

Maintenance Worksheet DBK62

Machine ID	<input type="text"/>	Area	<input type="text"/>	
		Machine Name	<input type="text"/>	
Technician	<input type="text"/>		Date	<input type="text"/>

12-Monthly	
change panel filter and check panel cooling fan for operation	
Check wiring connections in panel, have thermal imagery carried out of panel	
check condition of splined shafts and bushes, change if required	
Change tapered bearings in drive heads	
Change tapered bearings in drive heads	
1-Monthly	
Check all control button lighting is working	
Check condition and operation of all sensors	
Check pneumatic circuits for leaks & correct operation	
lightly lubricate & clean all slideways	
Check oil level in wire lubrication system	
check extraction points are clear of any blockages	
Check operation & condition of Guarding, interlocks and E stops	
Check wire strip lubrication for leaks & condition of lubrication pads	
Check condition & Tension of drive belts and pulleys	
Verify operation of machine after tasks are complete	
3-Monthly	
Check motor cabling and connections	
Check condition of tooling on machine at time of maintenance	
Check wire resistance reading rubber pads/ copper blocks for wear change as required	

Signed:

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