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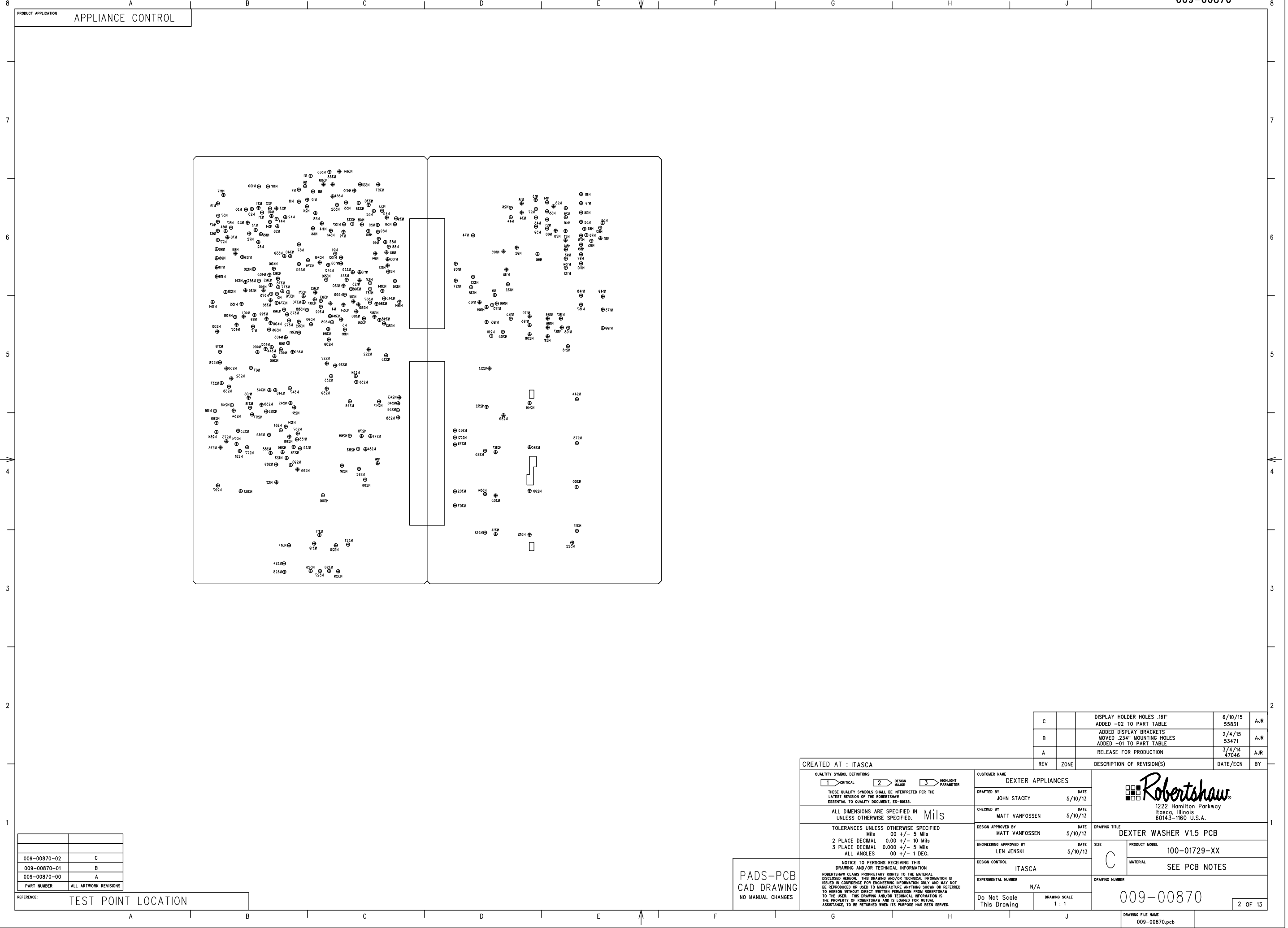
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000 00870 -st

1 OF 13

PADS-PCB  
CAD DRAWING  
NO MANUAL CHANGES

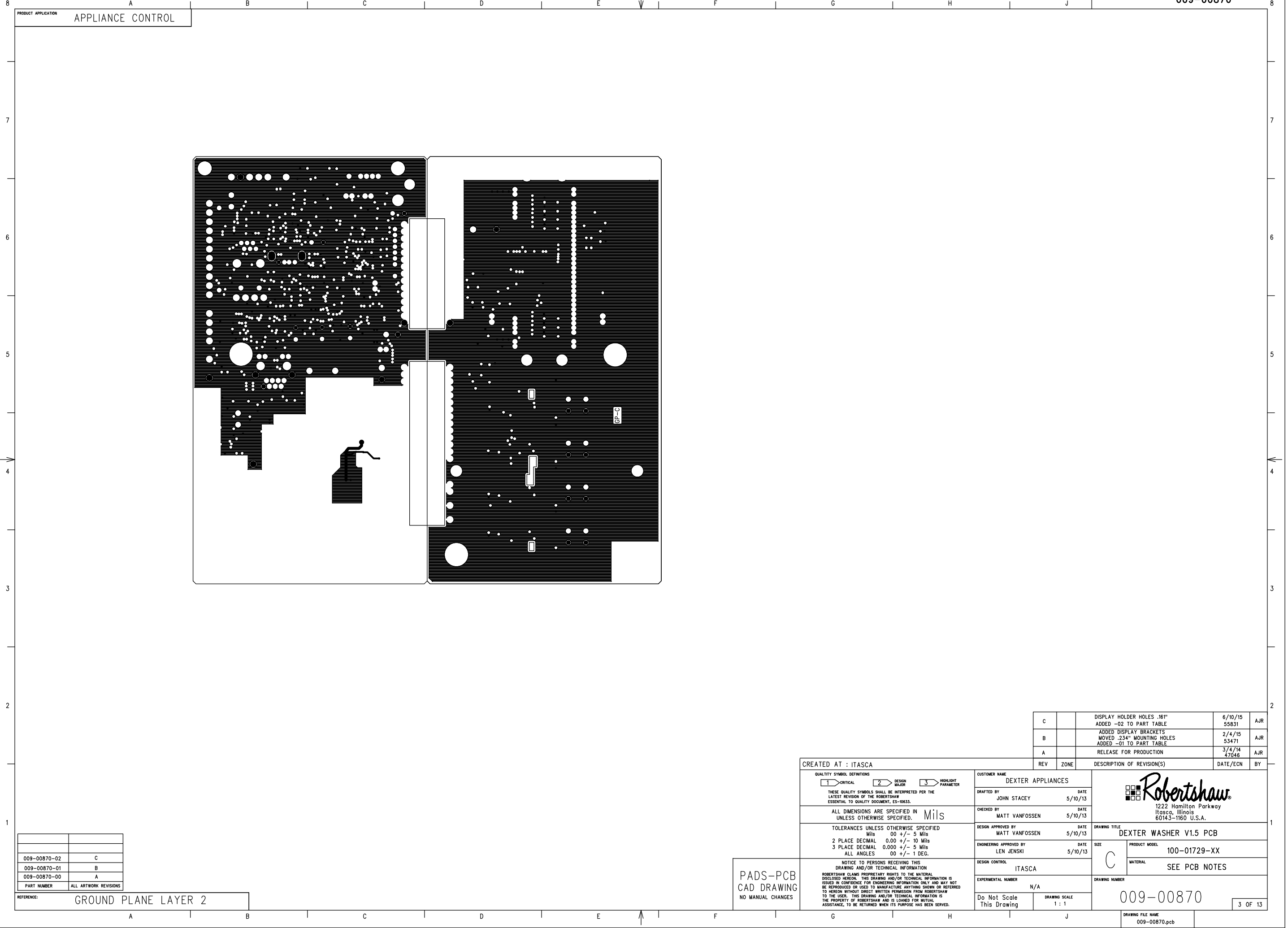


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009-00870-01	B
009-00870-00	A
PART NUMBER	ALL ARTWORK REVISIONS

