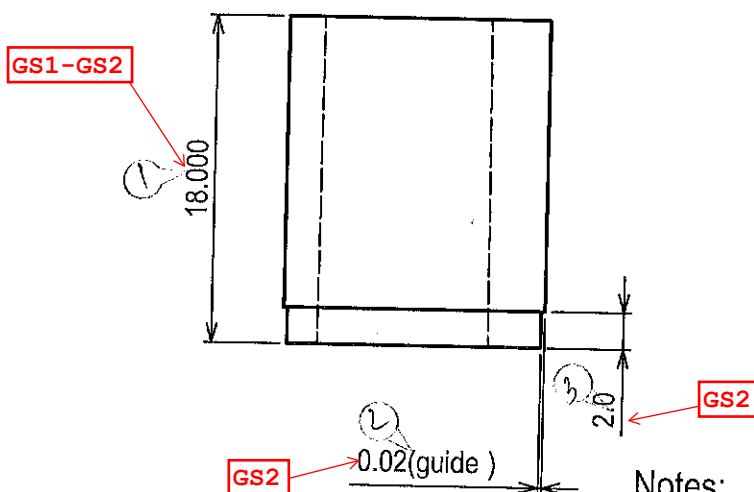
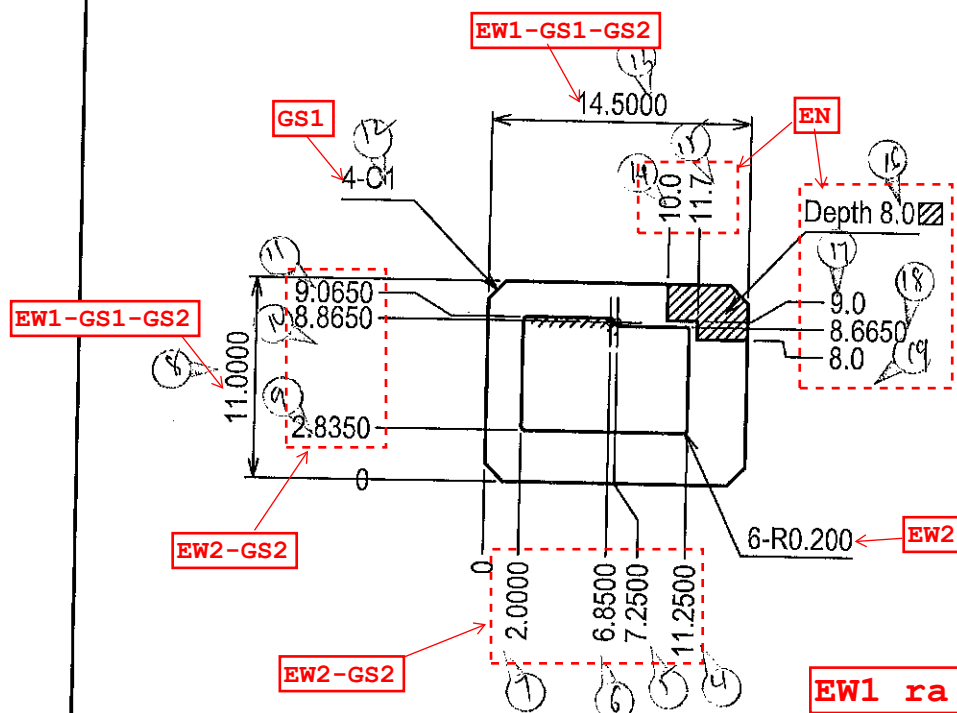
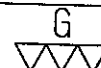


REV.	DATE	DESCRIPTION	REF.No.	DWN.	CHKD.	CUTTING TOLERANCE			
init.	2018/04/12	新規設計		Chen_Jian_Fei	Ye_Chang_Jing	0.0000	± 0.002	0.000 +0	+0 -0.005
△						0.000	± 0.005	0.000 -0	+0.005 -0
△						0.00	± 0.01	0.00 +0	+0 -0.01
△						0.0	± 0.1	0.00 -0	+0.01 -0
						0.	± 0.2	0.0 +0	+0 -0.1
								0.0 -0	+0.1 -0

TOLERANCES NOT OTHERWISE SPECIFIED

FINISH MARKS



S CHUẨN

Notes:

- 1、 As the hatched part corresponds to the cutting blade, it is prohibited to chamfer this part.
- 2、 recess of cutting blade shall be 6' (one side) full slope recess.

DSGND.	CHKD.	TITLE		PARTS NAME
Chen_Jian_Fei	Ye_Chang_Jing	部品図		シャーカットダイ
QUENCH&TEMPER	SURFACE	PART DRAWING		SHEAR CUT DIE
HRC 0 ° ~ 0 °		部品図		1955
MATERIAL	DATE	SCALE		剪切下模
WC(D30/HIP)	2018/04/12	2.5:1		剪切下模
				DWG.No.
				R155951

MABUCHI MOTOR CO., LTD.

414 301 0166

SNO: **R155951**

SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:

NGƯỜI THIẾT LẬP: **10197**

DIỄN GIẢI	THỜI GIAN CHUẨN 1P
<b>1.VẬT LIỆU:</b> <b>WCD30</b> <b>T12*16*20</b>	EW1:30 GS1:40 ED:20 EW2:180 GS2:120 EN:90 KT