

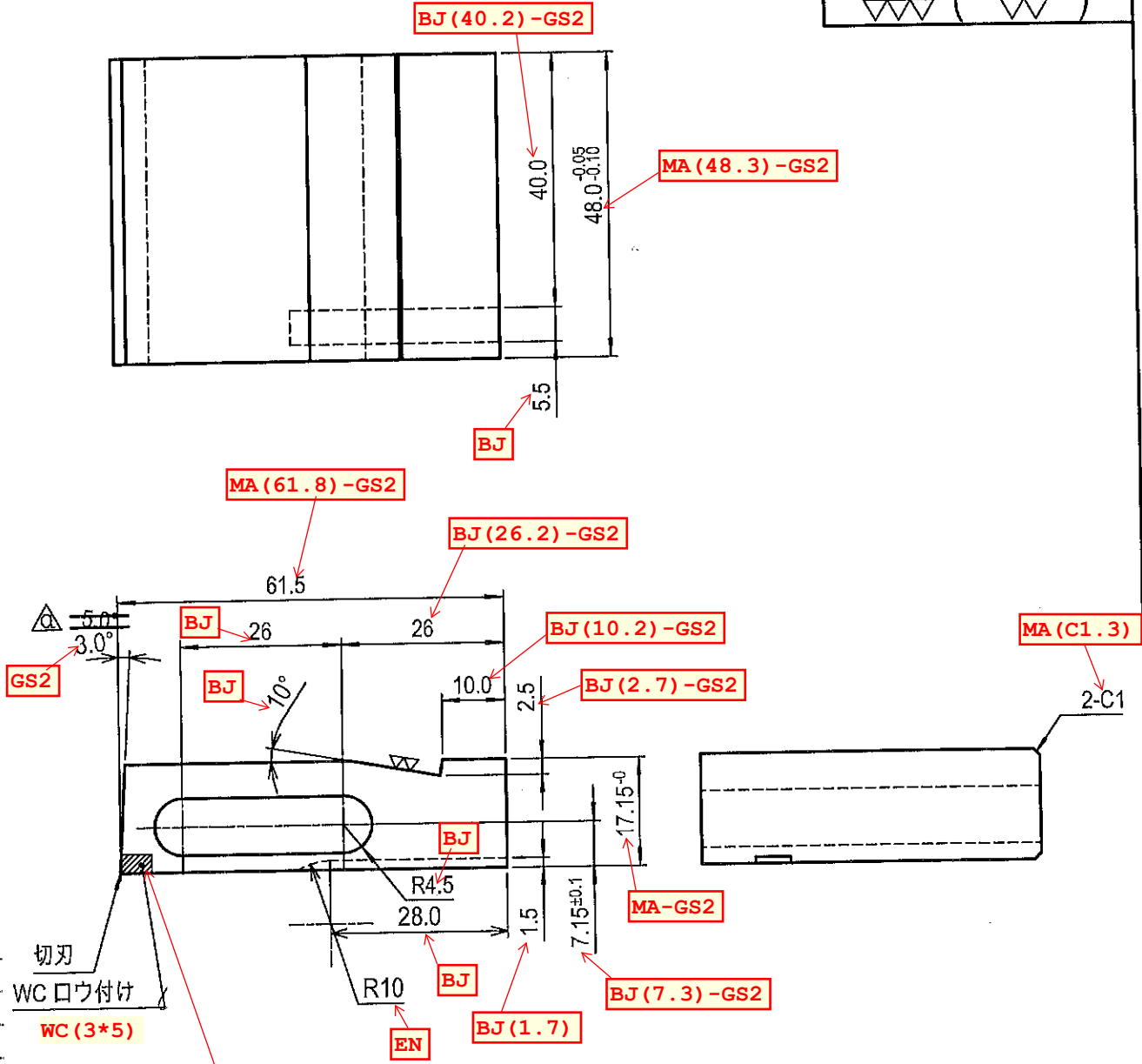
6110 101 301 717

4143010119.S945619 - GIA CONG - 10/04/2023

| REV.  | DATE       | DESCRIPTION | REF.No.          | DWN.        | CHKD.          | CUTTING TOLERANCE                  |         |                     |                         |
|-------|------------|-------------|------------------|-------------|----------------|------------------------------------|---------|---------------------|-------------------------|
| init. | 2015/01/27 | 新規設計        |                  | Tu_Yong_Jun | Zhang_Guang_Wu | 0.0000                             | ± 0.002 | 0.000 <sup>+0</sup> | <sup>+0</sup><br>-0.005 |
| △a    | 2016/03/07 | 毛刺削除, 下模改善  | YDM-XLB-1602-011 | 涂永军         | 叶长敬            | 0.000                              | ± 0.005 | 0.000 <sup>-0</sup> | <sup>+0.005</sup><br>-0 |
| △     |            |             |                  |             |                | 0.00                               | ± 0.01  | 0.00 <sup>+0</sup>  | <sup>+0</sup><br>-0.01  |
| △     |            |             |                  |             |                | 0.0                                | ± 0.1   | 0.00 <sup>-0</sup>  | <sup>+0.01</sup><br>-0  |
| △     |            |             |                  |             |                | 0.                                 | ± 0.2   | 0.0 <sup>+0</sup>   | <sup>+0</sup><br>-0.1   |
|       |            |             |                  |             |                |                                    |         | 0.0 <sup>-0</sup>   | <sup>+0.1</sup><br>-0   |
|       |            |             |                  |             |                | TOLERANCES NOT OTHERWISE SPECIFIED |         |                     |                         |
|       |            |             |                  |             |                | FINISH MARKS                       |         |                     |                         |
|       |            |             |                  |             |                | G ( )                              |         |                     |                         |

03/21

N22 x 100 15 27/1/2023 6/10/15/15/15



BJ phay rãnh G04=> 3.0\*5.0  
EW ra phôi WC =>3.5\*5.5\*50  
GS1 mài sáng bề mặt cần hàn và C0.3 góc(WC)

| DSGND.        | CHKD.          | TITLE        |  | PARTS NAME |
|---------------|----------------|--------------|--|------------|
| Tu_Yong_Jun   | Zhang_Guang_Wu | 部品図          |  | カットダイ      |
| QUENCH&TEMPER | SURFACE        | PART DRAWING |  | CUT DIE    |
| HRC 58° ~ 60° |                | 部品図          |  | 切割下模       |
| MATERIAL      | DATE           | 部品図          |  | 切割下模       |
| G04+WC(20HIP) | 2015/01/27     | SCALE        |  | DWG.No.    |
|               |                | 1:1          |  | S945619    |

G04: T13 x 60 x 70  
WC: T6 x 6 x 50

MABUCHI MOTOR CO.,LTD.

SNO: **S945619**

SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:

NGƯỜI THIẾT LẬP: **10197**

| DIỄN GIẢI  | THỜI GIAN CHUẨN 1P   |
|--|--|
| <b>1.VẬT LIỆU:</b><br><b>G04:T19*53*65</b><br><b>WCD25:T9*6*30</b> | AA:20<br>MA:30<br>BJ:90<br>HT:40<br>EW:60<br>GS:25<br>WG:30<br>GS2:120<br>EN:30<br>AF:20<br>KT |