14 510 0135

8 11982

				REF.No.	DWN, CHKD.	CUTTING TOLE	RANCE
REV. D	ATE		DESCRIPTION		Nguyen_Thi_Tax_Gli T.Kilamolo	0.5 ≦,≦6	±0.1
init. 2011	/09/07		-1 -1		PHAM_VIET_THU Pham_Thanh_Tung	6 < , ≦ 30	±0.2
2012	2/11/27 図i	面修正		VINM-12-1 A29	 	30 -, = 120	±0.3
<u>c</u> 2015	5/03/06 寸:	法変更(54⇒52)		T-VNM-19-0/-063			±0.5
	5/08/05 拡	大図追加		T.VN 15-07-387	Nguyen Cong Vien Pham Thanh Tun	OTHERWISE SP	ECIFIED
/ }			1			FINISH MAF	
			-1 7	A (4:1)		16/ 01/	FL
			FL A			1.6	
!			0.1 2-R0.4	P		全CO	5
1						$\overline{}$	5
1			<u>A</u>	\times		AF GS2	
		. 1					
1		90.8°0°	7770				-
1	EW2	90.8°0	EW2	6	MA-GS2		ŀ
	EW2	9.47±0.01		(0)	(7)	EW1-GS2	
	EWZ	9.47±0.01	2-R2	, 	5	/	}
<u> </u>	_ /		2-R2 FL	, 0°, 5°,			ļ
EW		(ju)	1 / 1 / 4 / 7 4		→ 	<u> </u>	ļ
	ΔŘ	25					l
			A CA		A (p)		
EW2	±0.01	15°					_
T		1	·			/	EW2-GS
	. ₹ \	EW2		EW2 材質 <u>:</u>			
	30			WCD30	144	(3) A A	200
	(1) 28		4		/	(3) 64 C4	
<u> </u>	19 18	\	20° 20°	EW2	/ +=		
BJ-GS2	2		Ø3.5長穴	BJ	/	5	
EW2	\rightarrow 7±0.01		Q 2000		1		
EWZ	60		<u> </u>	。/ 材質 :	/		<u> </u>
	→ 2-二ゲ			NAK5	12		1
EW2	72-7		1 1 1 1 1 1 1 1 1 1			MA-GS2	
	.(1)		12.5	EW2	/ U)	-
		EW2 23-0	0.005 0.05 2±0.05		MA-GS	2	ļ
	45	rham 23		EW2			ļ
	Ю	man 2	26 (EG)				1
		F	MA-GS2	/			ļ
			MA-GS2	/			1
***************************************							1
				:phay đủ chiều l:cắt WC:T13*2		an	ļ
1144411111111447N				l:mài sáng bề		C0.2 góc h	àn (WC)
<u>)</u>					-		
)	WN.	CHKD.	TITLE			TS NAME	
			図品部			ガイド	
•	/an_Luat	T.Kitamoto	PART DRAWIN	ıg		GUIDE	
	H&TEMPER	SURFACE	图品陪			導件	
HRC	0°~0°-	SOB 🍂	部品図			导件 WG No	
MA	TERIAL	DATE	SCALE			WG.No.	2
	WC(D30/HIP)	2011/09/07	1:1			17153	
	, , , , , , ,				MAI	UCH MOTOR	CO.,LTD.

SNO: S847153 Số PCS TốI THIỂU/1 LẦN ĐẶT HÀNG:							
DIỄN GIẢI	THỜI GIAN CHUẨN 1P						
1.VẬT LIỆU: NAK55:T13*36*52 WCD30:T13*4*26	AA:20 MA:30 BJ:30 EW1:30 GS1:30 WG:30 GS2:60 EW2:120 AF:20 AB:10 KT						