

200  
150  
100  
50  
0  
50  
100  
150  
200

7122

MY

413050301 R028183 - GIA CONG - 17/08/2021

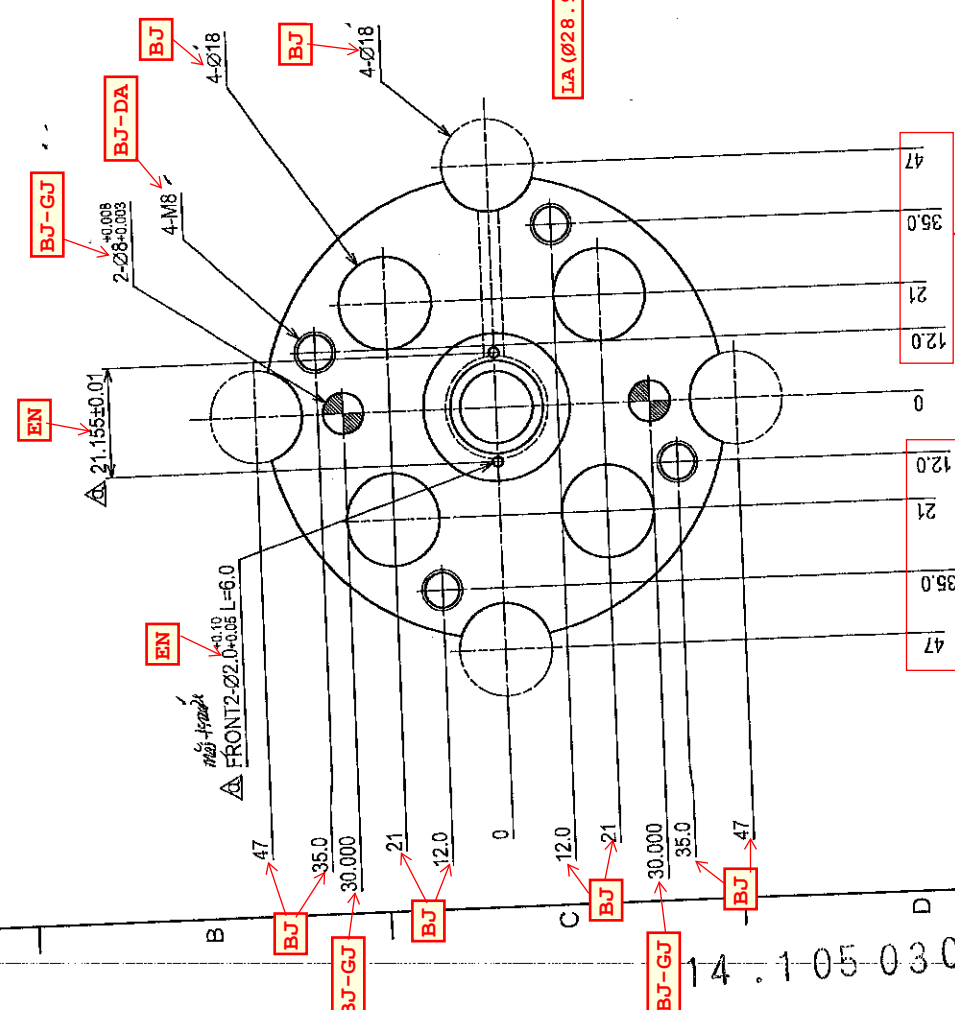
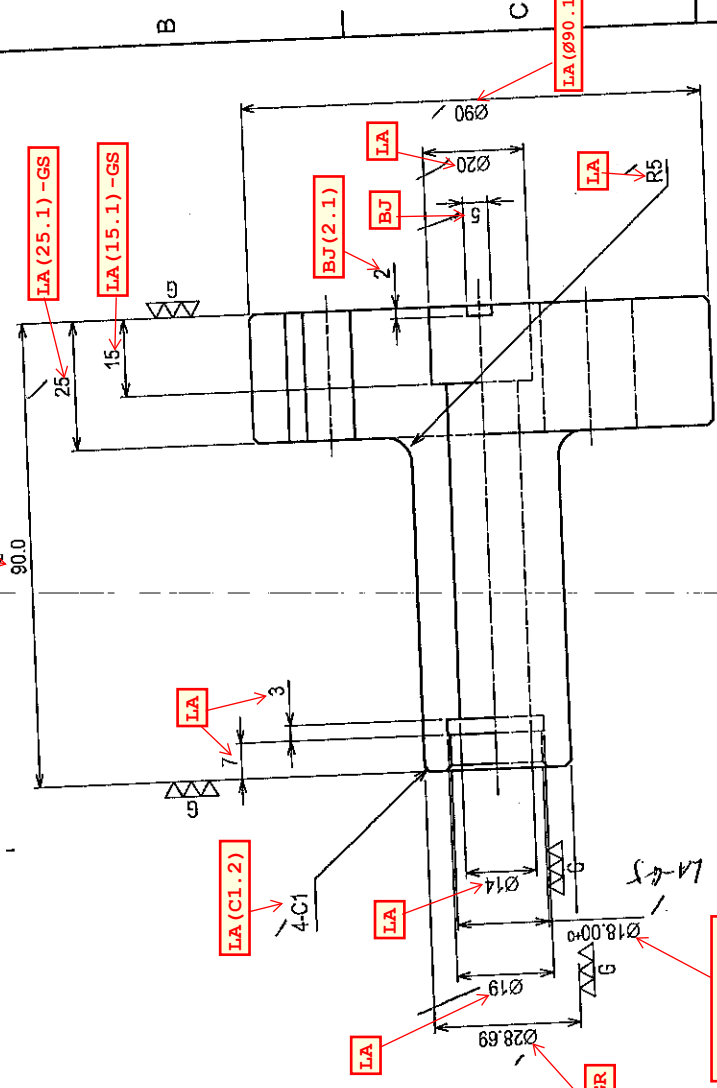
6

