

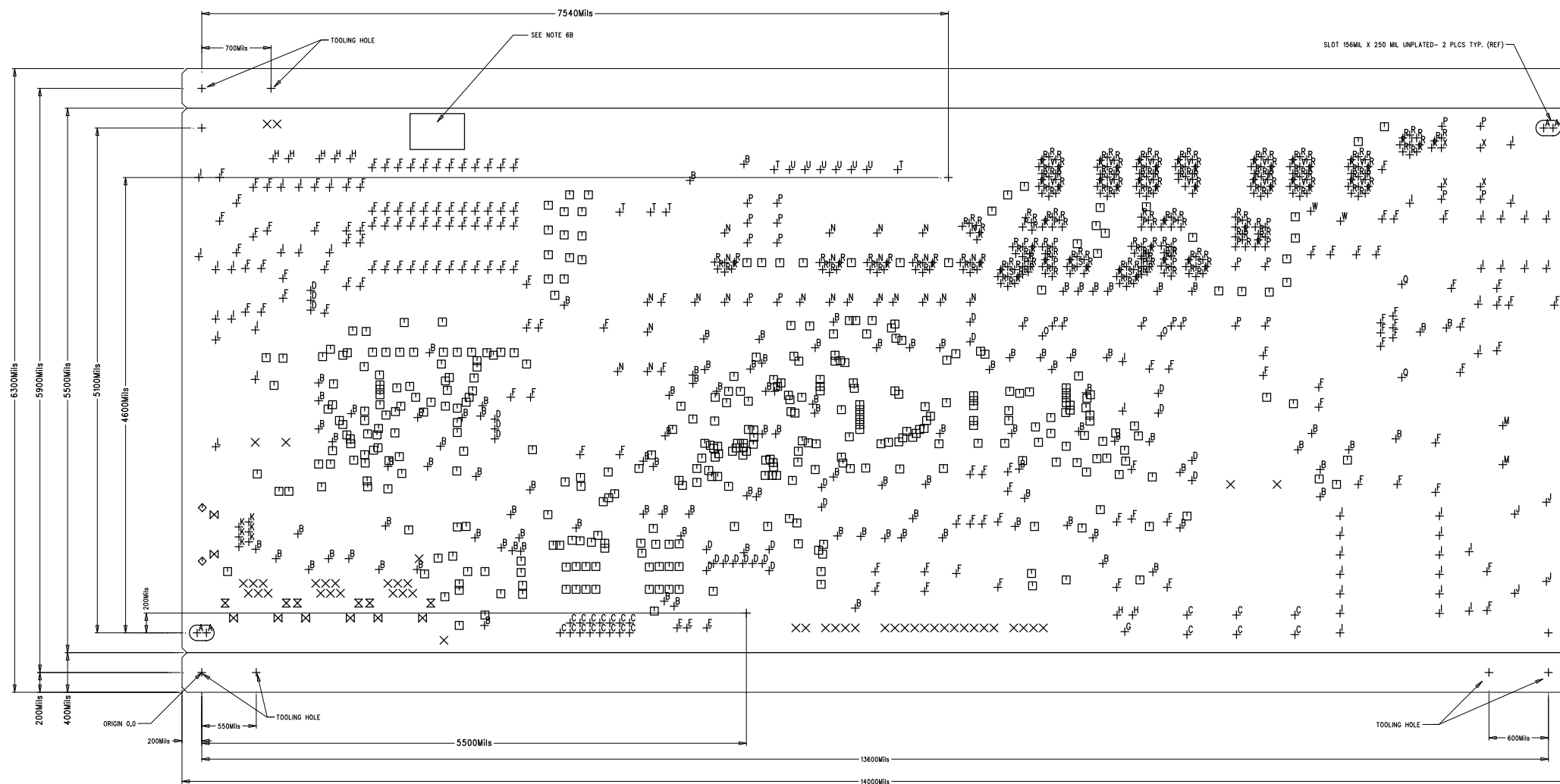
DOUBLE SIDED

NOTES:

1. MATERIAL: FR-4 .062" \pm .005", USE INVENSTYS CONTROLS SPEC. 090-00280.
A. ALL FR-4 LAMINATE MUST PASS INVENSTYS SPECIFICATION 090-00280.
2. COPPER: 1oz (APPROX. .0035" THK) FINISHED.
A. ANNULAR COPPER RING AND THROUGH HOLE .010" MIN.
B. TRACE SIZE TOLERANCE: \pm .0001 OF GERM DATA.
C. FINISH SOLDER FINISH, HOT AIR LEVELLED (NO LEAD SOLDER).
3. TOLLING HOLES, CUTOUTS & SLOTS: ALL NON-PLATED UNLESS SPECIFIED IN TOOL CHART.
A. PREFER TO TOOL CHART FOR PLATES, HOLES, SLOTS.
B. .0031 TYP. INSIDE RADIUS UNLESS OTHERWISE SPECIFIED.
4. HOLE TOLERANCES:
TOLLING HOLE TO TOLLING HOLE: \pm .0003
HOLE TO HOLE: \pm .0005
HOLE DIA.: \pm .0003
TOLLING HOLE 156 DIA: \pm .0003/.0005
D. ON DRILL AND ROUTE PCP'S INCREASE (.0026, .0041, .0047).
HOLE SIZES BY .0003 UNLESS OTHERWISE SPECIFIED.
4. IF V-GROOVED:
GROOVE 2 DIA. VENTS .014" THK. MATERIAL REMAINING.
5. SOLDER RESIST:
A. L.P.L., TATPO PSR-4000, UV CURED, GREEN, OVER BARE COPPER.
6. COMPONENT LEGEND:
A. COMPONENT SIDE AND SOLDER SIDE WHITE.
B. VENDOR ID, DATE, LOT AND UL FLAME RATING TO APPEAR WHERE INDICATED ON COMPONENT LEGEND.
C. ALL artwork and DRAWINGS ARE COMPONENT SIDE VIEW.

7. QUALITY:

- A. ALL PARTS (EXCEPT PROTOTYPES) TO BE 100% ELECTRICALLY TESTED FOR OPENS AND SHORTS.
 - B. PART MUST MEET THE GENERAL REQUIREMENTS OF THE INSTITUTE OF PRINTED CIRCUITS SPECIFICATION IPC-A-600, CLASS 2.
 - C. PARTS SHALL BE FREE OF BUBBLES, SHARP EDGES, AND FOREIGN MATERIAL.
 - D. PARTS TO MEASURE LESS THAN 100µm/SQ. SURFACE CONTAMINATION AFTER 5 MINUTES AS MEASURED BY AN OMEGA TESTER.
4. MISCELLANEOUS:
- A. MAX. WARP & TWIST PER: IPC-TM-650 METHOD 24.22.
 - B. PACKING MUST BE ADEQUATE TO INSURE ARRIVAL IN A CLEAN, UNDAMAGED CONDITION.
 - C. PEEKABLE MAX MATERIAL: PETERS SD-2952.
 - D. PC BOARD TO BE A U1 RECOMBINED COMPONENT WITH THE REQUIRED CODE MARKINGS APPLIED SEE INVENTYS CONTROLS SPEC. 090-00280.
 - E. ALL PARTS MUST MEET INVENTYS RELIABILITY SPECIFICATION 090-00005.
 - F. AIRWORK MUST BE PROVIDED TO INSPECTOR WITH ALL FIRST TIME RELEASED PC BOARDS AND ANY REVISION CHANGES.
 - G. NO CHANGES IN MATERIAL OR PROCESSES WITHOUT INVENTYS APPLIANCE CONTROLS APPROVAL.
 - H. ALL DIM. IN INCHES UNLESS OTHERWISE NOTED.
 - I. ALL PARTS OR ASSEMBLY MUST BE COMPLIANT WITH THE EUROPEAN UNION DIRECTIVE 2002/95/EC (ROHS DIRECTIVE; 27 JANUARY 2003), AS AMENDED, AT THE TIME OF ANY ORDER.



