

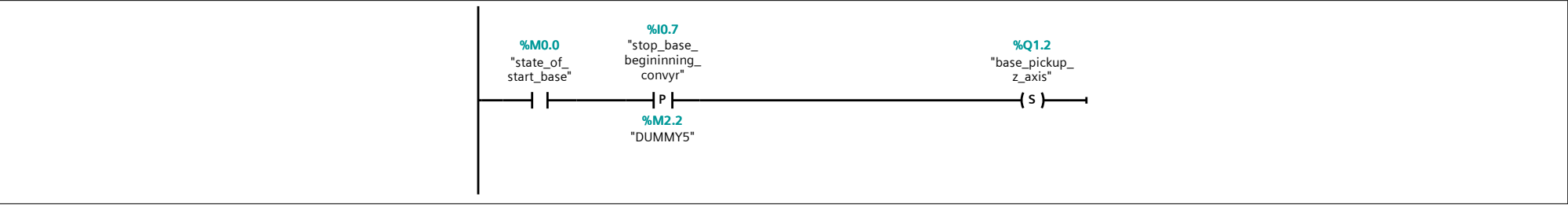
Project / PLC_2 [CPU 319-3 PN/DP] / Program blocks

PICK_UP_BASE_ROBOT [FB6]

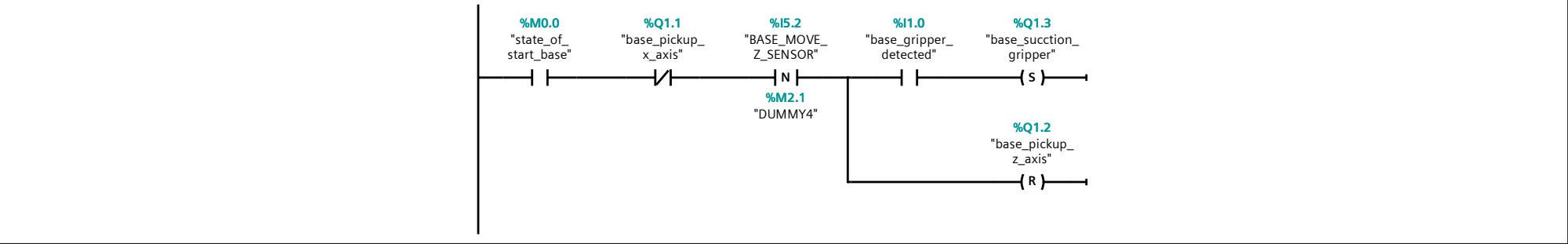
PICK_UP_BASE_ROBOT Properties							
General							
Name	PICK_UP_BASE_ROBOT	Number	6	Type	FB	Language	LAD
Numbering	Automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

PICK_UP_BASE_ROBOT										
Name	Data type	Offset	Default value	Accessible from HMI/OPC UA	Writ-able from HMI/OPC UA	Visible in HMI engi-neering	Setpoint	Supervi-sion	Comment	
Input										
Output										
InOut										
Static										
Temp										
Constant										

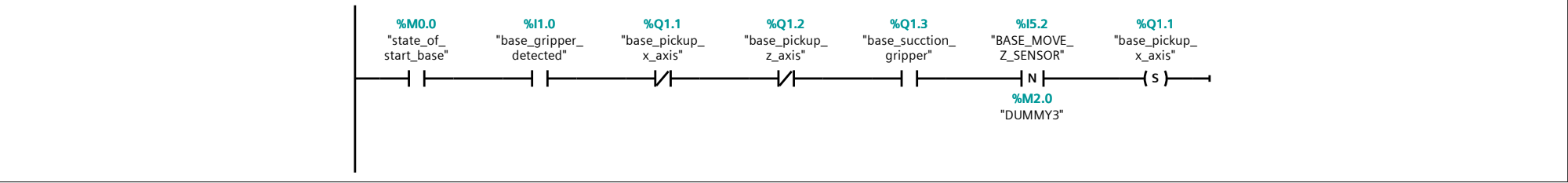
Network 1: BASE_PICKUP_ROBOT_LOWERING_Z_AXIS



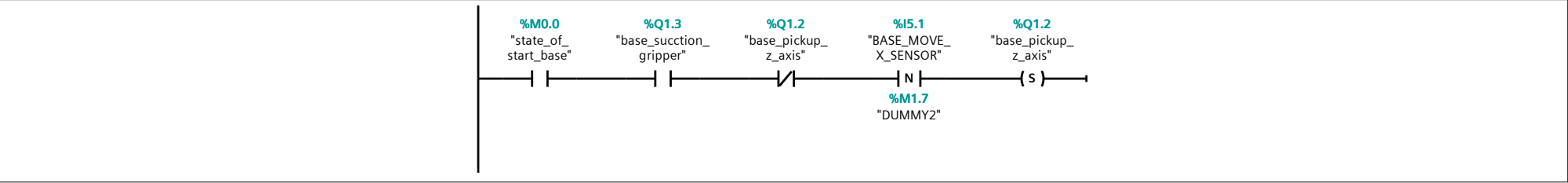
Network 2: BASE_PICKUP_OPERATE_SUCCTION



Network 3: PICK_UP_BASE_GO_TO_FEEDING



Network 4: LID_PICK_UP_LOWERING_Z_AXIS_IN_FEEDING



Network 5: LID_RETURN_TO_ORIGIN_PICKUP

