REV.	DATE	DESCRIPTION	REF.No.	DWN.	CHKD.	CUTTING TOLERANCE	
init.	2016/11/07			Peng_Wei_Chun	Peng_Wei_Chun	$0.5 \leqq , \leqq 6$	± 0.1
△a	2022/01/04	公差誤記修正	VDM-XL8-2112-025	Hsu_Chan_Yen	Peng_Wei_Chun	$6 < , \leqq 30$	± 0.2
△						$30 < , \leqq 120$	± 0.3
△						$120 < , \leqq 400$	± 0.5

TOLERANCES NOT OTHERWISE SPECIFIED APPLIES JIS B 0405-m, JIS B 0419-k

FINISH MARKS

G   WE   ED
∇∇∇ (∇∇∇ ∇∇)

GS(C3.0)-GR

$R13.150^{+0.01}_{+0.015}$

△a $R13.150^{-0.01}_{-0.015}$

GS1-GS2-GR

$6.150^{-0.010}_{-0.015}$

7.000

GR

$18.000^{0}_{-0.005}$

GS1-GS2

2-C0.3

GS2

EW1:Cắt thô biên dạng GS1:
-6.15 lướt sáng
-18.000=>18.06
34.70=>34.76

EW1 cắt thô biên dạng này

GS2

1.590

ED-EW2

2.810WE

2.310WE

ED-EW2

3.03ED

EN

4-C0.5

GS2   EW1-GS2   EW1-GS2

2.500^{+0}

2-C0.2 $0.70^{-0.01}$

EN   2.0   EN

EW1-GS2

(0.11)

45°

EN

(34.70)

