

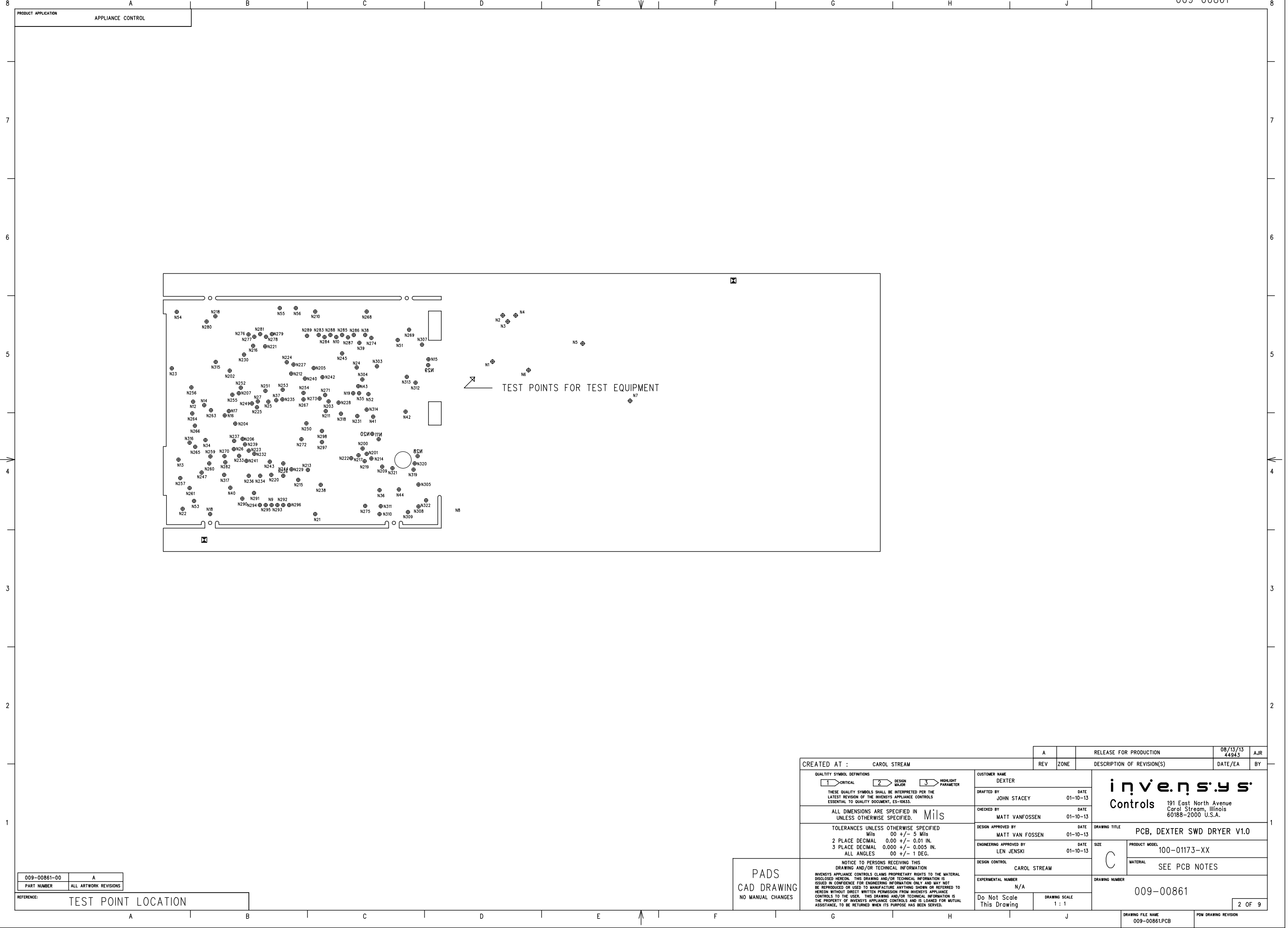
SIZE	QTY	SYM	PLATED	TOL
1	14	+	YES	NOTE 3
2	10	X	YES	NOTE 3
3	29	□	YES	NOTE 3
10	51	+	YES	NOTE 3
12	273	+	YES	NOTE 3
20	57	+	YES	NOTE 3
26	78	+	YES	NOTE 3
36	77	+	YES	NOTE 3
36	2	+	NO	NOTE 3
39	50	X	YES	NOTE 3
40	15	+	YES	NOTE 3
41	52	+	YES	NOTE 3
44	78	+	YES	NOTE 3
45	42	+	YES	NOTE 3
47	1	+	YES	NOTE 3
49	32	+	YES	NOTE 3
50	8	+	YES	NOTE 3
51	1	+	YES	NOTE 3
52	21	+	YES	NOTE 3
55	30	+	YES	NOTE 3
60	10	X	YES	NOTE 3
64	6	+	YES	NOTE 3
70	2	+	YES	NOTE 3
70	2	+	NO	NOTE 3
75	2	+	YES	NOTE 3
130	2	+	NO	NOTE 3
156	20	◇	NO	NOTE 3

009-00861-00	A	SYMBOL A REPRESENTS BOARD CORNERS
PART NUMBER	ALL ARTWORK REVISIONS	SYMBOL B REPRESENTS SCORED LINE LOCATES.
		SYMBOL C REPRESENTS 0.060 DIA. ROUTER CENTERS

