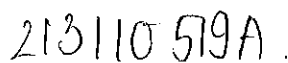
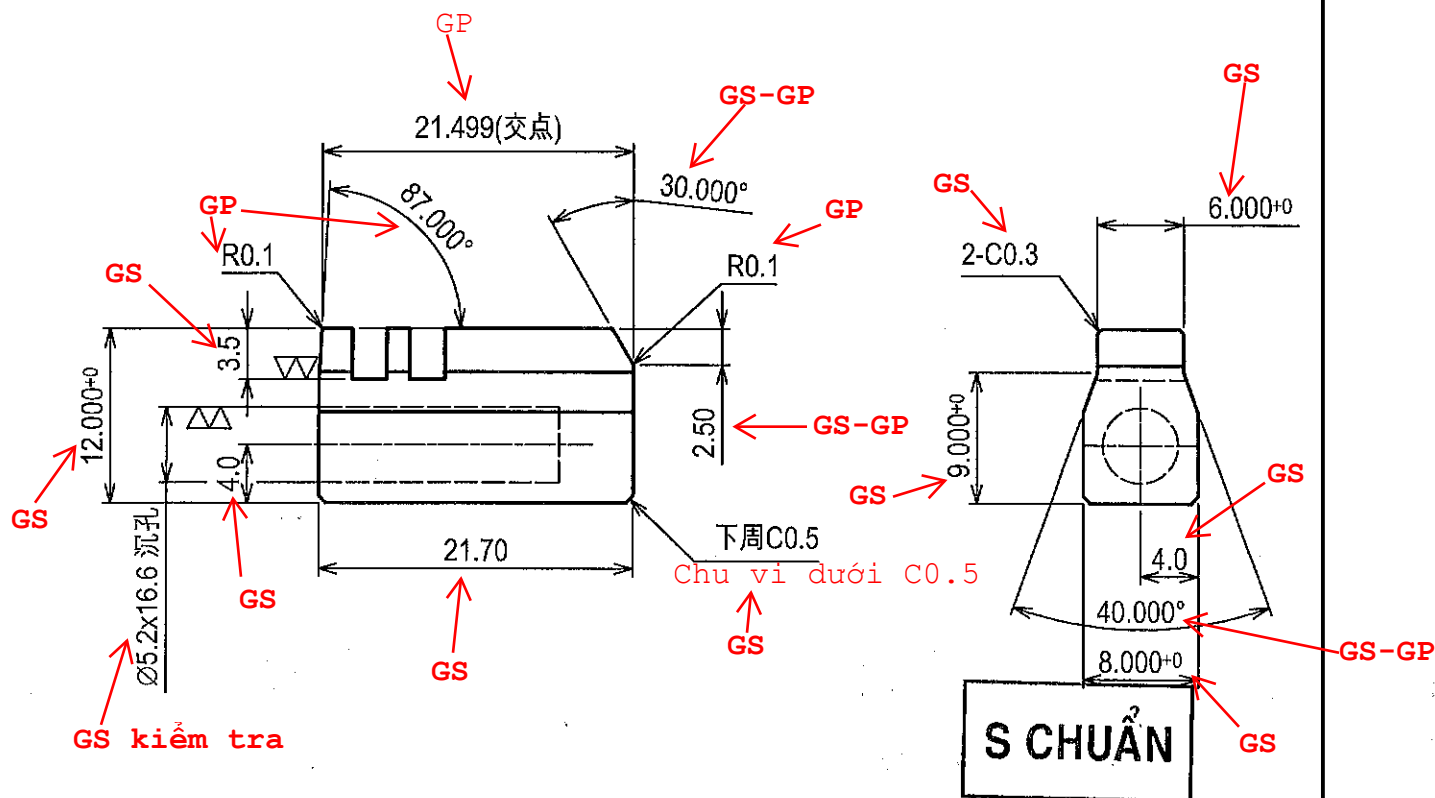
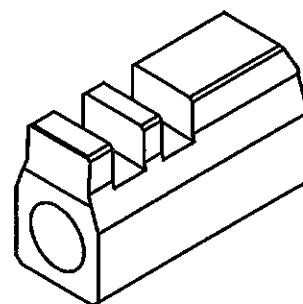
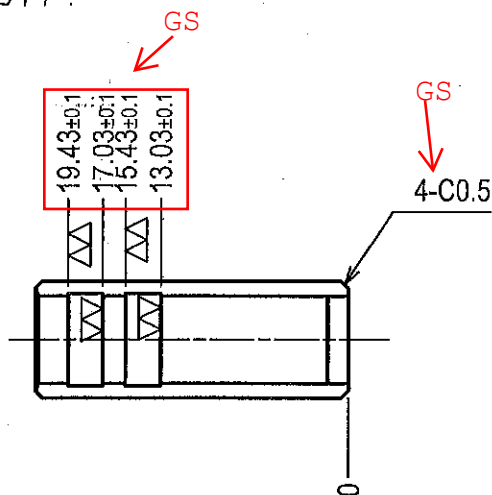


