

Totally Integrated Automation Portal

### Project / PLC\_2 [CPU 319-3 PN/DP] / Program blocks

#### LID PRODUCTION [FB2]

LID PRODUCTION Properties									
General									
Name	LID PRODUCTION	Number	2	Type	FB	Language	LAD		
Numbering	Automatic								
Information									
Title		Author		Comment		Family			
Version	0.1	User-defined ID							

LID PRODUCTION										
Name	Data type	Offset	Default value	Accessible from HMI/OPC UA	Writ-able from HMI/OPC UA	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment	
Input										
Output										
InOut										
Static										
Temp										
Constant										

#### Network 1: LID STARTING HANDLE

#### Network 2: LID\_BEGINNING\_COVNVYER

#### Network 3: LID\_EMITTER\_HANDLER

#### Network 4: FIRST LID TO EMIT

#### Network 5: Emit emergency handle lid

