

## ARMGO MGA U-Seal Bracket Installation Instructions for all years MGA

- 1. It is useful to make a template out of cardboard or paper that shows the exact position of the old U-seal bracket relative to the center crossmember. One template should be made for each bracket, as the left and right sides are located at different angles to the crossmember.
- 2. Once this template is made, the remnants of the old bracket can be cut away using a thin disk on a die grinder or body grinder.
- 3. After the old bracket is removed, the new bracket can be located using the previously made template. It is best to test fit a new seal and the transmission tunnel to the chassis before welding to ensure that the bracket is fitted in the correct position. Remove the seal and transmission tunnel before welding so that they are not damaged.
- 4. Fillet-weld the bracket into place using the MIG or other appropriate welding method. The factory did not grind these welds when finished.

**&** 

#P1142



## ARMGO MGA U-Seal Bracket Installation Instructions for all years MGA

- 1. It is useful to make a template out of cardboard or paper that shows the exact position of the old U-seal bracket relative to the center crossmember. One template should be made for each bracket, as the left and right sides are located at different angles to the crossmember.
- 2. Once this template is made, the remnants of the old bracket can be cut away using a thin disk on a die grinder or body grinder.
- 3. After the old bracket is removed, the new bracket can be located using the previously made template. It is best to test fit a new seal and the transmission tunnel to the chassis before welding to ensure that the bracket is fitted in the correct position. Remove the seal and transmission tunnel before welding so that they are not damaged.
- 4. Fillet-weld the bracket into place using the MIG or other appropriate welding method. The factory did not grind these welds when finished.

