



## Lineomatic India Private Limited

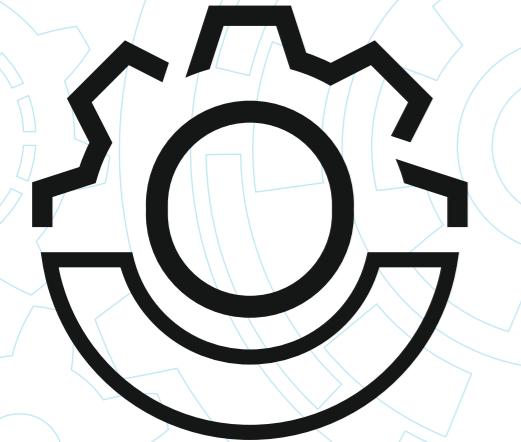
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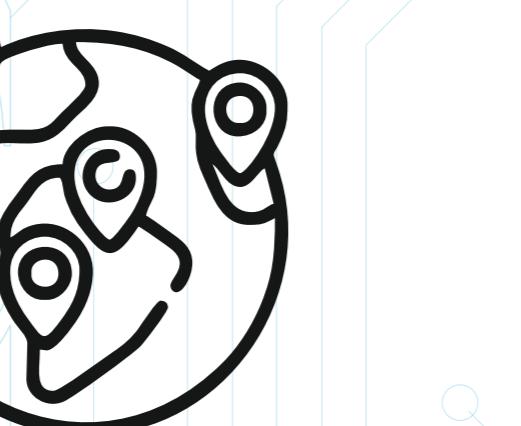
# LINEOMATIC<sup>®</sup>

Generating Revolutions Revolving Generations<sup>®</sup>

Stationery | Converting | Packaging | Printing



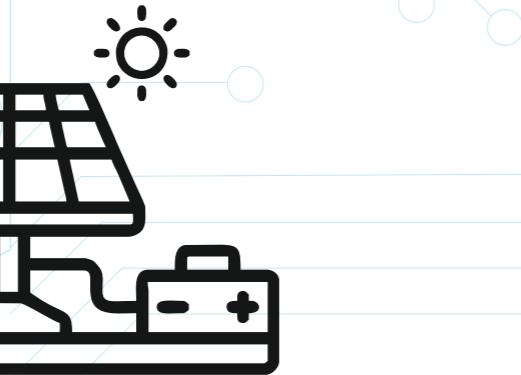
**4000+**  
Installations



**90+**  
Countries



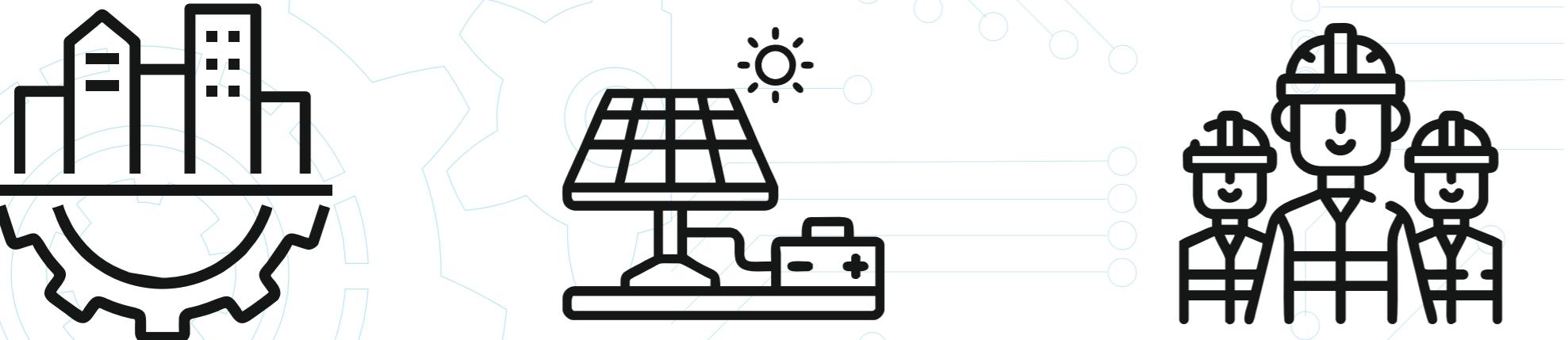
**350,000**  
Sq Ft. Infrastructure



**200KW**  
Solar Power Plant



**50+**  
Years of experience



**700+**  
Dedicated Workforce

## WHO WE ARE

### Message from the Founder

Thank you for making Lineomatic a respected name in the industry. Today, we are one of the world's leading machinery manufacturer for the paper stationery, paper converting and packaging industry. We are dedicated to helping our customers produce high quality products in a safe, efficient and sustainable way.

#### OUR PURPOSE:

- ▶ To drive innovation so we have the right solutions to meet the needs of our global customers
- ▶ To act responsibly - lower environmental impact and work with highest standards of ethics
- ▶ To attract and develop high-quality talent - so, we are producing cutting-edge and quality products and delivering the best service to our customers.

As always, we are keen to listen to our customers and partners, to understand their current needs and to anticipate future trends. To ensure our customers stay ahead, we continue to make investment in R&D (IoT and smart monitoring), supply chain infrastructure (vertical integration), quality system and post-sales experience.

Thank you, again, for trusting in our products and services over the last 50 years. We look forward to another 50 years of driving excellence and purpose for our customers.

**Uday C Patel**  
Founder Owner



## WHAT WE DO

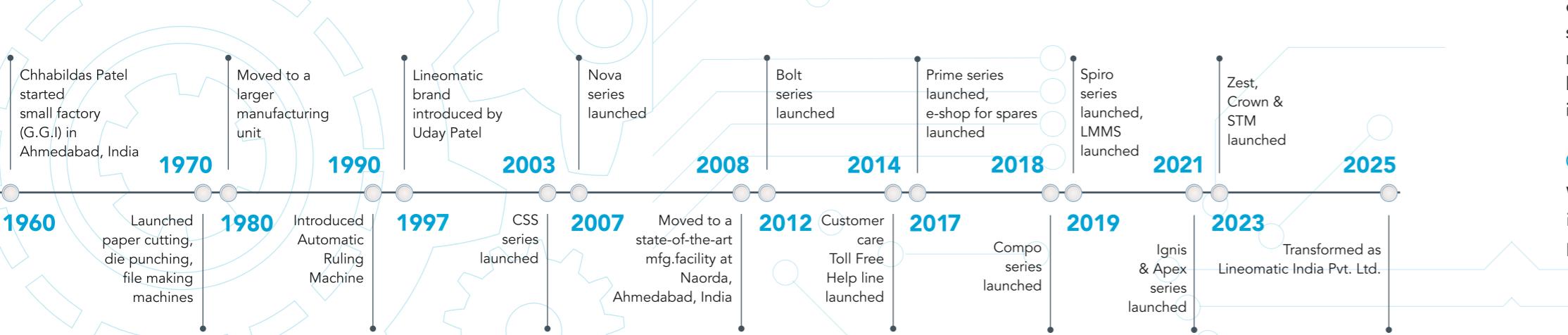
### Reason for Being

Lineomatic India Pvt. Ltd. is a pioneer in introducing the most innovative and revolutionary technologies in the industry. We have been creating a niche space in paper stationery, converting, packaging and printing industries with extra-ordinary and smart technologies. With over 50 years of history and an all-around global experience, the company has throughout been characterized by its high degree of technical competence and continuous improvement.



## HOW WE CAME HERE

### Journey so Far...



## HOW WE DO IT

### Our Recipe for Excellence

#### OUR PEOPLE

Talent is our most precious resource. People open to possibilities and striving for excellence push limits to help us innovate - in products, in our process and services to customers. We foster an environment that promotes equality and freedom of expression, and this has helped us respond fast to customer needs and deliver on our value proposition.



#### INNOVATION

Along with smart, incremental improvements, Our R & D team is focused on breakthrough innovation to create machinery systems of tomorrow. We're leveraging IoT to make our machines smarter. Our machines are equipped with advance preventive maintenance software to diagnose and predict issues in real time. It also provides comprehensive data and analytics to support your continuous improvement efforts. Our e-commerce shop ([shop.lineomatic.in](http://shop.lineomatic.in)) now makes it easy to order genuine parts

#### OPERATIONAL EXCELLENCE

Beyond being ISO 9001:2015 & 45001:2018 certified, we live and breath the values of advanced quality management systems. From procurement of raw material to manufacturing, and from testing to setting of final products, we have stringent quality controls in place. We have a 3,50,000 sq. feet manufacturing facility in Ahmedabad with best-in-class equipment and manufacturing systems. We have also integrated backwards - producing mission critical parts and sub-systems in-house in line with international standards.

#### GLOBAL REACH

We have 4000+ successful installations in 90+ countries around the globe. We understand international standards and requirements of specific countries. Accordingly, we have adapted our product solutions and on-the-ground support per our customer needs.

## CERTIFIED BY

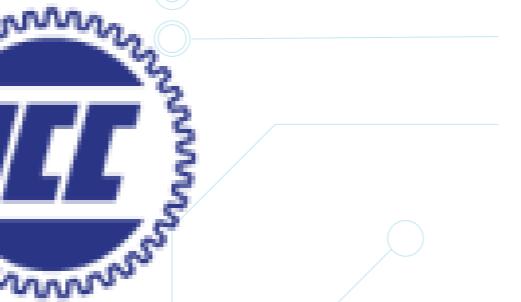
ISO 9001:2015  
BUREAU VERITAS  
Certification



ISO 45001:2018  
BUREAU VERITAS  
Certification



## PROUD MEMBER OF



STATIONERY

CONVERTING

OUR  
MACHINE  
RANGE

PRINTING

PACKAGING

## STATIONERY

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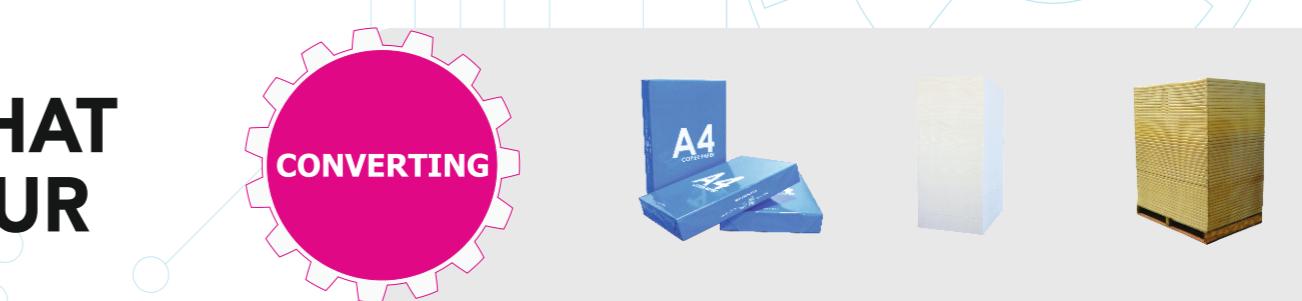
## CONVERTING

CUT SIZE SHEETER	28
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## PACKAGING

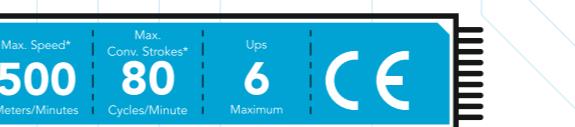
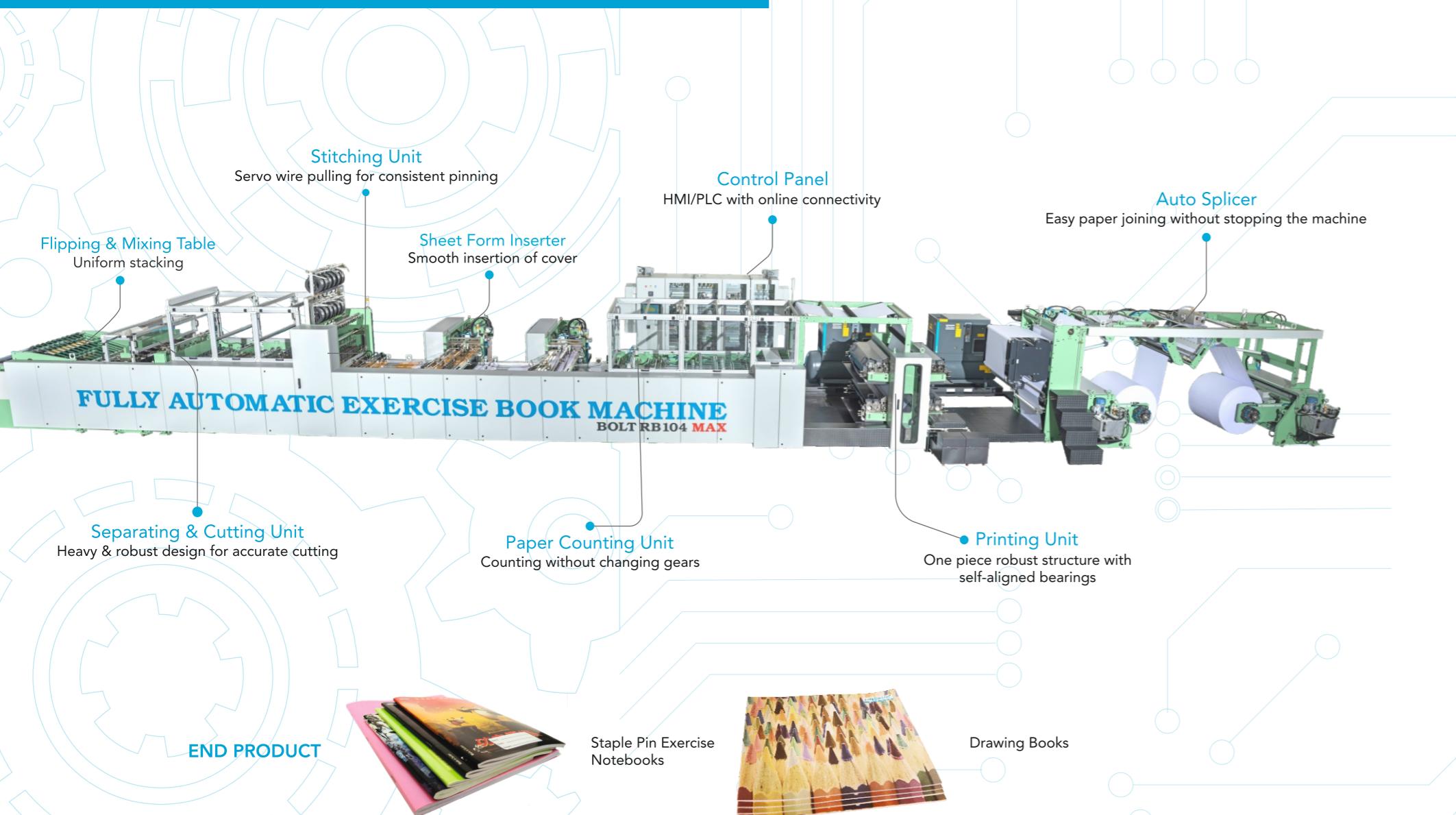
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STM 125	

## PRINTING



# FULLY AUTOMATIC EXERCISE BOOK MACHINE

Bolt RB104 MAX | Bolt RB104® | Bolt RB104 LC™ | Bolt RB120™



## IDEAL FOR

- ▶ Staple Pin Notebook Manufacturers Needing
  - High output
  - High quality end products
  - High level of automation

## ADVANTAGES

- ▶ Low production cost
- ▶ Minimum manpower
- ▶ Consistent performance
- ▶ Excellent quality output
- ▶ Short payback period
- ▶ Higher profitability & longer life
- ▶ Easy to operate & low in maintenance

## REC. ADD-ONS

- Auto Splicer**
  - ▶ Splicing speed - 90 m/min
- Chamber Doctor Blade System**
  - ▶ Precise inking at high speed
- Reel Form Inserter**
  - ▶ 1/2 col. on one side for in-line cover printing up to 230 gsm
- Side Pile Delivery**
  - ▶ Pile height - 900 mm
- Universal Round Corner Cutting Unit**
  - ▶ Strokes - 60 cycles/min (For Regular Machine)  
50 cycles/min (For Long Cut Machine)
- In-Line Shrink Wrapping Machine**
  - ▶ Strokes - 80 cycles/min

## Technical Specifications

### Model

Web Speed\*  
(meters/minute)

Converting Strokes\*  
(cycles/minute)

Number of Ups (max.)

