

414.1100314.DKAF283A001004AB - GIA.COM 07/01/2022

74


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414.1100314

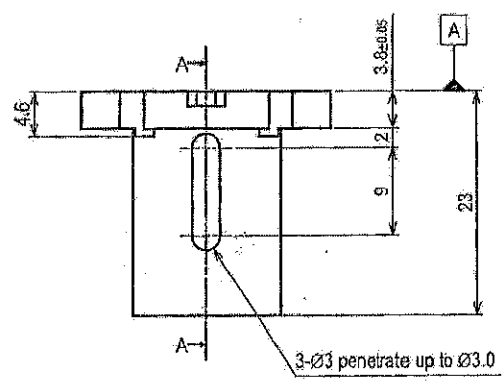
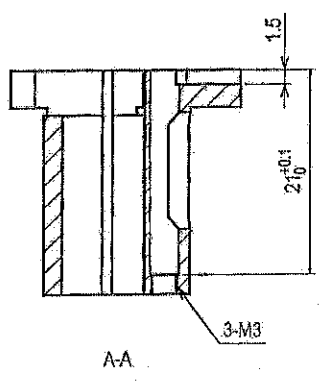
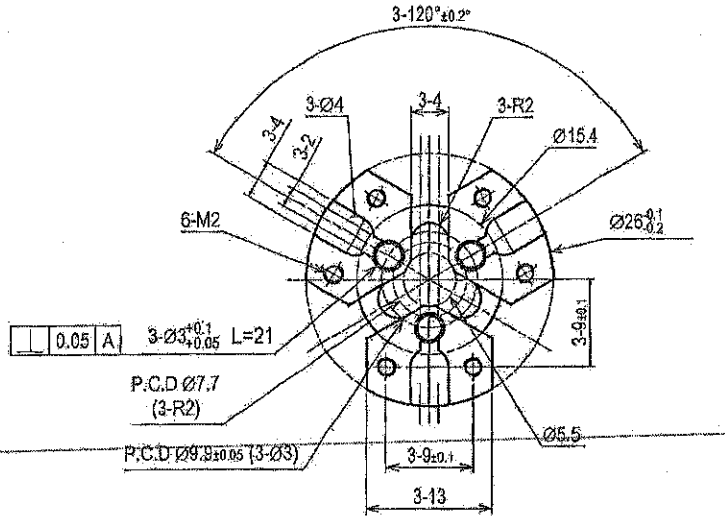
2122.

213 111 022B.


32P

REV	DATE	DESCRIPTION	REF.No.	DWN.	CHKD.	CUTTING TOLERANCE
1						0.5 ≤ , ≤ 6 ±0.1
2						6 < , ≤ 30 ±0.2
3						30 < , ≤ 120 ±0.3
4						120 < , ≤ 315 ±0.5
						TOLERANCES NOT OTHERWISE SPECIFIED
						FINISH MARKS
						 Ra 3.2

Not indicated C0.5



1500
120

DWN.	CHKD.	TITLE	PARTS NAME
VŮ 11319		PART DRAWING	3.0(P.C.D 9.9) ELECTRODE HOLDER
QUENCH&TEMPER	SURFACE		
HRC			
MATERIAL	DATE	SCALE	DWG.No.
PEEK	2018/11/23	2:1	1-004

DKAF283A-00-1-004 AB

Ø90 X 23

MABUCHI MOTOR CO., LTD.



SNO:	
SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:	
NGƯỜI THIẾT LẬP: 10197	
DIỄN GIẢI	THỜI GIAN CHUẨN 1P
<div>1.VẬT LIỆU:</div> <div>2.THỜI GIAN GIA CÔNG</div>	