

| REV.  | DATE       | DESCRIPTION    | REF.No.  | DWN.         | DSGND.         | CHKD.        | CUTTING TOLERANCE |           |
|-------|------------|----------------|----------|--------------|----------------|--------------|-------------------|-----------|
| init. | 2022/02/18 | New production | DVB-0620 | Vu_Thi_Tuyen | Diep_Tien_Dung | Ha_Ngoc_Tien | $0.5 \leq \leq 6$ | $\pm 0.1$ |
|       |            |                |          |              |                |              | $6 < \leq 30$     | $\pm 0.2$ |
|       |            |                |          |              |                |              | $30 < \leq 120$   | $\pm 0.3$ |
|       |            |                |          |              |                |              | $120 < \leq 400$  | $\pm 0.5$ |

TOLERANCES NOT OTHERWISE SPECIFIED APPLIES JIS B 0405-m, JIS B 0419-1

FINISH MARKS

MA (12.5) -EW

213306524B

1P

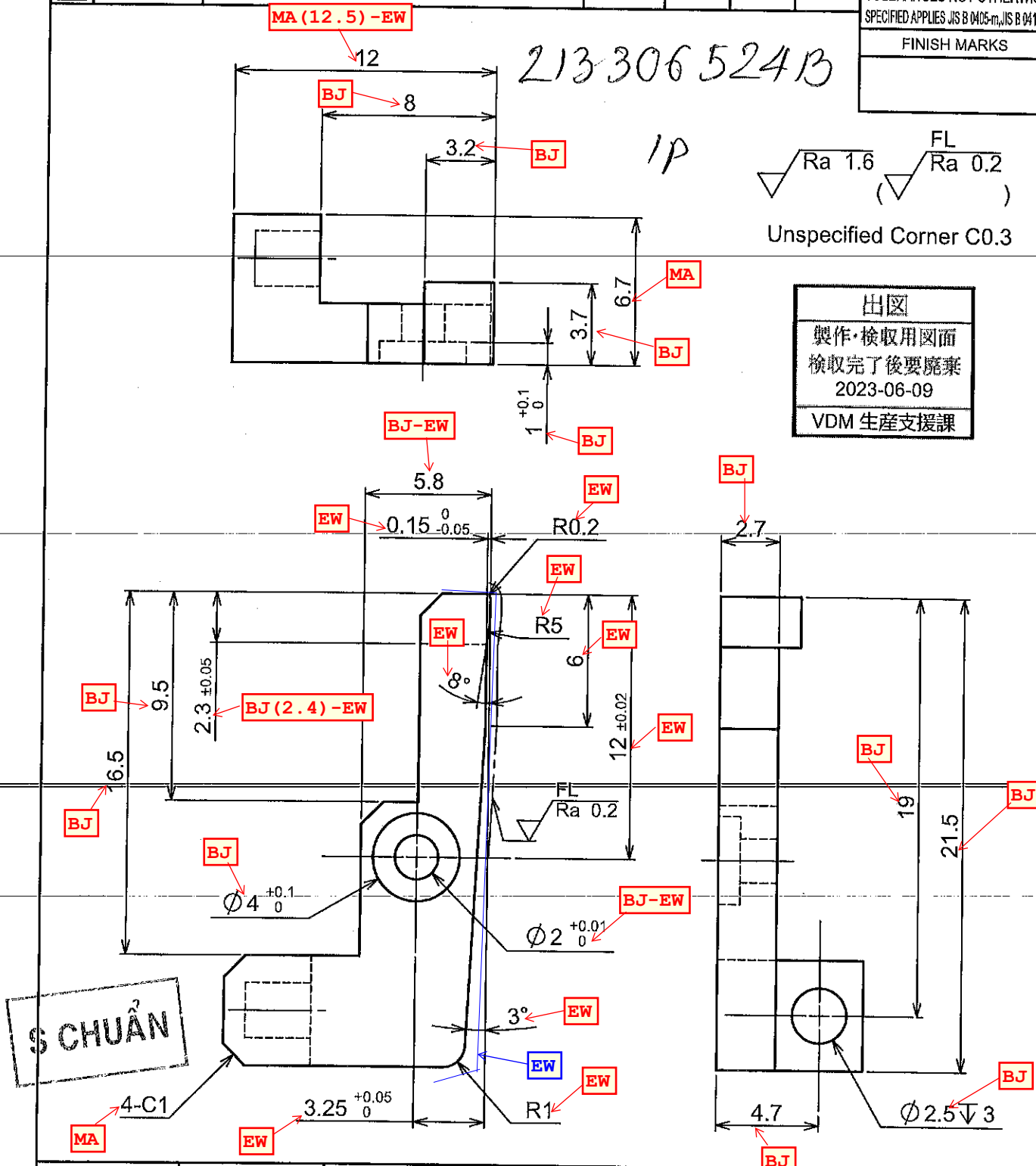
$\sqrt{Ra 1.6}$  ( $\sqrt{Ra 0.2}$ )

Unspecified Corner C0.3

出図

製作・検収用図面  
検収完了後要廃棄  
2023-06-09

VDM 生産支援課



\$ CHUẨN

| CHKD.           | MATERIAL      |       | TITLE               | PARTS NAME       |
|-----------------|---------------|-------|---------------------|------------------|
| Ha_Ngoc_Tien    | SKD11         |       | 部品図<br>PART DRAWING | 固定板<br>FIX BOARD |
| DSGND.          | SURFACE       | SCALE | 部品圖<br>部品图          | 固定板<br>固定板       |
| Diep_Tien_Dun_g |               | 4:1   | DATE                | DWG.No.          |
| DWN.            | QUENCH&TEMPER | SIZE  | 2022/02/18          | R448527          |
| Diep_Tien_Dun_g | HRC 58°~62°   | A4    |                     |                  |

SNO: **R448527**

SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:

NGƯỜI THIẾT LẬP: **10197**

| DIỄN GIẢI   | THỜI GIAN CHUẨN 1P                                       |
|---|--|
| <b>1.VẬT LIỆU:</b><br><b>SKD11</b><br><b>T8*17*27</b> | AA:20<br>MA:30<br>BJ:40<br>HT:40<br>EW:75<br>AF:10<br>KT |