

Recent advances in circular bioeconomy based clean technologies for sustainable environment

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ABSTRACT

The term “circular bioeconomy-based clean technologies” has attracted global attention in recent years, and it now plays an important role in solving issues of increasing biowaste generation, resource scarcity and climate change. This is in line with creating a sustainable environment. Regarding circular bioeconomy-based technologies, wastewaters and solid biowastes are treated as potential and renewable feedstocks for producing value-added resources and bioenergy. Bioelectrochemical systems (BES) are promising technologies for the treatment of wastewater and conversion of wastes to bioenergy and resources by microbial fuel cells (MFCs) and microbial electrolysis cells (MECs). Biowastes from various sectors, including organic fraction of municipal solid waste, agricultural residues, animal manure, food wastes and sewage sludge, can be converted to biochar, biofuel and other valuable products via thermochemical technologies. This research explains some representative circular bioeconomy based technologies for the treatment of wastewater and biowastes while focusing on the impact of these technologies and products on environmental sustainability.

1. Introduction

Economic development and the world's growing population are accelerating demand for energy, but all this is doing is accelerating the exhaustion and scarcity of non-renewable natural resources (i.e., fossil fuels, minerals), producing enormous amounts of waste, and adding to climate change. This scenario in turn produces serious ecological and socioeconomic challenges [1]. It has been reported that global resources consumption has increased by 17.4% from 2010, reaching 85.9 billion metric tons in 2017 [2]. Global food waste in cities will increase to 138 million tons by 2025 [3]. Total amounts of global municipal solid waste are predicted to be 3.4 billion tons in 2050 [4]. In 2020, the global average temperature was 1.2 °C above the pre-Industrial Revolution baseline due to rising global greenhouse gas (GHG) emissions. This has led to 91.3 mm of global mean sea level above the value in 1993 [2,3]. For this reason, it is imperative to introduce sustainable development (consumption and production), in order to use resources, energy and

infrastructure in more efficient and viable ways [5]. Circular bioeconomy is now a promising method of sustainable development to generate value-added products such as clean water, nutrient, biofuel, biomethane, biochar from renewable biological resources (i.e. wastewater, biowastes) and conserve the long-term value of resources through effective conversion biotechnologies. This can achieve zero waste generation, curtail GHG emissions, reduce dependence on fossil fuels, and save environmental and economic costs [6,7].

Bioelectrochemical systems (BES) have increasingly attracted much more attention as a sustainable waste-to-energy technology and in parts of the circular bioeconomy, wastewater can be treated to produce high quality water and employed as feedstock for bioelectricity and bioenergy generation [8]. Microbial fuel cells (MFCs) are mainly used for electricity production by oxidizing organic matter (i.e. acetate) by electrogenic bacteria on the anode (biotic anode) and reducing oxygen at the cathode at neutral pH. They are operated without external potential due to the occurrence of spontaneous bioelectricity production

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by the anodic biofilm. Microbial electrolysis cells (MECs) derived from modification of MFC requiring an external power source is generally adopted for storing electrical energy as a biofuel (i.e., H_2 , CH_4) [9,10]. In addition to nutrient removal/recovery, BES have been widely applied in the treatment of wastewater containing different types of emerging pollutants, i.e. dye compounds, aromatic hydrocarbons, petroleum hydrocarbons, trichloroethene, etc., which simultaneously generate electricity [11].

Biowastes (including sewage sludge, agricultural residues, municipal solid waste, food wastes and animal manure) contain heating values or energy content (higher heating value (HHV)), i.e. 15–20 MJ/kg for dry sludge, 10.87 MJ/kg for cattle manure, 19.72 MJ/kg for palm kernel shell, 17.0 MJ/kg for mixture of discarded vegetables and fruits [12–15]. Moreover, sewage sludge obtained from primary and secondary treatment stages in wastewater treatment plants (WWTPs) is rich in nitrogen and phosphorus. Hence, biowastes can be considered as potential source of energy and a good option to replace conventional fossil fuels to accomplish waste-to-energy and nutrient recovery approaches [12]. Thermochemical conversion, including pyrolysis, hydrothermal carbonization, torrefaction, hydrothermal liquefaction and gasification, converts biowastes into high-value added products (solid fuel, liquid fuel, biochar/hydrochar, etc.) and encourages greater volume reduction of biowastes. Solid and liquid fuel can be used as surrogate fuel [16–19]. Biochar or hydrochar can be applied in soil amendment, organic waste composting, and removals of emerging pollutants, air pollutants and heavy metal [17,20–22].