SIZE	QTY	SYM	PLATED	TOL
156	10	⊕	NO	Note3
40	48	⊗	YES	Note3
15	372	□	YES	Note3
62	2	◇	YES	Note3
63	6	⊗	YES	Note3
135	8	⊗	NO	Note3
156 x 250	2	⊕ ^A	NO	Note3
20	112	⊕ ^B	YES	Note3
39	21	⊕ ^C	YES	Note3
36	24	⊕ ^D	YES	Note3
37	3	⊕ ^E	YES	Note3
41	138	⊕ ^F	YES	Note3
76	1	⊕ ^G	NO	Note3
67	7	⊕ ^H	YES	Note3
47	45	⊕ ^I	YES	Note3
45	4	⊕ ^J	YES	Note3
35	6	⊕ ^K	YES	Note3
48	2	⊕ ^L	YES	Note3
80	2	⊕ ^M	YES	Note3
51	24	⊕ ^N	YES	Note3
70	2	⊕ ^O	NO	Note3
52	38	⊕ ^P	YES	Note3
95	2	⊕ ^Q	YES	Note3
26	236	⊕ ^R	YES	Note3
75	4	⊕ ^S	YES	Note3
60	5	⊕ ^T	YES	Note3
64	6	⊕ ^U	YES	Note3
56	14	⊕ ^V	YES	Note3
46	2	⊕ ^W	YES	Note3
57	4	⊕ ^X	YES	Note3

F		REFERENCE K9 NC TO NEUTRAL ADDED -02 TO PART TABLE	11/1/12 41282	A
E		ADDED R11, AND R122. ADDED F10, F11, F12, F13 ACROSS F6, F7, F8,F9 RESPECTIVELY. CHANGED: R119 WAS 56K 5%, IS 30.1K 1x R140 WAS 470K, IS 270K R98 WAS 100K, IS 4.7K R55 WAS 6.8K, IS 2.2K R54 WAS 4.7K, IS 1.5K ADDED -01 TO PART TABLE	04/09/08 19186	L A
D		ALL VIAS SOLDER MASK REMOVED.	09/04/07 19128	A
C		CHANGE 2 UNPLATED HOLES OF P6, P7, P8, P9 FROM 0.130" DIA. TO 0.135" DIA.	06/08/07 18990	L T
B		ADD "RoHS" ON COMPONENT SIDE LEGEND LAYER.	04/30/07 18976	
A		RELEASE FOR PRODUCTION	04/02/07	
REV	ZONE	DESCRIPTION OF REVISION(S)	DATE/EA	B

CREATED AT :		CAROL STREAM	REV	ZONE	DESCRIPTION OF REVISION(S)	DATE/EA	B
QUALITY SYMBOL DEFINITIONS <div> <div>1</div> CRITICAL <div>2</div> DESIGN MAJOR <div>3</div> HIGHLIGHT PARAMETER </div> <p>THESE QUALITY SYMBOLS SHALL BE INTERPRETED PER THE LATEST REVISION OF THE INVENSY'S APPLIANCE CONTROLS ESSENTIAL TO QUALITY DOCUMENT, ES-90633.</p> <p>ALL DIMENSIONS ARE SPECIFIED IN UNLESS OTHERWISE SPECIFIED. Mils</p> <p>TOLERANCES UNLESS OTHERWISE SPECIFIED Mils 00 +/- 5 Mils 2 PLACE DECIMAL 0.00 +/- 0.01 IN. 3 PLACE DECIMAL 0.000 +/- 0.005 IN. ALL ANGLES 00 +/- 1 DEG.</p> <p>NOTICE TO PERSONS RECEIVING THIS DRAWING AND/OR TECHNICAL INFORMATION</p> <p>INVENSY APPLIANCE CONTROLS CLAIMS PROPRIETARY RIGHTS TO THE MATERIAL DISCLOSED HEREON. THIS DRAWING AND/OR TECHNICAL INFORMATION IS ISSUED IN CONFIDENCE FOR ENGINEERING INFORMATION ONLY AND MAY NOT BE REPRODUCED OR USED TO MANUFACTURE ANYTHING SHOWN OR REFERRED TO HEREON WITHOUT WRITTEN PERMISSION FROM INVENSY APPLIANCE CONTROLS TO THE USER. THIS DRAWING AND/OR TECHNICAL INFORMATION IS THE PROPERTY OF INVENSY APPLIANCE CONTROLS AND IS LOANED FOR MUTUAL ASSISTANCE, TO BE RETURNED WHEN ITS PURPOSE HAS BEEN SERVED.</p>			CUSTOMER NAME SUB-ZERO DRAFTED BY L TRAN CHECKED BY A REINHOLZ DESIGN APPROVED BY L MOTYKA ENGINEERING APPROVED BY J FABISZAK ORIGINAL ENGINEERING AUTHORIZATION NUMBER / DATE 18962 04/02/07 EXPERIMENTAL NUMBER		<div> <div>DATE</div> <div>12/07/05</div> </div> <div> <div>DATE</div> <div>04/02/07</div> </div> <div> <div>DATE</div> <div>04/02/07</div> </div> <div> <div>DATE</div> <div>04/02/07</div> </div> <div> <div>DATE</div> <div>04/02/07</div> </div> <div> <div>DRAWING TITLE</div> <div>600 II MAIN CONTROLLER MODULE</div> </div> <div> <div>SIZE</div> <div>C</div> </div> <div> <div>PRODUCT MODEL</div> <div>100-01462-00</div> </div> <div> <div>WATERIAL</div> <div>009-00722</div> </div>		
Do Not Scale This Drawing			DRAWING SCALE 1 : 1		1 OF		

009-00722-02	F
009-00722-01	E
009-00722-00	D
009-00722-00	C
009-00722-00	B
009-00722-00	A
PART NUMBER	ALL ARTWORK REVISIONS

REFERENCE: PCB DETAIL LAYOUT

PADS
CAD DRAWING
NO MANUAL CHANGES

i n v e n t a r y s
Controls 191 East North Avenue
Carol Stream, Illinois
60188-2000 U.S.A.

