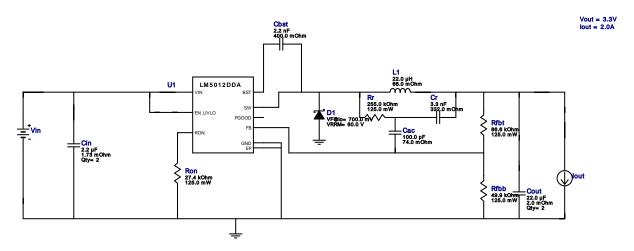


WEBENCH® Design Report

VinMin = 48.0V VinMax = 48.0V Vout = 3.3V Iout = 2.0A Device = LM5012DDAR Topology = Buck Created = 2025-01-20 11:54:36.030 BOM Cost = \$2.94 BOM Count = 14 Total Pd = 1.59W

Design: 18 LM5012DDAR LM5012DDAR 48V-48V to 3.30V @ 2A

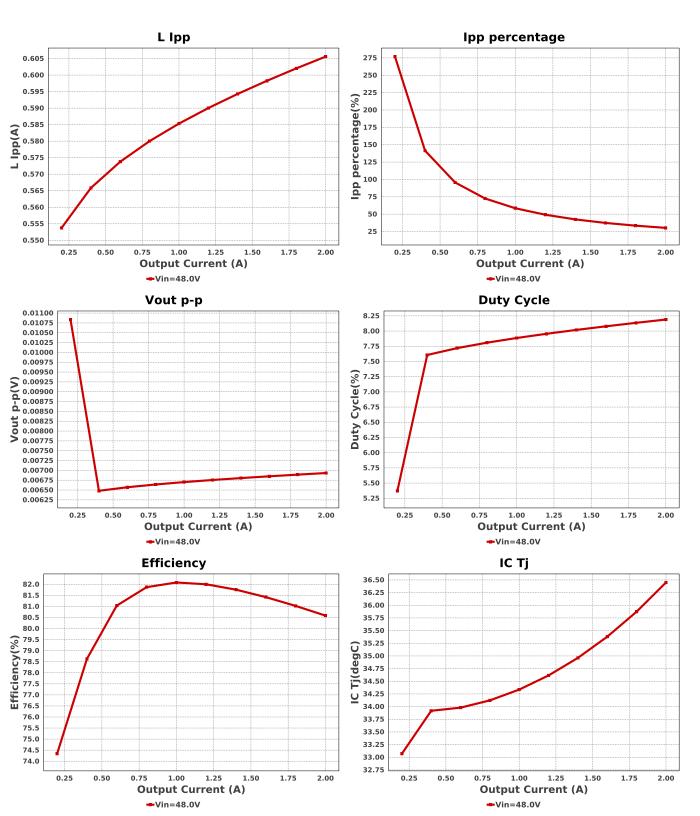


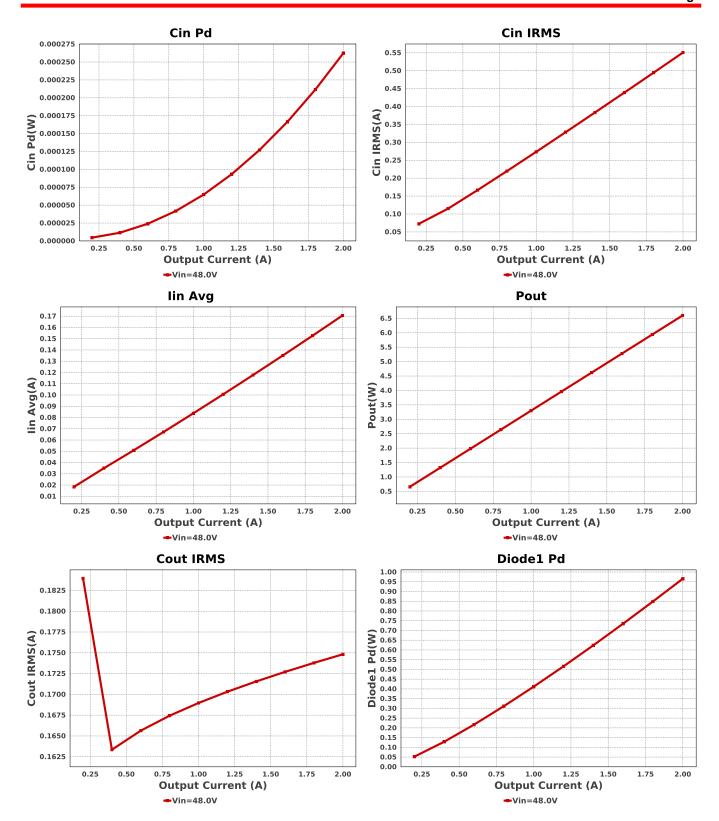
Electrical BOM

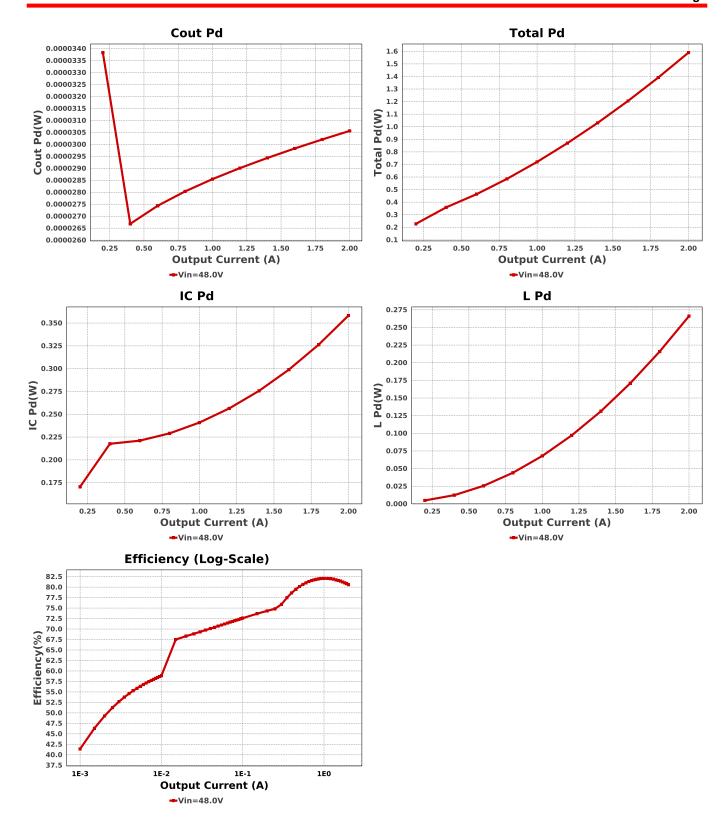
Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
Cac	Kemet	C0805C101K5GACTU Series= C0G/NP0	Cap= 100.0 pF ESR= 74.0 mOhm VDC= 50.0 V IRMS= 524.0 mA	1	\$0.01	0805 7 mm ²
Cbst	Kemet	C0805C222K5RACTU Series= X7R	Cap= 2.2 nF ESR= 400.0 mOhm VDC= 50.0 V IRMS= 251.0 mA	1	\$0.01	0805 7 mm ²
Cin	TDK	C3225X7R2A225K230AB Series= X7R	Cap= 2.2 uF ESR= 1.73 mOhm VDC= 100.0 V IRMS= 5.5932 A	2	\$0.21	1210_250 15 mm ²
Cout	MuRata	GRM32ER61E226KE15L Series= X5R	Cap= 22.0 uF ESR= 2.0 mOhm VDC= 25.0 V IRMS= 3.67 A	2	\$0.23	1210 15 mm ²
Cr	Kemet	C0805C332K5RACTU Series= X7R	Cap= 3.3 nF ESR= 332.0 mOhm VDC= 50.0 V IRMS= 319.0 mA	1	\$0.01	0805 7 mm ²
D1	Diodes Inc.	B560C-13-F	VF@Io= 700.0 mV VRRM= 60.0 V	1	\$0.19	SMC 83 mm ²
L1	Vishay-Dale	IHLP4040DZER220M11	L= 22.0 μH 66.0 mOhm	1	\$0.72	IHLP-4040DZ 166 mm ²