Reel Width (mm)

Printing Width (mm)

Reel Diameter (mm)

Core I.D. (mm)

Reel Weight (kgs.)

Printing Tower

Printing & Cutting Length (mm)

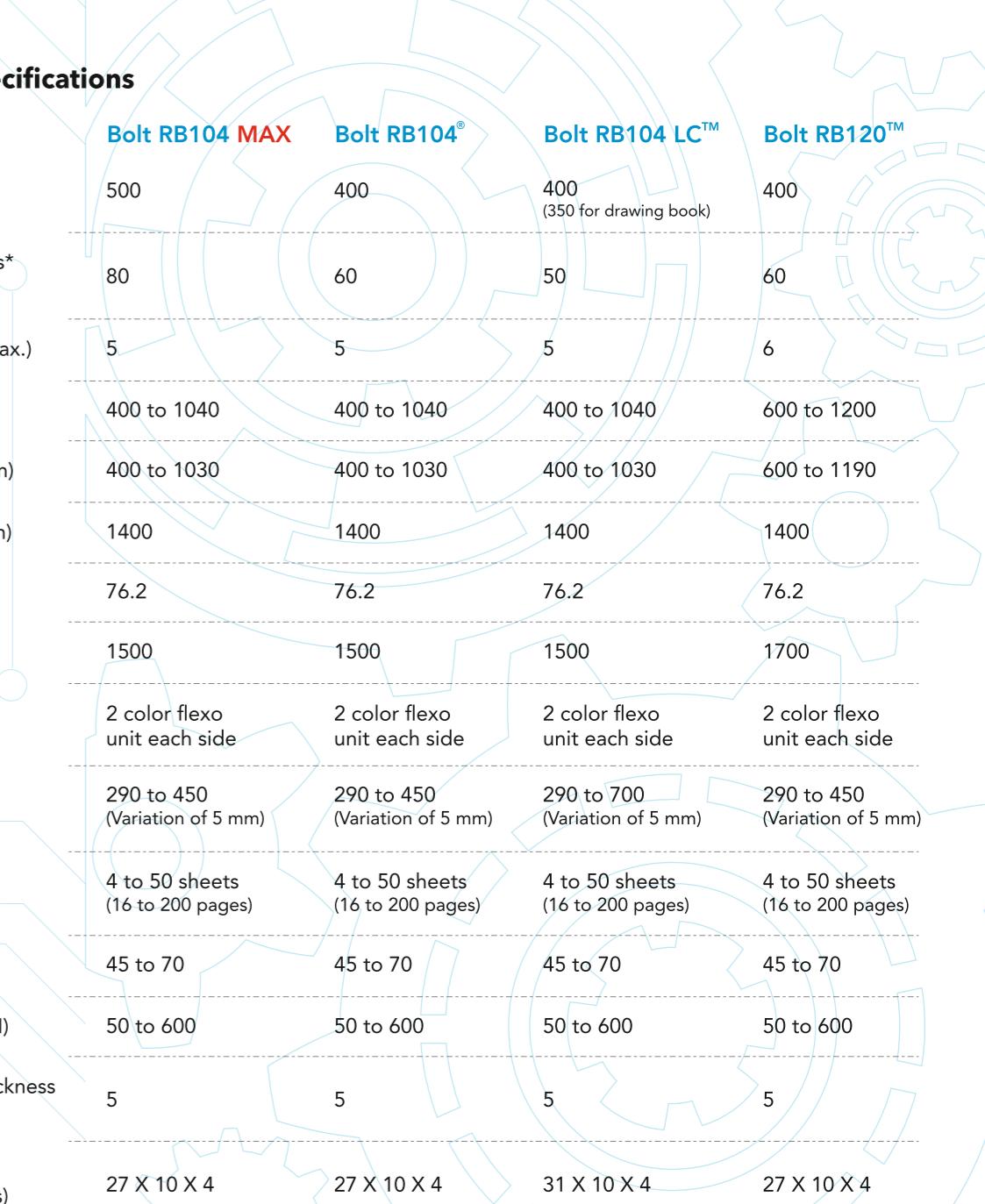
Sheet Count

Paper (GSM)

Index & Title (GSM)

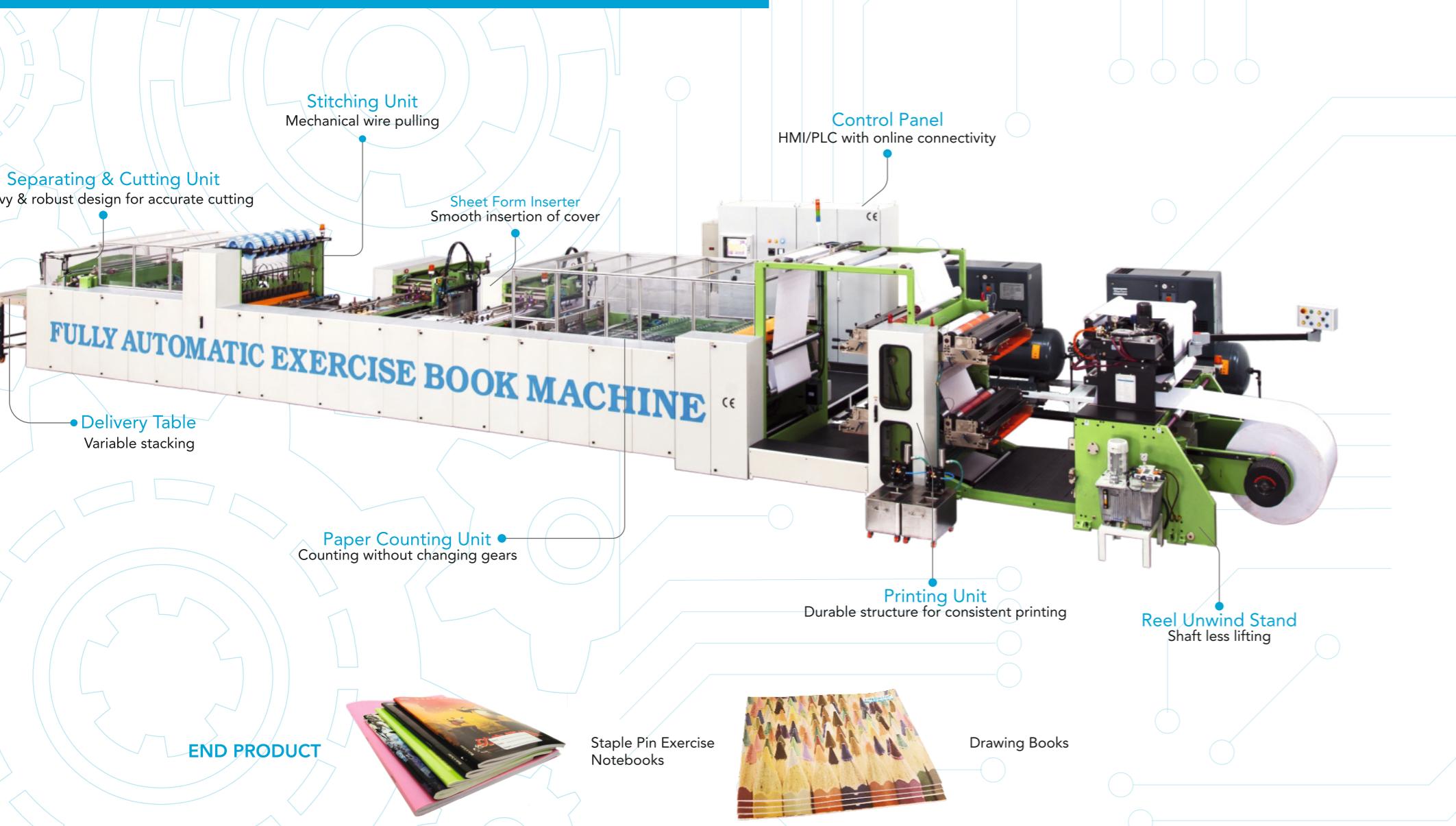
Max. Stitching Thickness (mm)

Rec. Floor Space  
(L x W x H) (meters)



# FULLY AUTOMATIC EXERCISE BOOK MACHINE

Nova RB104™ | Nova RB104 LC™ | Nova RB120™



## IDEAL FOR

- Staple Pin Notebook Manufacturers Needing
  - Moderate output
  - High quality end products
  - High level of automation

## ADVANTAGES

- Minimum manpower
- Consistent performance
- Excellent quality output
- Longer life
- Easy to operate & low in maintenance

## REC. ADD-ONS

- Auto Splicer**
  - Splicing speed - 90 m/min
- Side Pile Delivery Unit**
  - Pile height - 900 mm
- Stand Alone Shrink Wrapping Machine**
  - Strokes - 50 / 80 cycles/min

## Technical Specifications

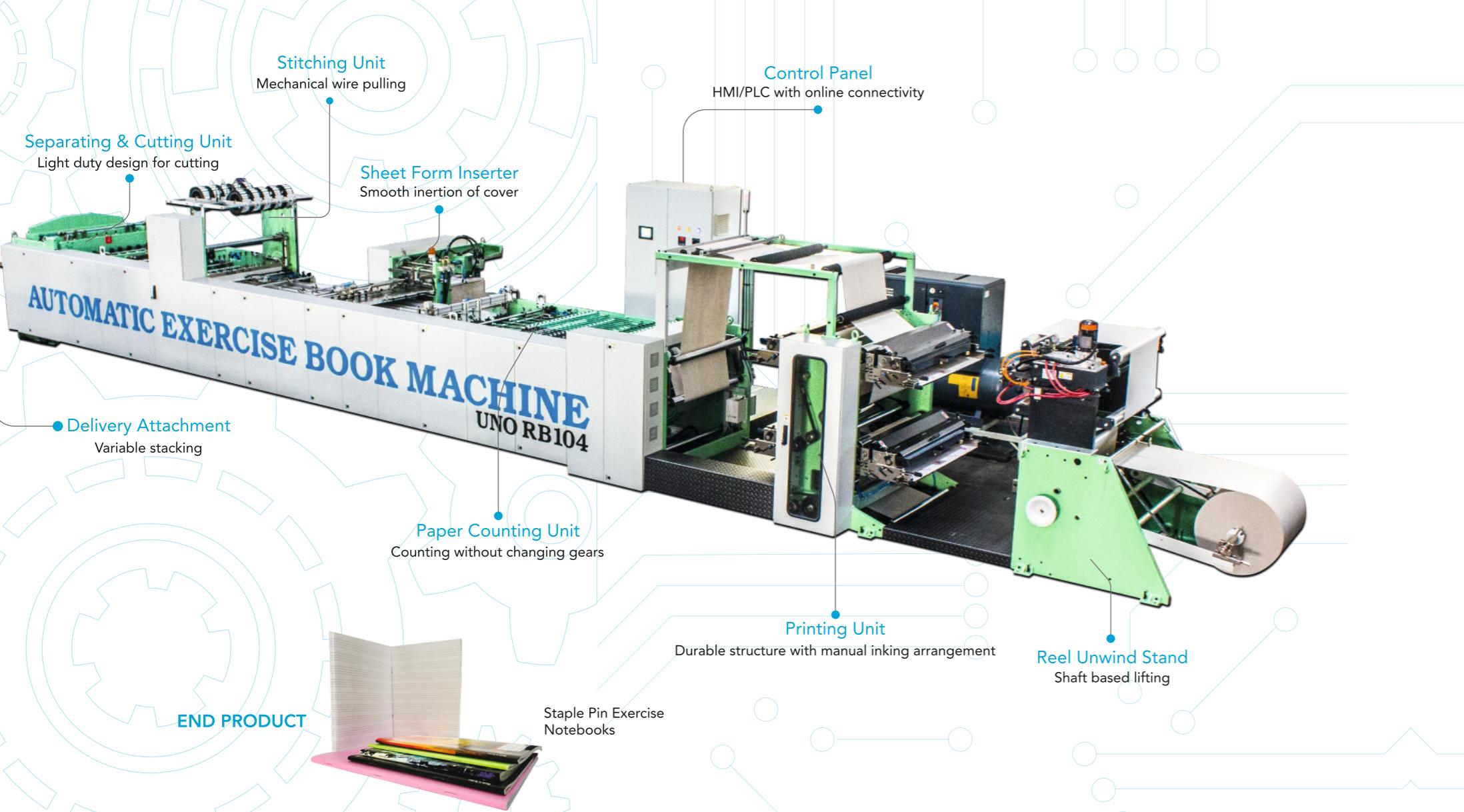
### Model

	Nova RB104™	Nova RB104 LC™	Nova RB120™
Web Speed* (meters/minute)	300	300 (250 for drawing book)	300
Converting Strokes* (cycles/minute)	50	50	50
Number of Ups (max.)	5	5	6
Reel Width (mm)	400 to 1040	400 to 1040	600 to 1200
Printing Width (mm)	400 to 1030	400 to 1030	600 to 1190
Reel Diameter (mm)	1400	1400	1400
Core I.D. (mm)	76.2	76.2	76.2
Reel Weight (kgs.)	1500	1500	1700
Printing Tower	2 color flexo unit each side	2 color flexo unit each side	2 color flexo unit each side
Printing & Cutting Length (mm)	290 to 450 (Variation of 5 mm)	290 to 700 (Variation of 5 mm)	290 to 450 (Variation of 5 mm)
Sheet Count	4 to 50 sheets (16 to 200 pages)	4 to 50 sheets (16 to 200 pages)	4 to 50 sheets (16 to 200 pages)
Paper (GSM)	45 to 70	45 to 70	45 to 70
Index & Title (GSM)	50 to 600	50 to 600	50 to 600
Max. Stitching Thickness (mm)	5	5	5
Rec. Floor Space (L x W x H) (meters)	26 X 10 X 4	30 X 10 X 4	26 X 10 X 4

\* Machine speed and converting strokes will depend on GSM of paper, book size and number of pages per book.