REFERENCE: PCB DETAIL LAYOUT

PADS
CAD DRAWING
NO MANUAL CHANGES

A		RELEASE FOR PRODUCTION		08/13/13	AJR
REV		ZONE		DATE/EA	BY
CREATED AT : CAROL STREAM		DESCRIPTION OF REVISION(S)			
QUALITY SYMBOL DEFINITIONS 1 CRITICAL 2 DESIGN MAJOR 3 HIGHLIGHT PARAMETER THESE QUALITY SYMBOLS SHALL BE INTERPRETED PER THE LATEST REVISION OF THE INVENSYS APPLIANCE CONTROLS ESSENTIAL TO QUALITY DOCUMENT, ES-06833.		CUSTOMER NAME DEXTER		<div>inven'sys Controls</div> <div>191 East North Avenue Carol Stream, Illinois 60188-2000 U.S.A.</div>	
ALL DIMENSIONS ARE SPECIFIED IN Mils UNLESS OTHERWISE SPECIFIED.		DRAFTED BY JOHN STACEY			
TOLERANCES UNLESS OTHERWISE SPECIFIED Mils .00 +/- .5 Mils 2 PLACE DECIMAL 0.00 +/- 0.01 IN. 3 PLACE DECIMAL 0.000 +/- 0.005 IN. ALL ANGLES .00 +/- 1 DEG.		CHECKED BY MATT VANFOSSEN			
NOTICE TO PERSONS RECEIVING THIS DRAWING AND/OR TECHNICAL INFORMATION INVENSYS APPLIANCE CONTROLS CLAIMS PROPRIETARY RIGHTS TO THE MATERIAL DISCLOSED HEREON. THIS DRAWING AND/OR TECHNICAL INFORMATION IS ISSUED IN CONFIDENCE FOR ENGINEERING INFORMATION ONLY AND MAY NOT BE REPRODUCED OR USED TO MANUFACTURE ANYTHING SHOWN OR REFERRED TO HEREIN WITHOUT DIRECT WRITTEN PERMISSION FROM INVENSYS APPLIANCE CONTROLS TO THE USER. THIS DRAWING AND/OR TECHNICAL INFORMATION IS THE PROPERTY OF INVENSYS APPLIANCE CONTROLS AND IS LOANED FOR MUTUAL ASSISTANCE, TO BE RETURNED WHEN ITS PURPOSE HAS BEEN SERVED.		DESIGN APPROVED BY MATT VAN FOSSEN			
		ENGINEERING APPROVED BY LEN JENSKI			
		DESIGN CONTROL CAROL STREAM		DRAWING TITLE PCB, DEXTER SWD DRYER V1.0	
		EXPERIMENTAL NUMBER N/A		SIZE C	
		Do Not Scale This Drawing		PRODUCT MODEL 100-01173-XX	
		DRAWING SCALE 1 : 1		MATERIAL SEE PCB NOTES	
				DRAWING NUMBER 009-00861	
				DRAWING FILE NAME 009-00861.PCB	
				PDM DRAWING REVISION 1 OF 9	

