

6

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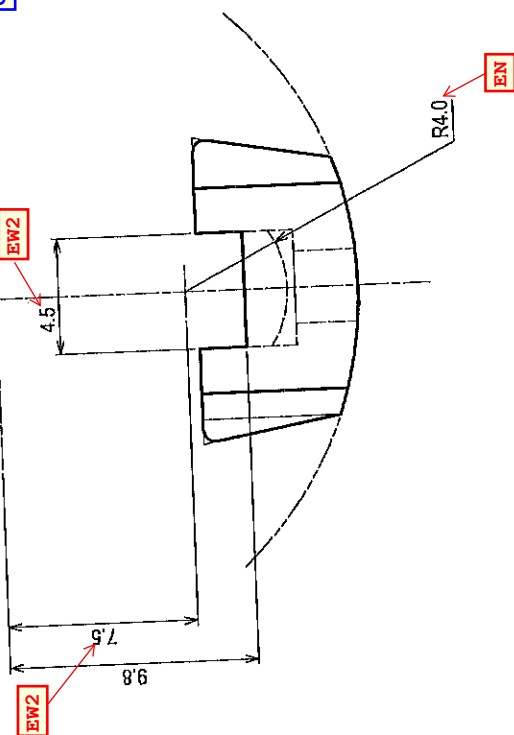
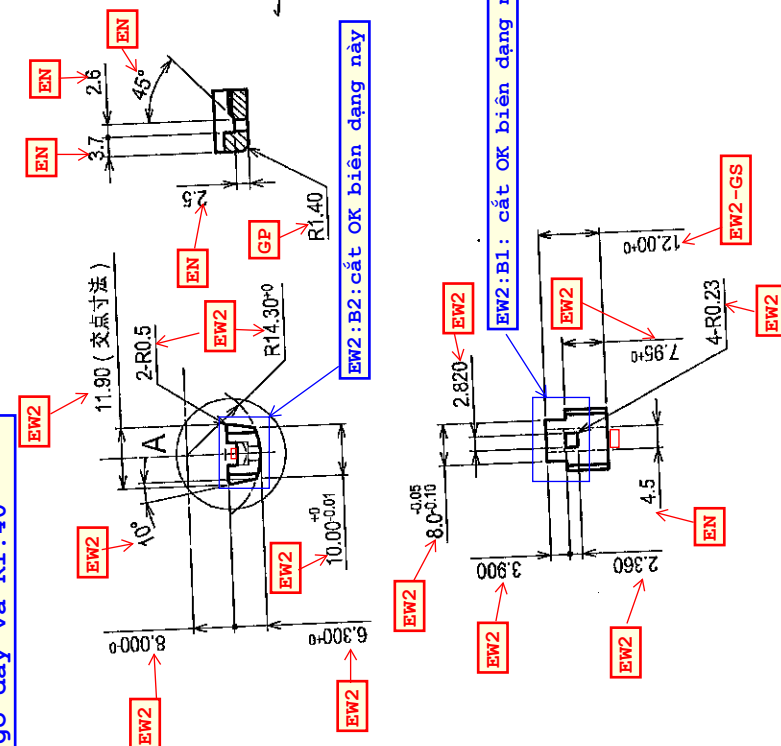
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213 106 060A.

2P

EW1 ra phôi T13*15*20
 GS1:mài ///,vuông góc
 ED:
 EW2:cắt bao biên dạng 2 lần
 GP:mài gờ dây và R1.40

A (5:1)



CUTTING TOLERANCE	CHKD.	DWN.	REF. No.	DESCRIPTION	DATE	REV.
0.000	0.000	0.000	0.000	0.000	0.000	0.000
0.005	0.005	0.005	0.005	0.005	0.005	0.005
0.01	0.01	0.01	0.01	0.01	0.01	0.01
0.02	0.02	0.02	0.02	0.02	0.02	0.02
0.05	0.05	0.05	0.05	0.05	0.05	0.05
0.1	0.1	0.1	0.1	0.1	0.1	0.1
0.2	0.2	0.2	0.2	0.2	0.2	0.2
0.5	0.5	0.5	0.5	0.5	0.5	0.5
1.0	1.0	1.0	1.0	1.0	1.0	1.0
2.0	2.0	2.0	2.0	2.0	2.0	2.0
5.0	5.0	5.0	5.0	5.0	5.0	5.0
10.0	10.0	10.0	10.0	10.0	10.0	10.0
20.0	20.0	20.0	20.0	20.0	20.0	20.0
50.0	50.0	50.0	50.0	50.0	50.0	50.0
100.0	100.0	100.0	100.0	100.0	100.0	100.0
200.0	200.0	200.0	200.0	200.0	200.0	200.0
500.0	500.0	500.0	500.0	500.0	500.0	500.0
1000.0	1000.0	1000.0	1000.0	1000.0	1000.0	1000.0

TOLERANCES NOT OTHERWISE SPECIFIED	FINISH MARKS
0.000	0.000
0.005	0.005
0.01	0.01
0.02	0.02
0.05	0.05
0.1	0.1
0.2	0.2
0.5	0.5
1.0	1.0
2.0	2.0
5.0	5.0
10.0	10.0
20.0	20.0
50.0	50.0
100.0	100.0
200.0	200.0
500.0	500.0
1000.0	1000.0

PARTS NAME		TITLE		DWN.		CHKD.		DATE		SCALE		5	
角穴ダイ		部品図		K. Shimegi		Y. Takahashi		2009/09/01		1:1		4	
SQUARE HOLE BLANKING DIE		PART DRAWING		QUENCH&TEMPER		SURFACE		HRC		MATERIAL		WC(D30H/P)	
方孔下模		部品図		DATE		2009/09/01		SCALE		1:1		5	
方孔下模		部品図		DWG. No.		S798257		MATERIAL		WC(D30H/P)		4	
MABUSHI MOTOR CO., LTD.		S798257		DATE		2009/09/01		SCALE		1:1		5	

SNO: **S798257**

SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:

NGƯỜI THIẾT LẬP: **10197**

DIỄN GIẢI	THỜI GIAN CHUẨN 1P
1.VẬT LIỆU: WCD30 T13*22*20	EW1:30 GS1:30 ED:20 EW2:200 GP:75 EN:90 KT