# AUTOMATIC EXERCISE BOOK MACHINE

Uno RB104™



Speed\*  
200  
Meters/Minute

Conv. Strokes\*  
40  
Cycles/Minute

Ups  
4  
Maximum

CE

## Technical Specifications

### Model

Web Speed\* (meters/minute)

Uno RB104™

200

Converting Strokes\* (cycles/minute)

40

Number of Ups (max.)

4

Reel Width (mm)

400 to 1040

Printing Width (mm)

400 to 1030

Reel Diameter (mm)

1200

Core I.D. (mm)

70 to 100

Reel Weight (kgs.)

1100

Printing Tower

2 color flexo unit each side

Printing & Cutting Length (mm)

290 to 450 (Variation of 5 mm)

Sheet Count

4 to 50 sheets (16 to 200 pages)

Paper (GSM)

45 to 70

Index & Title (GSM)

50 to 600

Max. Stitching Thickness (mm)

5

Rec. Floor Space (L x W x H) (meters)

24 X 10 X 4

\* Machine speed and converting strokes will depend on GSM of paper, book size and number of pages per book.

## IDEAL FOR

- ▶ Staple Pin Notebook Manufacturers Needing
  - Machine at affordable price

## ADVANTAGES

- ▶ Consistent performance
- ▶ Excellent quality output
- ▶ Longer life

## REC. ADD-ONS

### Stand Alone Shrink Wrapping Machine

- ▶ Strokes - 50 / 80 cycles/min

# AUTOMATIC FILLER PAPER MACHINE

## Prime RF120



Speed\*  
300  
Meters/Minute

Conv. Strokes\*  
40  
Cycles/Minute

Ups  
4  
Maximum

CE

## Technical Specifications

### Model

Web Speed\* (meters/minute)

Converting Strokes\* (cycles/minute)

Number of Ups (max.)

Reel Width (mm)

Printing Width (mm)

Reel Diameter (mm)

Core I.D. (mm)

Reel Weight (kgs.)

Printing Tower

Printing Length (mm)

Cutting Length (mm)

Sheet Count

Paper (GSM)

Index & Title (GSM)

Max. Punching Thickness Capacity\* (mm)

Rec. Floor Space (L x W x H) (meters)

\* Machine Speed and Converting Strokes will depend on bunch sheet count, cut size and GSM of the paper being used.

## IDEAL FOR

- Filler Paper Manufacturers Needing
  - High output
  - High quality end products
  - High level of automation

## ADVANTAGES

- Low production cost
- Minimum manpower
- Consistent performance
- Excellent quality output
- Longer life
- Easy to operate & very low maintenance

## REC. ADD-ONS

### Auto Splicer

- Splicing speed - 90 m/min

### Universal Round Corner Cutting Unit

- Strokes - 50 cycles/min

### In-Line Shrink Wrapping Machine

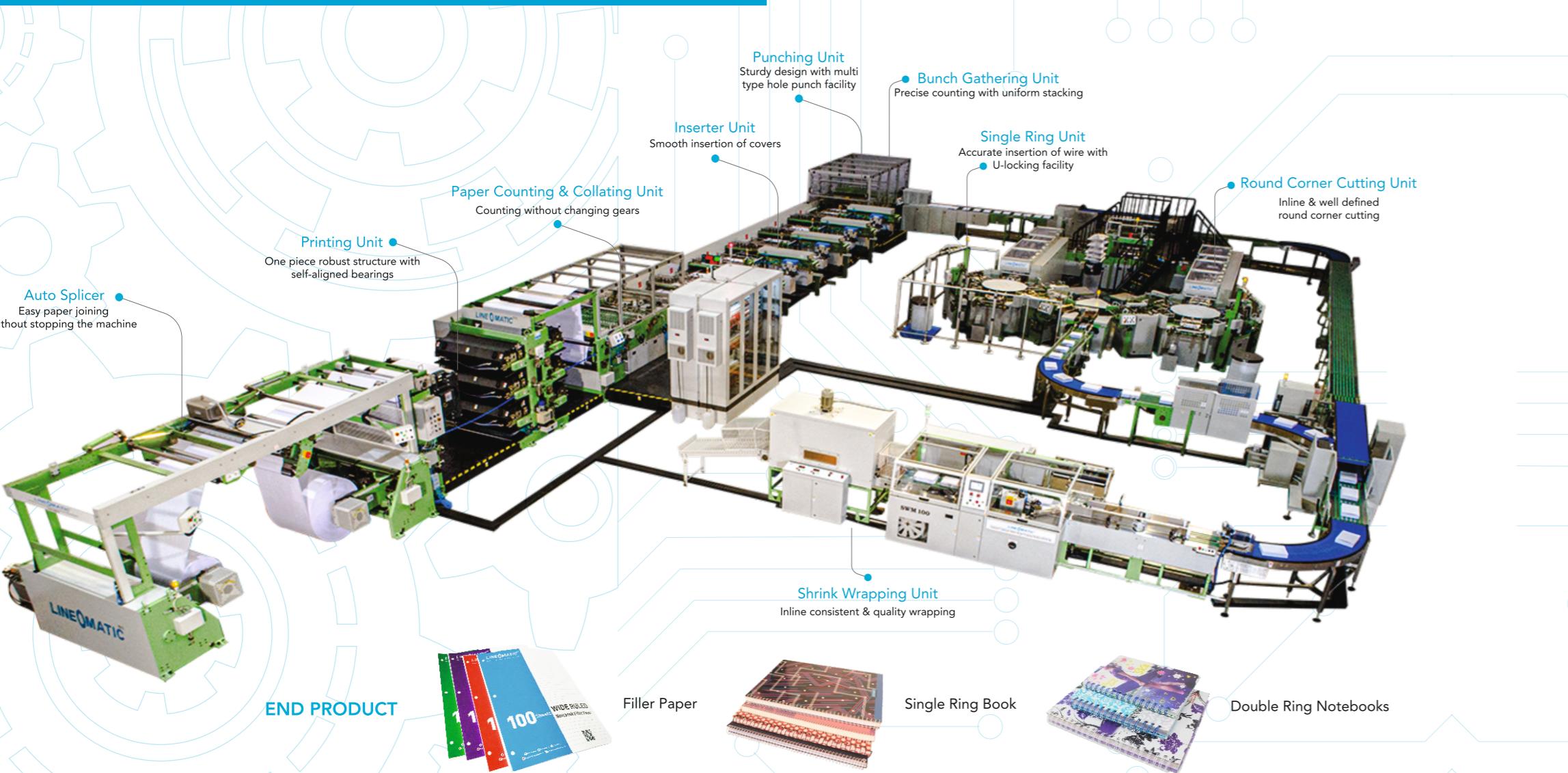
- Strokes - 80 cycles/min

### Single / Double Ring Binding Unit

- Strokes - 25 cycles/min

# AUTOMATIC PRODUCTION LINE FOR SINGLE / DOUBLE RING BOOKS

Spiro RB120 S | Spiro RB120 D



Speed\*  
300  
Meters/Minute

Conv. Strokes\*  
40  
Cycles/Minute

Ups  
6  
Maximum

CE

## Technical Specifications

### Model

Web Speed\* (meters/minute)

Converting Strokes\* (cycles/minute)

Number of Ups\* (max.)

Reel Width (mm)

Printing Width (mm)

Reel Diameter (mm)

Core I.D. (mm)

Reel Weight (kgs.)

Printing Tower

Printing Length (mm)

Cutting Length (mm)

Sheet Count

Paper (GSM)

Index & Title (GSM)

Max. Punching Thickness\* (mm)

Book Size

Bound Edge (mm)

Unbound Edge (mm) #

Single Ring Binding Section (Spiro RB120 S)  
Product Thickness (mm)  
6.35 mm pitch

Double Ring Binding Section (Spiro RB120 D)  
Product Thickness (mm)  
3:1 Pitch 5 to 10  
2:1 Pitch 11 to 16

Rec. Floor Space (L x W x H) (meters)  
27 X 25 X 4

### Spiro RB120 S

300  
Meters/Minute

40  
Cycles/Minute

6  
Maximum

CE

### Spiro RB120 D

300  
Meters/Minute

40  
Cycles/Minute

6  
Maximum

CE

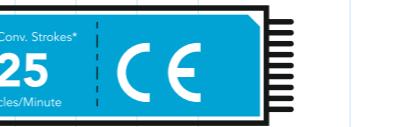
\* Speed & Production: will depend upon count of sheets, book or cut size and GSM of the paper being used.

\* Converting Strokes: will depends upon bunch sheet counts. \* Maximum Ups: will depend upon sheet size with in machine width limit of 1200 mm.

\* Punching Thickness: open sheets with index and title cover thickness not above 2.5 mm & 1750 GSM Max. # Depends on no. of Ups.

# AUTOMATIC BINDING MACHINE FOR SINGLE / DOUBLE RING BOOKS

Spiro B340®S | Spiro B340®D



## Technical Specifications

### Model

#### Book Size

Bound Edge (mm) 145 to 340  
Unbound Edge (mm) 105 to 297

#### Paper GSM

60 to 220

#### Converting Strokes (cycles/min)

100\* 100\*  
0.5 to 2.5 0.5 to 2.5  
2 to 10 2 to 10

#### Punching Section

Layer Thickness (mm) 0.5 to 2.5  
No. of Layers 2 to 10

#### For Spiro B340 S

Converting Strokes (cycles/min) 25\*

#### Single Ring Binding Section

Product Thickness (mm) 6.3 mm pitch 6.3 mm pitch  
8.47 mm pitch 8.47 mm pitch  
5 to 16 5 to 16  
8 to 16 8 to 16

#### For Spiro B340 D

Converting Strokes (cycles/min) 25\*  
Double Ring Binding Section 3:1 pitch 3:1 pitch  
Product Thickness (mm) 2:1 pitch 2:1 pitch  
11 to 16 11 to 16

#### Rec. Floor Space for Spiro B340 S (L x W x H) (meters)

16 X 10 X 4 16 X 10 X 4

#### Rec. Floor Space for Spiro B340 D (L x W x H) (meters)

16 X 11 X 4 16 X 11 X 4

\* Converting strokes depends upon sheet count, book size and GSM of the paper being used.

## IDEAL FOR

- ▶ Single / Double Ring Book Manufacturer needing
  - Economical solution
  - High quality end products

## ADVANTAGES

- ▶ Multipurpose use
- ▶ Simple and fast on-screen machine setup
- ▶ Setup process by H.M.I
- ▶ Fast & easy size adjustment for different paper formats
- ▶ Punching dies for all types & size of holes

## REC. ADD-ONS

### Universal Round Corner Cutting Unit

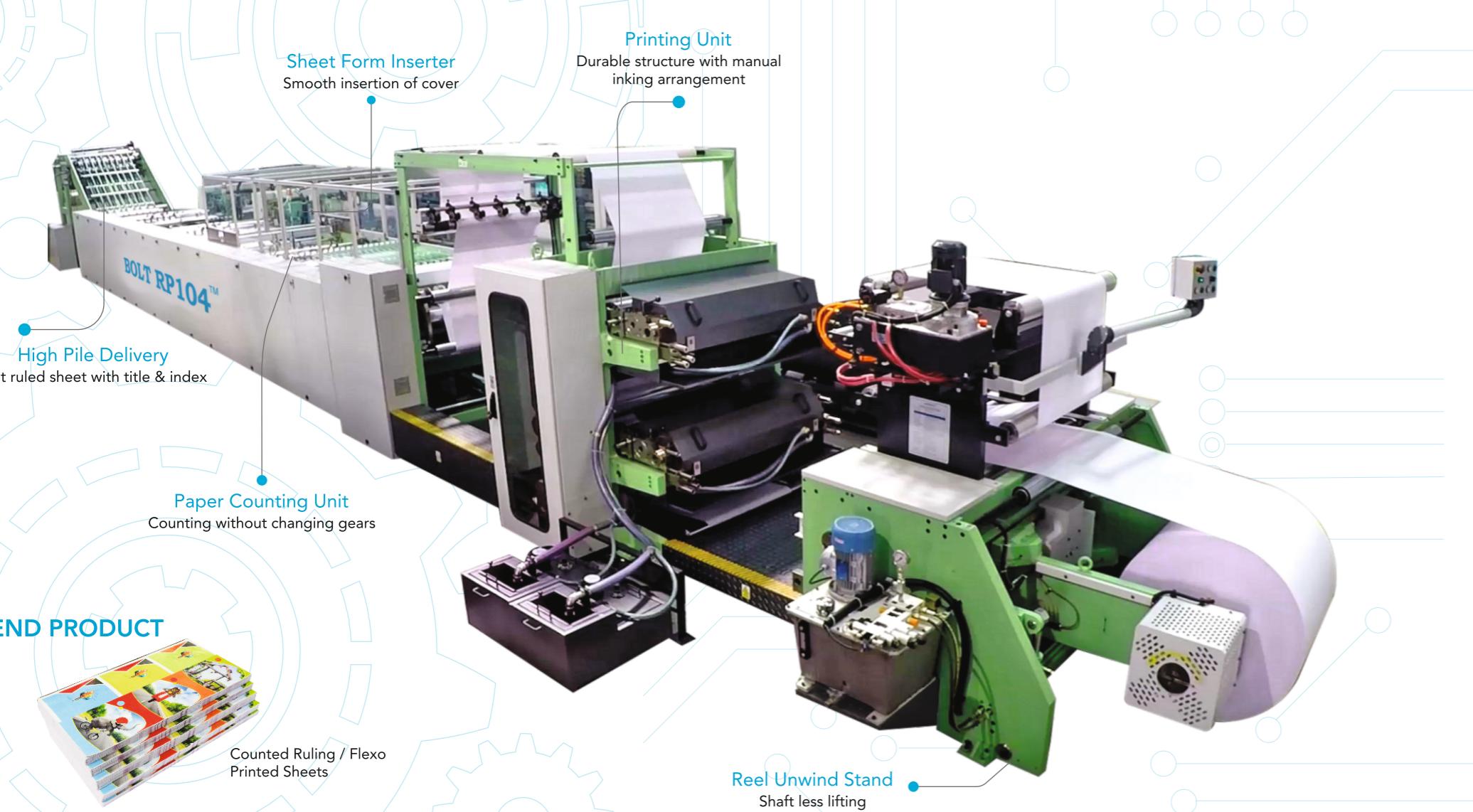
- ▶ Strokes - 25 cycles/min
- ▶ Corner Radius - 10 / 12 mm

### In-Line Shrink Wrapping Machine

- ▶ Strokes - 80 cycles/min

# AUTOMATIC EXERCISE BOOK MACHINE FROM REEL TO PILE DELIVERY STATION

Bolt RP104™ | Uno RP104™



Max. Speed\*  
**400**  
Meters/Minute

Max. Conv. Strokes\*  
**60**  
Cycles/Minute

**CE**

## IDEAL FOR

- Stationary Manufacturers needing
  - More output
  - High quality end product
  - High level of automation

## ADVANTAGES

- Low production cost
- Minimum manpower
- Consistent performance
- Excellent quality output
- Longer life
- Easy to operate and low maintenance cost

## REC. ADD-ONS

### Auto Splicer

- Splicing speed - 90 m/min

### Chamber Doctor Blade System

- Precise inking at high speed

### Reel Form Inserter

- 1/2 col. on one side for in-line cover printing up to 230 gsm

### Long Cut Capability in Bolt

- 460 to 900 mm

## Technical Specifications

### Model

Bolt RP104™

Web Speed\*  
(meters/minute)

400

Converting Strokes\*  
(cycles/minute)

60

Reel Width (mm)

400 to 1040

Printing Width (mm)

400 to 1030

Reel Diameter (mm)

1400

Core I.D. (mm)

76.2

Reel Weight (kgs.)