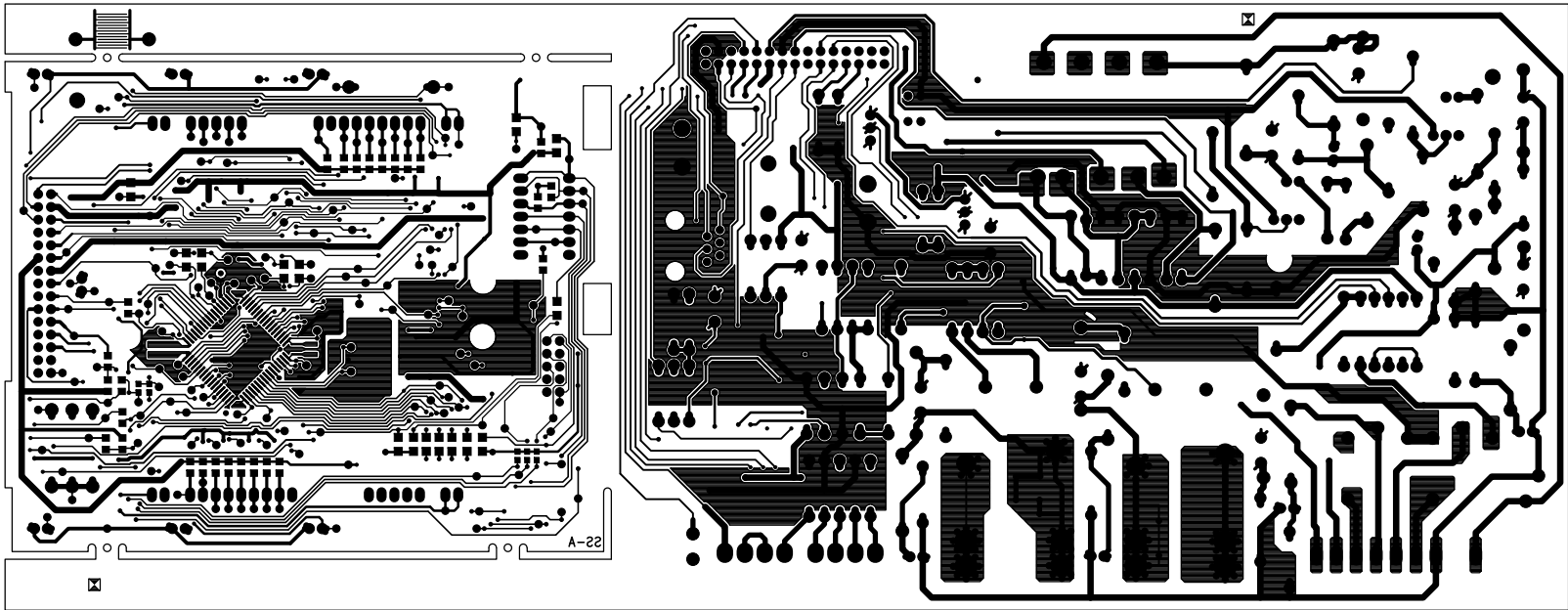


009-00861-00	A
PART NUMBER	ALL ARTWORK REVISIONS

REFERENCE: TEST POINT LOCATION

PADS
CAD DRAWING
NO MANUAL CHANGES

CREATED AT : CAROL STREAM		A		RELEASE FOR PRODUCTION		08/13/13 44943		AJR	
		REV		ZONE		DESCRIPTION OF REVISION(S)		DATE/EA BY	
QUALITY SYMBOL DEFINITIONS		CUSTOMER NAME		inven'sys Controls 191 East North Avenue Carol Stream, Illinois 60188-2000 U.S.A.					
1 CRITICAL 2 DESIGN MAJOR 3 HIGHLIGHT PARAMETER		DEXTER							
THESE QUALITY SYMBOLS SHALL BE INTERPRETED PER THE LATEST REVISION OF THE INVENTYS APPLIANCE CONTROLS ESSENTIAL TO QUALITY DOCUMENT, ES-10633.		DRAFTED BY JOHN STACEY		DATE 01-10-13		DRAWING TITLE PCB, DEXTER SWD DRYER V1.0			
ALL DIMENSIONS ARE SPECIFIED IN UNLESS OTHERWISE SPECIFIED. Mils		CHECKED BY MATT VANFOSSEN		DATE 01-10-13					
TOLERANCES UNLESS OTHERWISE SPECIFIED Mils 00 +/- 5 Mils 2 PLACE DECIMAL 0.00 +/- 0.01 IN. 3 PLACE DECIMAL 0.000 +/- 0.005 IN. ALL ANGLES 00 +/- 1 DEG.		DESIGN APPROVED BY MATT VAN FOSSEN		DATE 01-10-13		SIZE C		PRODUCT MODEL 100-01173-XX MATERIAL SEE PCB NOTES	
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		DESIGN CONTROL CAROL STREAM				DRAWING NUMBER 009-00861		2 OF 9	
		EXPERIMENTAL NUMBER N/A		DRAWING SCALE 1 : 1					
G		I		H		J		DRAWING FILE NAME 009-00861.PCB	
								PDM DRAWING REVISION	

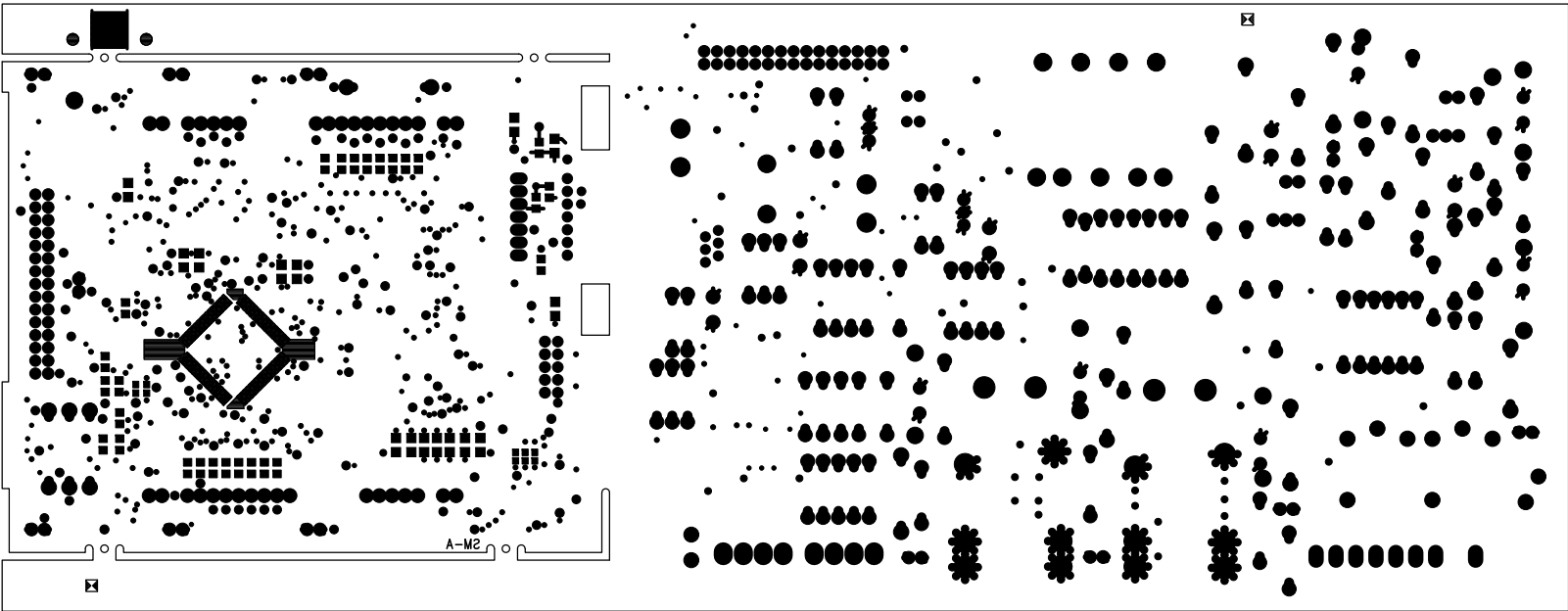


009-00861-00	A
PART NUMBER	ALL ARTWORK REVISIONS

REFERENCE:
SOLDER SIDE FOIL

PADS
CAD DRAWING
NO MANUAL CHANGES

CREATED AT : CAROL STREAM		A		RELEASE FOR PRODUCTION	08/13/13 44943	AJR	
REV		ZONE	DESCRIPTION OF REVISION(S)		DATE/EA	BY	
QUALITY SYMBOL DEFINITIONS 1 CRITICAL 2 DESIGN MAJOR 3 HIGHLIGHT PARAMETER THESE QUALITY SYMBOLS SHALL BE INTERPRETED PER THE LATEST REVISION OF THE INVENSYS APPLIANCE CONTROLS ESSENTIAL TO QUALITY DOCUMENT, ES-10633.		CUSTOMER NAME DEXTER		inven·s·y·s Controls 191 East North Avenue Carol Stream, Illinois 60188-2000 U.S.A.			
ALL DIMENSIONS ARE SPECIFIED IN UNLESS OTHERWISE SPECIFIED. Mils		DRAFTED BY JOHN STACEY					DATE 01-10-13
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		ENGINEERING APPROVED BY LEN JENSKI		DATE 01-10-13	DRAWING TITLE PCB, DEXTER SWD DRYER V1.0		
		DESIGN CONTROL CAROL STREAM		SIZE C		PRODUCT MODEL 100-01173-XX	
		EXPERIMENTAL NUMBER N/A		MATERIAL SEE PCB NOTES			
		Do Not Scale This Drawing		DRAWING SCALE 1 : 1		DRAWING NUMBER 009-00861	
						3 OF 9	
				DRAWING FILE NAME 009-00861.PCB		PDW DRAWING REVISION	

