

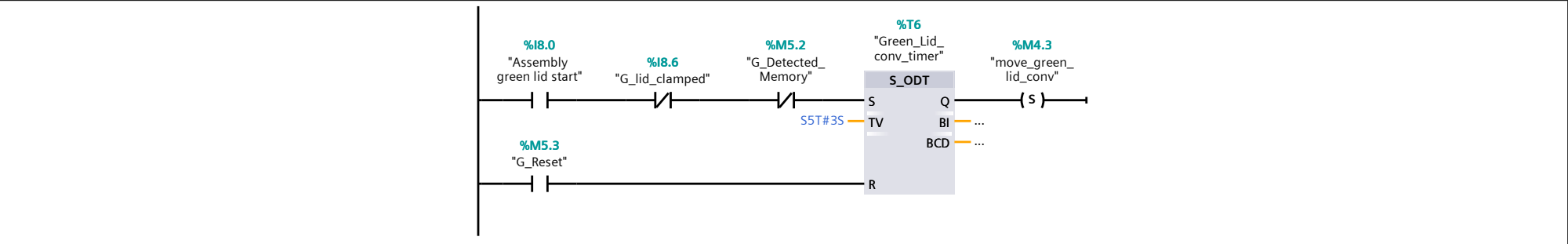
Project / PLC_2 [CPU 319-3 PN/DP] / Program blocks

Assembly_conv [FB9]

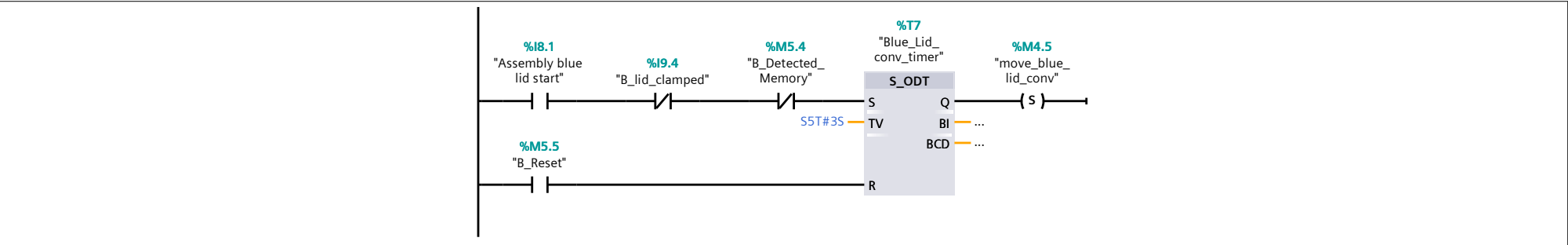
Assembly_conv Properties							
General							
Name	Assembly_conv	Number	9	Type	FB	Language	LAD
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Assembly_conv										
Name	Data type	Offset	Default value	Accessible from HMI/OPC UA	Writ-able from HMI/OPC UA	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment	
Input										
Output										
InOut										
Static										
Temp										
Constant										

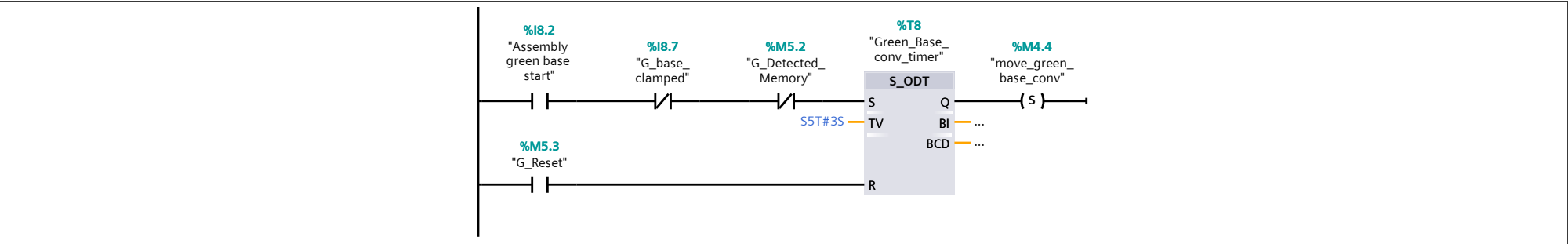
Network 1:



