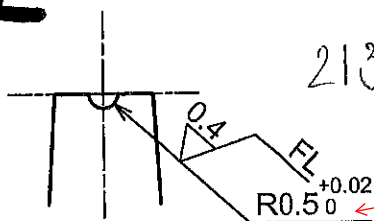


414.103 0526

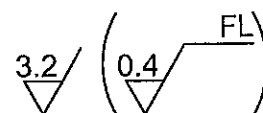
REV.	DATE	DESCRIPTION	REF.No.	DWN.	CHKD.	CUTTING TOLERANCE
init	2017/06/16	新設計	OPS-1512-320	Ma_Wang_Gui	Liu_Yong_An	0.5 ≤ , ≤ 6 ± 0.1
						6 < , ≤ 30 ± 0.2
						30 < , ≤ 120 ± 0.3
						120 < , ≤ 400 ± 0.5
						TOLERANCES NOT OTHERWISE SPECIFIED APPLIES JIS B 0405-m, JIS B 0419-k

FINISH MARKS

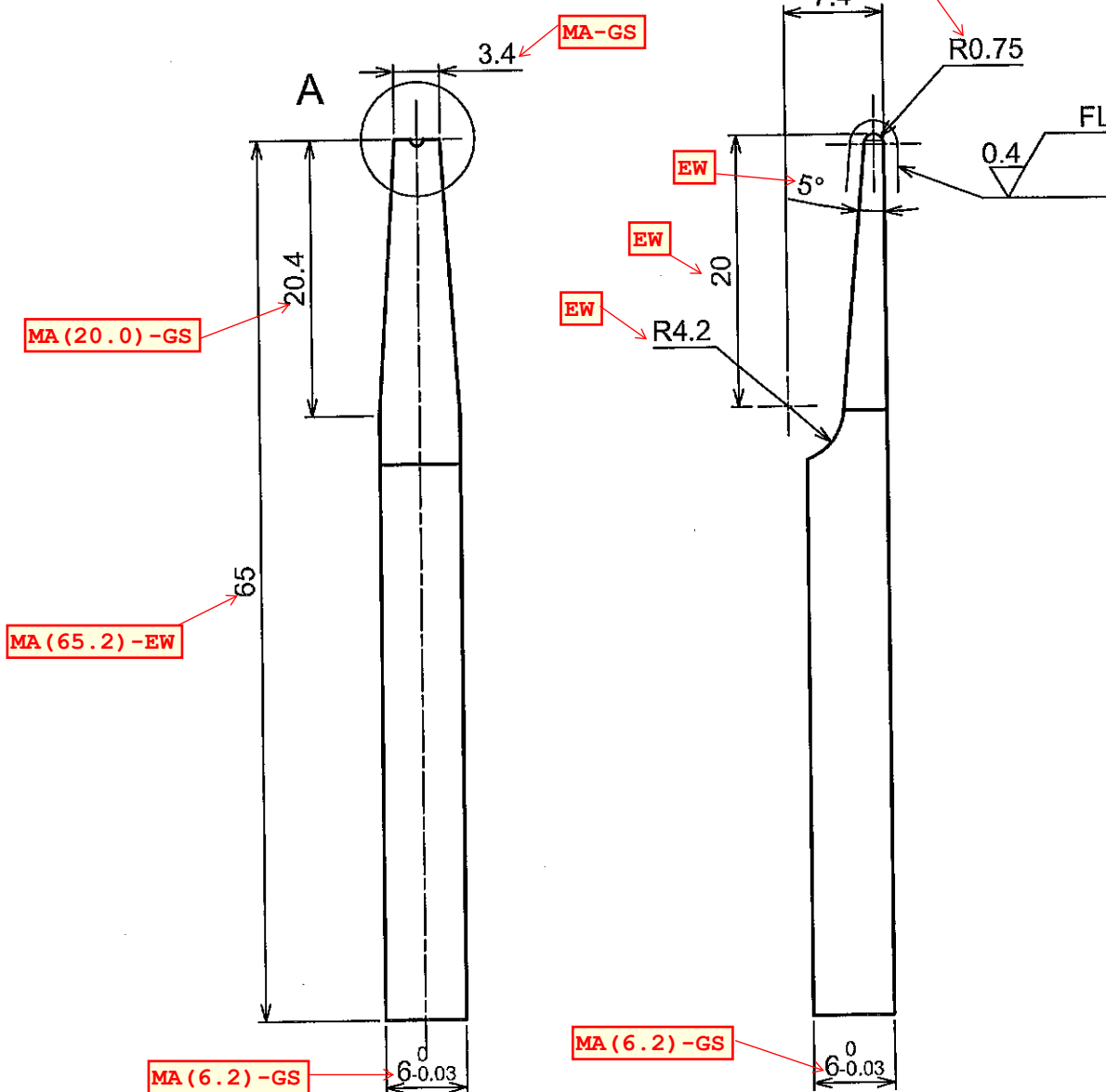


A (4:1)

213 103 205A.



注：2号成形模



DSGND.	CHKD.	TITLE	PARTS NAME
Ma_Wang_Gui	Liu_Yong_An	部品図 PART DRAWING	タイ DIE
QUENCH&TEMPER	SURFACE	部品図	模
HRC 58° ~ 62°		部品図	模
MATERIAL	DATE	SCALE	DWG.No.
SKD11	2017/06/16	2:1	R098758

SNO: **R098758**

SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:

NGƯỜI THIẾT LẬP: **10197**

DIỄN GIẢI	THỜI GIAN CHUẨN 1P
<b>1.VẬT LIỆU:</b> <b>SKD11</b> <b>T8*16*75</b>	AA:20 MA:30 HT:40 GS:40 EW:60 AF:10