

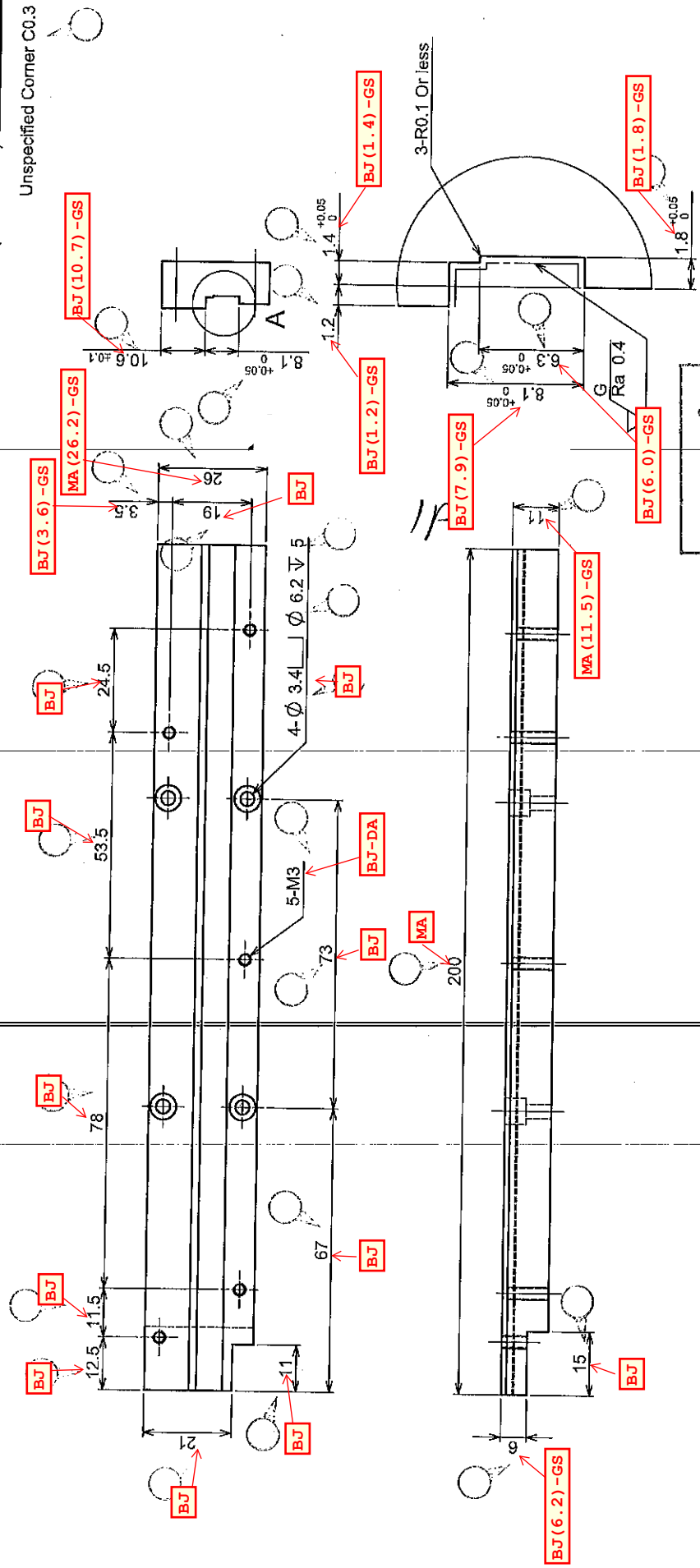
4143060127, R448562 - GIA CONG - 07/09/2023

出図
製作・検査用図面
検収完了後廃棄
2023-08-09
VDM 生産支援課

REV.	DATE	DESCRIPTION	REF. No.	DWN.	DSGND.	CHKD.	CUTTING TOLERANCE
1st	2022/02/18	New production	DVB-0620	Ngoc_Tien	Ngoc_Tien	Ngoc_Tien	0.5 ≤ φ ≤ 6 ± 0.1
△							6 < φ ≤ 30 ± 0.2
△							30 < φ ≤ 120 ± 0.3
△							120 < φ ≤ 400 ± 0.5
TOLERANCES NOT OTHERWISE SPECIFIED ARE AS SHOWN							
FINISH MARKS							

▽ Ra 3.2 (▽ Ra 0.4)

Unspecified Corner C0.3



CHKD.	MATERIAL	TITLE	PARTS NAME
Ha_Ngoc_Tien	SKD11	部品図	レール
DSGND.	SURFACE	PART DRAWING	RAIL
Diep_Tien_Dun_g		部品図	軌道
DWN.	QUENCH&TEMPER	DATE	DWG.No.
Diep_Tien_Dun_g	HRC 58°-62°	2022/02/18	R448562

RAIUCHI MOTOR CO., LTD.

414 306 0127

SNO: **R448562**

SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:

NGƯỜI THIẾT LẬP: **10197**

DIỄN GIẢI	THỜI GIAN CHUẨN 1P
1.VẬT LIỆU: SKD11 T13*31*205	AA:20 MA:40 BJ:90 DA:20 HT:40 GS:150 AF:20