




REV.	DATE	DESCRIPTION	REF.No.	DWN.	DSGND.	CHKD.	CUTTING TOLERANCE	
init.	2021/12/22	New Production	DVB-0652	Vu_Thi_Tuyen	Pham_Cuong_Quan	Ha_Ngoc_Tien	$0.5 \leq, \leq 6$	± 0.1
							$6 <, \leq 30$	± 0.2
							$30 <, \leq 120$	± 0.3
							$120 <, \leq 400$	± 0.5
							TOLERANCES NOT OTHERWISE	

TOLERANCES NOT OTHERWISE
SPECIFIED APPLIES JIS B 0405-m, JIS B 0419-k

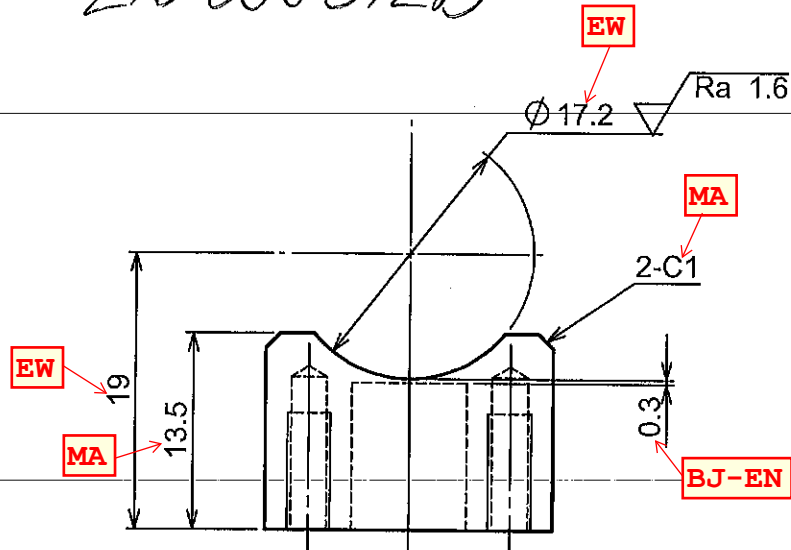
FINISH MARKS

$\sqrt{\text{Ra } 6.3}$ ($\sqrt{\text{Ra } 1.6}$)

1P

2B 306 512B

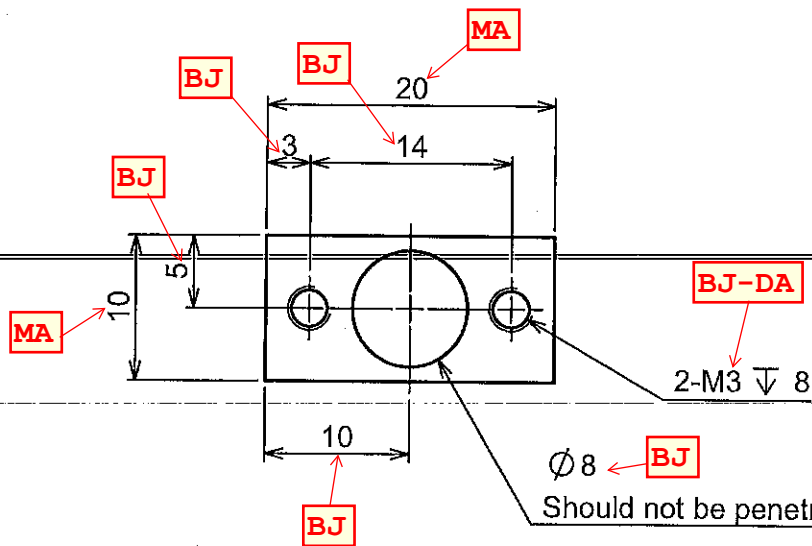
Unspecified corner C0.5



出園


製作・検収用図面
検収完了後要廃棄
2023-06-09

VDM 生産支援課



Should not be penetrated through.

S CHUẨN

CHKD.	MATERIAL		TITLE	PARTS NAME
Nguyen_Phuc_Bao	SKD11		部品図	ローターガイド
DSGND.	SURFACE		PART DRAWING	ROTOR GUIDE
Ha_Ngoc_Tien			部品圖 部品图	回轉子導件 回转子导件
DWN.	QUENCH&TEMPER	SCALE	DATE	DWG.No.
Ha_Ngoc_Tien	HRC 58°~62°	2:1 A4	2021/12/22	R440214

SNO: **R440214**

SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:

NGƯỜI THIẾT LẬP: **10197**

DIỄN GIẢI	THỜI GIAN CHUẨN 1P
1.VẬT LIỆU: SKD11 T13*25*19	AA:20 MA:25 BJ:30 DA:10 HT:40 EW:30 EN:30 AF:10