

REV.	DATE	DESCRIPTION	REF. NO.	DWN.	CHKD.	CUTTING TOLERANCE
Init.	25/4/03/05			Chu Chi Yung		$0.5 \leq \sqrt{R} \leq 6 \quad \pm 0.1$
Δ						$6 < \sqrt{R} \leq 30 \quad \pm 0.2$
Δ						$30 < \sqrt{R} \leq 120 \quad \pm 0.3$
Δ						$120 < \sqrt{R} \leq 400 \quad \pm 0.5$

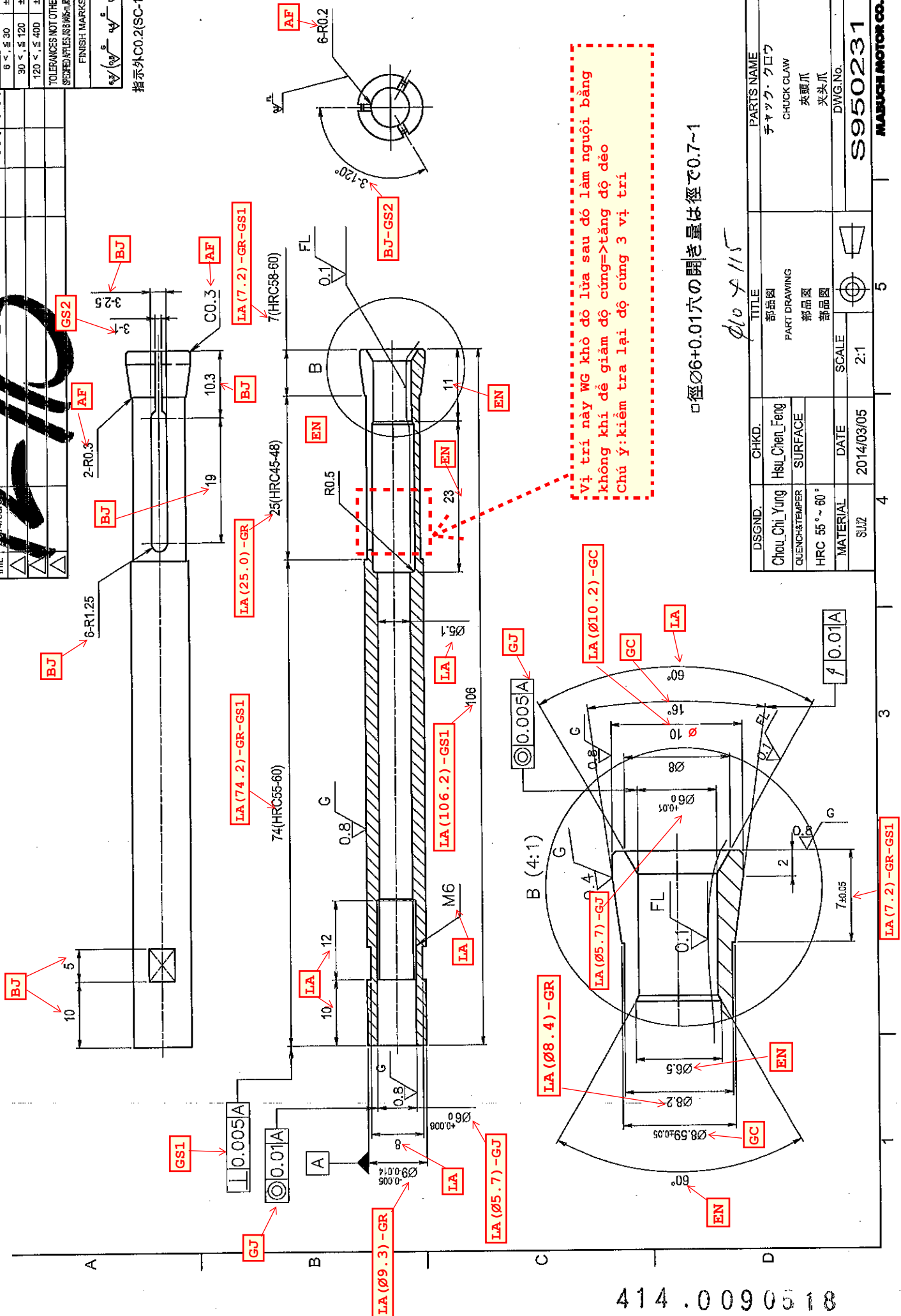
TOLERANCES NOT OTHERWISE SPECIFIED APPLY AS SHOWN ON DRAWING

FINISH: MARKS

$\sqrt{R} \left(\sqrt{0.5} \sqrt{6} \sqrt{30} \sqrt{120} \sqrt{400} \right)$

B.J. \sqrt{R} 2-R0.3 \sqrt{R} A.F. \sqrt{R} GS2 \sqrt{R} B.T. \sqrt{R} 3-25 \sqrt{R}

指示外C0.2(SC-135)



□ $\phi 6+0.01$ 穴の開口量は ϕ で0.7~1

DSGND.	CHKD.	TITLE		PARTS NAME
Chou Chi Yung	Hsu Chen Feng	部品図		チャック・クロウ
QUENCH&TEMPER	SURFACE	PART DRAWING		CHUCK CLAW
HRC 55° ~ 60°		部品図		夾頭爪
MATERIAL	DATE	部品図		夾頭爪
SLU2	2014/03/05	SCALE	2:1	DWG.No.
				S950231

WALTON'S NO. 1 LOW PROTESTIN

SNO: **S950231**

SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:

NGƯỜI THIẾT LẬP: **10197**

DIỄN GIẢI	THỜI GIAN CHUẨN 1P
1.VẬT LIỆU: SUJ-2 Ø12*111	LA:90 BJ:30 HT:40 GR:60 WG:20 GS1:20 GC:60 EN:60 GJ:120 AF1:10 KA:1 GS2:20 HT2:40 AF2:10 AL:5 KT