

REV	DATE	DESCRIPTION	REF.No.	DWN.	DSGND.	CHKD.	CUTTING TOLERANCE			
init							0.0000.	± 0.002	0.000 +0	+0 -0.005
△	2010/01/17	超硬材质,不需要硬度管理, 去掉硬度值		Li_Xin_Xin	Li_Xin_Xin	Ye_Chang_Jing	0.000	± 0.005	0.000 -0	+0.005 -0
△							0.00	± 0.01	0.00 +0	+0 -0.01
△							0.0	± 0.1	0.00 -0	+0.01 -0
△							0.	± 0.2	0.0 +0	+0 -0.1
									0.0 -0	+0.1 -0
							TOLERANCES NOT OTHERWISE SPECIFIED			
							FINISH MARKS			
							G WE ▽▽▽ (▽▽▽)			

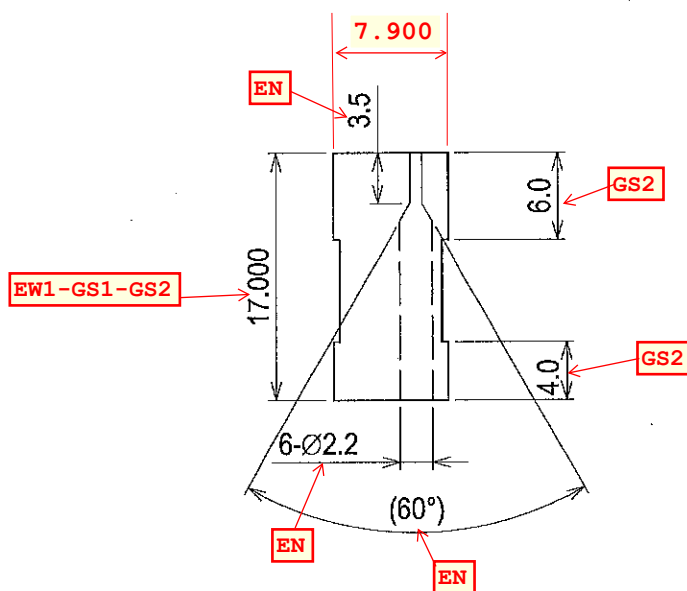
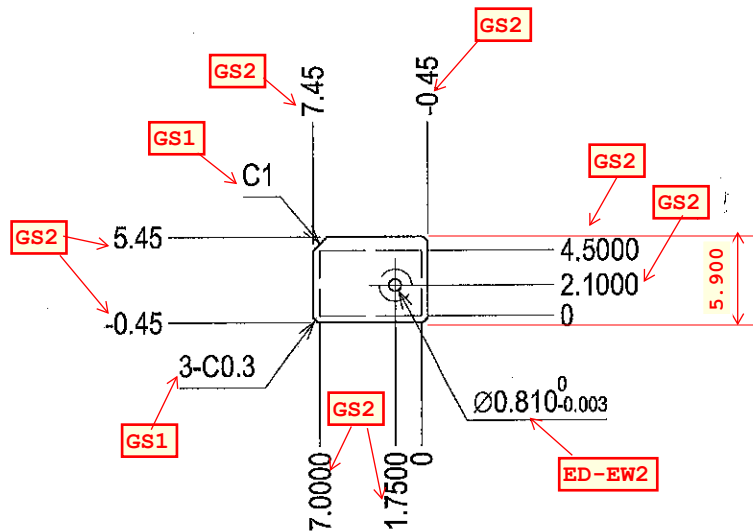
EW1 ra phôi:T8\*8.4\*17.5

GS1:

-17.000=&gt;luót sáng

-5.900=&gt;5.95

-7.900=&gt;7.95



T7 x 12 x 22

CHKD.	MATERIAL		TITLE	PARTS NAME
Cai_Wei_Feng	WC(D30/HIP)		部品図	ボス出しダイ
DSGND.	SURFACE	SCALE	PART DRAWING	BOSSING DIE
Li_Xin_Xin		1:1	部品図	凸柱加工下模
			部品圖	凸柱加工下模
DWN.	QUENCH&TEMPER	SIZE	DATE	DWG.No.
Li_Xin_Xin	HRC ~	A4	2018/12/20	R312401

MABUCHI MOTOR CO.,LTD.

SNO: <b>R312401</b>	
SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:	
NGƯỜI THIẾT LẬP: <b>10197</b>	
DIỄN GIẢI	THỜI GIAN CHUẨN 1P
<b>1.VẬT LIỆU:</b> <b>WCD30</b> <b>T7*10*20</b>	EW1:30 GS1:40 ED:40 EW2:60 GS2:120 EN:90 KT