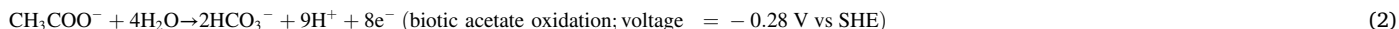
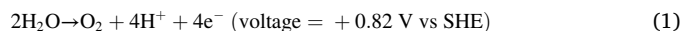
In recent years, some review papers focused on the developments and applications of BES for removing pollutants from wastewater [1,9], BES for resource recovery and limitations for wide applications [23], and positive effects of BES on performance of anaerobic digestion [24]. BES-based hybrid systems have been also reviewed in these years, such

applications of BES for wastewater treatment and resource recovery, and conversion of biowastes to high value-added products by thermochemical technologies using the circular bioeconomy concept.

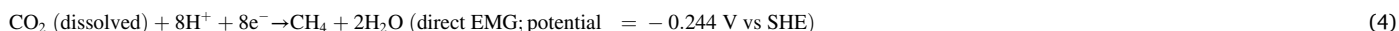
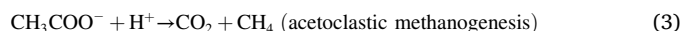
2. Bioelectrochemical systems (BES) for wastewater treatment and resource recovery

2.1. Biogas upgrading from wastewater

Currently, BES have been used for reducing CO_2 mainly captured into or dissolved in wastewater and biogas upgrading. This is done by converting CO_2 to biomethane using electrons enriched with methanogens and/or employing electro-active microbes as biocatalysts. Microbial electromethanogenesis (EMG) could occur with a biocathode containing methanogens for methane generation, in which direct EMG used the cathode for direct reduction of power source and indirect EMG employed H_2 as electrochemical mediator. Compared to indirect EMG, direct EMG was more energy-efficient [31]. Thus, a membrane-less medium-scale EMG-BES prototype was developed for simultaneous wastewater treatment in the anodic chamber and reduction of CO_2 to CH_4 in the cathodic chamber at pH = 7 [10]. When using acetate as medium, generation of electrons took place in abiotic anode (Eq. (1)) and/or biotic anode (Eq. (2)), along with acetoclastic methanogenesis (Eq. (3)). In the cathodic chamber, direct EMG dominated the cathode to generate CH_4 (Eq. (4)) when the applied voltage was low (0.1–0.2 V). After increasing voltage (0.6 V < voltage < 1 V), indirect EMG would occur for CH_4 generation (Eq. (5)) (SHE = standard hydrogen electrode):



as BES integrated with aerobic/anaerobic treatment systems, specifically anaerobic digestion, aerobic tanks, etc., for sustainable wastewater treatment [25], methane upgrade [26], and modified BES (i.e., osmotic microbial fuel cell (OsMFC), MFC coupled with osmotic MBR



(MFC-OMBR), etc.) for resource recovery [27]. Nevertheless, the applications of BES for wastewater treatment and energy recovery are still the focus of many current studies. Conversely, thermochemical conversion of biowastes was reviewed with respect to different approaches, techno-economic and bibliometric analysis [16], thermochemical con-



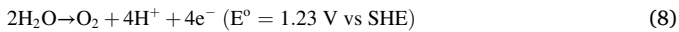
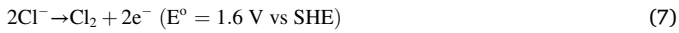
version of sewage sludge [19,28,29,30], and engineered activated biochar from microwave pyrolysis process and its applications [18]. However, we lack review papers about thermochemical conversion of different types of biowastes and effects of products on environmental sustainability. It is imperative to provide a review on current research progress. This review article aims to update studies on development and