DRAWING TITLE	600 II MAIN CONTROLLER MODULE
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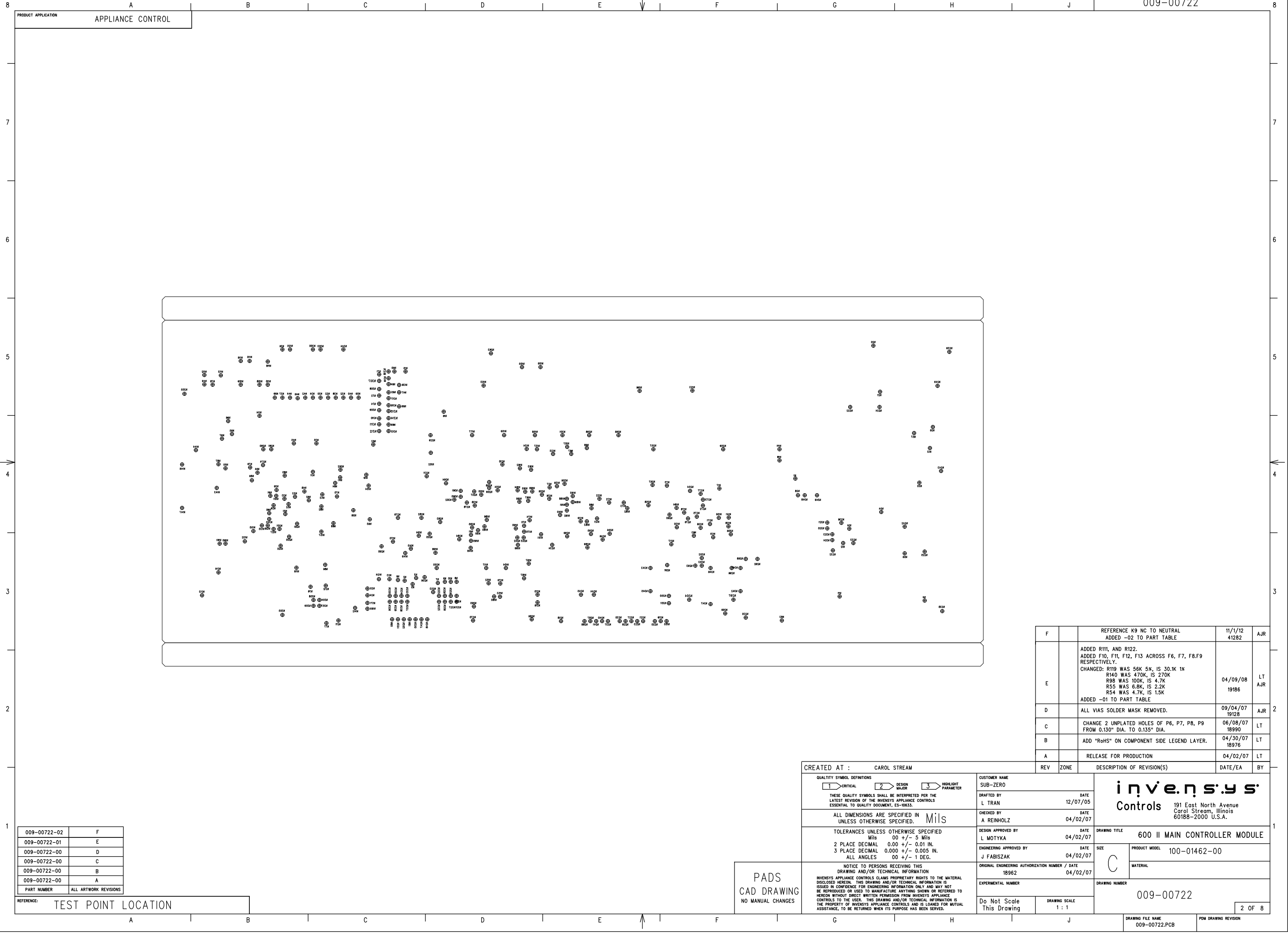
SIZE	PRODUCT MODEL	100-01462-00
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DRAWING NUMBER	009-00722
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1 OF 1

PDM DRAWING REVISION	
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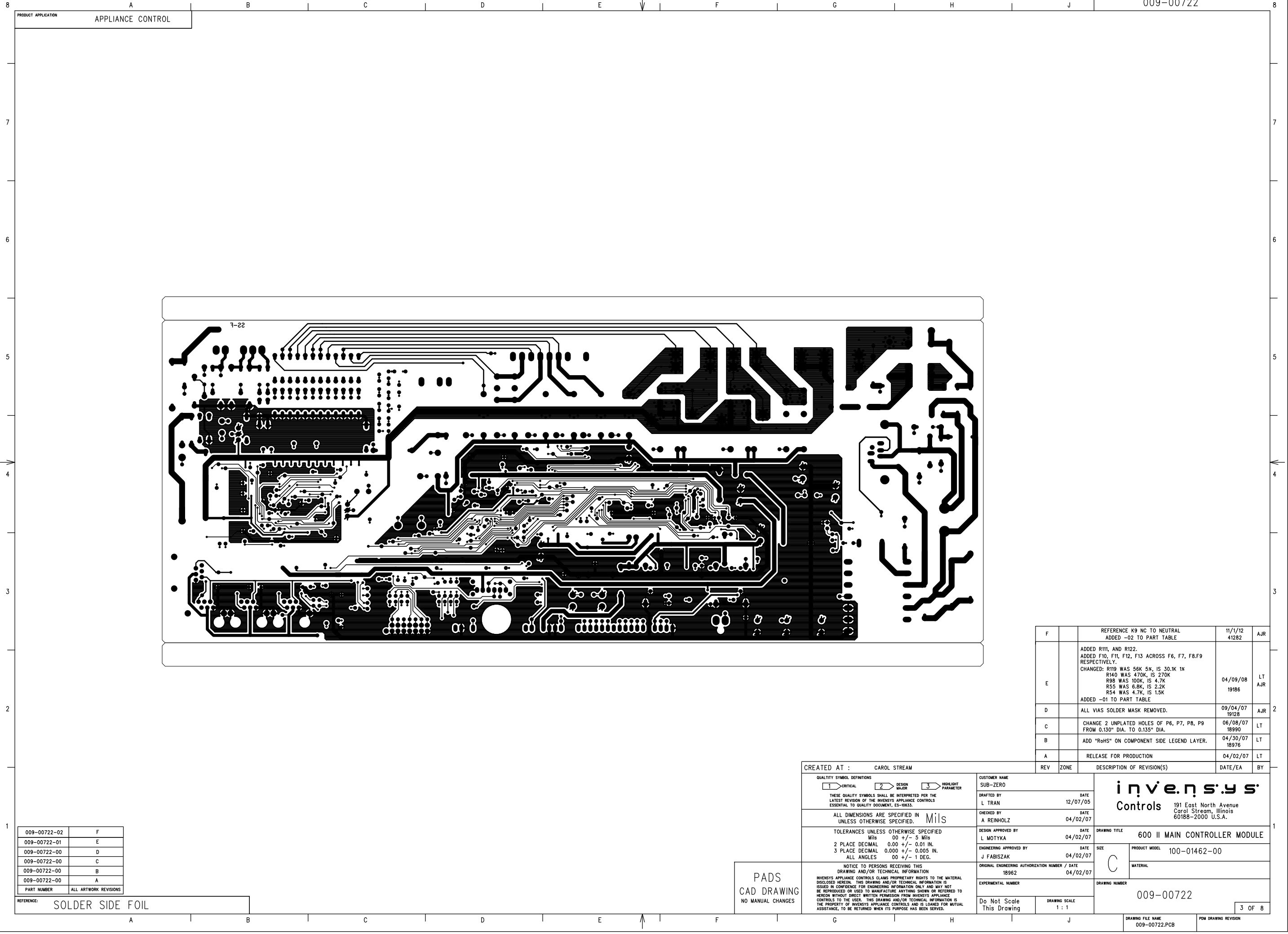


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009-00722-00	D
009-00722-00	C
009-00722-00	B
009-00722-00	A
PART NUMBER	ALL ARTWORK REVISIONS

