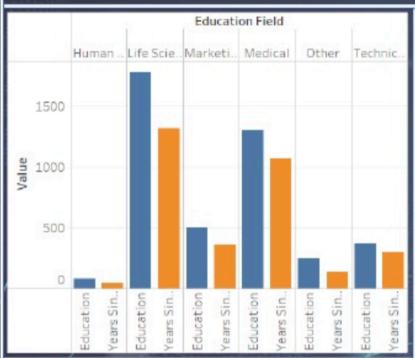
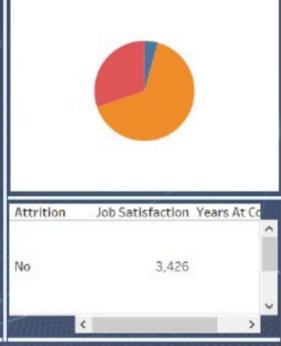
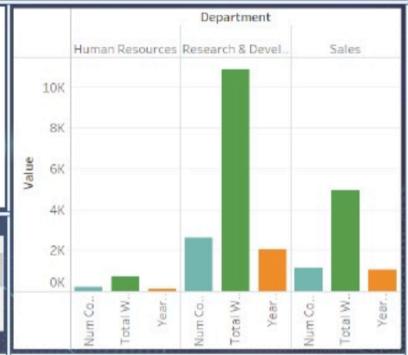
Career Development Analysis







	Department		
Over Time	Human Resources	Research & Development	Sales
No	46	690	318
Yes	17	271	128