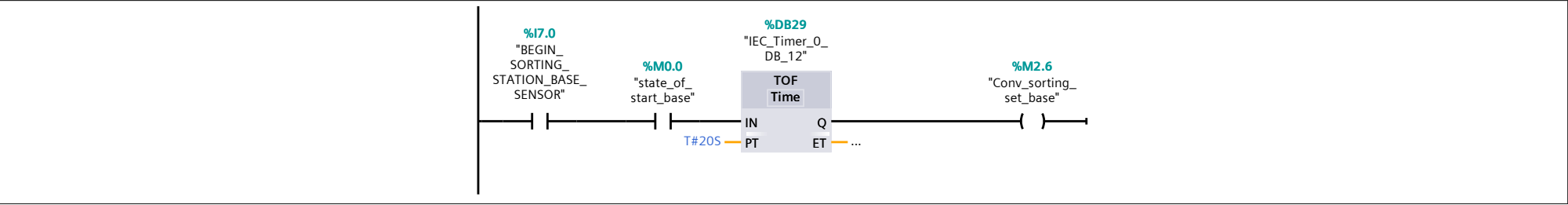
Project / PLC\_2 [CPU 319-3 PN/DP] / Program blocks

BASE\_SORTING\_STATION [FB8]

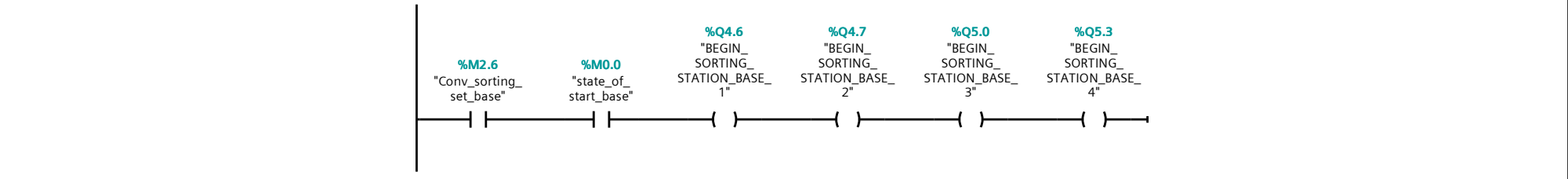
BASE_SORTING_STATION Properties							
General							
Name	BASE_SORTING_STATION	Number	8	Type	FB	Language	LAD
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

BASE_SORTING_STATION										
Name	Data type	Offset	Default value	Accessible from HMI/OPC UA	Writ-able from HMI/OPC UA	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment	
Input										
Output										
InOut										
Static										
Temp										
Constant										

Network 1: BEGIN SORTING CONVYER



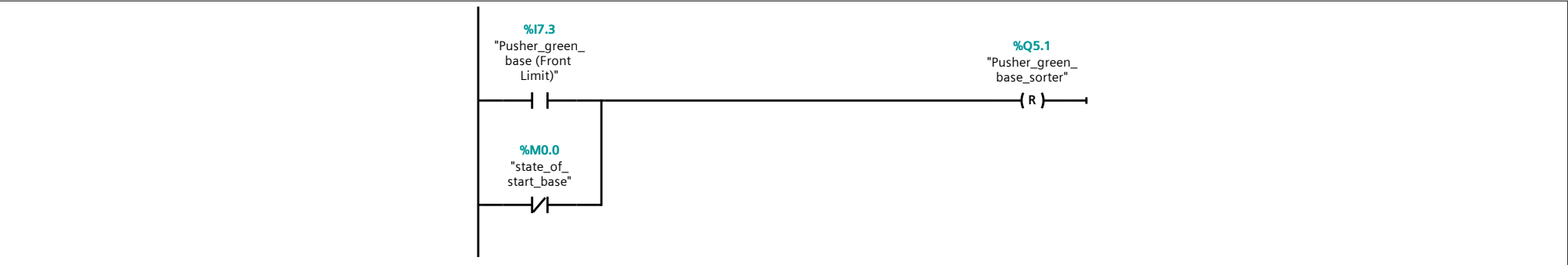
Network 2: Conv base sorting handle



Network 3: GREEN BASE PUSH FRONT



Network 4: GREEN PUSHER SORTING RETURN



Network 5: BLUE PUSHER SORTING PUSH



Network 6: BLUE\_PUSHER\_SORTING\_RETURN



Network 7: light\_blue



Network 8: light green

