

6430 202 117

Rev 11198

| REV.  | DATE       | DESCRIPTION    | REF. NO. | DWN.         | DSGND.        | CHKD.            | CUTTING TOLERANCE |
|-------|------------|----------------|----------|--------------|---------------|------------------|-------------------|
| init. | 2020/12/29 | New production | VBS-542  | Vu_Thi_Tuyet | Pham_Phu_Quoc | guyen_Phuoc_Minh | 0.5 ≤ < 6 ± 0.1   |
| △     |            |                |          |              |               |                  | 6 < < 30 ± 0.2    |
| △     |            |                |          |              |               |                  | 30 < < 120 ± 0.3  |
| △     |            |                |          |              |               |                  | 120 < < 400 ± 0.5 |

TOLERANCES NOT OTHERWISE SPECIFIED APPLIES JIS B 0401, JIS B 0409-1

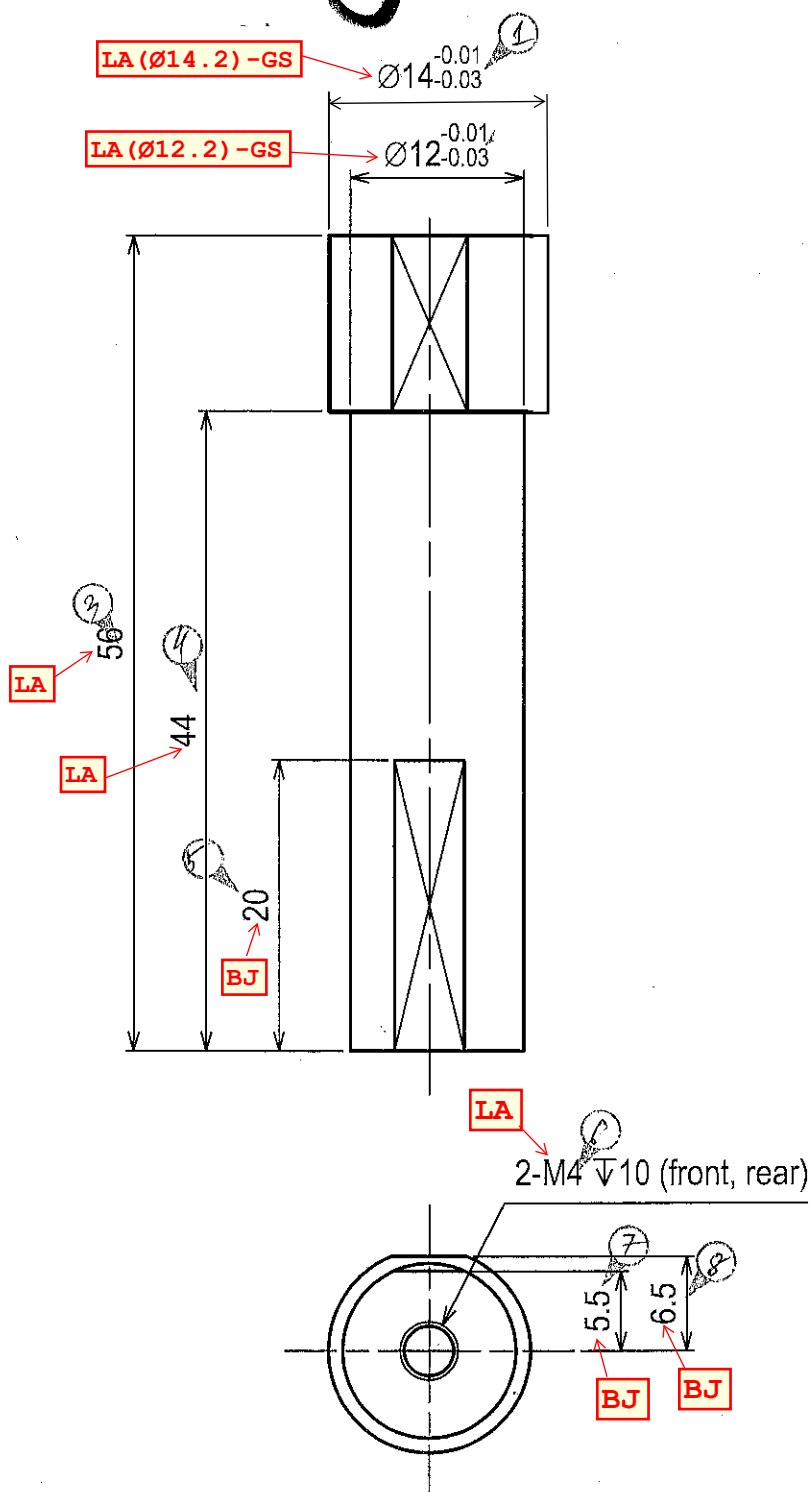
FINISH MARKS

▽ Ra 3.2

All C0.3

LA

BJ



| CHKD.            | MATERIAL      | SCALE | TITLE               | PARTS NAME    |
|------------------|---------------|-------|---------------------|---------------|
| guyen_Phuoc_Minh | NAK55         | 2:1   | 部品図<br>PART DRAWING | シャフト<br>SHAFT |
| DSGND.           | SURFACE       | SIZE  | 部品図<br>部品圖          | 軸<br>軸        |
| ham_Phu_Quoc     | SOB           | A4V   | DATE                | DWG.No.       |
| DWN.             | QUENCH&TEMPER |       | 2020/12/29          |               |
| ham_Phu_Quoc     | HRC 0 ~ 0     |       |                     | R398271       |

|                                  |                                  |
|----------------------------------|----------------------------------|
| SNO: R398271                     |                                  |
| SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG: |                                  |
| NGƯỜI THIẾT LẬP: 10197           |                                  |
| DIỄN GIẢI                        | THỜI GIAN CHUẨN 1P               |
| 1.VẬT LIỆU:<br>Ø16*61            | LA:30<br>BJ:20<br>GR:35<br>AB:10 |