

414.1040256

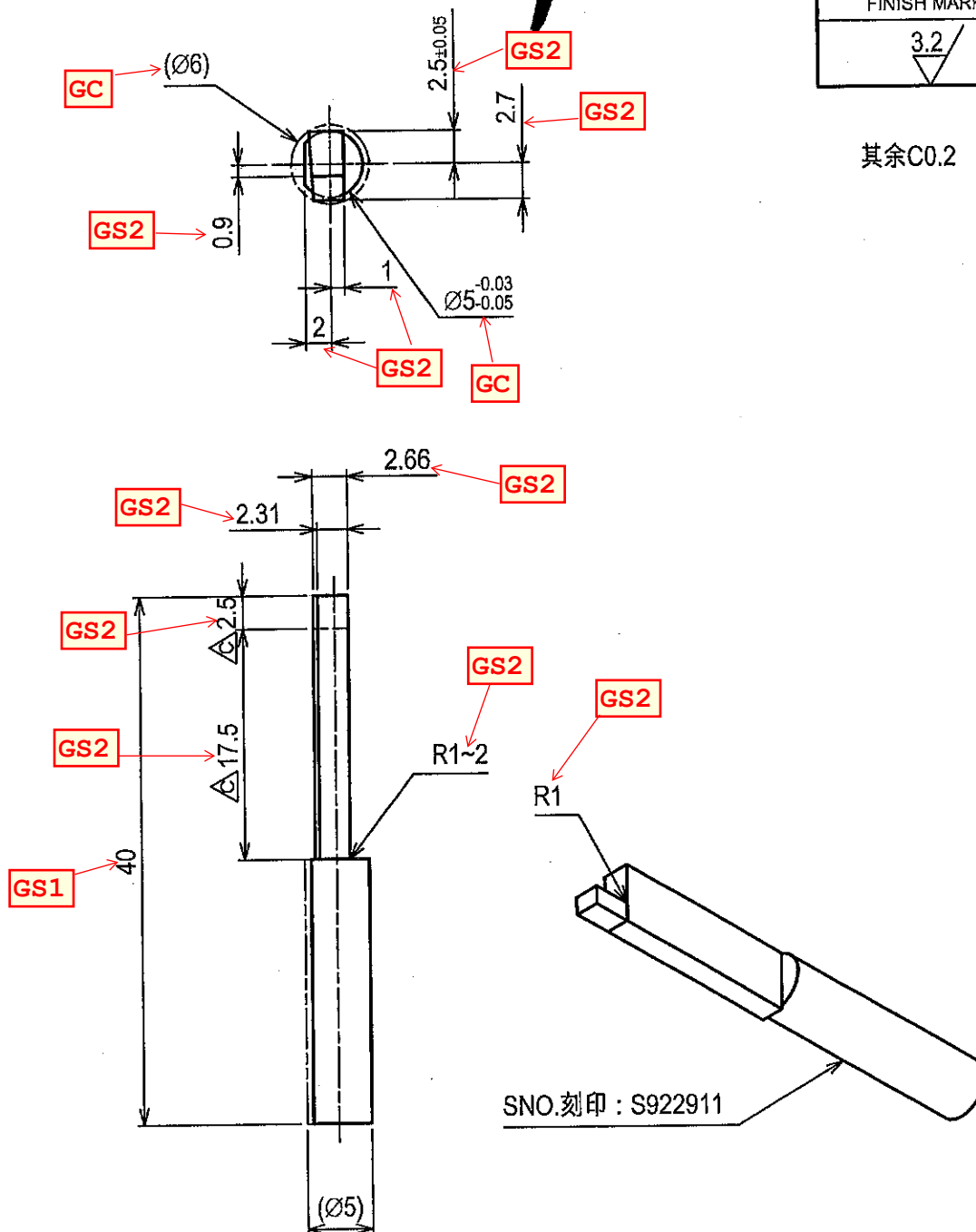
REV.	DATE	DESCRIPTION	REF.No.	DWN.	CHKD.	CUTTING TOLERANCE
init.	2014/06/28	新規設計	DDP-0327	Liao_Jian_Zhao	Zhou_Hong_Yu	0.5 ≤ , ≤ 6 ± 0.1
△	2014/06/28	図面更改	DDP-0327	Liao_Jian_Zhao	Zhou_Hong_Yu	6 < , ≤ 30 ± 0.2
△	2017/6/22	电极修理基準図面正规化	DES-17-06-008	Li_Ping	Zhao_Tian_Mei	30 < , ≤ 120 ± 0.3
△	2018/1/12	図面寸法変更	DES-18-01-002	He_Xiao_Li	Zhao_Tian_Mei	120 < , ≤ 400 ± 0.5

TOLERANCES NOT OTHERWISE SPECIFIED APPLIES JIS B 0405-m, JIS B 0419-k

FINISH MARKS

3.2

其余C0.2



- △ ※1: 再研磨等後の全長は34mm以上を確保する事
 ※2: 再研磨後には必ず、各種寸法を確認する事。

φ6 × 50

DSGND.	CHKD.	TITLE	PARTS NAME
Liao_Jian_Zhao	Zhou_Hong_Yu	部品図 PART DRAWING	電極 ELECTRODE
QUENCH&TEMPER	SURFACE	部品図 部品図	電極 电极
HRC 0°~0°			DWG.No.
MATERIAL	DATE	SCALE	
MO	2014/06/28	2:1	S922911

SNO: S922911	
SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG: 10 P	
NGƯỜI THIẾT LẬP: 10197	
DIỄN GIẢI	THỜI GIAN CHUẨN 1P
1.VẬT LIỆU: MO Ø6 X 50	GS1 : 2 GC : 20 GS2 : 20 AF : 1 AL : 1 KT