

Lecture – 22A & 22B

# Energy Resources, Economics and Environment

## Net Energy Analysis

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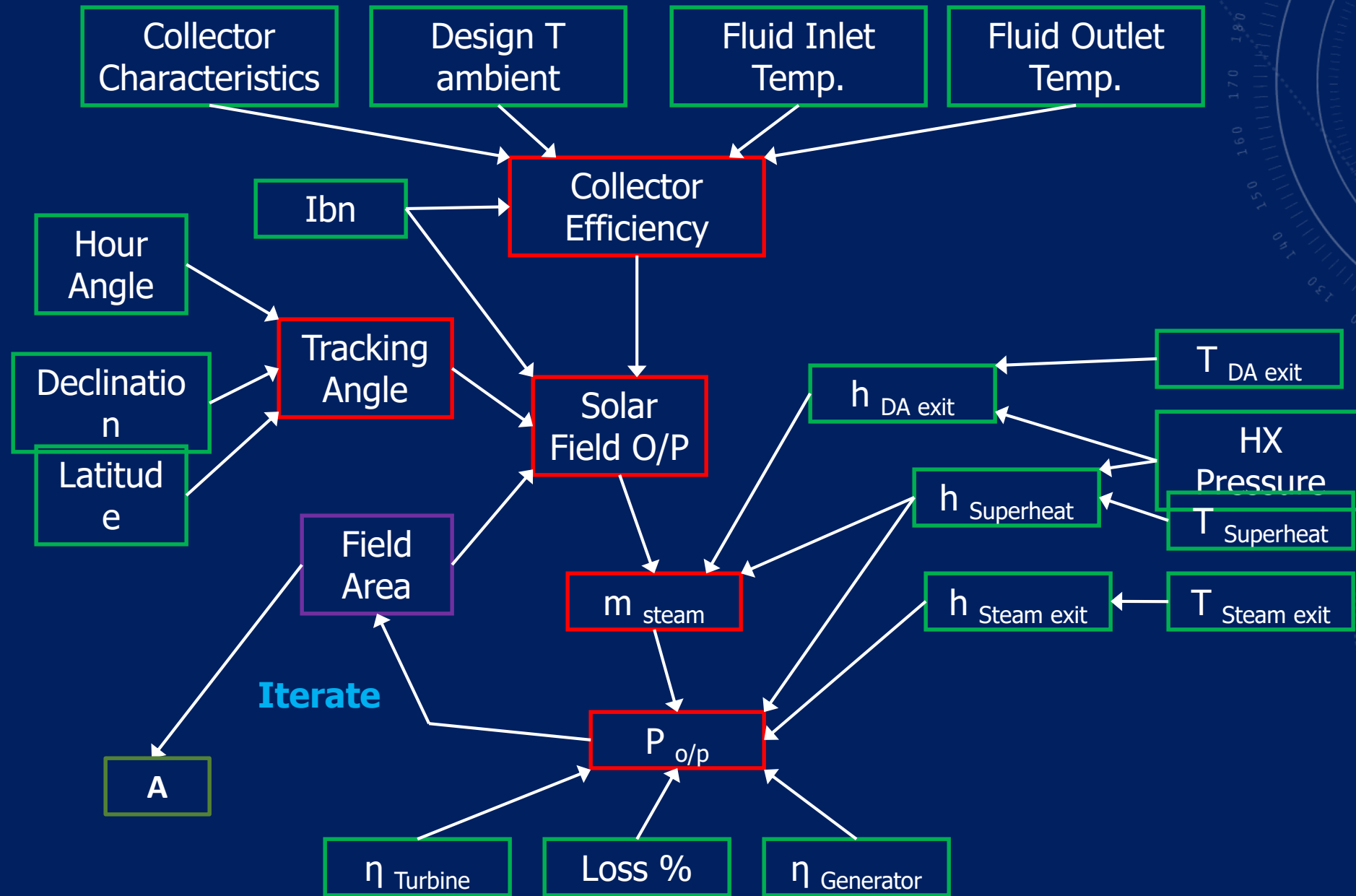


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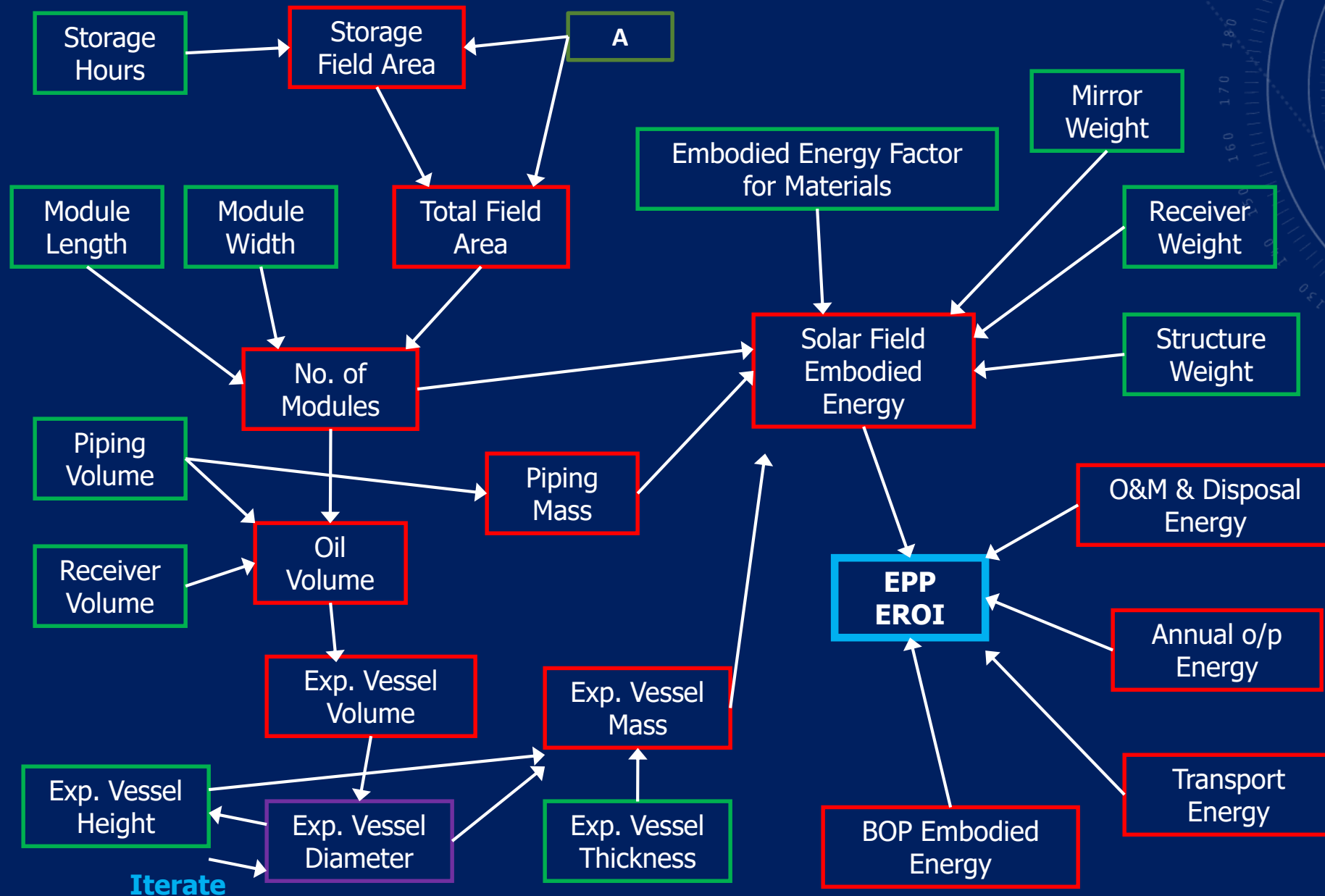
# Energy Analysis – Hydrogen Storage

| Comparison of different storage options for 1 km ride |                 |                |              |            |
|---|-----------------|----------------|--------------|------------|
|   | Compressed tank | Cryogenic tank | FeTi hydride | Mg hydride |
| H2 consumption (gms)                                  | 6.24            | 6.4            | 8.04         | 9.7        |
| Direct energy required to travel (kJ)                 | 749             | 768            | 965.4        | 1164       |
| Energy required to produce and store H2 (kJ)          | 1260.7          | 2172.7         | 1473.7       | 1777       |
| Energy required to produce tank(kJ)                   | 34.2            | 15.6           | 177.3        | 60         |
| Total energy required (kJ)                            | 2043.9          | 2956.3         | 2616.4       | 3001.5     |

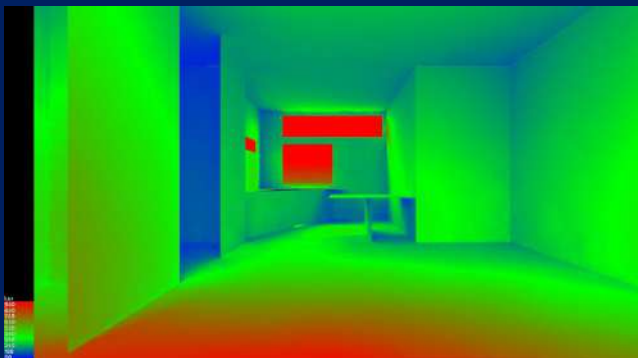
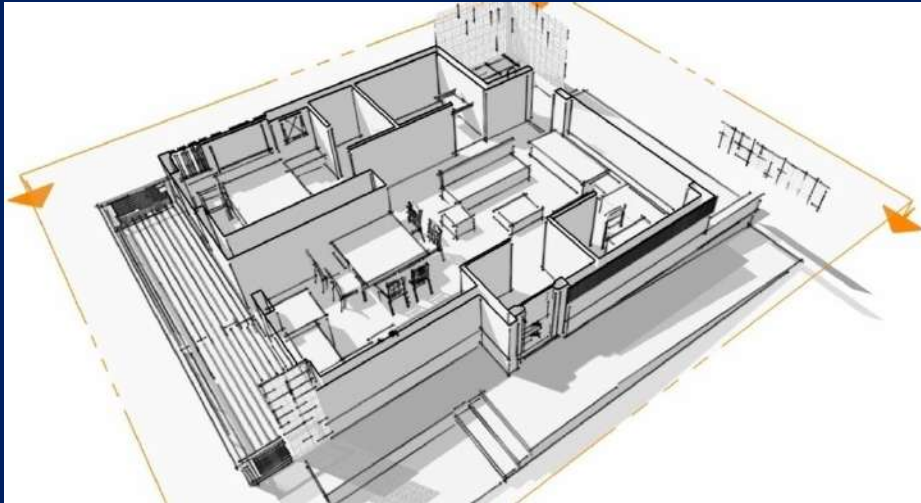
# Solar Thermal Power – Energy Analysis



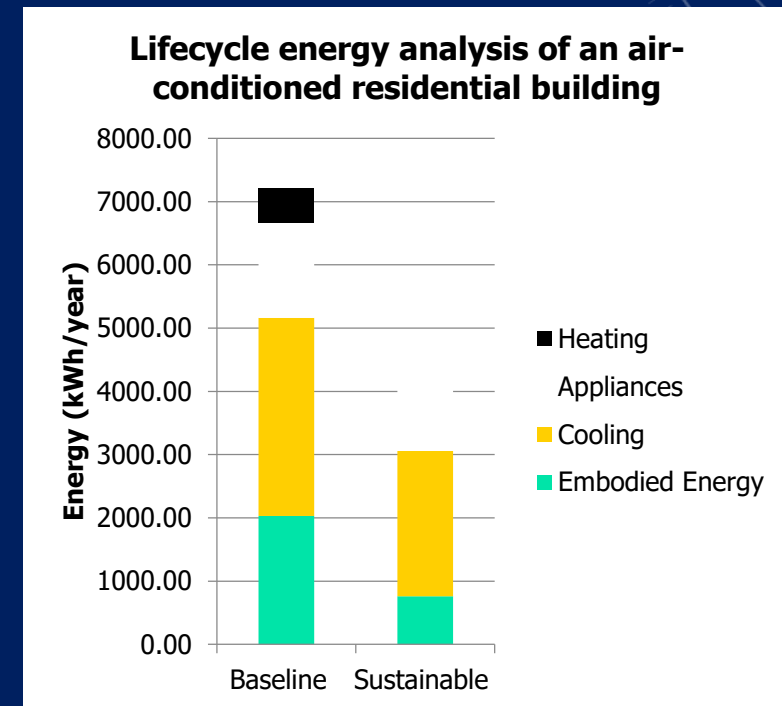
# Solar Thermal Power – Energy Analysis (Contd)



