HONG SENG ASSEMBLY SDN. BHD.

Alternator Assembly

Remanufacturing - [ALT] Alternator

Part No. / Serial No.	Part Name [ALT] Alternator					Chassis No.			Checked b	y Approved by
							γ		_	
Maker	Operator Na	ame			Supervisor Name	Date In	Date	Out	-	
Turnerati		Data	OV	NC	Damark	L				
Inspection Date OK NG			Remark	-						
Incoming Inspection / Co	ore Management					at the second			11	10. Rear cover 11. Stator assembly
Exterior					7	5			12. Nuts 13. Fan guide 14. Battery terminal	
Housing						8	6	MARC		15. Condenser16. Diode assembly
Disassembly Process						2	/ / /	2		17. Brush and IC regulator assembly
Front Cover						12/20				
Rear Cover								10	STREET, LA	
Stator Assembly							17	17 & &		
Diode Assembly					16 15 (CD) S					
Brush and IC Regulator Assembly										
Pulley							13			
Cleaning / Paint						1. Bolts	1 / /3			9
Front Cover					1. Bolts 2. Nut 3. Pulley 4. Rotor assembly 5. Screw 6. Bearing retainer 7. Front bearing 8. Front cover 9. Nuts					
Rear Cover										
Stator Assembly										
Rotor Assembly				- Salah (Muradan)						
Diode Assembly]				
Brush and IC Regulato	or Assembly		Ī							
Pulley						Alternator Assembly Insp	ection	Date	Status	Remark
Remediate / Repair Activ	vity					_			(OK/NG)	
Front Cover						QC Final Inspection				
Rear Cover						Testing				
Stator Assembly						Labelling				
Rotor Assembly						Packaging / Storage / Inst	all on truck			
Diode Assembly						1				
Brush and IC Regulato	or Assembly					1				
Pulley						1				
Re-assembly	•					_				