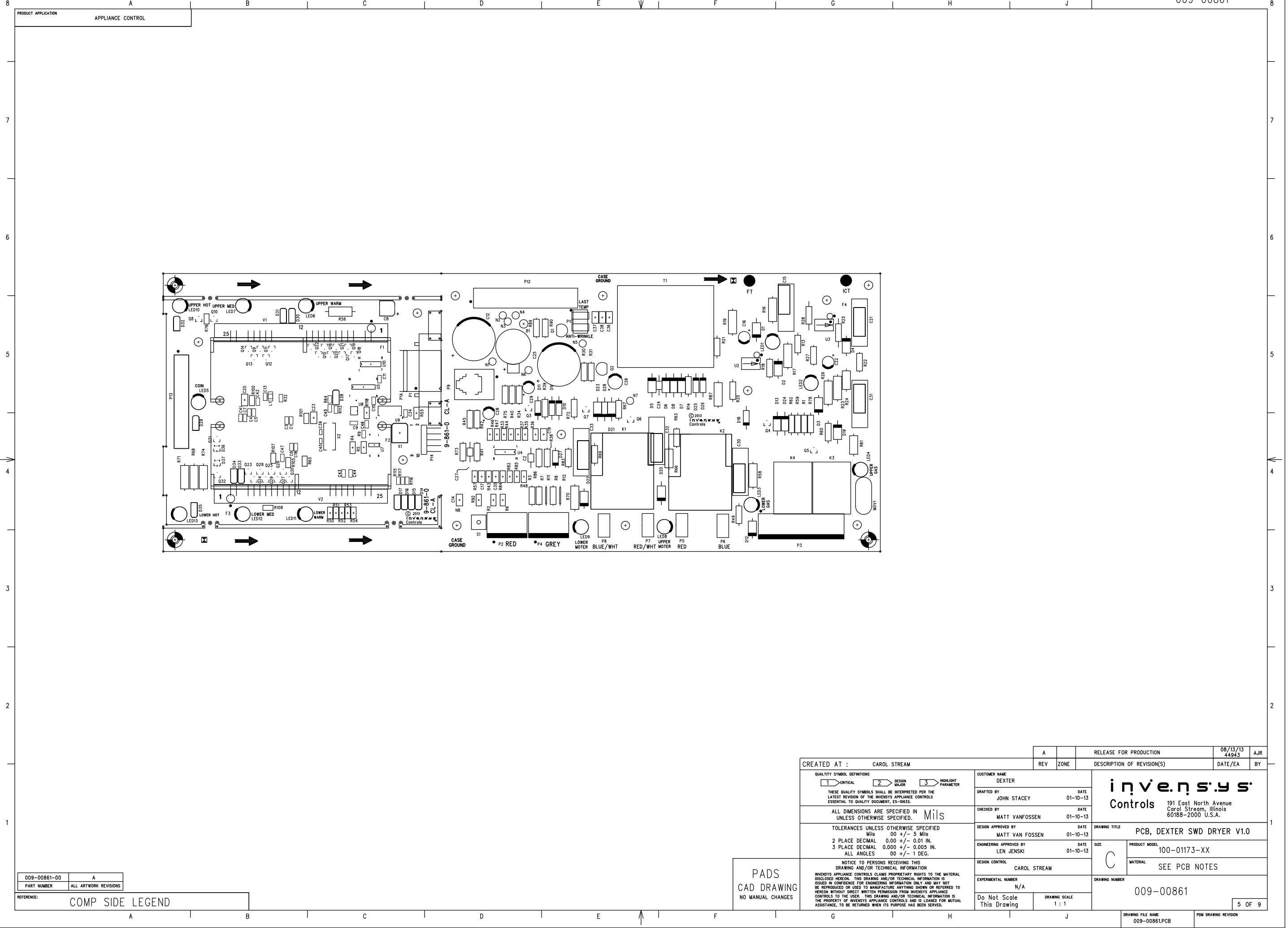


009-00861-00	A
PART NUMBER	ALL ARTWORK REVISIONS

REFERENCE: SOLDER SIDE MASK

PADS
CAD DRAWING
NO MANUAL CHANGES

CREATED AT : CAROL STREAM		REV	ZONE	DESCRIPTION OF REVISION(S)		DATE/EA	BY
QUALITY SYMBOL DEFINITIONS		CUSTOMER NAME		<div>inven'sys</div> <div>Controls</div> <div>191 East North Avenue Carol Stream, Illinois 60188-2000 U.S.A.</div>			
1 CRITICAL 2 DESIGN MAJOR 3 HIGHLIGHT PARAMETER		DEXTER					
THESE QUALITY SYMBOLS SHALL BE INTERPRETED PER THE LATEST REVISION OF THE INVEN'SYS APPLIANCE CONTROLS ESSENTIAL TO QUALITY DOCUMENT, ES-10633.		DRAFTED BY JOHN STACEY		DATE	DRAWING TITLE		
ALL DIMENSIONS ARE SPECIFIED IN UNLESS OTHERWISE SPECIFIED. Mils		CHECKED BY MATT VANFOSSEN		DATE			
TOLERANCES UNLESS OTHERWISE SPECIFIED Mils .00 +/- .5 Mils 2 PLACE DECIMAL 0.00 +/- 0.01 IN. 3 PLACE DECIMAL 0.000 +/- 0.005 IN. ALL ANGLES .00 +/- 1 DEG.		DESIGN APPROVED BY MATT VAN FOSSEN		DATE	PCB, DEXTER SWD DRYER V1.0		
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		DESIGN CONTROL CAROL STREAM		DATE	C	100-01173-XX	
		EXPERIMENTAL NUMBER N/A				MATERIAL	009-00861
		Do Not Scale This Drawing		DRAWING SCALE 1 : 1		SEE PCB NOTES	
							4 OF 9
						DRAWING FILE NAME 009-00861.PCB	PSM DRAWING REVISION

