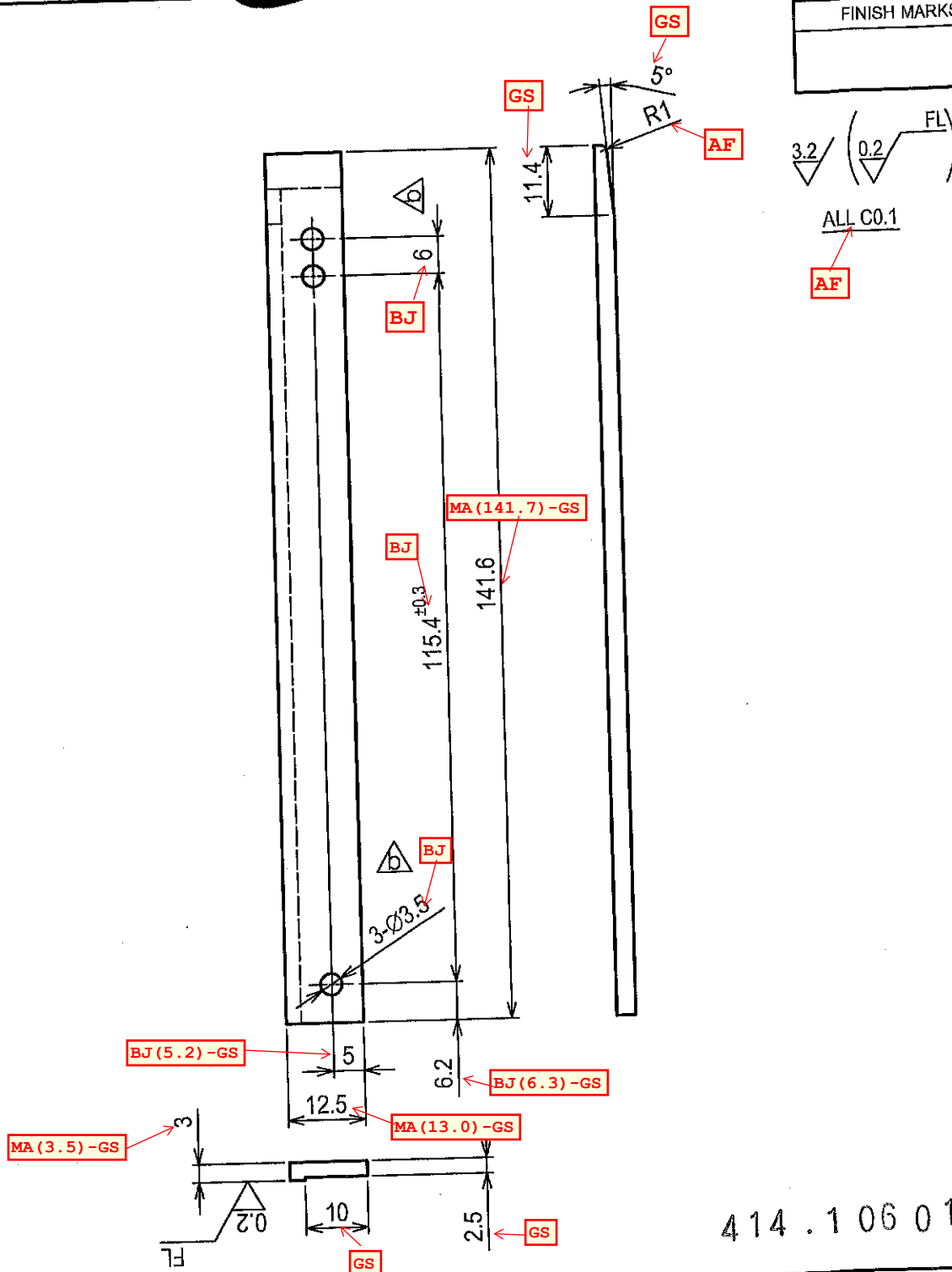


MIV

REV.	DATE	DESCRIPTION	REF.No.	DWN.	DSGND.	CHKD.	CUTTING TOLERANCE
init.	2015/04/20	New production		Nguyen_Mao_Yan	Phan_Lam_Hoai	Pham_Thanh_Tung	$0.5 \leq \leq 6$ ± 0.1
a	2017/04/18	Additional HRC 58~62	T-VNM-17-04-044	Dang_Dinh_Tuan	Phan_Lam_Hoai	Dong_Khac_Tu	$6 < , \leq 30$ ± 0.2
b	2019/10/09	Additional machining	VNM-19-07-040A	Vu_Thi_Tuyet	Mai_Trong_Nghia	Dong_Khac_Tu	$30 < , \leq 120$ ± 0.3
							$120 < , \leq 400$ ± 0.5
							TOLERANCES NOT OTHERWISE SPECIFIED APPLIES JIS B 0405-m, JIS B 0410-k
							FINISH MARKS



414.1060155

CHKD.	MATERIAL	SCALE	TITLE	PARTS NAME
Pham_Thanh_Tung	SKS3	1:1	部品図 PART DRAWING	バー BAR
DSGND.	SURFACE	1:1	部品図 部品圖	杆 桿
DWN.	QUENCH&TEMPER	SIZE	DATE	DWG.No.
Phan_Lam_Hoai	HRC 58 ~ 62	A4V	2015/04/20	S952108

MABUCHI MOTOR CO.,LTD.

SNO: **S952108**

SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:

NGƯỜI THIẾT LẬP: **10197**

DIỄN GIẢI	THỜI GIAN CHUẨN 1P
1.VẬT LIỆU: SKS3 T4*18*147	AA:20 MA:30 BJ:20 HT:40 GS:90 AF:15 AB:10