HONG SENG ASSEMBLY SDN. BHD.

Remanufacturing - [ALT] Alternator

Part No. / Serial No.	The state of the s			Chassis No.		Approved by	
		nator]		
Maker	Operator Name	Supervisor Name	Date In	Date Out	-		
Inspection	Date OK	NG Remark]		1		
ncoming Inspection / Core M	anagement		94		11	10. Rear cover 11. Stator assembly	
Exterior			. 9	7 =		12. Nuts 13. Fan guide 14. Battery terminal	
Housing			•	191		15. Condenser 16. Diode assembly	
Disassembly Process	2 4 4	<u> </u>	7 7	111		 Brush and IC regulator assembly 	
Front cover							
Rear cover							
Stator Assembly			1/19/10 6		10 *	_ \	
Diode Assembly			\$6 (D) / 6	15	1	,	
Brush and IC Regulator A	Assembly			16		9 ®	
Pulley				13 14	1 1 1 03 3	1 1	
Cleaning / Paint			1	3		\\	
Front cover			1. Boits 2. Nut 3. Pulley	1		(II)	
Rear cover			Rotor assembly Screw Bearing retainer	P (0) 65			
Stator Assembly			7. Front bearing 8. Front cover	(200)			
Rotor Assembly			9. Nuts	• • •			
Diode Assembly			1				
Brush and IC Regulator A	Assembly						
Pulley			Alternator Assemi	Alternator Assembly Inspection		Date Status (OK / NG) Remark	
Remediate / Repair Activity			QC Final Inspection				
Front cover			Testing				
Rear cover			Labelling				
Stator Assembly			Packaging / Storag	Packaging / Storage / Install on truck			
Rotor Assembly				100	a Asser		
Diode Assembly Brush and IC Regulator Assy		The state of the s	Stille	NONG SO	JENTERA TE		
					ONG ST		
Pulley				200	9,6	MATERIA	
Re-assembly			Name: Position:	Name: Position:	Name: Positio	n:	
Alternator Assembly			Date:				