1500

Printing Tower

2 color flexo  
unit each side

Printing & Cutting Length (mm)

290 to 450  
(Variation of 5 mm)

Stack Height (mm.)

1600 (28 reams)

Sheet Count

4 to 50 sheets  
(16 to 200 pages)

Paper (GSM)

45 to 70

Index & Title (GSM)

50 to 600

Rec. Floor Space  
(L x W x H) (meters)

24 X 10 X 4

\* Machine speed and converting strokes will depend on quality & GSM of the paper and number of pages.

# AUTOMATIC REEL TO SHEET RULING / FLEXO PRINTING MACHINE

SHS 91 S | SHS 104 S | SHS 120 S



Speed\*  
**300** Meters/Minute  
CE

## Technical Specifications

### Model

Web Speed\*  
(meters/minute)

Reel Width (mm)

Reel Diameter (mm)

Core I.D. (mm)

Reel Weight (kgs.)

Printing Tower

Ruling & Printing Width (mm)

Cutting Length (mm)

Stack Height (mm)

Paper (GSM)

Rec. Floor Thickness  
(L x W x H) (meters)

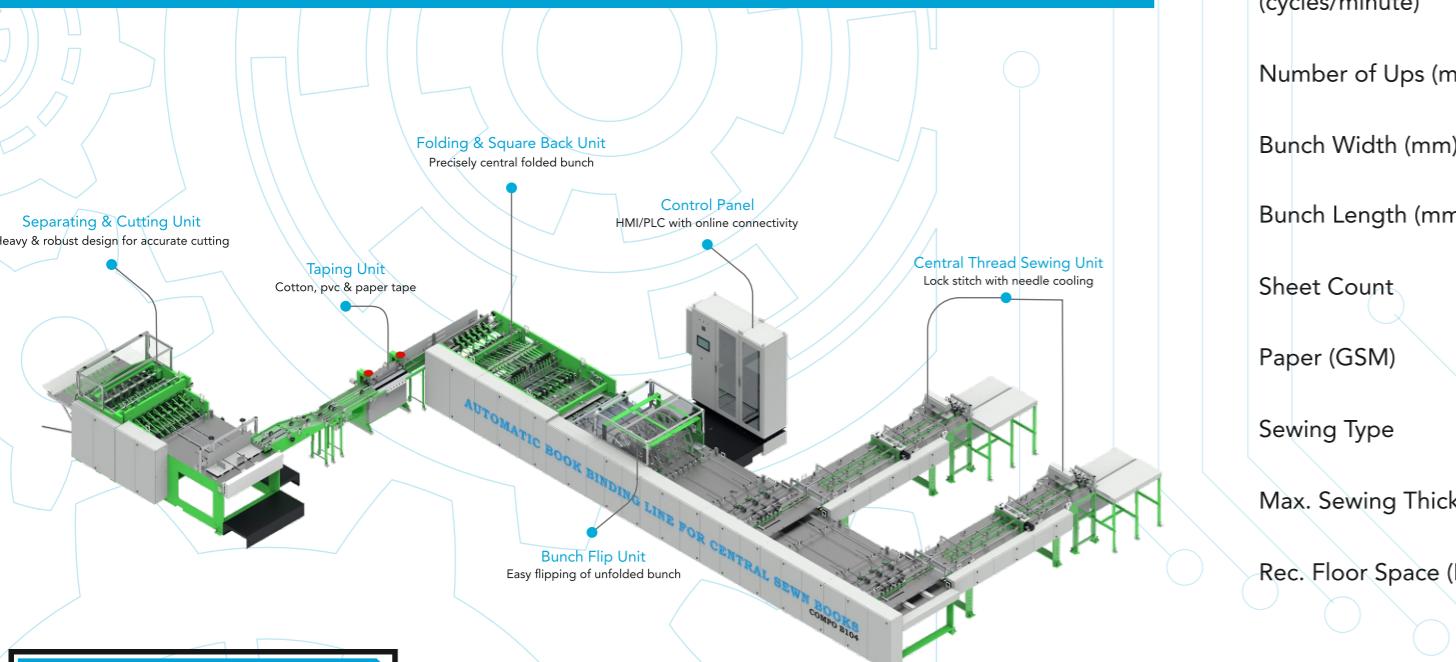
\* Machine speed will depend upon reel width, GSM of paper & cut off.

### END PRODUCT



## AUTOMATIC BOOK BINDING LINE FOR CENTRAL SEWN BOOKS

Compo B104™



30 Cycles/Minute  
5 Maximum  
CE

### IDEAL FOR

- Central Sewn Notebook Manufacturers Needing
  - Cost competitiveness
  - High quality end products

### ADVANTAGES

- Excellent quality output
- Longer life
- Easy to operate & very low maintenance

### REC. ADD-ONS

Universal Round Corner Cutting Unit  
► Strokes - 50 cycles/min

## Technical Specifications

### Model

Converting Strokes\* (cycles/minute)

Number of Ups (max.)

Bunch Width (mm)

Bunch Length (mm)

Sheet Count

Paper (GSM)

Sewing Type

Max. Sewing Thickness (mm)

Rec. Floor Space (L x W x H) (meters)

### Compo B104™

30

5

320 to 450

750 to 1040

10 to 50 sheets (40 to 200 pages)

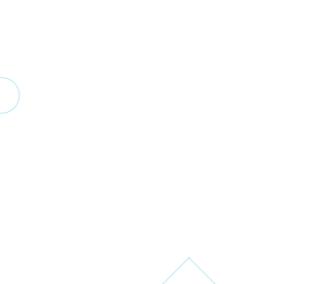
45 to 70

Lock Stitch

5

22 X 12 X 4

## END PRODUCT



Central Sewn Notebooks

## EXERCISE BOOK BINDING MACHINE

Uno B104

### Separating & Cutting Unit

Heavy & robust design for accurate cutting

### Technical Specification

### Model

Converting Strokes\* (cycles/minute)

Number of Ups (max.)

Bunch Width (mm)

Bunch Length (mm)

Sheet Bunch

Max. Stitching Thickness (mm)

Rec. Floor Space (L x W x H) (meter)

\* Actual feeding speed depends on man power skill.

### Stitching Unit

Mechanical wire pulling

### Delivery Table

Variable stacking

### Control Panel

HMI/PLC with online connectivity

### Bunch Conveyor Unit

Manual Feeding

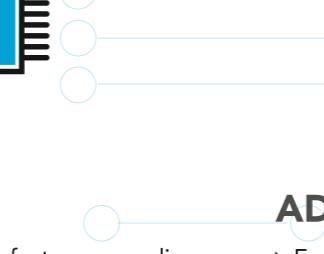
## IDEAL FOR

- Staple Pin Notebook Manufacturers needing
  - Economical solution
  - High quality end product

## ADVANTAGES

- Excellent quality output
- Longer life
- Easy to operate & very low maintenance

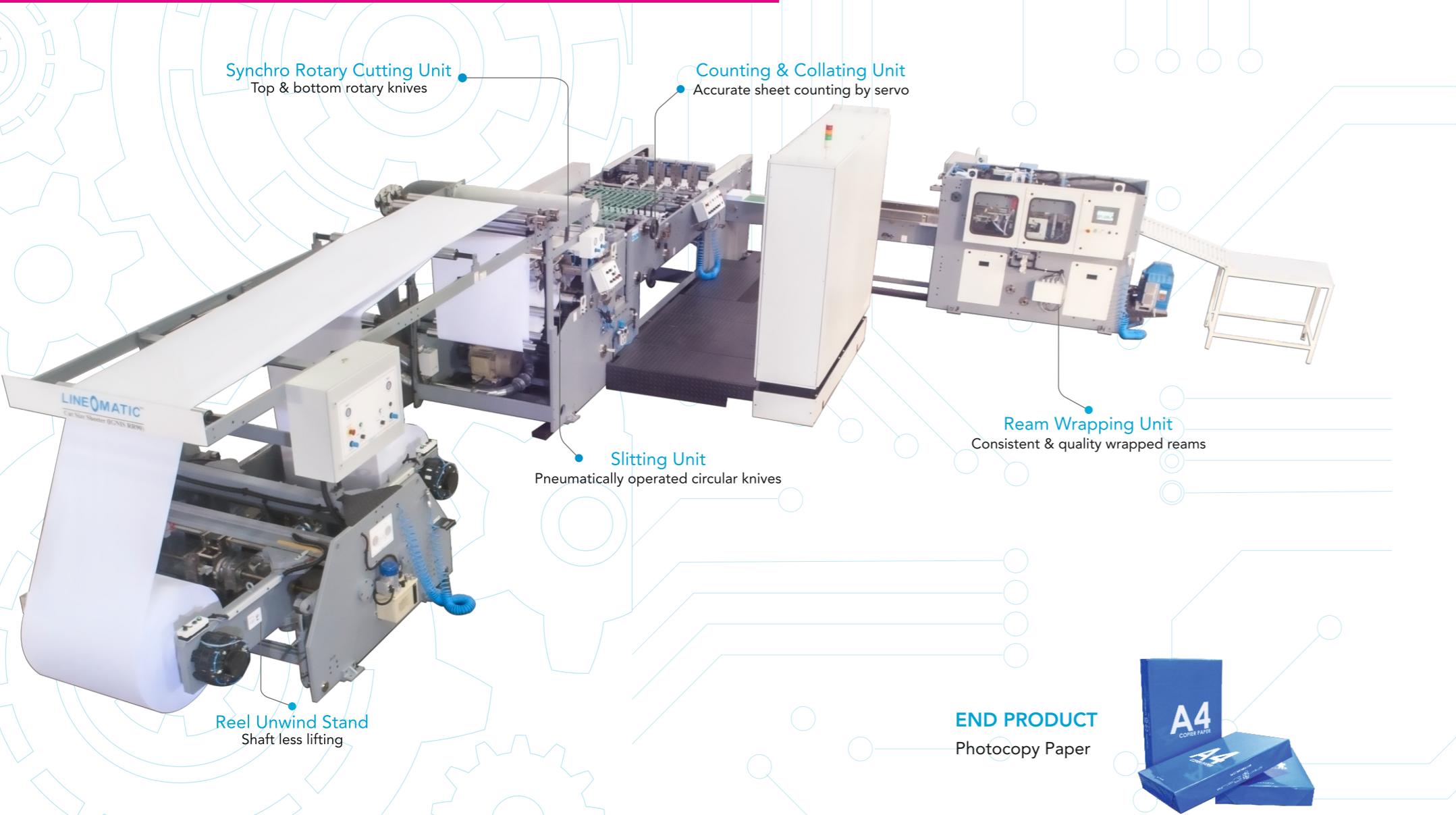
## END PRODUCT



Staple Pin Exercise Notebooks

## CUT SIZE SHEETER

Ignis RR90 | Ignis RR90 S



### IDEAL FOR

- Paper Converters Needing
  - High quality end products
  - High level of automation

### ADVANTAGES

- Precise cutting accuracy
- Low production cost
- Minimum manpower
- Consistent performance
- Excellent wrapping quality
- Higher profitability & longer life
- Easy to operate & low in maintenance

### REC. ADD-ONS

- Digital Batch Code Printer

## Technical Specification

### Model

Web Speed\*\* (meters/minute)

Ream Wrapping Strokes\*\* (cycles/minute)

Reel width (mm)

Reel Diameter (mm)

Reel Weight (Kgs.)

Core I.D. (mm)

No. of Pockets

Max. Knife Load (GSM)

Max. Cutting Width (mm)

Paper (GSM)

Production Capacity\*

(Tons for 24 hours working)

\*\* Number of paper reels will be used/configured based either on max. machine speed or on max. ream wrapping strokes.

\*Depending upon quality and GSM of paper.

### Ignis RR90

200

15

440 to 890

1400

1300

76.2

4

400

840

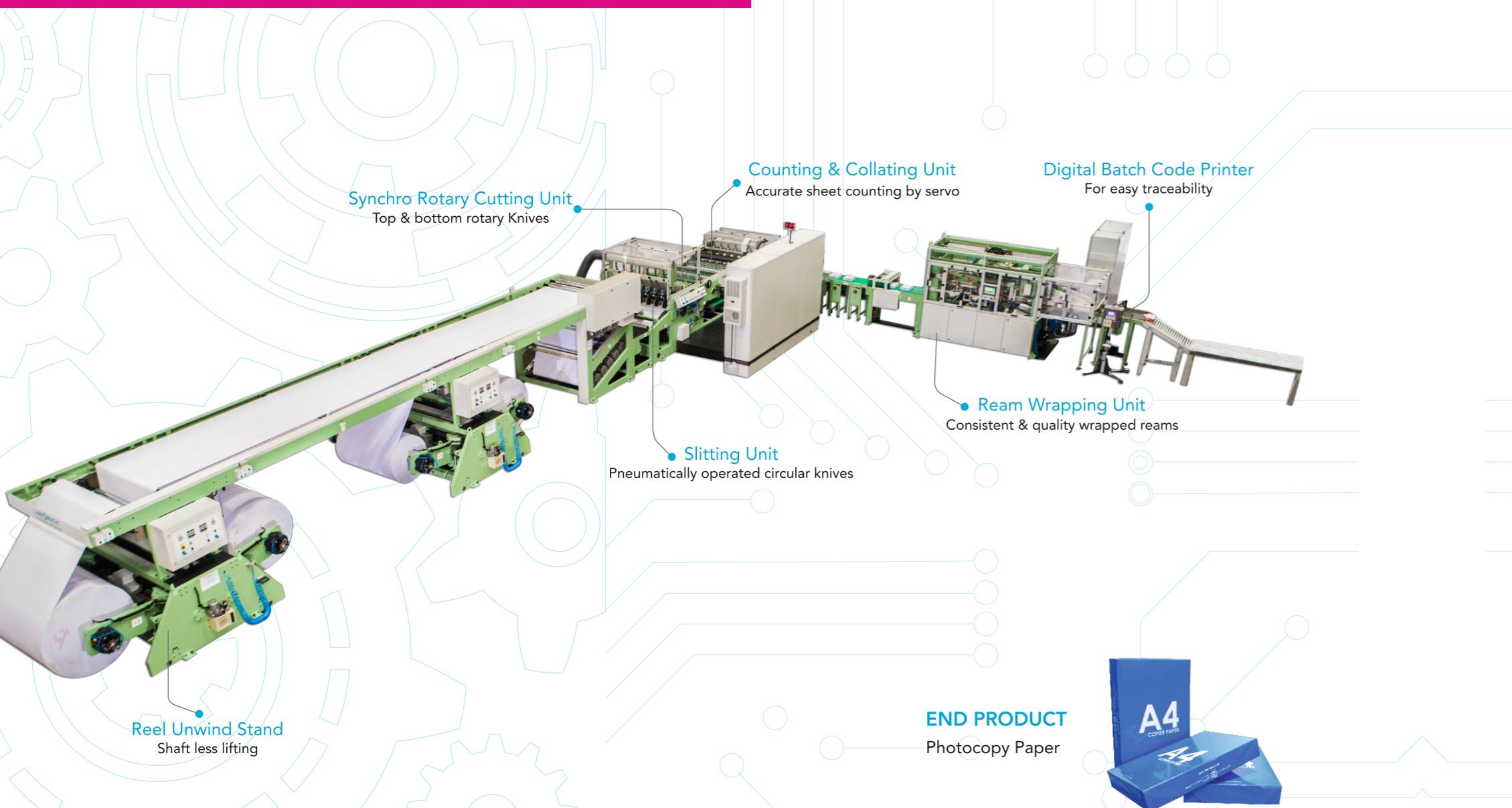
70 to 80

Up to 20

Up to 40

## CUT SIZE SHEETER

Aqua RR130 | Aqua RR130 S



Max. Speed\*  
185 Meters/Minute  
Pockets  
6 Maximum  
CE

### IDEAL FOR

- Paper Mills & Paper Converters Needing
  - High quality end products
  - High level of automation

### ADVANTAGES

- Precise cutting accuracy
- Low production cost
- Minimum Manpower
- Consistent performance
- Excellent wrapping quality
- Higher profitability & longer life
- Easy to operate & low in maintenance

### REC. ADD-ONS

- Digital Batch Code Printer

## Technical Specification

### Model

Aqua RR130

Web Speed\*\* (meters/minute)

185

Ream Wrapping Strokes\*\* (cycles/minute)

15

Reel width (mm)

850 to 1300

Reel Diameter (mm)

1400

Reel Weight (Kgs.)