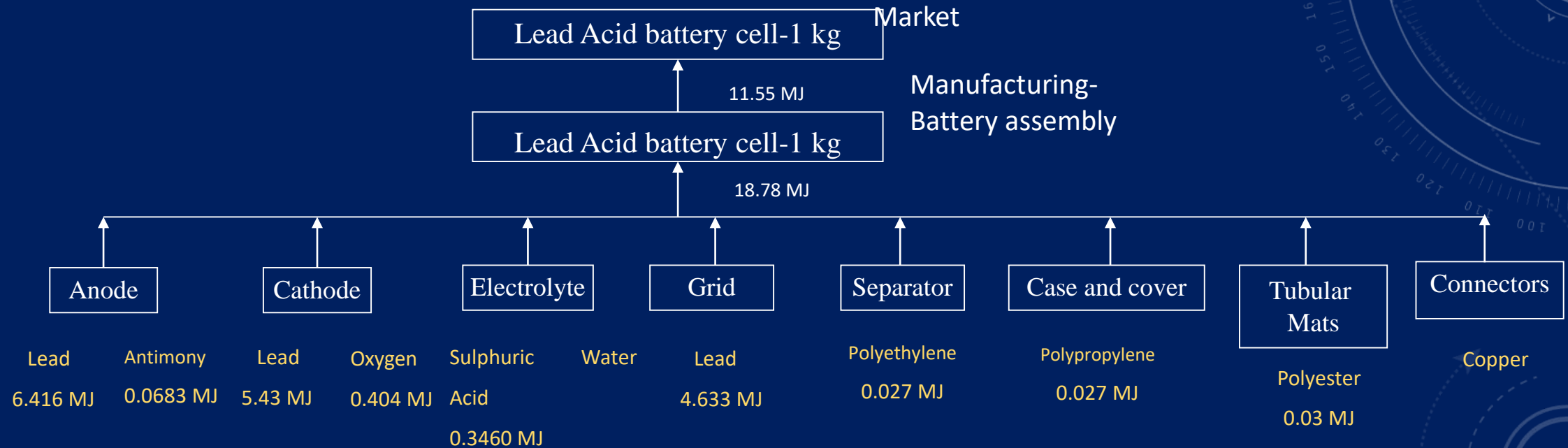
# Energy Analysis Of Buildings



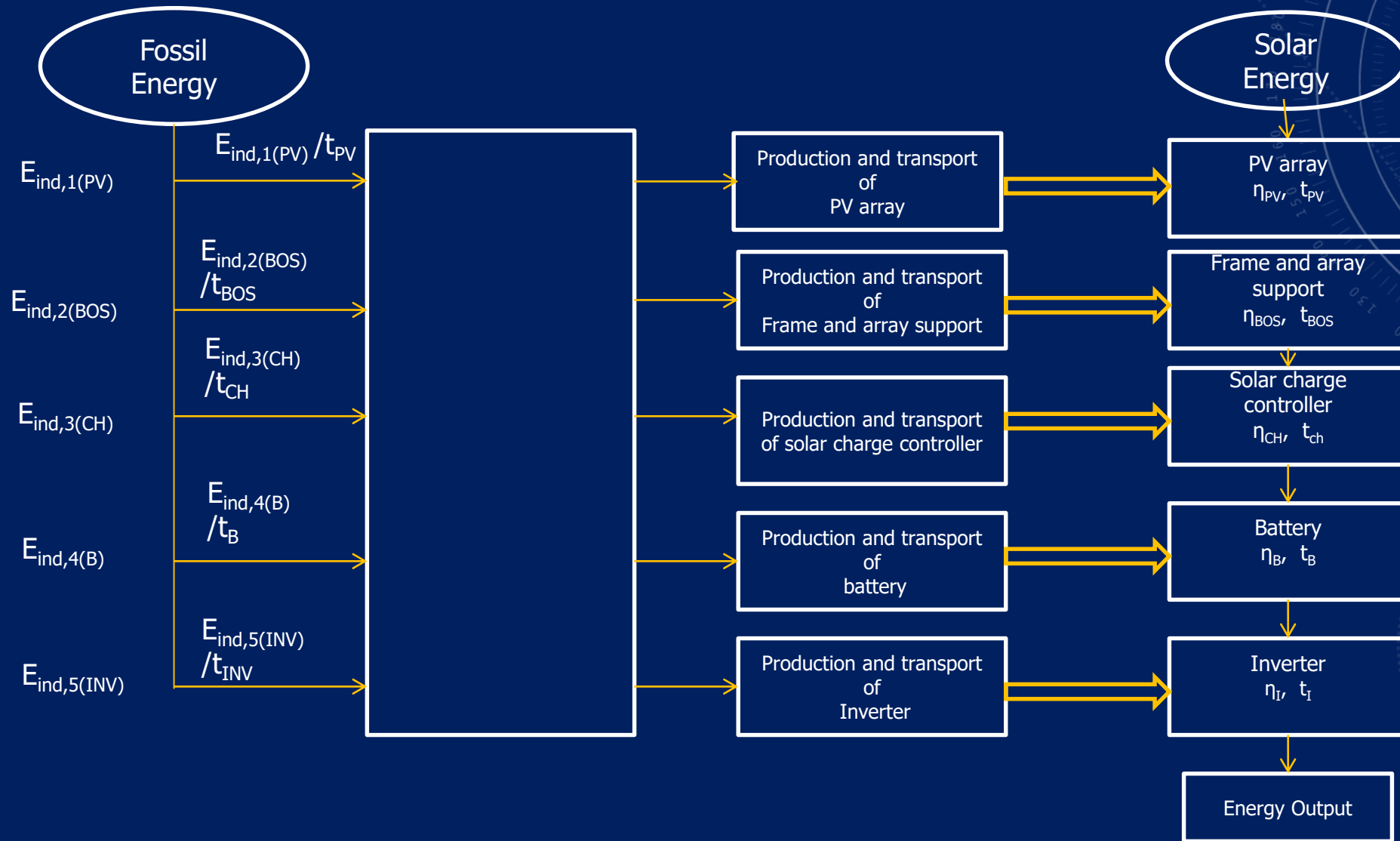
Daylighting Simulation



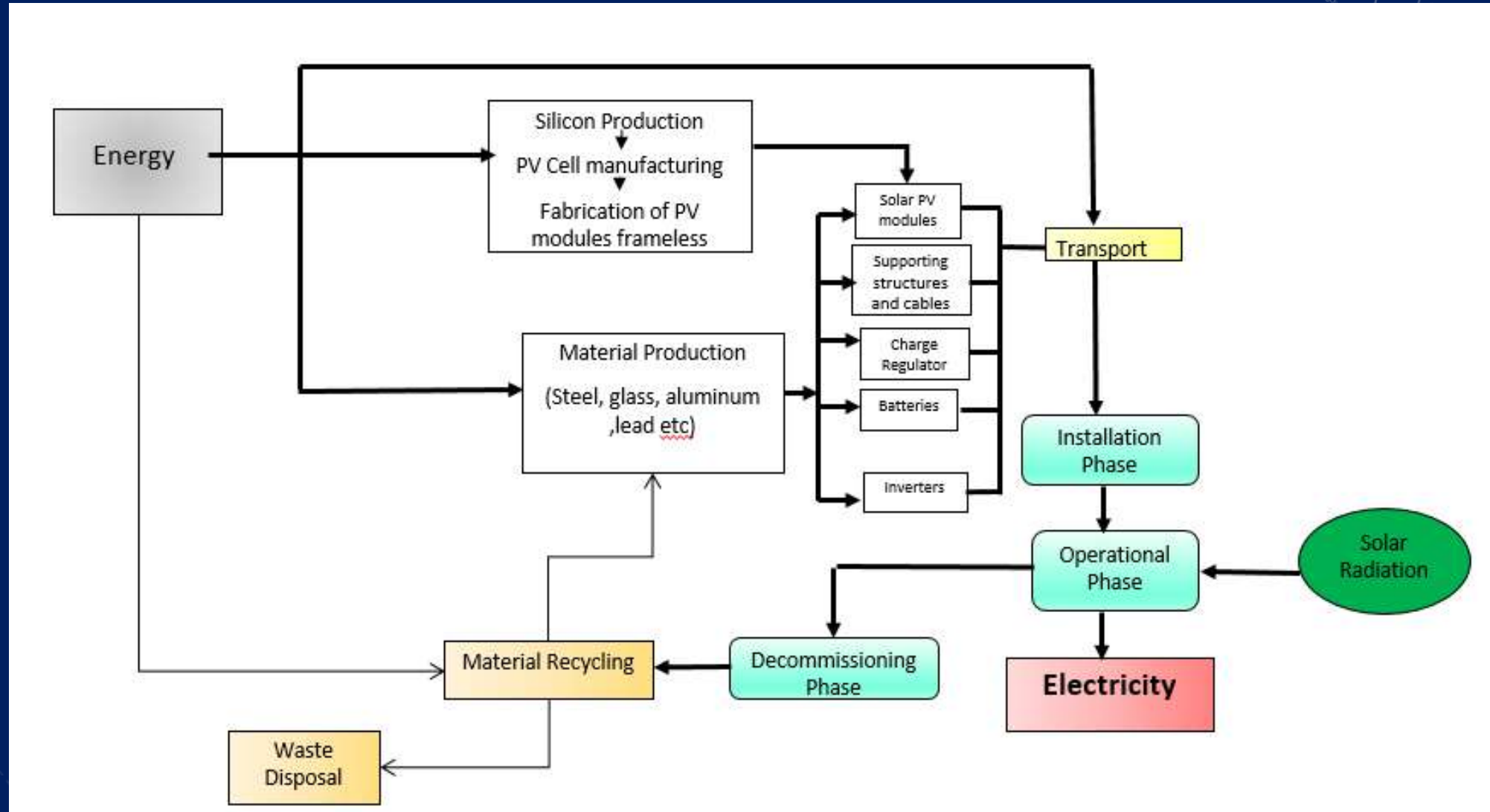
# Cradle to Gate model structure of a lead acid battery



| Material           | Embodied Energy(MJ/kg) |
|--------------------|------------------------|
| Virgin Lead        | 39.01                  |
| Recycled Lead      | 25.8                   |
| Virgin Aluminium   | 160.5                  |
| Recycled Aluminium | 31.8                   |



# Life Cycle Energy Analysis Flow diagram





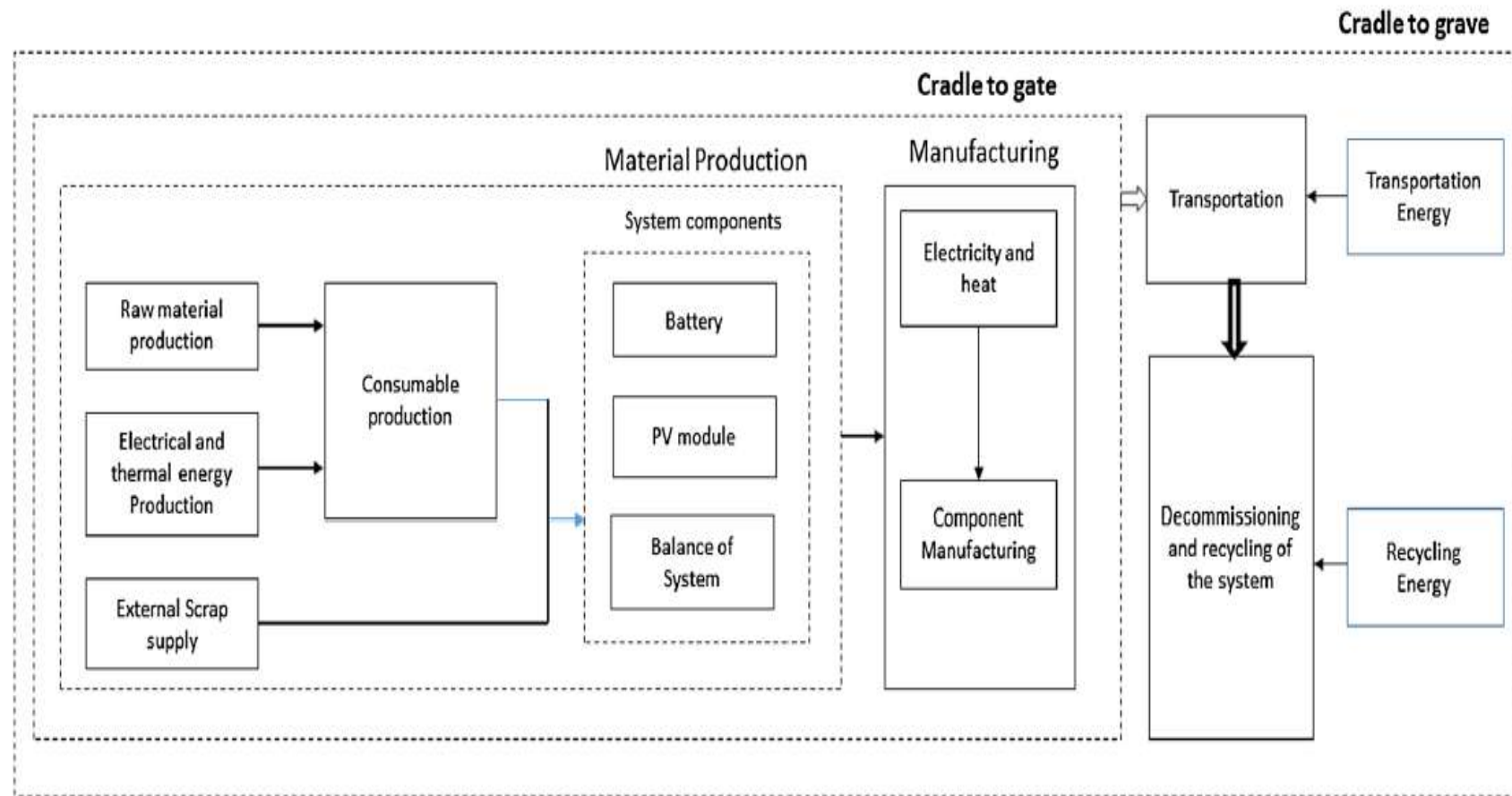


Fig.4 Life cycle energy and environmental analysis boundary of the proposed microgrid