REFERENCE: TEST POINT LOCATION

F		REFERENCE K9 NC TO NEUTRAL ADDED -02 TO PART TABLE	11/1/12 41282	AJR
E		ADDED R111, AND R122. ADDED F10, F11, F12, F13 ACROSS F6, F7, F8,F9 RESPECTIVELY. CHANGED: R119 WAS 56K 5x, IS 30.1K 1x R140 WAS 470K, IS 270K R98 WAS 100K, IS 4.7K R55 WAS 6.8K, IS 2.2K R54 WAS 4.7K, IS 1.5K ADDED -01 TO PART TABLE	04/09/08 19186	LT AJR
D		ALL VIAS SOLDER MASK REMOVED.	09/04/07 19128	AJR
C		CHANGE 2 UNPLATED HOLES OF P6, P7, P8, P9 FROM 0.130" DIA. TO 0.135" DIA.	06/08/07 18990	LT
B		ADD "RoHS" ON COMPONENT SIDE LEGEND LAYER.	04/30/07 18976	LT
A		RELEASE FOR PRODUCTION	04/02/07	LT
REV	ZONE	DESCRIPTION OF REVISION(S)	DATE/EA	BY

CREATED AT : CAROL STREAM		REV		ZONE		DESCRIPTION OF REVISION(S)		DATE/EA		BY	
QUALITY SYMBOL DEFINITIONS		CUSTOMER NAME		invenSys Controls		191 East North Avenue Carol Stream, Illinois 60188-2000 U.S.A.					
1 CRITICAL 2 DESIGN MAJOR 3 HIGHLIGHT PARAMETER		SUB-ZERO									
THESE QUALITY SYMBOLS SHALL BE INTERPRETED PER THE LATEST REVISION OF THE INVENSYS APPLIANCE CONTROLS ESSENTIAL TO QUALITY DOCUMENT, ES-10633.		DRAWN BY									
ALL DIMENSIONS ARE SPECIFIED IN UNLESS OTHERWISE SPECIFIED.		Mils		L TRAN		DATE		12/07/05			
TOLERANCES UNLESS OTHERWISE SPECIFIED		DESIGN APPROVED BY		A REINHOLZ		DATE		04/02/07			
Mils .00 +/- .5 Mils		L MOTYKA		DATE		DRAWING TITLE		600 II MAIN CONTROLLER MODULE			
2 PLACE DECIMAL 0.00 +/- 0.01 IN.		ENGINEERING APPROVED BY		J FABISZAK		DATE		SIZE		C	
3 PLACE DECIMAL 0.000 +/- 0.005 IN.		ORIGINAL ENGINEERING AUTHORIZATION NUMBER / DATE		18962		04/02/07		PRODUCT MODEL		100-01462-00	
ALL ANGLES .00 +/- 1 DEG.		EXPERIMENTAL NUMBER		Do Not Scale		DRAWING SCALE		MATERIAL		DRAWING NUMBER	
NOTICE TO PERSONS RECEIVING THIS DRAWING AND/OR TECHNICAL INFORMATION		This Drawing		1 : 1		009-00722		2 OF 8			
INVENSYS APPLIANCE CONTROLS CLAIMS PROPRIETARY RIGHTS TO THE MATERIAL DISCLOSED HEREON. THIS DRAWING AND/OR TECHNICAL INFORMATION IS ISSUED IN CONFIDENCE FOR ENGINEERING INFORMATION ONLY AND MAY NOT BE REPRODUCED OR USED TO MANUFACTURE ANYTHING SHOWN OR REFERRED TO HEREON WITHOUT DIRECT WRITTEN PERMISSION FROM INVENSYS APPLIANCE CONTROLS TO THE USER. THIS DRAWING AND/OR TECHNICAL INFORMATION IS THE PROPERTY OF INVENSYS APPLIANCE CONTROLS AND IS LOANED FOR MUTUAL ASSISTANCE, TO BE RETURNED WHEN ITS PURPOSE HAS BEEN SERVED.											

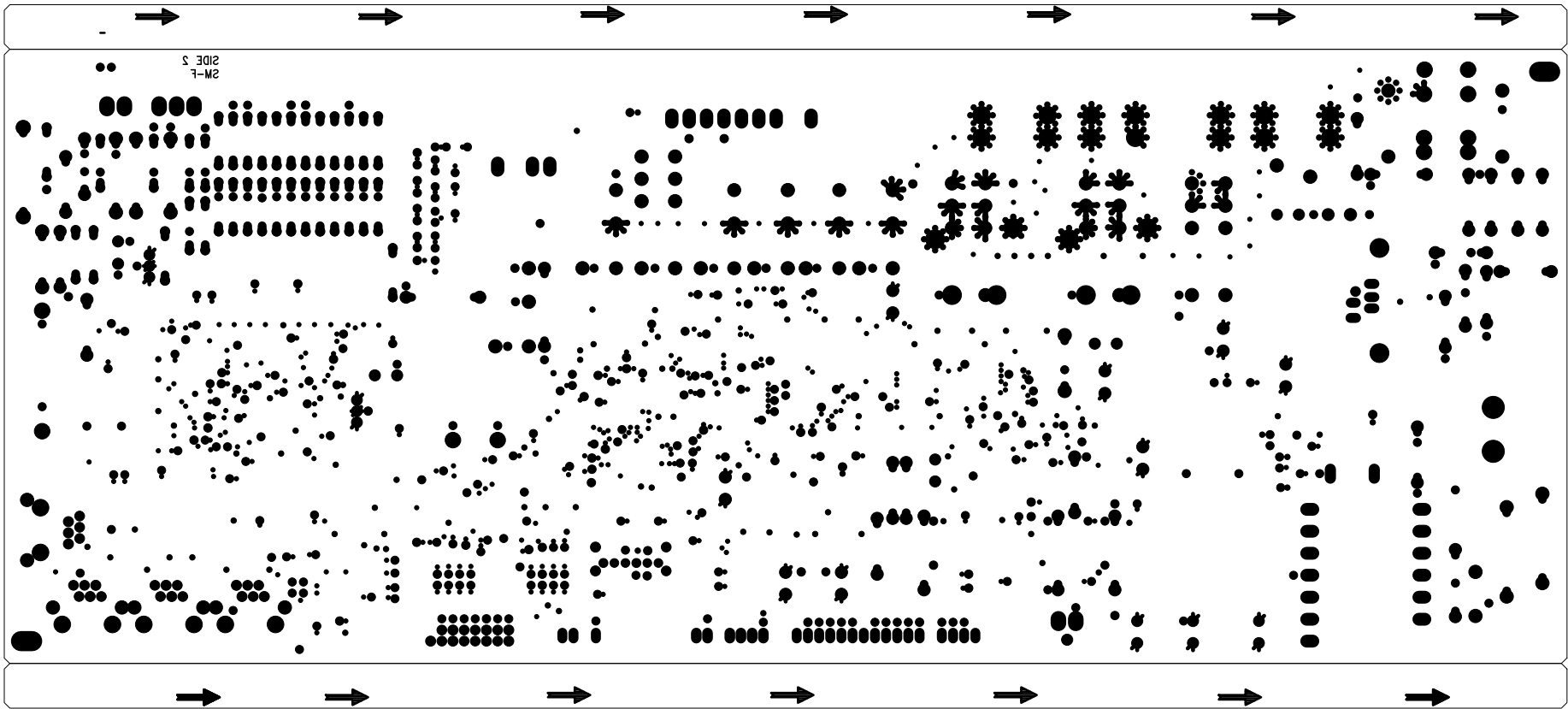


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009-00722-00	D
009-00722-00	C
009-00722-00	B
009-00722-00	A
PART NUMBER	ALL ARTWORK REVISIONS

