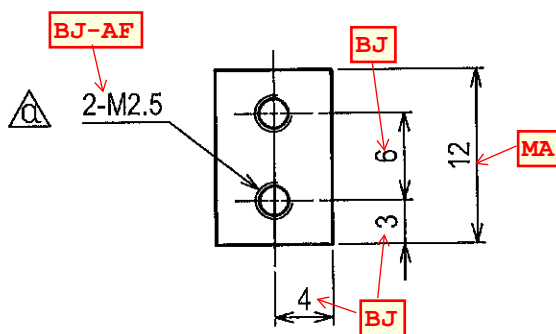
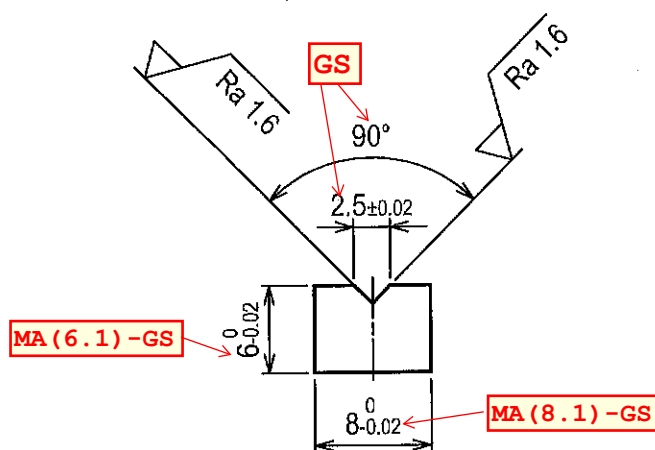


REV.	DATE	DESCRIPTION	REF.No.	DWN.	CHKD.	CUTTING TOLERANCE	
init.	2017/11/01			Do Quang Ham	Dong Khac Tu	$0.5 \leq \leq 6$	$\pm 0.1$
	2018/04/12	Additional Indicate		Vu Thi Tuyet	Dong Khac Tu	$6 < , \leq 30$	$\pm 0.2$
						$30 < , \leq 120$	$\pm 0.3$
						$120 < , \leq 400$	$\pm 0.5$
						TOLERANCES NOT OTHERWISE SPECIFIED APPLIES JIS B 0405-m, JIS B 0419-k	

$\sqrt{Ra 3.2}$  ( $\sqrt{Ra 1.6}$ )

All C0.5



DSGND.	CHKD.	TITLE	PARTS NAME
Pham_Phu_Quoc	Dong_Khac_Tu	部品図	チャック
QUENCH&TEMPER	SURFACE	PART DRAWING	CHUCK
HRC 0° ~ 0°		部品図	夾頭
		部品図	夾头
MATERIAL	DATE	SCALE	DWG.No.
C1720	2017/11/01	2:1	R128689

MASUCHI MOTOR CO., LTD.

SNO: **R128689**

SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:

NGƯỜI THIẾT LẬP: **10197**

DIỄN GIẢI	THỜI GIAN CHUẨN 1P
<b>1.VẬT LIỆU:</b> <b>C1720</b> <b>T10*11*17</b>	AA:15 MA:20 BJ:20 AF:10 GS:40 AF:5 KT