5

CUTTING TOLERANCE	CHKD.	DWN.	REF. No.	DESCRIPTION
±0.002	0.0000	K.Kamamura	王遠輝	新機設計
±0.005	0.0000	T.Yajima	王遠輝	安裝方式
±0.01	0.00			
±0.1	0.00			
±0.2	0.0			
±0.5	0.0			
±1.0	0.0			
±2.0	0.0			
±5.0	0.0			
±10.0	0.0			
±20.0	0.0			
±50.0	0.0			
±100.0	0.0			
±200.0	0.0			
±500.0	0.0			
±1000.0	0.0			

TOLERANCES NOT OTHERWISE SPECIFIED	FINISH MARKS
±0.02	▽ (▽▽▽)
±0.05	▽ (▽▽)
±0.1	▽ (▽)
±0.2	▽
±0.5	
±1.0	
±2.0	
±5.0	
±10.0	
±20.0	
±50.0	
±100.0	
±200.0	
±500.0	
±1000.0	

LA (90.2) -GS



DSGND.	CHKD.	TITLE	PARTS NAME
K.Kamamura	T.Yajima	部品図	刃物台
QUENCH&TEMPER	SURFACE	PART DRAWING	EDGED TOOL BASE
HRC 58° - 60°		部品図	刃具座
MATERIAL	DATE	SCALE	DWG.No.
G04	2015/11/30	1:1	R028183
			MAHUCH MOTOR CO.,LTD.

14.1050301

SNO: **R028183**

SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:

NGƯỜI THIẾT LẬP: **10197**

DIỄN GIẢI	THỜI GIAN CHUẨN 1P
<b>1.VẬT LIỆU:</b> <b>G04(SLDMG)</b> <b>Ø90*95</b>	LA:150 BJ:150 DA:20 HT:40 GR:90 GS:40 GP:60 GJ:250 EN:60 AF:20 KT