

30
90
120 170
300 300
200
60
60

7/15

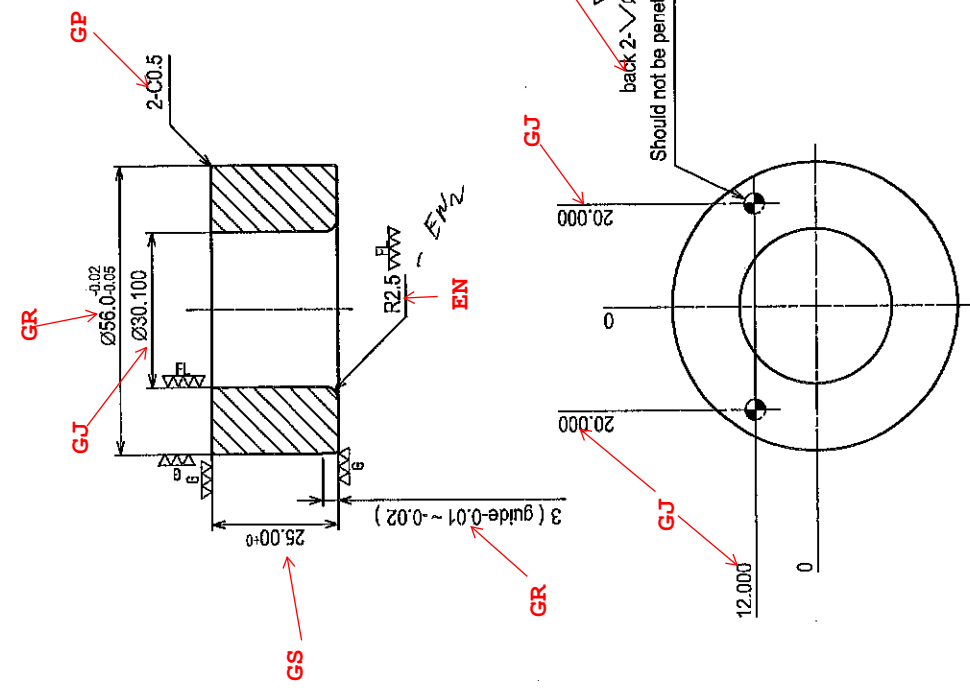
4141010327 R152810 - GIA CONG 21/04/2021 4141010327

PO BTP : N212 G0132T
KH : 2021/05/30

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IP

Hay Nam Hoa Ky hay 5/30



REV.	DATE	DESCRIPTION	REF. No.	DWN.	CHKD.	CUTTING TOLERANCE
Init.	2018/03/24	Thiết kế		Tu_Yong_Jing	Tu_Yong_Jing	±0.002 ±0.005 ±0.01 ±0.1 ±0.2 ±0.05 ±0.1 ±0.2

TOLERANCES NOT OTHERWISE SPECIFIED
FINISH MARKS
▽▽▽▽▽▽▽▽▽▽

DSGND.	CHKD.	TITLE	PARTS NAME
Tu_Yong_Jun	Ye_Chang_Jing	部品図 PART DRAWING 部品図	絞りダイ DRAW DIE 引伸下模 引伸下模
QUENCH&TEMPER	SURFACE		
HRC 0°~0°			
MATERIAL	DATE	SCALE	DWG. No.
WC(D30HIF)	2018/03/23	1:1	R152810

Q28 BTP

MANUCH MOTOR CO., LTD.

SNO: **R152810**

SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:

NGƯỜI THIẾT LẬP: **10197**

DIỄN GIẢI	THỜI GIAN CHUẨN 1P
1.VẬT LIỆU: BTP R152810	GS:30 GR:100 EN:90 GJ:600 GP:30 AF:20 KT