HONG SENG ASSEMBLY SDN. BHD.

Remanufacturing - [TUR] Turbocharger

		Remanufacturi	ng - [TUR] Turbocharger					
Part No. / Serial No.	Part Name		Cha	Chassis No.		Approved by		
	Turbocharger							
Maker	Operator Name	Supervisor Nar	ne Date In	Date Out				
Inspection Date OK NG		NG Remark						
				g. (81)	1			
Incoming Inspection / Core	e Management			1	× 1/100	(8)		
Exterior					Be			
Housing			_ h	11/1	La s			
Disassembly Process								
Compressor housing				14				
Turbo housing				To the state of th	13 15	Story.		
Compressor impeller				12 13		The said		
Inner components			9 7 9 1	1 0000		10		
Turbine impeller / shaft			7.00	-000.16.1				
Control housing assembly			1, 65	21 20 19				
Cleaning / Paint		-						
Compressor housing			2. Compressor hou	Compressor housing assembly Compressor housing clamp 12. Thrust bearing 13. Impelier shaft bearing				
Turbo housing			4. Turbine housing	3. Name plate 4. Turbine housing 5. Locking plate		14. Center housing oil reservoir plug 15. Snap ring 16. Turbine impeller and shaft		
Compressor impeller			4. Compressor imp 7. Capscrew 8. Locking plate	eller	17. Impeller retaining nut 18. Center housing assembly 19. Center housing dowel pin 20. Thrust ring 21. Thrust spacer			
Inner components			10. Thrust plate pre	thrust plate sformed packing				
Turbine impeller / shaft			11. Sealing ring					
Control housing asser	nbly							
Remediate / Repair Activity			Turbocharger A	Assembly Inspection	Date Status (O	K/NG) Remark		
Compressor housing			QC Final Inspec	tion				
Turbo housing			Testing	Testing				
Compressor impeller			Labelling	Labelling				
Inner components			Dealers in / Ct	Packaging / Storage / Install on truck		1		
Turbine impeller / shaft			Packaging / Stor					
Control housing asser	mbly		(0.0)	(NO	ASSEA	STEPHER CO.		
à The Control of the		-	(Comment	ione a	WONG S	JENTERA SP		
Re-assembly			A STORY		100	amazao		
Turbocharger re-asser	nbly		Name:	Name:	Name:	XTEAYSIT		
		1 10	- ivame:	wame:	ivame:			

Date:

Position:

Name: Position: Date:

Name: Position:

Date: