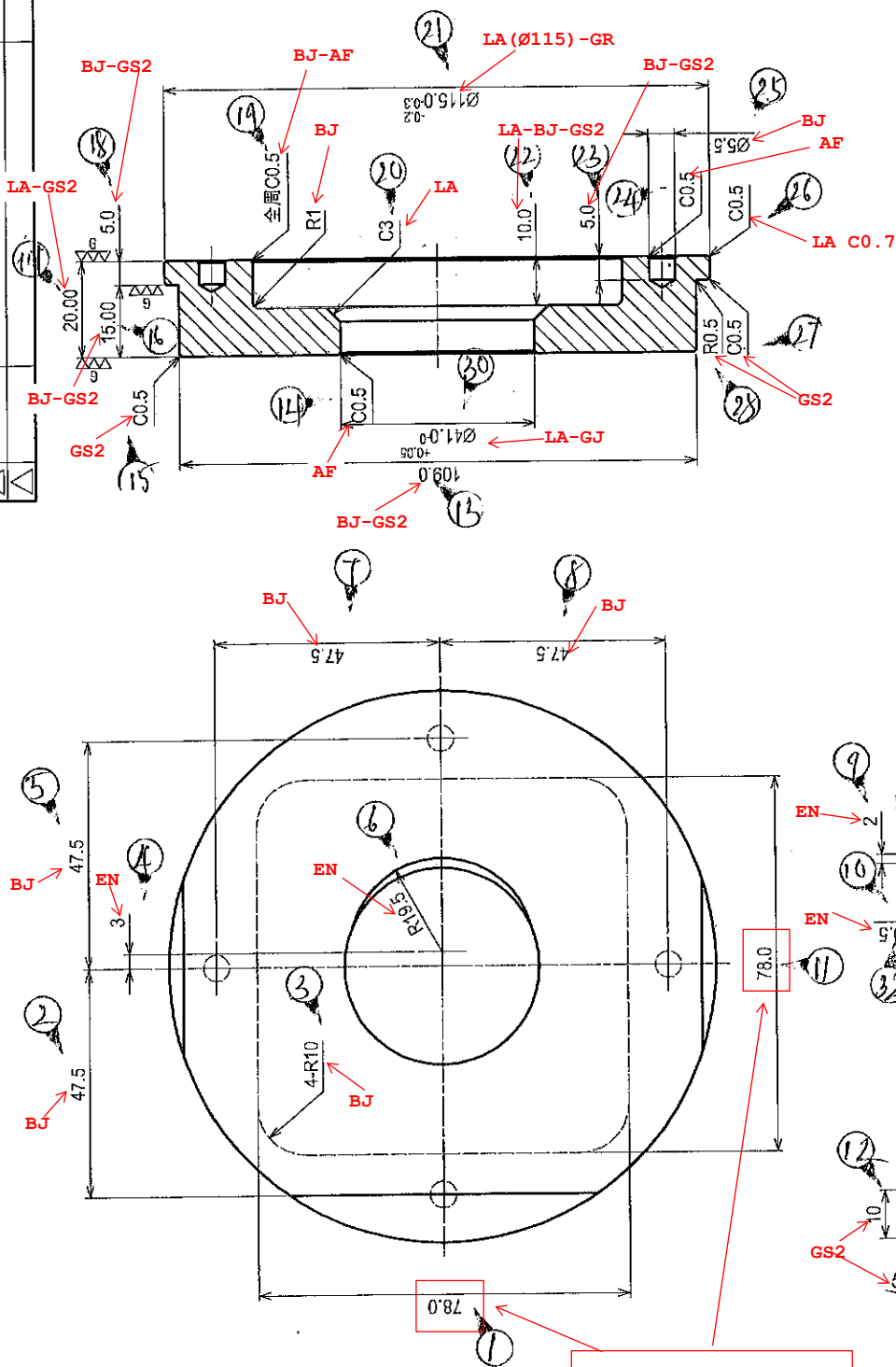



REV.	DATE	DESCRIPTION	REF. No.	DWN.	CHKD.	CUTTING TOLERANCE
init.	2009/03/11					0.0000 ±0.002 0.000 ±0.002 0.0000 ±0.005 0.000 ±0.005 0.000 ±0.01 0.000 ±0.01 0.0 ±0.1 0.00 ±0.01 0. ±0.2 0.0 ±0.1 0.0 ±0.4 0. ±0.4
△						TOLERANCES NOT OTHERWISE SPECIFIED
△						FINISH MARKS
△						W (VVV) G



LA:Ø76 L=10
BJ:2-78.0 L=10.3

DWN.	CHKD.	TITLE	PARTS NAME
K. Hihara	Y. Takahashi	部品図	下型ストリッパー
QUENCH-TEMPER	SURFACE	PART DRAWING	LOWER-DIE SET STRIPPER
HRC 60° ~ 62°	29	部品図	下模脱模器
MATERIAL	DATE	部品図	下模脱模器
SK011	2009/03/11	SCALE	DWG No.
		1:1	S785666
			

SHU CHUAN

\$785666

SAATCHI MOTORS CO. LTD.

SNO: **S785666**

SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:

NGƯỜI THIẾT LẬP: **10197**

DIỄN GIẢI	THỜI GIAN CHUẨN 1P
1.VẬT LIỆU: Ø120*25	LA:120 BJ:90 HT8:1 GS1:30 GR:60 GS2:120 GJ:60 EN:40 AF:30 KT