Rfbb	Vishay-Dale	CRCW080549K9FKEA Series= CRCWe3	Res= 49.9 kOhm Power= 125.0 mW Tolerance= 1.0%	1	\$0.01	0805 7 mm ²
Rfbt	Vishay-Dale	CRCW080586K6FKEA Series= CRCWe3	Res= 86.6 kOhm Power= 125.0 mW Tolerance= 1.0%	1	\$0.01	0805 7 mm ²

Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
Ron	Vishay-Dale	CRCW080527K4FKEA Series= CRCWe3	Res= 27.4 kOhm Power= 125.0 mW Tolerance= 1.0%	1	\$0.01	0805 7 mm ²
Rr	Vishay-Dale	CRCW0805255KFKEA Series= CRCWe3	Res= 255.0 kOhm Power= 125.0 mW Tolerance= 1.0%	1	\$0.01	0805 7 mm ²
U1	Texas Instruments	LM5012DDAR	Switcher	1	\$1.08	









Operating Values

#	Name	Value	Category	Description
1.	BOM Count	14		Total Design BOM count
2.	Total BOM	\$2.94		Total BOM Cost
3.	Cin IRMS	550.688 mA	Capacitor	Input capacitor RMS ripple current
4.	Cin Pd	262.32 μW	Capacitor	Input capacitor power dissipation
5.	Cout IRMS	174.821 mA	Capacitor	Output capacitor RMS ripple current
6.	Cout Pd	30.562 μW	Capacitor	Output capacitor power dissipation
7.	Diode1 Pd	965.38 mW	Diode	Diode1 power dissipation
8.	IC Pd	358.3 mW	IC	IC power dissipation
9.	IC Tj	36.449 degC	IC	IC junction temperature
10.	IC Tolerance	19.0 mV	IC	IC Feedback Tolerance
11.	ICThetaJA	18.0 degC/W	IC	IC junction-to-ambient thermal resistance

