

Procedure for Adjusting Conveyor Chain

Equipment required

- Come-Along
- Chain of Correct Size

1. Find a section of chain to be removed
2. Ensure conveyor is stopped and won't be started
3. In equipment room locate the conveyor tensioner and disable air
4. Bleed the system with the bleeder valve on tensioner
 - a. If able get a second person to operate bleed valve
5. Attach come-along on far side of dolly at either end of section to be removed
6. Tighten and release air as needed to compress chain
7. Remove old section and replace with new making sure there aren't any twists in chain
8. Remove come-along, close bleeder valve, and re-open supply valve
9. Place removed section of chain in equipment room for resizing