

Alkine Sour Water Corrosion Calculation for Asset ID k

Asset Name/ID

k

H2S concentration in system

It is suggested to determine NH4HS value with ionic process models. However, approximate values may be calculated from API 581 Table 2.B.7.1

1.40 wt%

NH3 concentration in system

It is suggested to determine $\,$ NH4HS $\,$ value with ionic process models. However, approximate values may be calculated from API 581 Table 2.B.7.1

4.00 wt%

NH3 concentration in system

Determine the concentration of the H2SO4 present in this equipment/piping. If analytical results are not readily available, it should be estimated by a knowledgeable process engineer $2.10~\rm wt\%$

Stream Velocity

The vapor phase velocity should be used in a two-phase system. The liquid phase velocity should be used in a liquid full system.

5.00 m/s

%mol H2S in the system

1.40 %

System pressure

Fill the Total system pressure psia 120.00 psia

H2S partial pressure

Fill the Total system pressure KPa 26.00 psia

Baseline CR mm/yr

0.11 mm/yr

Baseline CR mpy

4.33 mpy

Adjusted CR mm/yr

0.17 mm/yr



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Adjusted CR mpy 6.82 mpy

Corrosion Damage Morphology General thinnig