

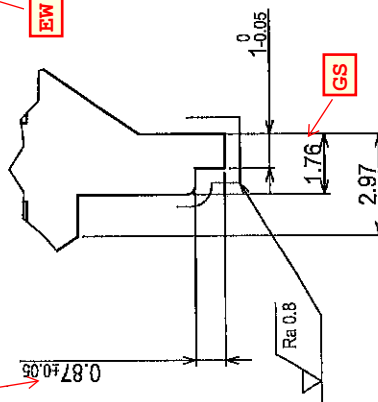
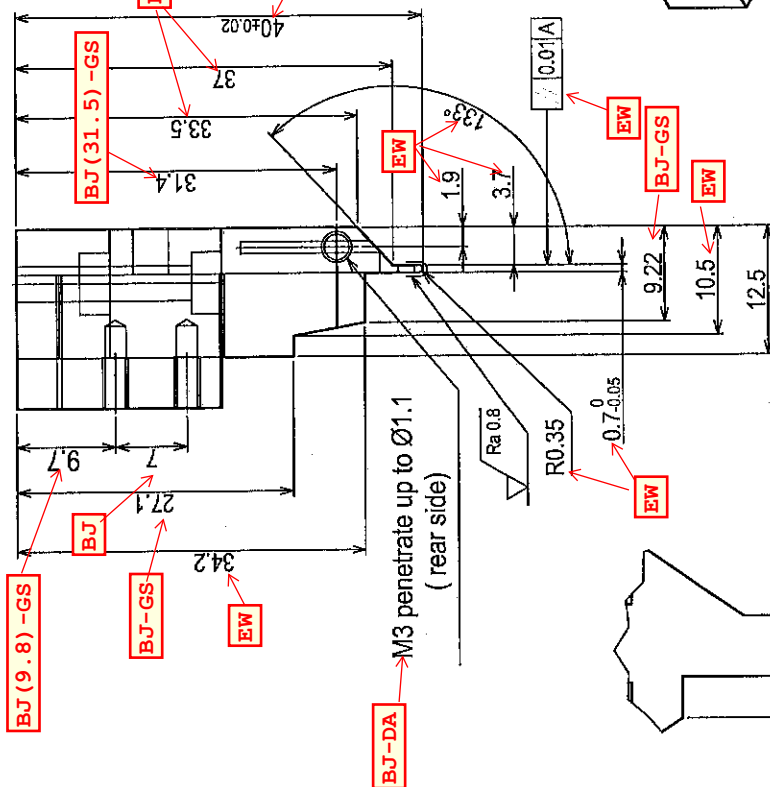
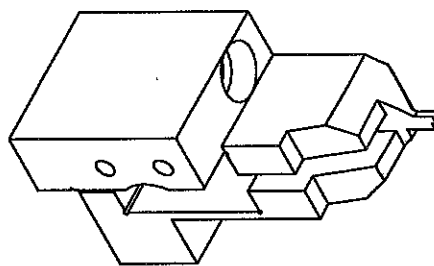
DATE	DESCRIPTION
2021/10/1	New production

88<sup>m</sup>70 707 717


REV.	DATE	DESCRIPTION	REF. NO.	DWN.	DSGND.	CHKD.	CUTTING TOLERANCE
init	2021/10/10	New production	DVBS-0882	$V_{D1}, V_{D2}, V_{D3}$	$R_{D1}, R_{D2}, R_{D3}$	$H_{D1}, H_{D2}, H_{D3}$	$0.5 \pm .6$ $6 < . \leq 30$ $30 < . \leq 120$ $120 < . \leq 400$
△							$\pm 0.1$ $\pm 0.2$ $\pm 0.3$ $\pm 0.5$
△							TOLERANCES NOT OTHERWISE SPECIFIED ARE FOR NO. 1 FRACTION - SEE TABLE 1

