

REV.	DATE	DESCRIPTION	REF.No.	DWN.	CHKD.	CUTTING TOLERANCE				
init.	2015/01/06	新规设计	<div style="text-align: center;"> XUẤT BẢN VẼ BẢN VẼ DÙNG CHẾ TẠC - NGHIỆM THU HỦY SAU KHI HOÀN TẤT DO NOT COPY 2023.11.17 P.QLKTSX VDM </div>			ng Quang Wu	0.0000	± 0.002	0.000 +0	+0 -0.005
△						0.000	± 0.005	0.000 -0	+0.005 -0	
△						0.00	± 0.01	0.00 +0	+0 -0.01	
△						0.0	± 0.1	0.00 -0	+0.01 -0	
△						0.	± 0.2	0.0 +0	+0 -0.1	
								0.0 -0	+0.1 -0	
						TOLERANCES NOT OTHERWISE SPECIFIED				
						FINISH MARKS				
						<div style="text-align: center;"> G WE ▽▽▽ ▽▽▽ (▽▽) </div>				

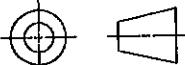
Technical drawing of a mechanical part, showing a cross-section and a side view. The drawing includes the following dimensions and annotations:

- Dimensions:**
 - Overall width: $\varnothing 10.000_{-0}^{+0}$
 - Inner hole diameter: $\varnothing 2.8600$
 - Overall height: 22.000
 - Distance from top to first step: 16
 - Distance from first step to second step: 2
 - Distance from second step to bottom: 0.02
 - Bottom hole diameter: $\varnothing 5.5$
 - Distance from bottom hole to centerline: 8.02
 - Distance from centerline to top edge: 5.5
- Annotations:**
 - GR1 ($\varnothing 10.06$) - GR2**: Points to the top surface.
 - ED - EW**: Points to the inner hole.
 - GR2**: Points to the first step.
 - GR2**: Points to the second step.
 - EN**: Points to the bottom hole.
 - EN**: Points to the bottom surface.
 - GS1 (22.5) - GS2**: Points to the overall height dimension.
 - EN**: Points to the distance from the bottom hole to the centerline.
 - GS2**: Points to the distance from the centerline to the top edge.
- Text:** (3.00) 垫片 (3.00) Gasket

S CHUẨN

阴影部分为切刃,不可倒角,
切刃让位斜度为从凹模表面起倾斜 10°

4 1 4 3 1 1 0 2 1 7 8
4 3 1 1 0 2 1 7 8

DSGND.	CHKD.	TITLE		PARTS NAME
Zhou_Shao_Xiong	Zhang_Guang_Wu	部品図 PART DRAWING		穴抜きダイ HOLE BRANKING DIE
QUENCH&TEMPER	SURFACE	部品図		穿孔下模
HRC 0°~0°		部品図		穿孔下模
MATERIAL	DATE	SCALE		DWG.No.
WC(D40/HIP)	2015/01/06	1:1		S941281

MADUCHI MOTOR CO., LTD.

4143110218.S941281 - GIA CONG - 15/02/2024

SNO: **S941281**

SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:

NGƯỜI THIẾT LẬP: **10197**

DIỄN GIẢI	THỜI GIAN CHUẨN 1P
1.VẬT LIỆU: WCD40 Ø12*24	GR:60 GS1:30 ED:20 EW:40 GR2:40 GS2:30 EN:90 KT