REFERENCE: TEST POINT LOCATION

PADS-PCB  
CAD DRAWING  
NO MANUAL CHANGES


CREATED AT : ITASCA				REV	ZONE	DESCRIPTION OF REVISION(S)	DATE/ECN	BY
QUALITY SYMBOL DEFINITIONS				CUSTOMER NAME		<div><div><div><div></div><div></div><div></div><div></div></div></div><div><b>Robertshaw®</b> 1222 Hamilton Parkway Itasca, Illinois 60143-1160 U.S.A.</div></div>		
1 CRITICAL 2 DESIGN MAJOR 3 HIGHLIGHT PARAMETER				DEXTER APPLIANCES				
THESE QUALITY SYMBOLS SHALL BE INTERPRETED PER THE LATEST REVISION OF THE ROBERTSHAW ESSENTIAL TO QUALITY DOCUMENT, ES-10633.				DRAFTED BY JOHN STACEY 5/10/13				
ALL DIMENSIONS ARE SPECIFIED IN UNLESS OTHERWISE SPECIFIED. Mils				CHECKED BY MATT VANFOSSEN 5/10/13				
TOLERANCES UNLESS OTHERWISE SPECIFIED Mils 00 +/- 5 Mils 2 PLACE DECIMAL 0.00 +/- 10 Mils 3 PLACE DECIMAL 0.000 +/- 5 Mils ALL ANGLES 00 +/- 1 DEG.				DESIGN APPROVED BY MATT VANFOSSEN 5/10/13		DRAWING TITLE DEXTER WASHER V1.5 PCB		
NOTICE TO PERSONS RECEIVING THIS DRAWING AND/OR TECHNICAL INFORMATION ROBERTSHAW CLAIMS PROPRIETARY RIGHTS TO THE MATERIAL DISCLOSED HEREON. THIS DRAWING AND/OR TECHNICAL INFORMATION IS ISSUED IN CONFIDENCE FOR ENGINEERING INFORMATION ONLY AND MAY NOT BE REPRODUCED OR USED TO MANUFACTURE ANYTHING SHOWN OR REFERRED TO HEREON WITHOUT DIRECT WRITTEN PERMISSION FROM ROBERTSHAW TO THE USER. THIS DRAWING AND/OR TECHNICAL INFORMATION IS THE PROPERTY OF ROBERTSHAW AND IS LOANED FOR MUTUAL ASSISTANCE, TO BE RETURNED WHEN ITS PURPOSE HAS BEEN SERVED.				DESIGN CONTROL ITASCA		SIZE C		
EXPERIMENTAL NUMBER N/A				Do Not Scale This Drawing		DRAWING SCALE 1 : 1		
						DRAWING NUMBER 009-00870		
						2 OF 13		



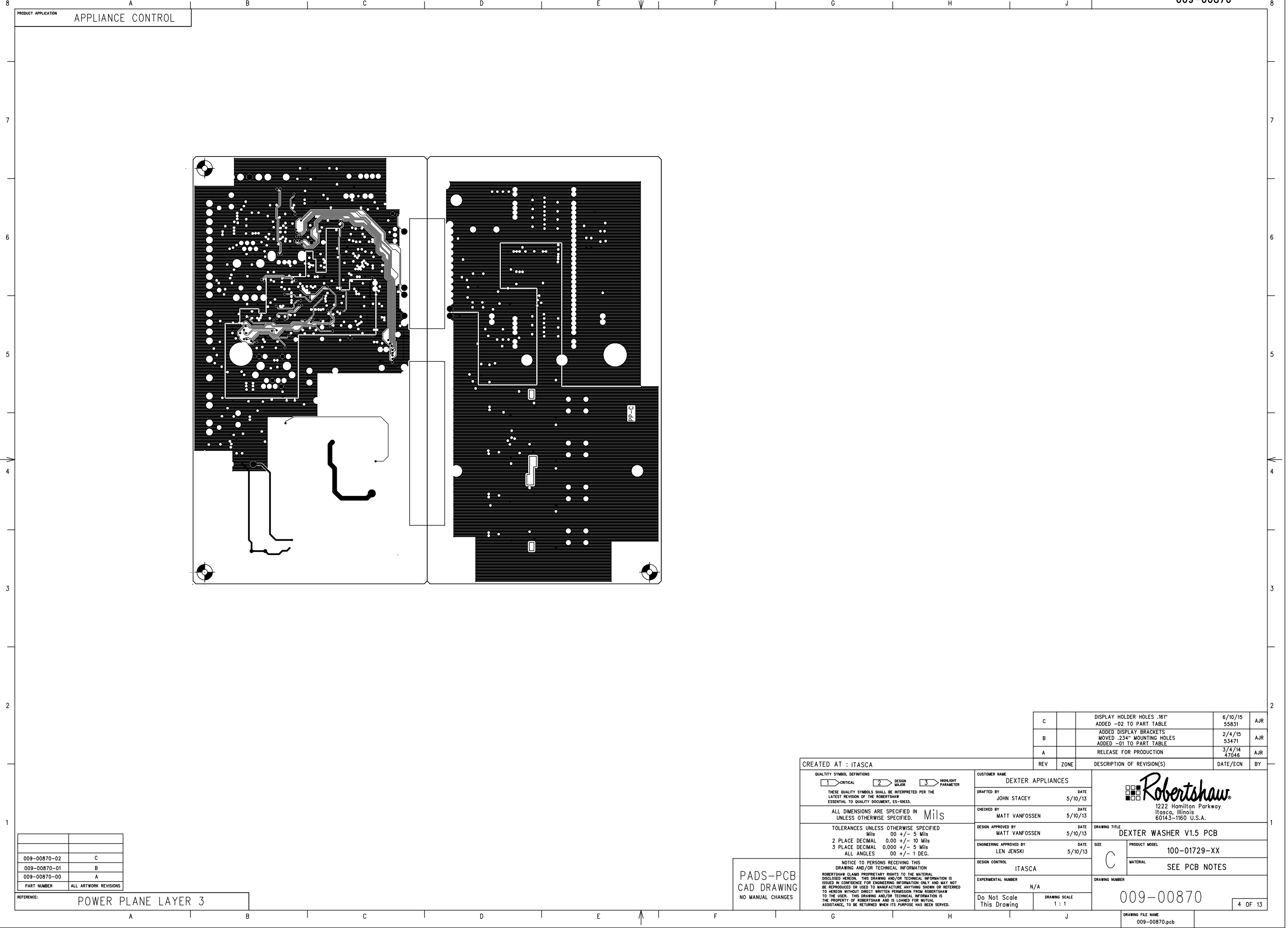
009-00870-02	C
009-00870-01	B
009-00870-00	A
PART NUMBER	ALL ARTWORK REVISIONS

REFERENCE: GROUND PLANE LAYER 2

C		DISPLAY HOLDER HOLES .161" ADDED -02 TO PART TABLE	6/10/15 55831	AJR
B		ADDED DISPLAY BRACKETS MOVED .234" MOUNTING HOLES ADDED -01 TO PART TABLE	2/4/15 53471	AJR
A		RELEASE FOR PRODUCTION	3/4/14 47046	AJR
REV	ZONE	DESCRIPTION OF REVISION(S)	DATE/ECN	BY

CREATED AT : ITASCA		CUSTOMER NAME DEXTER APPLIANCES		<div> 1222 Hamilton Parkway Itasca, Illinois 60143-1160 U.S.A.</div>	
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		DESIGN CONTROL ITASCA		SIZE C	
		EXPERIMENTAL NUMBER N/A		PRODUCT MODEL 100-01729-XX	
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		DRAWING SCALE 1 : 1		DRAWING NUMBER 009-00870	
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PADS-PCB  
CAD DRAWING  
NO MANUAL CHANGES



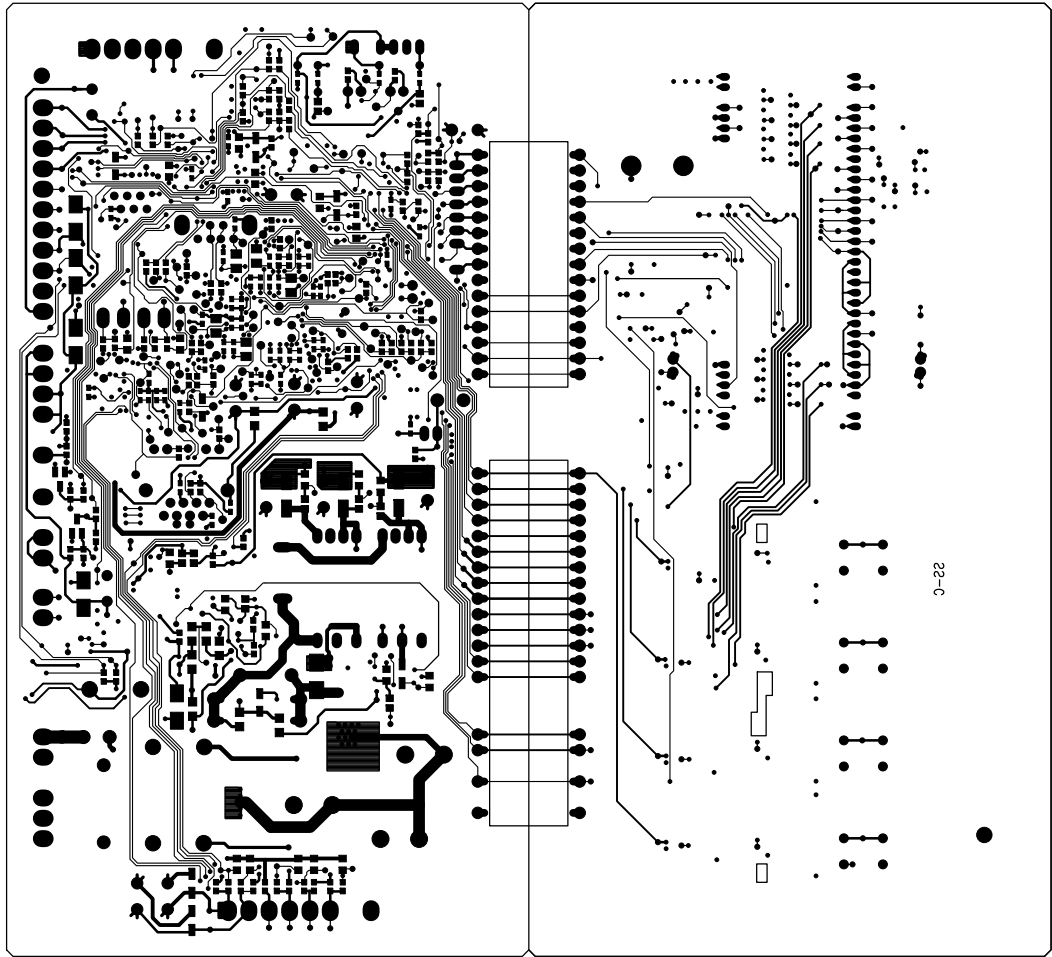
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009-00870-01	B
009-00870-00	A
PART NUMBER	ALL ARTWORK REVISIONS

REFERENCE: POWER PLANE LAYER 3

PADS-PCB  
CAD DRAWING  
NO MANUAL CHANGES

CREATED AT : ITASCA		CUSTOMER NAME DEXTER APPLIANCES		<div> 1222 Hamilton Parkway Itasca, Illinois 60143-1160 U.S.A.</div>	
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		EXPERIMENTAL NUMBER N/A		PRODUCT MODEL 100-01729-XX	
		Do Not Scale This Drawing		MATERIAL SEE PCB NOTES	
		DRAWING SCALE 1 : 1		DRAWING NUMBER 009-00870	
				DRAWING FILE NAME 009-00870.pcb	




