HONG SENG ASSEMBLY SDN. BHD.

			Remanufacturing -	[STA] Starter Motor				
Part No. / Serial No.	al No. Part Name Starter Motor			Ch	Chassis No.		Approved by	
					200			
Maker	Operator Name		Supervisor Name	Date In	Date Out			
Inspection	Date	OK N	G Remark					
mspection	Date	JOIL IV	3					
Incoming Inspection / Core	Management				A A .			
Exterior		T	ľ	7				
Housing	8			VAVO		- A - 1		
Disassembly Process	e.	* *	12				9000	
Housing				4 1 1 1 2	141 / 1	27		
Armature				Ve				
Drive pinion				1				
Intermediate bracket								
Solenoid				2 17 18 1 19 21 20	22 23 3 4 5 6 7	8 9 10 24	11 12 13 14 15 16	
Brush holder				are also say		- Shims 19-1	ntermediate bracket	
Cleaning / Paint				1 - Securing screws 2 - Bearing bolt	I diam madilar		Spring washer	
Housing				3 - Support washer	9 - Housing screws 15	- End cap 21 - I	MATTER CO.	
Armature				1 110001 000			22 - Drive pinion 23 - Shift lever 24 - Housing	
Drive pinion				5 - Solenoid 11 - Brush holder 17 - Circlip 6 - Armature 12 - End plate 18 - Stop ring				
Intermediate bracket				V Aimatare	15.200 8000			
Solenoid								
Brush holder						7)		
				Starter Motor A	Assembly Inspection	Date Status (Ol	K/NG) Remark	
Remediate / Repair Activity			116	QC Final Inspec	ction			
Housing				Testing				
Armature				Labelling				
Drive pinion	4							
Intermediate bracket				Packaging / Storage / Install on truck				

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Re-assem	h	Iν
Tre thought.	-	•]

Solenoid Brush holder

Starter motor re-assembly			
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Starter Motor Assembly Inspection	Date	Status (OK/NG)	Remark
QC Final Inspection			
Testing			
Labelling			
Packaging / Storage / Install on truck			



Name: Position: Date:



Name: Position:



Name: Position: