

# Maintenance Worksheet DBK62

Machine ID	Area	
	Machine Name	
Technician	Date	

## **12-Monthly**

change panel filter and check panel cooling fan for operation

Check wiring connections in panel, have thermal imagery carried out of panel

check condition of splined shafts and bushes, change if required

Change tapered bearings in drive heads

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## **1-Monthly**

Check all control button lighting is working

Check condition and operation of all sensors

Check pneumatic circuits for leaks & correct operation

lightly lubricate & clean all slideways

Check oil level in wire lubrication system

check extraction points are clear of any blockages

Check operation & condition of Guarding, interlocks and E stops

Check wire strip lubrication for leaks & condition of lubrication pads

Check condition & Tension of drive belts and pulleys

Verify operation of machine after tasks are complete

## **3-Monthly**

Check motor cabling and connections

Check condition of tooling on machine at time of maintenance

Check wire resistance reading rubber pads/ copper blocks for wear change as required

Signed: