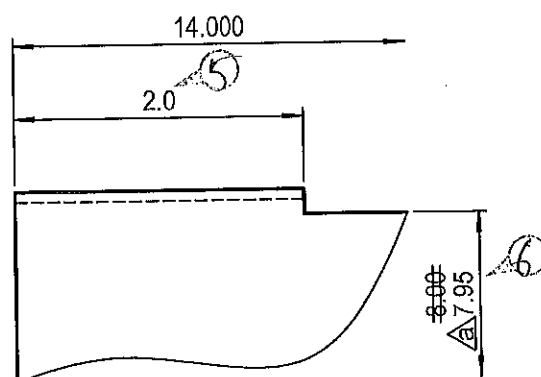
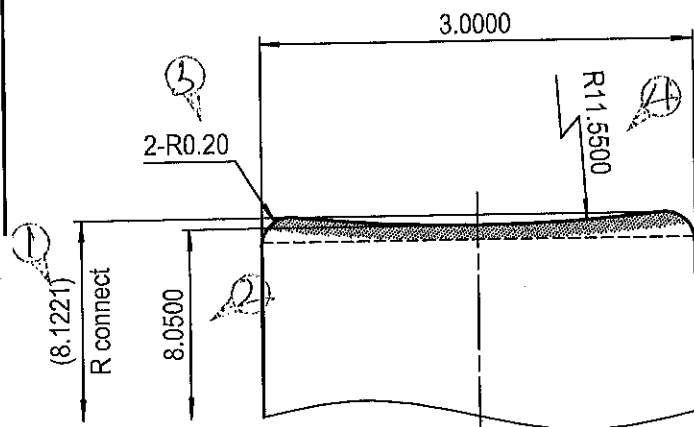
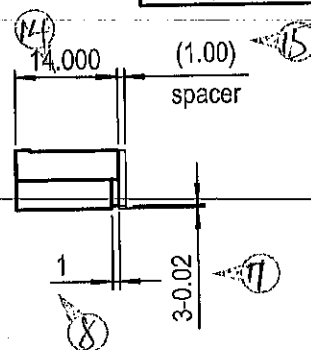
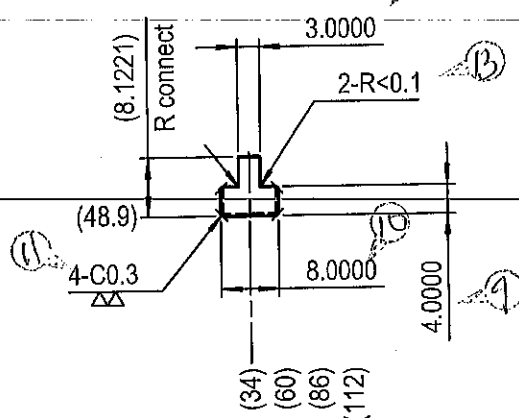


REV.	DATE	DESCRIPTION	REF.No.	DWGN.	DSGND.	CHKD.	CUTTING TOLERANCE			
init.	2018/09/04	新規設計		Lang Jin Yinn	Lang Jin Yinn	Chang Fu Rung	0.0000	± 0.002	0.000 +0	+0 -0.005
△a	2019/05/10	二ゲ追加と材質変更(KX01→WC(D30/HIP))(同現物)		Lang Jin Yinn	Lang Jin Yinn	Chang Fu Rung	0.000	± 0.005	0.000 -0	+0.005 -0
△							0.00	± 0.01	0.00 +0	+0 -0.01
△							0.0	± 0.1	0.00 -0	+0.01 -0
△							0.	± 0.2	0.0 +0	+0 -0.1
									0.0 -0	+0.1 -0
							TOLERANCES NOT OTHERWISE SPECIFIED			
							FINISH MARKS			
							G ▽▽ (▽▽)			

213.303.001B 10P



DETAIL (20:1)

△=請添附材質證明(共立合金製作所)=

ハッチング部は切刃の為、面取り不可(KC-019)

切刃二ゲ勾配ダイ上面より6'とする(KC-050)

△ 切刃再研磨の上限1.0 mm max.(13.000 mm以下の場合、使用不可)

Upper limit of cutting edge re-grinding amount 1.0 mm max.(Do not use less than 13.000 mm)

CHKD.	MATERIAL	SCALE	TITLE	PARTS NAME
Chang_Fu_Rung	WC(D30/HIP)	1:1	部品図	製品落としダイ
DSGND.	SURFACE	1:1	PART DRAWING	PROCESS GOODS OUT-DROP DIE
Lang Jin Yinn		1:1	PART DRAWING	製品冲落下模
DWN.	QUENCH&TEMPER	SIZE	DATE	DWG.No.
Lang Jin Yinn	HRC ~	A4	2018/09/04	R179506

MABUCHI MOTOR CO., LTD.

T9X11X17

414 303 0087

C2 A GP GS2 AF

90/
30/
800/
300

SNO:	
SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:	
NGƯỜI THIẾT LẬP: 10197	
DIỄN GIẢI	THỜI GIAN CHUẨN 1P
<div>1.VẬT LIỆU:</div> <div>2.THỜI GIAN GIA CÔNG</div>	