

REV.	DATE	DESCRIPTION	REF.No.	DWN.	DSGND.	CHKD.	CUTTING TOLERANCE	
init.	2019/04/18			Nguyen Cong Yen	Pham Phu Quoc	Dong Khac Tu	$0.5 \leq \leq 6$	$\pm 0.1$
△							$6 < \leq 30$	$\pm 0.2$
△							$30 < \leq 120$	$\pm 0.3$
△							$120 < \leq 400$	$\pm 0.5$

**XUẤT BẢN VẼ**

BẢN VẼ DÙNG  
CHẾ TẠC - NGHIỆM THU

HỦY SAU KHI HOÀN TẤT  
ĐO NGOT COPY  
2023.10.31  
P.QLKTSX VDM

TOLERANCES NOT OTHERWISE  
SPECIFIED APPLIES JIS B 0405-m, JIS B 0419-k

FINISH MARKS

Ra 3.2

All C0.5

Technical drawing of a mechanical part with dimensions and annotations:

- Top view: 33, 20<sup>±0.1</sup>, 7.5, 36<sup>±0.1</sup>, 4-Ø6.6<sub>0</sub><sup>+0.05</sup><sub>-0.01</sub>6.5
- Front view: 135.5, 118.5, 11, 26, 13, 0.02 A, 4 -M4 helisert-2D (front, rear), 45°, 8, 14, 60, A
- Side view: 2-Ø5.5<sub>0</sub><sup>+0.05</sup><sub>-0.01</sub>9.5<sub>0</sub><sup>+0.05</sup><sub>-0.01</sub>5.4 rear side, Ø10<sub>0</sub><sup>+0.05</sup><sub>-0.01</sub>, 95.5<sub>0</sub><sup>+0.05</sup><sub>-0.01</sub>, 40<sub>0</sub><sup>+0.1</sup><sub>-0.05</sub>, 75.5<sub>0</sub><sup>+0.1</sup><sub>-0.05</sub>, 51<sub>0</sub><sup>+0.05</sup><sub>-0.01</sub>

**S CHUẨN**

CHKD.	MATERIAL		TITLE	PARTS NAME
Dong_Khac_Tu	BAKE		部品図	取付ブロック
DSGND.	SURFACE	SCALE	PART DRAWING	FIT BLOCK
Pham_Phu_Quoc		1:2	PART DRAWING	安裝块
DWN.	QUENCH&TEMPER	SIZE	DATE	DWG.No.
Pham_Phu_Quoc	HRC ~	A4	2019/04/18	<b>R304454</b>

SNO:	
SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:	
NGƯỜI THIẾT LẬP: 10197	
DIỄN GIẢI	THỜI GIAN CHUẨN 1P
<div>1.VẬT LIỆU:</div> <div>2.THỜI GIAN GIA CÔNG</div>	