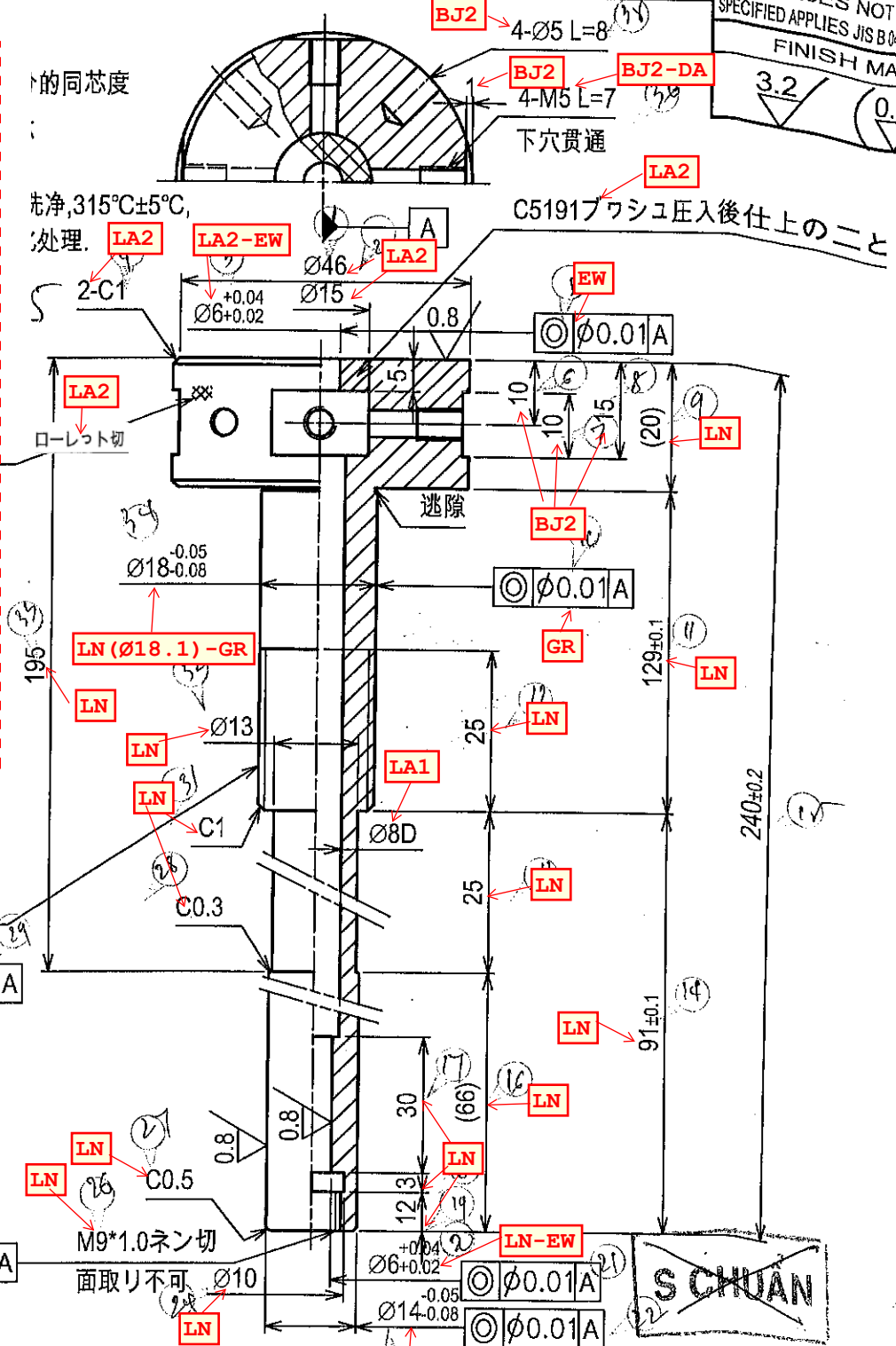
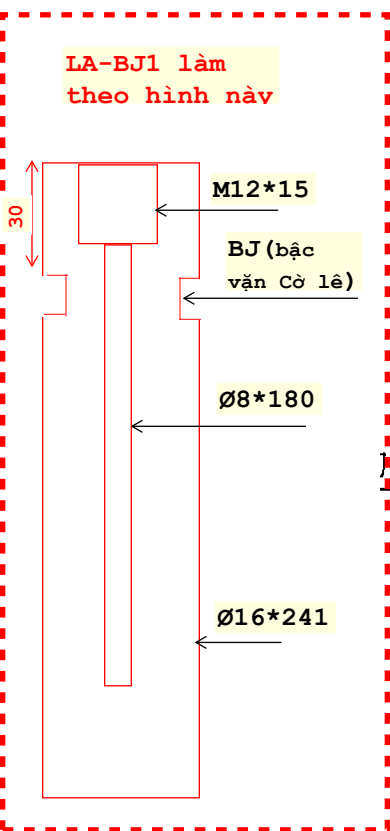


REV.	DATE	DESCRIPTION	REF.No.	DWGN.	CHKD.	CUTTING TOLERANCE
init.						0.5 ≤, ≤ 6 ± 0.1
a	2014/10/07	BC+C1720变更为C5191+C1720	DD-S-064	Zhao_Tianhui	Yang_Gui_Xia	6 <, ≤ 30 ± 0.2
△						30 <, ≤ 120 ± 0.3
△						120 <, ≤ 400 ± 0.5

TOLERANCES NOT OTHERWISE SPECIFIED APPLIES JIS B 0405-m, JIS B 0419-k	
FINISH MARKS	
3.2	0.8



- 200
- 500
- 250
- 250
- 100
- 30
- 80
- 200
- 30

DSGND.	CHKD.	TITLE	PARTS NAME
T.Adachi	H.Hosokawa	部品図	メインシャフト
QUENCH&TEMPER	SURFACE	PART DRAWING	MAIN SHAFT
HRC 37°~45°	H0(315DC-180M)	部品図	主軸
MATERIAL	DATE	SCALE	主軸
C1720+C5191	2014/07/28	1:1	DWG.No.
			S259533

C1720 Ø46 x 245 C5191 Ø20 x 400 0191

SNO: <b>S259533</b>	
SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:	
NGƯỜI THIẾT LẬP: <b>10197</b>	
DIỄN GIẢI	THỜI GIAN CHUẨN 1P
<b>1.VẬT LIỆU:</b> <b>C1720:Ø46*250</b> <b>C5191:Ø20*20</b>	LA:150 BJ:60 HT:40 LN:300 BJ2:60 DA:20 LA2:90 GR:90 EW:300 AF:20 KT