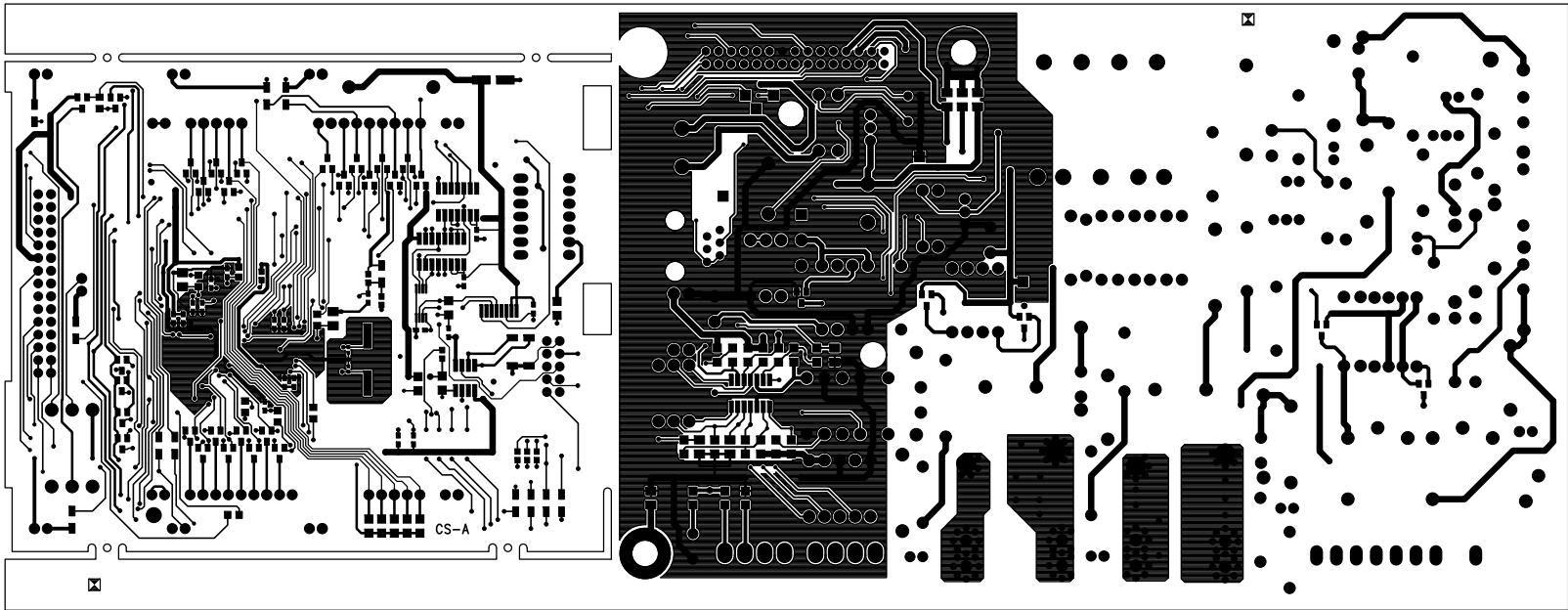


009-00861-00	A
PART NUMBER	ALL ARTWORK REVISIONS

REFERENCE: COMP SIDE LEGEND

PADS
CAD DRAWING
NO MANUAL CHANGES

CREATED AT : CAROL STREAM		REV	ZONE	DESCRIPTION OF REVISION(S)	DATE/EA	BY		
QUALITY SYMBOL DEFINITIONS <div>1 CRITICAL</div> <div>2 DESIGN MAJOR</div> <div>3 HIGHLIGHT PARAMETER</div> <p>THESE QUALITY SYMBOLS SHALL BE INTERPRETED PER THE LATEST REVISION OF THE INVENSTYS APPLIANCE CONTROLS ESSENTIAL TO QUALITY DOCUMENT, ES-00633.</p> <p>ALL DIMENSIONS ARE SPECIFIED IN Mils UNLESS OTHERWISE SPECIFIED.</p> <p>TOLERANCES UNLESS OTHERWISE SPECIFIED Mils 00 +/- 5 Mils 2 PLACE DECIMAL 0.00 +/- 0.01 IN. 3 PLACE DECIMAL 0.000 +/- 0.005 IN. ALL ANGLES 00 +/- 1 DEG.</p> <p>NOTICE TO PERSONS RECEIVING THIS DRAWING AND/OR TECHNICAL INFORMATION INVENSTYS APPLIANCE CONTROLS CLAIMS PROPRIETARY RIGHTS TO THE MATERIAL DISCLOSED HEREON. THIS DRAWING AND/OR TECHNICAL INFORMATION IS ISSUED IN CONFIDENCE FOR ENGINEERING INFORMATION ONLY AND MAY NOT BE REPRODUCED OR USED TO MANUFACTURE ANYTHING SHOWN OR REFERRED TO HEREIN WITHOUT DIRECT WRITTEN PERMISSION FROM INVENSTYS APPLIANCE CONTROLS TO THE USER. THIS DRAWING AND/OR TECHNICAL INFORMATION IS THE PROPERTY OF INVENSTYS APPLIANCE CONTROLS AND IS LOANED FOR MUTUAL ASSISTANCE, TO BE RETURNED WHEN ITS PURPOSE HAS BEEN SERVED.</p>		CUSTOMER NAME DEXTER DRAFTED BY JOHN STACEY CHECKED BY MATT VANFOSSEN DESIGN APPROVED BY MATT VAN FOSSEN ENGINEERING APPROVED BY LEN JENSKI DESIGN CONTROL CAROL STREAM EXPERIMENTAL NUMBER N/A Do Not Scale This Drawing		DATE 01-10-13 DATE 01-10-13 DATE 01-10-13 DATE 01-10-13 DATE 01-10-13 DRAWING TITLE PCB, DEXTER SWD DRYER V1.0 SIZE C DRAWING NUMBER 009-00861			invenstys Controls 191 East North Avenue Carol Stream, Illinois 60188-2000 U.S.A. PRODUCT MODEL 100-01173-XX MATERIAL SEE PCB NOTES	
DRAWING FILE NAME 009-00861.PCB								
PDM DRAWING REVISION 5 OF 9								

