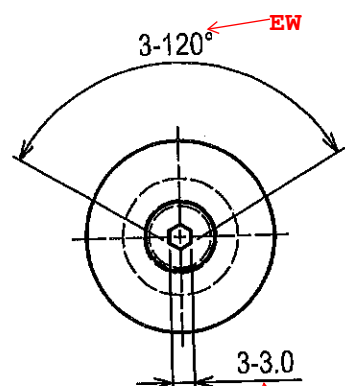
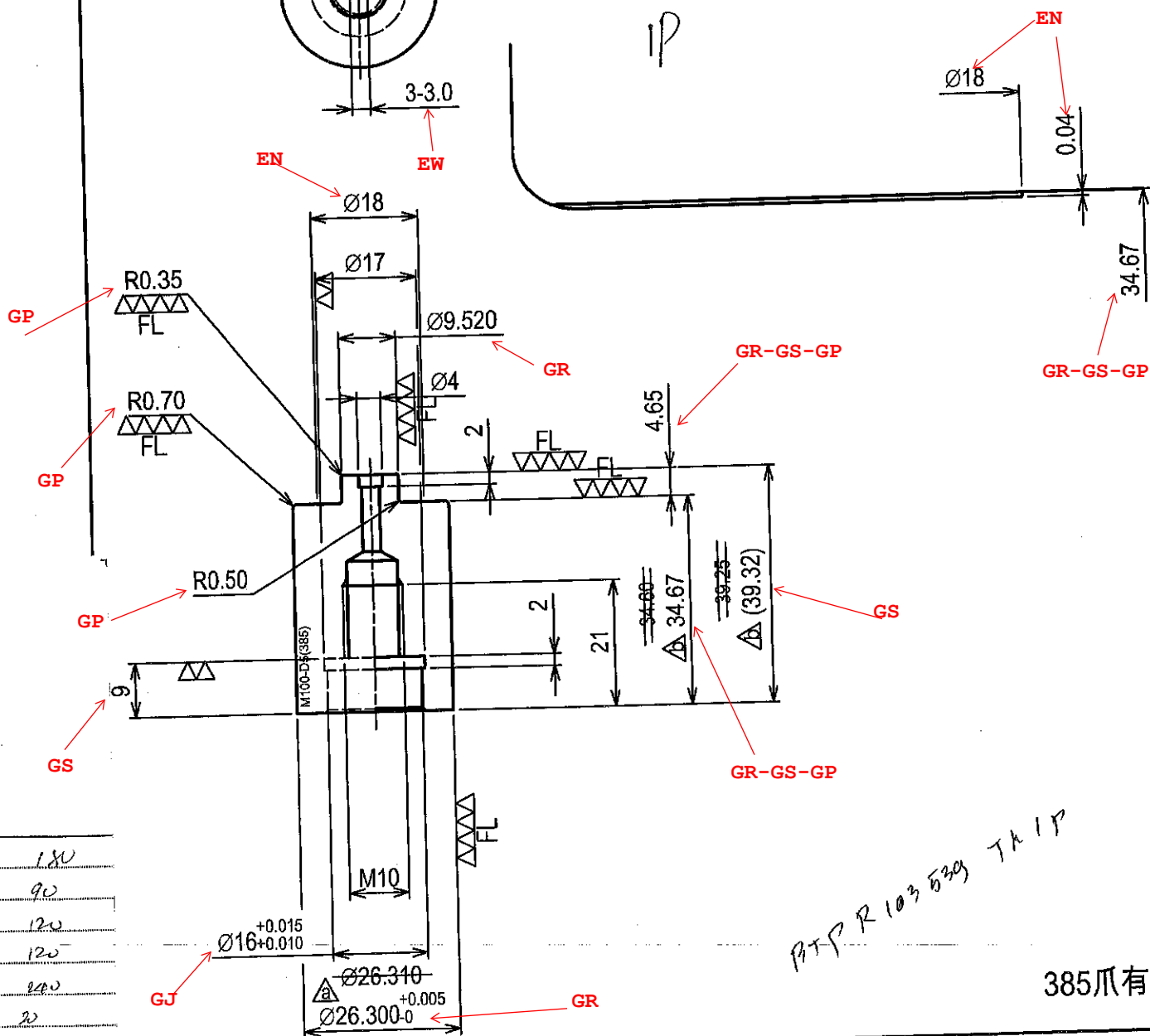


