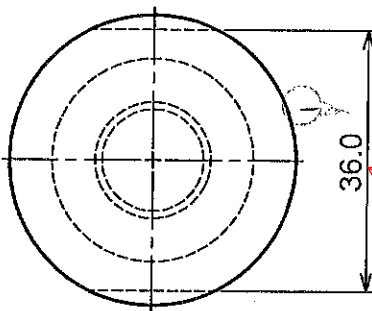
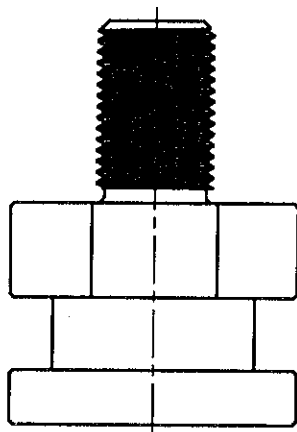
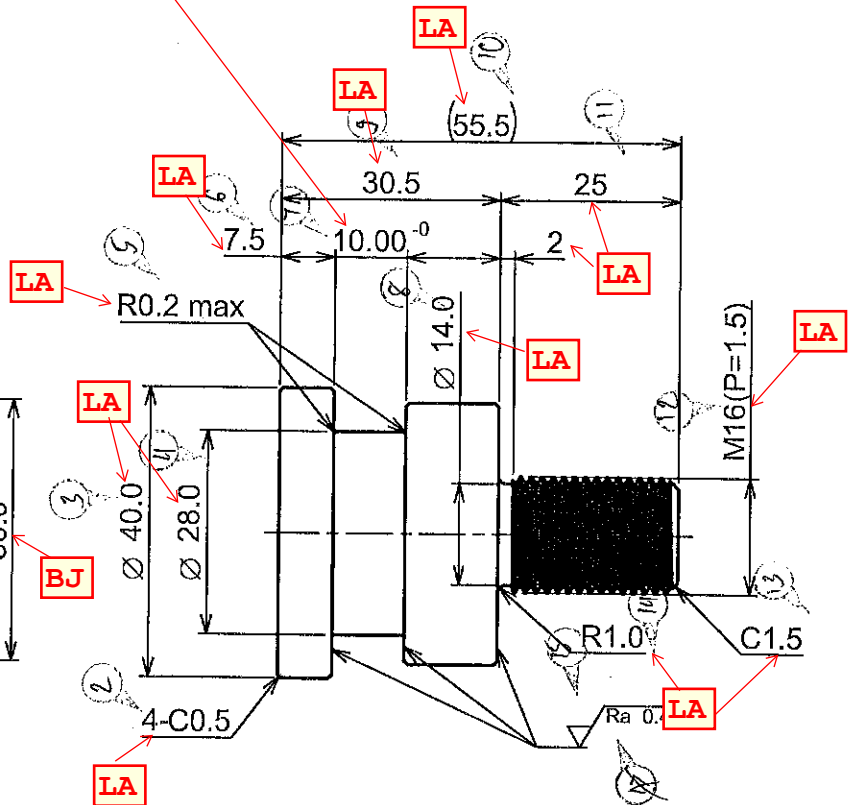


414 310 0135

REV.	DATE	DESCRIPTION	REF.No.	DWN.	DSGND.	CHKD.	CUTTING TOLERANCE			
init.	2020/05/11	新規設計		TSAY_TZONG_YUH	TSAY_TZONG_YUH	Chang_Fu_Rung	0.0000	±0.002	0.000 <sup>+0</sup> <sub>-0.005</sub>	<sup>+0</sup> <sub>-0.005</sub>
△							0.000	±0.005	0.000 <sup>+0</sup> <sub>-0</sub>	<sup>+0</sup> <sub>-0.005</sub>
△							0.00	±0.01	0.00 <sup>+0</sup> <sub>-0</sub>	<sup>+0</sup> <sub>-0.01</sub>
△							0.0	±0.1	0.00 <sup>+0</sup> <sub>-0</sub>	<sup>+0.01</sup> <sub>-0</sub>
							0.	±0.2	0.0 <sup>+0</sup> <sub>-0</sub>	<sup>+0</sup> <sub>-0.1</sub>
									0.0 <sup>+0</sup> <sub>-0</sub>	<sup>+0.1</sup> <sub>-0</sub>
							TOLERANCES NOT OTHERWISE SPECIFIED			
							FINISH MARKS			
							Ra 1.6 (Ra 0.4)			



LA gia công 10.0 <sup>+0.02</sup><sub>+0.01</sub>



Nhiệt luyện lò chân không  
Chú ý: độ cứng 50~52

CHUẨN

CHKD.	MATERIAL	SCALE	TITLE	PARTS NAME
Chang_Fu_Rung	SK3	1:1	部品図 PART DRAWING	シャック SHANK
DSGND.	SURFACE	SIZE	部品図 部品圖	柄 柄
TSAY_TZONG_YUH	QUENCH&TEMPER	A4V	DATE	DWG.No.
DWN.	HRC 50 ~ 52		2020/05/11	R369674

SNO: **R369674**

SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:

NGƯỜI THIẾT LẬP: **10197**

DIỄN GIẢI	THỜI GIAN CHUẨN 1P
<b>1.VẬT LIỆU:</b> <b>SKS3</b> <b>Ø42*61</b>	LA:90 BJ:25 HT:40 AF:10 KT