PRODUCT APPLICATION  
APPLIANCE CONTROL

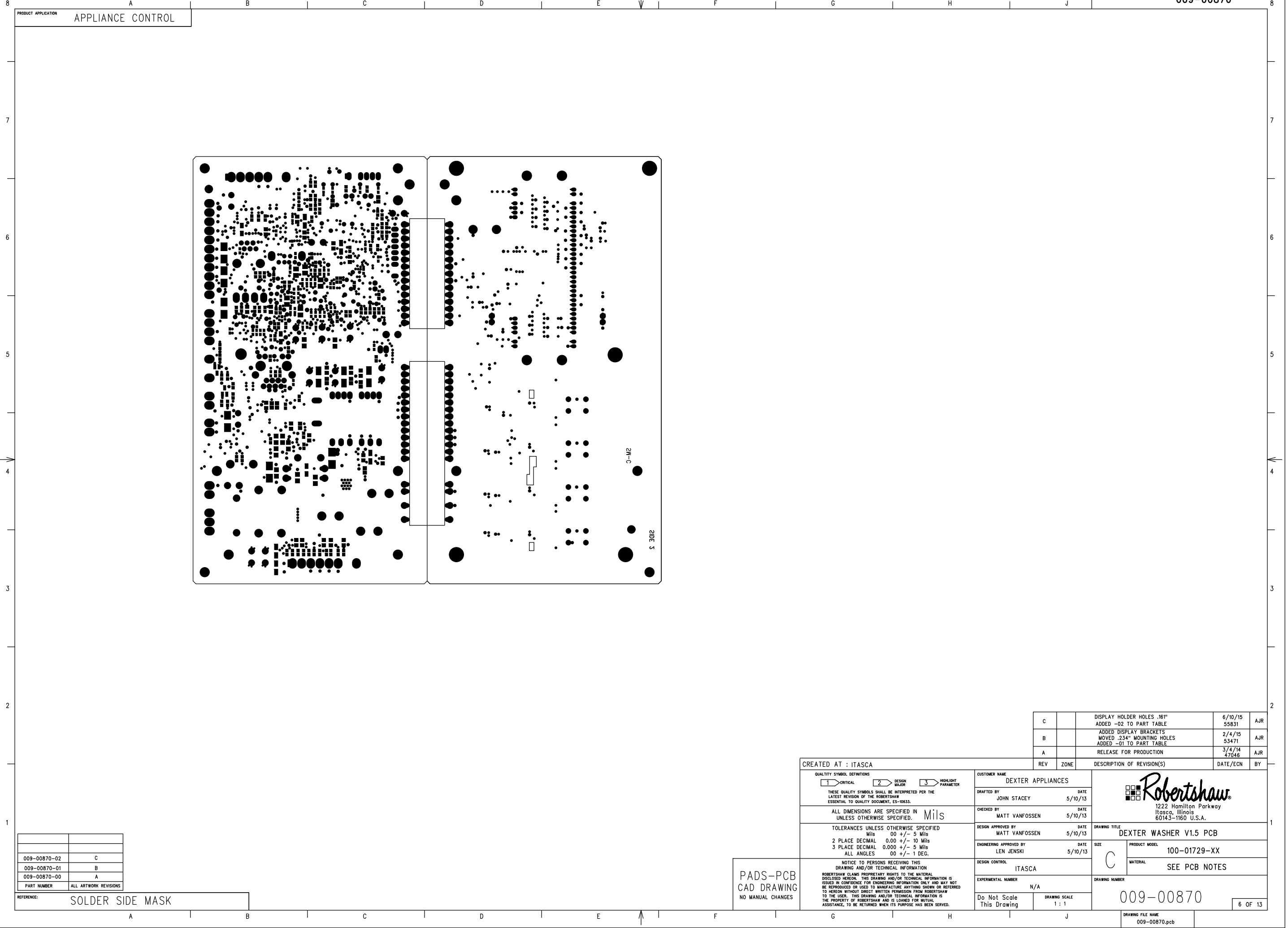


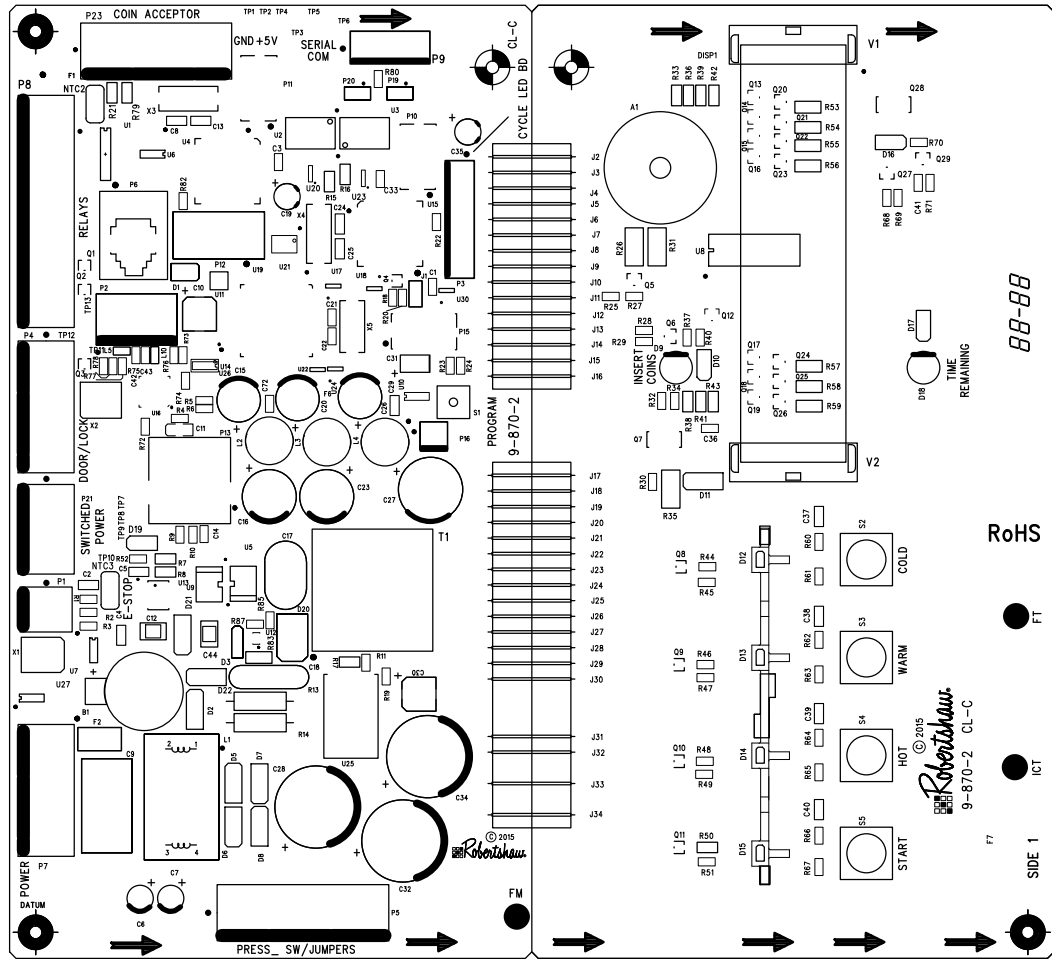
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009-00870-01	B
009-00870-00	A
PART NUMBER	ALL ARTWORK REVISIONS

REFERENCE:  
SOLDER SIDE FOIL

PADS-PCB  
CAD DRAWING  
NO MANUAL CHANGES

CREATED AT : ITASCA		C			DISPLAY HOLDER HOLES .161" ADDED -02 TO PART TABLE	6/10/15 55831	AJR																																																																
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				DRAWING FILE NAME 009-00870.pcb																																																																			





009-00870-02	C
009-00870-01	B
009-00870-00	A
PART NUMBER	ALL ARTWORK REVISIONS

REFERENCE: COMP SIDE LEGEND

CREATED AT : ITASCA		REV	ZONE	DESCRIPTION OF REVISION(S)	DATE/ECN	BY
		C		DISPLAY HOLDER HOLES .161" ADDED -02 TO PART TABLE	6/10/15 55831	AJR
		B		ADDED DISPLAY BRACKETS MOVED .234" MOUNTING HOLES ADDED -01 TO PART TABLE	2/4/15 53471	AJR
		A		RELEASE FOR PRODUCTION	3/4/14 47046	AJR
QUALITY SYMBOL DEFINITIONS		CUSTOMER NAME DEXTER APPLIANCES				
1 CRITICAL		DRAFTED BY JOHN STACEY DATE 5/10/13				
2 DESIGN MAJOR		CHECKED BY MATT VANFOSSEN DATE 5/10/13				
3 HIGHLIGHT PARAMETER		DESIGN APPROVED BY MATT VANFOSSEN DATE 5/10/13				
ALL DIMENSIONS ARE SPECIFIED IN UNLESS OTHERWISE SPECIFIED. Mils		ENGINEERING APPROVED BY LEN JENSKI DATE 5/10/13				
TOLERANCES UNLESS OTHERWISE SPECIFIED		DESIGN CONTROL ITASCA				
Mils .00 +/- 5 Mils		EXPERIMENTAL NUMBER N/A				
2 PLACE DECIMAL 0.00 +/- 10 Mils		Do Not Scale This Drawing				
3 PLACE DECIMAL 0.000 +/- 5 Mils		DRAWING SCALE 1 : 1				
ALL ANGLES .00 +/- 1 DEG.		DRAWING NUMBER 009-00870				
NOTICE TO PERSONS RECEIVING THIS DRAWING AND/OR TECHNICAL INFORMATION		DRAWING FILE NAME 009-00870.pcb				
ROBERTSHAW CLAIMS PROPRIETARY RIGHTS TO THE MATERIAL DISCLOSED HEREON. THIS DRAWING AND/OR TECHNICAL INFORMATION IS ISSUED IN CONFIDENCE FOR ENGINEERING INFORMATION ONLY AND MAY NOT BE REPRODUCED OR USED TO MANUFACTURE ANYTHING SHOWN OR REFERRED TO HEREON WITHOUT DIRECT WRITTEN PERMISSION FROM ROBERTSHAW TO THE USER. THIS DRAWING AND/OR TECHNICAL INFORMATION IS THE PROPERTY OF ROBERTSHAW AND IS LOANED FOR MUTUAL ASSISTANCE, TO BE RETURNED WHEN ITS PURPOSE HAS BEEN SERVED.		7 OF 13				

