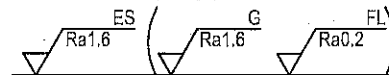


REV.	DATE	DESCRIPTION	REF.No.	DWN.	DSGND.	CHKD.	CUTTING TOLERANCE
init.							0.5 ≤, ≤ 6 ± 0.1
	2011/01/20		T-VN 11-01-02				6 <, ≤ 30 ± 0.2
	2011/04/25		T-VN 11-04-1				30 <, ≤ 120 ± 0.3
	2022/04/14	Change dimension RI and J, R0.1 to R0.2, Add R0.1	VN 11-0-12-08	Le Hong Quang	Pham Thanh Hong	Ha Ngoc Tien	120 <, ≤ 400 ± 0.5

TOLEANCES NOT OTHERWISE  
SPECIFIED APPLIES JIS B 0405-m, JIS B 0419-k

FINISH MARKS

Code(Representative)	A	RI <sup>±0.01</sup>	J <sup>±0.01</sup>	L <sup>+0.02</sup> <sub>0</sub>
11-AA8AA (12-C37AA)	13.8	2.2 	0.18 	36.48 



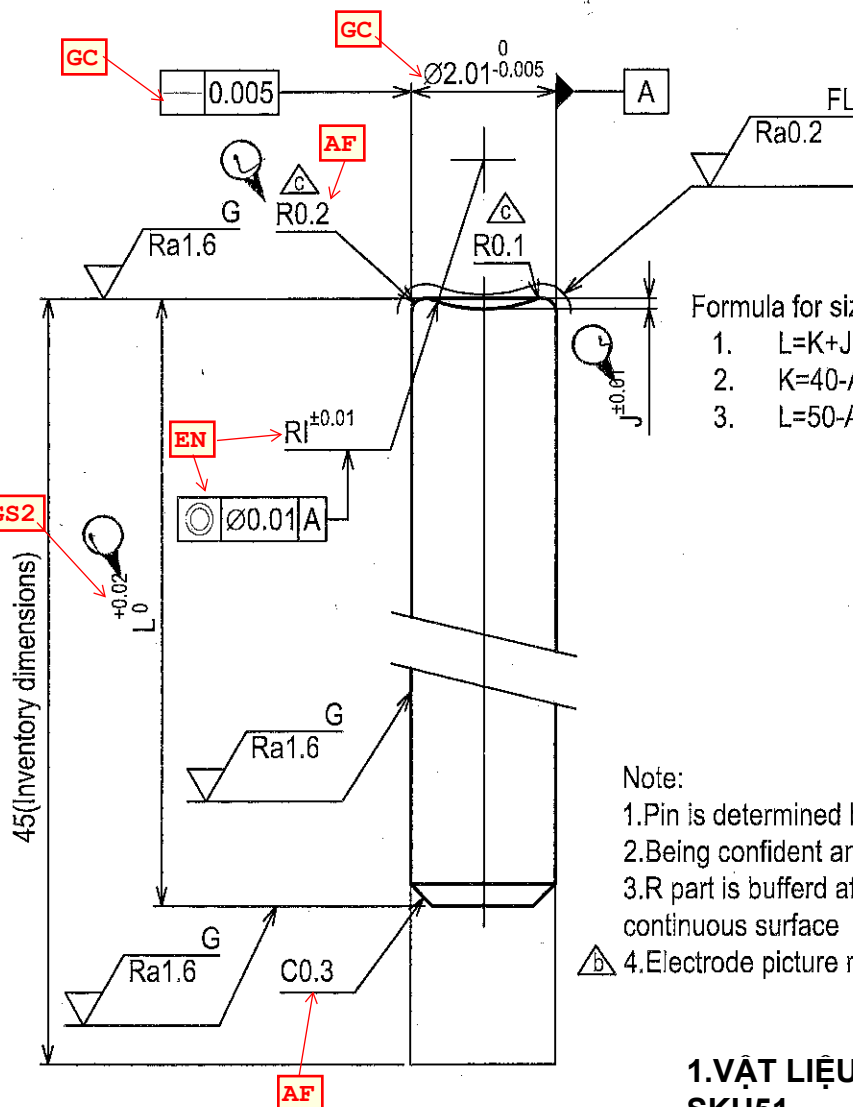
213.306.119A

10P

出図

製作・検収用図面  
検収完了後要廃棄  
2023-06-19

VDM 生産支援課



Formula for size calculation L:

1.  $L = K + J + 10(+0.1)$  (0.1 : surface polishing)
2.  $K = 40 - A$  (A : kashime length)
3.  $L = 50 - A + J(+0.1)$

Note:

1. Pin is determined by caulking size from total length 45.
2. Being confident and having no bends.
3. R part is buffered after discharge machining to make a continuous surface

4. Electrode picture number :S265498

1.VẬT LIỆU:

SKH51

Ø2.1\*41

S CHUẨN

CHKD.	MATERIAL		TITLE	PARTS NAME
Nguyen_Phuoc_Bao	SKH9		部品図	シャブド受けピン
DSGND.	SURFACE	SCALE	PART DRAWING	SHAFT RECEIVE PIN
Ha_Ngoc_Tien		10:1	部品図	軸承受具銷
			部品圖	軸承受具銷
DWN.	QUENCH&TEMPER	SIZE	DATE	DWG.No.
Ha_Ngoc_Tien	HRC 60 ~64	A4V	2020/11/19	S450787

MABUCHI MOTOR CO.,LTD.

SKH 51: Ø 2.1 x 47

414 306 0268

SNO: **S450787**

SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:

NGƯỜI THIẾT LẬP: **10197**

DIỄN GIẢI	THỜI GIAN CHUẨN 1P
<b>1.VẬT LIỆU:</b> <b>SKH51</b> <b>Ø2.1*41</b>	GS1:10 GC:20 EN:15 AF:3 GS2:5 KT