REFERENCE: SOLDER SIDE FOIL

PADS
CAD DRAWING
NO MANUAL CHANGES

CREATED AT : CAROL STREAM		CUSTOMER NAME SUB-ZERO		inven'sys Controls 191 East North Avenue Carol Stream, Illinois 60188-2000 U.S.A.	
QUALITY SYMBOL DEFINITIONS 1 CRITICAL 2 DESIGN MAJOR 3 HIGHLIGHT PARAMETER THESE QUALITY SYMBOLS SHALL BE INTERPRETED PER THE LATEST REVISION OF THE INVEN'SYS APPLIANCE CONTROLS ESSENTIAL TO QUALITY DOCUMENT, ES-10633.		DRAFTED BY L. TRAN			
ALL DIMENSIONS ARE SPECIFIED IN UNLESS OTHERWISE SPECIFIED. Mils		CHECKED BY A. REINHOLZ		DATE 04/02/07	
TOLERANCES UNLESS OTHERWISE SPECIFIED Mils 00 +/- 5 Mils 2 PLACE DECIMAL 0.00 +/- 0.01 IN. 3 PLACE DECIMAL 0.000 +/- 0.005 IN. ALL ANGLES 00 +/- 1 DEG.		DESIGN APPROVED BY L. MOTYKA		DATE 04/02/07	
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		ORIGINAL ENGINEERING AUTHORIZATION NUMBER / DATE 18962 04/02/07		DRAWING TITLE 600 II MAIN CONTROLLER MODULE	
		EXPERIMENTAL NUMBER		SIZE C	
		Do Not Scale This Drawing		DRAWING SCALE 1 : 1	
				DRAWING NUMBER 009-00722	
				DRAWING FILE NAME 009-00722.PCB	
				PDM DRAWING REVISION 3 OF 8	

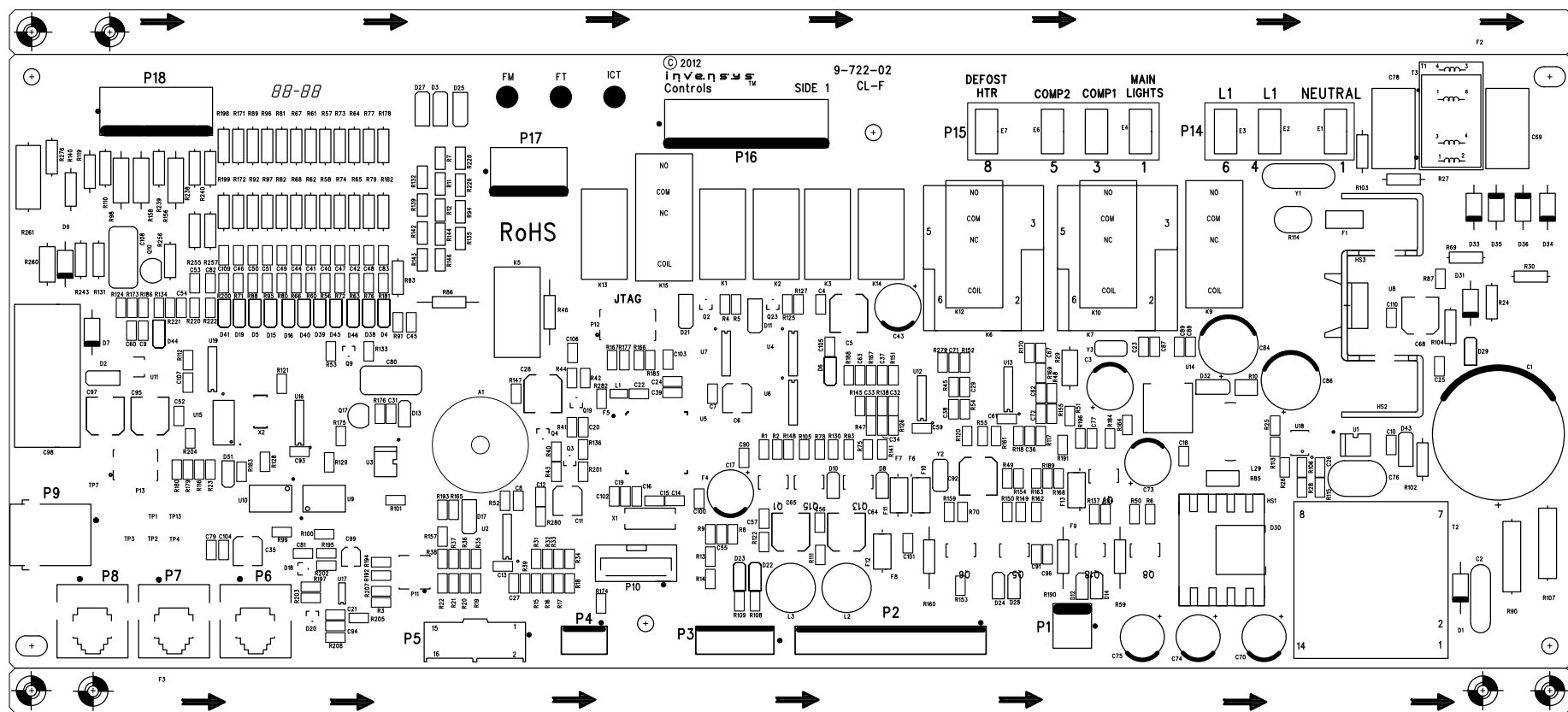


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009-00722-01	E
009-00722-00	D
009-00722-00	C
009-00722-00	B
009-00722-00	A
PART NUMBER	ALL ARTWORK REVISIONS

REFERENCE: SOLDER SIDE MASK

PADS
CAD DRAWING
NO MANUAL CHANGES

CREATED AT : CAROL STREAM		CUSTOMER NAME SUB-ZERO		inven'sys Controls 191 East North Avenue Carol Stream, Illinois 60188-2000 U.S.A.	
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		ORIGINAL ENGINEERING AUTHORIZATION NUMBER / DATE 18962 04/02/07		DRAWING TITLE 600 II MAIN CONTROLLER MODULE	
		EXPERIMENTAL NUMBER		SIZE C	
		Do Not Scale This Drawing		PRODUCT MODEL 100-01462-00	
		DRAWING SCALE 1 : 1		MATERIAL	
				DRAWING NUMBER 009-00722	
				DRAWING FILE NAME 009-00722.PCB	
				PDM DRAWING REVISION 4 OF 8	