The applied voltages could enhance activities and growth rates of exoelectrogenic bacteria at the anode and hydrogenotrophic methanogens at the cathode over the acetoclastic methanogens. It should be noted that the applied voltage must be optimized. Relatively high voltage stimulates biofilm formation and enhances microbial activity. However, the extremely high voltages will suppress the

electrochemically active bacteria [10,32]. At the applied voltage of 0.7 V and 32 °C, CH₄ production rate and organic matter removals reached 4.4 L/m²·d and around 70% with current density of 0.5 A/m², respectively. Moreover, the high CH₄ content in biogas (around 87%) was close to biomethane standards. Even when decreasing temperature to 25 °C, CH₄ content in biogas was high at around 90% with higher electro-active bacteria growth than acetoclastic methanogens, despite that CH₄ production declined by 33%.

Overall, the EMG-BES could ensure the stable biological process (reduction of acid regression by acetate oxidation at the anode), generation of high-quality biogas (>87% of CH₄ content, close to biomethane standards) and possibility of low-temperature operation [10]. To reduce CO₂ emissions from anaerobic digestion of sewage sludge, membrane contactors was used for CO₂ capture into wastewater, which was coupled with EMG-BES reactors for bioconversion of the dissolved CO₂ to CH₄. NaOH solution was employed in membrane contactors to increase the alkalinity of wastewater, thus accelerating chemical adsorption process. During the process, around 0.3–3.7% of the injected CO₂ in wastewater was converted to CH₄ and CH₄ production was as high as 4.6 L/m²·d at higher applied voltage of 4.0 V [32].

Battle-Vilanova [33] also found that the BES containing biocathode enriched with some methanogens (i.e. *Methanobacterium* sp.) had potential in transforming CO₂ from wastewater (effluent from a water scrubbing-based biogas upgrading process (ABAD Bioenergy™ an European Patent) in WWTPs) into CH₄ (Eq. (4)). Additionally, chlorine could be generated in the anode when using brine as anolyte:



The application of this technology in wastewater treatment by WWTPs in a real case scenario increased biomethane generation in biogas by 17.5%, reduced CO₂ emissions by 42.8% and produced more than 60 ppm of chlorine for disinfection of all the treated wastewater.

2.2. Nutrient removal and recovery

In BES, organic matters (i.e., acetate, glucose) as electron donor are oxidized by anaerobic bacteria or electrochemically active bacteria (EAB) on the anode acting as electron acceptor, which generates electrons and protons. Partial oxidation of NH₄⁺-N at the anode also releases the electrons. The electrons are moved to the anode via extracellular electron transport mechanisms and subsequently transferred to the cathode through the external electric circuit. Besides, dissimilatory nitrate reduction to ammonia (DNRA) could also occur on the anode in MFC when C/N ratio in the range of 8.0–0.5 and low external resistance of 10 or 100 Ω, or in MEC at relatively high C/N ratio of 8.0 and low applied voltage of 0.5 V [34]. Ammonia in gas phase obtained after stripping employing aeration in cathodic chamber of MFC or nitrogen gas generated in cathodic chamber of MEC can be recovered as ammonium sulfate (NH₄SO₄) by diluted sulfuric acid, liquid ammonia, or ammonium biocarbonate (NH₄HCO₃) by CO₂ [35].

Generally, nitrogen (including ammonium (NH₄⁺-N), nitrite (NO₂⁻-N), nitrate (NO₃⁻-N)) removal occurs via anoxic anammox process or anoxic ammonium oxidation on the bioanode and via cathodic denitrification process on the cathode/biocathode in MFC (Fig. 1). Cationic exchange membrane (CEM) as separator in MFC inhibited direct transfer of anions and promoted the direct transfer of protons (H⁺) and cations (NH₄⁺). This favored the increase in pH in the cathodic chamber. The aeration in the cathodic chamber also increased pH in cathodic chamber (8.0–10) due to hydroxide ions generated through oxygen reduction reaction (ORR). Consequently, nutrient recovery could be realized by chemical precipitation (NH₄⁺ and PO₄³⁻ precipitating with Mg²⁺ and/or Ca²⁺ ions). When directly feeding the cathodic chamber by the effluent from anodic chamber, both NH₄⁺-N and PO₄³⁻-P could transfer to the cathodic chamber. As a result, more than 90% of nitrogen and phosphorus recovery was obtained in MFC [36].

