

213. 306. 063 B 200P

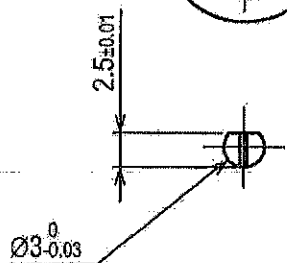
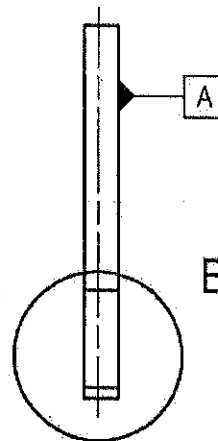
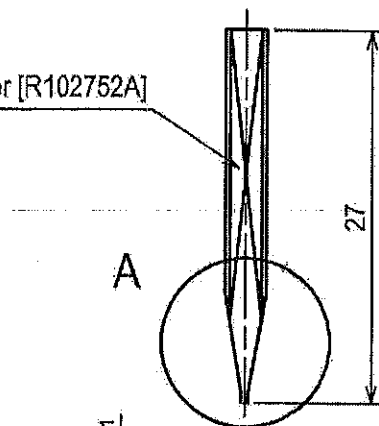
REV.	DATE	DESCRIPTION	REF.No.	DWN.	DSGND.	CHKD.	CUTTING TOLERANCE
Init.							$0.5 \leq \leq 6$ ± 0.1
△							$6 < \leq 30$ ± 0.2
△							$30 < \leq 120$ ± 0.3
△							$120 < \leq 400$ ± 0.5

TOLERANCES NOT OTHERWISE SPECIFIED APPLIES JIS B 0405-m, JIS B 0419-k

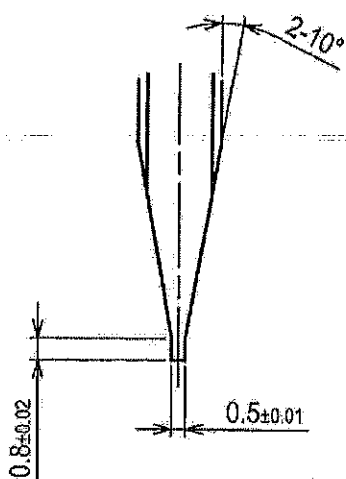
FINISH MARKS

0.8

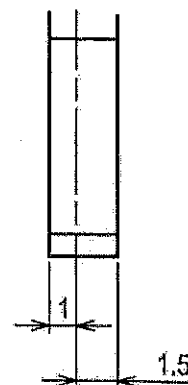
In lazer [R102752A]



A (2:1)



B (2:1)



出図

製作・検収用図面
検収完了後要廃棄
2023-06-17

VDM 生産支援課



CHKD.	MATERIAL	SCALE	TITLE	PARTS NAME
NINH 12338	YWP	2:1	PART DRAWING	ELECTRODE
DSGND.	SURFACE	SIZE	DATE	DWG.No.
Dao_Huu_Dai	QUENCH&TEMPER	A4	2022/06/10	R102752
Dao_Huu_Dai	HRC 0 ~ 0			DKAF384AAA-011002

SNO: R102752	
SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG: 60 P	
NGƯỜI THIẾT LẬP: 10197	
DIỄN GIẢI	THỜI GIAN CHUẨN 1P
1.VẬT LIỆU: YWP Ø3 X 32	GS:4 AF:0.3 AL:0.2 KT