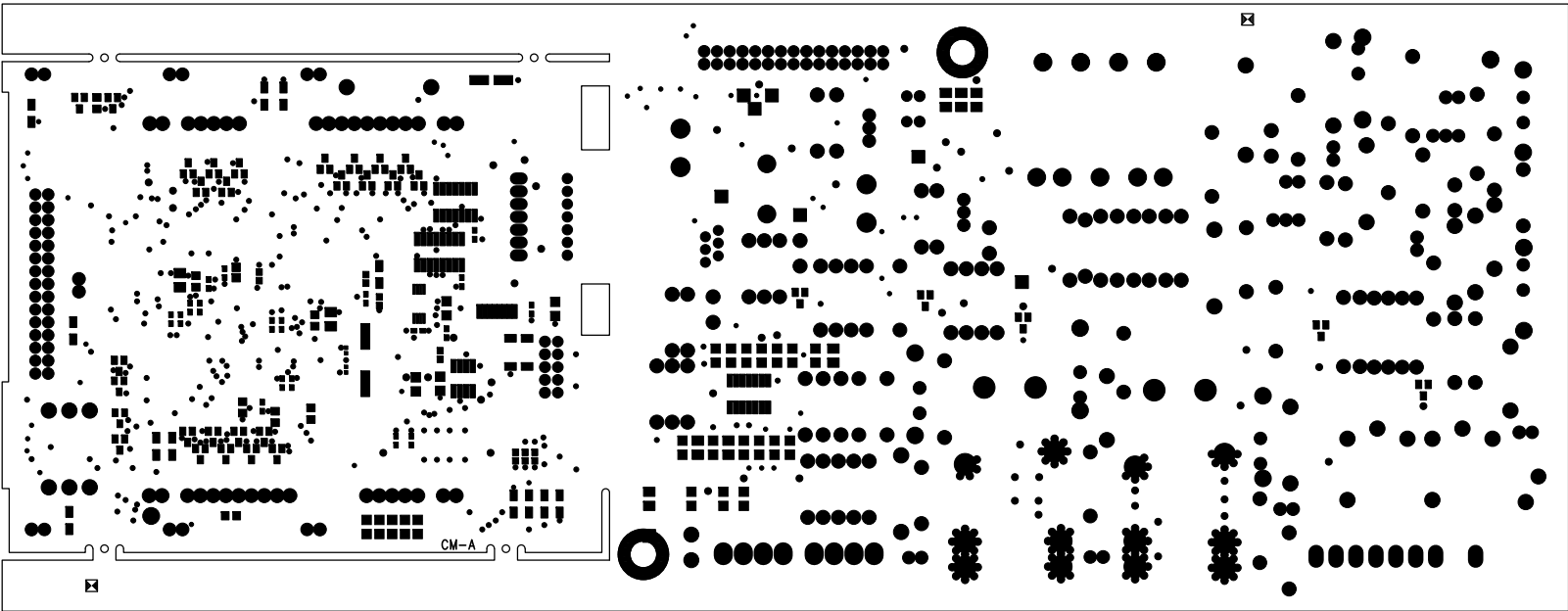


009-00861-00	A
PART NUMBER	ALL ARTWORK REVISIONS

REFERENCE: COMP SIDE FOIL

PADS
CAD DRAWING
NO MANUAL CHANGES

CREATED AT : CAROL STREAM		REV	ZONE	DESCRIPTION OF REVISION(S)		DATE/EA	BY
QUALITY SYMBOL DEFINITIONS		CUSTOMER NAME		inven'sys Controls 191 East North Avenue Carol Stream, Illinois 60188-2000 U.S.A.			
1 CRITICAL 2 DESIGN MAJOR 3 HIGHLIGHT PARAMETER		DEXTER					
THESE QUALITY SYMBOLS SHALL BE INTERPRETED PER THE LATEST REVISION OF THE INVEN'SYS APPLIANCE CONTROLS ESSENTIAL TO QUALITY DOCUMENT, ES-10633.		DRAFTED BY JOHN STACEY		DATE		DRAWING TITLE	
ALL DIMENSIONS ARE SPECIFIED IN UNLESS OTHERWISE SPECIFIED. Mils		CHECKED BY MATT VANFOSSEN		DATE			
TOLERANCES UNLESS OTHERWISE SPECIFIED Mils .00 +/- .5 Mils 2 PLACE DECIMAL 0.00 +/- 0.01 IN. 3 PLACE DECIMAL 0.000 +/- 0.005 IN. ALL ANGLES .00 +/- 1 DEG.		DESIGN APPROVED BY MATT VAN FOSSEN		DATE		PCB, DEXTER SWD DRYER V1.0	
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		DESIGN CONTROL CAROL STREAM		DATE		PRODUCT MODEL	
		EXPERIMENTAL NUMBER N/A				MATERIAL	
		Do Not Scale This Drawing		DRAWING SCALE		SEE PCB NOTES	
				1 : 1		DRAWING NUMBER	
						009-00861	
						DRAWING FILE NAME	
						009-00861.PCB	
						PDM DRAWING REVISION	
						6 OF 9	



009-00861-00	A
PART NUMBER	ALL ARTWORK REVISIONS

REFERENCE:

COMP SIDE MASK

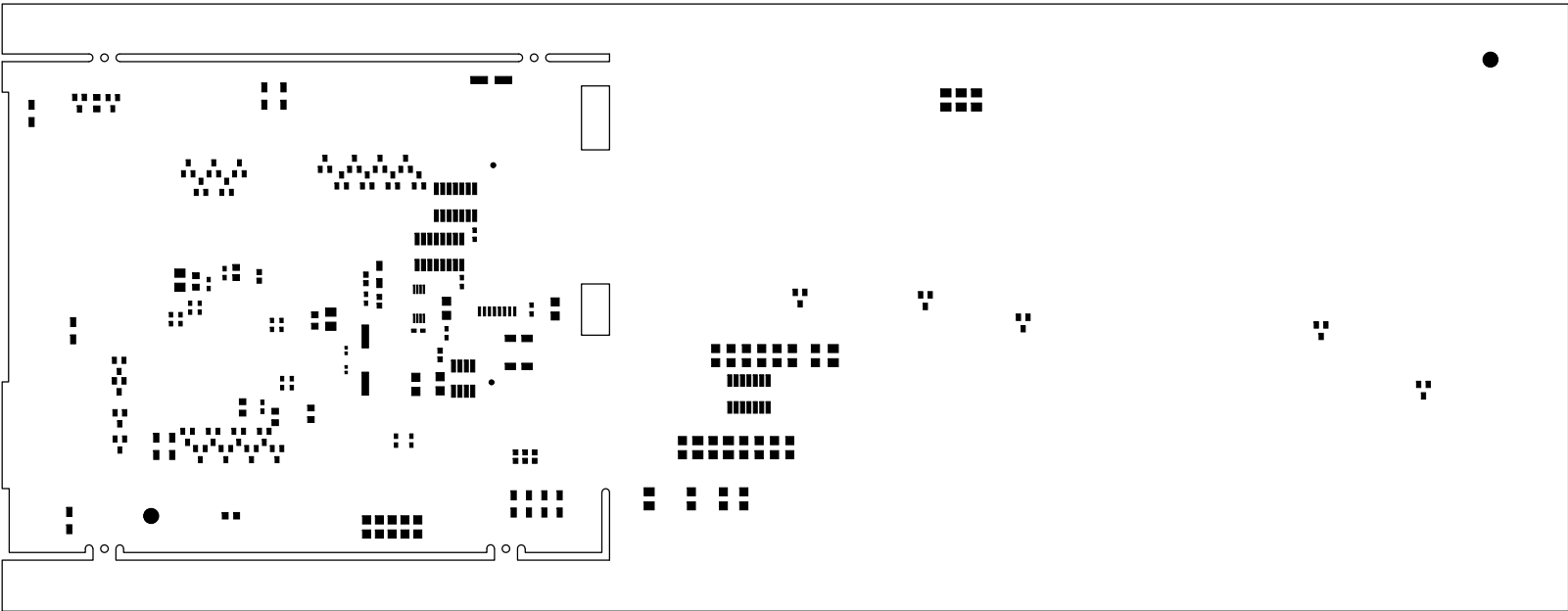
PADS

CAD DRAWING

NO MANUAL CHANGES

CREATED AT : CAROL STREAM		A		RELEASE FOR PRODUCTION		08/13/13	AJR
		REV	ZONE	DESCRIPTION OF REVISION(S)		DATE/EA	BY
QUALITY SYMBOL DEFINITIONS		CUSTOMER NAME		<div>inven'sys</div> <div>Controls</div> <div>191 East North Avenue</div> <div>Carol Stream, Illinois</div> <div>60188-2000 U.S.A.</div>			
1 CRITICAL 2 DESIGN MAJOR 3 HIGHLIGHT PARAMETER		DEXTER					
THESE QUALITY SYMBOLS SHALL BE INTERPRETED PER THE LATEST REVISION OF THE INVEN'SYS APPLIANCE CONTROLS ESSENTIAL TO QUALITY DOCUMENT, ES-10633.		DRAFTED BY JOHN STACEY DATE 01-10-13					
ALL DIMENSIONS ARE SPECIFIED IN UNLESS OTHERWISE SPECIFIED. Mils		CHECKED BY MATT VANFOSSEN DATE 01-10-13					
TOLERANCES UNLESS OTHERWISE SPECIFIED		DESIGN APPROVED BY		DATE		DRAWING TITLE	
Mils 00 +/- 5 Mils		MATT VAN FOSSEN		01-10-13		PCB, DEXTER SWD DRYER V1.0	
2 PLACE DECIMAL 0.00 +/- 0.01 IN.		ENGINEERING APPROVED BY		DATE		SIZE	PRODUCT MODEL
3 PLACE DECIMAL 0.000 +/- 0.005 IN.		LEN JENSKI		01-10-13		C	100-01173-XX
ALL ANGLES 00 +/- 1 DEG.		DESIGN CONTROL		CAROL STREAM		MATERIAL	
NOTICE TO PERSONS RECEIVING THIS DRAWING AND/OR TECHNICAL INFORMATION		EXPERIMENTAL NUMBER		N/A		DRAWING NUMBER	
INVEN'SYS APPLIANCE CONTROLS CLAIMS PROPRIETARY RIGHTS TO THE MATERIAL DISCLOSED HEREON. THIS DRAWING AND/OR TECHNICAL INFORMATION IS ISSUED IN CONFIDENCE FOR ENGINEERING INFORMATION ONLY AND MAY NOT BE REPRODUCED OR USED TO MANUFACTURE ANYTHING SHOWN OR REFERRED TO HEREIN WITHOUT DIRECT WRITTEN PERMISSION FROM INVEN'SYS APPLIANCE CONTROLS TO THE USER. THIS DRAWING AND/OR TECHNICAL INFORMATION IS THE PROPERTY OF INVEN'SYS APPLIANCE CONTROLS AND IS LOANED FOR MUTUAL ASSISTANCE, TO BE RETURNED WHEN ITS PURPOSE HAS BEEN SERVED.		Do Not Scale This Drawing		DRAWING SCALE		009-00861	
				1 : 1		7 OF 9	
DRAWING FILE NAME						PCB DRAWING REVISION	
009-00861.PCB							