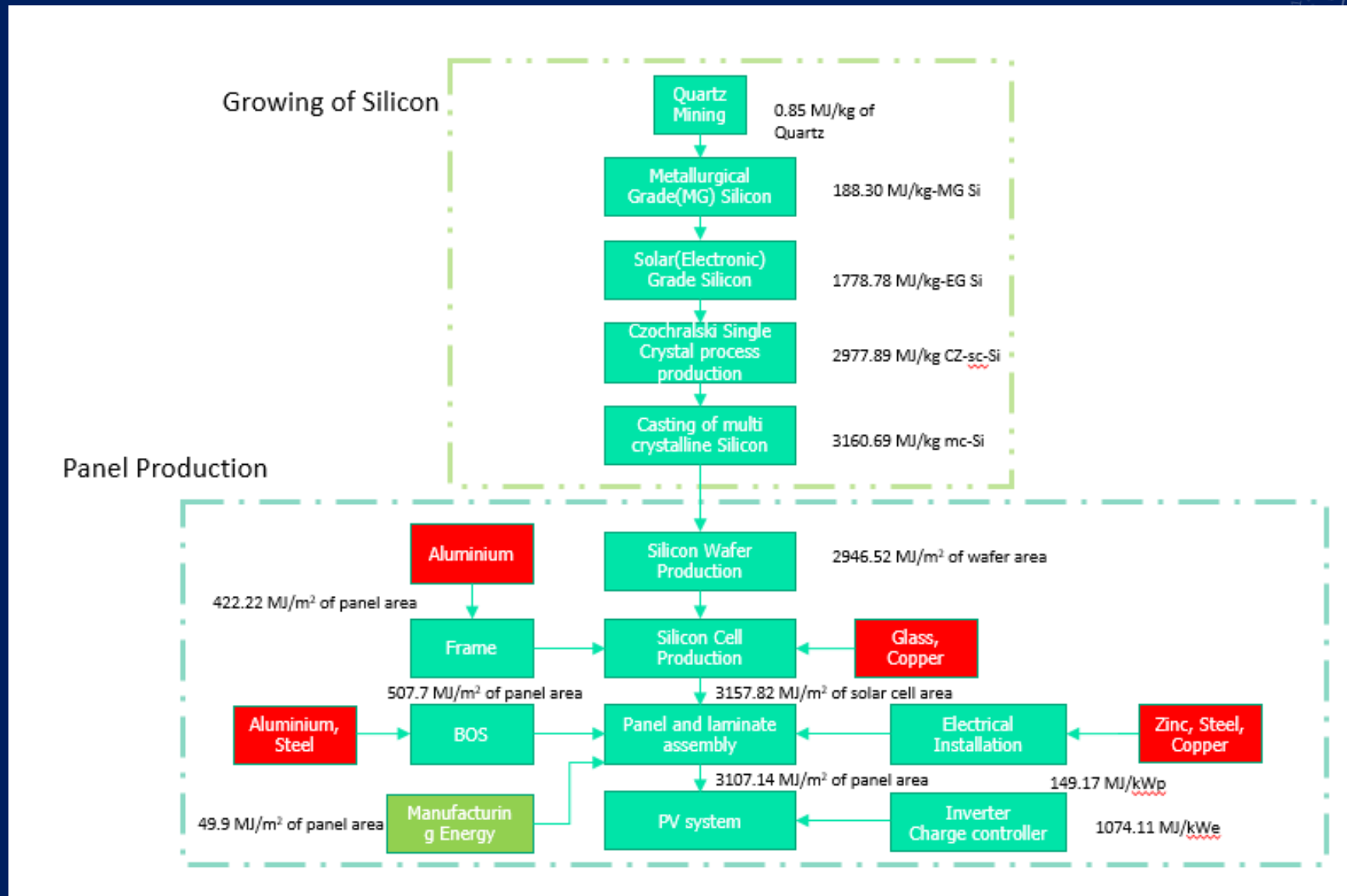
**Table 3** Embodied energy of Pb and Al in Indian conditions and comparison with existing literature values

| Material | Source     | Production energy (MJ/kg) | References                  |
|----------|------------|---------------------------|-----------------------------|
| Pb       | Ore        | 22.3                      | Sullivan et al. (2011)      |
| Pb       | Ore        | 27.2                      | Larcher and Tarascon (2014) |
| Pb       | Ore        | 28.7                      | Alsema (2000a)              |
| Pb       | Ore        | 31.2                      | Gaines and Singh (1995)     |
| Pb       | Ore        | 39.1                      | This work                   |
| Pb       | Scrap      | 4.2                       | Sullivan et al. (2011)      |
| Pb       | Scrap      | 5.3                       | Larcher and Tarascon (2014) |
| Pb       | Scrap      | 11.2                      | Alsema (2000a)              |
| Pb       | Scrap      | 7.2                       | Gaines and Singh (1995)     |
| Pb       | Scrap      | 24.74                     | This work                   |
| PbO      | Pb         | 12.7                      | Gaines and Singh (1995)     |
| PbO      | Pb (scrap) | 19.94                     | This work                   |
| Al       | Ore        | 204                       | Sullivan et al. (2011)      |
| Al       | Ore        | 160.54                    | This work                   |
| Al       | Scrap      | 31.8                      | This work                   |

**Table 5** Battery embodied energy values in Indian context

| Battery configuration                   | Material production energy $E_{mp}$          |  | Manufacturing energy $E_{mnf}$ |                      | Recycling energy $E_{rec}$ |                      | Transportation Energy- $E_{tr}$ for finished product import |                        | $E_{tot} = E_{ctg} + E_{rec} + E_{tr}$ (MJ <sub>pf</sub> /Wh) |
|---|--|--|--------------------------------|----------------------|----------------------------|----------------------|---|------------------------|---|
|   | MJ <sub>pf</sub> /kg<br>(Recycled materials) | MJ <sub>pf</sub> /Wh<br>(Recycled materials) | MJ <sub>pf</sub> /kg           | MJ <sub>pf</sub> /Wh | MJ <sub>pf</sub> /kg       | MJ <sub>pf</sub> /Wh | (MJ <sub>pf</sub> /kg)                                      | (MJ <sub>pf</sub> /Wh) |   |
| VRLA                                    | 21.87  | 0.681  | 11.6                           | 0.39                 | 2.4                        | 0.08                 | –   | –                      | 1.14  |
| LFP-G                                   | 96.27  | 1.05   | 30                             | 0.33                 | 3.6                        | 0.04                 | 2.9   | 0.03                   | 1.46  |
| Nickel metal hydride (AB <sub>2</sub> ) | 41.99  | 0.76   | 75                             | 1.36                 | 19.6                       | 0.36                 | 0.99  | 0.02                   | 2.5   |
| Nickel-metal hydride (AB <sub>5</sub> ) | 33.12  | 0.60   | 75                             | 1.36                 | 19.6                       | 0.36                 | 0.99  | 0.018                  | 2.34  |
| Nickel cadmium                          | 64.72  | 1.58   | 46                             | 1.15                 | 4.85                       | 0.12                 | 0.99  | 0.025                  | 2.88  |
| Sodium sulphur                          | 128.31                                       | 0.86   | 56                             | 0.38                 | –                          | –                    | 1.34  | 0.009                  | 1.24  |
| Lithium sulphur                         | 242.06                                       | 1.59   | 172                            | 1.13                 | 51.2                       | 0.34                 | 1.61  | 0.01                   | 3.07  |

# Energy Flow diagram of the PV panel for India



| Battery Technology | Cycle Life @ 80% DoD (Manufacture)    | Maximum Service Life in years (Manufacture r) | Life in years calculated assuming 1 cycle /day | Efficiency #1 | Specific Energy (Wh/kg) | Weight of battery cell (kg) | Energy Rating of battery (Wh) |
|--------------------|---------------------------------------|---|--|---------------|-------------------------|-----------------------------|-------------------------------|
| VRLA               | 700 <sup>#1</sup> -1800 <sup>#2</sup> | 10 <sup>#2</sup>                              | 2-5  | 84%           | 32                      | 157                         | 5024                          |
| Li ion             | 5000-7000 <sup>#1</sup>               | 15 <sup>#4</sup>                              | 13-15  | 92%           | 91                      | 19                          | 1729                          |
| NiCd               | 1000-1500 <sup>#1</sup>               | 10 <sup>#1</sup>                              | 3-4  | 80%           | 40                      | 69                          | 2745                          |
| NiMH               | 1500-2000 <sup>#1</sup>               | 8 <sup>#1</sup>                               | 4-6  | 85%           | 55                      | 10                          | 360                           |
| NaS                | 5625 (4500 <sup>#3</sup> @ 100% DoD)  | 15 <sup>#3</sup>                              | 15   | 90%           | 150                     | 5.5                         | 825                           |
| LiS                | 1400@80% <sup>#5</sup> DoD            | 5   | 3.5  | 97%           | 152                     | 0.138                       | 20.97                         |

#1. Carl Johan Rydh, Energy analysis of batteries in photovoltaic systems. Part I:. *Energy Conservation and Management*, 46, 1980-2000, 2005

#2. Tubular gel 2V VRLA battery Technical Manual, <http://www.exide4u.com/solatron-tubular-gel-vrla-2v-cell>

#3. NGK Insulators NaS Battery, <https://www.ngk.co.jp/nas/specs/>

#4. Castillo, "Grid-scale energy storage applications in renewable energy integration: A survey", 2014

#5 <http://oxisenergy.com/wp-content/uploads/2016/10/OXIS-Li-S-Long-Life-Cell-v4.01.pdf>



# PV Battery Grid Backup System Components

| Component                                    | Specifications                           |        |        |           |           |        |        |       |
|--|--|--------|--------|-----------|-----------|--------|--------|-------|
| <b>104 x250 Wp PV Polycrystalline module</b> | Mass = 2620.8 kg                         |        |        |           |           |        |        |       |
|  | Recyclable mass of the frame = 192.42 kg |        |        |           |           |        |        |       |
|  | Sensing Area=153.34 m <sup>2</sup>       |        |        |           |           |        |        |       |
|  | Frame area =21.38 m <sup>2</sup>         |        |        |           |           |        |        |       |
|  | Efficiency =15.4 %                       |        |        |           |           |        |        |       |
| <b>1 x solar battery charger</b>             | 30 kW, Eff=97%                           |        |        |           |           |        |        |       |
| <b>1 x Inverter</b>                          | 50 kW, 208 V AC, 28 A , Eff=96.3%        |        |        |           |           |        |        |       |
| <b>Array support</b>                         | Roof top                                 |        |        |           |           |        |        |       |
| <b>Battery</b>                               | Pb-Acid                                  | VRLA   | Li Ion | NiMH(AB2) | NiMH(AB5) | NiCd   | NaS    | LiS   |
| <b>Storage Capacity(kWh)</b>                 | 150                                      | 149.88 | 136.8  | 148.11    | 148.11    | 139.89 | 157.37 | 129.8 |

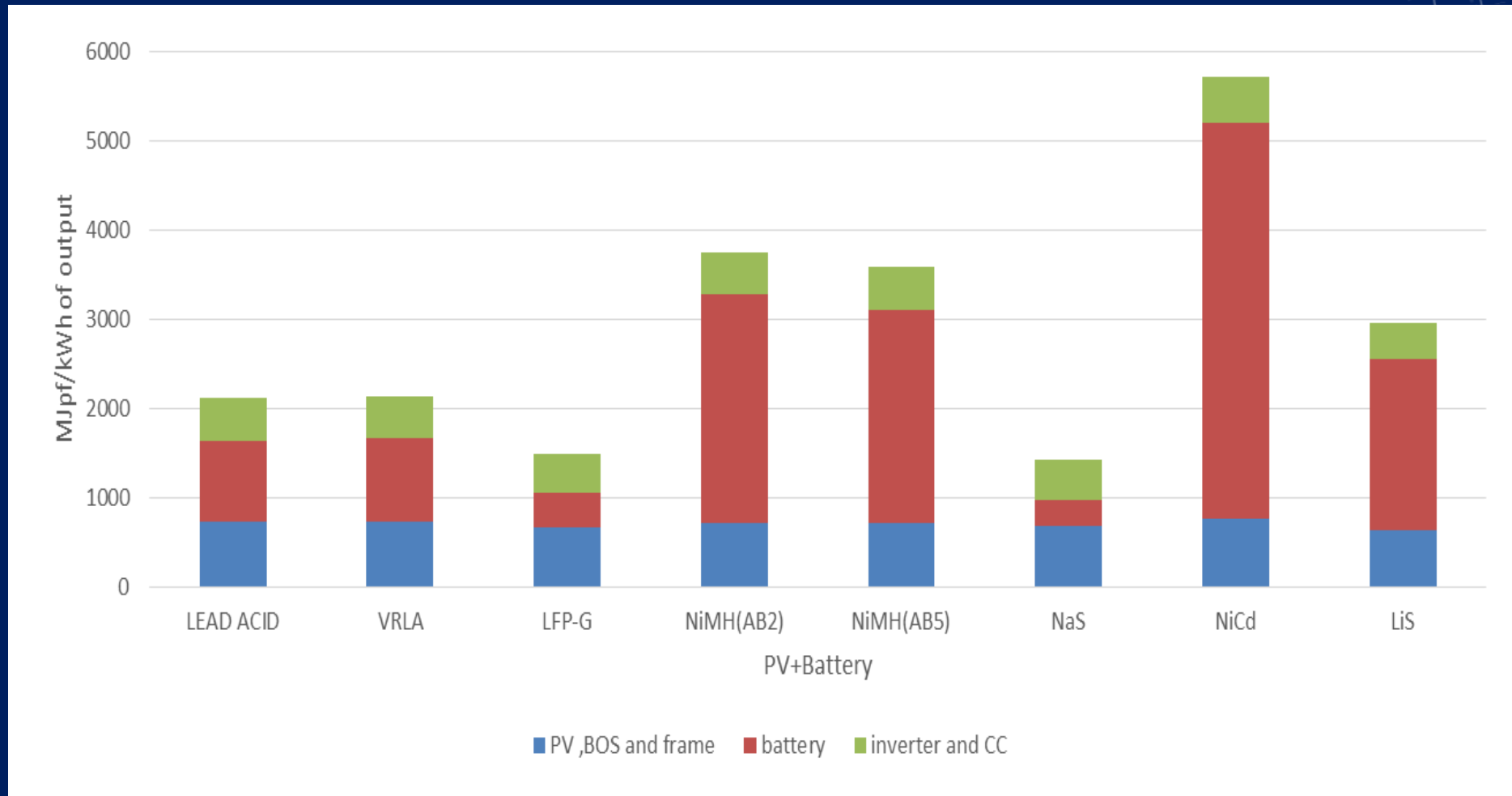
| Component               | Material Production Energy                              | Manufacturing Energy of PV panel, frame and BOS (MJ <sub>pf</sub> /m <sup>2</sup> ) | Material Production Energy (MJ <sub>pf</sub> /kW <sub>e</sub> ) | Recycled Material Production Energy (MJ <sub>pf</sub> /Wh) | Virgin Material Production Energy (MJ <sub>pf</sub> /Wh) | Manufacturing Energy (MJ <sub>pf</sub> /Wh) | Recycling Energy (MJ <sub>pf</sub> /Wh) | Transportation Energy (MJ <sub>pf</sub> /Wh) |
|-------------------------|---|---|---|--|--|---|---|--|
| PV system (polyc-Si)    | 3107.14MJ <sub>pf</sub> /m <sup>2</sup> of sensing area | 49.9 m <sup>2</sup> of panel area   |   |  |  |   |   | 0.34 (MJ <sub>pf</sub> /kg)                  |
| Frame                   | 422.22 MJ <sub>pf</sub> /m <sup>2</sup> of panel area   |   |   |  |  |   |   |  |
| Balance of System(BOS)  | 507.7 MJ <sub>pf</sub> /m <sup>2</sup> of panel area    |   |   |  |  |   |   |  |
| Electrical Installation | 149.17 MJ <sub>pf</sub> /kWp                            |   |   |  |  |   |   |  |
| Charge controller       |   |   | 1074.11   |  |  |   |   |  |
| <b>BATTERY</b>          |   |   |   |  |  |   |   |  |
| <b>VRLA</b>             |   |   |   | 0.681  | 1.12   | 0.385                                       | 0.075                                   | -  |
| <b>LFP-G</b>            |   |   |   | 1.05   | 1.088  | 0.33  | 0.04                                    | 0.031  |
| <b>NiMH (AB2)</b>       |   |   |   | 0.763  | 1.55   | 1.36  | 0.36                                    | 0.018  |
| <b>NiMH (AB5)</b>       |   |   |   | 0.602  | 1.498  | 1.36  | 0.36                                    | 0.018  |
| <b>NiCd</b>             |   |   |   | 1.58   | 3.205  | 1.15  | 0.121                                   | -  |
| <b>NaS@300 °C</b>       |   |   |   | 0.855  | 1.04   | 0.373                                       | -                                       | 0.0089                                       |
| <b>LiS</b>              |   |   |   | -  | 1.59   | 1.13  | 0.34                                    | -  |
| Inverter                |   |   | 1074.11   |  |  |   |   |  |

