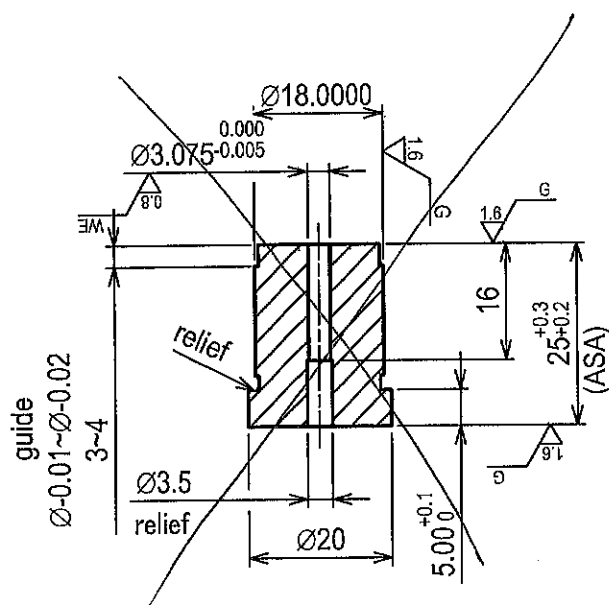
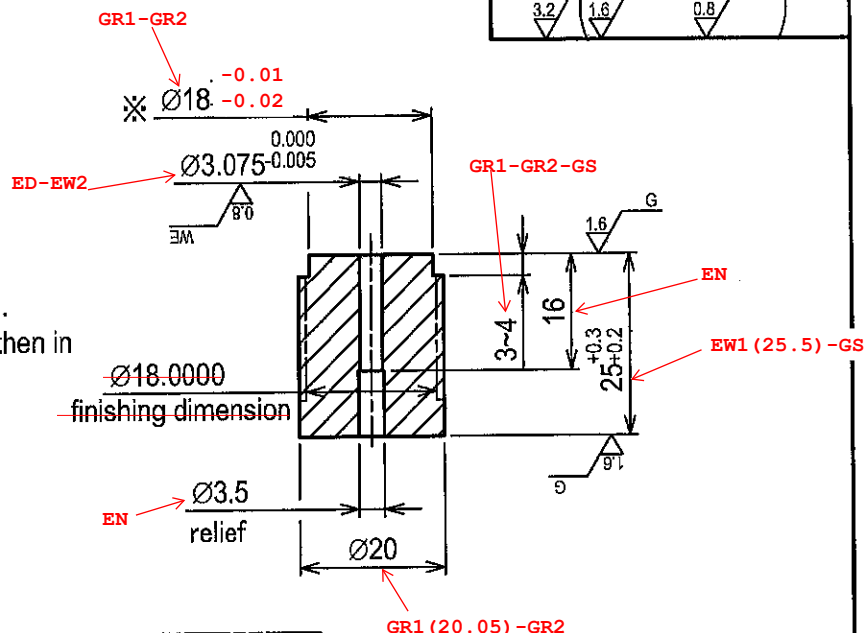


REV.	DATE	DESCRIPTION	REF.No.	DWN.	DSGND.	CHKD.	CUTTING TOLERANCE			
init.	2012/03/16			Nguyen Cong Vien		Pham Thanh Tung	0.0000	± 0.002	0.000 +0	+0 -0.005
△	2020/03/30	法英文化/Comments in English	PLM-EDP-20-08-001	Sun_Yin		Ye Chang_Jing	0.000	± 0.005	0.000 -0	+0.005 -0
△							0.00	± 0.01	0.00 +0	+0 -0.01
△							0.0	± 0.1	0.00 -0	+0.01 -0
△							0.	± 0.2	0.0 +0	+0 -0.1
									-0.0 -0	+0.1 -0

Slope of relief for cutting blade is [3']  
from the upper face of die.

Côn 3' tính từ mặt trên

~~Process spare parts above figure .  
Take ※ as the base level to finish then in  
each production base .~~



Process new parts for new die as above figure and  
finish them in each production base.

414 . 1 03 05 26

CHKD.	MATERIAL		TITLE	PARTS NAME
Ye_Chang_Jing	WC(D25/HIP)		部品図	穴抜きダイ
DSGND.	SURFACE	SCALE	PART DRAWING	HOLE BRANKING DIE
Sun_Yin		1:1	部品図	穿孔下模
DWN.	QUENCH&TEMPER	SIZE	部品圖	穿孔下模
Sun_Yin	HRC ~	A4V	DATE	DWG.No.
			2012/03/16	S886222

MABUCHI MOTOR CO.,LTD.

SNO: **S886222**

SỐ PCS TỐI THIỂU/1 LẦN ĐẶT HÀNG:

NGƯỜI THIẾT LẬP: **10197**

DIỄN GIẢI	THỜI GIAN CHUẨN 1P
<b>1.VẬT LIỆU:</b> <b>WCD25</b> <b>Ø22*27</b>	EW1:30 ED:20 GR1:90 EW2:60 GR2:60 GS:30 EN:40 KT