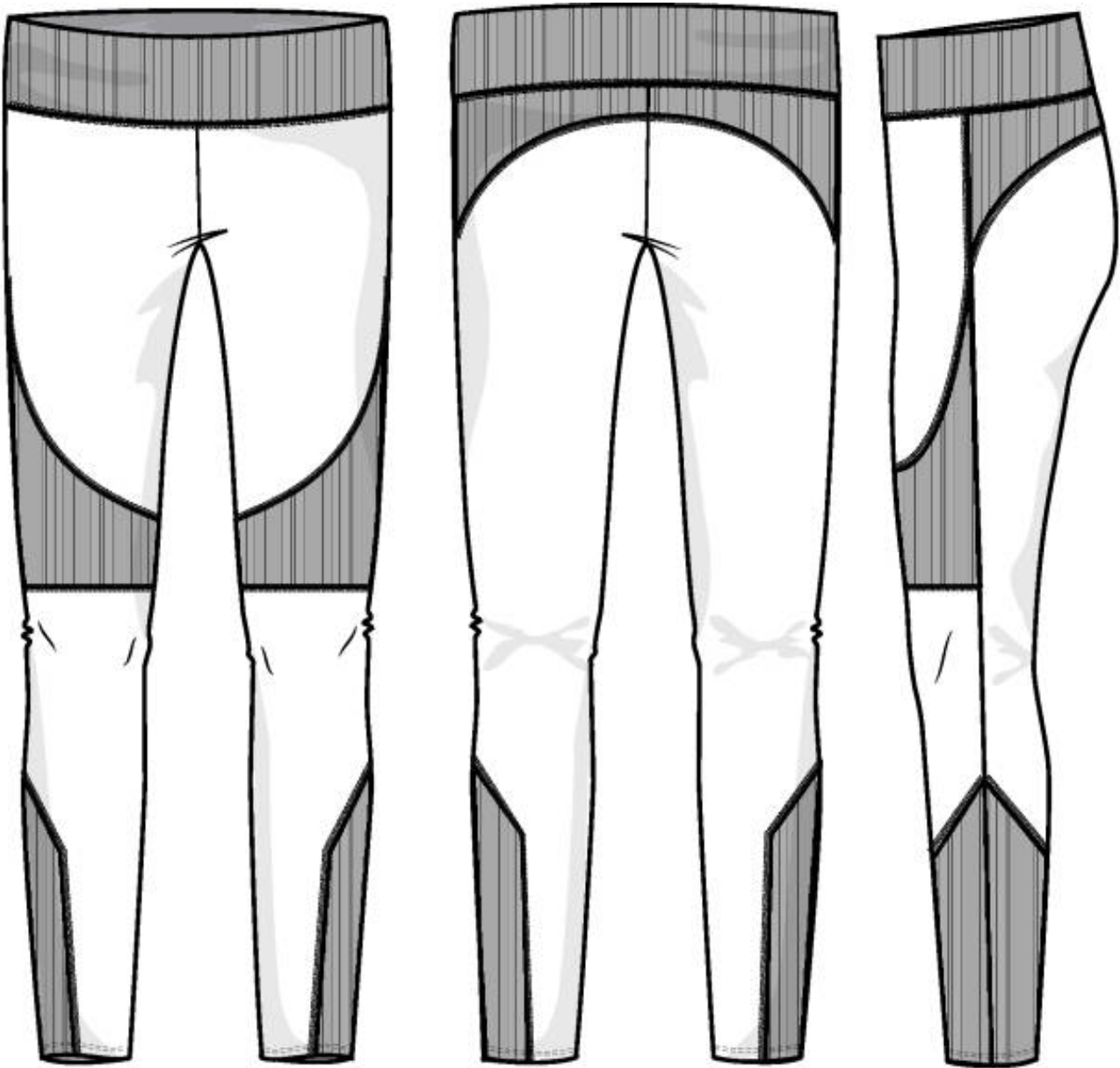


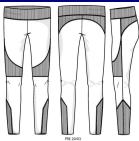
Brand: JUSTICE
Department: 45 PANTS
Class: 1523 FASHION LEGGING FULL-LEN
Create Date: 2019-05-28 10:40:05