# Energy requirement comparison(expressed per mass)

|               | Energy Density(Wh/kg) | Weight of a battery cell(kg) | Cycle life(80% DOD) | Emp(MJ/kg) | Emnf(MJ/kg) | Erec(MJ/kg) |
|---------------|-----------------------|------------------------------|---------------------|------------|-------------|-------------|
| LEAD ACID     | 30                    | 3.14                         | 500                 | 18.78      | 11.55       | 2.4         |
| VRLA          | 32                    | 157                          | 700-1800            | 21.8       | 11.55       | 2.4         |
| LFP-G         | 91                    | 19                           | 5000-7000           | 96.27      | 30          | 3.6         |
| NiMH(AB2)     | 55                    | 10                           | 1500-2000           | 41.99      | 75          | 19.6        |
| NiMH(AB5)     | 55                    | 10                           | 1500-2000           | 33.12      | 75          | 19.6        |
| NaS(@ 300 °C) | 150                   | 5.5                          | 5625                | 128.32     | 56          | 0           |
| NiCd          | 40                    | 69                           | 1000-1500           | 64.8       | 46          | 4.85        |
| LiS           | 152                   | 0.138                        | 1400                | 242.06     | 172         | 51.2        |



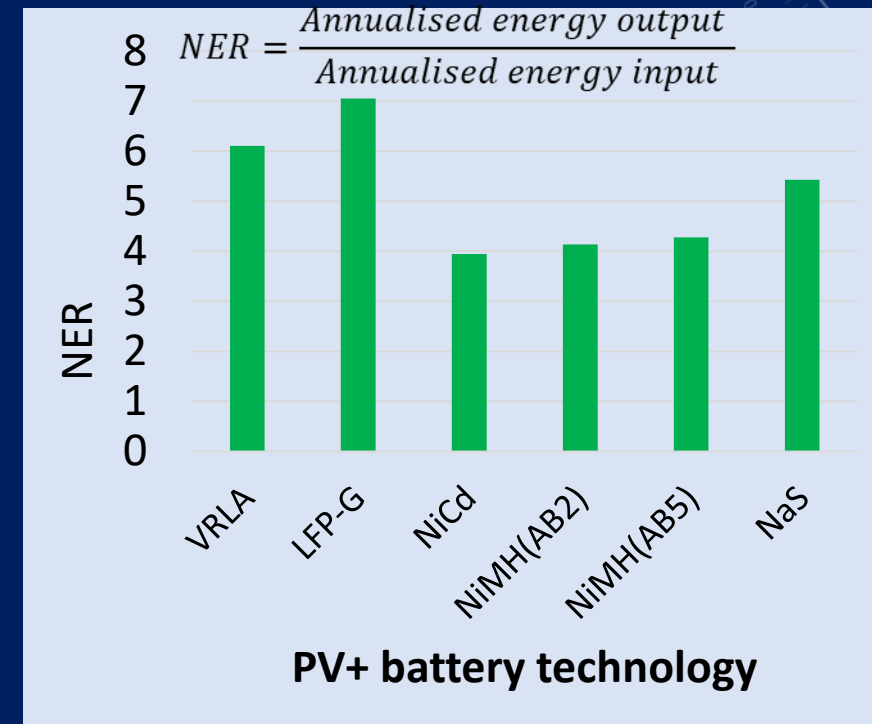
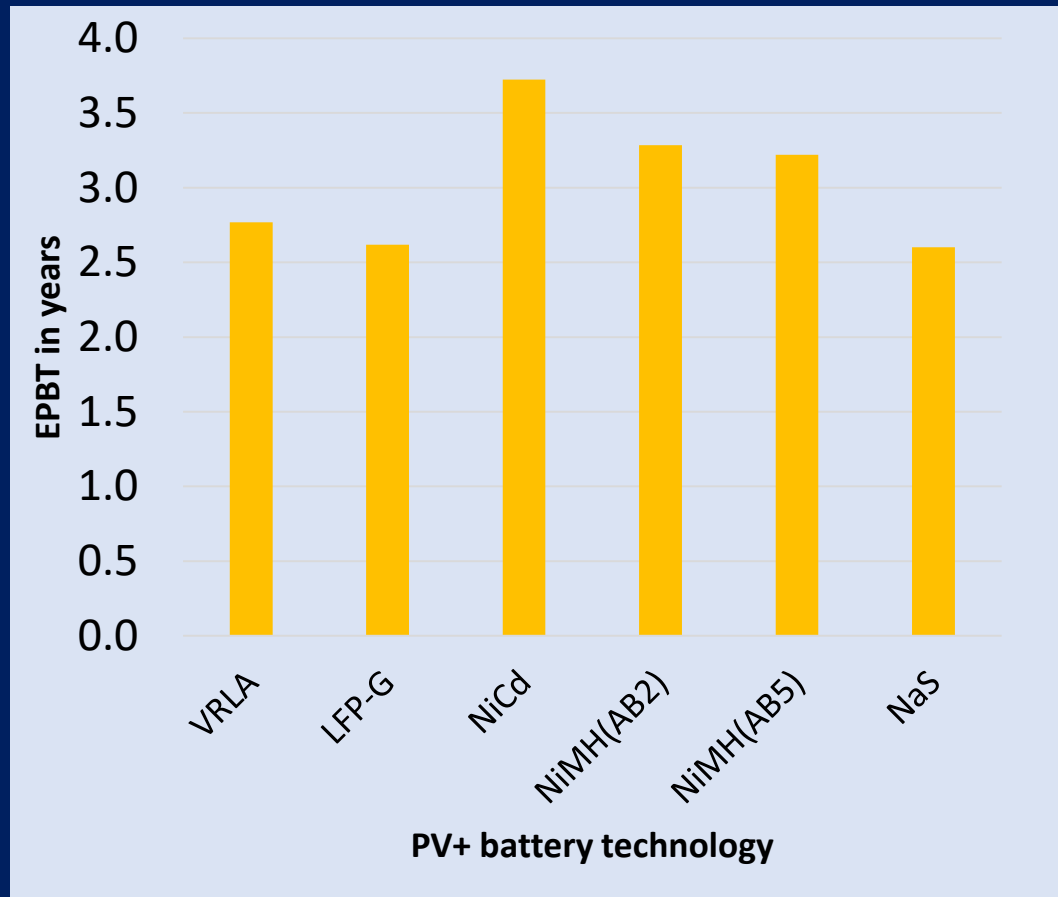
# Embodied energy per unit generation of the system



# Energy requirement for different components

| Component              | Material Production Energy ( $\text{MJ}_{\text{pf}}/\text{m}^2$ ) | Material Production Energy ( $\text{MJ}_{\text{pf}}/\text{kW}_e$ ) | Recycled Material Production Energy ( $\text{MJ}_{\text{pf}}/\text{Wh}$ ) | Virgin Material Production Energy ( $\text{MJ}_{\text{pf}}/\text{Wh}$ ) | Manufacturing Energy ( $\text{MJ}_{\text{pf}}/\text{Wh}$ ) | Transportation Energy ( $\text{MJ}_{\text{pf}}/\text{Wh}$ ) |
|------------------------|---|--|---|---|--|---|
| PV system (mc-Si)      | 4200  |  |   |   |  |   |
| Balance of System(BOS) | 2300  |  |   |   |  |   |
| Charge controller      |   | 1000   |   |   |  |   |
| <b>BATTERY OPTIONS</b> |   |  |   |   |  |   |
| VRLA                   |   |  | 0.68  | 1.12  | 0.39   | -   |
| LFP-G                  |   |  | 1.05  | 1.09  | 0.33   | 0.07  |
| NiMH ( $\text{AB}_2$ ) |   |  | 0.76  | 1.55  | 1.36   | 0.03  |
| NiMH ( $\text{AB}_5$ ) |   |  | 0.60  | 1.5   | 1.36   | 0.03  |
| NiCd                   |   |  | 1.58  | 3.21  | 1.15   | -   |
| NaS                    |   |  | 0.86  | 1.04  | 0  | 0.02  |
| Inverter               |   | 1000   |   |   |  |   |

# Comparison of Energy Pay Back Time & Net Energy Ratio



**Table 6** Embodied carbon of batteries in Indian conditions

| Battery                                  | Material<br>produc-<br>tion | Manufactur-<br>ing | Recycling | Transportation        |
|--|-----------------------------|--------------------|-----------|-----------------------|
| kgCO <sub>2</sub> /storage capacity (Wh) |                             |                    |           |                       |
| VRLA                                     | 0.18                        | 0.04               | 0.02      | —                     |
| LFP-G                                    | 0.21                        | 0.05               | 0.01      | 0.002                 |
| NiMH<br>(AB <sub>2</sub> )               | 0.09                        | 0.25               | 0.02      | 0.001                 |
| NiMH<br>(AB <sub>5</sub> )               | 0.09                        | 0.25               | 0.02      | 0.001                 |
| NiCd                                     | 0.03                        | 0.07               | 0.0025    | 0.001                 |
| NaS                                      | 0.11                        | 0.32               | —         | 0.0024                |
| LiS                                      | 0.26                        | 0.11               | 0.0044    | $7.89 \times 10^{-4}$ |

# Renewable Hydrogen

- Current methods of hydrogen production
  - Steam methane reforming (SMR)
  - Coal gasification
  - Electrolysis
- Based on fossil fuels, Not sustainable
- Need for hydrogen production from renewable energy sources like wind, solar, biomass etc.

## Biological methods of hydrogen production

- Operates at ambient temperature and pressure
  - expected to be less energy intensive.
- Variety of feedstocks as carbon source like sugars, lignocellulosic material, wastewater etc.
- Several reactions – substrate, bacteria





Available online at [www.sciencedirect.com](http://www.sciencedirect.com)



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[www.elsevier.com/locate/ijhydene](http://www.elsevier.com/locate/ijhydene)

# Comparison of biohydrogen production processes

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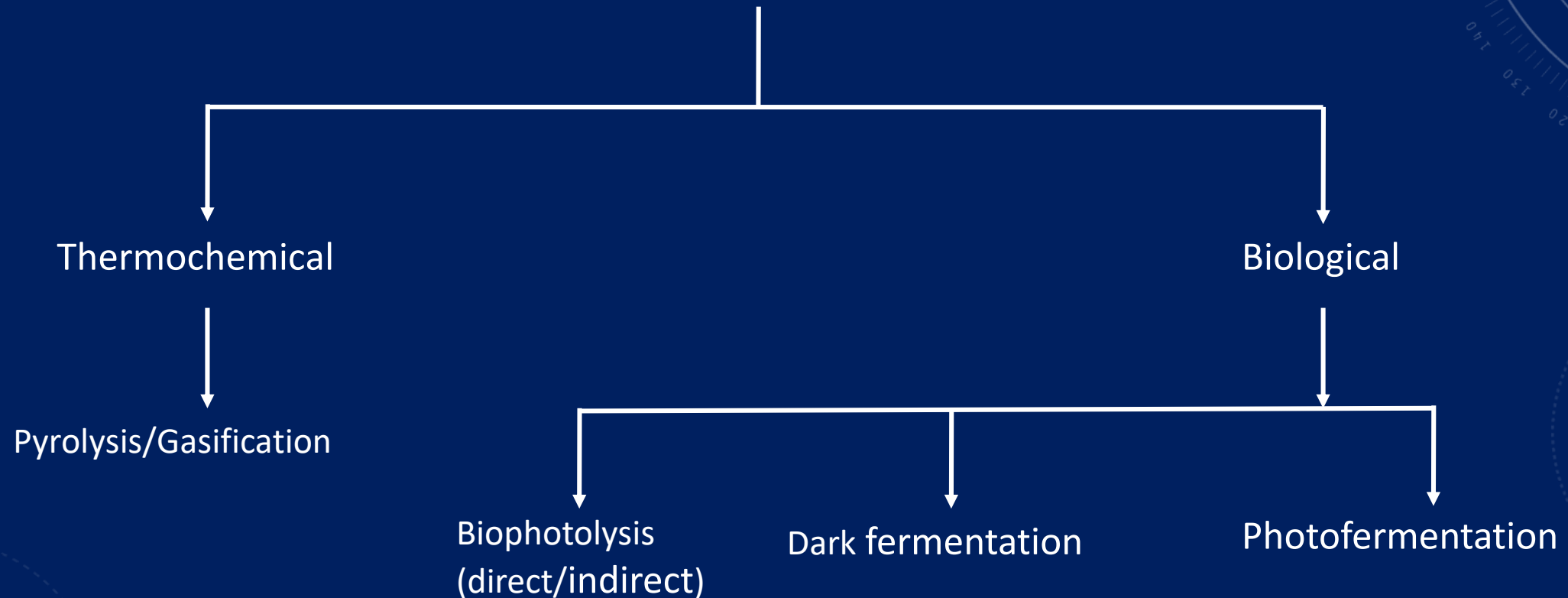
# Biohydrogen - Issues

- Production at commercial level is not reported.
- Pretreatment methods and hydrogen production depends on feedstock
  - Which feedstock is viable, which is not?
- Analysis of different feedstocks/processes is necessary before scaling up the process.