In MFC, NH₄⁺-N removal on the bioanode is significantly affected by COD and NH₄⁺-N concentrations and COD/NH₄⁺ ratio in the feedwater. Microbial population and activity on bioanode increased at higher COD

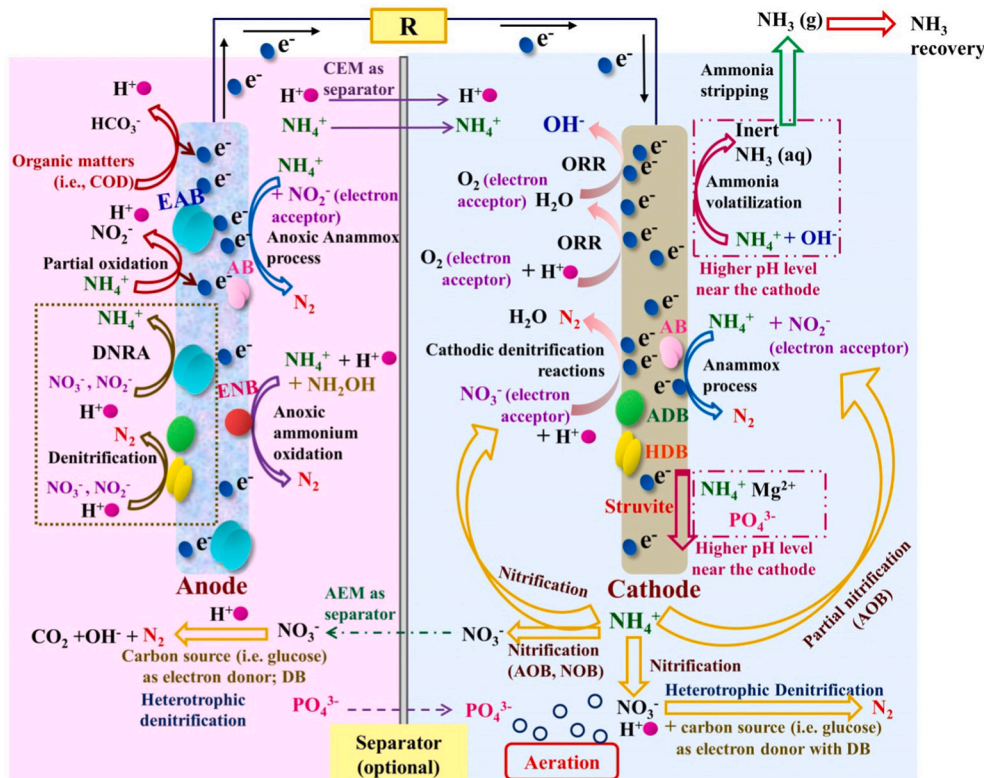


Fig. 1. Possible nutrient removal and recovery pathways in MFC based on information from Wan et al. [34], Nanchaiah et al. [35], Ye et al. [36], Elmaadawy et al. [37], Guo et al. [38] and Lu et al. [39] (Separator is optional (CEM or AEM); Cathodic denitrification reactions include abiotic cathodic reaction (NO₃⁻ as electron acceptor) and/or biotic cathodic reaction (autotrophic denitrification with biocathode as electron donor or heterotrophic denitrification employing organic matters as electron donors)). Note: ADB, Autotrophic denitrifying bacteria; AEM, anion exchange membrane; DB, denitrifying bacteria; DNRA, dissimilatory nitrate reduction to ammonia; EAB, electrochemically active bacteria; ENB, Electroactive nitrifying bacteria; HDB, Heterotrophic denitrifying bacteria; R, Resistor.

