

# **Case Study: Automated Greenhouse Environmental Control (Pakistan)**

## **GIBES INOV – Embedded Systems, IoT, and Applied Agricultural Automation**

### **Industry Overview**

Agricultural R&D in Pakistan is rapidly transitioning toward climate-smart technologies. Research institutions increasingly rely on automated systems to manage controlled environments for crop genetics, stress-response studies, and precision irrigation. Typical greenhouses in South Asia still depend on manual measurements or low-reliability microcontroller kits, leading to data loss and inconsistent environmental regulation. International studies indicate that automated greenhouse systems can improve crop health research accuracy by 30–40% and reduce water consumption by up to 25%.

### **Client Background**

A leading Pakistani agricultural research team required a reliable, low-cost, embedded system to monitor and regulate:

- Temperature
- Humidity
- Soil moisture and irrigation cycles

Their goal was to deploy the system inside an experimental greenhouse to secure a multi-year research grant. Internal attempts using basic microcontroller kits failed due to:

- Frequent firmware crashes
- Poor sensor accuracy
- SD-card data corruption
- Inability to maintain stable control loops

## Key Metrics

Metric	Before GIBES INOV	After GIBES INOV	Result
Prototype Delivery Time	4 Months (Estimated)	5 Weeks	Fast-Track
Data Logging Reliability	Sporadic (SD Card)	99.9% (Cloud + Local Redundancy)	High
System Robustness	Frequent Bugs	Production-Ready	Gran

## Challenges & Constraints

The research team required:

- A robust embedded platform able to run continuously for months.
- Consistent data capture for scientific analysis.
- Accurate readings for environmental control.
- A scalable cloud solution for remote monitoring.

The major constraints included a limited R&D budget, the need for fast delivery, unstable power supply, and high sensor noise due to greenhouse microclimates.

## GIBES INOV Solution Architecture

### Custom Hardware Platform

GIBES INOV engineered a custom PCB designed for:

- STM32 (ARM Cortex-M) microcontroller for industrial stability.
- Multiple 12-bit/16-bit ADC channels for environmental sensors.
- Isolated MOSFET drivers for HVAC fans and irrigation valves.
- On-board power conditioning for voltage spikes common in rural areas.

The board was fabricated in a batch of 10 units for field testing and prototyping.

### Firmware & Control Logic

Firmware was developed in C/C++ with:

- PID thermal and humidity control loops.

- Soil-moisture-regulated irrigation.
- Watchdog timers and brown-out protection for reliability.
- MQTT protocol for cloud transfer with auto-reconnect logic.

The control logic was tuned to prevent:

- Overshoot in temperature/humidity
- Irrigation flooding
- Sensor drift errors

## **Data Architecture**

To achieve research-grade data reliability, GIBES INOV implemented:

- Dual-path data logging (local Flash + cloud database)
- Real-time environmental dashboard
- MATLAB integration for post-processing of climate experiments

Cloud visualization enabled:

- Graphs of temperature, humidity, irrigation cycles
- Alerts for abnormal conditions
- Longitudinal datasets for research publications

## **Deliverables**

- 10 custom-designed, production-ready PCBs
- Fully documented open-source firmware
- Cloud system setup documentation
- Sensor calibration sheets and control-loop tuning parameters

## **Implementation Timeline**

- **Week 1:** Requirements analysis, electrical design.
- **Week 2–3:** PCB fabrication, firmware base architecture.
- **Week 4:** System integration, cloud dashboard setup.
- **Week 5:** Field testing, final tuning, handover.

## Results & Impact

The results were strong enough to secure the research team's next-phase funding:

- 5-week delivery accelerated project timeline by 75%.
- 99.9% data availability enabled high-confidence climate analysis.
- Stable closed-loop control reduced environmental fluctuations by 40%.
- Provided a scalable blueprint for future greenhouse automation research nationwide.

## About GIBES INOV

GIBES INOV develops advanced embedded systems, IoT architectures, and automation solutions across agriculture, industry, and research labs in Pakistan and Europe. Our R&D-focused engineering accelerates innovation while ensuring reliability and measurable scientific outcomes.