

Alkine Sour Water Corrosion Calculation for Asset ID ssss

Asset Name/ID

SSSS

H2S concentration in system

It is suggested to determine NH4HS value with ionic process models. However, approximate values may be calculated from API 581 Table 2.B.7.1

1.50 wt%

NH3 concentration in system

It is suggested to determine $\,$ NH4HS $\,$ value with ionic process models. However, approximate values may be calculated from API 581 Table 2.B.7.1

4.00 wt%

NH3 concentration in system

Determine the concentration of the H2SO4 present in this equipment/piping. If analytical results are not readily available, it should be estimated by a knowledgeable process engineer 2.25 wt%

Stream Velocity

The vapor phase velocity should be used in a two-phase system. The liquid phase velocity should be used in a liquid full system.

5.00 m/s

%mol H2S in the system

1.50 %

System pressure

Fill the Total system pressure psia 120.00 psia

H2S partial pressure

Fill the Total system pressure KPa 30.00 psia

Baseline CR mm/yr

0.12 mm/yr

Baseline CR mpy

4.59 mpy

Adjusted CR mm/yr

0.92 mm/yr



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Adjusted CR mpy

36.17 mpy

Corrosion Damage Morphology

General thinnig

Remaining Life and Next Inspection Date Calculation

Corrosion Rate (overwritten)

Corrosion Rate Overwritten by the user **Yes**

Material Thickness Units

Units of the thickness in

T Actual

Current thickness of the material 0.9

T Required

 $\label{eq:minimum required thickness for safe operation } 0.85$

Selected Date

Start date of the remaining life Tue Apr 01 2025

Remaining Life years/Retirement date

1.38 / Wed Aug 19 2026

Do you want to estimate the next inspection date?

Next inspection date No