# Biomass to Hydrogen Conversion

Biomass to hydrogen conversion routes



## Processes compared

- #1 Dark Fermentation
- #2 Photo Fermentation
- #3 Two- stage fermentation process
- #4 Biocatalysed Electrolysis

Input feedstock – Sugarcane juice

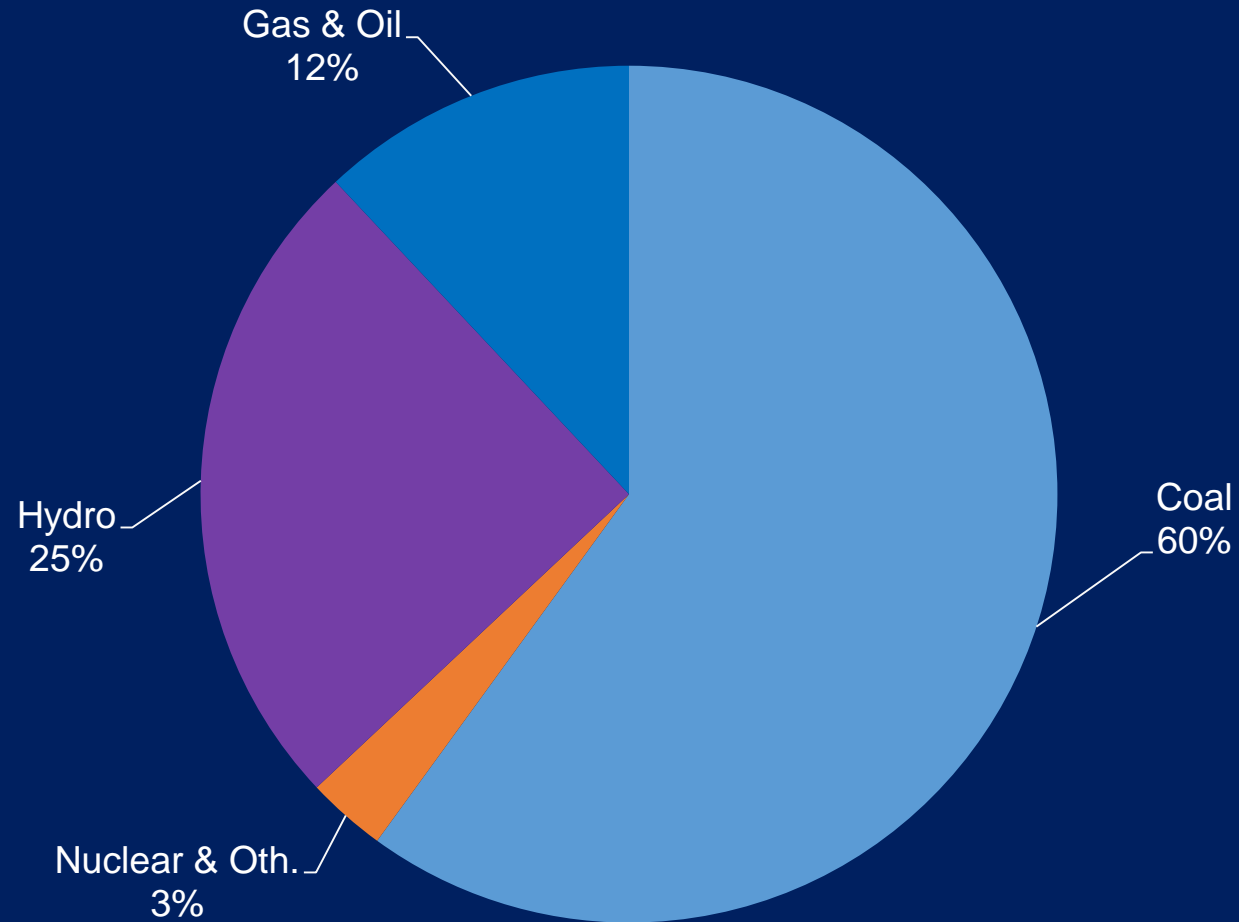
# Net energy analysis

- Functional unit – 1 kg hydrogen at 25°C temperature and 1 atm pressure.
- Base case – steam methane reforming
- Criteria
  - Net energy ratio (output/non-renewable energy input)  
NER > 1
  - Greenhouse gases (GHG) emissions (kg CO<sub>2</sub> eq / kg H<sub>2</sub>)
  - Energy Efficiency
- LCA software SimaPro 6

# Impact Assessment

- SimaPro 6 Life Cycle Analysis (LCA) software
- Assumptions
  - Heat derived from diesel with 90% combustion efficiency
  - Indian electricity mix (60% coal, 12% gas and oil, 25% hydropower, 3% nuclear)
  - 100% carbon closure for biomass derived CO<sub>2</sub>
  - Methane (Natural gas), Ligneous residue (Bagasse)

# Electricity Supply Mix



# Steam methane reforming

| Parameter                                 | Value | Unit (/kg H <sub>2</sub> ) |
|---|-------|----------------------------|
| Resource consumption                      |       |                            |
| Natural gas (in ground), input            | 3.64  | kg                         |
| Coal (in ground), input                   | 159.2 | g                          |
| Iron (Fe, ore), input                     | 10.3  | g                          |
| Iron scrap, input                         | 11.2  | g                          |
| Limestone (CaCO <sub>3</sub> , in ground) | 16.0  | g                          |
| Oil (in ground)                           | 16.4  | g                          |
| Average air emissions                     |       |                            |
| Benzene                                   | 1.4   | g                          |
| Carbon dioxide                            | 10.62 | kg                         |
| Carbon monoxide                           | 5.7   | g                          |
| Methane                                   | 59.8  | g                          |
| Nitrogen oxides (as NO <sub>2</sub> )     | 12.3  | g                          |
| Nitrous oxide (N <sub>2</sub> O)          | 0.04  | g                          |
| Non-methane hydrocarbons (NMHCs)          | 16.8  | g                          |
| Particulates                              | 2.0   | g                          |
| Sulfur oxides (as SO <sub>2</sub> )       | 9.5   | g                          |

## #2 Photo fermentation

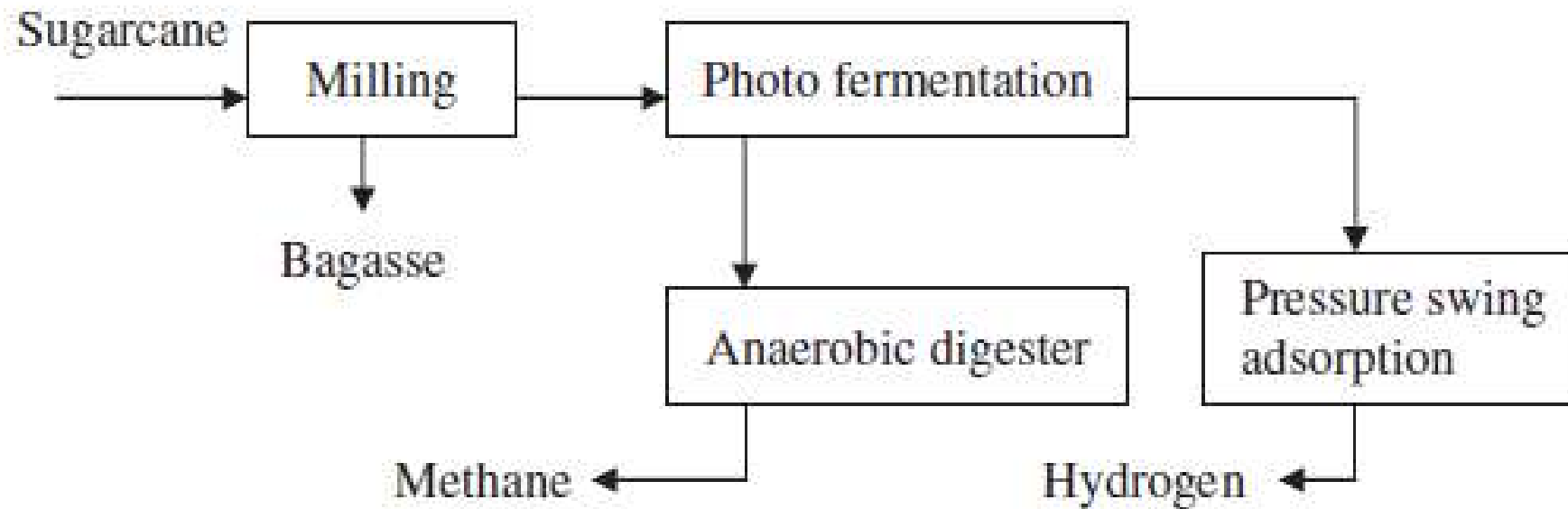
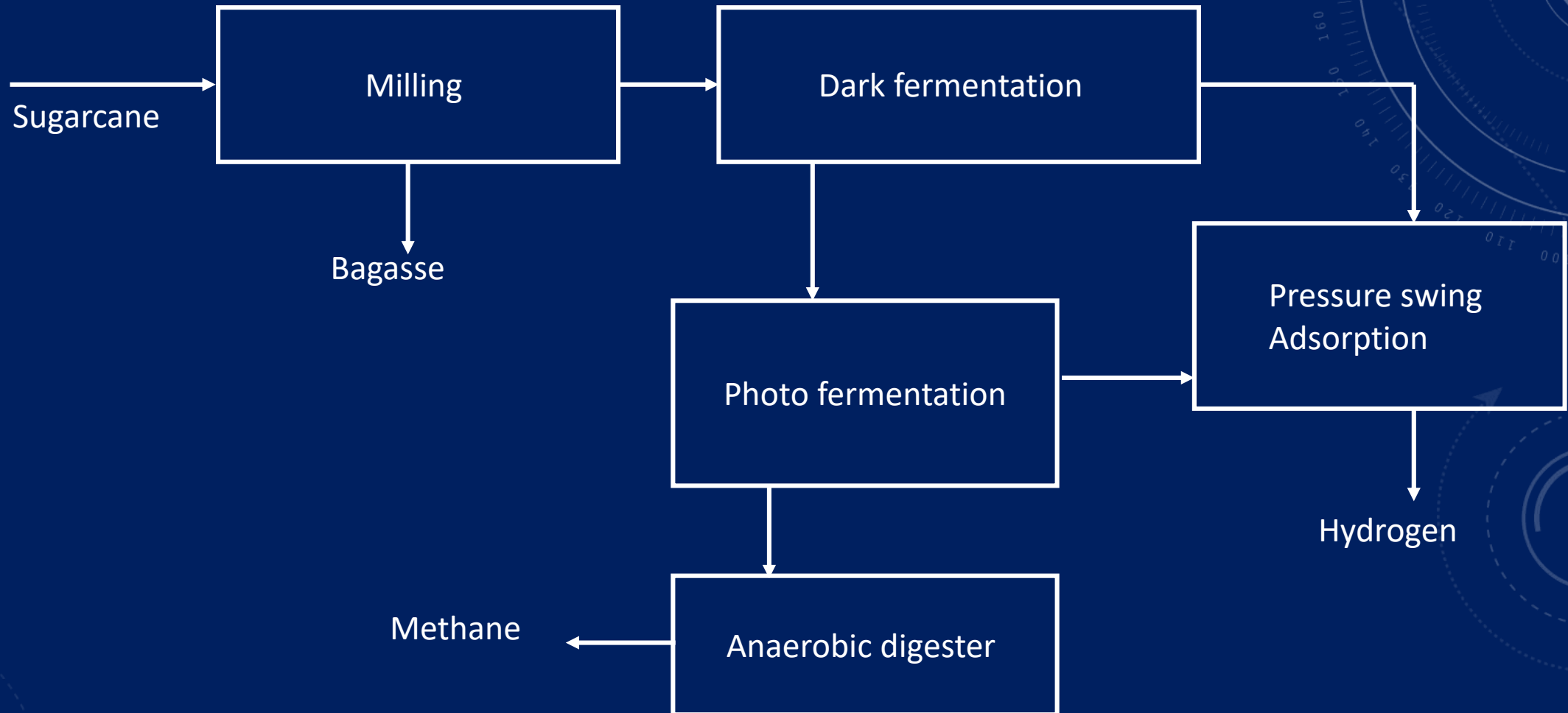


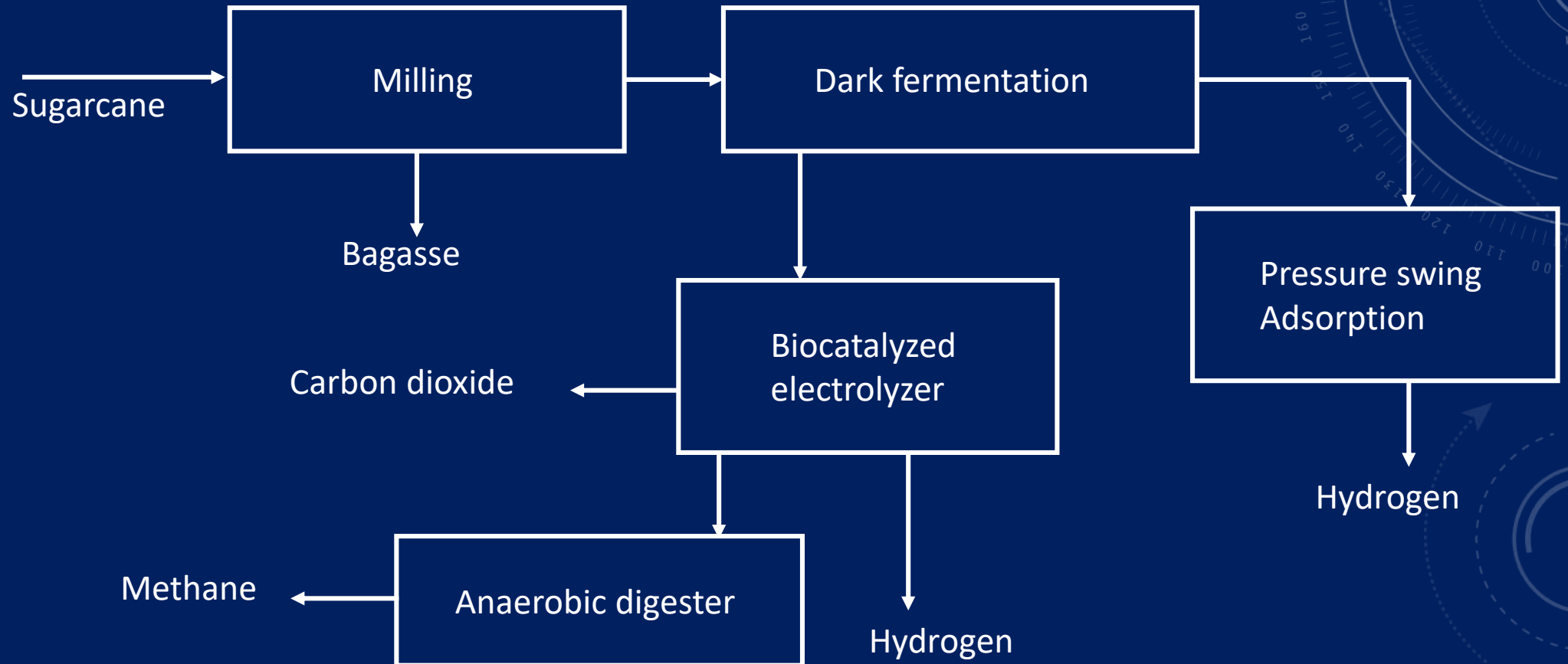
Fig. 3. Photo-fermentation process.

