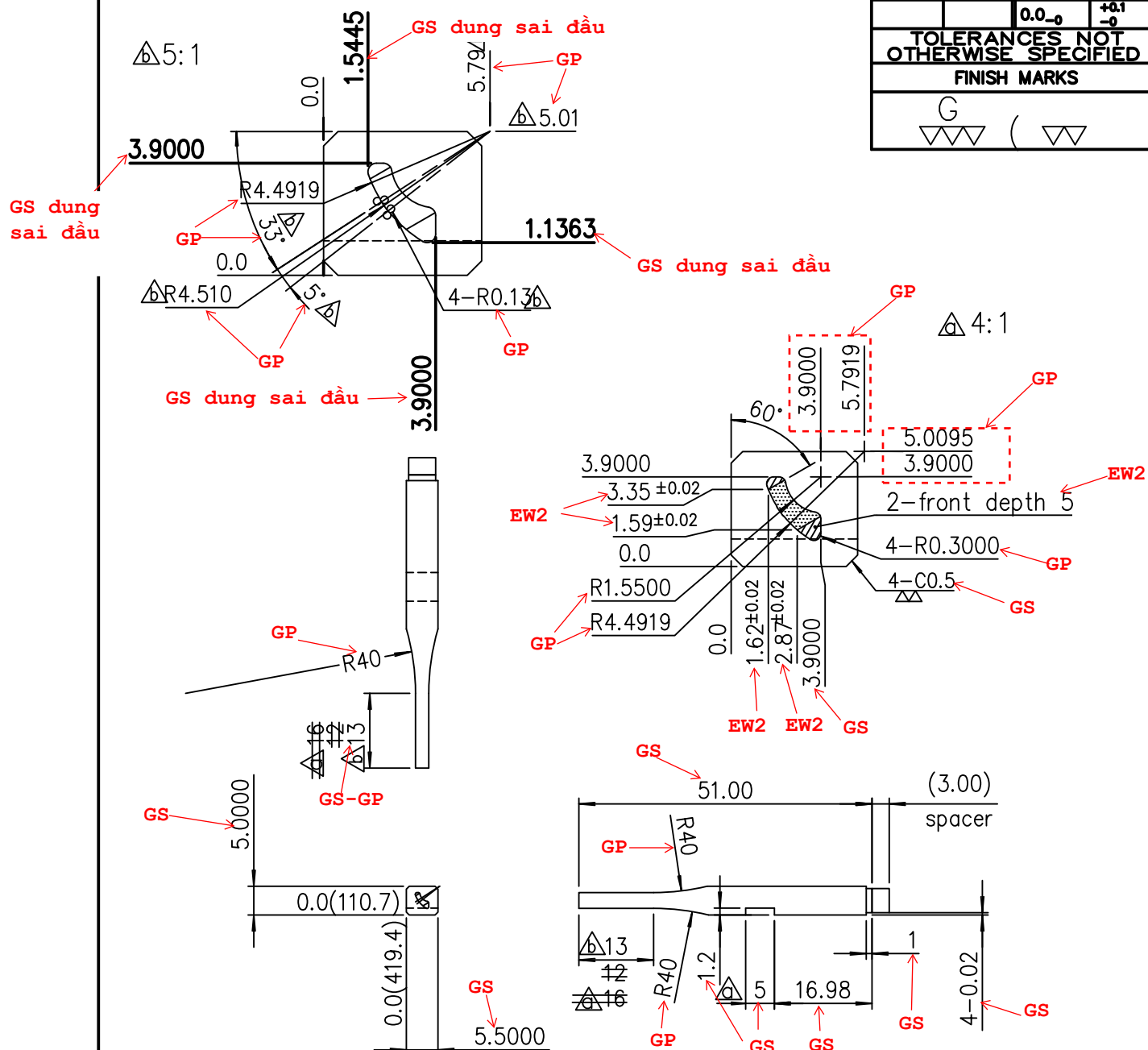


REV.	DATE	DESCRIPTION	REF.No.	DWN.	DSGND.	CHKD.	CUTTING TOLERANCE			
init.	2018/09/14	????		Lin_Wei_Cheng	Lin_Wei_Cheng	Chang_Fu_Rung	0.0000	±0.002	0.000 ⁺⁰ ₋₀	+0 ^{+0.005} _{-0.005}
△	2019/11/01	?????(???)		Lin_Wei_Cheng	Lin_Wei_Cheng	Chang_Fu_Rung	0.000	±0.005	0.000 ⁺⁰ ₋₀	+0 ^{+0.005} ₋₀
△	2020/05/08	?????(???)	TKM-20-001	Lin_Wei_Cheng	Lin_Wei_Cheng	Chang_Fu_Rung	0.00	±0.01	0.00 ⁺⁰ ₋₀	+0 ^{+0.01} ₋₀
△							0.0	±0.1	0.00 ⁺⁰ ₋₀	+0 ^{+0.1} ₋₀
							0.	±0.2	0.0 ⁺⁰ ₋₀	+0 ^{+0.1} ₋₀

TOLERANCES NOT OTHERWISE SPECIFIED	
FINISH MARKS	



指示無き寸法の許容差は±0.002(KC-040)
ハッチング部は切刃の為、面取り不可(KC-019)
△(共立合金製 KX01) が材質証明必要との事です

CHKD.	MATERIAL		TITLE	PARTS NAME
Chang_Fu_Rung	WC(V50)		???	??????????
DSGND.	SURFACE	SCALE	PART DRAWING	CARRIER BLANKING PUNCH
Lin_Wei_Cheng		1:1	???	??????
			???	??????
DWN.	QUENCH&TEMPER	SIZE	DATE	DWG.No.
Lin_Wei_Cheng	HRC ?	A4V	2018/09/14	R179441

SNO: **R179441**

SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:

NGƯỜI THIẾT LẬP: **10197**

DIỄN GIẢI	THỜI GIAN CHUẨN 1P
1.VẬT LIỆU: WC V50 T6*8*54	EW1:30 GS:300 GP:400 EW2:30 KT