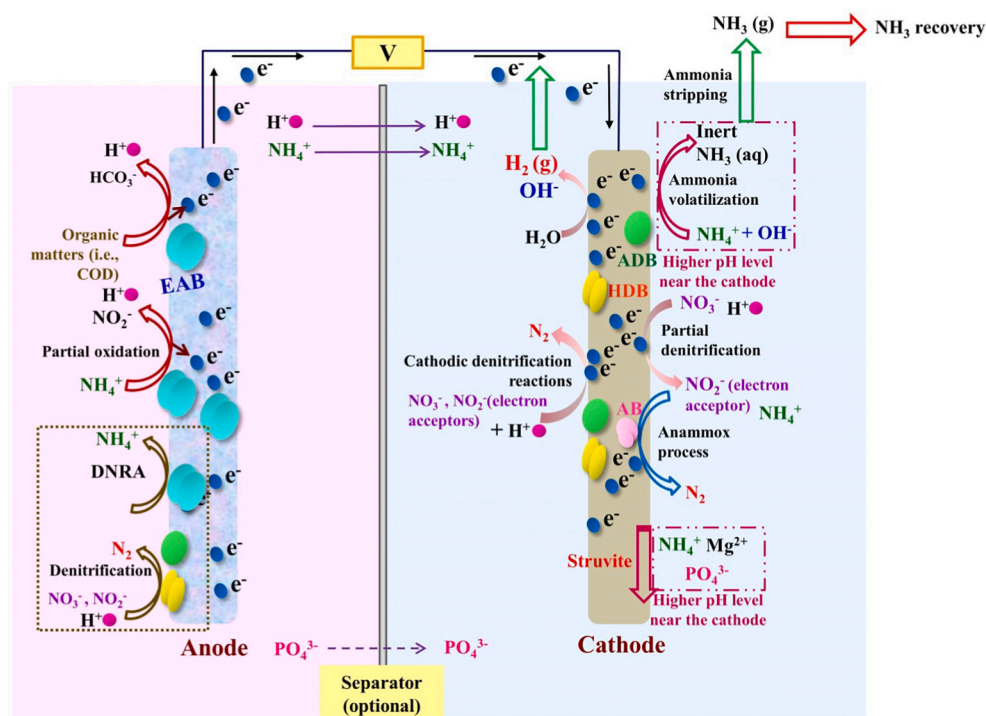


Fig. 2. Possible nutrient removal and recovery pathways in MEC based on information from Wan et al. [34], Nancharaiyah et al. [35], Almatouq and Babatunde [42], Xu et al. [43] and Zeppilli et al. [44] (Separator is optional (CEM, AEM or PEM); Cathodic denitrification reactions include abiotic cathodic reaction (NO_3^- as electron acceptor) and/or biotic cathodic reaction (autotrophic denitrification with biocathode as electron donor autotrophic and heterotrophic denitrification employing organic matters as electron donors)) Note: ADB, Autotrophic denitrifying bacteria; AEM, anion exchange membrane; DB, denitrifying bacteria; EAB, electrochemically active bacteria; ENB, Electroactive nitrifying bacteria; HDB, Heterotrophic denitrifying bacteria; PEM, proton exchange membrane; V, External power (voltage).

concentrations (i.e. 500–10,000 mg/L, corresponding to COD/ $\text{NH}_4^+\text{-N}$ ratios of 3.3–66.6), which led to more $\text{NH}_4^+\text{-N}$ degradation. When increasing $\text{NH}_4^+\text{-N}$ concentration from 200 to 650 mg/L at fixed COD level (10,000 mg/L), more $\text{NH}_4^+\text{-N}$ was adsorbed by microbes, but the subsequent biodegradation of $\text{NH}_4^+\text{-N}$ declined owing to the decreased COD/ $\text{NH}_4^+\text{-N}$ ratios from 50 to 15. On the other hand, the higher $\text{NH}_4^+\text{-N}$ level increased current density and power generation through improving bacterial activity in bioanode at low COD/ $\text{NH}_4^+\text{-N}$ ratio (i.e. 15) and transfer of $\text{NH}_4^+\text{-N}$ through CEM to the cathodic chamber. At high COD/ $\text{NH}_4^+\text{-N}$ ratio (i.e. 66.6 at COD concentration of 10,000 mg/L, 50 at $\text{NH}_4^+\text{-N}$ concentration of 200 mg/L), $\text{NH}_4^+\text{-N}$ removal reached maximum level (91–92%) via biodegradation [40]. In cathodic chamber, a moderate aeration rate favors ammonia recovery and energy saving. When compared to extremely lower and higher aeration rates, the relatively low aeration rate not only maximized ammonia recovery rate (average 7.1 kgN/m²·d at 100 mL/min vs 1.2–7.1 kgN/m²·d at 30, 50 and 300 mL/min), but also minimized the energy consumption (average 4.3 kWh/gN at 100 mL/min vs 4.1–6.9 kWh/gN at 30, 50 and 300 mL/min required for removal; average 4.9 kWh/gN at 100 mL/min vs 5.7–26.2 kWh/gN at 30, 50 and 300 mL/min for recovery). Higher ammonia recovery (recovery rate, 7.1 gN/m²·d) and lower energy consumption (5.7 kWh/kgN) could also be obtained at lower external resistance of 1 Ω due to higher current generation compared with higher external resistance (recovery rate of 3.2–5.0 gN/m²·d and energy consumption of 6.6–7.2 kWh/kgN at 10 and 100 Ω) [41].

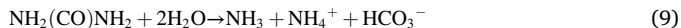
In MEC, cathodic denitrification, partial denitrification, anammox processes and hydrogen gas (H_2) generation occur in the cathodic chamber, which increases cathodic pH and further phosphorus recovery via precipitation. The generation of H_2 in cathodic chamber encourages ammonia removal, which prompts higher $\text{NH}_4^+\text{-N}$ removal (Fig. 2). In single-chamber membrane-free MEC, the applied voltage (0.2 V) could enhance activity of microbes on electrodes and denitrification via electric stimulation. Moreover, anammox process and autotrophic denitrification were also improved by the current stimulation (69.4% higher nitrogen removal rate than that in the open circuit). This reduced the requirement of carbon source in the feedwater [43]. Compared to MFC, the increased current densities induced by the electric field in MEC

enhanced $\text{NH}_4^+\text{-N}$ transfer and its removal [45].

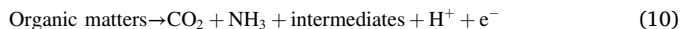
COD/N and applied voltage values should be taken into account when operating MEC. The elevated COD/N ($\text{NO}_3^-\text{-N}$, $\text{NO}_2^-\text{-N}$, $\text{NH}_4^+\text{-N}$) ratio accelerated growth of heterotrophic denitrifying microorganisms, thereby increasing total nitrogen removal rate (695.6 gN/m³·d at COD/N of 2 vs 514.5 gN/m³·d at C/N of 1) [43]. pH value in cathodic chamber increased from 8 to 9.1 when increasing applied voltage (0.4–0.8 V). However, much higher voltage (1.2 V) inhibited bacterial activity, extended cycle duration, decreased pH and phosphorus precipitation rate. Overall, the maximum precipitation rate was obtained (95%) at moderate applied voltage of 1.1 V [42]. Moreover, the low external voltage could reduce energy consumption due to the increased current generation compared with higher external voltage (i.e. energy consumption for ammonia recovery, 4.5 kWh/kg N recovery at 0.5 V vs 6.4 kWh/kg N recovery at 0.8 V) [41].

Currently, a three-chamber MEC was constructed to recover nitrogen (i.e. $\text{NH}_4^+\text{-N}$) and remove CO_2 from syngas by transfer and separation of different cationic and ionic species driven by the electric field [44]. The MEC consisted of a middle anodic chamber between two cathodic chambers with an anionic exchange membrane (AEM) and CEM as separators (AEM-cathode and CEM-cathode, respectively). During the operational process, influent containing COD and $\text{NH}_4^+\text{-N}$ fed the anodic chamber. Meanwhile, gas mixture (N_2/CO_2 (70/30 v/v)) flushed through the two cathodic chambers with separators of CEM and AEM in sequence. The overflow of liquid phase from the cathodic chamber with CEM was recirculated between two cathodic chambers every day. The daily overflow helped to remove $\text{NH}_4^+\text{-N}$, leading to nitrogen removal rates of 96 mgN/d (removal of 65%) at anodic potential of +0.2 V vs SHE and 43 mgN/d (removal of 30%) at anodic potential of −0.1 V vs SHE. CO_2 was mainly removed through sorption as HCO_3^- in the cathodic chamber by the daily overflow (removal of 63% during +0.2 V vs SHE) or transfer of HCO_3^- from cathodic chamber with AEM to the anodic chamber (removal of 49% during −0.1 V vs SHE). Reduction of CO_2 to methane in the cathodic chambers only contributed to 16–20% of CO_2 removal. Moreover, the biogas obtained would not be contaminated by ammonia since AEM reduced the $\text{NH}_4^+\text{-N}$ concentration in the cathodic chamber.

