

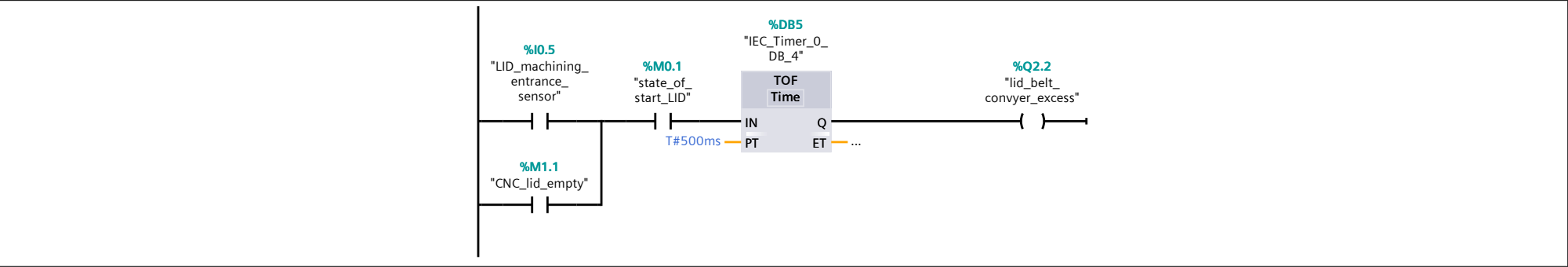
Project / PLC_2 [CPU 319-3 PN/DP] / Program blocks

LID_execess_remove_station [FB4]

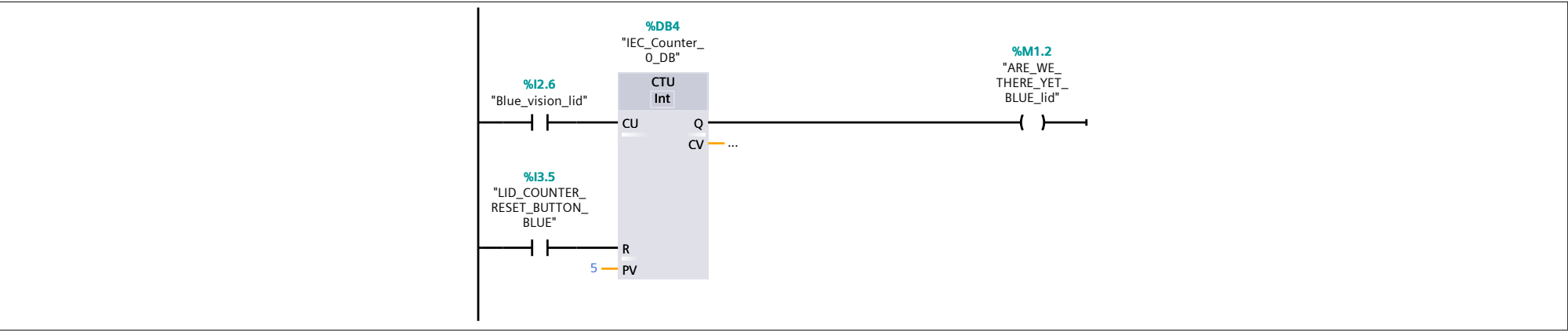
LID_execess_remove_station Properties							
General							
Name	LID_execess_remove_station	Number	4	Type	FB	Language	LAD
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

LID_execess_remove_station										
Name	Data type	Offset	Default value	Accessible from HMI/OPC UA	Writable from HMI/OPC UA	Visible in HMI engineering	Setpoint	Supervision	Comment	
Input										
Output										
InOut										
Static										
Temp										
Constant										