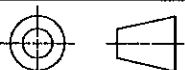
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| REV.   | DATE       | DESCRIPTION | REF.No. | DWN.            | CHKD.          | CUTTING TOLERANCE  |         |                     |                         |
|--|------------|-------------|---------|-----------------|----------------|--|---------|---------------------|-------------------------|
| init.  | 2014/10/21 | 新规设计        |         | Zhou Shao Xiong | Zhang Guang Wu | 0.0000   | ± 0.002 | 0.000 <sup>+0</sup> | <sup>+0</sup><br>-0.005 |
| △  |            |             |         |                 |                | 0.000  | ± 0.005 | 0.000 <sup>-0</sup> | <sup>+0.005</sup><br>-0 |
| △  |            |             |         |                 |                | 0.00   | ± 0.01  | 0.00 <sup>+0</sup>  | <sup>+0</sup><br>-0.01  |
| △  |            |             |         |                 |                | 0.0  | ± 0.1   | 0.00 <sup>-0</sup>  | <sup>+0.01</sup><br>-0  |
| △  |            |             |         |                 |                | 0.   | ± 0.2   | 0.0 <sup>+0</sup>   | <sup>+0</sup><br>-0.1   |
| <div style="text-align: center;"> <p>213110 519A.</p> <p>5D</p> <p style="color: red;">GS</p> <p style="color: red;">GS</p> </div> |            |             |         |                 |                |  |         | 0.0 <sub>0</sub>    | <sup>+0.1</sup><br>-0   |
|  |            |             |         |                 |                | TOLERANCES NOT OTHERWISE SPECIFIED   |         |                     |                         |
|  |            |             |         |                 |                | FINISH MARKS   |         |                     |                         |
|  |            |             |         |                 |                | <p style="text-align: center;">G</p> <p style="text-align: center;">▽▽▽ (▽▽)</p> |         |                     |                         |



5P



|                 |                |              |   |               |
|-----------------|----------------|--------------|---|---------------|
| DSGND.          | CHKD.          | TITLE        |   | PARTS NAME    |
| Zhou_Shao_Xiong | Zhang_Guang_Wu | 部品図          |   | 修正パンチ         |
| QUENCH&TEMPER   | SURFACE        | PART DRAWING |   | CORRECT PUNCH |
| HRC 0 ° ~ 0 °   |                | 部品図          |   | 修正冲頭          |
|                 |                | 部品図          |   | 修正冲头          |
| MATERIAL        | DATE           | SCALE        |  | DWG.No.       |
| WC(D30/HIP)     | 2014/10/21     | 2:1          |   | S932877       |

| SNO: S932877  |                        |
|---|------------------------|
| SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:  |                        |
| NGƯỜI THIẾT LẬP: 10197  |                        |
| DIỄN GIẢI   | THỜI GIAN CHUẨN 1P     |
| <b>1.VẬT LIỆU:</b><br><b>BTP:S932877</b><br><br><b>2.THỜI GIAN GIA CÔNG</b><br><b>GS:</b><br>-8.000=>ok<br>-12.000=>ok<br>-21.70=>ok<br>-4-C0.5=>ok<br>-Chu vi C0.5=>ok<br>-2.50(30°)=>2.4<br>-13.03+15.43+17.03+19.43=>ok<br>-6.000=>ok/9.000=>9.5<br>-40.000°=>gia công thô cho GP<br>-2-C0.3=>ok<br><b>150 phút/pc</b><br><b>GP:</b><br>-40.000°=>ok<br>-9.000=>ok<br>-30.000°=>ok<br>-2.50=>ok<br>-87.000°=>ok<br>-R0.1=>ok<br><b>120 phút/pc</b> | GS:150<br>GP:120<br>KT |