

REV.	DATE	DESCRIPTION	REF.No.	DWN.	CHKD.	CUTTING TOLERANCE
init.	2016/06/15			Nguyen Cong Vian	Pham Thanh Tung	0.5 ≤, ≤ 6 ±0.1
△						6 <, ≤ 30 ±0.2
△						30 <, ≤ 120 ±0.3
△						120 <, ≤ 315 ±0.5
						TOLERANCES NOT OTHERWISE SPECIFIED
						FINISH MARKS

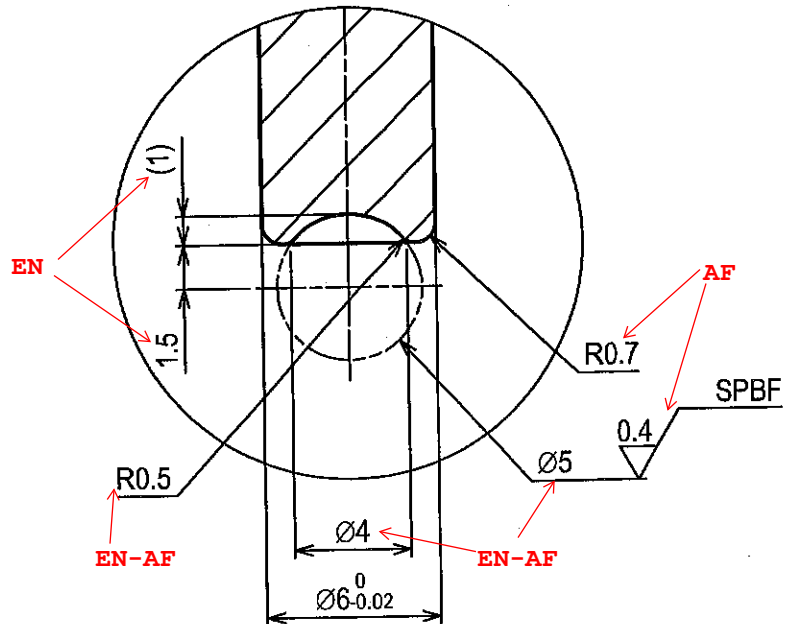
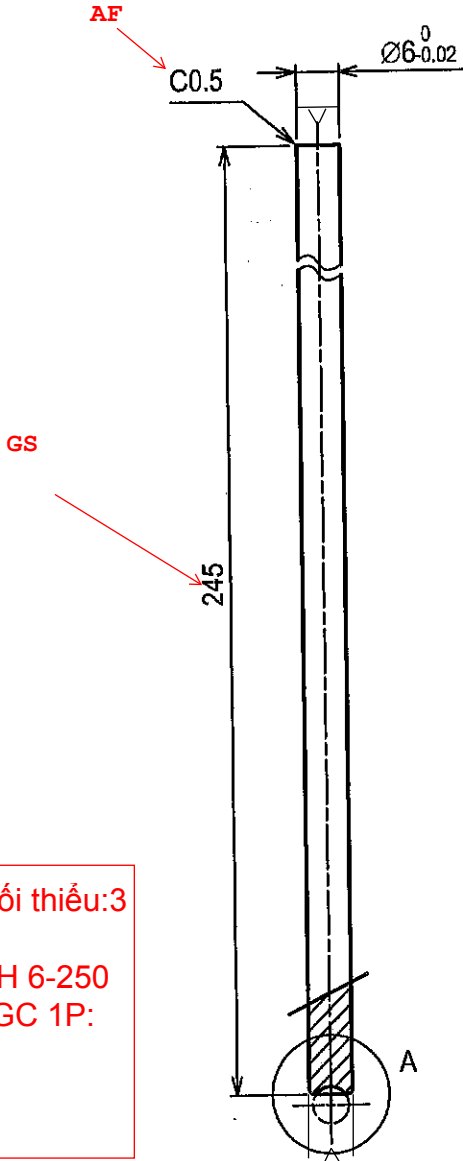
414.0060198

1.6/ (0.4) SPBF

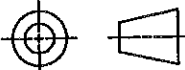
213 006 501B

6P

A (4:1)



Số lượng tối thiểu:3
Vật liệu:K2
EPH 6-250
Thời gian GC 1P:
GS:15
EN:40
AF:10

	CHKD.	TITLE		PARTS NAME	
	Pham_Thanh_Tung	部品図 PART DRAWING		ガイドシャフト GUIDE SHAFT	
QUENCH & TEMPER	SURFACE	部品図 部品図		引導軸 引导轴	
HRC 58° ~ 62°				DWG.No.	
MATERIAL	DATE	SCALE			R053643
SKS3	2016/06/15	1:1			

MANUCHI MOTOR CO.,LTD.

SKS2 Ø7 x 260