




REV.	DATE	DESCRIPTION	REF.No.	DWN.	CHKD.	CUTTING TOLERANCE	
init.	2014/06/28	新規設計	DDB-0327	Liao_Jian_Zhao	Zhou_Hong_Yu	$0.5 \leq, \leq 6$	± 0.1
	2017/6/22	电极修理基准图面正规化	MES-17-06-008	Li_Ping	Zhao_Tian_Mei	$6 <, \leq 30$	± 0.2
	2018/1/12	图面寸法变更	MES-18-01-002	He_Xiao_Li	Zhao_Tian_Mei	$30 <, \leq 120$	± 0.3
	2018/1/28	寸法修正, 2.5mm→2.6mm变更		Huang_Wen_Yu	Zhou_Hong_Yu	$120 <, \leq 400$	± 0.5

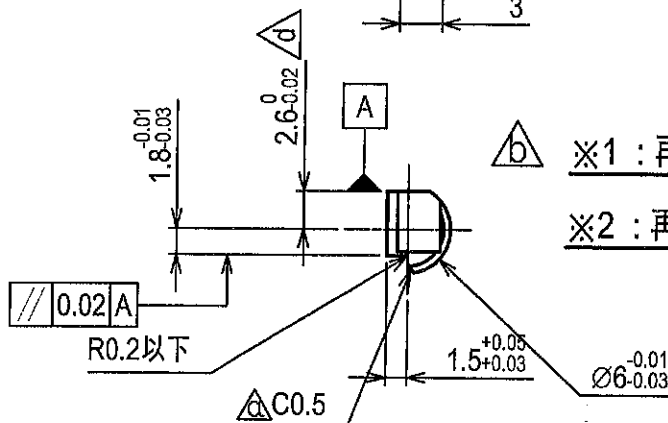
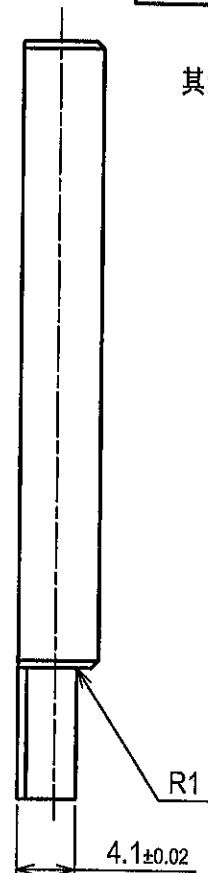
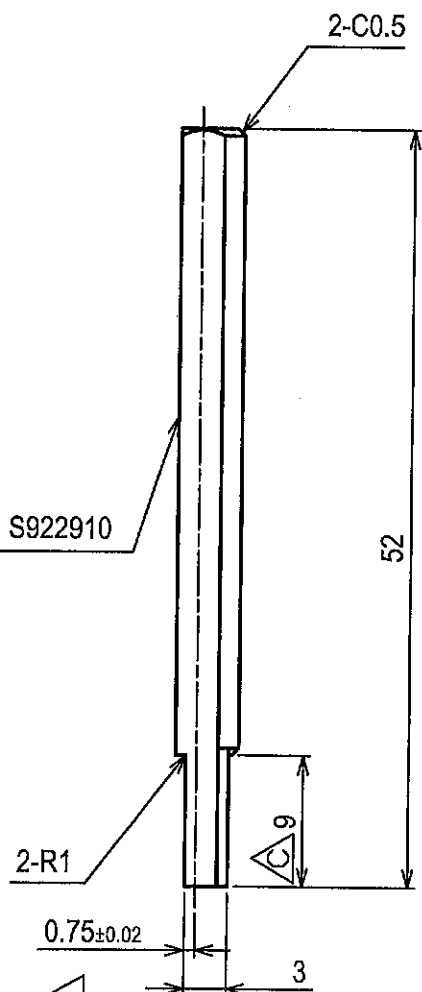
TOLERANCES NOT OTHERWISE SPECIFIED APPLIES JIS B 0405-m, JIS B 0419-k

FINISH MARKS

3.2

其余C0.2



侧面SNO.刻印: S922910



※1: 再研磨等後の全長は44mm以上を確保する事

※2: 再研磨後には必ず、各種寸法を確認する事。

414.1050012

DSGND.	CHKD.	TITLE		PARTS NAME
Liao_Jian_Zhao	Zhou_Hong_Yu	部品図		電極
QUENCH&TEMPER	SURFACE	PART DRAWING		ELECTRODE
HRC 0°~0°		部品図		電極
MATERIAL	DATE	SCALE	 	DWG.No.
MO	2014/06/28	2:1		S922910

MABUCHI MOTOR CO.,LTD.