PRODUCT APPLICATION
APPLIANCE CONTROL



009-00861-00	A
PART NUMBER	ALL ARTWORK REVISIONS

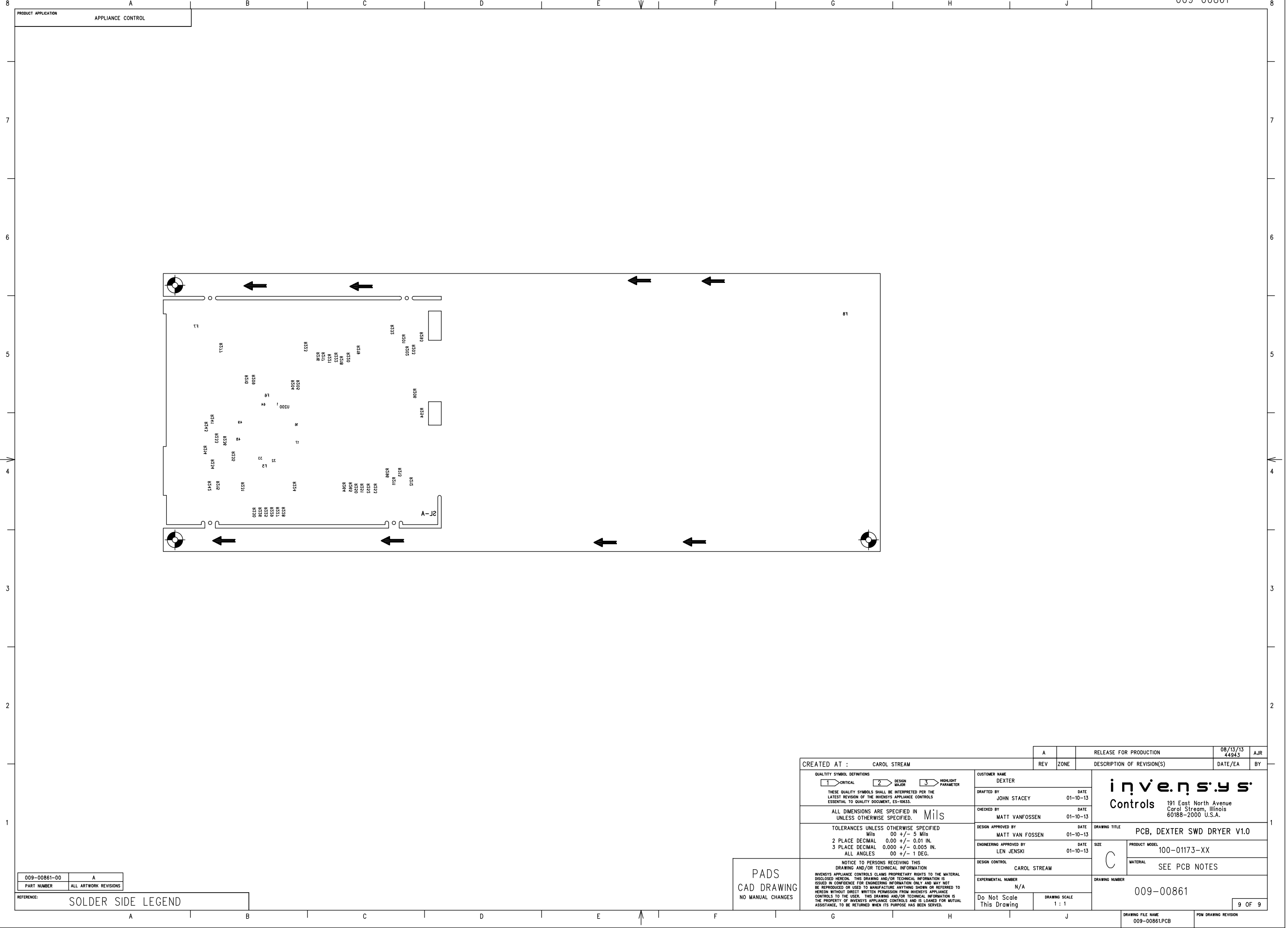
REFERENCE:
COMP SIDE PASTE

PADS
CAD DRAWING
NO MANUAL CHANGES

CREATED AT : CAROL STREAM		A		RELEASE FOR PRODUCTION		08/13/13 44943	AJR
REV		ZONE	DESCRIPTION OF REVISION(S)		DATE/EA	BY	
QUALITY SYMBOL DEFINITIONS 1 CRITICAL 2 DESIGN MAJOR 3 HIGHLIGHT PARAMETER THESE QUALITY SYMBOLS SHALL BE INTERPRETED PER THE LATEST REVISION OF THE INVENSY'S APPLIANCE CONTROLS ESSENTIAL TO QUALITY DOCUMENT, ES-10633.		CUSTOMER NAME DEXTER		inven'sys Controls 191 East North Avenue Carol Stream, Illinois 60188-2000 U.S.A.			
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		ENGINEERING APPROVED BY LEN JENSKI		DATE 01-10-13		PRODUCT MODEL 100-01173-XX	
		DESIGN CONTROL CAROL STREAM				MATERIAL SEE PCB NOTES	
		EXPERIMENTAL NUMBER N/A				DRAWING NUMBER 009-00861	
		Do Not Scale This Drawing		DRAWING SCALE 1 : 1		8 OF 9	

DRAWING FILE NAME
009-00861.PCB

PSM DRAWING REVISION



009-00861-00	A
PART NUMBER	ALL ARTWORK REVISIONS

REFERENCE: SOLDER SIDE LEGEND

PADS
CAD DRAWING
NO MANUAL CHANGES

CREATED AT : CAROL STREAM		A		RELEASE FOR PRODUCTION		08/13/13 44943		AJR	
		REV		ZONE		DESCRIPTION OF REVISION(S)		DATE/EA BY	
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		EXPERIMENTAL NUMBER N/A							
		Do Not Scale This Drawing		DRAWING SCALE 1 : 1		9 OF 9			
G		H		J		DRAWING FILE NAME 009-00861.PCB		PDW DRAWING REVISION	