

# Alkine Sour Water Corrosion Calculation for Asset ID asdsa

### Asset Name/ID

asdsa

### **H2S** concentration in system

It is suggested to determine NH4HS value with ionic process models. However, approximate values may be calculated from API 581 Table 2.B.7.1

1.50 wt%

### NH3 concentration in system

It is suggested to determine NH4HS value with ionic process models. However, approximate values may be calculated from API 581 Table 2.B.7.1

4.00 wt%

### NH3 concentration in system

Determine the concentration of the H2SO4 present in this equipment/piping. If analytical results are not readily available, it should be estimated by a knowledgeable process engineer 2.25 wt%

### **Stream Velocity**

The vapor phase velocity should be used in a two-phase system. The liquid phase velocity should be used in a liquid full system.

5.00 m/s

# %mol H2S in the system

1.50 %

### System pressure

Fill the Total system pressure psia 120.00 psia

### **H2S** partial pressure

Fill the Total system pressure KPa 30.00 psia

### Baseline CR mm/yr

0.12 mm/yr

### **Baseline CR mpy**

4.59 mpy

## Adjusted CR mm/yr

0.92 mm/yr



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# Adjusted CR mpy

36.17 mpy

# **Corrosion Damage Morphology**

General thinnig

# Remaining Life and Next Inspection Date Calculation

# **Corrosion Rate (overwritten)**

Corrosion Rate Overwritten by the user No

### **Material Thickness Units**

Units of the thickness in

### **T** Actual

Current thickness of the material 0.9

### T Required

 $\begin{array}{l} \mbox{Minimum required thickness for safe operation} \\ \mbox{0.85} \end{array}$ 

#### **Selected Date**

Start date of the remaining life Tue Apr 01 2025

## Remaining Life years/Retirement date

1.38 / Wed Aug 19 2026

### Do you want to estimate the next inspection date?

Next inspection date No

### Recommended next inspection date based on t actual date

Recommended next internal or on-stream inspection date (one-half remaining life or 0.69 years, whichever is less)
Wed Dec 10 2025



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