



- 1 Cover SS with preservative film to isolate adhesive.
- 2 Wire SG and cover SG with scotch tap to isolate adhesive.
- 3 Insert absorbent wool between SS and SG to absorb adhesive.
- 4 Mix AE Resin with Curing Agent 10 by weight ratio of 10.0/1.5
- 5 Clean SG surface and internal surface of skeleton
- 6 Coat SG with internal skeleton surface with prepared adhesive.
- 7 Pre-tighten and curing
- 8 Disassemble SS