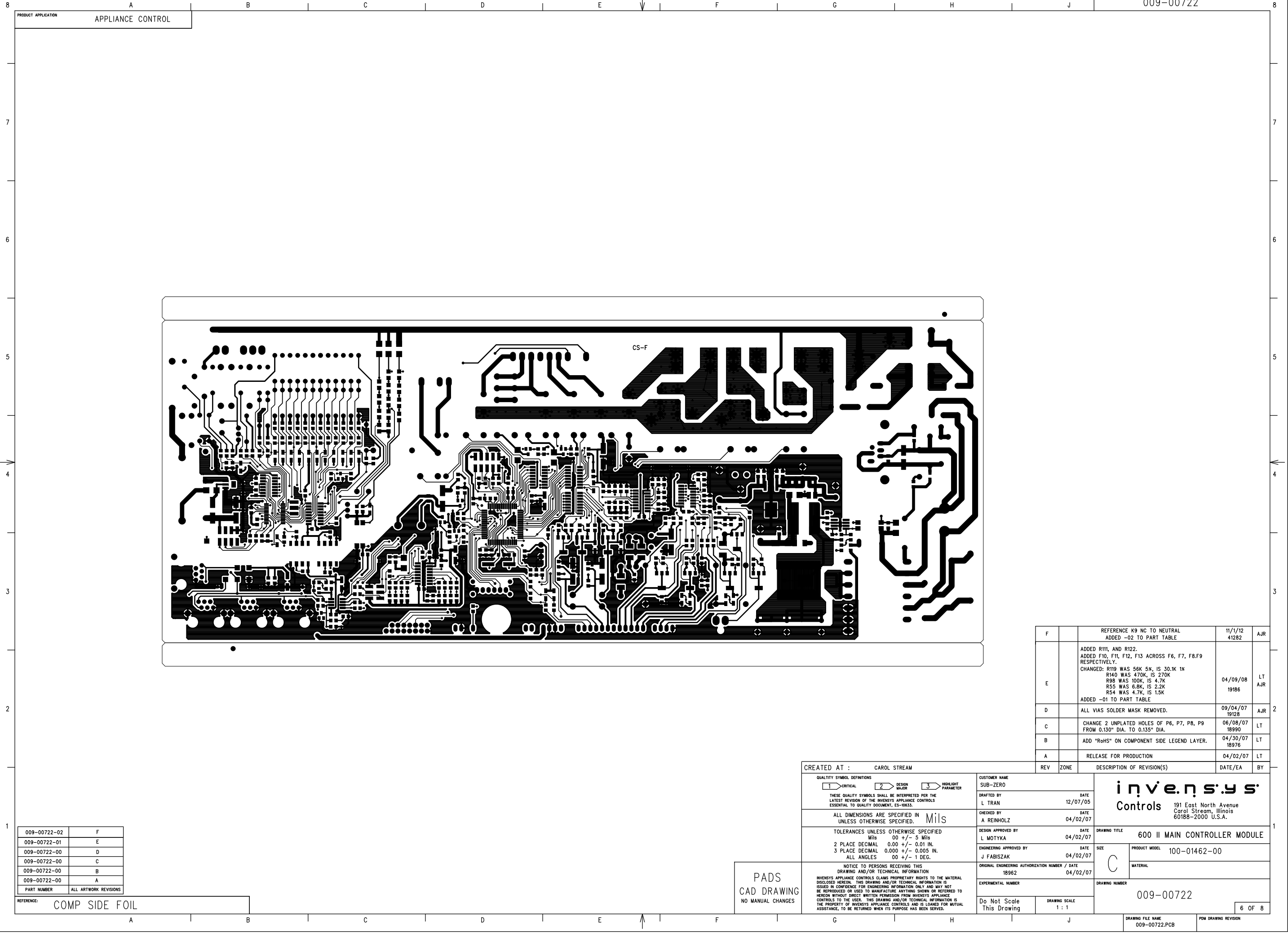
F		REFERENCE K9 NC TO NEUTRAL ADDED -02 TO PART TABLE	11/1/12 41282	AJR
E		ADDED R111, AND R122. ADDED F10, F11, F12, F13 ACROSS F6, F7, F8,F9 RESPECTIVELY. CHANGED: R119 WAS 56K 5%, IS 30.1K 1% R140 WAS 470K, IS 270K R98 WAS 100K, IS 4.7K R55 WAS 6.8K, IS 2.2K R54 WAS 4.7K, IS 1.5K ADDED -01 TO PART TABLE	04/09/08 19186	LT AJR
D		ALL VIAS SOLDER MASK REMOVED.	09/04/07 19128	AJR
C		CHANGE 2 UNPLATED HOLES OF P6, P7, P8, P9 FROM 0.130" DIA. TO 0.135" DIA.	06/08/07 18990	LT
B		ADD "RoHS" ON COMPONENT SIDE LEGEND LAYER.	04/30/07 18976	LT
A		RELEASE FOR PRODUCTION	04/02/07	LT
REV	ZONE	DESCRIPTION OF REVISION(S)	DATE/EA	BY

CREATED AT :		CAROL STREAM	REV	ZONE	DESCRIPTION OF REVISION(S)		DATE/EA	BY
<div>QUALITY SYMBOL DEFINITIONS</div> <div><div>1</div>CRITICAL</div> <div><div>2</div>DESIGN MAJOR</div> <div><div>3</div>HIGHLIGHT PARAMETER</div> <div>THESE QUALITY SYMBOLS SHALL BE INTERPRETED PER THE LATEST REVISION OF THE INVENTS APPLIANCE CONTROLS ESSENTIAL TO QUALITY DOCUMENT, ES-10633.</div>			CUSTOMER NAME SUB-ZERO		<div><div>invent systems</div><div>Controls</div><div>191 East North Avenue Carol Stream, Illinois 60188-2000 U.S.A.</div></div>			
			DRAFTED BY L TRAN					DATE 12/07/05
ALL DIMENSIONS ARE SPECIFIED IN UNLESS OTHERWISE SPECIFIED. Mils			CHECKED BY A REINHOLZ		DATE 04/02/07	<div>DRAWING TITLE 600 II MAIN CONTROLLER MODULE</div> <div><div>C</div><div>DRAWING NUMBER 009-00722</div></div>		
TOLERANCES UNLESS OTHERWISE SPECIFIED Mils 2 PLACE DECIMAL 0.00 +/- 5 MILS 3 PLACE DECIMAL 0.000 +/- 0.01 IN. ALL ANGLES 0 +/- 0.005 IN. ALL ANGLES 0 +/- 1 DEG.			DESIGN APPROVED BY L MOTYKA		DATE 04/02/07			
NOTICE TO PERSONS RECEIVING THIS DRAWING AND/OR TECHNICAL INFORMATION INVENTS APPLIANCE CONTROLS CLAIMS PROPRIETARY RIGHTS TO THE MATERIAL DISCLOSED HEREON. THIS DRAWING AND/OR TECHNICAL INFORMATION IS ISSUED IN CONFIDENCE FOR ENGINEERING INFORMATION ONLY AND MAY NOT BE REPRODUCED OR USED TO MANUFACTURE ANYTHING SHOWN OR REFERRED TO HEREON WITHOUT DIRECT WRITTEN PERMISSION FROM INVENTS APPLIANCE CONTROLS TO THE USER. THIS DRAWING AND/OR TECHNICAL INFORMATION IS THE PROPERTY OF INVENTS APPLIANCE CONTROLS AND IS LOANED FOR MUTUAL ASSISTANCE. TO BE RETURNED WHEN ITS PURPOSE HAS BEEN SERVED.			ENGINEERING APPROVED BY J FABISZAK		DATE 04/02/07	PRODUCT MODEL 100-01462-00		
			ORIGINAL ENGINEERING AUTHORIZATION NUMBER / DATE 18962 / 04/02/07		MATERIAL			
			EXPERIMENTAL NUMBER Do Not Scale This Drawing		DRAWING SCALE 1 : 1			
							5 OF 8	