Buyer: GABY HAFFER
Designer: AMY ROBINSON-FORD
Tech Designer: STARR POWELL
Modified Date: 2019-07-24 17:47:55

PRODUCT SUMMARY



PRE 20/03



Brand: JUSTICE
Department: 45 PANTS
Class: 1523 FASHION LEGGING FULL-LEN
Create Date: 2019-05-28 10:40:05

Buyer: GABY HAFFER
Designer: AMY ROBINSON-FORD
Tech Designer: STARR POWELL
Modified Date: 2019-07-24 17:47:55

PRODUCT SUMMARY



Selected Range : 6, 7, 8, 10, 12, 14/16, 18/20

AW combo	CAD AW	Dev sample	Colorrun sample	Costing	Given sz 10	Remark
		sent date:	sent date:	revised date:	revised date:	
ART100	100%	100%	100%	100%	100%	

POM	Description	Tol(-)	Tol(+)	6	7	8	10	12	14/16	18/20
MSC000	HEAT SEAL LABEL- Size A - 17005									
ART100	Artwork Grading percentage	HEAT SEAL @ WL HIP BELOW WB								
2019 GRAPHIC HOL19_ACD56_COLLECTION X HS	FROM WB SEAM TO TOP OF "J"	1/8"	1/8"	3/4"	3/4"	3/4"	3/4"	3/4"	3/4"	3/4"
	FROM SIDE SEAM TO SIDE OF "E"	1/8"	1/8"	3/4"	3/4"	3/4"	3/4"	3/4"	3/4"	3/4"

BODY FABRIC: #9534, 90/10 POLY/ELASTANE JERSEY 255GSM
FRONT GRAPHIC: HEAT SEAL LABEL- Size A - 17005

S#459943

2019-08-07 APPROVED

SIZE 10

10.543mm

32.385mm

SIZE 6

SIZE 7

SIZE 8

SIZE 12

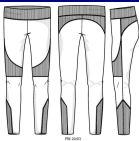
SIZE 14/16

SIZE 18/20

Date Printed: 08/16/2019

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Page 2 of 13



Brand: JUSTICE
Department: 45 PANTS
Class: 1523 FASHION LEGGING FULL-LEN
Create Date: 2019-05-28 10:40:05

Buyer: GABY HAFFER
Designer: AMY ROBINSON-FORD
Tech Designer: STARR POWELL
Modified Date: 2019-07-24 17:47:55

PRODUCT SUMMARY



Selected Range : 10/12P, 14/16P, 18P, 20P, 22P, 24P

AW combo	CAD AW	Dev sample	Colorrun sample	Costing	Given sz 10	Remark
		sent date:	sent date:	revised date:	revised date:	
ART100	100%	100%	100%	100%	100%	

POM	Description	Tol(-)	Tol(+)	10/12P	14/16P	18P	20P	22P	24P
MSC000	HEAT SEAL LABEL- Size A - 17005								
ART100	Artwork Grading percentage	HEAT SEAL @ WL HIP BELOW WB							
2019 GRAPHIC HOL19_ACD56_COLLECTION X HS	FROM WB SEAM TO TOP OF "J"	1/8"	1/8"	3/4"	3/4"	3/4"	3/4"	3/4"	3/4"
	FROM SIDE SEAM TO SIDE OF "E"	1/8"	1/8"	3/4"	3/4"	3/4"	3/4"	3/4"	3/4"