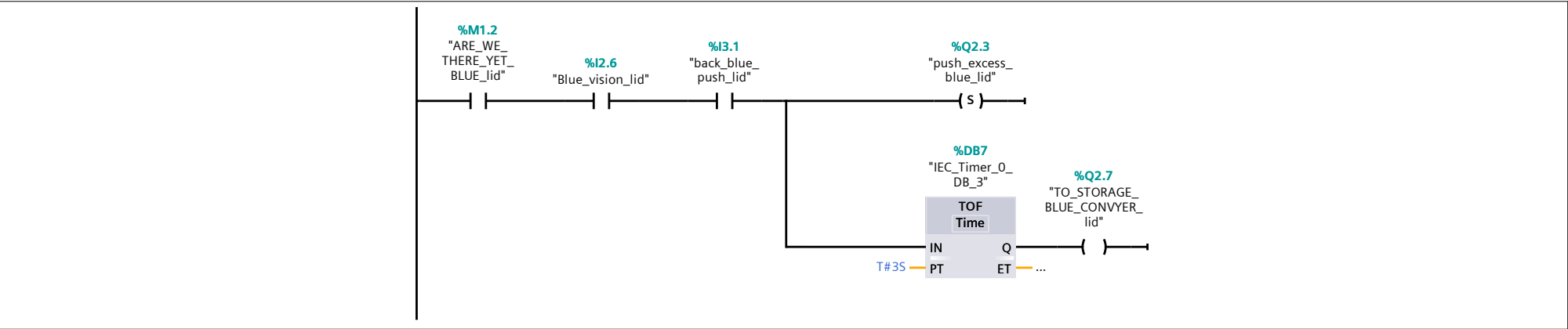
Network 1: LID_BELT_EXECESS_CONVYR_HANDLER



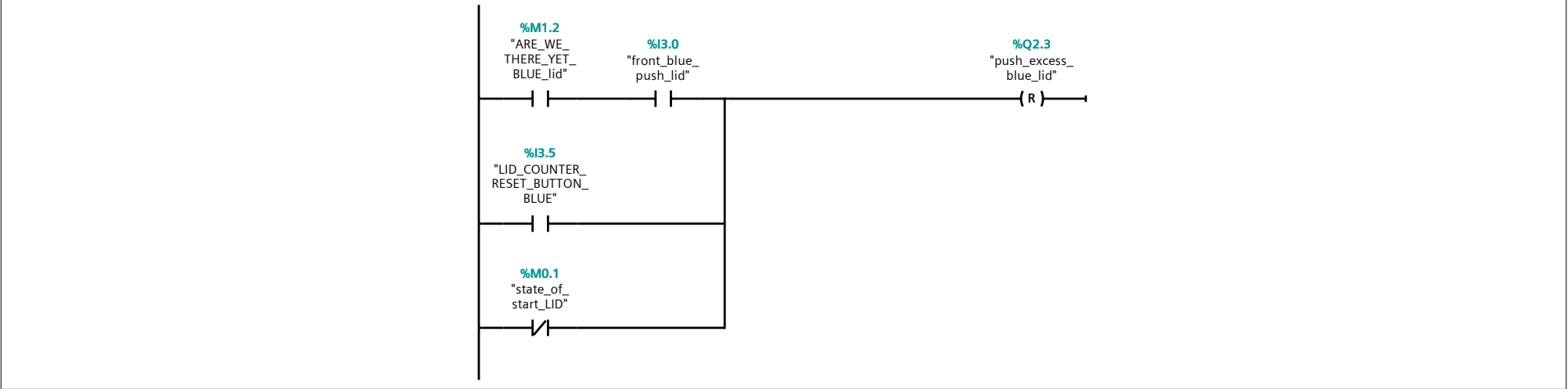
Network 2: COUNTING NO OF BLUE MATERIAL OF EXECCES