# #3 Two- stage fermentation process

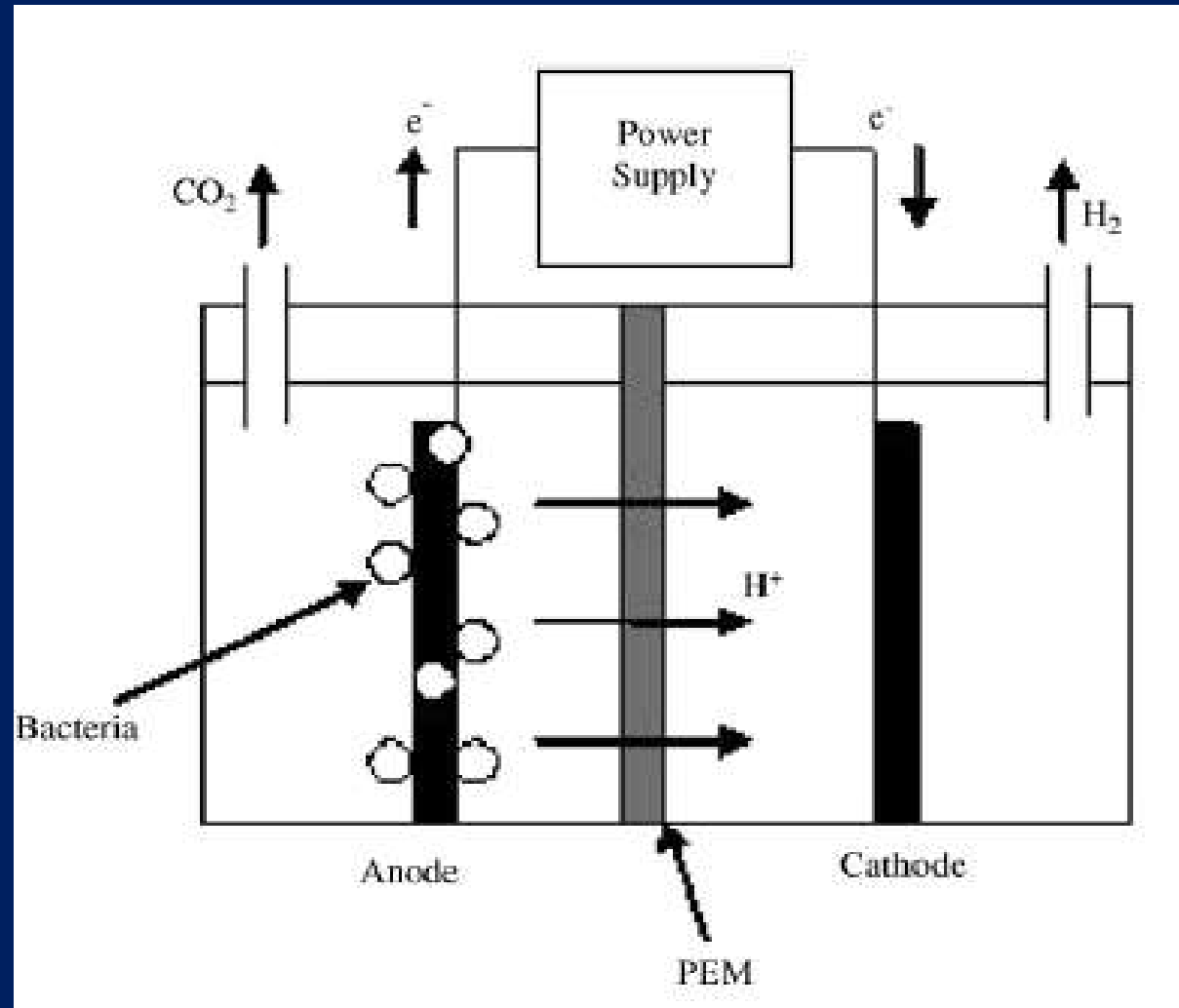




# #4 Biocatalysed Electrolysis



## #4 Biocatalysed Electrolysis



# Input data used in the analysis

| Input variable                                       | Value | Unit                              | Ref. |
|--|-------|-----------------------------------|------|
| Electricity use in sugarcane crushing                | 37.8  | kJ/kg of sugarcane                | [20] |
| Sucrose output                                       | 10.45 | % of sugarcane                    | [21] |
| Dry bagasse output                                   | 17.34 | % of sugarcane                    | [21] |
| Optimum sugar concentration in fermentation          | 2     | %                                 | -    |
| Optimum C/N ratio                                    | 47    | —                                 | [22] |
| H <sub>2</sub> production in dark-fermentation       | 3.4   | mol/mol C <sub>6</sub>            | [23] |
| CO <sub>2</sub> production in dark-fermentation      | 1.7   | mol/mol C <sub>6</sub>            | -    |
| H <sub>2</sub> production in photo-fermentation      | 9.6   | mol/mol C <sub>6</sub>            | [11] |
| CO <sub>2</sub> production in photo-fermentation     | 4.8   | mol/mol C <sub>6</sub>            | -    |
| Methane/CO <sub>2</sub> molar ratio in biogas        | 60/40 | —                                 | -    |
| Hydrogen recovery in PSA                             | 90    | %                                 | -    |
| Isothermal efficiency of compressor                  | 65    | %                                 | -    |
| Electricity requirement in biocatalyzed electrolysis | 0.6   | kWh/m <sup>3</sup> H <sub>2</sub> | [16] |
| Platinum loading in biocatalyzed electrolysis        | 0.5   | mg/cm <sup>2</sup>                | [16] |

# Results of mass and energy balance

| Particular           | Unit (/kg H <sub>2</sub> ) | Dark-fermentation | Photo-fermentation | Two-stage process | Electrochemically assisted process |
|----------------------|----------------------------|-------------------|--------------------|-------------------|------------------------------------|
| <i><u>Input</u></i>  |                            |                   |                    |                   |                                    |
| Sugarcane input      | kg                         | 281.45            | 99.68              | 93.09             | 90.56                              |
| Electricity input    | kWh                        | 5.8               | 3.89               | 3.82              | 6.42                               |
| Ammonia              | kg                         | 0.35              | 0.13               | 0.12              | 0.11                               |
| Platinum             | mg                         | -                 | -                  | -                 | 0.23                               |
| <i><u>Output</u></i> |                            |                   |                    |                   |                                    |
| Bagasse (dry)        | kg                         | 46.06             | 16.31              | 15.23             | 14.82                              |
| Carbon dioxide       | kg                         | 24.59             | 13.44              | 13.04             | 12.39                              |
| Methane              | kg                         | 6.75              | 0.67               | 0.45              | 0.54                               |

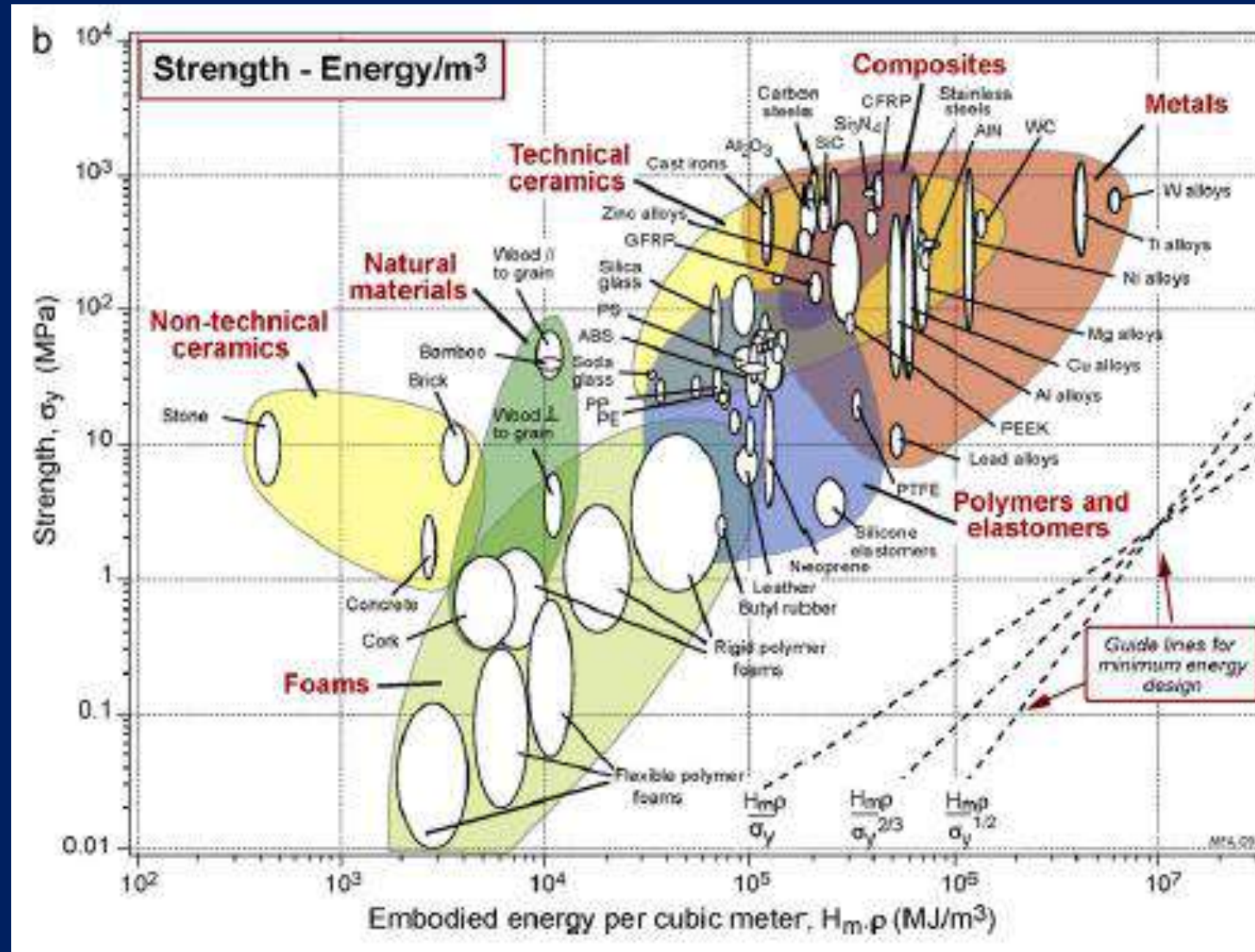
## Results (without by product use)

| Process                   | Case 1: Without by-products  |                                  |                          |
|---------------------------|------------------------------|----------------------------------|--------------------------|
|                           | GHG<br>(kg CO <sub>2</sub> ) | Non-renewable<br>energy use (MJ) | Energy efficiency<br>(%) |
| Steam methane reforming   | 12.8                         | 188                              | 64                       |
| Dark-fermentation         | 5.5                          | 61.7                             | 9.6                      |
| Photo-fermentation        | 3.5                          | 40.1                             | 25.6                     |
| Two-stage process         | 3.4                          | 39.3                             | 27.2                     |
| Biocatalyzed electrolysis | 5.3                          | 64.8                             | 25.7                     |

Allwood et al, 2011



# Material Choice



# Sustainability Analysis

## Why Sustainability Analysis?

- Sustainability – Life cycle analysis, Thermodynamic analysis, Techno-economic analysis.
- Screening of technologies – Setting technology development targets
- Comparative analysis – Prospects of technology, conditions for viability
- Decide on investments

## Criteria for assessment

### 1. Life cycle assessment

- a) Cumulative energy demand (CED)
- b) Carbon emission footprint (CEF)