PADS-PCB CAD DRAWING NO MANUAL CHANGES

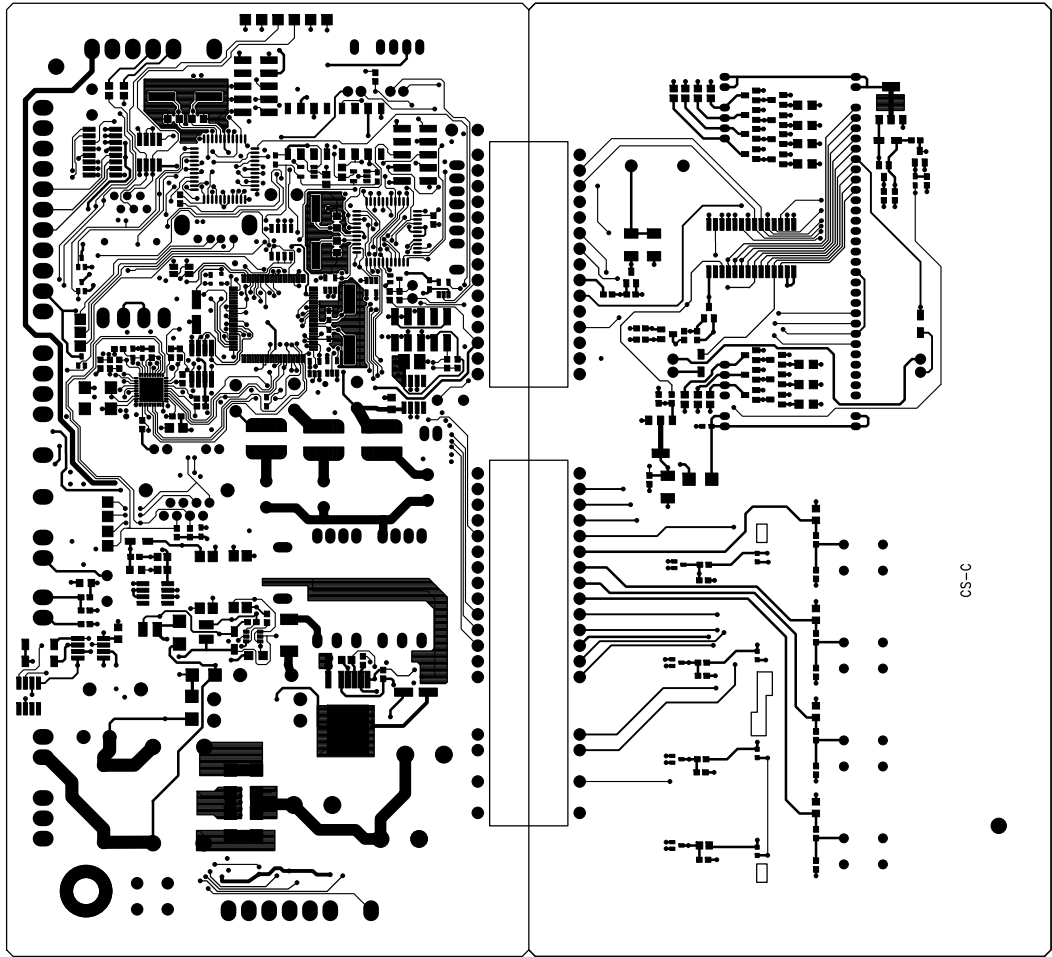


DRAWING TITLE DEXTER WASHER V1.5 PCB

SIZE C PRODUCT MODEL 100-01729-XX

MATERIAL SEE PCB NOTES


DRAWING NUMBER 009-00870



009-00870-02	C
009-00870-01	B
009-00870-00	A
PART NUMBER	ALL ARTWORK REVISIONS

REFERENCE: COMPONENT SIDE FOIL

CREATED AT : ITASCA		REV		ZONE	DESCRIPTION OF REVISION(S)	DATE/ECN	BY
		C			DISPLAY HOLDER HOLES .161" ADDED -02 TO PART TABLE	6/10/15 55831	AJR
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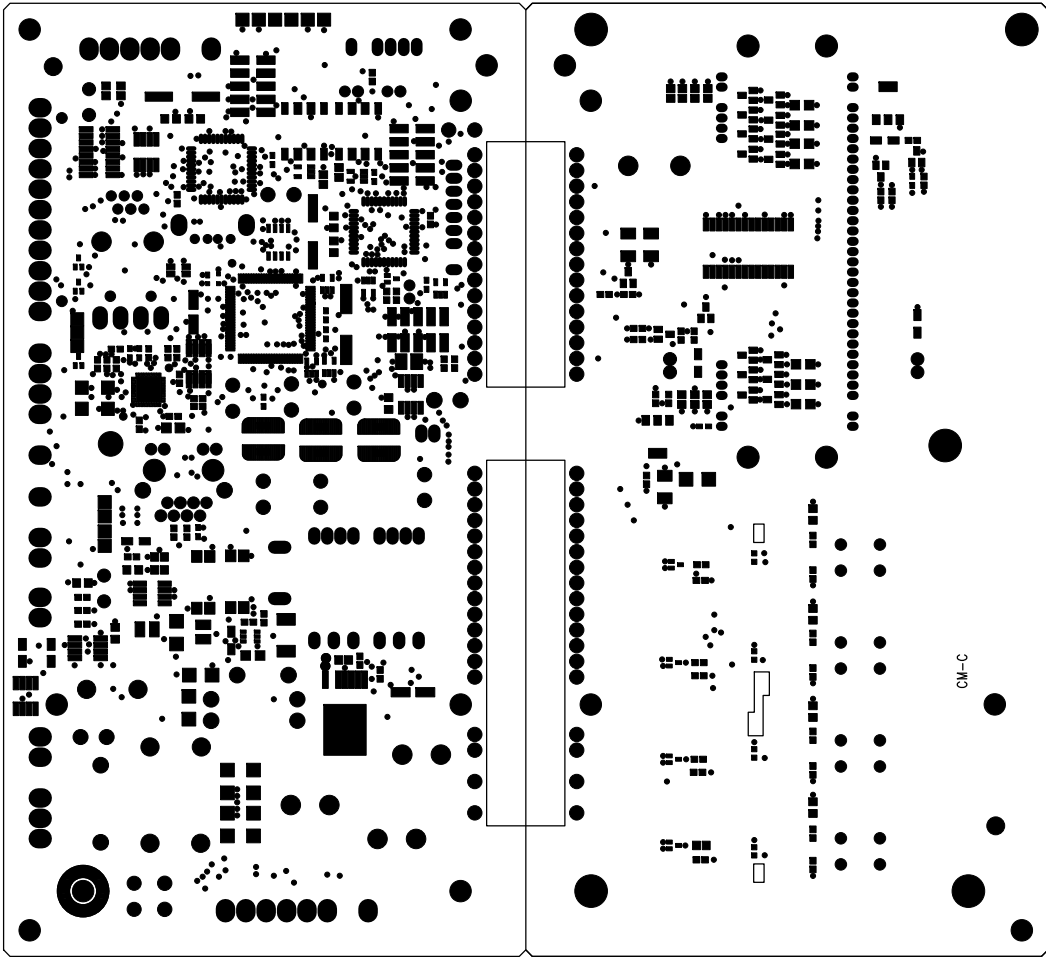
QUALITY SYMBOL DEFINITIONS		CUSTOMER NAME		 1222 Hamilton Parkway Itasca, Illinois 60143-1160 U.S.A.			
1	CRITICAL	2	DESIGN MAJOR			DEXTER APPLIANCES	
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2 PLACE DECIMAL 0.00 +/- 10 Mils				ENGINEERING APPROVED BY LEN JENSKI	DATE 5/10/13	SIZE C	PRODUCT MODEL 100-01729-XX
3 PLACE DECIMAL 0.000 +/- 5 Mils				DESIGN CONTROL ITASCA		MATERIAL SEE PCB NOTES	
ALL ANGLES 00 +/- 1 DEG.				EXPERIMENTAL NUMBER N/A		DRAWING NUMBER 009-00870	
NOTICE TO PERSONS RECEIVING THIS DRAWING AND/OR TECHNICAL INFORMATION				Do Not Scale This Drawing		DRAWING SCALE 1 : 1	
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PADS-PCB  
CAD DRAWING  
NO MANUAL CHANGES

