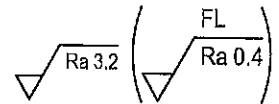


REV.	DATE	DESCRIPTION	REF.No.	DWN.	CHKD.	CUTTING TOLERANCE
init.	2018/03/06			Vu_Thi_Tuyet	Dong_Khac_Tu	$0.5 \leq \leq 6$ $\pm 0.1$
$\triangle$	2018/12/22	Additional machining	VNMM-0039	Vu_Thi_Tuyet	Dong_Khac_Tu	$6 < \leq 30$ $\pm 0.2$
$\triangle$						$30 < \leq 120$ $\pm 0.3$
$\triangle$						$120 < \leq 400$ $\pm 0.5$

TOLERANCES NOT OTHERWISE SPECIFIED APPLIES JIS B 0405-m, JIS B 0410-k

FINISH MARKS



B (2:1)

FL

Ra 0.4

EW2

$0.5 \pm 0.02$

出図

製作・検収用図面  
検収完了後要廃棄  
2023-06-09

VDM 生産支援課

FL  
Ra 0.4

AF

14 Edges-R0.3  
(Both side)

2 BÊN

GS

2-C-0.5

EW2

60°

EW2

$0.02$  A

EW2

2-C2

B

2- $\phi 3.4$

ED-EW2

EW1-GS

$18 \pm 0.02$

22

EW2

EW2

EW2

10

GS

C0.5

EW1-GS

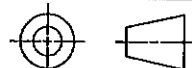
$1.5 \pm 0.05$

GS

A

S CHUẨN

DSGND.	CHKD.	TITLE	PARTS NAME
Vo_Son_Xuan_Dong	Dong_Khac_Tu	部品図	Vブロック
QUENCH&TEMPER	SURFACE	PART DRAWING	V-BLOCK
HRC 0°~0°		部品図	V型塊
		部品図	V型块
MATERIAL	DATE	SCALE	DWG.No.
WC(D30)	2018/03/06	1:1	R150352



SNO: **R150352**

SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:

NGƯỜI THIẾT LẬP: **10197**

DIỄN GIẢI	THỜI GIAN CHUẨN 1P
<b>1.VẬT LIỆU:</b> <b>WCD30</b> <b>T22*23*2.5</b>	EW1:30 ED:20 GS:40 EW2:60 AF:20