

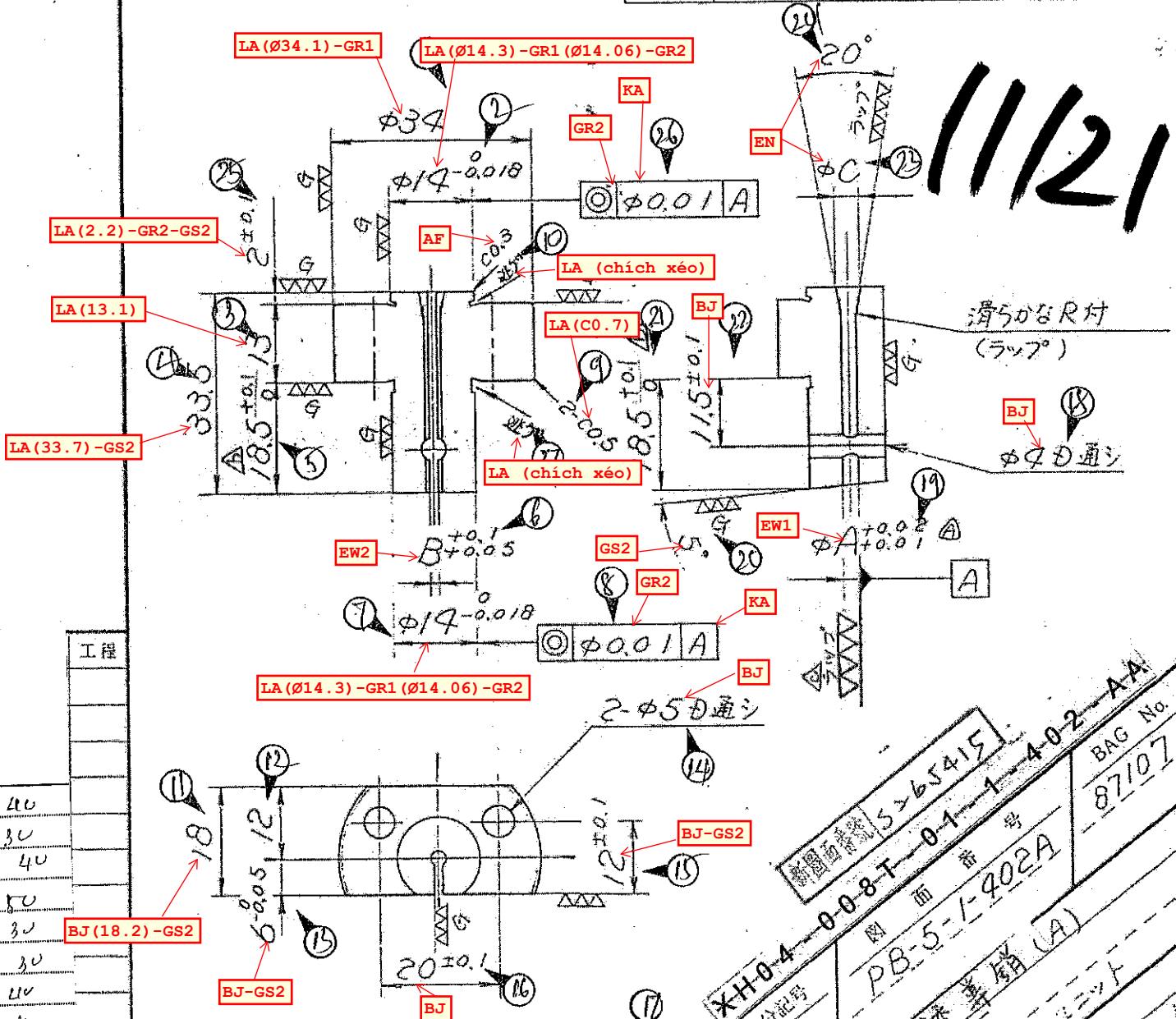
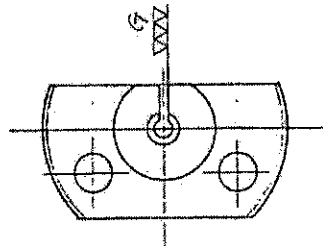
| 訂 | 改番 | 日付 | 訂正記事 | 担当 | 削り加工普通寸法公差 | |
|---|----|------------|---|-------------------|------------|-----------|
| 正 | ④ | 63.6.10 | 公差変更 $+0.03 \rightarrow +0.02$ $+0.03$ | 江 | 0.5以上6以下 | ± 0.1 |
| | ⑤ | 2014.2.10 | 公差変更 $\pm 0.1 \rightarrow +0.1$ 0 | 張 | 6ヲコエ30 | ± 0.2 |
| | | | | | 30~120 | ± 0.3 |
| | ⑥ | 2016.07.21 | 加工符号追加 | T-VNH-16-07-009 謝 | 120~315 | ± 0.5 |




213 209 023A
IP


































| 規格 | $\phi A \pm 0.02$ | $B \pm 0.15$ | ϕC | 個数 |
|------------|-------------------|--------------|----------|----|
| $\phi 1.5$ | 1.5 | 0.7 | 3.5 | |
| $\phi 2.0$ | 2.0 | 1.2 | 4.0 | 1 |
| $\phi 2.3$ | 2.3 | 1.5 | 4.3 | |
| $\phi 1.0$ | 1.0 | 0.5 | 3.0 | |


































LA chú ý: Không để
lại lỗ chống tâm
nhé





































































| 工程 |
|--------|
| |
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| |
| 40 |
| 30 |
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| BJ(18) |
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| 1 |
| 60 |
| 60 |
| 20 |
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






















| | | | |
|--------------|------|----------|---|
| 材質 | 熱處理 | 燒入 燒戻 | HRC 58~62 |
| GO 7 | 表面處理 | | |
| 個數 切換部品 / | 製造番号 | |  |

SNO: **S265415**

SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:

NGƯỜI THIẾT LẬP: **10197**

| DIỄN GIẢI | THỜI GIAN CHUẨN 1P |
|--|--|
| 1.VẬT LIỆU: G04(SLDMG) Ø36*44 | LA:60 BJ:40 HT:40 GR:40 ED:20 EW:60 GS1:20 GR2:40 GS2:40 KA:1 EW2:60 EN:30 AF:10 KT |