### 2. Thermodynamic analysis

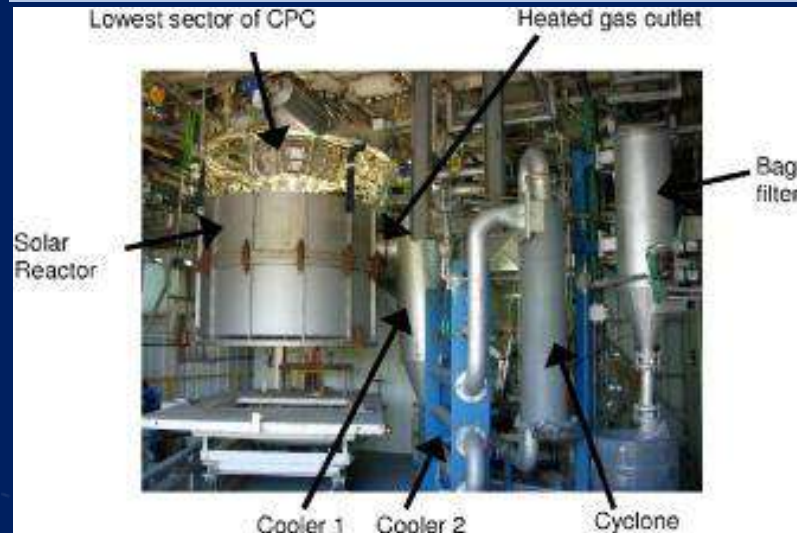
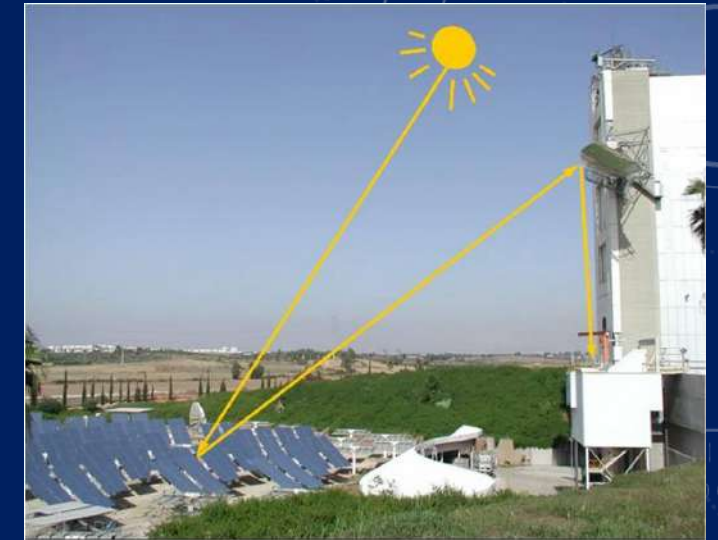
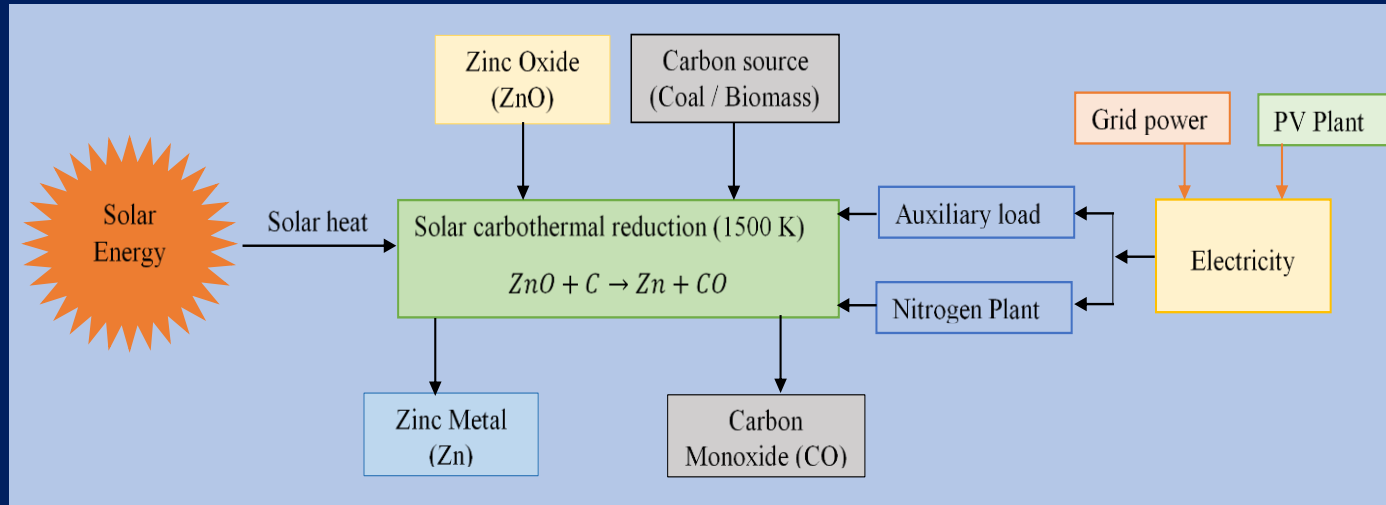
- a) Energy efficiency
- b) Exergy efficiency
- c) Primary energy consumption per kg product

### 3. Economic analysis

- a) Current costs
- b) Future costs
- c) Bottom-up costs

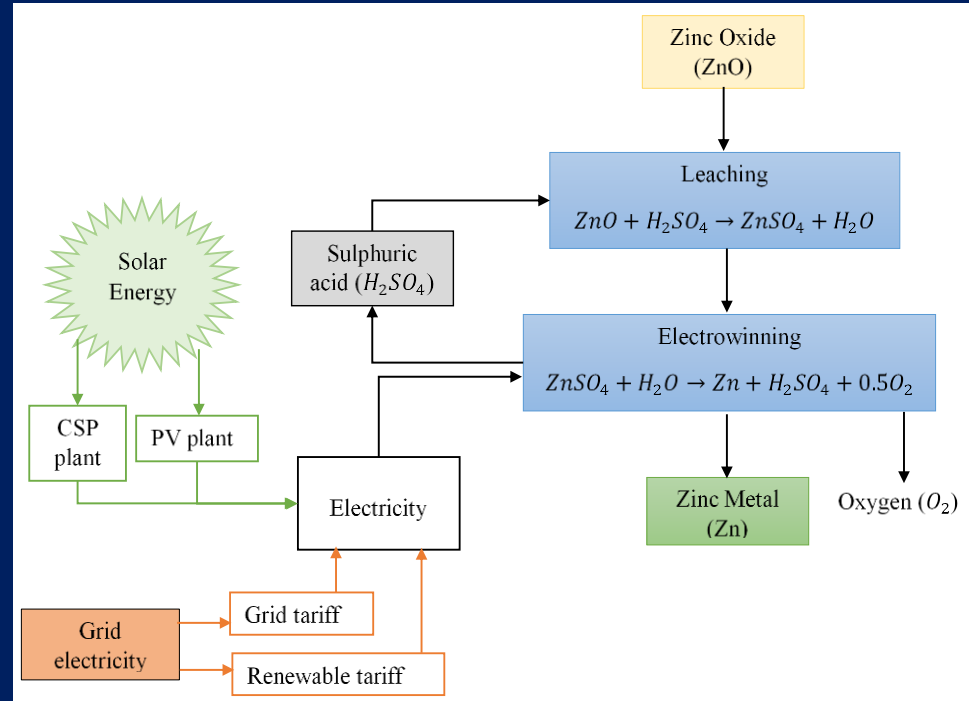


# Concept for solar carbothermal reduction process



Wieckert C, Frommherz U, Kräupl S, Guillot E, Olalde G, Epstein M, et al. A 300 kW Solar Chemical Pilot Plant for the Carbothermic Production of Zinc. J Sol Energy Eng 2007;129:190. doi:10.1115/1.2711471.

# Framework for assessment of solar thermochemical zinc production



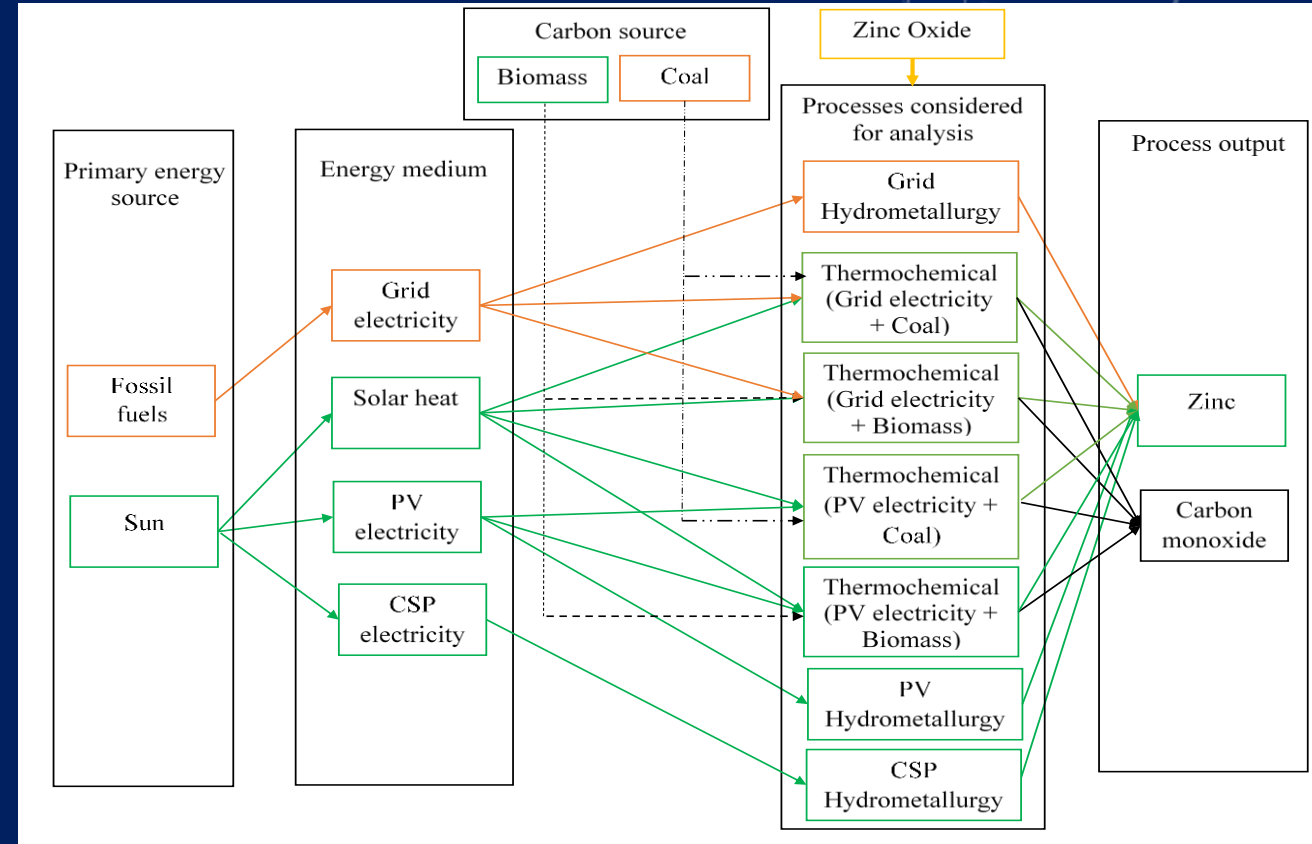
## Research question:

Keep current process (hydrometallurgy) intact by greening the electricity mix

OR

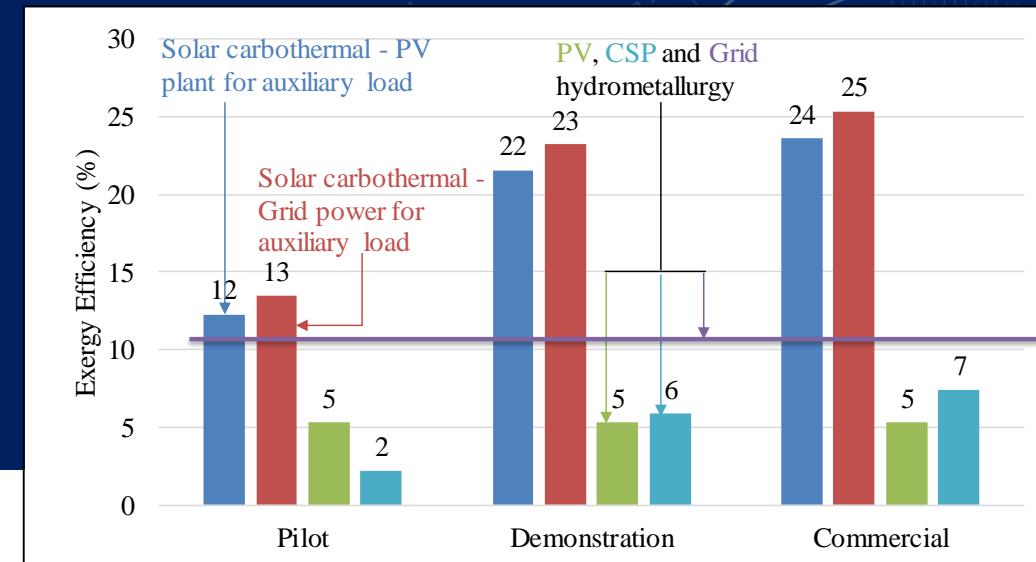
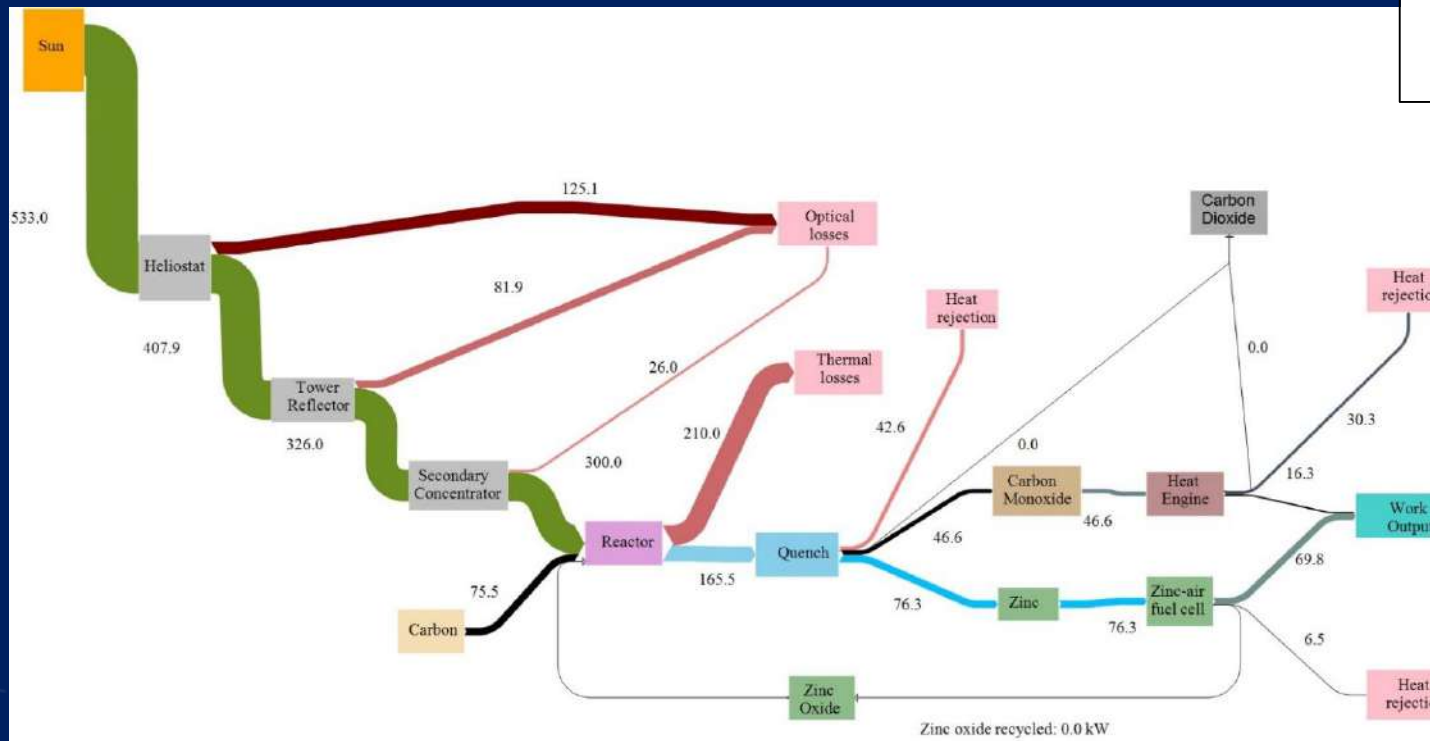
Develop novel alternative like solar carbothermal process

?