1900

Core I.D. (mm)

76.2

No. of Pockets

6

Max. Knife Load (GSM)

400

Max. Cutting Width (mm)

1260

Paper (GSM)

70 to 100

Production Capacity\* (Tons for 24 hours working)

Up to 30

Up to 60

\*\* Number of paper reels will be used/configured based either on max. machine speed or on max. ream wrapping strokes.

\* Depending upon quality and GSM of paper.

## CUT SIZE SHEETER

Terra RR130

Counting & Collating Unit  
Accurate sheet counting by servo

Synchro Rotary Cutting Unit  
Top & bottom rotary knives

Slitting Unit  
Pneumatically operated circular knives

Ream Wrapping Unit  
Consistent & quality wrapped reams

Reel Unwind Stand  
Shaft less lifting

END PRODUCT  
Photocopy Paper



## Technical Specification

### Model

Web Speed\*\* (meters/minute)

Ream Wrapping Strokes\*\*  
(cycles/minute)

Reel width (mm)

Reel Diameter (mm)

Reel Weight (Kgs.)

Core I.D. (mm)

No. of Pockets

Max. Knife Load (GSM)

Max. Cutting Width (mm)

Paper (GSM)

Production Capacity\*  
(Tons for 24 hours working)

\*\* Number of paper reels will be used/configured based either on max. machine speed or on max. ream wrapping strokes.

\* Depending upon quality and GSM of paper.

## IDEAL FOR

- Paper Mills & Paper Converters needing
  - High quality end products
  - High level of automation

## ADVANTAGES

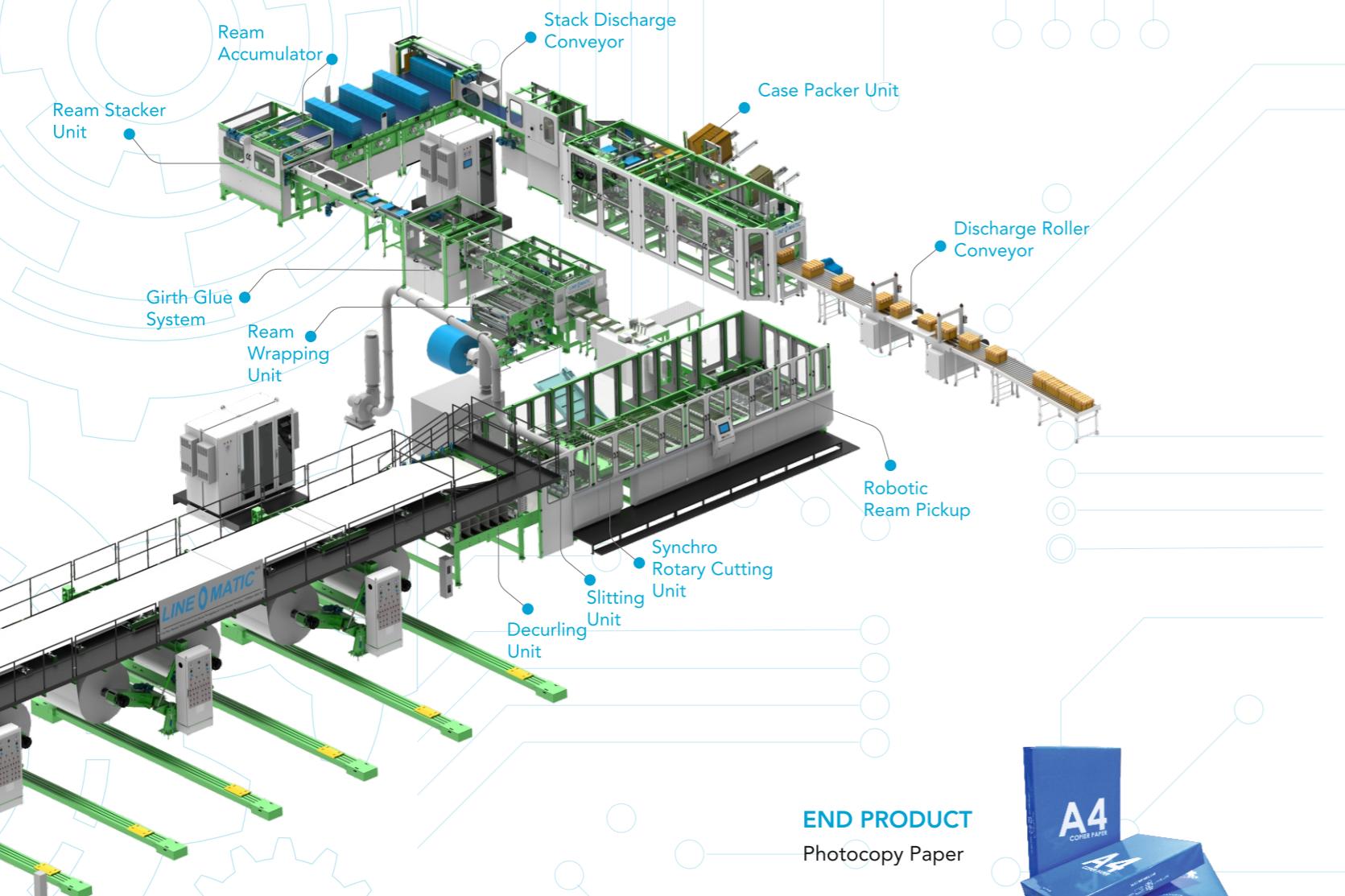
- Precise cutting accuracy
- Low production cost
- Minimum manpower
- Consistent performance
- Excellent wrapping quality
- Higher profitability & longer life
- Easy to operate & low in maintenance

## REC. ADD-ONS

- Splice Detection Unit
- Digital Batch Code Printer
- Digital Synchro Unit for Multiple Size

## CUT SIZE SHEETER

Terra RR170



Max. Speed\*  
250  
Meters/Minute

Pockets  
8  
Maximum



## Technical Specification

### Model

Web Speed\*\* (meters/minute)

Ream Wrapping Strokes\*\* (cycles/minute)

Reel width (mm)

Reel Diameter (mm)

Reel Weight (Kgs.)

Core I.D. (mm)

No. of Pockets

Max. Knife Load (GSM)

Max. Cutting Width (mm)

Paper (GSM)

Production Capacity\* (Tons for 24 hours working)

\* Number of paper reels will be used/configured based either on max. machine speed or on max. ream wrapping strokes.

\* Depending upon quality and GSM of paper.

## IDEAL FOR

- Paper Mills & Paper Converters needing
  - High quality end products
  - High level of automation

## ADVANTAGES

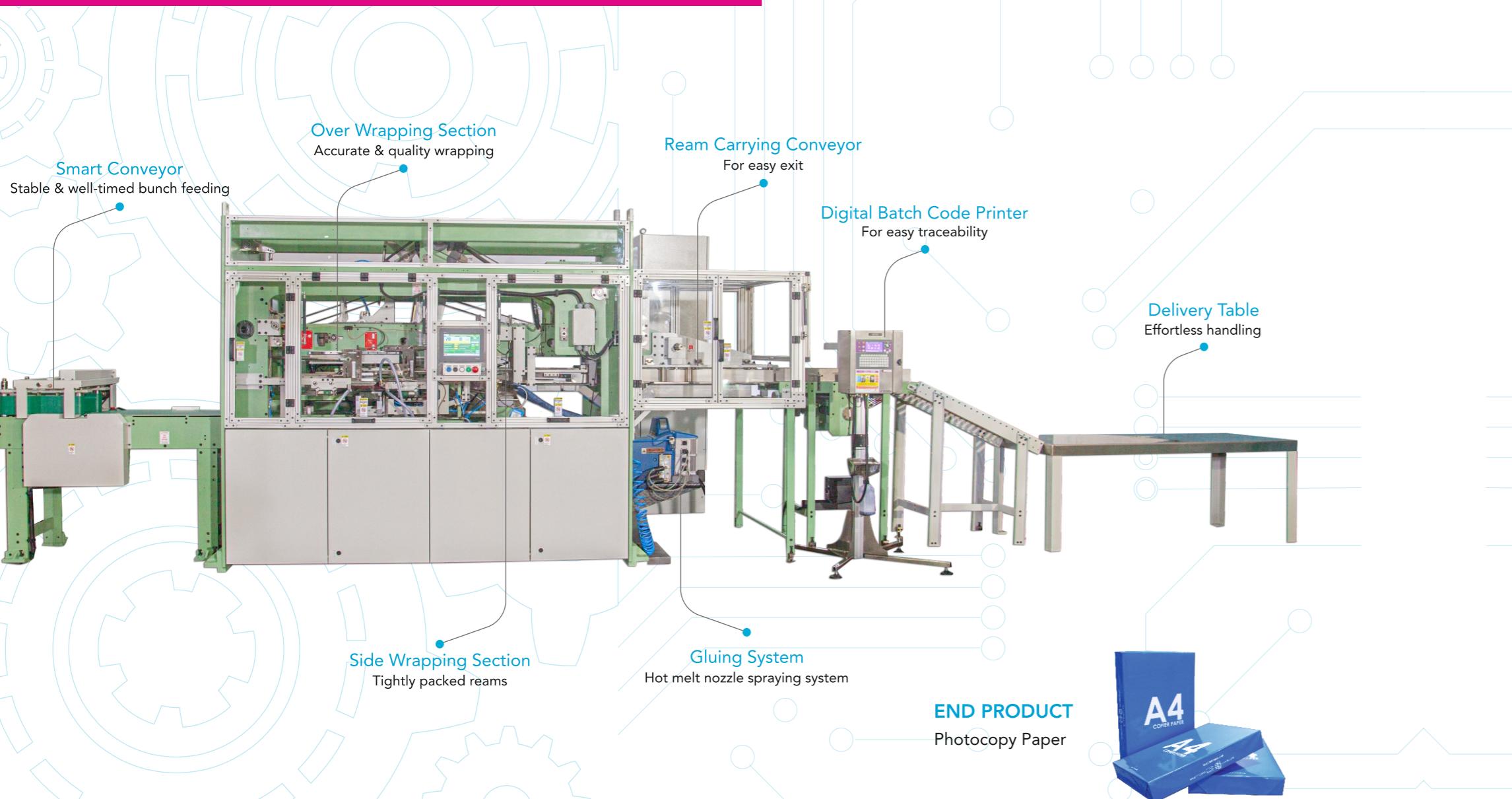
- Precise cutting accuracy
- Low production cost
- Minimum manpower
- Consistent performance
- Excellent wrapping quality
- Higher profitability & longer life
- Easy to operate & low in maintenance

## REC. ADD-ONS

- Splice Detection Unit
- Digital Batch Code Printer
- Ream Inspection System
- Case Packer Machine

## CUT SIZE REAM WRAPPING MACHINE

CRM 20 | CRM 50 | CRM 100



## Technical Specification

### Model

Wrapping Speed* for A4 (reams/minute)	CRM 20	CRM 50	CRM 100
Wrapping Paper (with or w/o poly laminated)	Fine paper	Fine paper	Fine paper
Wrapping Paper Reel Diameter (mm)	20	50	80
Wrapper Paper Reel Width (mm)	1000	1000	1000
Wrapper Paper Reel Core I.D. (mm)	800	800	800
Wrapping Paper GSM	70 to 110	70 to 110	70 to 110
Glue	Hot melt	Hot melt	Hot melt

### Rec. Floor Space (L x W x H) (meter)

CRM 20	8 X 8 X 4
CRM 50 / 100	13 X 10 X 6

### Wrapping Paper Size\*\* (mm)

CRM 20	a: Width - 210 mm
CRM 50 / 100	b: Length - 297 mm
	c: Thickness - 35 to 80 mm



