HONG SENG ASSEMBLY SDN. BHD.

Re-assembly

Turbocharger Re-Assembly

Remanufacturing - [TUR] Turbocharger

			t Name	Kemanuracturing	g - [TUR] Turbocha						
Part No. / Serial No.			Chassis No.			Checked	by	Approved by			
	[TUR] Turbocharger										
Maker	Maker Operator Name		Supervisor Name		Date I	n	Date Out				
Inspection	on	Date OK	NG	Remark							
	<u> </u>				-					1	
Incoming Inspection / Co	ore Management					1		1 3	1		
Exterior								The d	300	J)	
Housing			1 1		1	Fin	1 (
Disassembly Process					1	(0);)		5	*	
Compressor Housing					1					29-1-	
Turbo Housing					1		"	s		00%	
Compressor Impeller					5 7 6 9 10 11 12 13 6 7 6 9 10 11 12 13			111	-	7	
Inner Components										18	
Turbine Impeller / Shaft					800	7.000,000					
Control Housing Assembly				21 2			20 19				
Cleaning / Paint	,	•			West.						
Compressor Housing				1. Compresso 2. Compresso	or housing cle	sembly amp	12. Thrust bearing 13. Impeller shaft bearing				
Turbo Housing				Name plate Turbine housing Locking plate			14. Center housing oil reservoir plug 15. Snap ring 16. Turbine impeller and shaft				
Compressor Impeller				6. Compressor impeller 7. Capscrew			17. Impeller retaining nut 18. Center housing assembly 19. Center housing dowel pin				
Inner Components	Inner Components				10. Thrust pla	10. Thrust plate preformed packing			20. Thrust ring 25. Thrust spacer		
Turbine Impeller / Shaft					11. Sealing ring						
Control Housing Asser	nbly										
•	•	•	•		-						
Remediate / Repair Activity				Turbocharger As	ssembly Insp	pection Date	Status	F	Remark		
Compressor Housing	Compressor Housing				¬		-	(OK/NG)			
Turbo Housing	Turbo Housing				QC Final Inspection	on					
Compressor Impeller	Compressor Impeller				Testing						
Inner Components	Inner Components				Labelling						
Turbine Impeller / Shaft					Packaging / Storage / Install on truck						
Control Housing Asser	nbly				1						