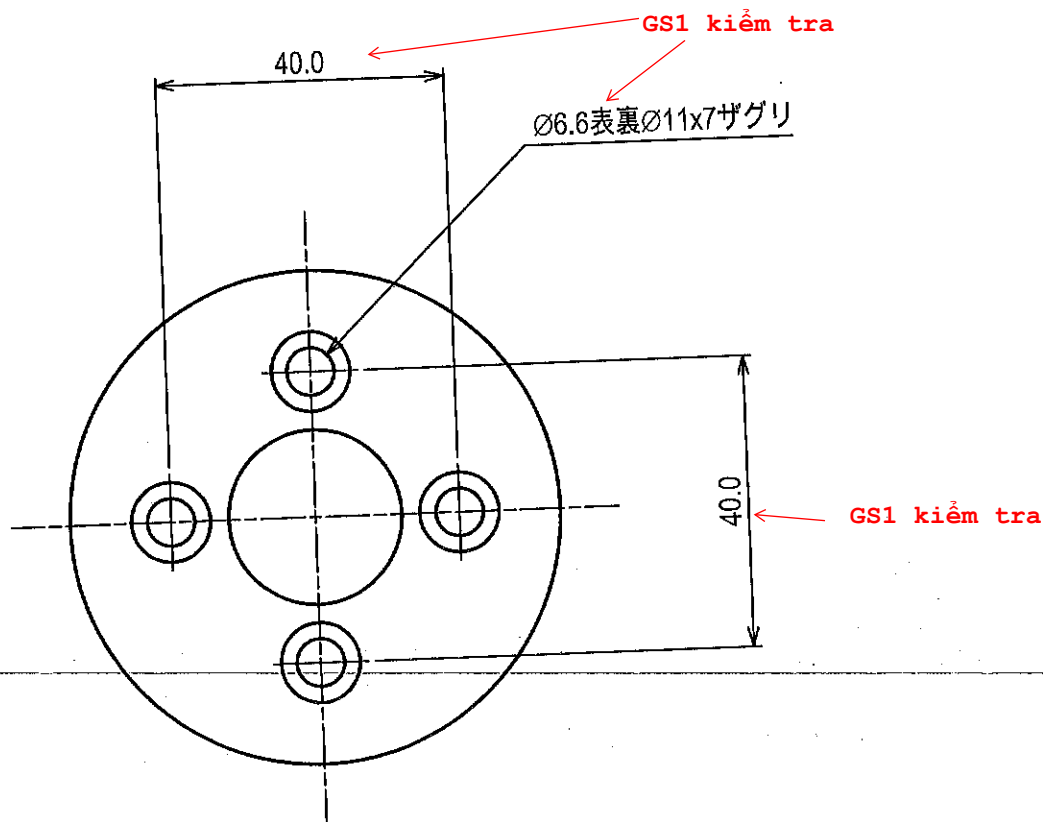
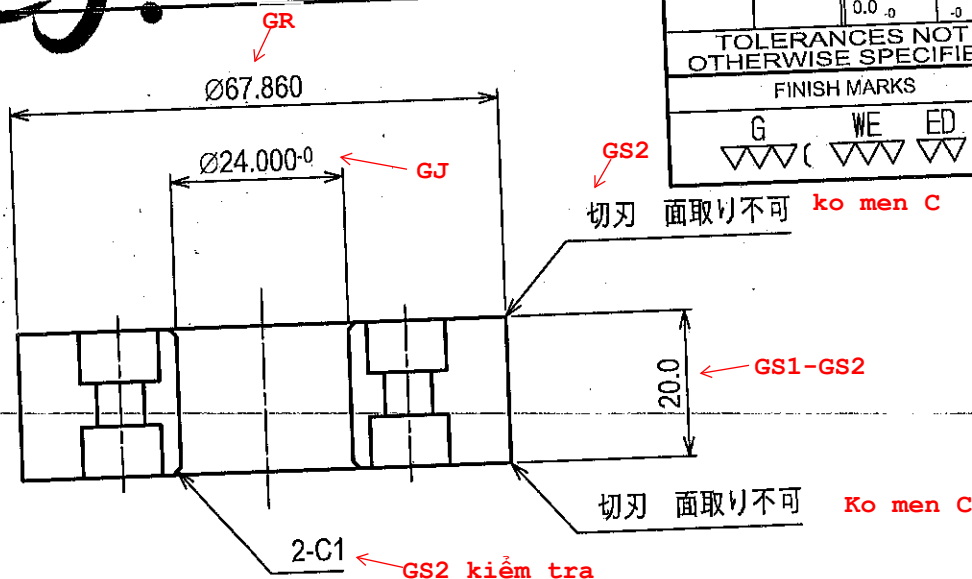


REV	DATE	DESCRIPTION	REF.No.	DWN.	CHKD.	CUTTING TOLERANCE			
init	2015/11/19	新規設計		K.Kamakura	T.Yajima	0.0000	±0.002	0.000 <sup>+0</sup> <sub>-0.005</sub>	+0 <sup>+0</sup> <sub>-0.005</sub>
△						0.000	±0.005	0.000 <sup>+0</sup> <sub>-0</sub>	+0 <sup>+0</sup> <sub>-0</sub>
△						0.00	±0.01	0.00 <sup>+0</sup> <sub>-0</sub>	+0 <sup>+0</sup> <sub>-0.01</sub>
△						0.0	±0.1	0.00 <sup>+0</sup> <sub>-0</sub>	+0 <sup>+0</sup> <sub>-0</sub>
△						0.	±0.2	0.0 <sup>+0</sup> <sub>-0</sub>	+0 <sup>+0</sup> <sub>-0.1</sub>
								0.0 <sup>+0</sup> <sub>-0</sub>	+0 <sup>+0</sup> <sub>-0</sub>
						TOLERANCES NOT OTHERWISE SPECIFIED			
						FINISH MARKS			
						G WE ED ▽▽▽ (▽▽▽▽▽)			



DSGND.	CHKD.	TITLE	PARTS NAME
K.Kamakura	T.Yajima	部品図 PART DRAWING	パンチ PUNCH
QUENCH&TEMPER	SURFACE	部品図	沖頭
HRC 0° ~ 0°		部品図	沖頭
MATERIAL	DATE	SCALE	DWG.No.
WC(D30/HIP)	2015/11/19	1:1	R027937

MABUCHI MOTOR CO., LTD.

BVP: R027937 (7k 1P).

414-1100535

SNO: <b>R027937</b>	
SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG: <b>P</b>	
NGƯỜI THIẾT LẬP: <b>10197</b>	
DIỄN GIẢI	THỜI GIAN CHUẨN 1P
<b>1.VẬT LIỆU:</b> <b>BTP:R027937</b>  <b>2.THỜI GIAN GIA CÔNG</b> <b>GS1:</b> Lướt sáng 2 mặt kích thước 20.0 => <b>30 phút/pc</b> <b>GR:</b> -Ø67.860=>ok => <b>150 phút/pc</b> <b>GJ:</b> -Ø24.000=>ok => <b>150 phút/pc</b> <b>GS2:</b> -20.0=>ok => <b>60 phút/pc</b>	GS1:30 GR:150 GJ:150 GS2:60 KT