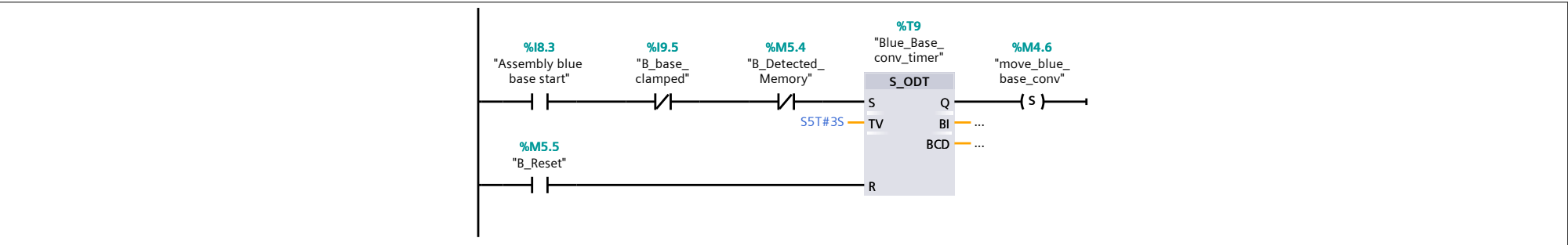
Network 2:



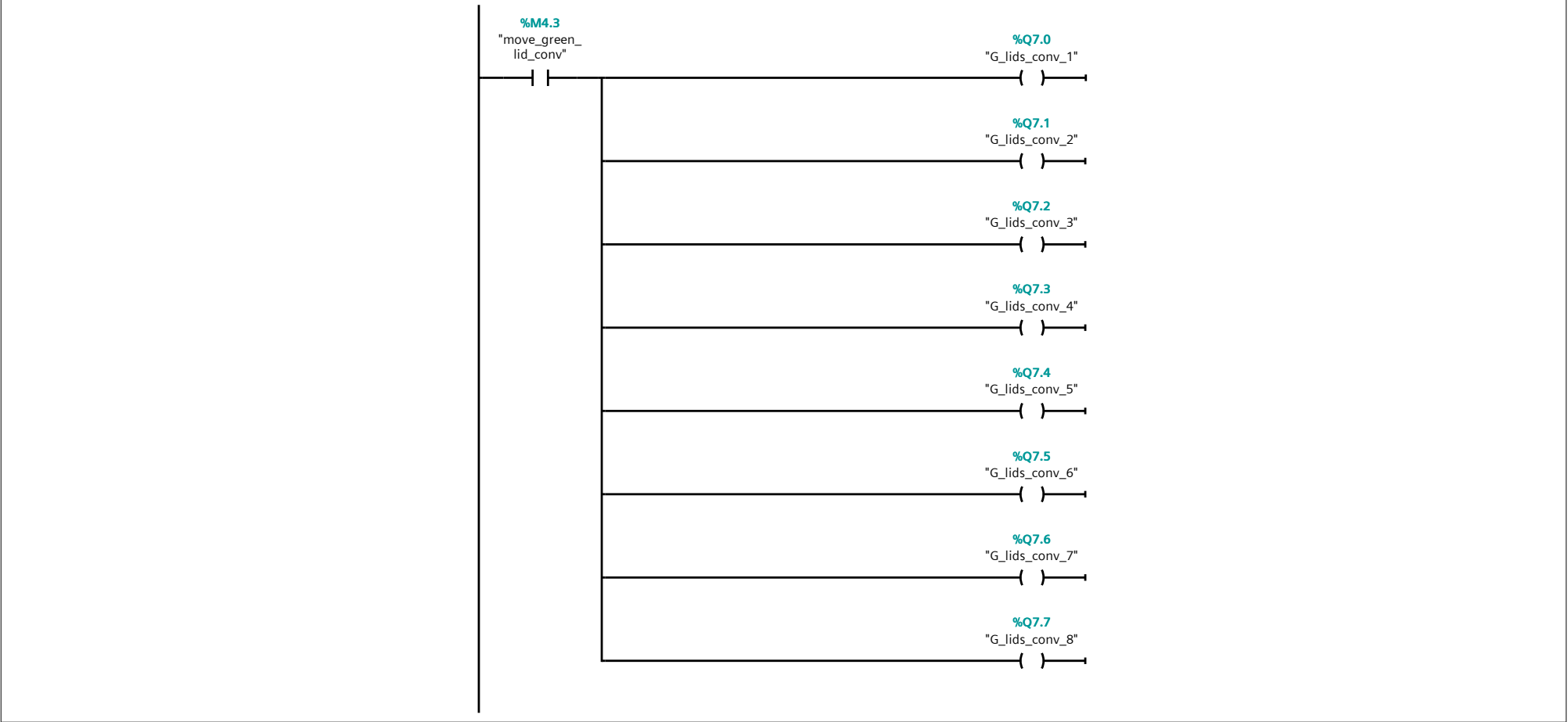
Network 3:



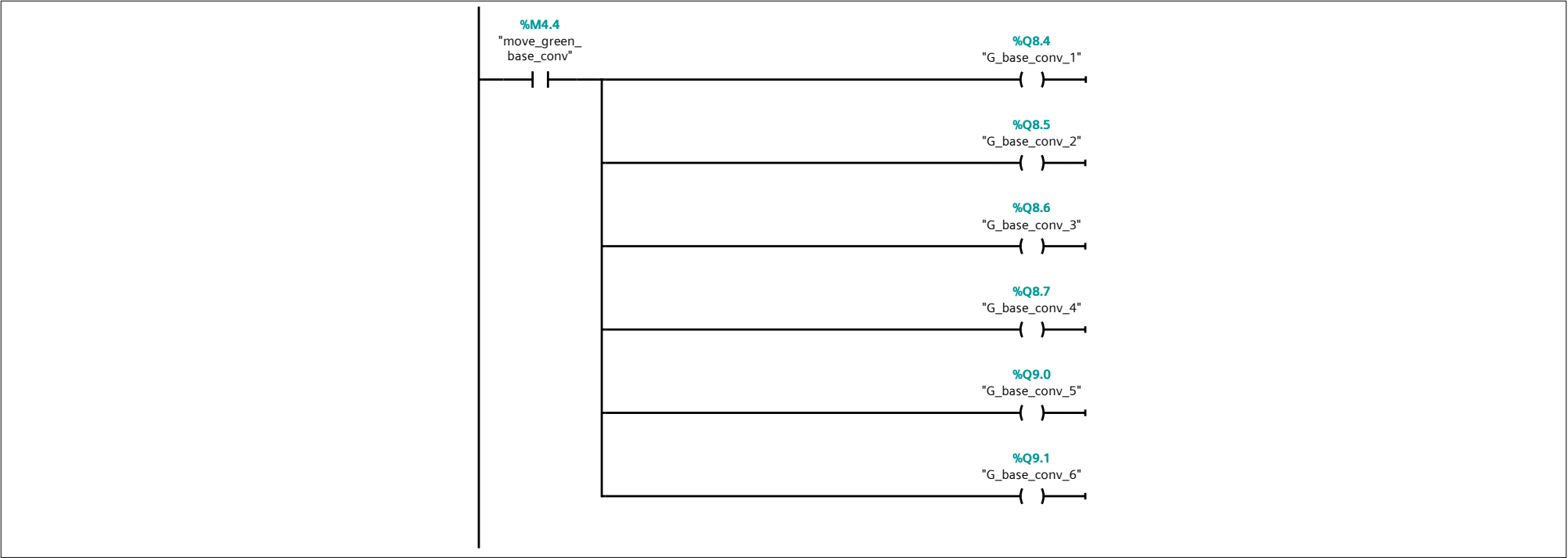
Network 4:



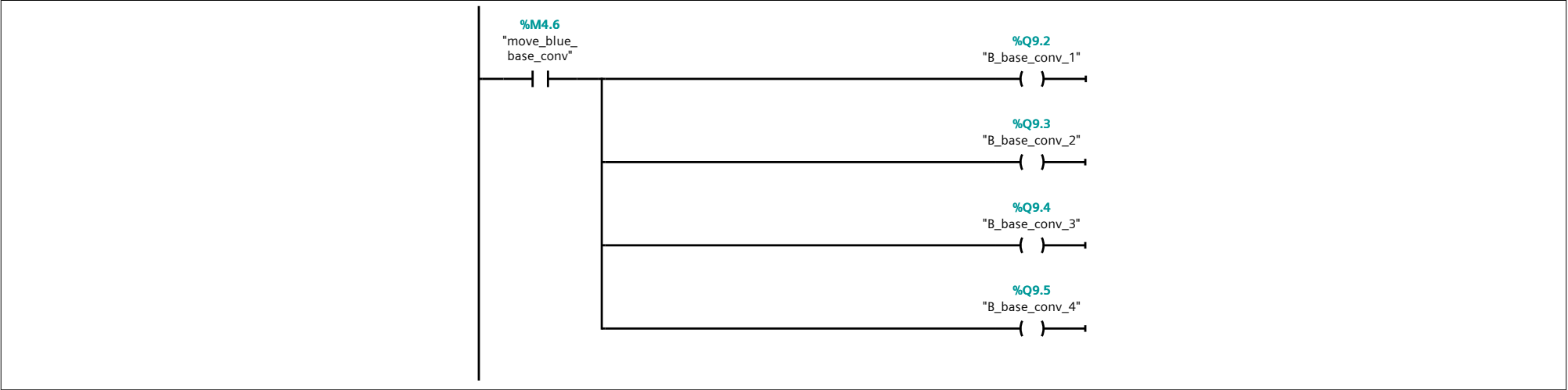
Network 5:



Network 6:



Network 7:



Network 8:

