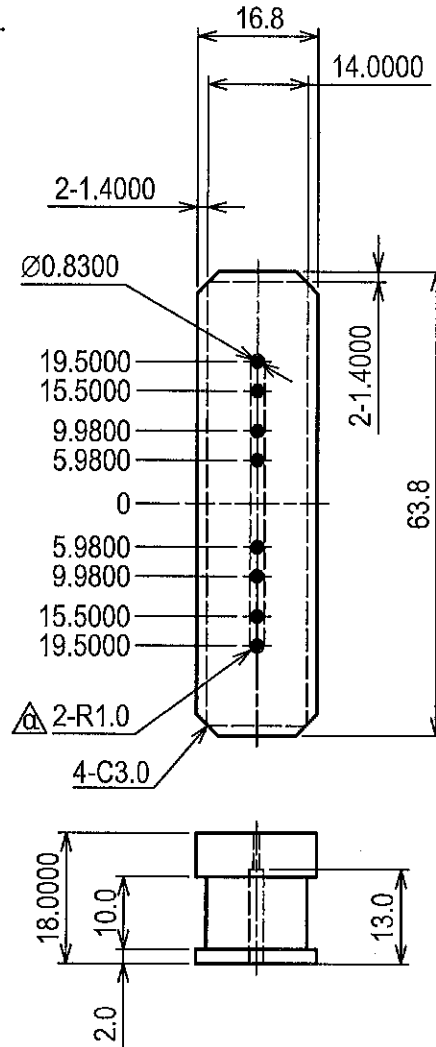


6600 203 717

REV.	DATE	DESCRIPTION	REF.No.	DWN.	DSGND.	CHKD.	CUTTING TOLERANCE			
init.	2019/8/30	新制设计	DGA-1731	查典	查典	叶长敬	0.0000	± 0.002	0.000 ⁺⁰	+0 -0.005
a	2019/9/4/10	验收问题的图面修正		查典	查典	叶长敬	0.000	± 0.005	0.000 ⁻⁰	+0.005 -0
b	2019/9/6/13	材质热处理修正		查典	查典	叶长敬	0.00	± 0.01	0.00 ⁺⁰	+0 -0.01
							0.0	± 0.1	0.00 ⁻⁰	+0.01 -0
							0.	± 0.2	0.0 ⁺⁰	+0 -0.1
									0.0 ⁻⁰	+0.1 -0
							TOLERANCES NOT OTHERWISE SPECIFIED			
							FINISH MARKS			
							G WE ▽▽▽ (▽▽▽)			

213203022B.
2P

Notes:

- As the hatched part corresponds to the cutting blade, it is prohibited to chamfer this part.
- Slope of relief for cutting blade is [6°] from the upper face of die.

S CHUẨN

CHKD.	MATERIAL		TITLE	PARTS NAME
Ye_Chang_Jing	WC(D30/HIP)		部品図	ダイ
DSGND.	SURFACE	SCALE	PART DRAWING	DIE
Zha_Dian		1:1	PART DRAWING	下模
DWN.	QUENCH&TEMPER	SIZE	DATE	DWG.No.
Zha_Dian	HRC 0 ~0	A4	2019/04/10	R181237

btp R181237

(70-2P)
3/17

MABUCHI MOTOR CO., LTD.

SNO:	
SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:	
NGƯỜI THIẾT LẬP: 10197	
DIỄN GIẢI	THỜI GIAN CHUẨN 1P
<div>1.VẬT LIỆU:</div> <div>2.THỜI GIAN GIA CÔNG</div>	