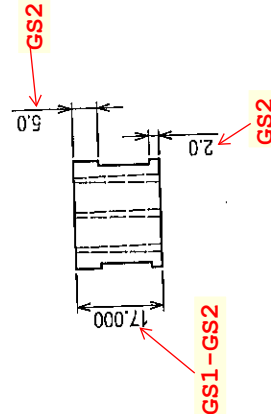


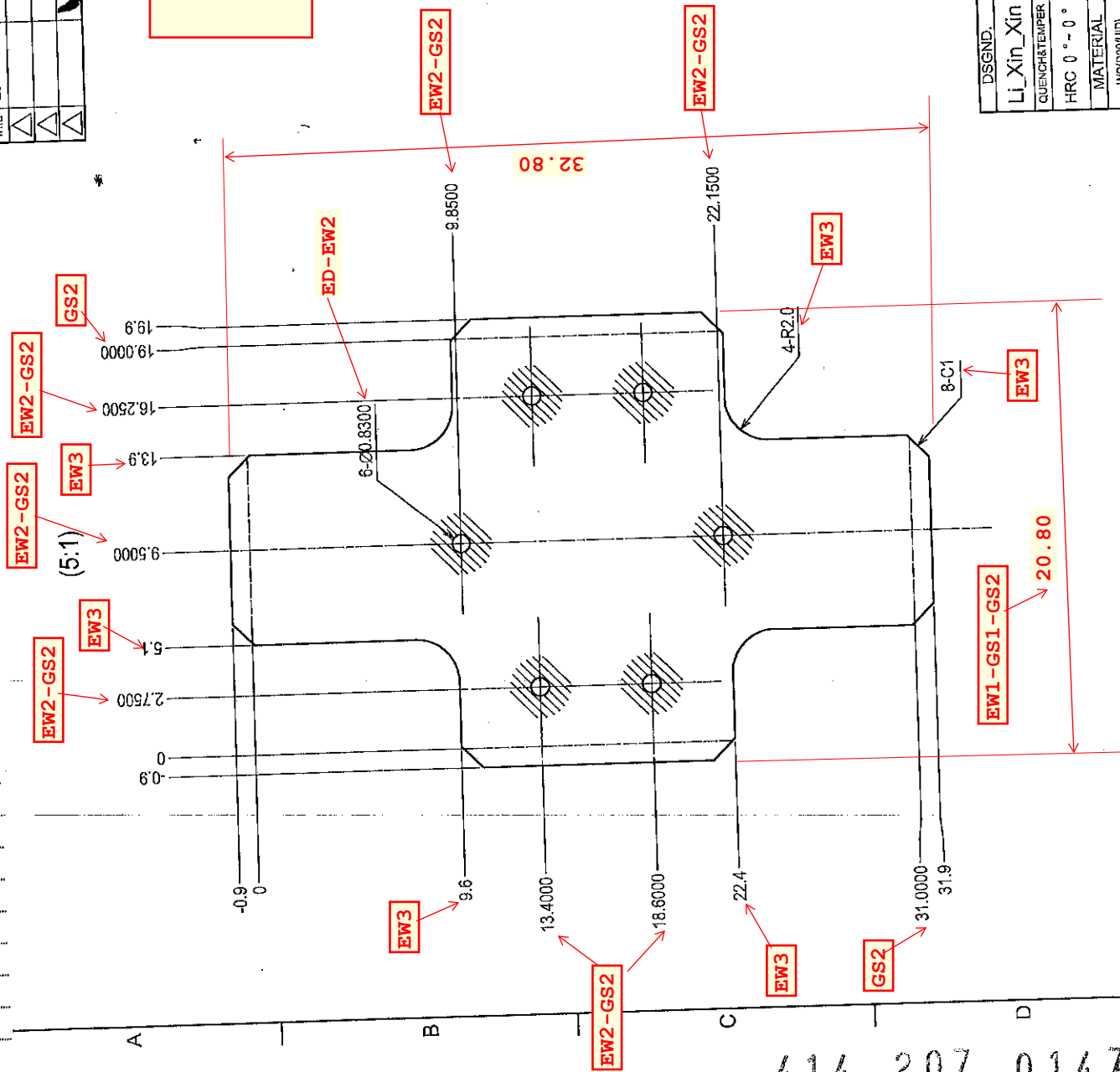
REV.	DATE	DESCRIPTION	REF. DOWN.	CHKD.
Int'l.	2018/10/16	新规范		Ca Wei Feng
△				
△				
△				

MAZUCHI MOTOR CO., LTD.



Notes:

1. As the hatched part corresponds to the cutting blade, it is prohibited to chamfer this part.
2. Slope of relief for cutting blade is [6°] from the upper face of die.
Process for relief [1°] from 4mm !



SNO: **R181798**

SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:

NGƯỜI THIẾT LẬP: **10197**

DIỄN GIẢI	THỜI GIAN CHUẨN 1P
1.VẬT LIỆU: WCD30 T18*24*37	EW1:40 GS1:60 ED:150 EW2:120 GS2:200 EW3:120 KT