| REV.  | DATE       | DESCRIPTION | REF.No.          | DWN.            | CHKD.          | CUTTING TOLERANCE |        |          |        |
|-------|------------|-------------|------------------|-----------------|----------------|-------------------|--------|----------|--------|
| init. | 2017/7/20  | 新規設計        |                  | K.Kamakura      | K.Indei        | 0.0000            | ±0.002 | 0.000 +0 | +0     |
|       |            |             |                  |                 |                |                   |        |          | -0.005 |
|       | 2017/10/23 | 寸法変更        | VDM-XLB-1710-006 | Peng_Wai_Chun   | Chang_Mu_Tsun  | 0.000             | ±0.005 | 0.000 -0 | +0.005 |
|       |            |             |                  |                 |                |                   |        |          | -0     |
|       | 2017/11/30 | 寸法変更        | VDM-XLB-2011-013 | Chou_Fang_Hsien | Tasi_Chih_Hsin | 0.00              | ±0.01  | 0.00 +0  | +0.01  |
|       |            |             |                  |                 |                |                   |        |          | -0     |
|       |            |             |                  |                 |                | 0.0               | ±0.1   | 0.00 -0  | +0.01  |
|       |            |             |                  |                 |                |                   |        |          | -0     |
|       |            |             |                  |                 |                | 0.                | ±0.2   | 0.0 +0   | +0     |
|       |            |             |                  |                 |                |                   |        |          | -0.1   |
|       |            |             |                  |                 |                |                   |        | 0.0 -0   | +0.1   |
|       |            |             |                  |                 |                |                   |        |          | -0     |

|                                    |    |     |  |
|------------------------------------|----|-----|--|
| TOLERANCES NOT OTHERWISE SPECIFIED |    |     |  |
| FINISH MARKS                       |    |     |  |
| G                                  | FL | ( ) |  |



213 101 519A.  
IP



|     |
|-----|
| 180 |
| 90  |
| 120 |
| 120 |
| 240 |
| 20  |

BTP R103539 TAIP

385爪有用

| DSGND.        | CHKD.      | TITLE        | PARTS NAME |
|---------------|------------|--------------|------------|
| K.Kamakura    | K.Indei    | 部品図          | パンチ        |
| QUENCH&TEMPER | SURFACE    | PART DRAWING | PUNCH      |
| IRC 0°~0°     |            | 部品図          | 冲頭         |
|               |            | 部品図          | 冲头         |
| MATERIAL      | DATE       | SCALE        | DWG.No.    |
| WC(D30/HIP)   | 2017/07/20 | 1:1          | R103539    |

BTP R103539

MANUHE MOTOR CO.,LTD.

414.1010118

| SNO: R103539  |  |
|---|--|
| SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:  |  |
| NGƯỜI THIẾT LẬP: 10197  |  |
| DIỄN GIẢI   | THỜI GIAN CHUẨN 1P   |
| <b>1.VẬT LIỆU:</b><br><b>BTP R103539</b><br><br><b>2.THỜI GIAN GIA CÔNG</b><br><b>GR:</b><br>-Ø26.300=>ok<br>-Ø9.520=>ok<br><b>150 phút/pc</b><br><b>GS:</b><br>-34.670=>34.72<br>-39.32=>ok<br><b>70 phút/pc</b><br><b>GJ:</b><br>-Ø16.000=>ok<br><b>120 phút/pc</b><br><b>GP:</b><br>--R03.5=>ok<br>-R0.70=>ok<br>-4.65=>ok<br>-R0.50=>ok<br><b>150 phút/pc</b><br><b>EW:</b><br>3-3.0=>ok<br><b>60 phút/pc</b><br><b>EN:</b><br>-0.04=>ok<br>-Ø18=>ok<br><b>30 phút/pc</b><br><b>AF:</b><br>Đánh bóng=>ok<br><b>20 phút/pc</b> | GR:150<br>GS:70<br>GJ:120<br>GP:150<br>EW:60<br>EN:30<br>AF:20<br>KT |