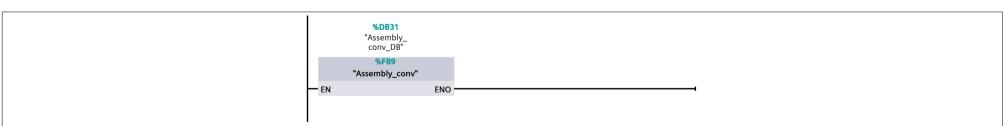
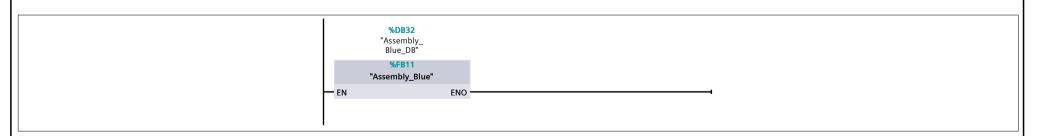
Main [OB	PLC_2 [CPU 319-3 1]	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	9					
Main Propert	ies							
General Name	Main	Number	1	Туре	ОВ	l a	nguage	LAD
Numbering	Manual	Number	•	Турс	ОВ	Lu	nguuge	Live
nformation itle	"Main Program Sweep (Cy-	Author		Comment		Fa	mily	
/ersion	cle)" 0.1	User-defined ID						
	0.1	oser-defined ib						
Main Name		Data typo	Offset	Default value		Comment		
vame ▼ Temp		Data type	Offset	Delauit value		Comment		
	/ CLASS	Byte	0.0			Bits 0-3 = 1 (Coming eve	ent) Rits 4-7	= 1 (Event class 1)
OB1_EV_CLASS OB1_SCAN_1		Byte	1.0			1 (Cold restart scan 1 of		
OB1_PRIORITY		Byte	2.0			Priority of OB Execution	,, ,	·
OB1_OB_NUMBR		Byte	3.0			1 (Organization block 1,	OB1)	
OB1_RE	SERVED_1	Byte	4.0			Reserved for system		
	SERVED_2	Byte	5.0			Reserved for system		
	REV_CYCLE	Int	6.0			Cycle time of previous O		
OB1_MIN_CYCLE		Int	8.0			Minimum cycle time of 0		
OB1_MAX_CYCLE		Int Date_And_Time	10.0			Maximum cycle time of OB1 (milliseconds)		onds)
	OB1_DATE_TIME		12.0			Date and time OB1 starte	ed	
OB1_D/ Constant	LID_PRODUCTION_STAT	ION						
OB1_D/ Constant			%DB13 "LID PRODUCTION_ DB" %FB2 "LID PRODUCTION"	ENO				



Network 4: Assembly_Blue



Network 5: Assembly_Green

Totally Integrated Automation Portal		
	%DB33 "Assembly_ Green_DB" %FB10 "Assembly_Green" EN ENO	
Network 6:		
Network 7:		
	"A_COUNTER_ DB_1" %FB12 "A_COUNTER" EN ENO	
Network 8:		
	%DB34 "Assembly_ Emergency_DB_ 1" %FB13 "Assembly_Emergency" EN ENO	