009-00722-02	F
009-00722-01	E
009-00722-00	D
009-00722-00	C
009-00722-00	B
009-00722-00	A
PART NUMBER	ALL ARTWORK REVISIONS

REFERENCE: COMP SIDE LEGEND

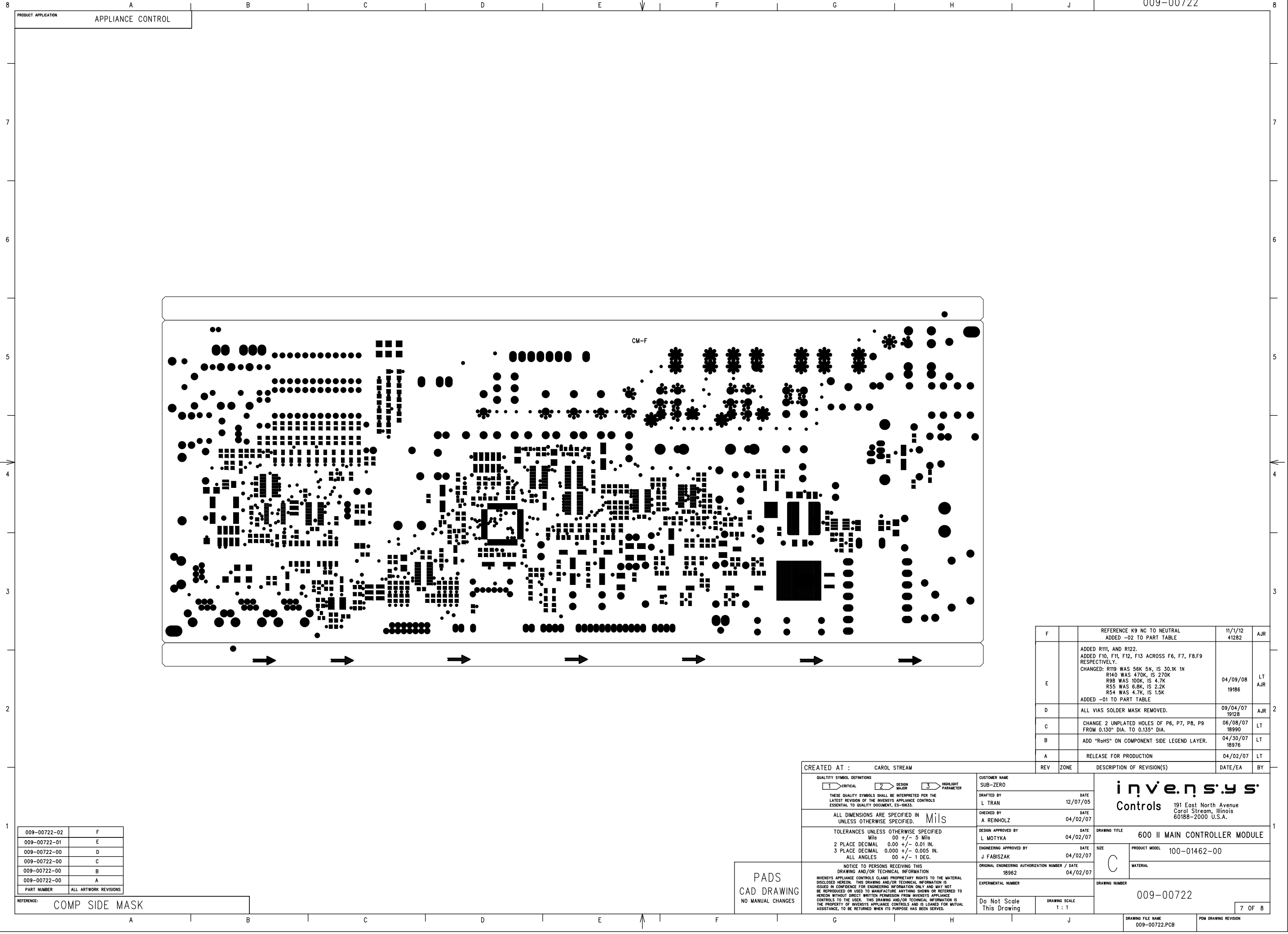
PADS
CAD DRAWING
NO MANUAL CHANGES



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PART NUMBER	ALL ARTWORK REVISIONS

REFERENCE: COMP SIDE FOIL

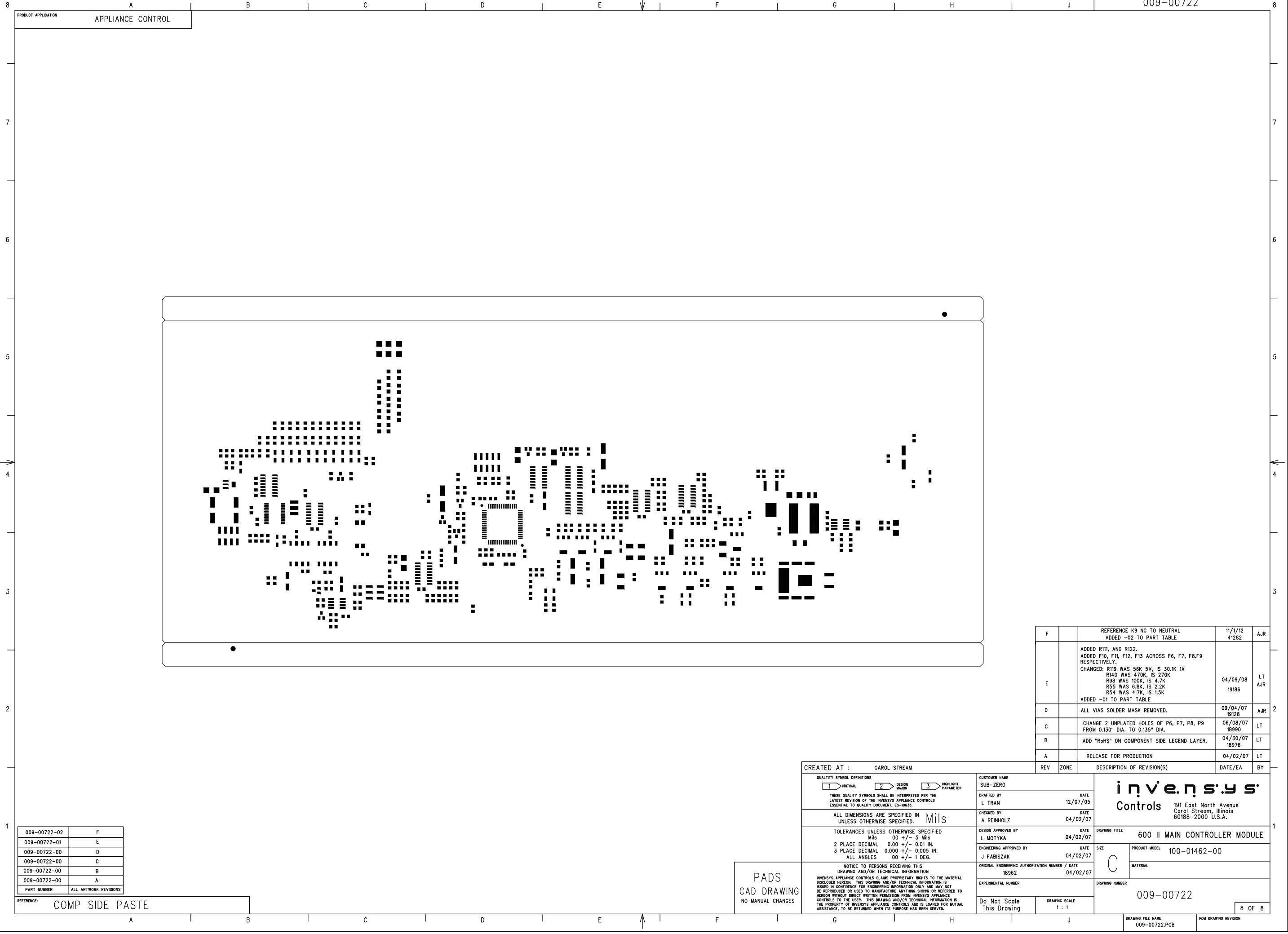
CREATED AT : CAROL STREAM		CUSTOMER NAME SUB-ZERO		<div>inven'sys Controls</div> <div>191 East North Avenue Carol Stream, Illinois 60188-2000 U.S.A.</div>		
QUALITY SYMBOL DEFINITIONS 1 CRITICAL 2 DESIGN MAJOR 3 HIGHLIGHT PARAMETER THESE QUALITY SYMBOLS SHALL BE INTERPRETED PER THE LATEST REVISION OF THE INVEN'SYS APPLIANCE CONTROLS ESSENTIAL TO QUALITY DOCUMENT, ES-10633.		DRAFTED BY L. TRAN				DATE 12/07/05
ALL DIMENSIONS ARE SPECIFIED IN UNLESS OTHERWISE SPECIFIED. Mils		CHECKED BY A. REINHOLZ				DATE 04/02/07
TOLERANCES UNLESS OTHERWISE SPECIFIED Mils .00 +/- .005 2 PLACE DECIMAL .000 +/- .001 IN. 3 PLACE DECIMAL .000 +/- .0005 IN. ALL ANGLES .00 +/- 1 DEG.		DESIGN APPROVED BY L. MOTYKA				DATE 04/02/07
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ORIGINAL ENGINEERING AUTHORIZATION NUMBER / DATE 18962 04/02/07		EXPERIMENTAL NUMBER		SIZE C		
Do Not Scale This Drawing		DRAWING SCALE 1 : 1		PRODUCT MODEL 100-01462-00		
				DRAWING NUMBER 009-00722		
				DRAWING FILE NAME 009-00722.PCB		
				PDM DRAWING REVISION 6 OF 8		



