






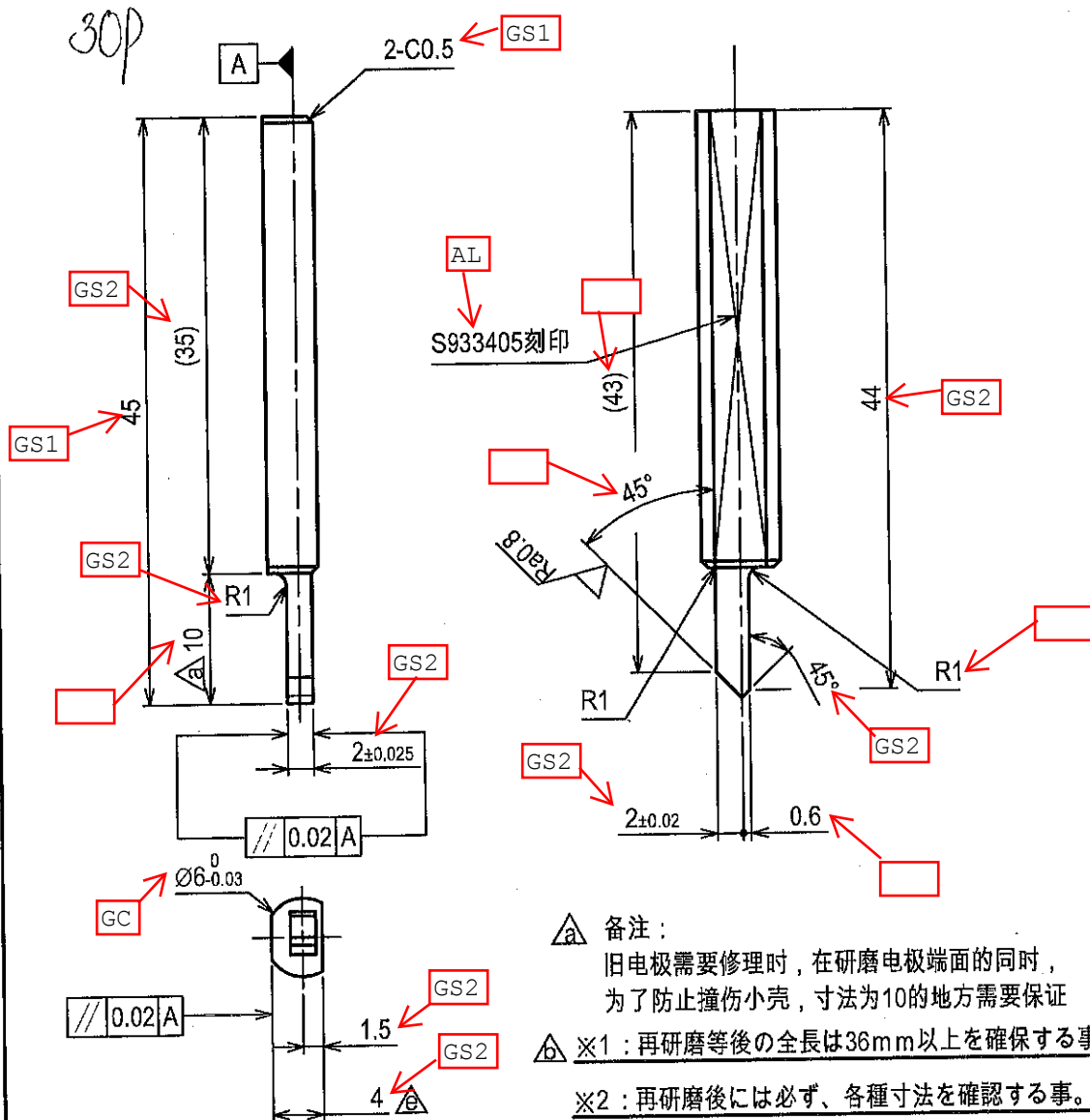
114.1040328

REV.	DATE	DESCRIPTION	REF.No.	DESIGN.	DSG'D.	CHK'D.	CUTTING TOLERANCE	
init.	2014/06/06	新规设计	DDB-0321	Huang_Yan_Wu	Huang_Yan_Wu	Liao_Jian_Zhao	$0.5 \leq, \leq 6$	$\pm 0.1$
	2018/01/12	删除多余的线	MES-18-01-002	He_Xiao_Li	He_Xiao_Li	Liao_Jian_Mei	$6 <, \leq 30$	$\pm 0.2$
	2019/09/06	4.5寸法切面线变更	VDAM-18-006-006	Zhang_Xiao_Gang	Zhang_Xiao_Gang	Liang_Jian_Ling	$30 <, \leq 120$	$\pm 0.3$
	2020/03/03	切面线变更	VDAM-XLB-2002-010	Zhang_Xiao_Gang	Zhang_Xiao_Gang	Liang_Jian_Ling	$120 <, \leq 400$	$\pm 0.5$
							TOLERANCES NOT OTHERWISE SPECIFIED APPLIES JIS B 0405 to JIS B 0410 &	

## FINISH MARKS

213 104 099A.




△ 备注：

旧电极需要修理时，在研磨电极端面的同时，为了防止撞伤小壳，寸法为10的地方需要保证

△ ※1 : 再研磨等後の全長は36mm以上を確保する事

※2：再研磨後には必ず、各種寸法を確認する事。

电感右

CHKD.	MATERIAL		TITLE	PARTS NAME
Liao_Jian_Zhao	MO		部品図 PART DRAWING	電極 ELECTRODE
DSGND.	SURFACE		部品図 部品圖	电极 電極
Huang_Wen_Wu			2:1	
DWN.	QUENCH&TEMPER	SIZE	DATE	DWG.No.
Huang_Wen_Wu	HRC ~	A4V	2014/06/06	<b>S933405</b>

**MANUCHI MOTOR CO., LTD.**

06450

SNO:	
SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG: 100 P	
NGƯỜI THIẾT LẬP: 10197	
DIỄN GIẢI	THỜI GIAN CHUẨN 1P