### IDEAL FOR

#### Paper Mills & Paper Converters needing

- To wrap paper reams with higher quality

### ADVANTAGES

#### Precise wrapping accuracy

#### Minimum manpower

#### Consistent wrapping speed

#### Excellent wrapping quality

#### Longer life

#### Easy to operate and very low maintenance

### REC. ADD-ONS

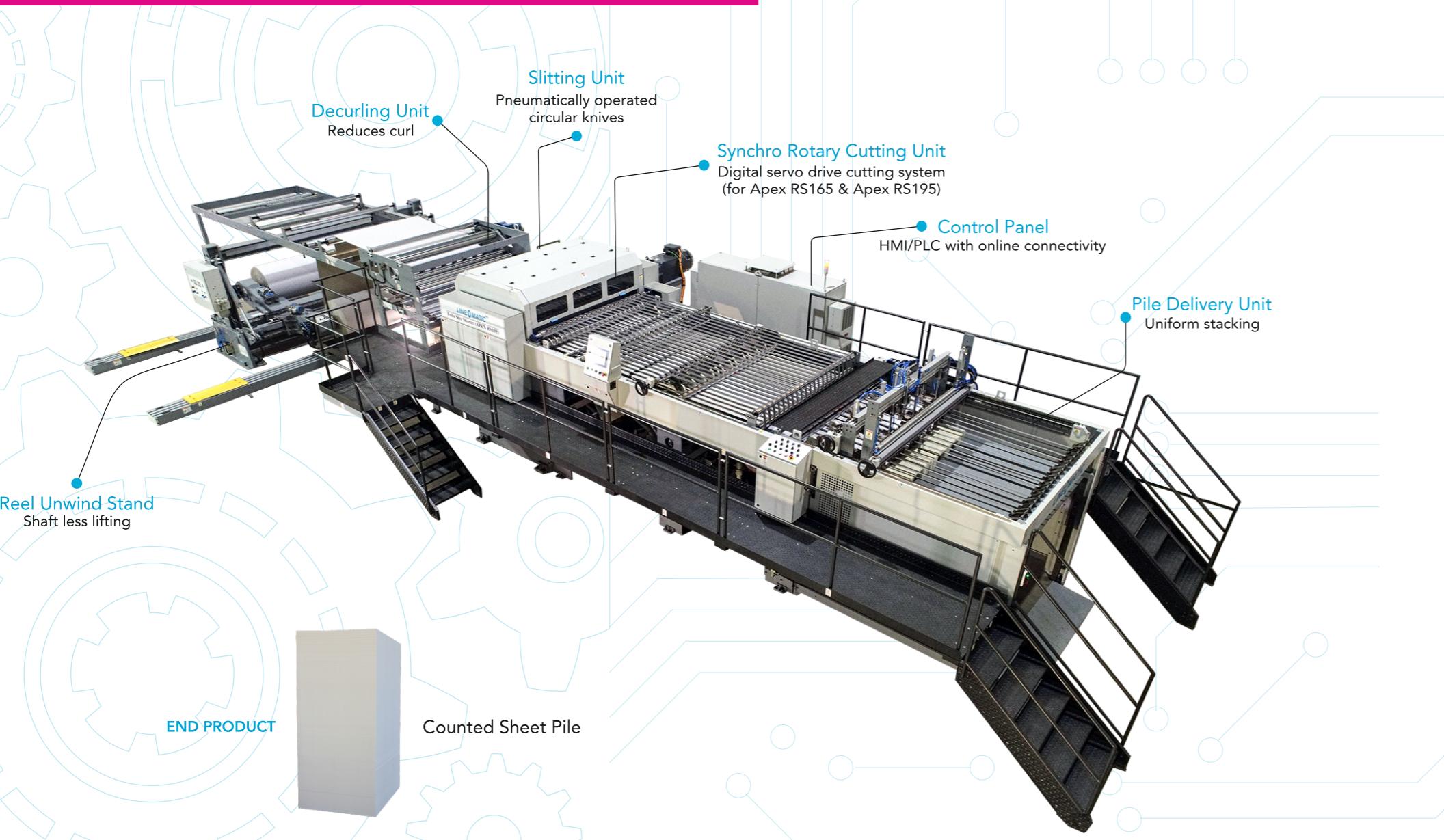
#### Digital Batch Code Printer

#### Multiple Wrapping Size Facility (For CRM 50 / 100)

- A3, letter, legal & office

## FOLIO SIZE SHEETER

Aura RS165 | Apex RS165 | Apex RS195



### IDEAL FOR

- ▶ Paper Mills
- ▶ Paper Traders & Converters
- ▶ Offset Printers
- ▶ Publishers

### ADVANTAGES

- ▶ Setting cut size digitally
- ▶ Apply cut size quickly
- ▶ Cost effective sheeting with accuracy
- ▶ Easy to operate and maintain

### REC. ADD-ONS

- ▶ Extra Reel Stand (Twin)
- ▶ Reel Unwind Stand with Center Arm
- ▶ Additional Pocket
- ▶ Slitting Knife Adjustment (Motorized)
- ▶ Splice Detection Sensor
- ▶ Auto Pallet Changeover

We can also provide **Folio Size Sheeter CBM** (Custom Built Machine) as per requirement.

### Technical Specification

#### Model

Speed\* (meters/minute)

Reel width (mm)

Reel Diameter (mm)

Max. Reel Weight (Kgs.)

Core I.D. (mm)

Sheet Width (mm)

Sheet Length (mm)

Cutting Accuracy:

- Sheet Length Accuracy (mm) for Single / Multi Web

- Sheet Squareness (%) of sheet width

Max. Knife Load (GSM)

Max. Slitter Load (GSM)

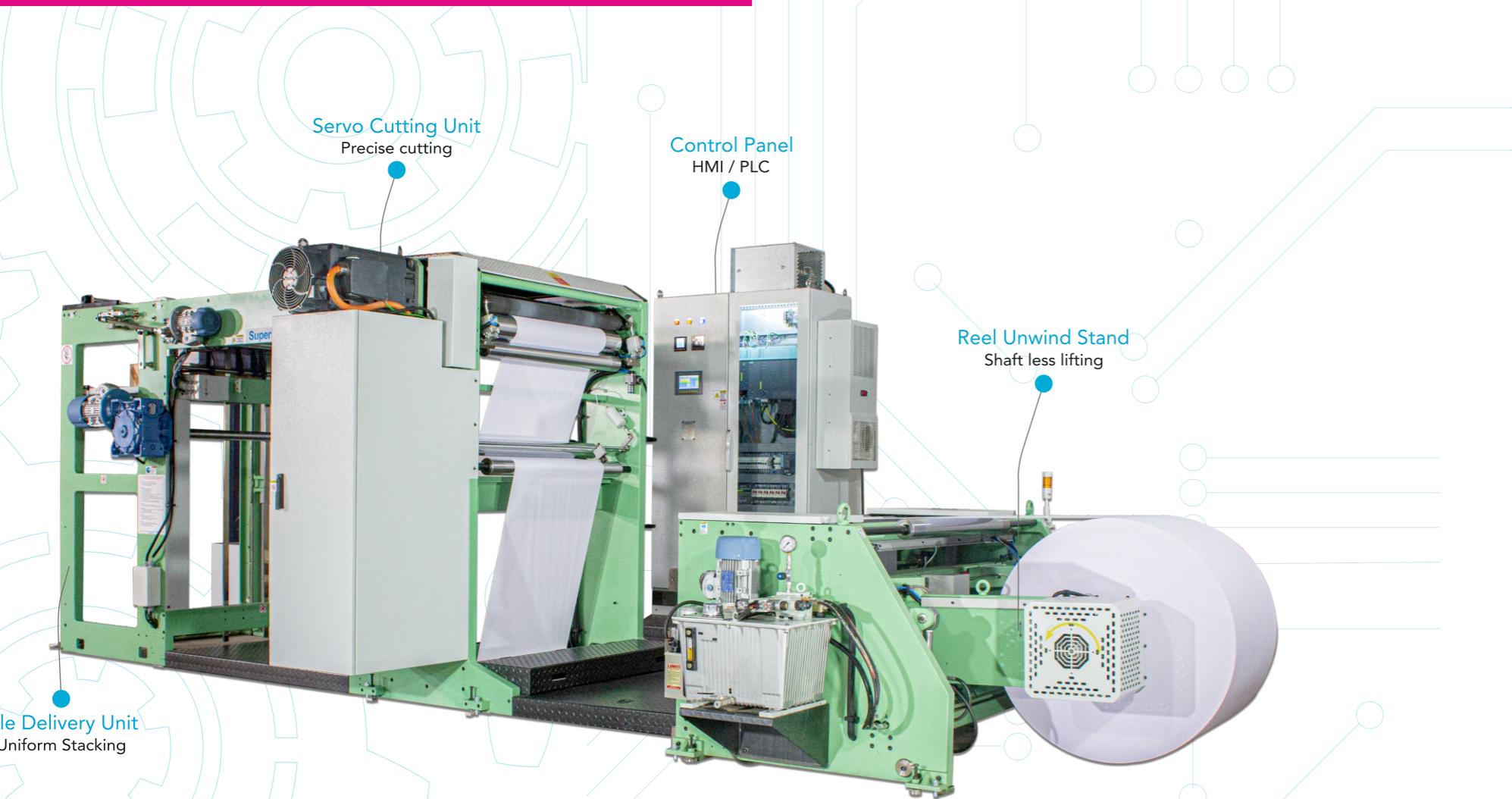
Max. Pile Height (Incl. Pallet) (mm)

Max. Pile Weight (Kgs.)

Max. Trimming on each side (mm)

\* Depending upon quality, GSM of paper, sheet cut length and operator skill.

## FOLIO SIZE SHEETER FSS 104 DC



Speed\*  
**250**  
Meters/Minute



### IDEAL FOR

- ▶ Paper Traders & Converters
- ▶ Offset Printers
- ▶ Publishers

### ADVANTAGES

- ▶ Setting cut size digitally
- ▶ Apply cut size quickly
- ▶ Cost effective sheeting with accuracy
- ▶ Easy to operate and maintain

### REC. ADD-ONS

- ▶ Smart Mark Unit
- ▶ Tab Inserter
- ▶ Center / Side Slitter

### END PRODUCT



### Technical Specification

#### Model

Web Speed\* (meters/minute)

Reel width (mm)

Reel Diameter (mm)

Reel Weight (Kgs.)

Core I.D. (mm)

Cutting Length (mm)

Sheet Length (mm)

Cutting Accuracy

Sheet Squareness (mm)

Stack Height (mm)

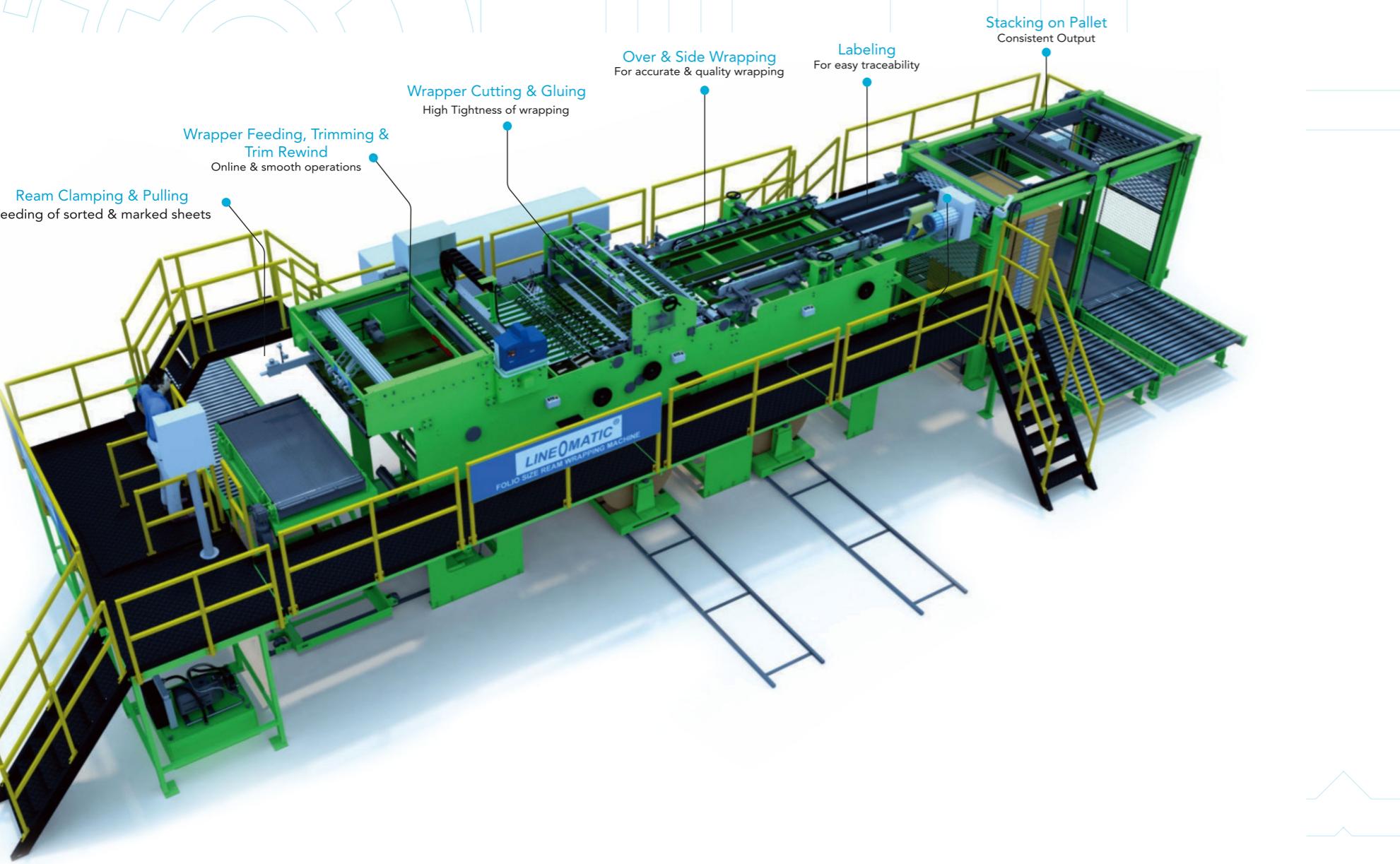
Paper (GSM)

Rec. Floor Space (L x W x H) (meter)

\*Depending upon quality, GSM of paper and sheet cut length

# FOLIO SIZE REAM WRAPPING MACHINE

FRM 15



Wrapping Speed\*  
12-15 Reams/Minute  
CE

## Technical Specification

### Model

FRM 15

### Wrapping Speed\* (reams/minute)

12-15

### Wrapping Ream Size

a: Width - Flow Direction 420 to 1200 mm,  
b: Length - Cross Direction 530 to 1400 mm,  
c: Thickness - 15 to 80 mm

### Wrapping Paper Reel Diameter (mm)

Max. 1000

### Paper Type

Fine Paper, Coated Paper, Mat Paper, Board paper

### Paper GSM

30 to 600

### Wrapper Paper

Kraft Paper & Laminated Paper

### Wrapper Paper GSM

70 to 90

### Glue

Hot melt

### Rec. Floor Space (L x W x H) (meter)

19 X 9 X 4

\*Unwrapped ream weight 40 kgs with respect to a,b & c.



