

8000 107 117

4144010068.R422360 - GIA CONG - 22/04/2024

REV.	DATE	DESCRIPTION	REF.No.	DWN.	DSGND.	CHKD.	CUTTING TOLERANCE	
init.	2021/06/07	New production.	DVCS-0398	Do Quang Hien	Pham Phu Quoc	Ha Ngoc Tien	$0.5 \leq \leq 6$	± 0.1
△							$6 < \leq 30$	± 0.2
△							$30 < \leq 120$	± 0.3
△							$120 < \leq 400$	± 0.5

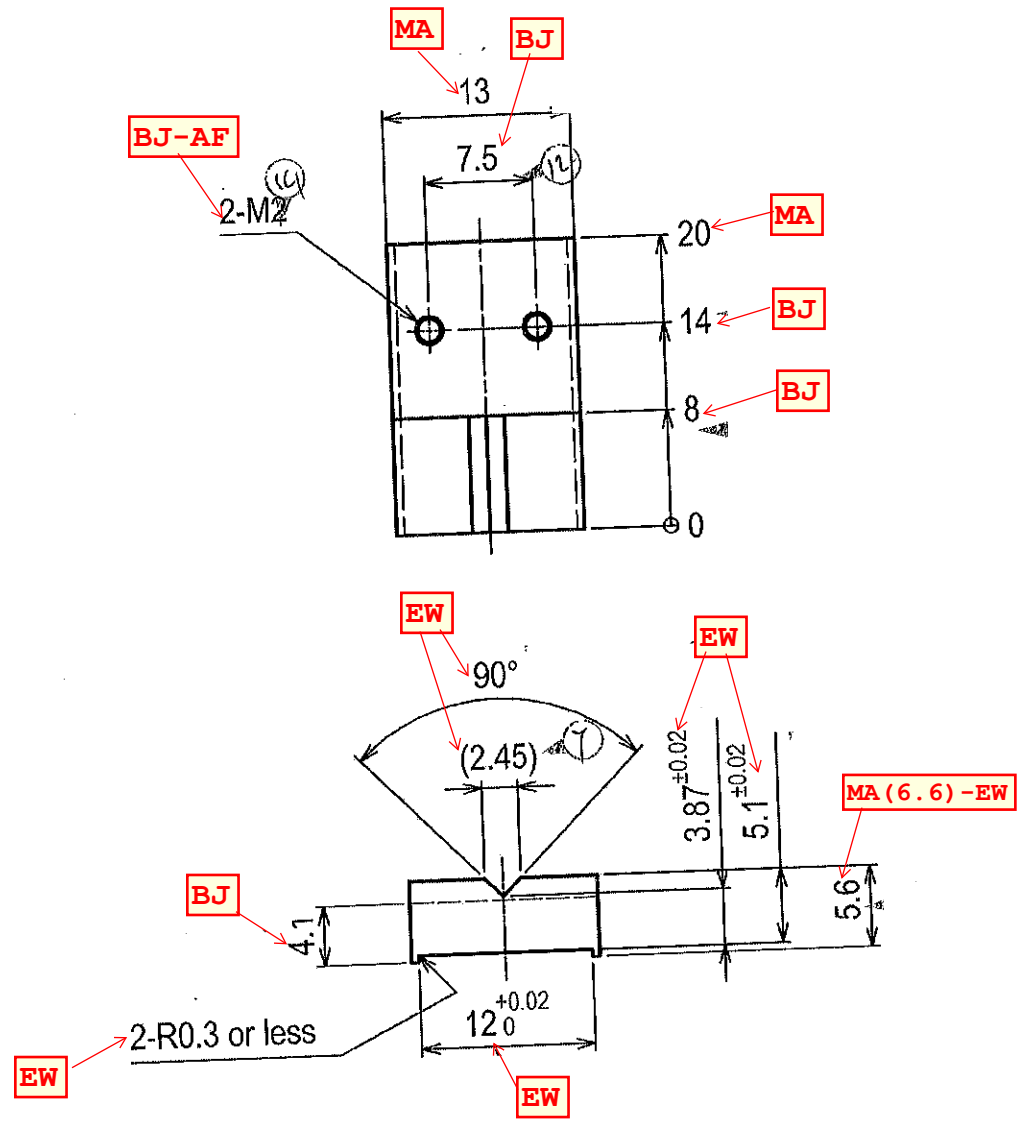
TOLERANCES NOT OTHERWISE SPECIFIED APPLIES JIS B 0405-m, JIS B 0410-k

FINISH MARKS

Ra 3.2

Not indicate

C0.3



S CHUẨN

CHKD.	MATERIAL	SCALE	TITLE	PARTS NAME
Ha Ngoc Tien	C1720	2:1	部品図 PART DRAWING	爪 CLAW
DSGND.	SURFACE	SIZE	部品図 部品圖	爪 爪
Pham Phu Quoc	HG(315DC-180M)	A4	DATE	DWG.No.
DWN.	QUENCH&TEMPER		2016/10/16	R422360
Pham Phu Quoc	HRC 37 45			

MAZUCHI MOTOR CO., LTD.

SNO: **R422360**

SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:

NGƯỜI THIẾT LẬP: **10197**

DIỄN GIẢI	THỜI GIAN CHUẨN 1P
1.VẬT LIỆU: C1720 T16*11*25	AA1:20 MA1:25 BJ:25 AF:10 HT1:40 EW1:60 AF2:10 KT