

AUTOMATIC BINDING MACHINE FOR
SINGLE / DOUBLE RING BOOKS
Spiro B340®S | Spiro B340®D



Max. Conv. Strokes*
25 Cycles/Minute
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IDEAL FOR

- ▶ Single / Double Ring Book Manufacturer needing
 - Economical solution
 - High quality end products

ADVANTAGES

- ▶ Multipurpose use
- ▶ Simple and fast on-screen machine setup
- ▶ Setup process by H.M.I
- ▶ Fast & easy size adjustment for different paper formats
- ▶ Punching dies for all types & size of holes

REC. ADD-ONS

Universal Round Corner Cutting Unit

- ▶ Strokes - 25 cycles/min
- ▶ Corner Radius - 10 / 12 mm

In-Line Shrink Wrapping Machine

- ▶ Strokes - 80 cycles/min

Technical Specifications

Model		Spiro B340®S / Spiro B340®D	
Book Size	Bound Edge (mm)	145 to 330	
	Unbound Edge (mm)	105 to 297	
Paper GSM	-----	60 to 220	
Punching Section	Converting Strokes (cycles/min)	100*	
	Layer Thickness (mm)	0.5 to 2.5	
	No. of Layers	2 to 10	
For Spiro B340 S		Converting Strokes (cycles/min)	25*
Single Ring Binding Section	Product	5 mm pitch	5 to 16
	Thickness	6.35 mm pitch	5 to 16
	(mm)	8 mm pitch	8 to 16
		10 mm pitch	10 to 16
For Spiro B340 D		Converting Strokes (cycles/min)	25*
Double Ring Binding Section	Product	3:1 pitch	5 to 11
	Thickness (mm)	2:1 pitch	11 to 16
Rec. Floor Space for Spiro B340 S (L x W x H) (meters)		16 X 10 X 4	
Rec. Floor Space for Spiro B340 D (L x W x H) (meters)		16 X 11 X 4	

* Converting strokes depends upon sheet count, book size and GSM of the paper being used.