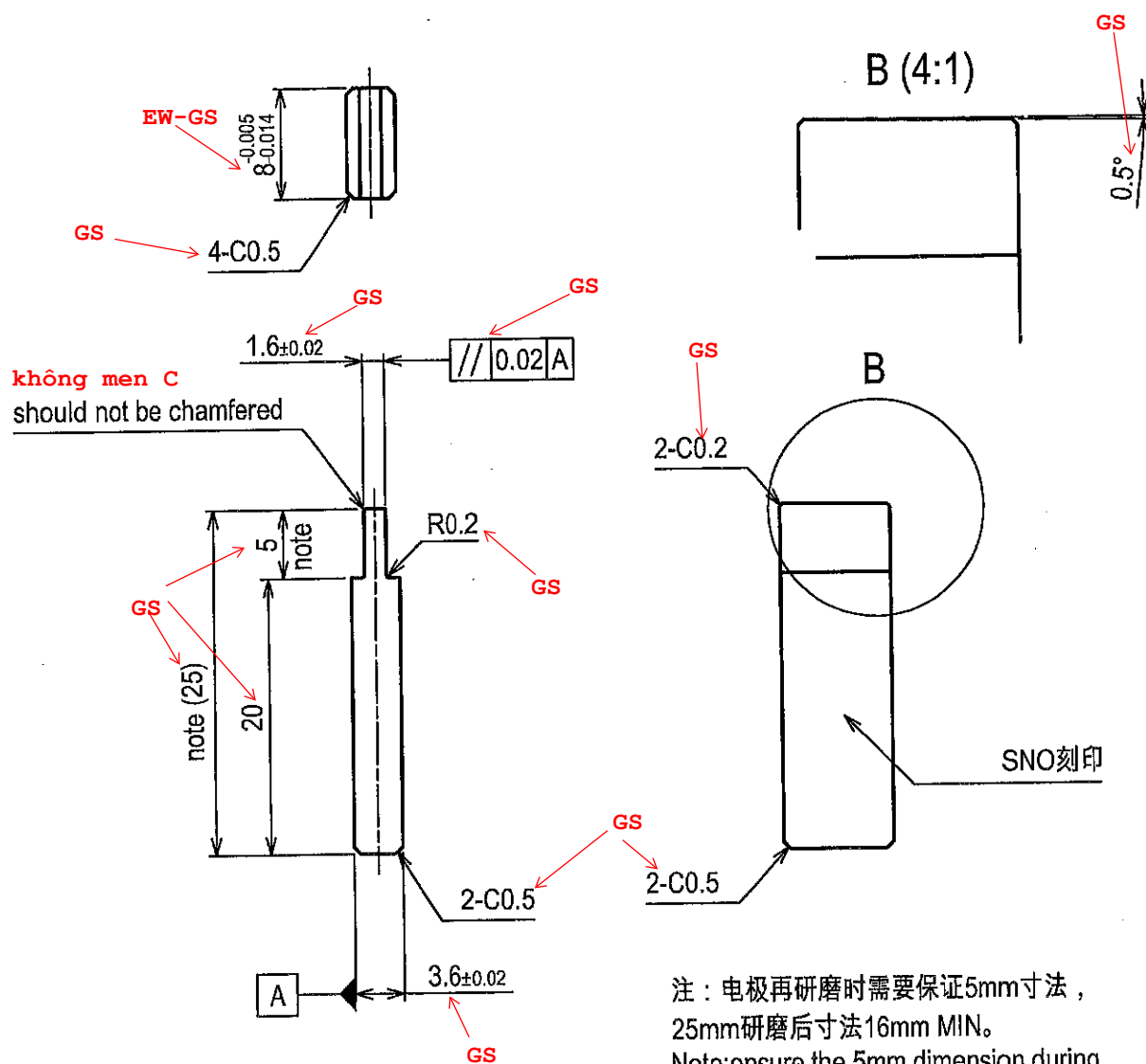


REV.	DATE	DESCRIPTION	REF.No.	DWN.	CHKD.	CUTTING TOLERANCE	
init.	2017/09/29	新規設計	DDB-0604	Xu_Jin_Jian	Liang_Jian_Ling	$0.5 \leq \leq 6$	± 0.1
\triangle						$6 < \leq 30$	± 0.2
\triangle						$30 < \leq 120$	± 0.3
\triangle						$120 < \leq 400$	± 0.5

TOLERANCES NOT OTHERWISE SPECIFIED APPLIES JIS B 0405-m, JIS B 0419-k

FINISH MARKS

Ra1.6



注：电极再研磨时需要保证5mm寸法，
25mm研磨后寸法16mm MIN。
Note: ensure the 5mm dimension during
regrinding electrode, and keep a min 16mm after
the 25mm grinding

DSGND.	CHKD.	TITLE		PARTS NAME
Xu_Jin_Jian	Liang_Jian_Ling	部品図		マイナス電極
QUENCH&TEMPER	SURFACE	PART DRAWING		MINUS ELECTRODE
HRC 0°~0°		部品図		負電極
MATERIAL	DATE	SCALE		DWG.No.
YWP	2017/09/29	2:1		R123677

MABUCHI MOTOR CO., LTD.

414.1050065

T 3.6 x 18 x 35

SNO: R123677

SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:

NGƯỜI THIẾT LẬP: 10197

DIỄN GIẢI	THỜI GIAN CHUẨN 1P
1.VẬT LIỆU: T3.6 * 10 * 26	EW:15 GS:30 AF:3 AL:2 KT