31.000

EW1-GS2

GS2   C1.6

2-R0.1

GS2

$3.00^{+0}_{-0.01}$

S CHUẨN   3.000

EW1-GS2   EW1-GS2
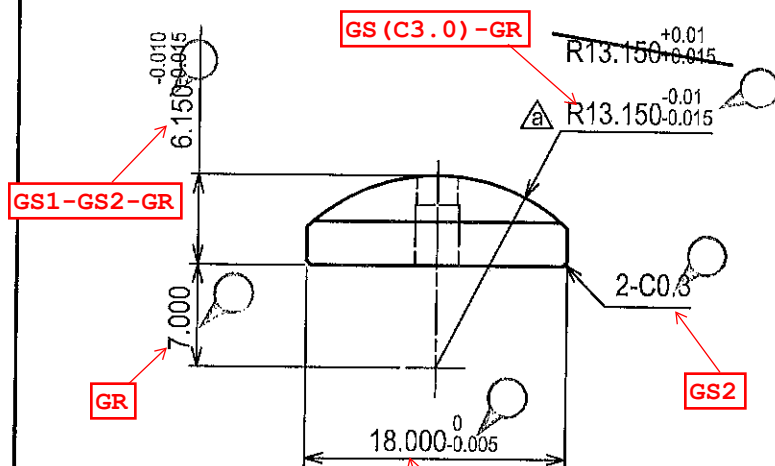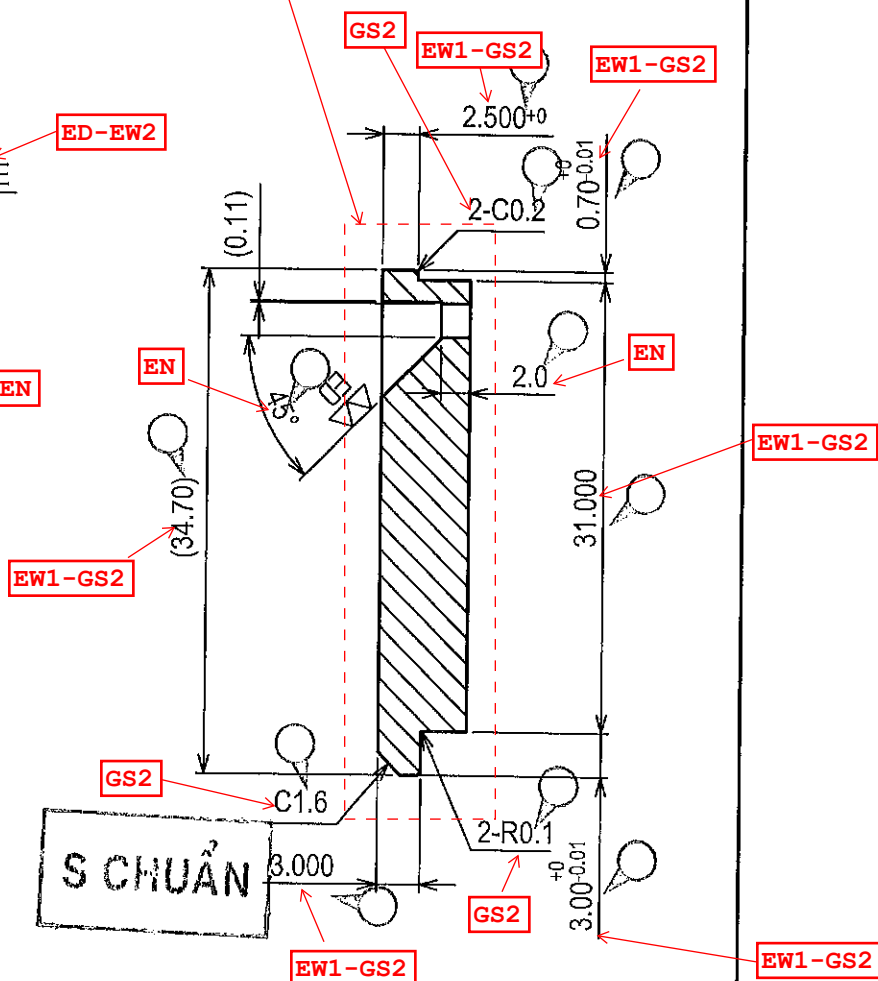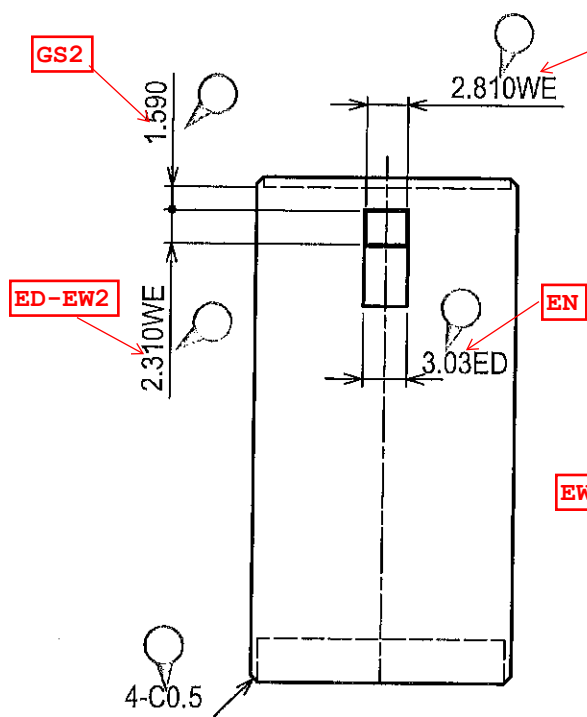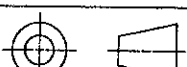
DSGND.	CHKD.	TITLE	PARTS NAME
Peng_Wei_Chun	Peng_Wei_Chun	部品図	穴抜きダイ
QUENCH&TEMPER	SURFACE	PART DRAWING	HOLE BRANKING DIE
HRC 0°~ 0°		部品図	穿孔下模
		部品図	穿孔下模
MATERIAL	DATE	SCALE	DWG.No.
WC(D40/HIP)	2016/11/07	2:1	R069462

414 212 0412

SNO: **R069462**	
SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:	
NGƯỜI THIẾT LẬP: **10197**	
DIỄN GIẢI	THỜI GIAN CHUẨN 1P
1.VẬT LIỆU: **WCD40** **T20*9*38**	EW1:60 GS1:60 ED:10 EW2:30 GS2:150 GR:120 EN:90 KT