HONG SENG ASSEMBLY SDN. BHD.

		Remanufacturing - [S	TA] Starter Motor				
Part No. / Serial No. Part Name			Chassis No.	Chassis No.		Approved by	
	[STA] Starter Motor						
Maker	Operator Name	Supervisor Name	Date In Da	te Out	_		
Inspection	Date OK	NG Remark					
Incoming Inspection / Core	Management		1				
Exterior							
Housing				40	a America	a	
Disassembly Process		•				999	
Housing	Housing						
Armature							
Drive pinion Intermediate Bracket							
Solenoid			2 17 18 1 19 21 20 22 23 3 4	5 6 7	7 8 9 10 24	11 12 13 14 15 16	
Brush Holder			1 - Securing screws 7 - Steel wash	er 13	- Shims 19 -	Intermediate bracket	
Cleaning / Paint			2 - Bearing bolt 8 - Synthetic v	vasher 14	4 - Lockwasher 20 -	Spring washer	
Housing			3 - Support washer 9 - Housing so		15 - End cap 21 - Nut 16 - Screws 22 - Drive pinion 17 - Circlip 23 - Shift lever		
Armature			4 - Rubber seal 10 - Washer 5 - Solenoid 11 - Brush hold				
Drive Pinion						201 T 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
Intermediate Bracket							
Solenoid							
Brush Holder							
			Starter Motor Assembly Inspection	n Date	Status (OK/NG)	Remark	
Remediate / Repair Activity			QC Final Inspection		\		
Housing			Testing				
Armature			Labelling				
Drive Pinion							
Intermediate Bracket			Packaging / Storage / Install on truc				
Solenoid			1		!		
Brush Holder]				

Re-assembly

	Starter Motor Re-Assembly							