8 OF 13



PRODUCT APPLICATION  
APPLIANCE CONTROL



009-00870-02	C
009-00870-01	B
009-00870-00	A
PART NUMBER	ALL ARTWORK REVISIONS

REFERENCE: COMP SIDE MASK

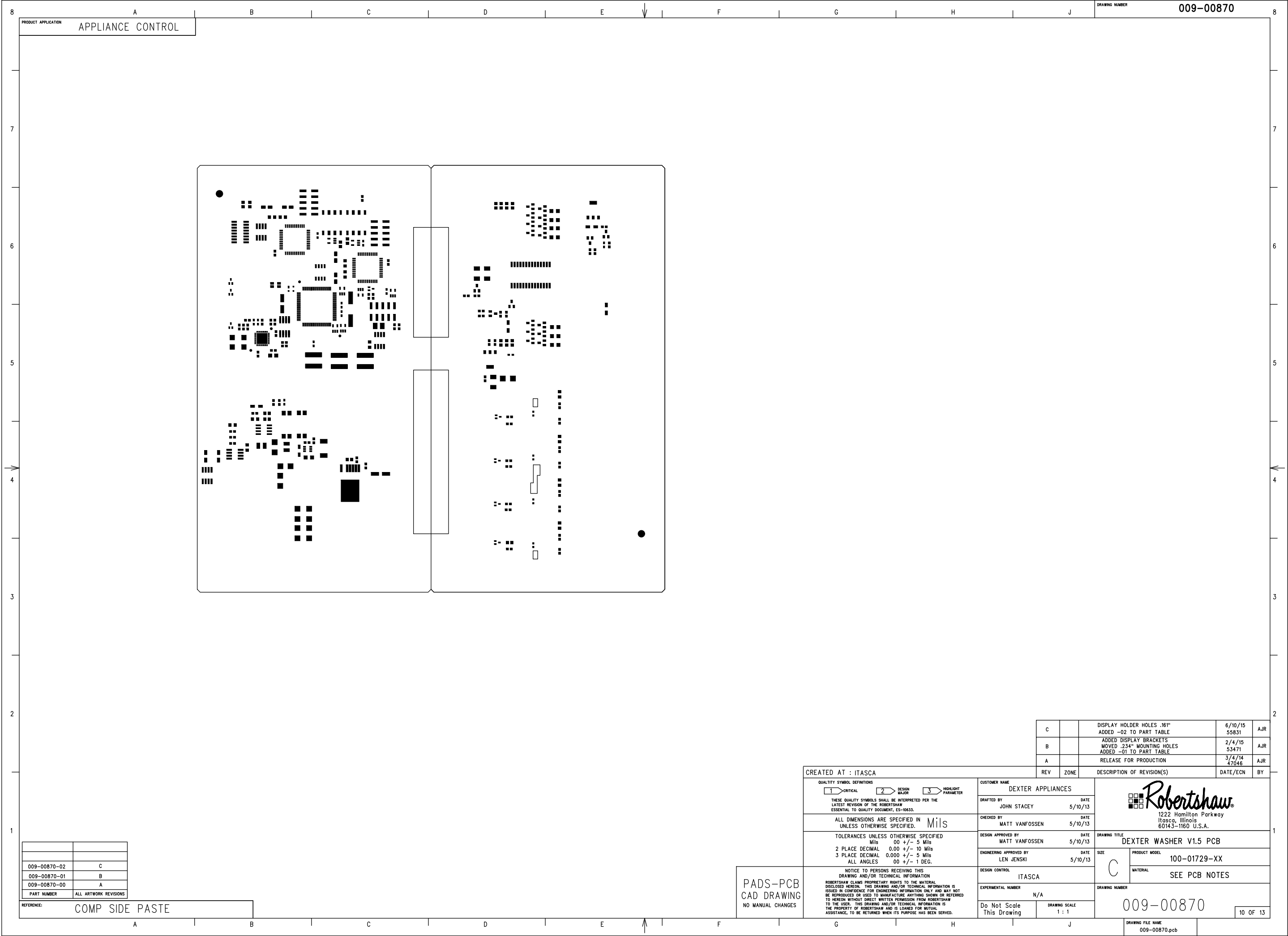
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REV	ZONE	DESCRIPTION OF REVISION(S)	DATE/ECN	BY

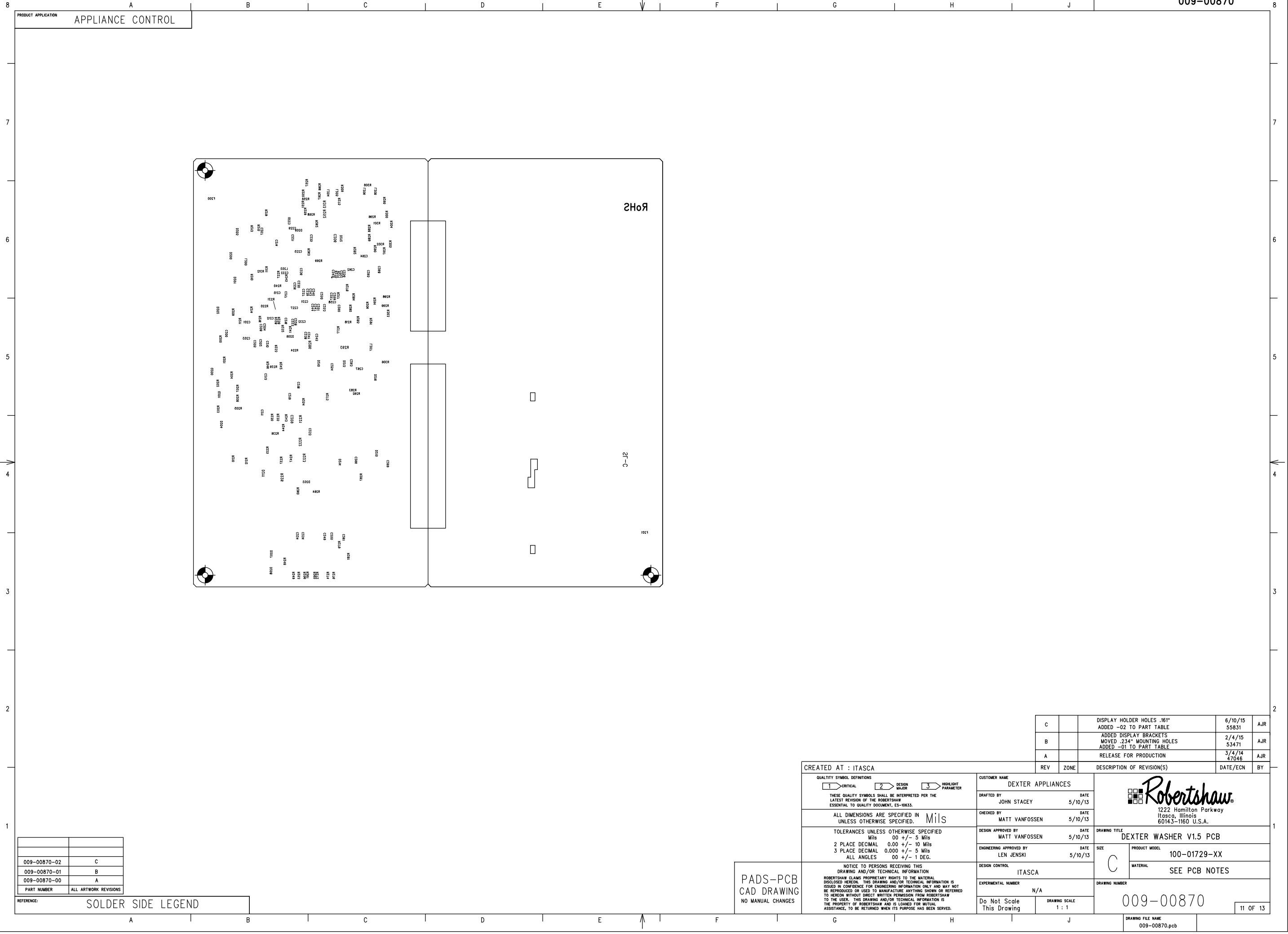
CREATED AT : ITASCA

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		DRAWING SCALE 1 : 1		9 OF 13	

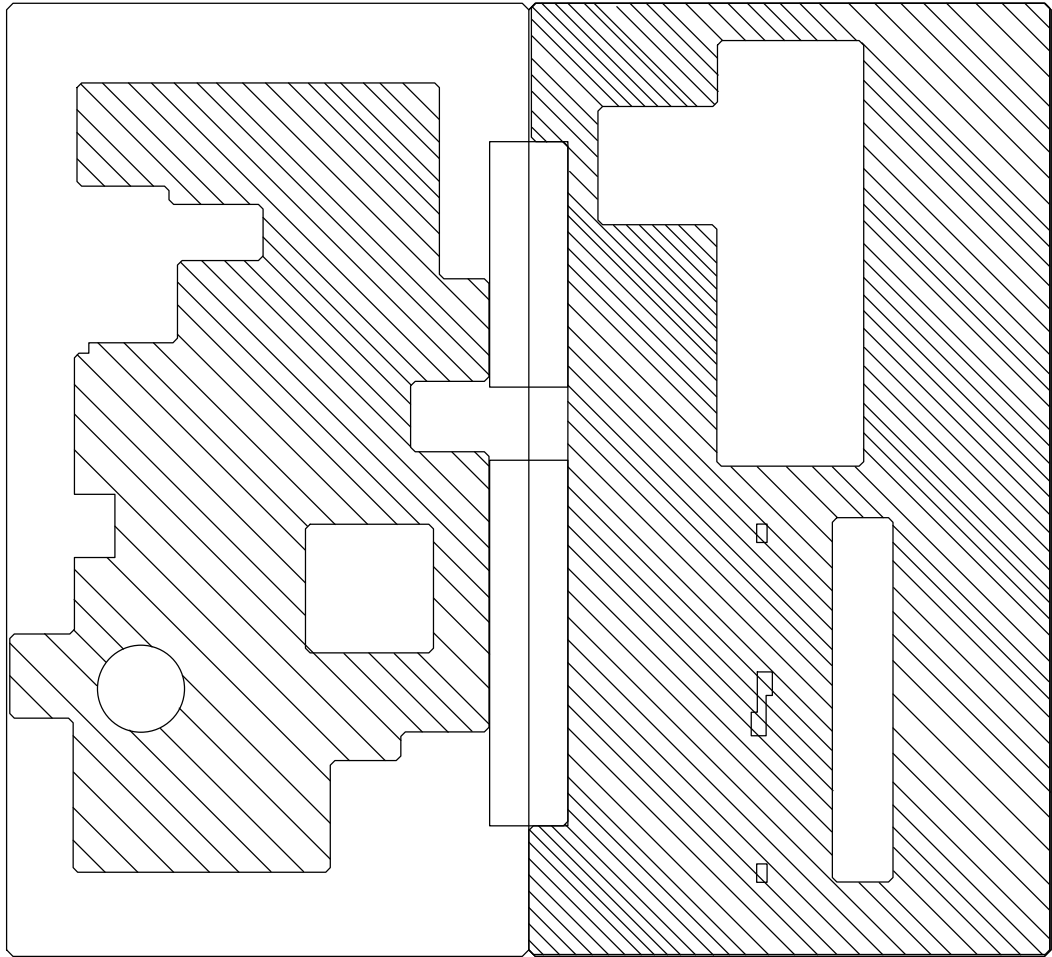
PADS-PCB  
CAD DRAWING  
NO MANUAL CHANGES

DRAWING FILE NAME  
009-00870.pcb





PRODUCT APPLICATION  
APPLIANCE CONTROL

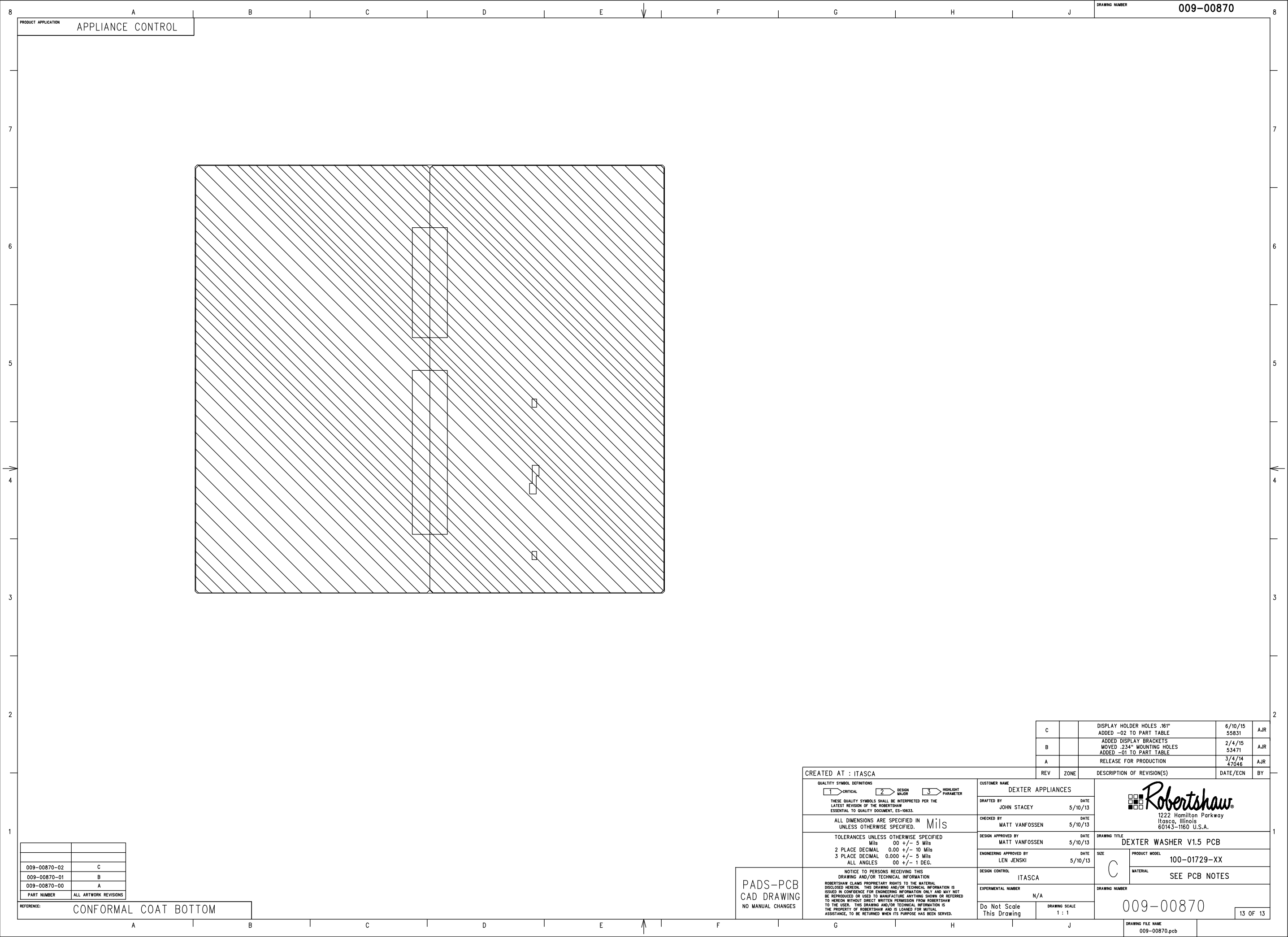


009-00870-02	C
009-00870-01	B
009-00870-00	A
PART NUMBER	ALL ARTWORK REVISIONS

REFERENCE:  
CONFORMAL COAT TOP

CREATED AT : ITASCA				REV	ZONE	DESCRIPTION OF REVISION(S)		DATE/ECN	BY				
QUALITY SYMBOL DEFINITIONS				CUSTOMER NAME		<div><div><div><div></div><div></div><div></div></div><div><div></div><div></div><div></div></div><div><div></div><div></div><div></div></div></div><div>Robertshaw®</div><div>1222 Hamilton Parkway Itasca, Illinois 60143-1160 U.S.A.</div></div>							
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ALL DIMENSIONS ARE SPECIFIED IN UNLESS OTHERWISE SPECIFIED. Mils				CHECKED BY MATT VANFOSSEN						DATE 5/10/13			
TOLERANCES UNLESS OTHERWISE SPECIFIED Mils .00 +/- .5 Mils 2 PLACE DECIMAL 0.00 +/- .10 Mils 3 PLACE DECIMAL 0.000 +/- .5 Mils ALL ANGLES .00 +/- 1 DEG.				DESIGN APPROVED BY MATT VANFOSSEN						DATE 5/10/13			
NOTICE TO PERSONS RECEIVING THIS DRAWING AND/OR TECHNICAL INFORMATION ROBERTSHAW CLAIMS PROPRIETARY RIGHTS TO THE MATERIAL DISCLOSED HEREON. THIS DRAWING AND/OR TECHNICAL INFORMATION IS ISSUED IN CONFIDENCE FOR ENGINEERING INFORMATION ONLY AND MAY NOT BE REPRODUCED OR USED TO MANUFACTURE ANYTHING SHOWN OR REFERRED TO HEREON WITHOUT DIRECT WRITTEN PERMISSION FROM ROBERTSHAW TO THE USER. THIS DRAWING AND/OR TECHNICAL INFORMATION IS THE PROPERTY OF ROBERTSHAW AND IS LOANED FOR MUTUAL ASSISTANCE, TO BE RETURNED WHEN ITS PURPOSE HAS BEEN SERVED.				ENGINEERING APPROVED BY LEN JENSKI						DATE 5/10/13			
				DESIGN CONTROL						DRAWING TITLE			
				ITASCA						DEXTER WASHER V1.5 PCB			
EXPERIMENTAL NUMBER				N/A						SIZE		PRODUCT MODEL	
Do Not Scale This Drawing				DRAWING SCALE 1 : 1						C		100-01729-XX	
										MATERIAL		SEE PCB NOTES	
										DRAWING NUMBER		009-00870	
												12 OF 13	

PADS-PCB  
CAD DRAWING  
NO MANUAL CHANGES



009-00870-02	C
009-00870-01	B
009-00870-00	A
PART NUMBER	ALL ARTWORK REVISIONS

REFERENCE: CONFORMAL COAT BOTTOM

PADS-PCB  
CAD DRAWING  
NO MANUAL CHANGES

CREATED AT : ITASCA				REV	ZONE	DESCRIPTION OF REVISION(S)		DATE/ECN	BY		
QUALITY SYMBOL DEFINITIONS				CUSTOMER NAME		<div><div><div><div></div><div></div><div></div><div></div></div><div>Robertshaw®</div><div>1222 Hamilton Parkway Itasca, Illinois 60143-1160 U.S.A.</div></div></div>					
1 CRITICAL 2 DESIGN MAJOR 3 HIGHLIGHT PARAMETER				DEXTER APPLIANCES							
THESE QUALITY SYMBOLS SHALL BE INTERPRETED PER THE LATEST REVISION OF THE ROBERTSHAW ESSENTIAL TO QUALITY DOCUMENT, ES-10633.				DRAFTED BY	DATE						
ALL DIMENSIONS ARE SPECIFIED IN UNLESS OTHERWISE SPECIFIED. Mils				JOHN STACEY	5/10/13						
TOLERANCES UNLESS OTHERWISE SPECIFIED				CHECKED BY	DATE						
Mils 0.00 +/- 5 Mils				MATT VANFOSSEN	5/10/13						
2 PLACE DECIMAL 0.00 +/- 10 Mils				DESIGN APPROVED BY	DATE						
3 PLACE DECIMAL 0.000 +/- 5 Mils				MATT VANFOSSEN	5/10/13						
ALL ANGLES 00 +/- 1 DEG.				ENGINEERING APPROVED BY	DATE						
LEN JENSKI				5/10/13	DRAWING TITLE						
NOTICE TO PERSONS RECEIVING THIS DRAWING AND/OR TECHNICAL INFORMATION				ITASCA						DEXTER WASHER V1.5 PCB	
ROBERTSHAW CLAIMS PROPRIETARY RIGHTS TO THE MATERIAL DISCLOSED HEREON. THIS DRAWING AND/OR TECHNICAL INFORMATION IS ISSUED IN CONFIDENCE FOR ENGINEERING INFORMATION ONLY AND MAY NOT BE REPRODUCED OR USED TO MANUFACTURE ANYTHING SHOWN OR REFERRED TO HEREON WITHOUT DIRECT WRITTEN PERMISSION FROM ROBERTSHAW TO THE USER. THIS DRAWING AND/OR TECHNICAL INFORMATION IS THE PROPERTY OF ROBERTSHAW AND IS LOANED FOR MUTUAL ASSISTANCE, TO BE RETURNED WHEN ITS PURPOSE HAS BEEN SERVED.				DESIGN CONTROL	C					PRODUCT MODEL	
				EXPERIMENTAL NUMBER	N/A		100-01729-XX				
				Do Not Scale This Drawing	DRAWING SCALE	DRAWING NUMBER					
					1 : 1	SEE PCB NOTES					
						009-00870					
						DRAWING FILE NAME					
						009-00870.pcb					
						13 OF 13					