009-00722-02	F
009-00722-01	E
009-00722-00	D
009-00722-00	C
009-00722-00	B
009-00722-00	A
PART NUMBER	ALL ARTWORK REVISIONS

REFERENCE: COMP SIDE MASK

CREATED AT : CAROL STREAM		CUSTOMER NAME SUB-ZERO		inven'sys Controls 191 East North Avenue Carol Stream, Illinois 60188-2000 U.S.A.	
QUALITY SYMBOL DEFINITIONS 1 CRITICAL 2 DESIGN MAJOR 3 HIGHLIGHT PARAMETER THESE QUALITY SYMBOLS SHALL BE INTERPRETED PER THE LATEST REVISION OF THE INVEN'SYS APPLIANCE CONTROLS ESSENTIAL TO QUALITY DOCUMENT, ES-10633.		DRAFTED BY L. TRAN			
ALL DIMENSIONS ARE SPECIFIED IN UNLESS OTHERWISE SPECIFIED. Mils		CHECKED BY A. REINHOLZ		DATE 04/02/07	
TOLERANCES UNLESS OTHERWISE SPECIFIED Mils .00 +/- .5 Mils 2 PLACE DECIMAL 0.00 +/- 0.01 IN. 3 PLACE DECIMAL 0.000 +/- 0.005 IN. ALL ANGLES .00 +/- 1 DEG.		DESIGN APPROVED BY L. MOTYKA		DATE 04/02/07	
NOTICE TO PERSONS RECEIVING THIS DRAWING AND/OR TECHNICAL INFORMATION INVEN'SYS APPLIANCE CONTROLS CLAIMS PROPRIETARY RIGHTS TO THE MATERIAL DISCLOSED HEREON. THIS DRAWING AND/OR TECHNICAL INFORMATION IS ISSUED IN CONFIDENCE FOR ENGINEERING INFORMATION ONLY AND MAY NOT BE REPRODUCED OR USED TO MANUFACTURE ANYTHING SHOWN OR REFERRED TO HEREON WITHOUT DIRECT WRITTEN PERMISSION FROM INVEN'SYS APPLIANCE CONTROLS TO THE USER. THIS DRAWING AND/OR TECHNICAL INFORMATION IS THE PROPERTY OF INVEN'SYS APPLIANCE CONTROLS AND IS LOANED FOR MUTUAL ASSISTANCE, TO BE RETURNED WHEN ITS PURPOSE HAS BEEN SERVED.		ENGINEERING APPROVED BY J. FABISZAK		DATE 04/02/07	
		ORIGINAL ENGINEERING AUTHORIZATION NUMBER / DATE 18962 04/02/07		DRAWING TITLE 600 II MAIN CONTROLLER MODULE	
PADS CAD DRAWING NO MANUAL CHANGES		EXPERIMENTAL NUMBER		SIZE C	
		Do Not Scale This Drawing		DRAWING SCALE 1 : 1	
		DRAWING NUMBER 009-00722		7 OF 8	



009-00722-02	F
009-00722-01	E
009-00722-00	D
009-00722-00	C
009-00722-00	B
009-00722-00	A
PART NUMBER	ALL ARTWORK REVISIONS

REFERENCE: COMP SIDE PASTE

CREATED AT : CAROL STREAM		REV	ZONE	DESCRIPTION OF REVISION(S)	DATE/EA	BY
QUALITY SYMBOL DEFINITIONS 1 CRITICAL 2 DESIGN MAJOR 3 HIGHLIGHT PARAMETER THESE QUALITY SYMBOLS SHALL BE INTERPRETED PER THE LATEST REVISION OF THE INVENSYS APPLIANCE CONTROLS ESSENTIAL TO QUALITY DOCUMENT, ES-10633.		CUSTOMER NAME SUB-ZERO		invensys Controls 191 East North Avenue Carol Stream, Illinois 60188-2000 U.S.A.		
ALL DIMENSIONS ARE SPECIFIED IN UNLESS OTHERWISE SPECIFIED. Mils		DRAFTED BY L. TRAN		DATE 12/07/05		
TOLERANCES UNLESS OTHERWISE SPECIFIED Mils .00 +/- .5 Mils 2 PLACE DECIMAL 0.00 +/- 0.01 IN. 3 PLACE DECIMAL 0.000 +/- 0.005 IN. ALL ANGLES .00 +/- 1 DEG.		CHECKED BY A. REINHOLZ		DATE 04/02/07		
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		ENGINEERING APPROVED BY J. FABISZAK		DATE 04/02/07		
		ORIGINAL ENGINEERING AUTHORIZATION NUMBER / DATE 18962 04/02/07		DRAWING TITLE 600 II MAIN CONTROLLER MODULE		
		EXPERIMENTAL NUMBER		SIZE C		
		Do Not Scale This Drawing		PRODUCT MODEL 100-01462-00		
		DRAWING SCALE 1 : 1		MATERIAL		
				DRAWING NUMBER 009-00722		
				8 OF 8		