### Wrapped Ream Stack

### IDEAL FOR

#### Paper Mills

### ADVANTAGES

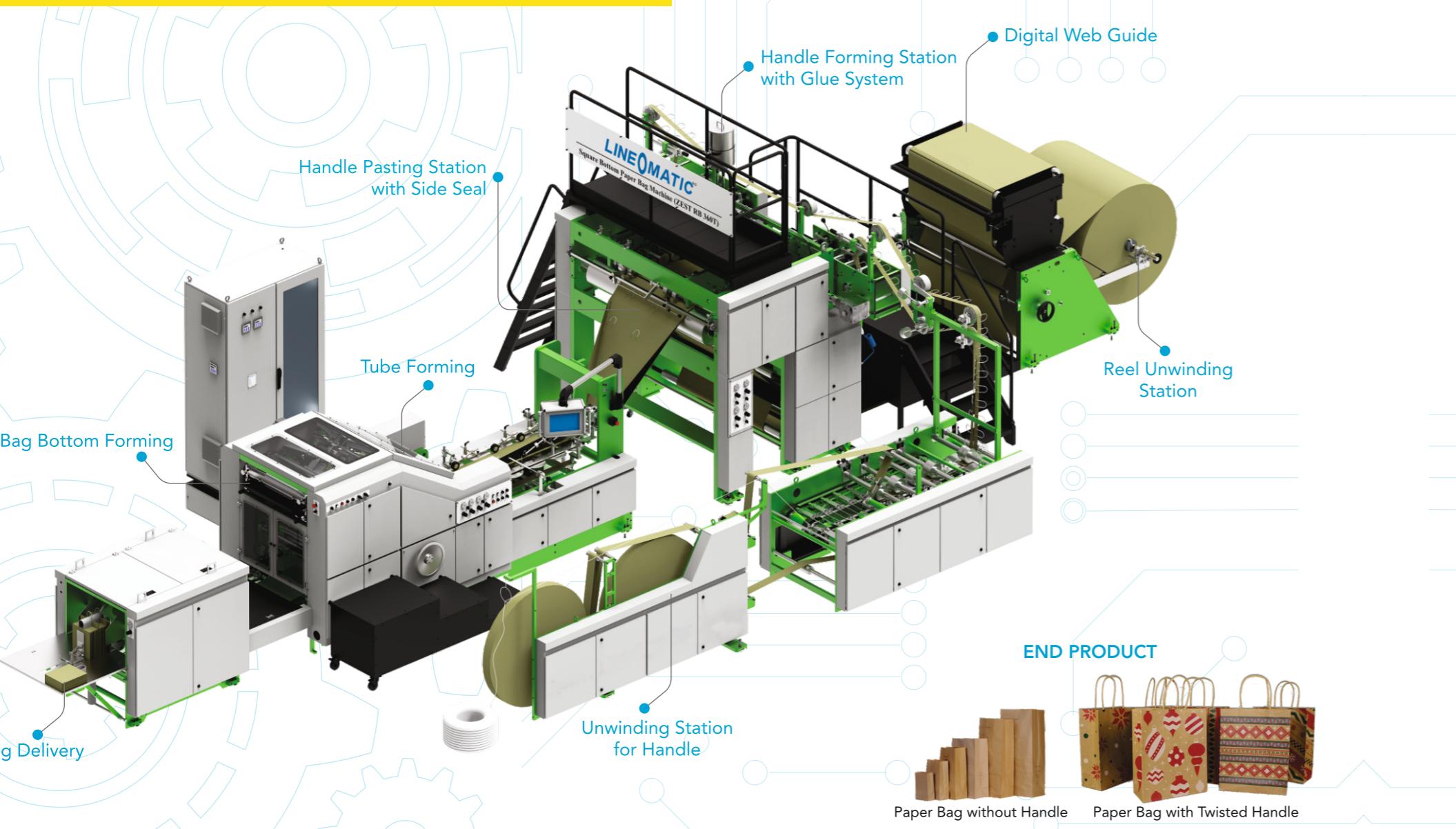
- Wrapping Material in Reel form
- Suitable for various Applications
- Quick Size Change
- Precise wrapping

### REC. ADD-ONS

#### Labeling Machine

## SQUARE BOTTOM PAPER BAG MACHINE

Zest RB330 | Zest RB330 T



## Technical Specifications

### Model

### Zest RB330

### Zest RB330 T (with Twisted Handle)

Speed\* (bags/minute)

150

Reel Width (mm)

440 to 1050

Reel Diameter (mm)

1200

Reel Weight (kgs.)

1100

Paper Reel Core ID (mm)

70 to 110

Bag Width (mm)

125 to 330

Bag Tube Length (mm)

270 to 530

Bag Bottom Size (mm)

70 to 200

Bag Paper GSM

80 to 170

Handle Rope Height (mm)

80 to 170

Handle Rope Diameter (mm)

110 to 120

Handle Patch Width (mm)

4 to 6

Handle Patch Length (mm)

40 to 50

Handle Paper Roll Width (mm)

152.4

Handle Paper Roll Diameter (mm)

80 to 100

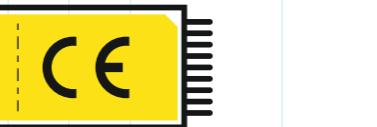
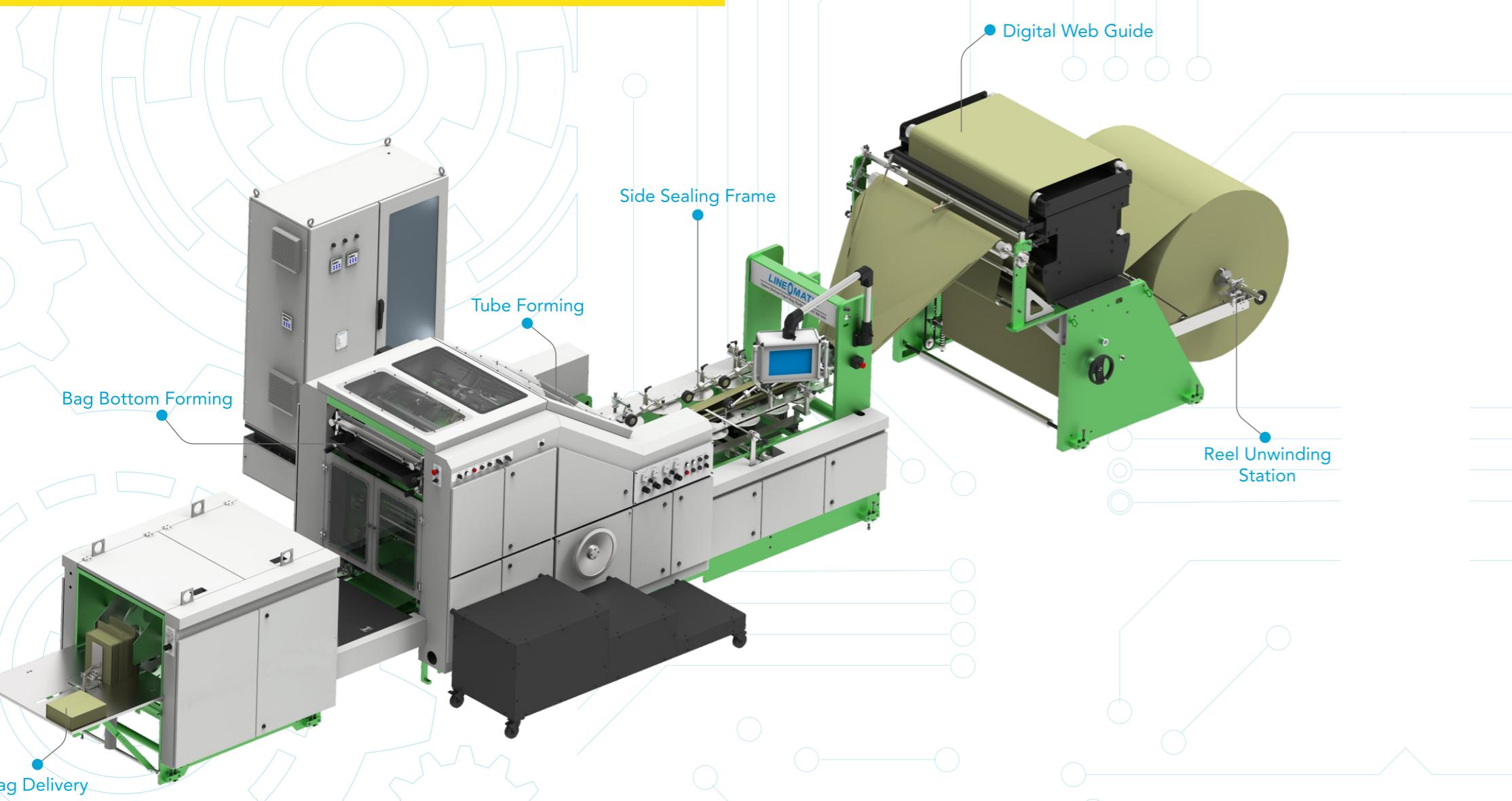
Handle Paper GSM

1200

\*Machine speed depends on paper GSM, BF of paper, type & quality of paper, size of bag, tube length of the bag, operator's efficiency and various other factors.

## SQUARE BOTTOM PAPER BAG MACHINE

Crown RB200



### IDEAL FOR

- ▶ Paper Bag Manufacturer & Traders Needing
  - High quality end products
  - High level of automation

### ADVANTAGES

- ▶ Small footprint & compact design
- ▶ Automatic glue dispensing system
- ▶ Print mark sensing system
- ▶ Specially designed for FMCG sector

### REC. ADD-ONS

- ▶ Thumb Notch

### END PRODUCT



Paper Bag without Handle

## Technical Specifications

### Model

Crown RB200

Speed\* (bags/minute)

260

Reel Width (mm)

300 to 630

Reel Diameter (mm)

1200

Reel Weight (kgs.)

900

Paper Reel Core ID (mm)

76.2

Bag Width (mm)

90 to 200

Bag Tube Length (mm)

190 to 350

Bag Bottom Size (mm)

50 to 100

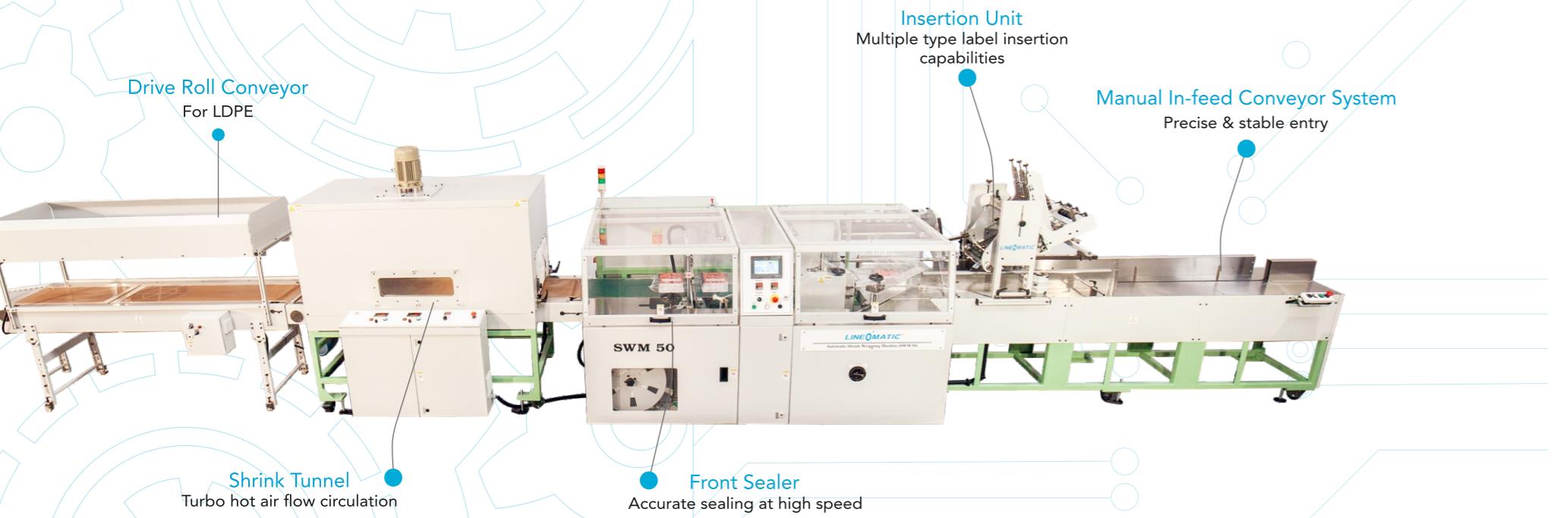
Bag Paper GSM

45 to 130

\*Machine speed depends on paper GSM, BF of paper, type & quality of paper, size of bag, tube length of the bag, operator's efficiency and various other factors.

# AUTOMATIC SHRINK WRAPPING MACHINE

SWM 10L | SWM 50 | SWM 100



## Technical Specification

### Model

Packing Capacity\* (cycles/minute)

Packaging Product Size (mm) (L x W x H)

Max. Film Reel Diameter (mm)

Front Sealing Blade Size (mm)

Max. Film Width (mm)

### Film Type

Sealing Blade Temperature (°C)

Rec. Floor Space\* (L x W x H) (meter)

\* Depends upon product size, product type, Film type & thickness.

\* Rec. Floor Space is considered for offline machine.

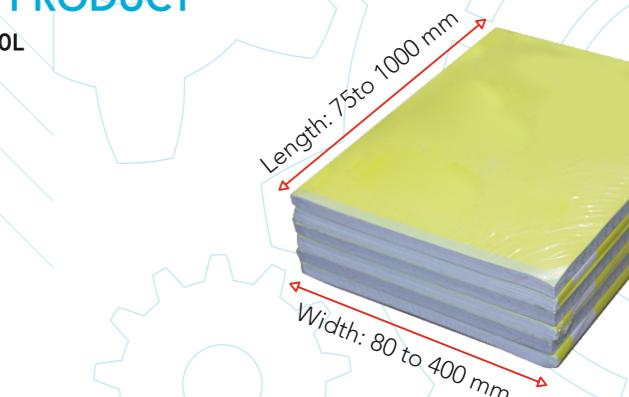
## END PRODUCT

SWM 10L



## END PRODUCT

SWM 50 | SWM 100



## IDEAL FOR

- Companies / Traders who want to wrap variety of products

## ADVANTAGES

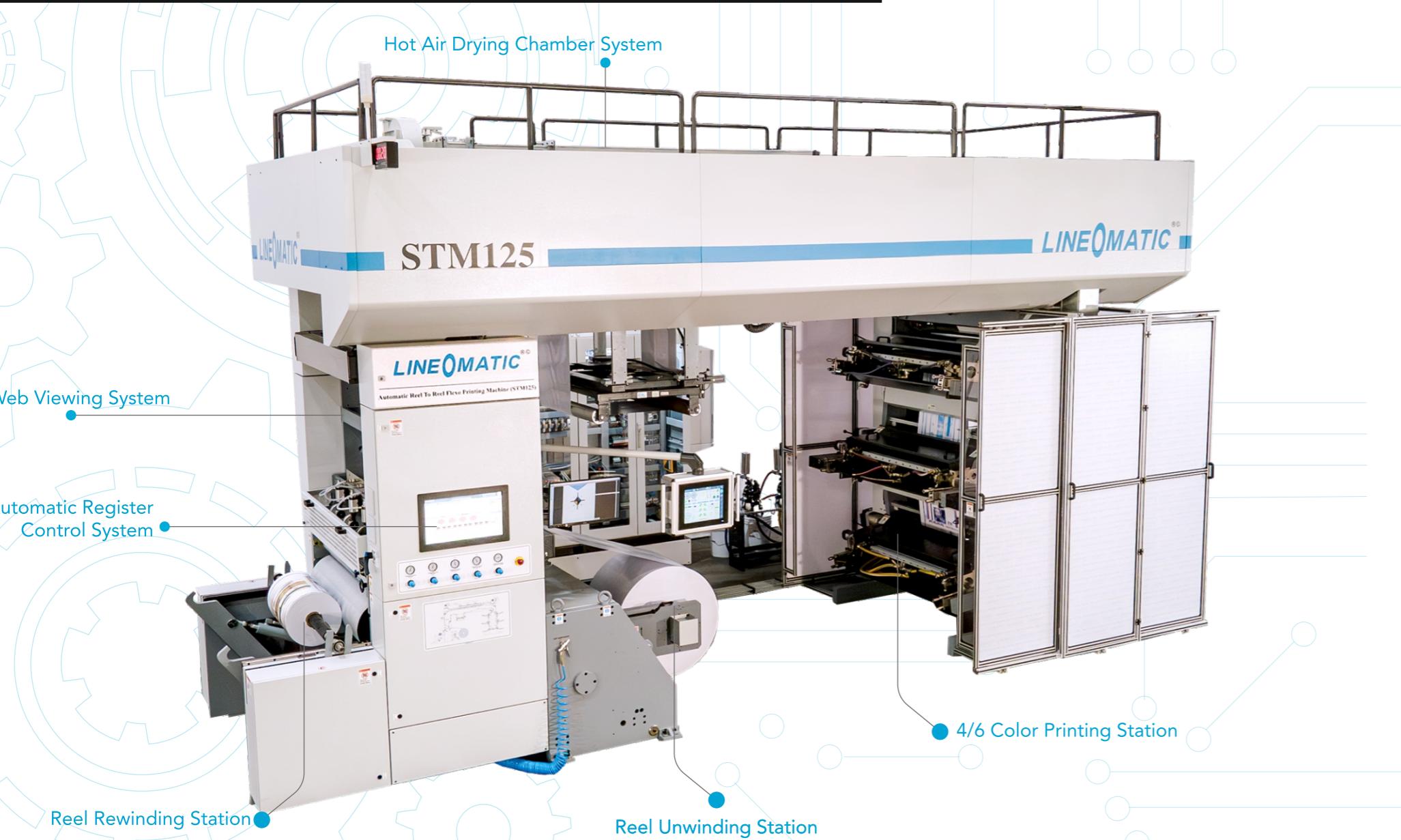
- Continuous wrapping motion without stopping machine
- Consistent wrapping performance
- Easy to operate & low in maintenance
- Lower heat loss to surroundings
- High thickness (50+ µm) sealing capabilities at higher speed
- Save 1000 recipes of product in PLC for quick job change
- Less wastage
- Savings in man power cost

