


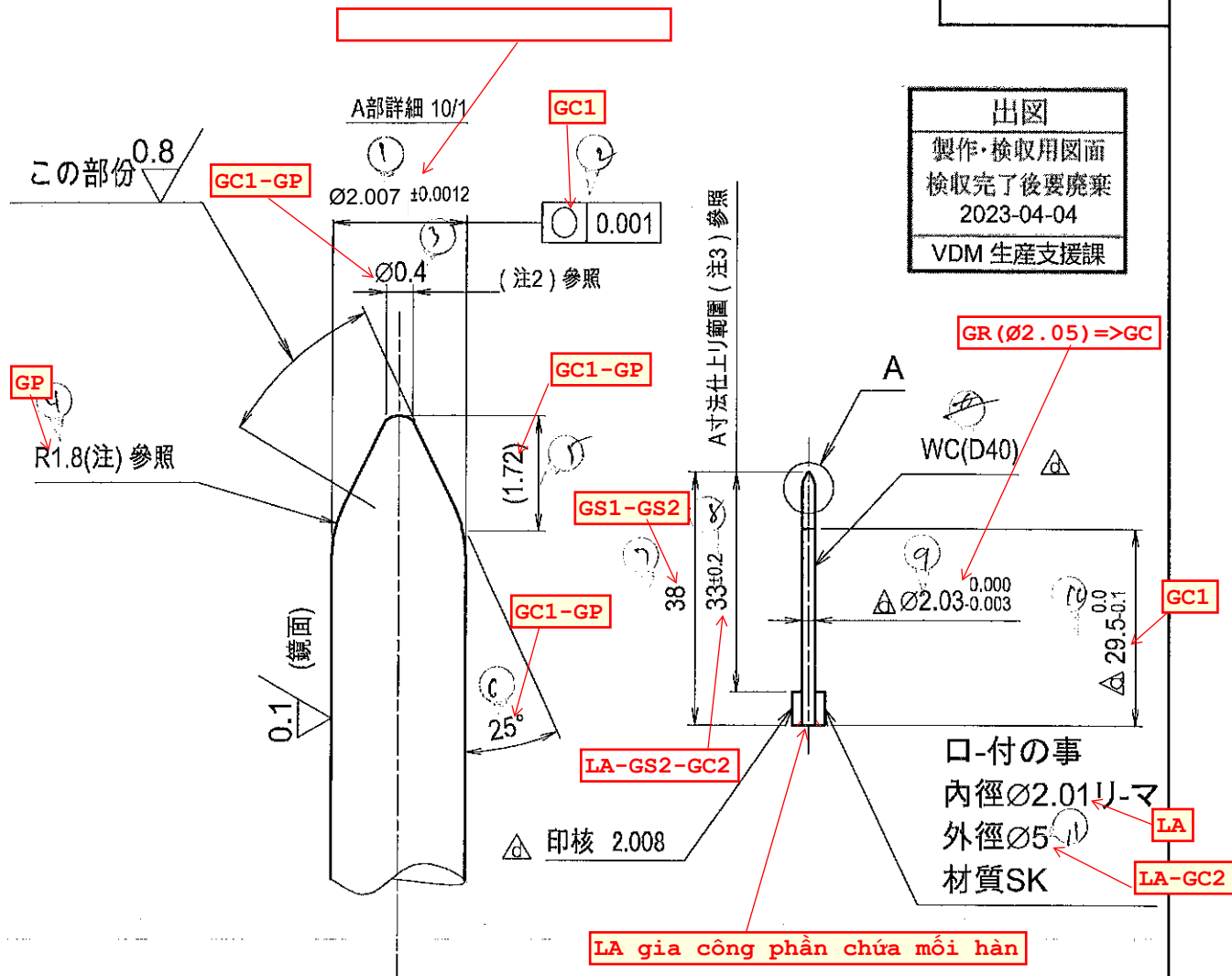



REV.	DATE	DESCRIPTION	REF.No.	DWN.	CHKD.	CUTTING TOLERANCE
init.	2007/08/01			CHANG,USU,PHG		$0.5 \leq, \leq 6$ ± 0.1
	2011/11/02	寸法変更。	T-VNM-11-10-498	PHAM_VIET_THU	T.Kitamoto	$6 <, \leq 30$ ± 0.2
	2012/04/11	材料変更。	T-VNM-12-04-092	PHAM_VIET_THU	T.Kitamoto	$30 <, \leq 120$ ± 0.3
	2012/06/11	(WC(D40) → WC(D40)+SK)材料追加。、印刻追加。	T-VNM-12-05-151	PHAM_VIET_THU	T.Kitamoto	$120 <, \leq 315$ ± 0.5
						TOLERANCES NOT OTHERWISE SPECIFIED
						FINISH MARKS





註記:(SC-147)

1.此部分之R加工形狀精度不嚴格要求，R1.8為概略尺寸，但是與φA加工部之接續部分，要特別做平滑加工，不可以有段差。(SC-399)

2.先端形狀精度不要求，加工面粗糙度需作3.2S程度。(SC-400)

 3.先端起8.5mm，作φA±0.0012，0.1S(鏡面)加工，其餘部分作±0.008，0.4S加工。(SC-401)

S CHUẨN

DWN.	CHKD.	TITLE		PARTS NAME
PHAM_VIET_THU	T.Kitamoto	部品図		サイジングピン
QUENCH&TEMPER	SURFACE	PART DRAWING		SIZING PIN
HRC		部品図		整形銷
		部品図		整形銷
MATERIAL	DATE	SCALE		DWG.No.
SK+WC(D40)	2007/08/01	1:1		S763485

WC D30 φ3.1 x 50
S763485 x 15

MABUCHI MOTOR CO., LTD.

414 304 0035

SNO: **S763485**

SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:

NGƯỜI THIẾT LẬP: **10197**

DIỄN GIẢI	THỜI GIAN CHUẨN 1P
1.VẬT LIỆU: WCD40:Ø3.0*50 SKS2:Ø6*15	GR:60 GS1:20 GC1:40 GP:20 AF1:15 LA:20 WG:15 GS2:20 GC2:20 AF2:20 KT