

35
40
250
150
400
30
30
10
150
150
150
400
30
60

REV.	DATE	DESCRIPTION	REF. No.	DWN.	CHGD.	CUTTING TOLERANCE
INIT.	2017/09/15	数据设计		0mm 加工 0.05mm	0.0000	+0.0002 0.0000 -0.0002
△					0.0000	+0.0005 0.0000 -0.0005
△					0.0000	+0.0010 0.0000 -0.0010
△					0.0000	+0.0015 0.0000 -0.0015
△					0.0000	+0.0020 0.0000 -0.0020
△					0.0000	+0.0025 0.0000 -0.0025
△					0.0000	+0.0030 0.0000 -0.0030
△					0.0000	+0.0035 0.0000 -0.0035
△					0.0000	+0.0040 0.0000 -0.0040
△					0.0000	+0.0045 0.0000 -0.0045
△					0.0000	+0.0050 0.0000 -0.0050
△					0.0000	+0.0055 0.0000 -0.0055
△					0.0000	+0.0060 0.0000 -0.0060
△					0.0000	+0.0065 0.0000 -0.0065
△					0.0000	+0.0070 0.0000 -0.0070
△					0.0000	+0.0075 0.0000 -0.0075
△					0.0000	+0.0080 0.0000 -0.0080
△					0.0000	+0.0085 0.0000 -0.0085
△					0.0000	+0.0090 0.0000 -0.0090
△					0.0000	+0.0095 0.0000 -0.0095
△					0.0000	+0.0100 0.0000 -0.0100
△					0.0000	+0.0105 0.0000 -0.0105
△					0.0000	+0.0110 0.0000 -0.0110
△					0.0000	+0.0115 0.0000 -0.0115
△					0.0000	+0.0120 0.0000 -0.0120
△					0.0000	+0.0125 0.0000 -0.0125
△					0.0000	+0.0130 0.0000 -0.0130
△					0.0000	+0.0135 0.0000 -0.0135
△					0.0000	+0.0140 0.0000 -0.0140
△					0.0000	+0.0145 0.0000 -0.0145
△					0.0000	+0.0150 0.0000 -0.0150
△					0.0000	+0.0155 0.0000 -0.0155
△					0.0000	+0.0160 0.0000 -0.0160
△					0.0000	+0.0165 0.0000 -0.0165
△					0.0000	+0.0170 0.0000 -0.0170
△					0.0000	+0.0175 0.0000 -0.0175
△					0.0000	+0.0180 0.0000 -0.0180
△					0.0000	+0.0185 0.0000 -0.0185
△					0.0000	+0.0190 0.0000 -0.0190
△					0.0000	+0.0195 0.0000 -0.0195
△					0.0000	+0.0200 0.0000 -0.0200
△					0.0000	+0.0205 0.0000 -0.0205
△					0.0000	+0.0210 0.0000 -0.0210
△					0.0000	+0.0215 0.0000 -0.0215
△					0.0000	+0.0220 0.0000 -0.0220
△					0.0000	+0.0225 0.0000 -0.0225
△					0.0000	+0.0230 0.0000 -0.0230
△					0.0000	+0.0235 0.0000 -0.0235
△					0.0000	+0.0240 0.0000 -0.0240
△					0.0000	+0.0245 0.0000 -0.0245
△					0.0000	+0.0250 0.0000 -0.0250
△					0.0000	+0.0255 0.0000 -0.0255
△					0.0000	+0.0260 0.0000 -0.0260
△					0.0000	+0.0265 0.0000 -0.0265
△					0.0000	+0.0270 0.0000 -0.0270
△						

TOLERANCES NOT
OTHERWISE SPECIFIED

FINISH MARKS

6 FL
WV(WV W)

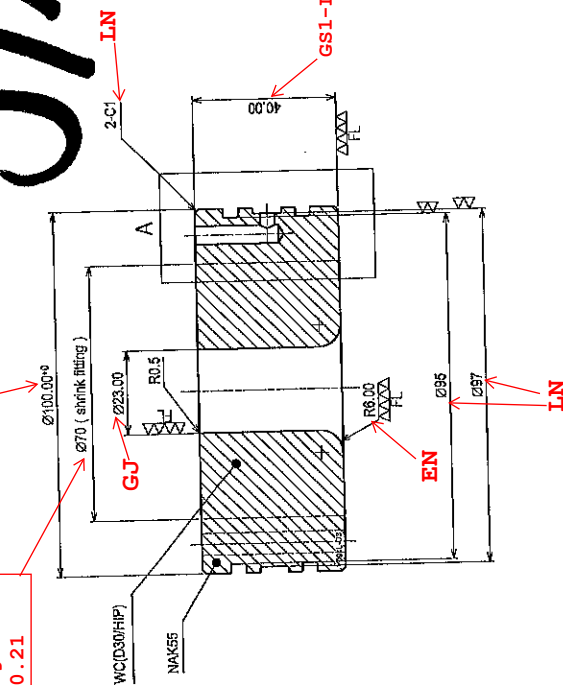
A(2:1) 213 105586A

2

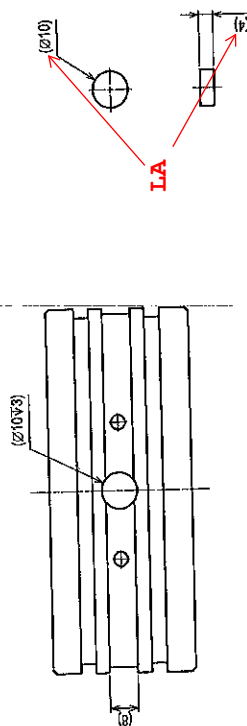
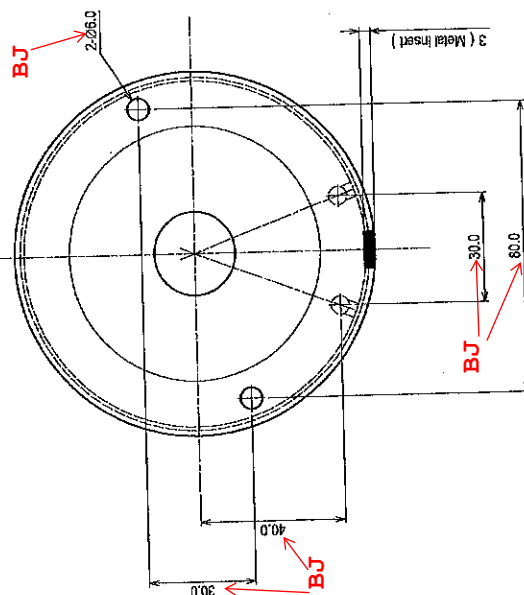
Chú ý Ø5 và Ø4
thông nhau.


LN-GR

GR: BTP Mài sáng Ø70=A
LN: NAK Ø70=A-0.21



Metal insert reference drawing



DESIGN.	CHKD	TITLE	PARTS NAME
Chen, Die Sun	Ye Chang Jing	部品名	ダイ
CLIENT/REPAIR		PART DRAWING	DIE
		SURFACE	下板
			下板
MATERIAL	DATE	SCALE	DWG. NO.
HRG 0 * 0 *	2017/09/15	1:1	R116338
			

BTP(R 116338)

027011070

5013 712j

SNO: **R116338**

SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:

NGƯỜI THIẾT LẬP: **10197**

DIỄN GIẢI	THỜI GIAN CHUẨN 1P
1.VẬT LIỆU: BTP R116338(gs) NAK Ø110*45(ln) NAK Ø13*10(la)	