Operation Guide

Operation Guide Install USB Driver Download firmware **Update Firmware** Option 1: Update Firmware using hex file Step1: Download CURA software. Step2: Connect the USB Step3: Upload firmware Option2: Update Firmware from code Step1: Download and install Arduino software Step2: Open firmware Arduino project Step3: Install Arduino addon Step4: Select the F6 board Step5: Connect the USB cable Step6: Upload **Tech Support**

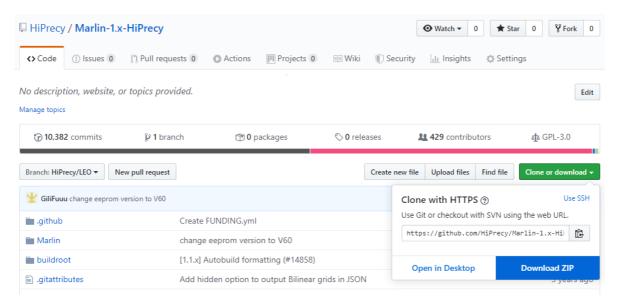
Install USB Driver

Hiprecy LEO use the F6 motherboard from FYSETC, it used a cheap but stable chip for USB to seriel , CH340, The Driver is here: https://github.com/HiPrecy/USB-Driver

Download firmware

Download it from our github repo: https://github.com/HiPrecy/Marlin-1.x-HiPrecy

Click 'Download 7IP' button to download.



Put the zip file to your Arduino project path. My path is "D:\Documents\Arduino\projects", you can take that as a reference path. Finally Unzip the file.

Update Firmware

There are two options for you to update the firmware.

Option 1: Update Firmware using hex file

Step1: Download CURA software.

You can download the software from

https://ultimaker.com/de/software/ultimaker-cura

Then install the software.

Step2: Connect the USB

Connect a USB cable between your computer and the machine.

Step3: Upload firmware

First you need to download the firmware first.

Open the CURA software. Choose Settings-> Printer-> Manage Printers -> Printers-> Local Printers-> Update Firmware -> Upload custom Firmware

Then locate the .hex file , it's in your downloaded firmware folder 'output'.For example "D:\Documents\Arduino\projects\Marlin-1.x-HiPrecy-HiPrecy-LEO\Marlin\output" .

Then the firmware will upload automatically.

Option2: Update Firmware from code

Step1: Download and install Arduino software

You can download it from Arduino wetsite. We recommend to use version 1.8.5.

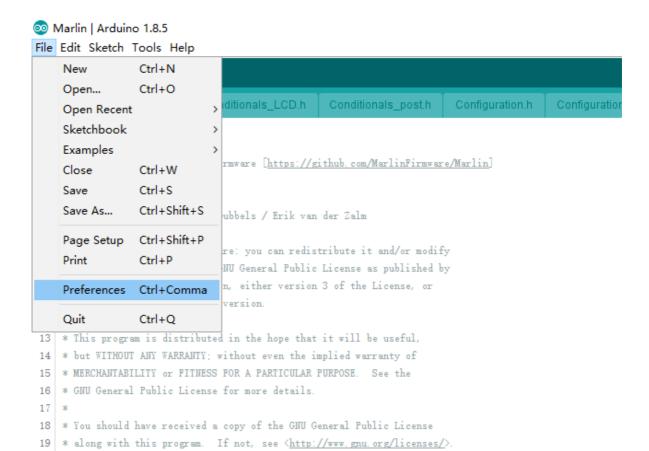
https://www.arduino.cc/en/Main/Software

Step2: Open firmware Arduino project

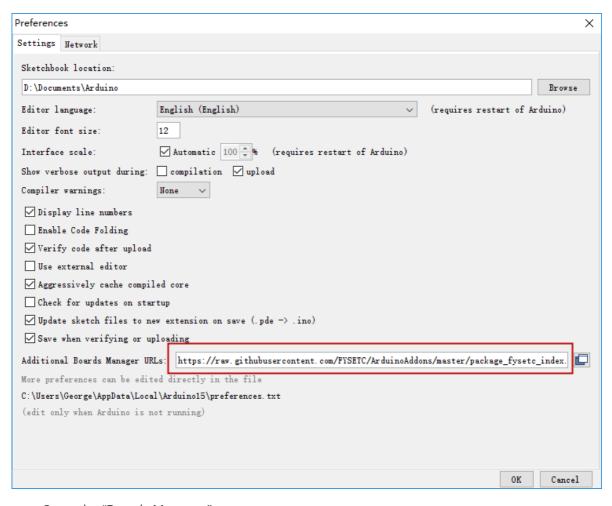
In downloaded firmware folder you can find "Marlin.ino" file in Marlin folder and open it.