#	Name	Value	Category	Description
12.	lin Avg	170.63 mA	IC	Average input current
13.	lpp percentage	30.28 %	Inductor	Inductor ripple current percentage (with respect to average inductor
				current)
14.	L lpp	605.596 mA	Inductor	Peak-to-peak inductor ripple current
15.	L Pd	266.02 mW	Inductor	Inductor power dissipation
16.	Cin Pd	262.32 μW	Power	Input capacitor power dissipation
17.	Cout Pd	30.562 μW	Power	Output capacitor power dissipation
18.	Diode1 Pd	965.38 mW	Power	Diode1 power dissipation
19.	IC Pd	358.3 mW	Power	IC power dissipation
20.	L Pd	266.02 mW	Power	Inductor power dissipation
21.	Total Pd	1.59 W	Power	Total Power Dissipation
22.	Duty Cycle	8.19 %	System	Duty cycle
			Information	
23.	Efficiency	80.585 %	System	Steady state efficiency
			Information	
24.	FootPrint	411.0 mm ²	System	Total Foot Print Area of BOM components
			Information	
25.	Frequency	272.731 kHz	System	Switching frequency
			Information	
26.	lout	2.0 A	System	lout operating point
			Information	
27.	Mode	CCM	System	Conduction Mode
			Information	
28.	Pout	6.6 W	System	Total output power
			Information	
29.	Vin	48.0 V	System	Vin operating point
			Information	
30.	Vout	3.3 V	System	Operational Output Voltage
			Information	
31.	Vout Actual	3.283 V	System	Vout Actual calculated based on selected voltage divider resistors
			Information	
32.	Vout Tolerance	2.885 %	System	Vout Tolerance based on IC Tolerance (no load) and voltage divider
			Information	resistors if applicable
33.	Vout p-p	6.932 mV	System	Peak-to-peak output ripple voltage
			Information	

Design Inputs

Name	Value	Description	
lout	2.0	Maximum Output Current	
VinMax	48.0	Maximum input voltage	
VinMin	48.0	Minimum input voltage	
Vout	3.3	Output Voltage	
base_pn	LM5012	Base Product Number	
source	DC	Input Source Type	
Та	30.0	Ambient temperature	

WEBENCH® Assembly

Component Testing

Some published data on components in datasheets such as Capacitor ESR and Inductor DC resistance is based on conservative values that will guarantee that the components always exceed the specification. For design purposes it is usually better to work with typical values. Since this data is not always available it is a good practice to measure the Capacitance and ESR values of Cin and Cout, and the inductance and DC resistance of L1 before assembly of the board. Any large discrepancies in values should be electrically simulated in WEBENCH to check for instabilities and thermally simulated in WebTHERM to make sure critical temperatures are not exceeded.

Soldering Component to Board

If board assembly is done in house it is best to tack down one terminal of a component on the board then solder the other terminal. For surface mount parts with large tabs, such as the DPAK, the tab on the back of the package should be pre-tinned with solder, then tacked into place by one of the pins. To solder the tab town to the board place the iron down on the board while resting against the tab, heating both surfaces simultaneously. Apply light pressure to the top of the plastic case until the solder flows around the part and the part is flush with the PCB. If the solder is not flowing around the board you may need a higher wattage iron (generally 25W to 30W is enough).

Initial Startup of Circuit

It is best to initially power up the board by setting the input supply voltage to the lowest operating input voltage 48.0V and set the input supply's current limit to zero. With the input supply off connect up the input supply to Vin and GND. Connect a digital volt meter and a load if needed to set the minimum lout of the design from Vout and GND. Turn on the input supply and slowly turn up the current limit on the input supply. If the voltage starts to rise on the input supply continue increasing the input supply current limit while watching the output voltage. If the current increases on the input supply, but the voltage remains near zero, then there may be a short or a component misplaced on the board. Power down the board and visually inspect for solder bridges and recheck the diode and capacitor polarities. Once the power supply circuit is operational then more extensive testing may include full load testing, transient load and line tests to compare with simulation results.

Load Testing

The setup is the same as the initial startup, except that an additional digital voltmeter is connected between Vin and GND, a load is connected between Vout and GND and a current meter is connected in series between Vout and the load. The load must be able to handle at least rated output power + 50% (7.5 watts for this design). Ideally the load is supplied in the form of a variable load test unit. It can also be done in the form of suitably large power resistors. When using an oscilloscope to measure waveforms on the prototype board, the ground leads of the oscilloscope probes should be as short as possible and the area of the loop formed by the ground lead should be kept to a minimum. This will help reduce ground lead inductance and eliminate EMI noise that is not actually present in the circuit.



Design Assistance

- 1. Master key: 8D46410E296FCE97B33F99C6313555A5[v1]
- 2. LM5012 Product Folder: http://www.ti.com/product/LM5012: contains the data sheet and other resources.

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