FINISH MARKS	

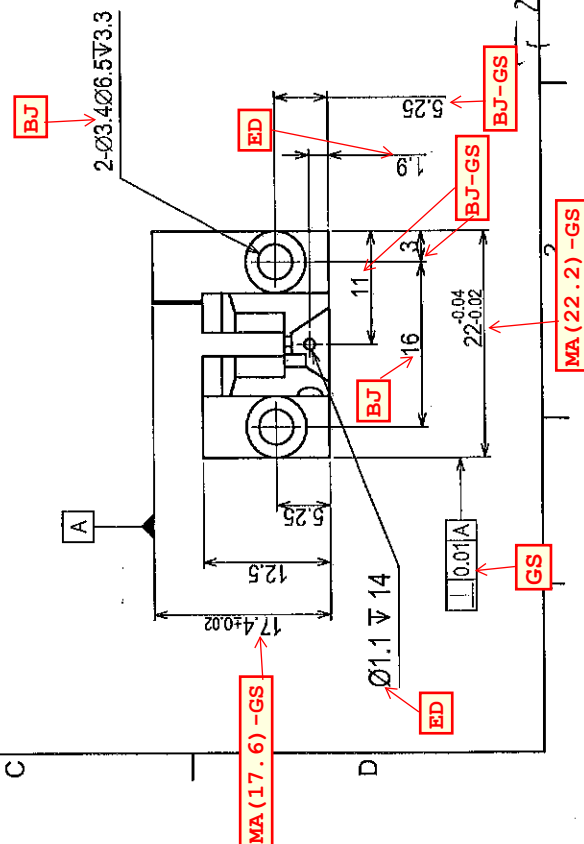
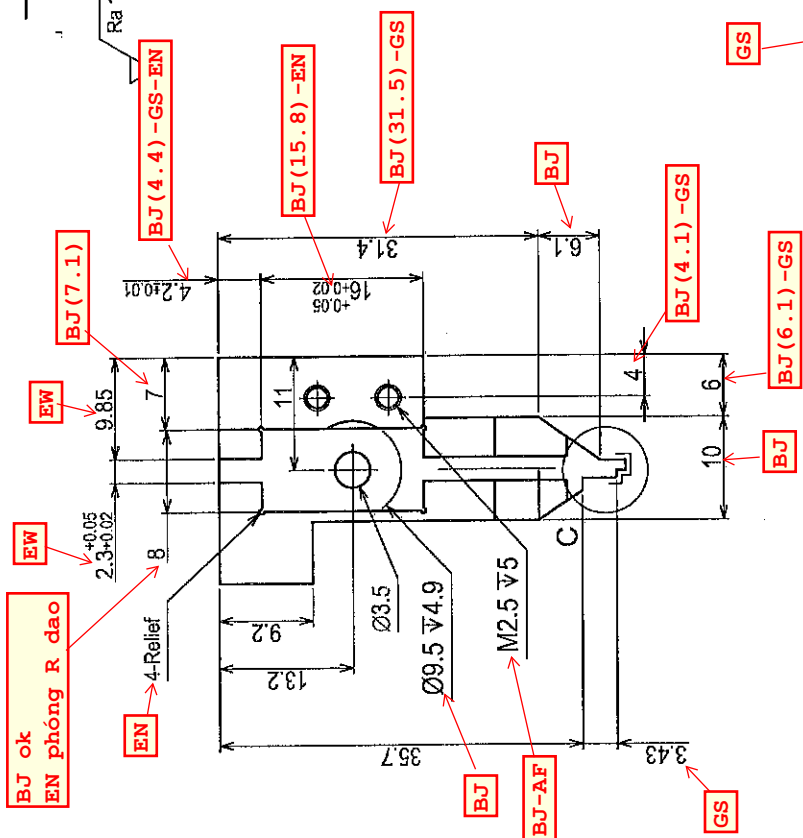
Unless otherwise specified, corer shall be C0.5



C(5:1)

CHKD.	MATERIAL		TITLE	PARTS NAME
Ha Ngoc Tien	\$K011		PART DRAWING	圧入ヘッド
DSGND.	SURFACE	SCALE	部品図	PRESS-FIT HEAD
Pham_Phu_Quoc		2:1	部品図	圧入头部
DWIN.	QUENCH+TEMPER	SIZE	部品図	壓入頭部
Pham_Phu_Quoc	HRC 58 ~ 62	A3	DATE	DWG.No.
			2021/10/31	R434161

**DAEWOO MOTOR CO., LTD.**



32480

SNO: **R434161**

SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:

NGƯỜI THIẾT LẬP: **10197**

DIỄN GIẢI	THỜI GIAN CHUẨN 1P
<b>1.VẬT LIỆU:</b> <b>SKD11</b> <b>T20*27*45</b>	AA:20 MA:20 BJ:90 AF:10 HT:40 GS:60 ED:20 EW:120 EN:90 AF2:10 KT