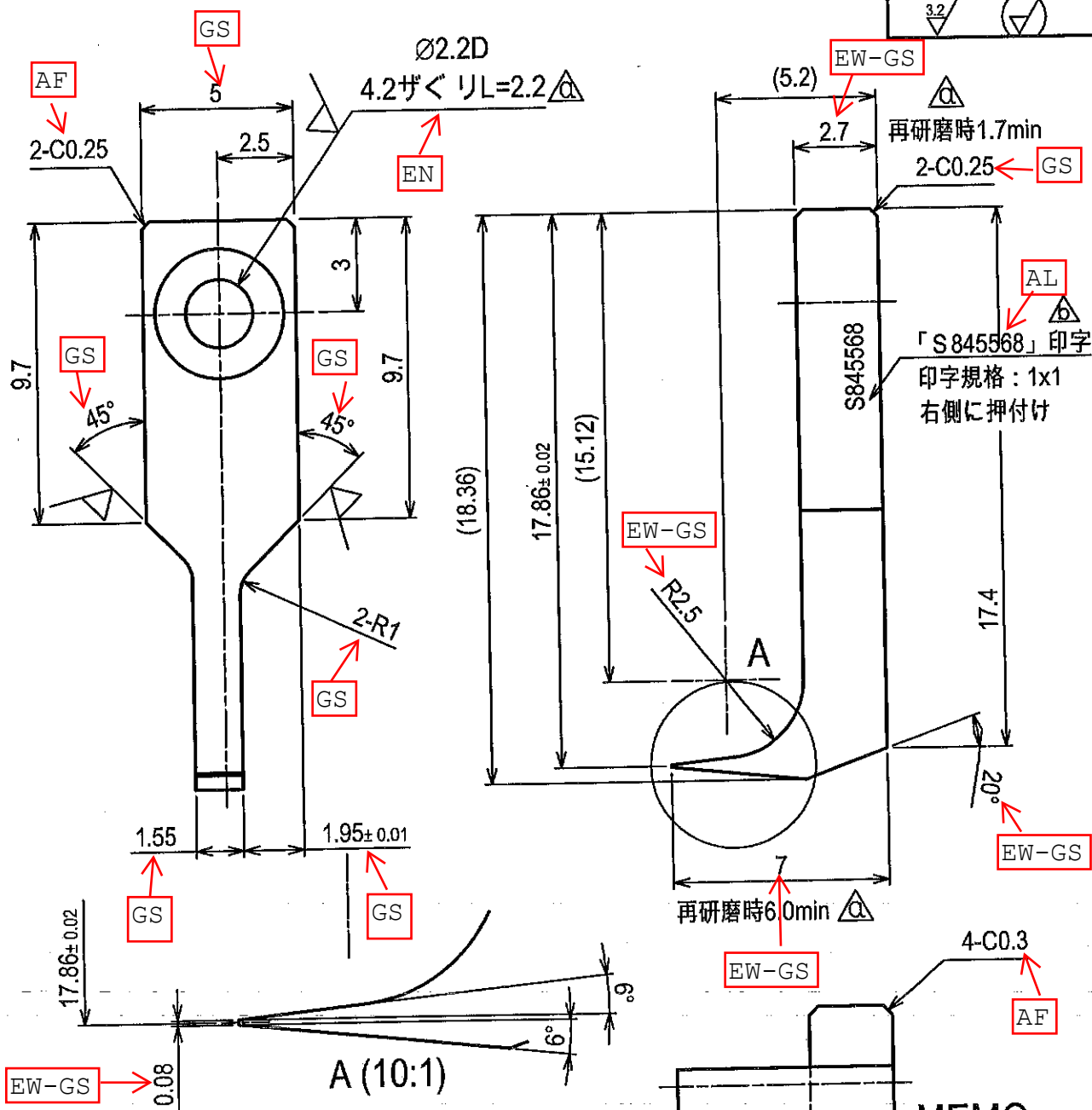
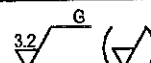


REV.	DATE	DESCRIPTION	REF.No.	DWN.	CHKD.	CUTTING TOLERANCE
init.	2014/08/10			WANG_CYUAN_YING	Ho_Shou_Hsuan	$0.5 \leq \leq 6$ $\pm 0.1$
a	2014/07/01	再研磨寸法を追加すること・1.7mmの變更・印刷追加	DVBS-0007	Nguyen_Cong_Vien	Pham_Thanh_Tung	$6 < \leq 30$ $\pm 0.2$
b	2015/05/16	印刷位置印刷	DVBS-0038	Nguyen_Cong_Vien	Pham_Thanh_Tung	$30 < \leq 120$ $\pm 0.3$
						$120 < \leq 400$ $\pm 0.5$
						TOLERANCES NOT OTHERWISE SPECIFIED APPLIES JIS B 0405-m, JIS B 0419-k

FINISH MARKS



熱處理條件(嚴守)

焼き入れ1010~1040 °C

焼き戻し480~530 °C 2時間X2回

MEMO  
RS-4#5

414.0070231

DSGND.	CHKD.	TITLE	PARTS NAME
WANG_CYUAN_YING	Ho_Shou_Hsuan	部品図	刃物
QUENCH&TEMPER	SURFACE	PART DRAWING	EDGED TOOL
HRC 60°~ 62°		部品図	刀刃
MATERIAL	DATE	部品図	刀刃
SLD-MAGIC	2011/08/10	SCALE	DWG.No.
		5:1	S845568

MABUCHI MOTOR CO.,LTD.

4140070231.S845568 - GIA CONG - 20/10/2020

SNO: **S845568**

SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG: **100 P**

NGƯỜI THIẾT LẬP: **10197**

DIỄN GIẢI	THỜI GIAN CHUẨN 1P
<b>1.VẬT LIỆU:SLD MAGIC T10 X 5 X 19</b>	<div><b>EW:12 GS:13.5 EN:6 AF:1 AL:0.5 KT</b></div>