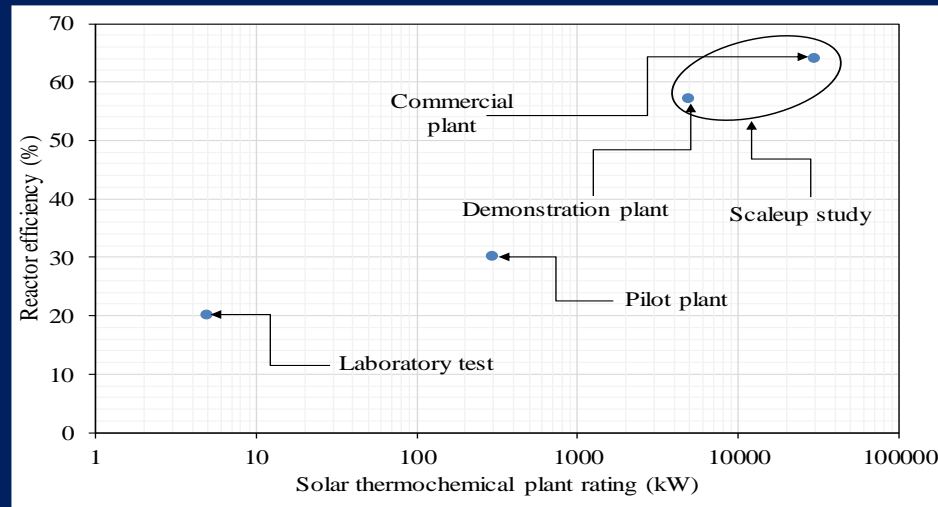
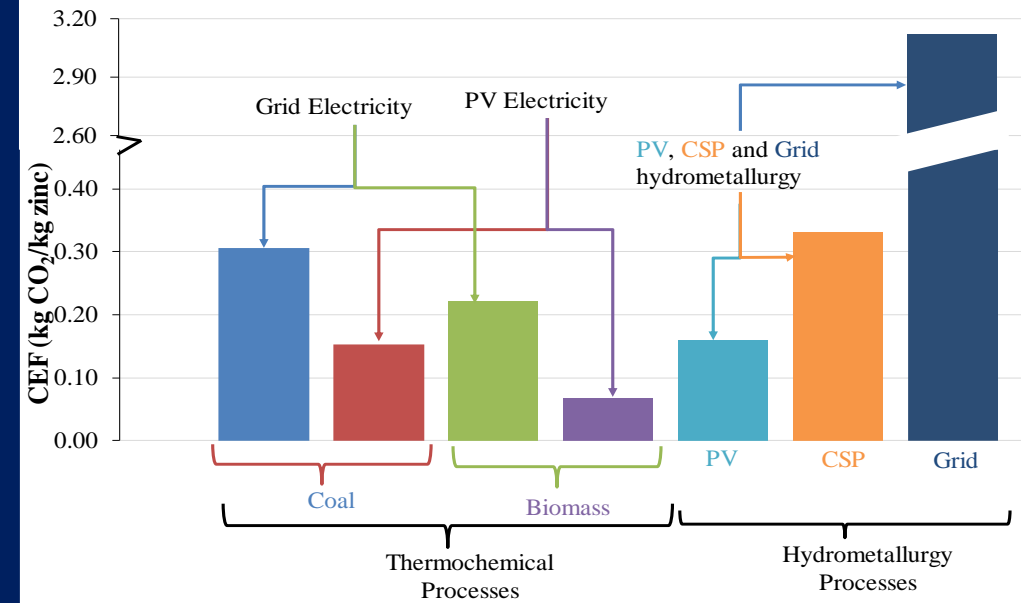
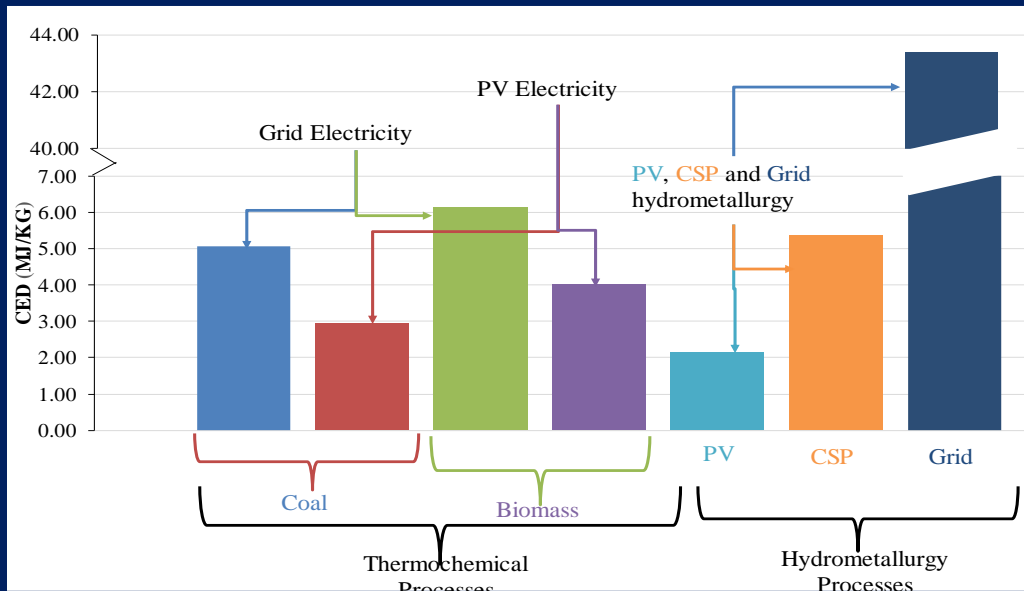
Yadav D, Banerjee R. A comparative life cycle energy and carbon emission analysis of the solar carbothermal and hydrometallurgy routes for zinc production. Appl Energy 2018;229:577–602. doi:10.1016/j.apenergy.2018.08.001.

# Thermodynamic efficiencies



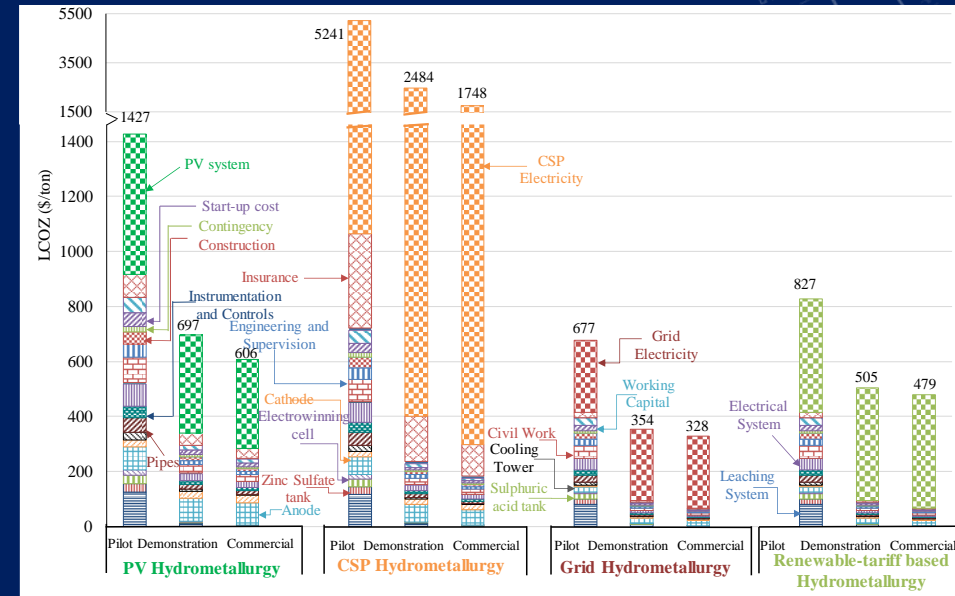
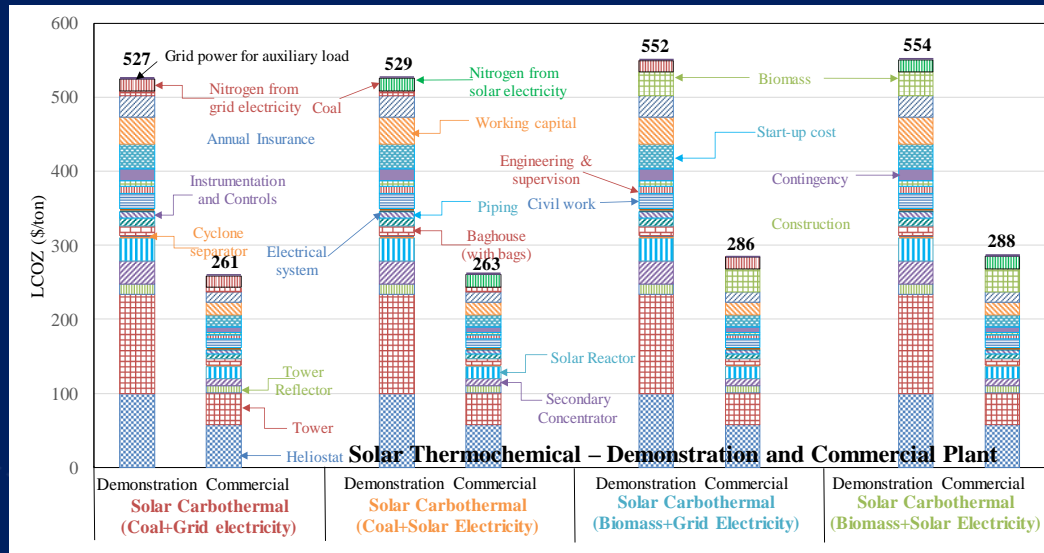
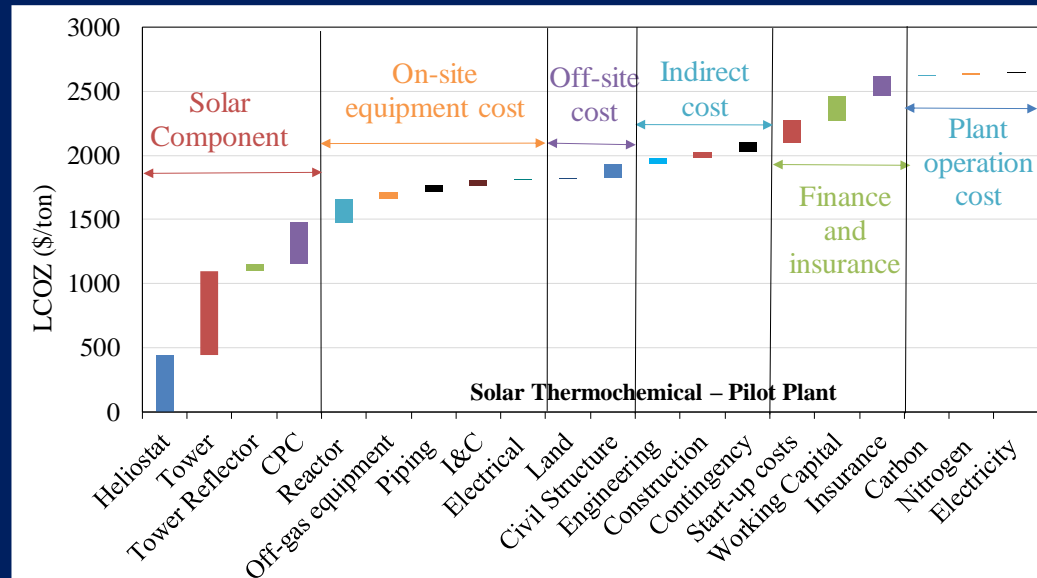
Yadav D, "Assessment of Solar Zinc and Hydrogen Production Processes", Ph.D. Thesis, Department of Energy Science and Engineering, IIT Bombay.

# Life Cycle Assessment – Pilot Scale



Yadav D, Banerjee R. A comparative life cycle energy and carbon emission analysis of the solar carbothermal and hydrometallurgy routes for zinc production. Appl Energy 2018;229:577–602. doi:10.1016/j.apenergy.2018.08.001.

# Economic Comparison



Hydrometallurgy systems – Pilot, Demonstration and Commercial scale

Yadav D, "Assessment of Solar Zinc and Hydrogen Production Processes", Ph.D. Thesis, Department of Energy Science and Engineering, IIT Bombay.



# Levelized cost of Zinc (\$/ton)

| Process / Year                             | Pilot |      |           | Demonstration |      |           | Commercial |      |           |
|--|-------|------|-----------|---------------|------|-----------|------------|------|-----------|
|  | 2018  | 2030 | Bottom-up | 2018          | 2030 | Bottom-up | 2018       | 2030 | Bottom-up |
| Solar carbothermal (Grid power + Coal)     | 2658  | 2145 | 950       | 527           | 420  | 285       | 261        | 217  | 184       |
| Solar carbothermal (Solar power + Biomass) | 2685  | 2172 | 977       | 553           | 447  | 312       | 288        | 243  | 210       |
| Renewable tariff hydrometallurgy           | 827   | 786  | -         | 505           | 464  | -         | 479        | 437  | -         |
| Grid Hydrometallurgy                       | 677   | 677  | -         | 354           | 354  | -         | 328        | 328  | -         |

Yadav D, "Assessment of Solar Zinc and Hydrogen Production Processes", Ph.D. Thesis, Department of Energy Science and Engineering, IIT Bombay.

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- Yadav D, Banerjee R. A comparative life cycle energy and carbon emission analysis of the solar carbothermal and hydrometallurgy routes for zinc production. *Appl Energy* 2018;229:577–602. doi:10.1016/j.apenergy.2018.08.001
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