

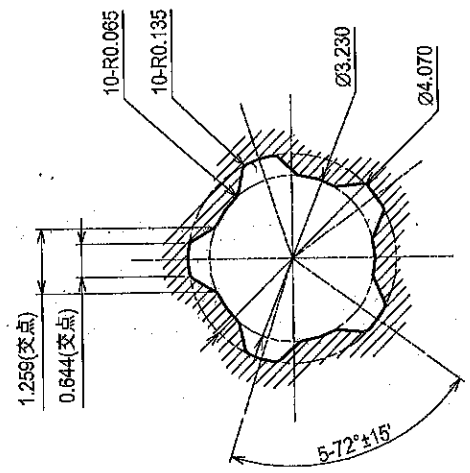
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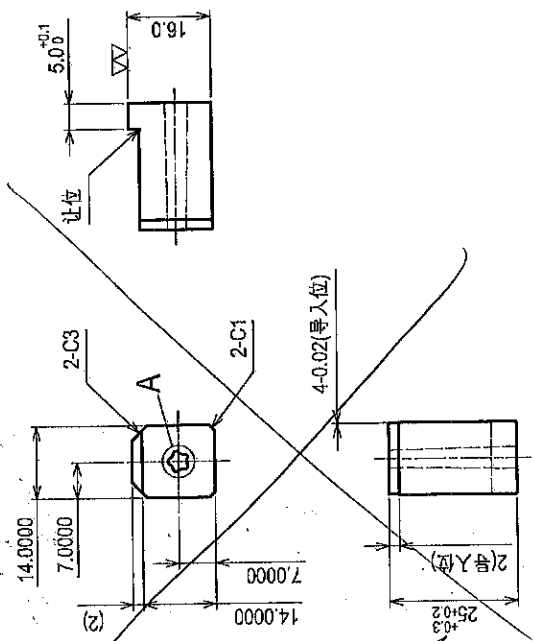
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5P

WE加工详图A(10:1)

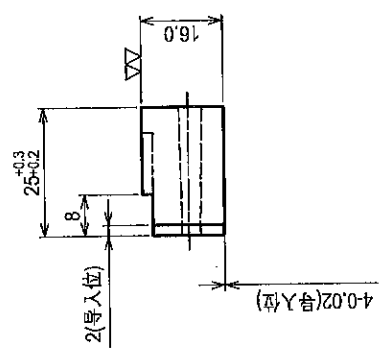
注1): 为切刃部, 不可倒角。
注2): 切刃部斜位, 从下模上面开始, 斜度为3'30"。



T26 X 17 X 19



金型组立时, 调整成与下
模板厚度相吻合的状态



备用品部分, 按下图进行加工;
精加工部分在各工厂进行。

414.1100239

| REV. | DATE | DESCRIPTION | REF.No. | DWN. | CHKD. | CUTTING TOLERANCE |
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| SNO: S869197 | |
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| NGƯỜI THIẾT LẬP: 10197 | |
| DIỄN GIẢI | THỜI GIAN CHUẨN 1P |
| <p>1.VẬT LIỆU: WCD30 T26*19*17</p> <p>2.THỜI GIAN GIA CÔNG -EW1: +16=>16.5 gia công thô 1 bên +14=>14.5 gia công thô 1 bên -2-C3&2-C1 gia công thô 1 bên =>50 phút/pc -GS: +16=>16.10 +14=>14.10 Đảm bảo vuông góc và song song Max=3 µm +2-C3&2-C1=>ok +25=>lướt sáng =>30 phút/pc -ED:Phóng điện lỗ xỏ dây 20 phút/Pc -EW2:Gia công tinh toàn bộ phần lỗ và 1 mặt kích thước 26 =>90 phút/pc -GS2: +Lắp Pin côn vào gia công Ok các kích thước 2-7.000,2-14.000 +Mài mặt lưới cắt ok kích thướcØ3.230 +Gia công 4-phần dẫn hướng =>50 phút/pc</p> | |