HONG SENG ASSEMBLY SDN. BHD.

Remanufacturing - [STA] Starter Motor

Remandacturing - [51A] Starter Motor							
Part No. / Serial No.	Part :	Chas	sis No.	Checked by	Approved by		
	[STA] Sta						
Maker	Operator Name	Supervisor Name	Date In	Date Out			
Inspect	ion Date OK	NG Remark					
ньресс		110					

Inspection	Date OK	NG	Remark					
Incoming Inspection / Core Manager Exterior Housing	ment							mar a f
Disassembly Process Housing Armature Drive pinion								
Intermediate Bracket Solenoid								
Brush Holder				2 17 18 1 19 21 20 1 - Securing screws	7 - Steel washer	7 8 9 1 13 - Shims	0 24 11 12 19 - Intermediate	13 14 15 16 bracket
Cleaning / Paint				2 - Bearing bolt	8 - Synthetic washer	14 - Lockwasher	20 - Spring wash	her
Housing				3 - Support washer	9 - Housing screws	15 - End cap	21 - Nut	87
Armature				4 - Rubber seal 5 - Solenoid	10 - Washer 11 - Brush holder	16 - Screws 17 - Circlip	22 - Drive pinior 23 - Shift lever	1
Drive Pinion				6 - Armature	12 - End plate	18 - Stop ring	24 - Housing	
Intermediate Bracket				(#) Committee	grac474610/8072011	ARREST TOTAL TRANSPORTER		
Solenoid								
Brush Holder								

Remediate / Repair Activity

Housing		
Armature		
Drive Pinion		
Intermediate Bracket		
Solenoid		
Brush Holder		

Starter Motor Assembly Inspection	Date	Status (OK / NG)	Remark
QC Final Inspection	·		
Testing	·		
Labelling	·		
Packaging / Storage / Install on truck			

Re-assembly

Starter Motor Re-Assembly		
Starter Motor Re-Assembly		