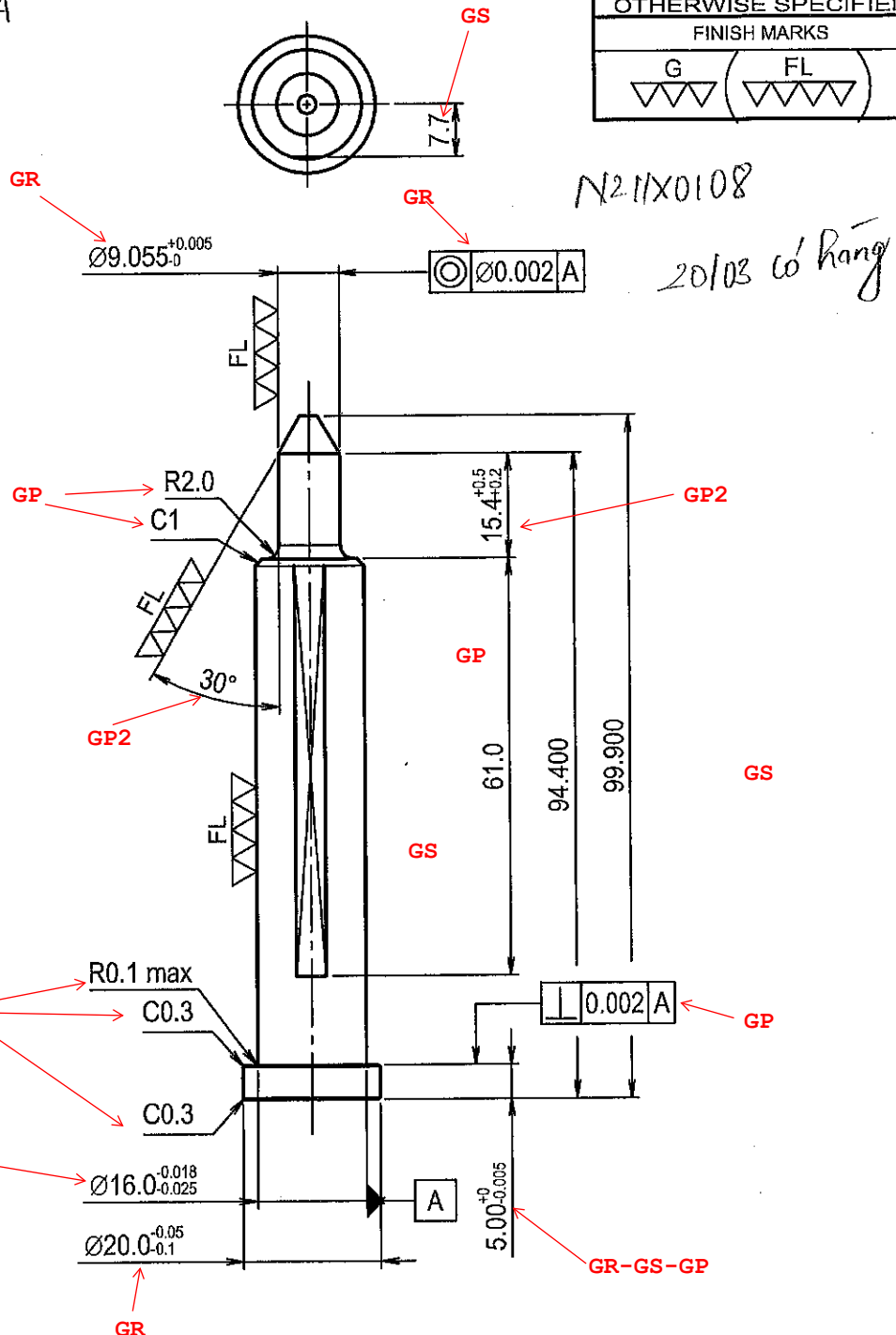


414.1030041

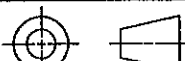
REV.	DATE	DESCRIPTION	REF.No.	DRAWN.	CHKD.	CUTTING TOLERANCE			
init.	2017/07/18	部品二體物改造, 新規標準 (S05624-R106916)	NDM-XLB-00P005	HSU_CHAN_YEN	Peng_Wei_Chun	0.0000	±0.002	0.000 <sup>+0</sup> <sub>-0.005</sub>	+0 -0.005
△						0.000	±0.005	0.000 <sup>+0</sup> <sub>-0</sub>	+0.005 -0
△						0.00	±0.01	0.00 <sup>+0</sup> <sub>-0</sub>	+0 -0.01
△						0.0	±0.1	0.00 <sup>+0</sup> <sub>-0</sub>	+0.01 -0
△						0.	±0.2	0.0 <sup>+0</sup> <sub>-0</sub>	+0 -0.1

TOLERANCES NOT OTHERWISE SPECIFIED			
FINISH MARKS			
G	FL		

213 102 156A  
IP

(The S057254)

QNG: vđt bđt RBP = 0.

DSGND.	CHKD.	TITLE		PARTS NAME
HSU_CHAN_YEN	Peng_Wei_Chun	部品図		バーリングパンチ
QUENCH&TEMPER	SURFACE	PART DRAWING		BURRING PUNCH
HRC 0 ° ~ 0 °		部品図		孔突縁沖頭
		部品図		孔突縁沖頭
MATERIAL	DATE	SCALE		DWG.No.
WC(D30/HIP)	2017/07/18	1:1		R106196

MABUCHI MOTOR CO.,LTD.

BTP

SNO: <b>R106196</b>	
SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:	
NGƯỜI THIẾT LẬP: <b>10197</b>	
DIỄN GIẢI	THỜI GIAN CHUẨN 1P
<b>1.VẬT LIỆU:</b> <b>R106196</b>  <b>2.THỜI GIAN GIA CÔNG</b> <b>GR:</b> -Ø16.000=>ok -Ø9.055=>ok -Ø20.00=>ok -(94.4-15.4-5)=74.0 =>73.9 <b>150 phút/pc</b> <b>GP1:</b> -R2.0 & C1=>ok -74.0=>ok -R0.1 max=>ok -2-C3=>ok <b>90 phút/pc</b> <b>GS:</b> -5.00=>ok -99.900=>ok -7.7=>ok <b>90 phút/pc</b> <b>GP2:</b> -30°=>ok -15.4=>ok <b>90 phút/pc</b> <b>AF:</b> <b>20 phút/pc</b>	GR:150 GP1:90 GS:90 GP2:90 AF:20 KT