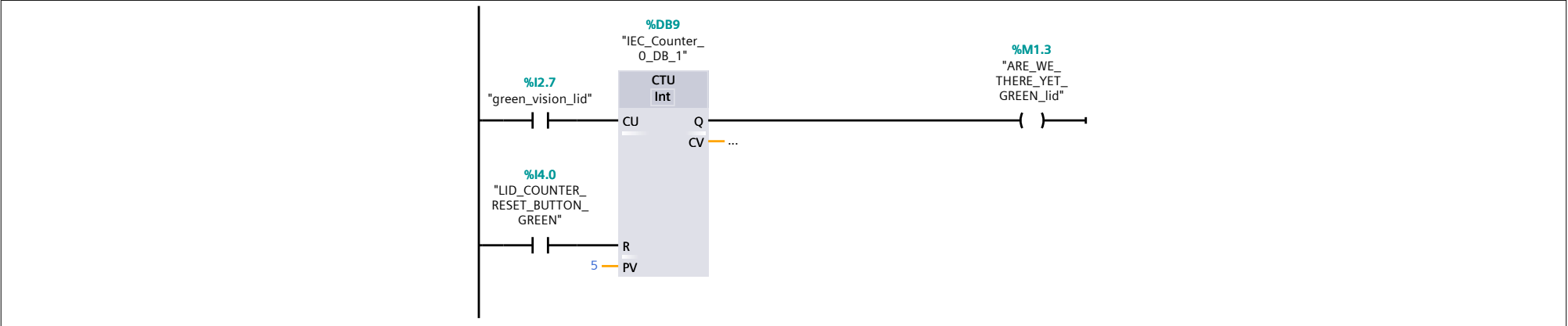
Network 3: PUSH_FORWARD_EXECS_BLUE



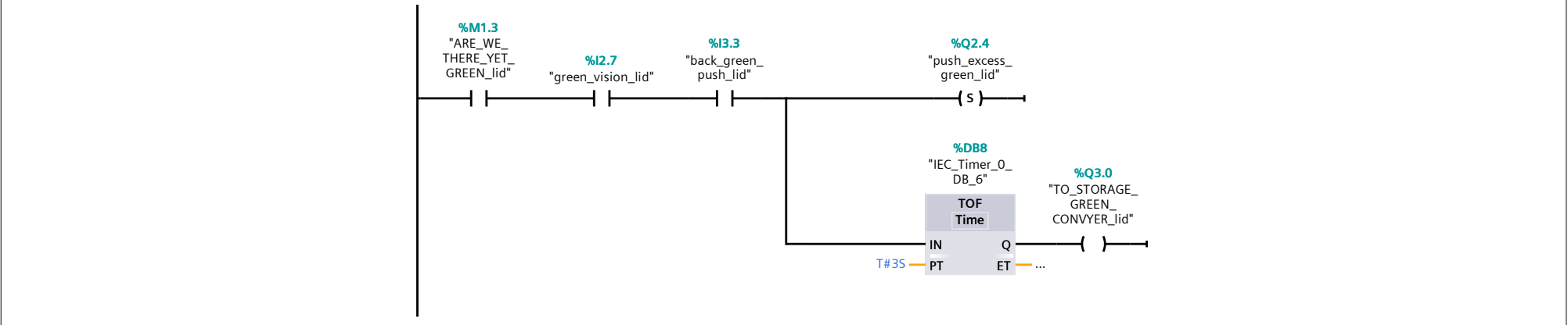
Network 4: PUSH_RETURN_EXECESS_BLUE



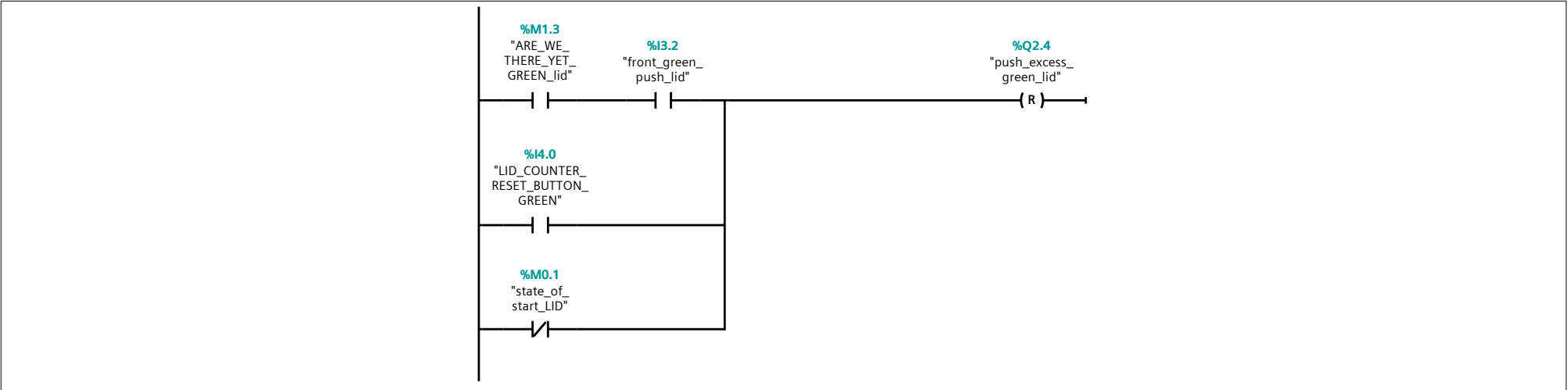
Network 5: COUNTING NO OF GREEN MATERIAL



Network 6: PUSH_FORWARD_EXECS_GREEN



Network 7: PUSH_RETURN_GREEN



Network 8: light blue if reached



Network 9: light green if reached

