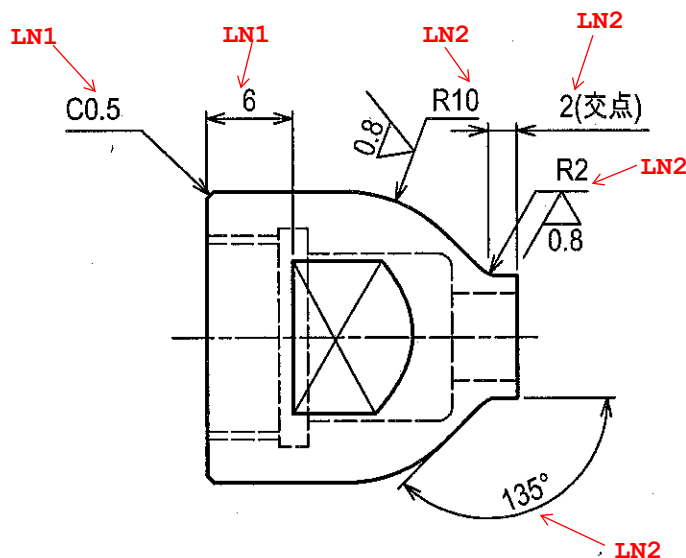


| REV. | DATE | DESCRIPTION | REF.No. | DWN. | CHKD. | CUTTING TOLERANCE |
|------------|---------------------------------------|-------------|------------|----------------|---------------|--------------------|
| init | 2014/03/27 | 新设计 | DDB-0365 | Wang_Feng_Deng | Qin_Yi_Fan | 0.5 ≤, ≤ 6. ± 0.1 |
| 2016/08/29 | 表面变更 | | PS1-16-026 | Wang_Feng_Deng | Qin_Yi_Fan | 6 <, ≤ 30 ± 0.2 |
| 2017/07/26 | 28.4±0.1/+0.1/-0.05 变更为 28.4±0.1±0.05 | | PS1-17-039 | Li_Ping | Zhao_Tian_Mei | 30 <, ≤ 120 ± 0.3 |
| | | | | | | 120 <, ≤ 400 ± 0.5 |

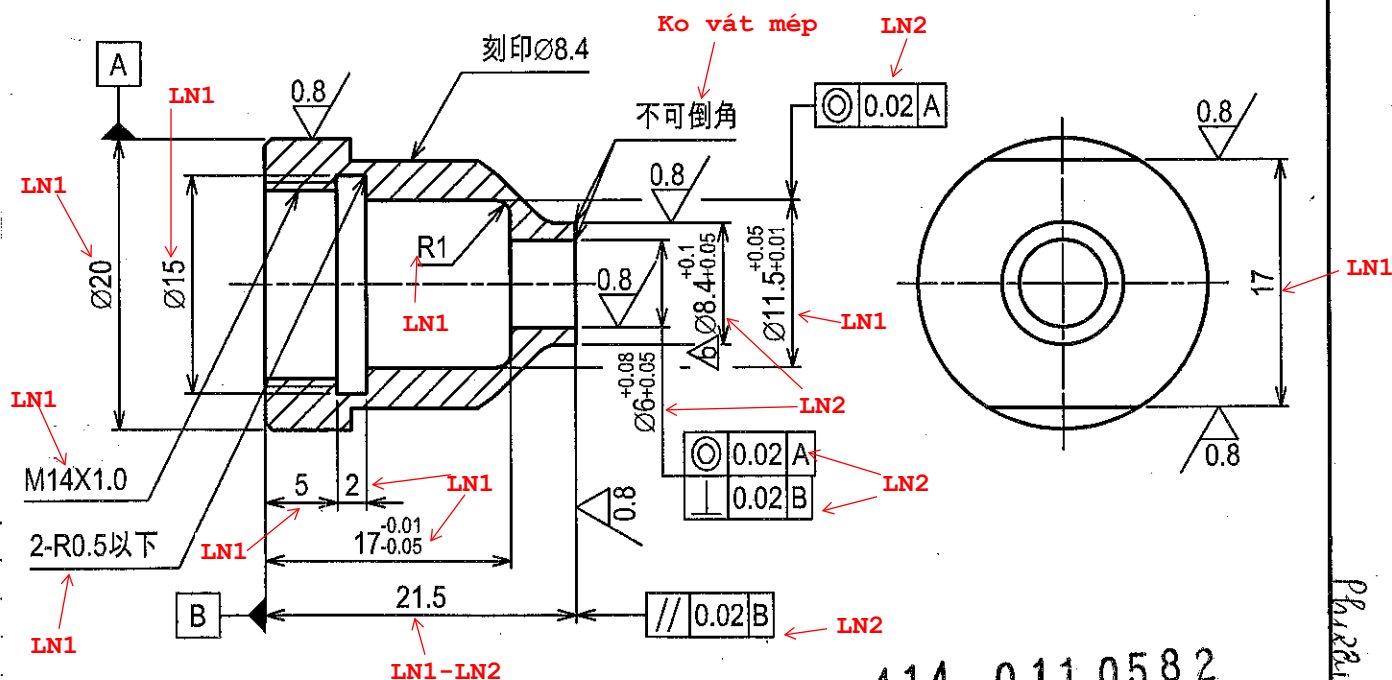
TOLERANCES NOT OTHERWISE SPECIFIED APPLIES JIS B 0405-m, JIS B 0419-k

FINISH MARKS

6.3 / (0.8)



LN1:
 -Ø11.50=>ok
 -Ø15=.ok
 -M14=>ok



加工后进行脱脂洗净, 315°C±5°C, 进行180分钟的时效硬化处理。

| DSGND. | CHKD. | TITLE | PARTS NAME |
|----------------|----------------|--------------|------------|
| Wang_Feng_Deng | Qin_Yi_Fan | 部品図 | カバー |
| QUENCH&TEMPER | SURFACE | PART DRAWING | COVER |
| HRC 37° ~ 45° | HG(315DC-180M) | 部品図 | 盖子 |
| | | 部品図 | 盖子 |
| MATERIAL | DATE | SCALE | DWG.No. |
| C1720 | 2014/03/27 | 2:1 | R016549 |

MABUCHI MOTOR CO., LTD.

Ø22 x 25

Phong 44765

| | |
|--|-------------------------------|
| SNO: R016549 | |
| SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG: | |
| NGƯỜI THIẾT LẬP: 10197 | |
| DIỄN GIẢI | THỜI GIAN CHUẨN 1P |
| 1.VẬT LIỆU: C1720(Masking) Ø21*27 | LN1:30 HT: LN2:15 KT |