MINIMUM WIND WIND WASSITST - GIA CONG - 08/02/2022

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MV	EV. TE		<b>CAPATION</b>	REF.No.	DWN.	CHKD.			0.000 +0	+0
	it. 2015/11/30	<b>新</b> 觀设计			K.Kamakura		0.0000	± 0.002	0.000	-0.005 +0.005
	20 98/11/08	头安装方式NG;	莫后形状变更		王淦霈	蔡伟锋	0.000	± 0.005	0.000 +0	-0 +0
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			EN Ø18	<b>→</b>				/	<u> </u>	<del>*</del> *
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		1 L		Ø9.520 <b>&lt;</b>	GR					
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		→ R0.7 Δ		<b>#</b>	F	-1	4			
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]					<u>&amp;</u> }		1 6	7		
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1	DSGND.	CHKD.	TITLE					TS NAM	E	
			部品図					パンチ		
	K.Kamakura	T.Yajima	PART DRAWING				I	PUNCH		
-C-4-0	QUENCH&TEMPER	SURFACE	部品図					沖頭		
479, Mileton			部品図					冲头		ľ
	MATERIAL	DATE	SCALE				D	WG.No.		
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	WC(D30/HIP)	2015/11/30								
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SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:									
NGƯỜI THIẾT LẬP: 10197									
DIỄN GIẢI	THỜI GIAN CHUẨN 1P								
1.VẬT LIỆU: BTP R028171  2.THỞI GIAN GIA CÖNG GR: -Ø9.520=>OK -Ø26.310=>OK =>120 phút/pc GS: -4.65=>4.15 -39.320=>ok =>60 phút/pc GJ: -16.000=>ok =>120 phút/pc GP: -4.65=>ok -R0.35=>ok -R0.50=>ok -R0.70=>ok =>120 phút/pc EN: -2-Ø2.00 L6=>ok =>120 phút/pc AF: -Đánh bóng -C0.5=>ok =>20 phút/pc GS2: 39.320=>ok =>20 phút/pc	GR:120 GS1:60 GJ:120 GP:120 EN:120 AF:20 GS2:20 KT								