BODY FABRIC: #9534, 90/10 POLY/ELASTANE JERSEY 255GSM
FRONT GRAPHIC: HEAT SEAL LABEL- Size A - 17005

S#459943

2019-08-07 APPROVED

SIZE 10

10.543mm

32.385mm

JUSTICE

TECHNICAL DRAWING

SIZE 10/12P

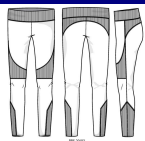
SIZE 14/16P

SIZE 18P

SIZE 20P

SIZE 22P

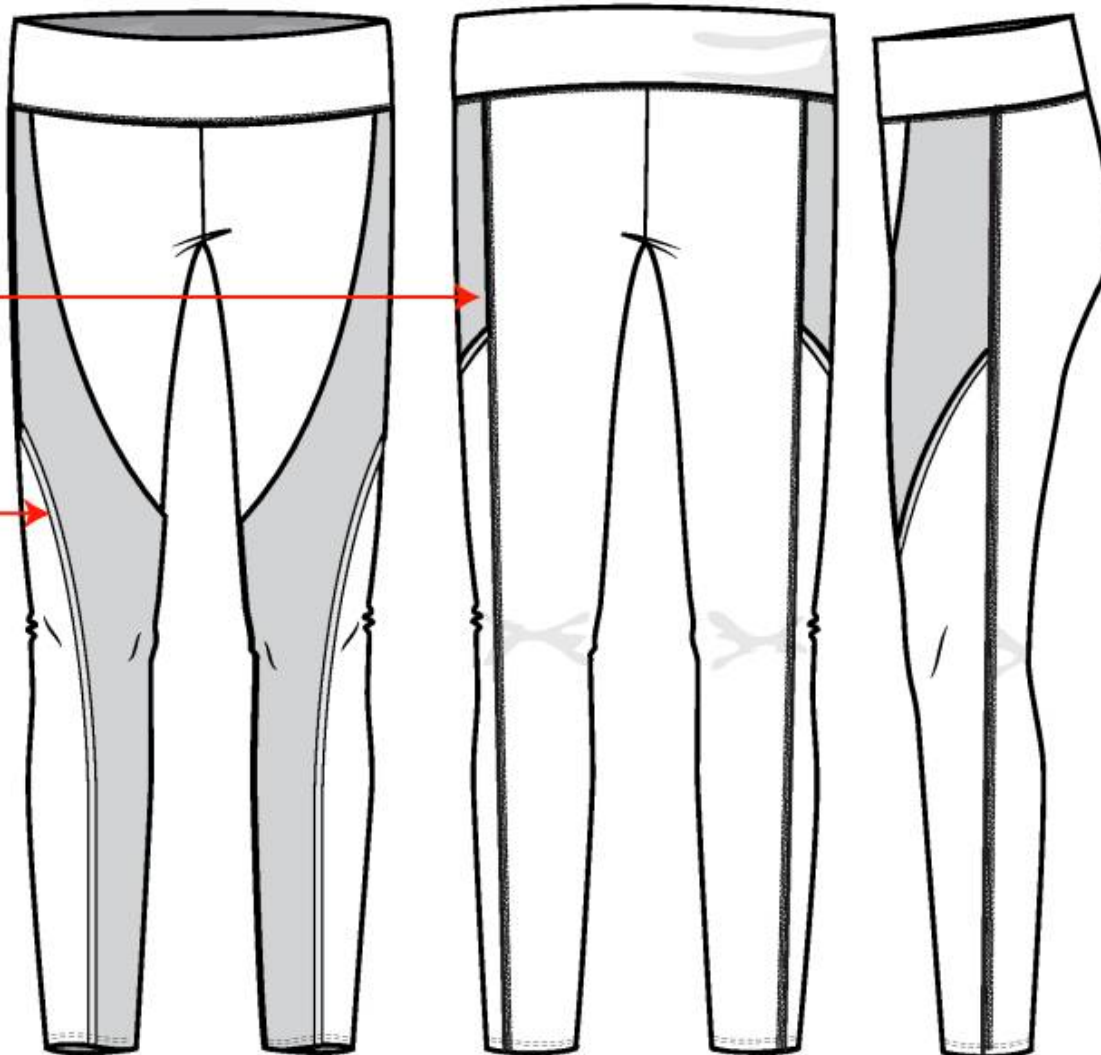
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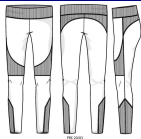
Buyer:	GABY HAFFER
Designer:	AMY ROBINSON-FORD
Tech Designer:	STARR POWELL
Modified Date:	2019-07-24 17:47:55

DESIGN INTENT

- All Seams: 1/4" 2N 4TH overedge
- Overedge: 18-20 spi
- Topstitching: 12-13 spi



MINI BODY



Brand: JUSTICE
Department: 45 PANTS
Class: 1523 FASHION LEGGING FULL-LEN
Create Date: 2019-05-28 10:40:05

Buyer: GABY HAFFER
Designer: AMY ROBINSON-FORD
Tech Designer: STARR POWELL
Modified Date: 2019-07-24 17:47:55

DESIGN INTENT



HEAT SEAL COLOR REF



Brand:

JUSTICE

Department:

45 PANTS

Class:

1523 FASHION LEGGING FULL-LEN

Create Date:

2019-05-28 10:40:05

Buyer:

GABY HAFFER

Designer:

AMY ROBINSON-FORD

Tech Designer:

STARR POWELL

Modified Date:

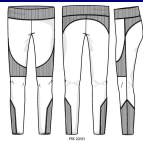
2019-07-24 17:47:55

BILL OF MATERIALS

FABRIC				
Material No	Material Name	Comments	FLORAL BLACK	
9534	PEACHED FACE DEV881	BODY SEE MINI BODY FOR PLACEMENT	PRE20_4 5_001G C/1	SUBLIMATED PRINT
16975	260GSM POLY ELASTANE RIB	RIB WB, KNEE PANEL, HEM DETAIL PANEL, BACK YOKE SEE MINI BODY FOR PLACEMENT	BLACK	DD

TRIM				
Material No	Material Name	Comments	FLORAL BLACK	
7	TRIM	J-FELAS ELASTIC INSIDE WB		
2457	THREAD	STITCHING	BLACK	
17005	2019 GRAPHIC HOL19_AC056_COLLECTION X HS	HEAT SEAL WL HIP BELT OVERLAP MUSTFL19A0048-Size A	TX-CNAL	HIGH SHINE SILVER FOIL

LABELS / HANGTAGS			
Material No	Material Name	Comments	FLORAL BLACK
16593	2019 COLLECTION X FA19 BACK NECK LABEL		
9469	2017 INTERNATIONAL MAIN LABEL		
9766	2017 ACTIVE WICKING, BREATHABLE AND 4 WAY STRETCH JOKER	High Waist Legging	
12263	2018 JST 1 1 PIECE HANGING PRICE TICKET		



Brand: JUSTICE
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Create Date: 2019-05-28 10:40:05

Buyer: GABY HAFFER
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Modified Date: 2019-07-24 17:47:55

GRADED MEASUREMENTS

Tolerance Model : BTMS SPLIT -TOL

Size Range : SPLIT SIZE 2019

POM Descr :

Base Size : 10

Grading Method/UM :

Product Category : JUSTICE

POM	Description	Tol-	Tol+	6	7	8	10	12	14/16	18/20	10/12P	14/16P	18P	20P	22P	24P
MSC000	---UPDATED CORE POMS BTMS SPLIT 2019---			0	0	0	0	0	0	0	0	0	0	0	0	0
WST401	WAIST ELASTIC HEIGHT	0	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4
WST400WW	WAISTBAND HEIGHT--WIDE WAIST	-1/4	1/4	2 1/2	2 1/2	3	3	3	3 1/4	3 1/4	3	3 1/4	3 1/4	3 1/4	3 1/4	3 1/4
WST101LE	WAIST RELAXED (1/2)--LEGGING	-3/8	3/8	9 1/4	9 3/4	10 1/4	11	11 1/2	12 1/4	13	13	14	14 1/2	15	15 1/2	16
WST103LE	WAIST RELAXED @ SEAM (1/2)-LEGGING	-3/8	3/8	10 1/4	10 3/4	11 1/4	12	12 1/2	13 1/4	14	14	15	15 1/2	16	16 1/2	17
WST102LE	WAIST EXTENDED AT TOP EDGE- (1/2 MINIMUM)--LEGGING	0	1/2	13 1/4	14	14 3/4	15 1/2	16 1/2	17 1/4	18	17 1/2	18 1/4	19	19 1/2	20	20 1/2
HIP303LE	LOW HIP POSITION FROM TOP EDGE - LEGGING	0	0	4 3/4	5 1/8	5 1/2	5 1/2	6	6 1/4	6 1/4	6	6 1/2	6 1/2	6 1/2	6 1/2	6 1/2
HIP101LE	LOW HIP @ HIP POSITION (1/2)--LEGGING	-3/8	3/8	10 3/4	11 1/2	12 1/4	13	14	14 3/4	15 1/2	15	15 3/4	16 1/2	17	17 1/2	18
RIS100LEG	FRONT RISE TO TOP EDGE--LEGGING	-1/4	1/4	6 5/8	7 1/8	7 5/8	8	8 3/8	9 1/8	9 7/8	9	10	10 3/8	10 3/4	11 1/8	11 1/2
RIS200LEG	BACK RISE TO TOP EDGE--LEGGING	-1/4	1/4	9 1/8	9 5/8	10 1/8	10 1/2	10 7/8	11 5/8	12 3/8	11 1/2	12 1/2	12 7/8	13 1/4	13 5/8	14
LEG200LE	THIGH @ CROTCH POINT (1/2)--LEGGING	-1/4	1/4	6 1/8	6 5/8	7 1/8	7 5/8	8 1/8	8 1/2	8 7/8	8 5/8	9	9 3/8	9 3/4	10 1/8	10 1/2
KNE101	KNEE POSITION FROM CROTCH POINT	0	0	7 3/4	8 1/2	9 1/4	10	10 5/8	11 1/4	11 1/4	10 3/8	11	11	11	11	11
KNE100LE	KNEE (1/2)--LEGGING	-3/8	3/8	3 7/8	4 1/4	4 5/8	5	5 1/4	5 1/2	5 7/8	5 1/2	5 3/4	5 7/8	6	6	6
LEG105SN	LEG OPENING (1/2) -19"-FULL - SKINNY/LEGGING/JOGGER	-1/8	1/8	2 3/4	3	3 1/4	3 1/2	3 5/8	3 7/8	4 1/8	3 3/4	4	4 1/8	4 1/4	4 1/4	4 1/4
LEG104LE	MINIMUM LEG OPENING EXTENDED (1/2)--LEGGING	0	1/2	4 3/4	5	5 1/4	5 1/2	5 5/8	5 7/8	6 1/8	5 3/4	6	6 1/8	6 1/4	6 1/4	6 1/4
INS109L	INSEAM LENGTH -22"-FULL-LEGGING	-3/8	3/8	18	19 1/2	21 1/2	23 1/2	24 1/2	25 3/4	25 3/4	23 1/2	25	25	25	25	25
CFF100	CUFF HEIGHT	0	0	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4	3/4
MSC000	(A) INSET PLACEMENT @ INSEAM FM CROTCH POINT *SEE HTM- VENDOR ADVISE GRADE	-1/4	1/4	4 5/8	5	5 1/2	6	6 1/4	6 5/8	6 5/8	6	6 3/8	6 3/8	6 3/8	6 3/8	6 3/8
MSC000	(B) INSET PLACEMENT @ INSEAM FM CROTCH POINT *SEE HTM- VENDOR ADVISE GRADE	-1/4	1/4	6 7/8	7 1/2	8 1/4	9	9 3/8	9 7/8	9 7/8	9	9 5/8	9 5/8	9 5/8	9 5/8	9 5/8
MSC000	(C) LOWER LEG PANEL HEIGHT @ OUTSEAM *SEE HTM- VENDOR ADVISE GRADE	-1/4	1/4	7	7 5/8	8 1/8	9	9 1/2	10 1/8	10 3/8	9	9 5/8	9 5/8	9 5/8	9 5/8	9 5/8
MSC000	(D) LOWER LEG PANEL HEIGHT @ CF & CB LEG *SEE HTM- VENDOR ADVISE GRADE	-1/4	1/4	6 1/8	6 5/8	7	7 3/4	8 1/4	8 3/4	8 7/8	7 3/4	8 1/4	8 1/4	8 1/4	8 1/4	8 1/4
MSC000	(E) LOWER LEG PANEL WIDTH @ TOP TO OUTSEAM-FT & BK- VENDOR ADVISE GRADE	-1/4	1/4	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/4	1 7/8	1 5/8	1 3/4	1 7/8	1 7/8	1 7/8	1 7/8
MSC000	(F) LOWER LEG PANEL WIDTH @ BOTTOM TO OUTSEAM-FT & BK *SEE HTM- VENDOR ADVISE G	-1/4	1/4	7/8	1	1 1/8	1 1/4	1 3/8	1 1/2	1 5/8	1 3/8	1 1/2	1 5/8	1 5/8	1 5/8	1 5/8
YOK203	YOKE HEIGHT @ CB FROM BELOW WB	-1/8	1/8	3/4	3/4	1	1	1	1	1	1	1	1	1	1	1



Brand:

JUSTICE

Department:

45 PANTS

Class:

1523 FASHION LEGGING FULL-LEN

Create Date:

2019-05-28 10:40:05

Buyer:

GABY HAFFER

Designer:

AMY ROBINSON-FORD

Tech Designer:

STARR POWELL

Modified Date:

2019-07-24 17:47:55

GRADED MEASUREMENTS

Tolerance Model :

BTMS SPLIT -TOL

Size Range :

SPLIT SIZE 2019

POM Descr :

Base Size :

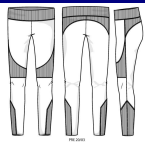
10

Grading Method/UM :

Product Category :

JUSTICE

POM	Description	Tol-	Tol+	6	7	8	10	12	14/16	18/20	10/12P	14/16P	18P	20P	22P	24P
YOK204	YOKE HEIGHT @ SIDE SEAM FROM BELOW WB	-1/8	1/8	3	3	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2	3 1/2



Company: ASCENA
Brand: JUSTICE
Department: 45 PANTS
Season: PRE-SPRING 2020
Style Desc: RIB PIECED PRINTED LEGGING

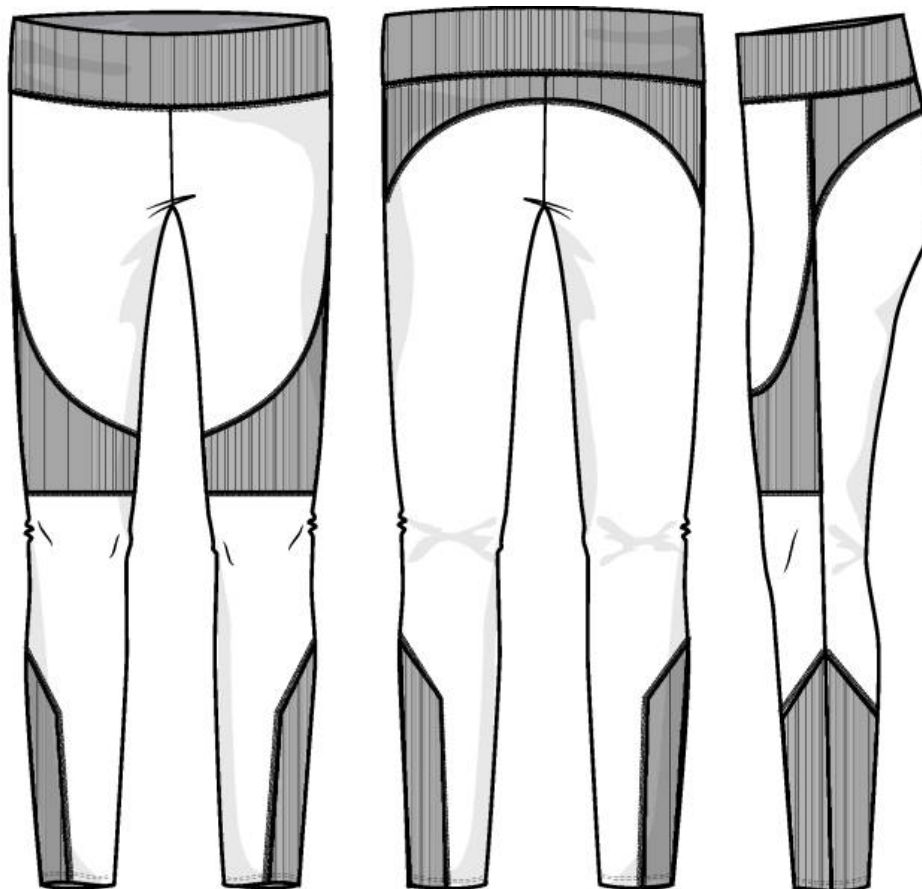
CONSTRUCTIONS

Waistband:
 -Two piece WB- seam @ top
 -Seam @ wearer's right & left
 -1/4" 3N #605 on body side.

Rib Leg Insets & Back Yoke:
 -Seam to body
 -1/4" 3N #605 on body side

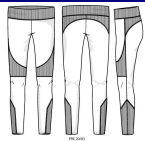
Hem:
 -3/4" single turn back
 -1/4" 2N #406 CVS.

Additional Comments:
 -All seams: 1/4" 2N 4t overedge
 -Overedge: 18-20 spi
 -Topstitching: 12-13 spi



DATE: 7/24/19

Updated 3NC to be body side (was straddling seam._SP



Company:ASCENA

Brand:JUSTICE

Department:45 PANTS

Season:PRE-SPRING 2020

Style Desc:RIB PIECED PRINTED LEGGING

CONSTRUCTIONS



Picture is top of WB cut open.

Elastic is seamed between top WB (shell) & WB facing.



Interior view of WB:
WB is rolled 1/4" to interior when folded over top of elastic

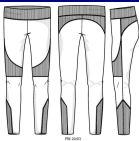
FOR PRINTED STYLES:
INTERIOR WB SHOULD BE WITHOUT PRINT.



Exterior view of WB:
Top folded edge.
Waist should look clean.

Stitching @ waistband—
*Follow as per tech detail page.

Wider WB gets 3/4" ELASTIC



Company:ASCENA

Brand:JUSTICE

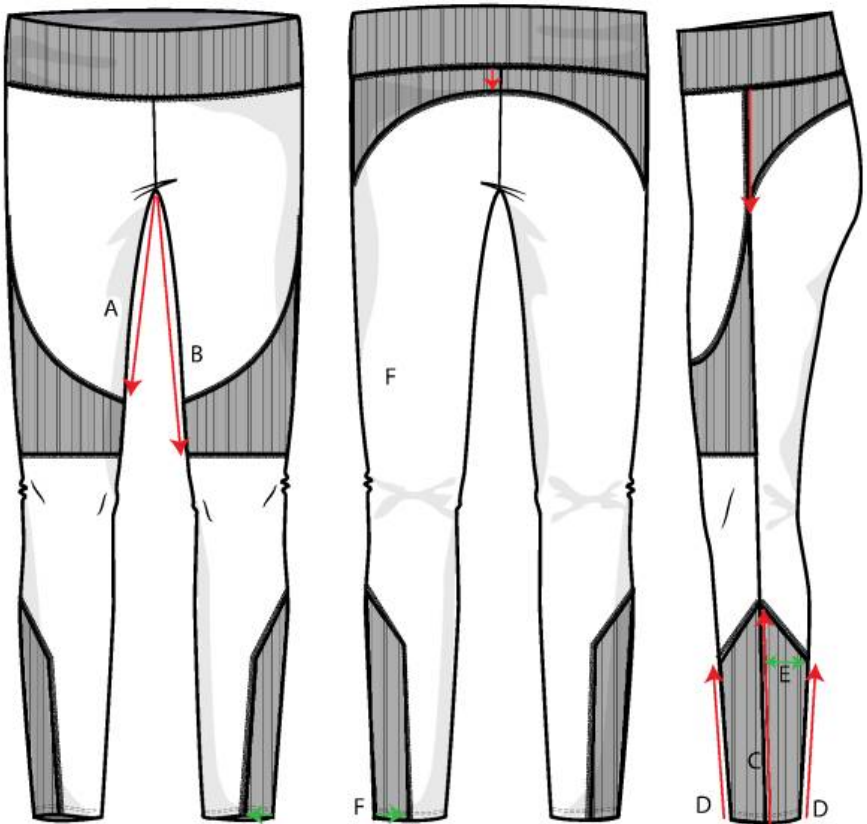
Department:45 PANTS

Season:PRE-SPRING 2020

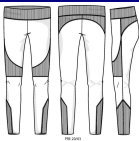
Style Desc:RIB PIECED PRINTED LEGGING

CONSTRUCTIONS

How To Measure



UPDATED: 7-9-19
How To Measure



Company:ASCENA

Brand:JUSTICE

Department:45 PANTS

Season:PRE-SPRING 2020

Style Desc:RIB PIECED PRINTED LEGGING

INSTRUCTIONS

CARE INSTRUCTIONS

ARG-129

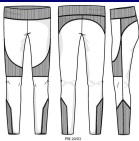
TURN INSIDE OUT
MACHINE WASH COLD WITH LIKE COLORS
ONLY NON-CHLORINE BLEACH WHEN NEEDED
TUMBLE DRY LOW
WARM IRON ON REVERSE IF NEEDED

Fabric Content:
BODY : 90% Polyester, 10% Elastane
INSET : 92% Polyester, 8% Elastane

W011

WARNING STATEMENTS
Use with care code, preceding care instructions.

DO NOT IRON ON DECORATION



Company:ASCENA

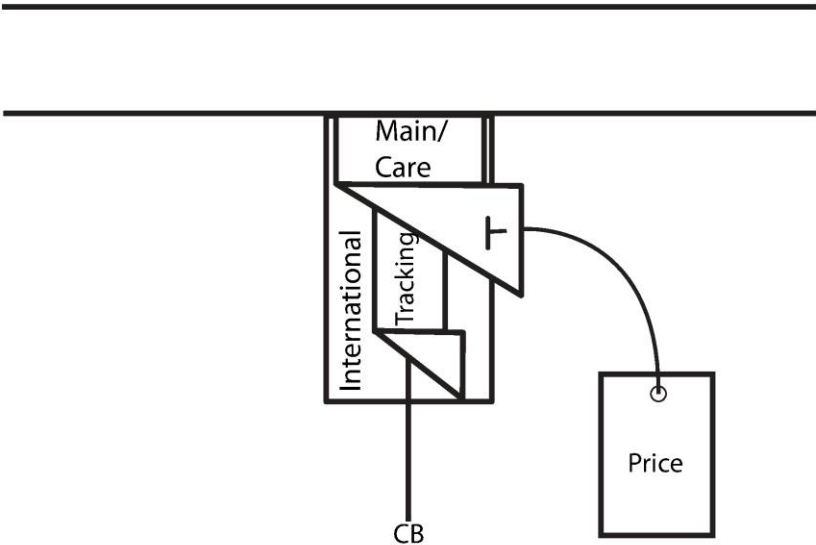
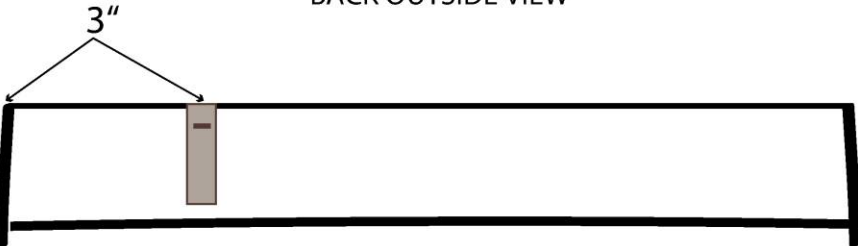
Brand:JUSTICE

Department:45 PANTS

Season:PRE-SPRING 2020

Style Desc:RIB PIECED PRINTED LEGGING

INSTRUCTIONS

	<table><tr><td>LABELS /CARE/TRACK/INTL</td><td>MAIN/CARE TOP SEW-TRACK-INTERNATIONAL AT CB WB SEAM WITH PRICE TICKET</td></tr></table> <p>instruction details:</p> <ul style="list-style-type: none">*Tracking label must include: Style Number, Factory ID, and Date of Initial Production. Refer to the 4 digit number next to the factory name on the sample eval page for the factory ID number* Price tickets to be attached using a 3 long clear swift tack* Add international label for franchise POs only"	LABELS /CARE/TRACK/INTL	MAIN/CARE TOP SEW-TRACK-INTERNATIONAL AT CB WB SEAM WITH PRICE TICKET
LABELS /CARE/TRACK/INTL	MAIN/CARE TOP SEW-TRACK-INTERNATIONAL AT CB WB SEAM WITH PRICE TICKET		
<p>JOKER TAG PLACEMENT BACK OUTSIDE VIEW</p> 	<table><tr><td>MARKETING PLACEMENTS</td><td>BTM-JOKER WITH THREAD TACK</td></tr></table> <p>instruction details: Place 3 from wearers left side fold on waistband with ¼ thread tack DTM to ground color</p>	MARKETING PLACEMENTS	BTM-JOKER WITH THREAD TACK
MARKETING PLACEMENTS	BTM-JOKER WITH THREAD TACK		