Step3: Install Arduino addon

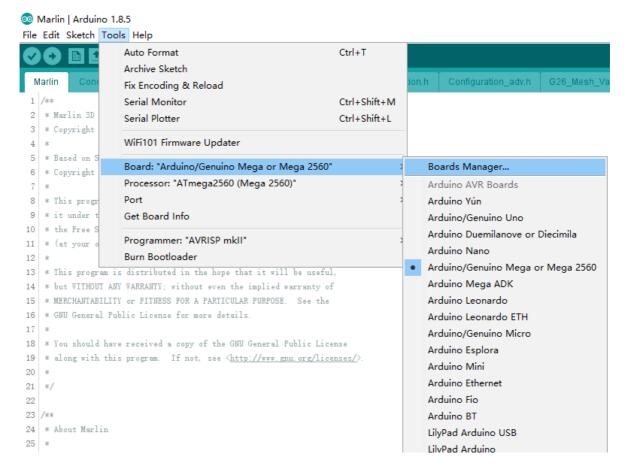
• Install the addon from the Arduino Board Manager. From the Arduino File menu select Preferences.



Add the following URL to "Additional Board Manager URLs" section. https://raw.githubuserco
ntent.com/FYSETC/ArduinoAddons/master/package fysetc index.json



• Open the "Boards Manager".

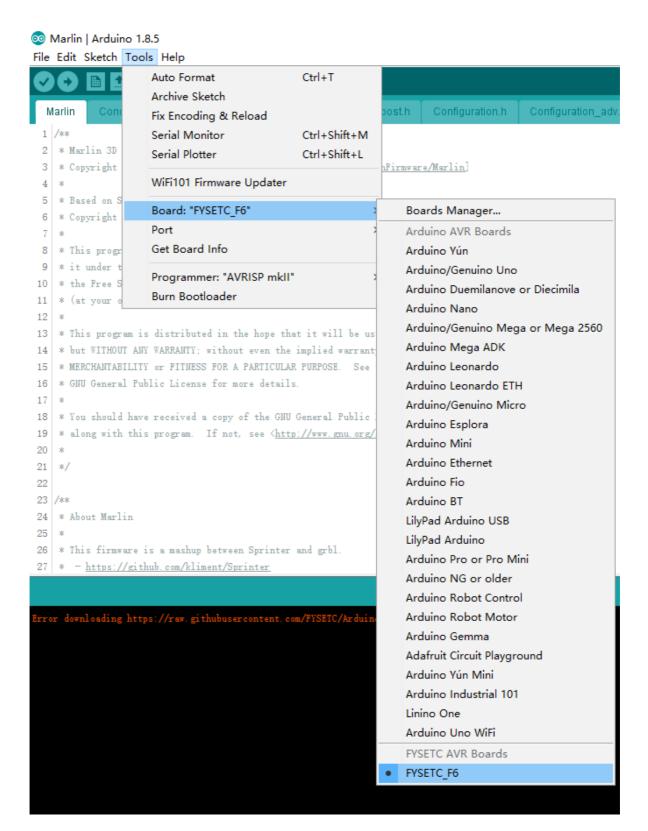


• Search the "FYSETC_F6"



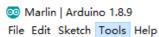
• And then install it.

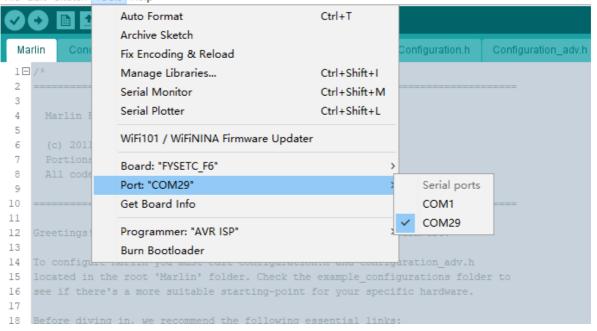
Step4: Select the F6 board



Step5: Connect the USB cable

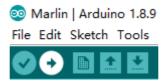
Connect a USB cable between your computer and the machine. Then click Tools->Port and select the COM port.





Step6: Upload

Click the arrow button to upload.



Tech Support

Please submit any technical issue into our forum