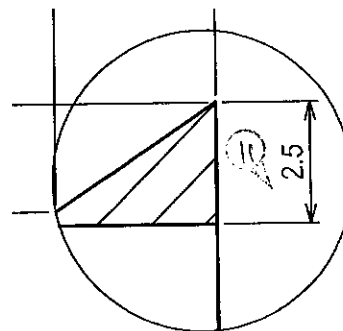
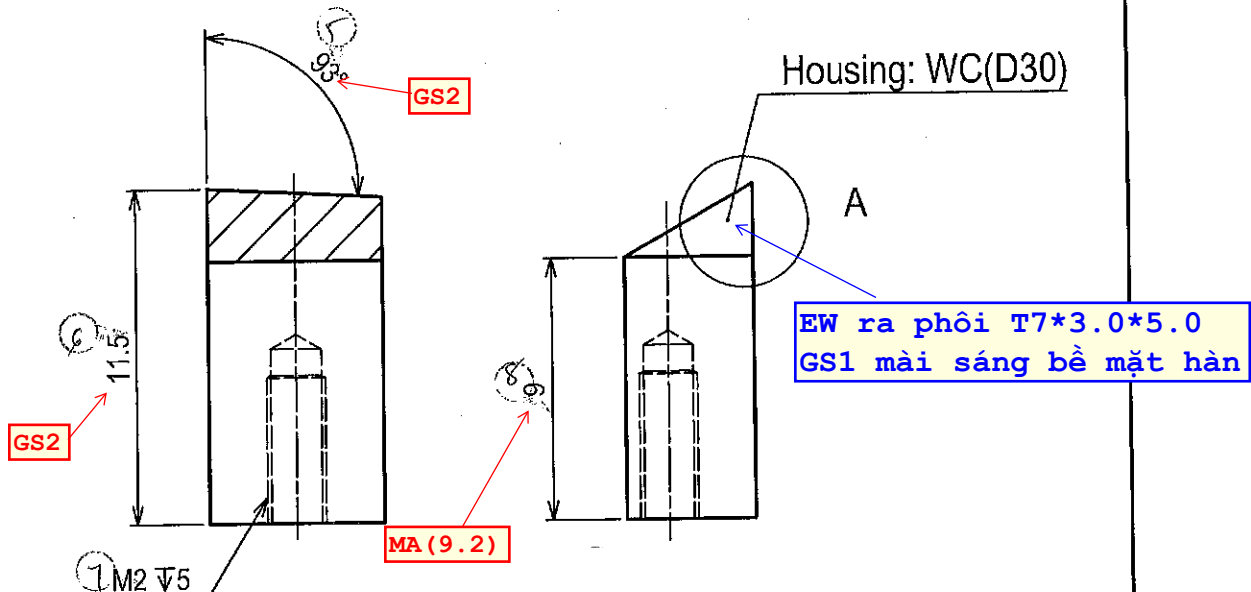
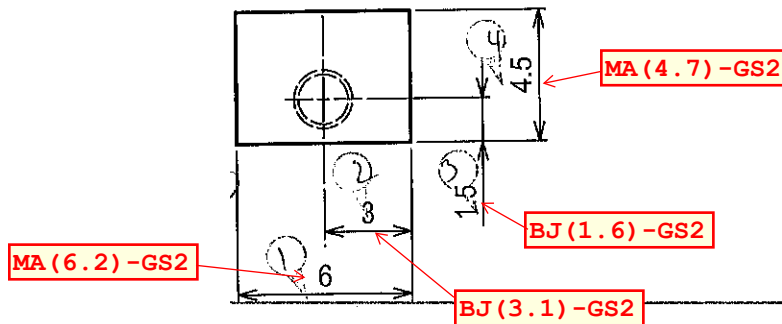


REV.	DATE	DESCRIPTION	REF.No.	DWG. No.	CHKD.	CUTTING TOLERANCE
init.	2018/11/03				Khac Tu	0.5 ≤ , ≤ 6 ± 0.1
△						6 < , ≤ 30 ± 0.2
△						30 < , ≤ 120 ± 0.3
△						120 < , ≤ 400 ± 0.5
						TOLERANCES NOT OTHERWISE SPECIFIED APPLIES JIS B 0405-m, JIS B 0410-k

FINISH MARKS
Ra 1.6



A (5:1)

Requirement:

- Knife point made from WC(D30) material soldered firmly into knife shank by SKD11 material

DSGND.	CHKD.	TITLE	PARTS NAME
Pham_Phu_Quoc	Dong_Khac_Tu	部品図 PART DRAWING	カッター刃 CUTTING EDGE
QUENCH&TEMPER	SURFACE	部品図	切削刀刃
HRC 55° ~ 58°	(11)	部品図	切削刀刃
MATERIAL	DATE	SCALE	DWG.No.
SKD11+WC(D30)	2018/11/03	4:1	R184486

SKD11 T5 7 14 17
WC(D30) 12 10

MABUCHI MOTOR CO., LTD.
414 302 0310

SNO: **R184486**

SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:

NGƯỜI THIẾT LẬP: **10197**

DIỄN GIẢI	THỜI GIAN CHUẨN 1P
1.VẬT LIỆU: SKD11:T5*16*20	AA:15 MA:15 BJ:15 AF:10 HT:40 EW:25 GS1:20 WG:20 GS:60