

HONG SENG ASSEMBLY SDN. BHD.

Remanufacturing - [STA] Starter Motor

Part No. / Serial No.	Part Name		Chassis No.		Checked by	Approved by
	[STA] Starter Motor					
Maker	Operator Name	Supervisor Name	Date In	Date Out		

Inspection	Date	OK	NG	Remark
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Incoming Inspection / Core Management

Exterior				
Housing				

Disassembly Process

Housing				
Armature				
Drive pinion				
Intermediate Bracket				
Solenoid				
Brush Holder				

Cleaning / Paint

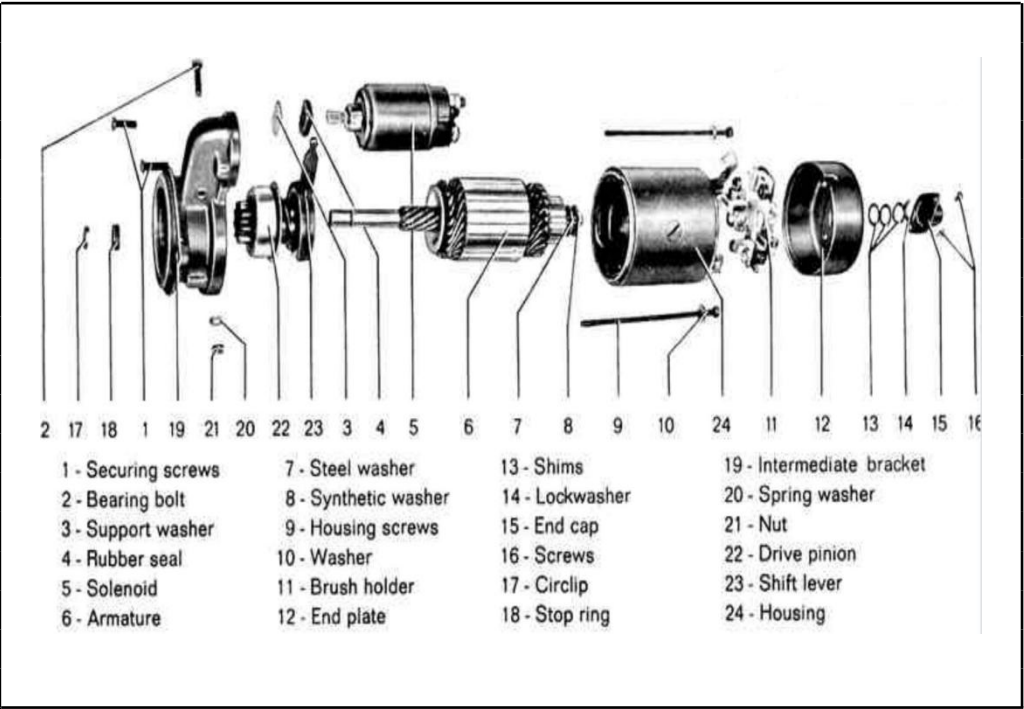
Housing				
Armature				
Drive Pinion				
Intermediate Bracket				
Solenoid				
Brush Holder				

Remediate / Repair Activity

Housing				
Armature				
Drive Pinion				
Intermediate Bracket				
Solenoid				
Brush Holder				

Re-assembly

Starter Motor Re-Assembly				
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Starter Motor Assembly Inspection	Date	Status (OK/NG)	Remark
QC Final Inspection			
Testing			
Labelling			
Packaging / Storage / Install on truck			