

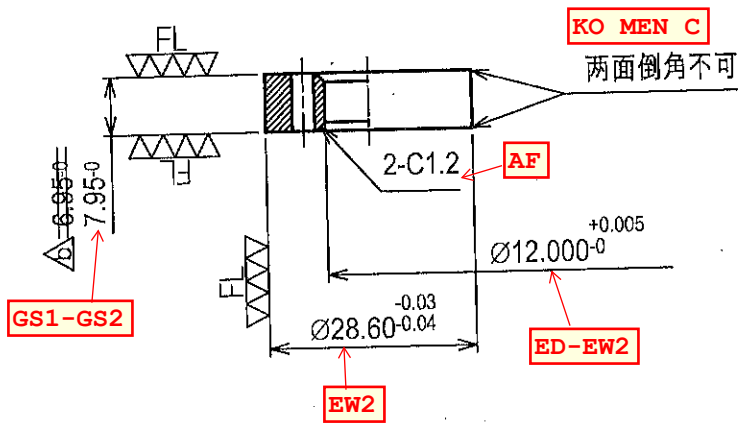
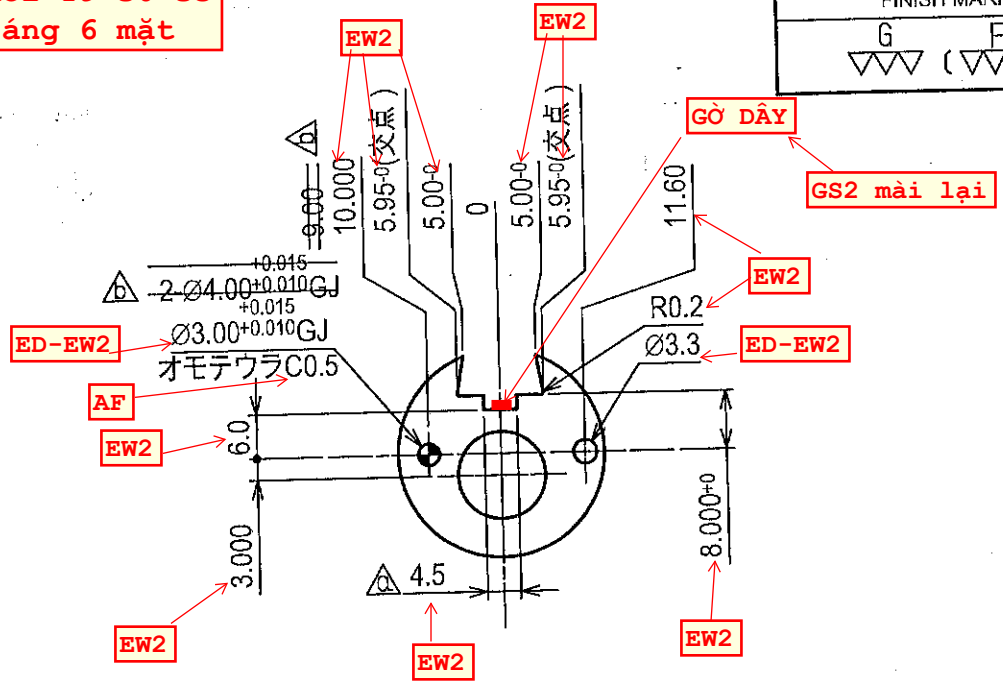
ml

4141110631.S935565 - GIA CONG 28/03/2022

22/1/12

| REV. | DATE | DESCRIPTION | REF.No. | DWN. | CHKD. | CUTTING TOLERANCE | | | |
|-------|------------|---------------|------------------|-----------------|----------------|-------------------|--------|----------|-----------|
| init. | 2014/11/20 | 新観设计 | | Wang_Gan_Pei | Zhang_Guang_Wu | 0.0000 | ±0.002 | 0.000 +0 | +0 -0.005 |
| △ | 2015/03/07 | 寸法追加 | | Zeng_Zhao_Xiang | Zhang_Guang_Wu | 0.000 | ±0.005 | 0.000 -0 | +0.005 -0 |
| △ | 2017/03/10 | 金型改造 (切替时间削減) | YDM-XLB-1702-016 | 涂永军 | 叶长敬 | 0.00 | ±0.01 | 0.00 +0 | +0 -0.01 |
| △ | | | | | | 0.0 | ±0.1 | 0.00 -0 | +0.01 -0 |
| △ | | | | | | 0. | ±0.2 | 0.0 +0 | +0 -0.1 |
| | | | | | | | | 0.0 -0 | +0.1 -0 |

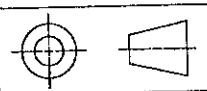
EW1 ra phôi T9*30*35
GS1 mài sáng 6 mặt



6.0
3.0
7.0
4.50
8.0
2.0

T9 x 31 x 31

| | | | |
|---------------|----------------|--------------|--------------------|
| DWN. | CHKD. | TITLE | PARTS NAME |
| Wang_Gan_Pei | Zhang_Guang_Wu | 部品図 | マグネ止めダイ |
| QUENCH&TEMPER | SURFACE | PART DRAWING | MAGNET-STOPPER DIE |
| HRC 0 ° ~ 0 ° | | 部品図 | 磁石擋彎曲下模 |
| | | 部品図 | 磁石擋彎曲下模 |
| MATERIAL | DATE | SCALE | DWG.No. |
| WC(D30/HIP) | 2014/11/20 | 1:1 | S935565 |



SNO: **S935565**

SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:

NGƯỜI THIẾT LẬP: **10197**

| DIỄN GIẢI | THỜI GIAN CHUẨN 1P |
|---|---|
| 1.VẬT LIỆU: WCD30 T9*32*37 | EW1:30 GS1:20 ED:60 EW2:250 GS2:60 AF:10 KT |