## REC. ADD-ONS

- Different Infeed Conveyors
- Insertion Unit
- Drive Roll Conveyor
- Free Roll Conveyor

# AUTOMATIC REEL TO REEL FLEXO PRINTING MACHINE

STM 125



Speed\*  
**200** Meters/Minute  
CE

## IDEAL FOR

- Paper Bag Manufacturer
- Flexo / Half Tone Printing Application
- Cup Stock Printing

## ADVANTAGES

- Accurate print registration by Automatic Register Control system
- Pneumatic cylinder lifting arrangement to stir the ink
- Individual servo controlled impression roll
- Inter color and final chamber for hot air drying system
- Web viewing system

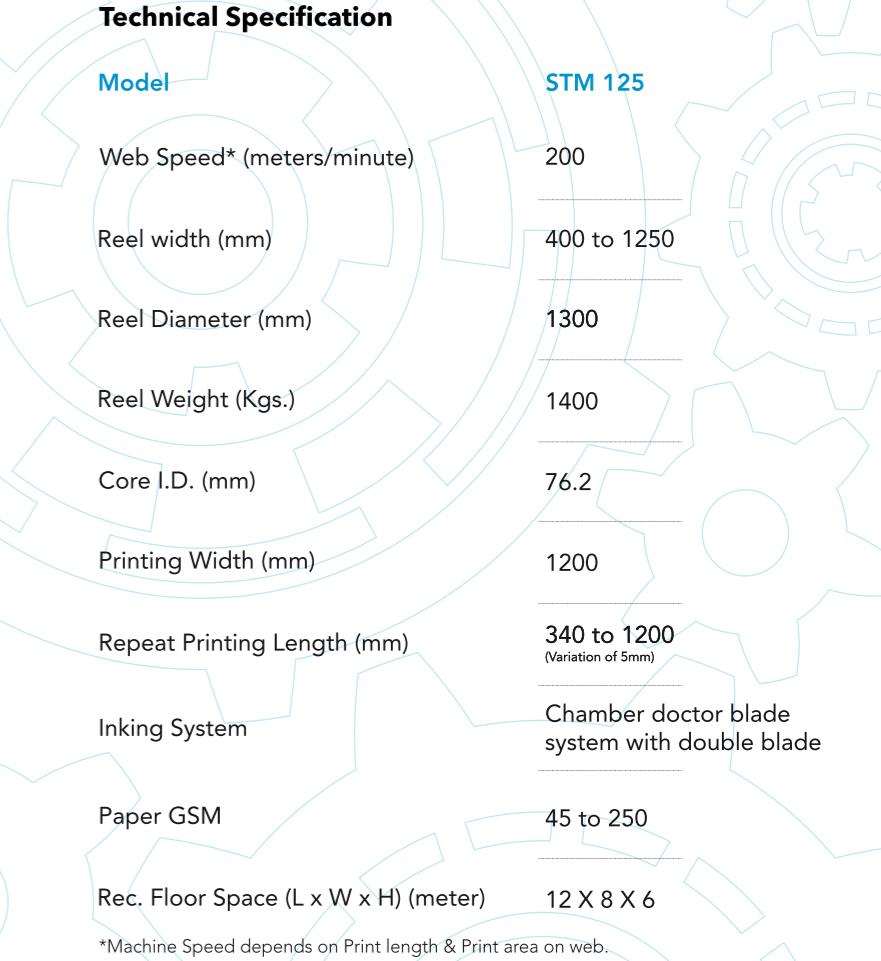
## REC. ADD-ONS

- Two Color Printing On Both Side
- Overhead Crane for Flexo Graphic Roller Loading and Unloading
- Center Slitter Unit
- Varnish Coating Unit

## END PRODUCT



Printed Reel



## CUSTOMER SERVICE

### With You, Throughout Your Journey

We don't want to sell you machines just once and be done. We are committed to form a lifelong relationship with you. We will hold your hands before, during and beyond your purchase. Lineomatic's customer support service promise brings it all together.

#### LINEOMATIC'S CUSTOMER SERVICE PROMISE:

**Before purchase, during manufacturing and beyond delivery,** we're committed to enable our customers to be successful by providing information and services promptly and reliably.

#### PRIOR TO PURCHASE

Higher output? Higher automation? Safety? Regional-standards? Whatever you are looking for, our experts are available to help you select the right machinery and the right features to meet your unique requirements. If you've an existing Lineomatic machine, and want to upgrade, get in touch with us.

#### FROM OUR FACTORY TO YOUR FACTORY

Our key account managers will be in touch with you throughout production of the machinery, testing and shipping to your manufacturing site. Our technical team will ensure a smooth on-site installation.

#### BEYOND YOUR PURCHASE

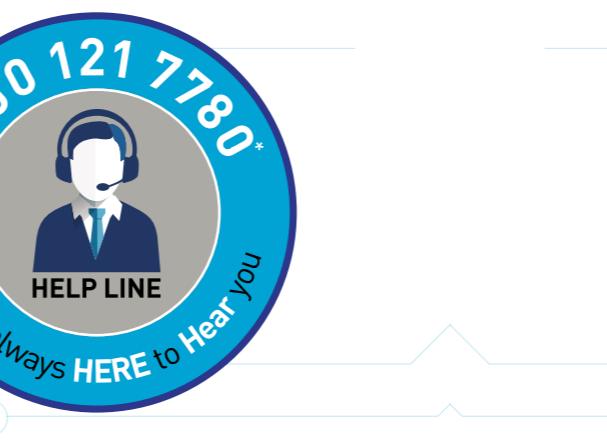
**Training:** We train your people for safety, operation and maintenance of the machine and even offer customized training manuals and Standard Operating Procedures.

**Preventive Maintenance:** Our machines are equipped with Lineomatic Machine Maintenance Software (LMMS) to help with real-time monitoring and diagnostics of your equipment.

**Genuine Spares:** You can order genuine spare parts instantly on our eCommerce website.

**Technical Support\***: Call Lineomatic's dedicated toll-free help line and our support team will assist you with resolving all machine-related issues.

**Efficiency Improvements:** Beyond above, you can leverage our technical resources to meet and exceed your safety, quality and productivity goals.



\* available for India only

## EASE YOUR MIND

### With Smart and connected Machinery

#### SMART MACHINERY

The world is getting smarter, so why not our machines? As part of our customer vision, we want to reduce your maintenance costs while improving machine efficiencies. That's why, our machines come with in-house developed machine maintenance software. It can self-diagnose machine condition and detect potential issues on a real-time basis. Its data analytics feature provides comprehensive reporting so you can work towards your efficiency goals.



**LINEOMATIC**  
MACHINE MONITORING SOFTWARE

#### HOW MACHINE MAINTENANCE SOFTWARE WORKS

All our fully automatic machines are provided with IPC (industrial PC) with our software installed in it. With the medium of internet (with minimum 2 Mbps speed), Lineomatic cloud is connected to the machine and hence all the real time data can be monitored and visualized with the help of Dashboards. Not only monitoring, our software will also help to take the preventive actions for abnormal conditions before it gives any major breakdown or time-consuming maintenance. In detail, all our parameters are benchmarked with its limit value and when any of the parameter goes above its benchmarked value then, machine will give alerts for different levels through Emails with remedy files attached with it.

## SPARES AT YOUR FINGERTIPS

### At our new online store, for Domestic & Export Customers



#### NOW SHOP ONLINE - GENUINE LINEOMATIC SPAREPARTS

Smart machines - check. Genuine - check. Shop anytime, seamlessly - now, check. In 2018 we launched [shop.lineomatic.com](http://shop.lineomatic.com) following with android and IOS app in 2019, so you can buy genuine Lineomatic spare parts. Here you can shop from basic consumables to mechanical and brought-out parts.

#### SPARE NO SHORTCUTS

If it fits, doesn't mean it will work. Don't take shortcuts by using similar-looking spares. Trust only in genuine Lineomatic spare parts. Our spare parts are manufactured under the same quality standards and precision as our OE parts. Use of genuine Lineomatic spares will guarantee a high-level of safety, quality and effectiveness for your manufacturing environment.

# STRONG GLOBAL PRESENCE...



## North America

Canada  
Dominican Republic  
Guatemala  
Jamaica  
Mexico  
Panama  
USA



## South America

Bolivia  
Brazil  
Chile  
Colombia  
Ecuador

Peru  
Trinidad & Tobago  
Uruguay  
Venezuela



## Africa

Ethiopia  
Botswana  
Burundi  
Cameroun  
Cote d'Ivoire  
Democratic Republic of the Congo (DRC)  
Egypt  
Eswatini

Rwanda  
Senegal  
Ghana  
Kenya  
Liberia  
Madagascar  
Malawi  
Mauritius  
Morocco  
Nigeria

Tanzania  
Tunisia  
Uganda  
Mauritius  
Morocco  
Nigeria

Zambia  
Zimbabwe

6 Continents

90+ Countries

4000+ Installations



## Europe

Bulgaria  
Croatia  
Estonia  
France  
Greece  
Hungary

Ireland  
Italy  
Slovakia  
Spain  
United Kingdom

Serbia  
Kosovo  
Poland  
Portugal  
Romania

Jordan  
Russia  
Kazakhstan  
Kuwait  
Lebanon  
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Sri Lanka  
Tajikistan  
Thailand  
Vietnam

Nepal  
Oman

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Turkey  
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Uzbekistan

Vietnam

Yemen

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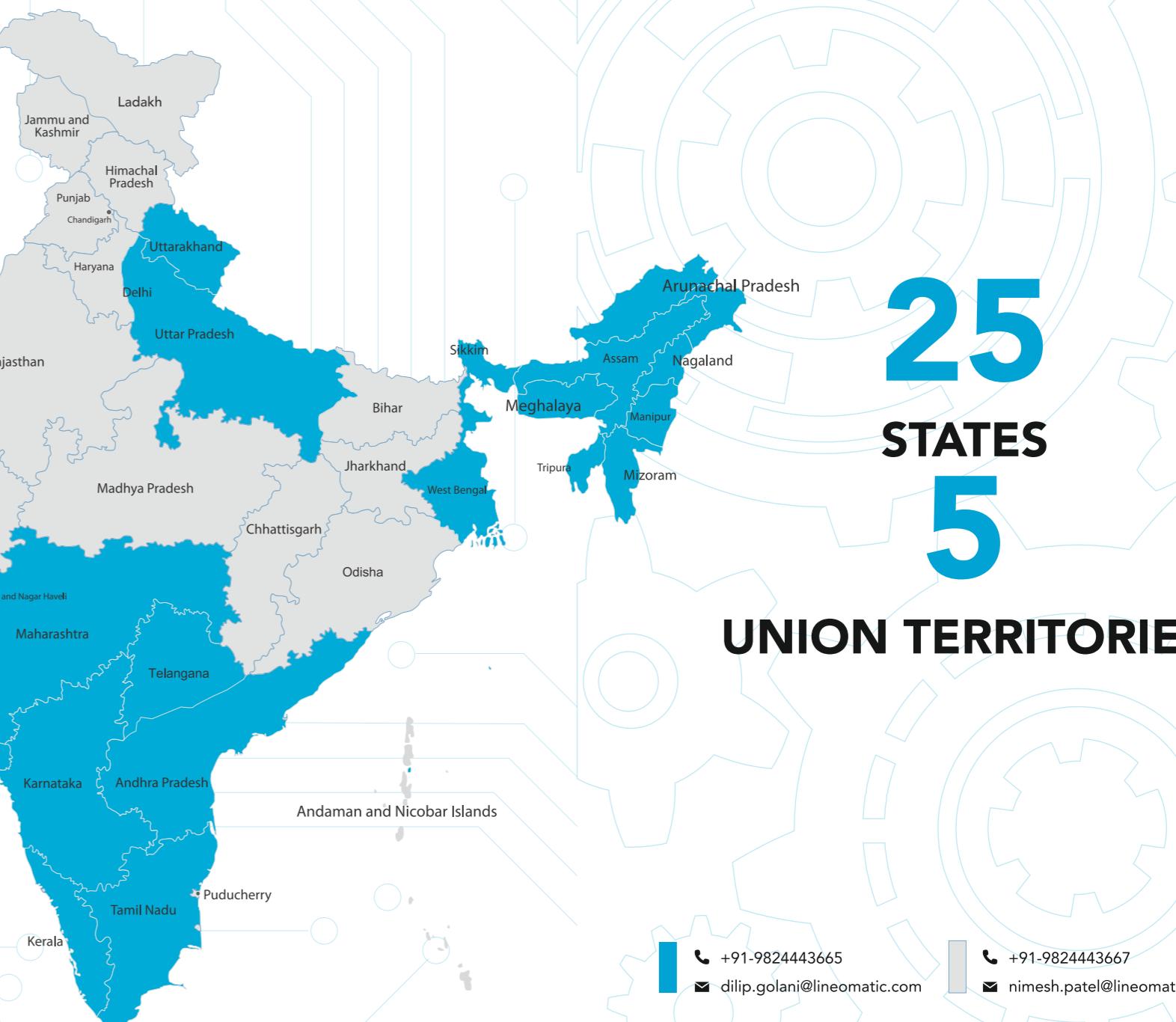
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