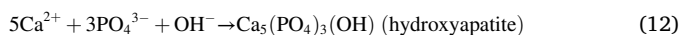
Human urine contains different types of components, such as urea, inorganic salts (i.e. chloride, potassium, sodium), ammonia, creatinine, phosphate, sulfur, etc. Thus, it can also be used for nutrient recovery by BES. Urea is hydrolyzed in the anodic chamber [38,45]:



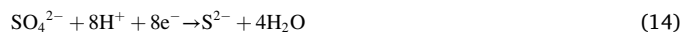
Then the dissolved ammonia (NH_3) and $\text{NH}_4^+\text{-N}$ are oxidized into $\text{NO}_2^-\text{-N}$ and $\text{NO}_3^-\text{-N}$ and/or anaerobically oxidized to N_2 via anammox reaction, along with release of electrons. Additionally, biodegradation of organic matters in the wastewater (sodium acetate, creatinine and histidine) also generates NH_3 and electrons [38,45]:



Nitrogen removal can be realized in the cathodic chamber as shown in Figs. 4 and 5. The high pH in the cathodic chamber could induce formation of precipitates in different forms, including struvite, hydroxyapatite or calcite [45]:



Single-chamber air-cathode MFC could remove up to 84% of total nitrogen from urea at high total ammonia nitrogen (TAN) concentration (2630 mg/L) via direct ammonia oxidation near the cathode and anammox process on the anode in series [46]. To simultaneously recover nutrient, sulfur and salts from urine-containing wastewater, a three-chamber resource recovery MFC (RRMFC) was set up, which contained an anodic chamber, a middle chamber and a cathodic chamber with a CEM and an AEM as separators between two consecutive chambers, respectively [38]. The effluent from anodic chamber directly fed cathodic chamber. Sulfur compounds were reduced in anodic chamber:



Reoxidation of S^{2-} occurred in the cathodic chamber:



After nutrient removal and recovery process (Fig. 1), the self-generated electric field stimulated transfer of cation ions from anodic chamber (i.e. H^+ , NH_4^+ , K^+ , Na^+ , Ca^{2+} , Mg^{2+}) and anions from cathodic chamber (OH^- , SO_4^{2-} , PO_4^{3-} , NO_3^- , NO_2^- , Cl^-) to the middle chamber. As a result, $\text{NH}_4^+\text{-N}$ could be recovered in the middle chamber rather than employing ammonia stripping and acid adsorption processes, thereby reducing energy demand and saving operational cost. $\text{PO}_4^{3-}\text{-P}$ recovery also took place in the middle chamber with recovery efficiency of 37%. $\text{PO}_4^{3-}\text{-P}$ as substrate for microbial growth was also removed in the anodic chamber, while no precipitation was detected in the cathodic chamber due to the migration of NH_4^+ . Finally, this system showed excellent performance in removing 97–99% of urea, COD, SO_4^{2-} and PO_4^{3-} , and recovering 37–60% of total nitrogen, PO_4^{3-} , SO_4^{2-} and total salts.

2.3. Removal of emerging pollutants

The increasing consumption and usage of different types of emerging pollutants (i.e. antibiotics, pesticides, etc.) leads to residues of the pollutants presenting in aqueous environment (i.e., wastewater, rivers, groundwater), which deteriorates ecological balance and human health. Therefore, emerging pollutants need to be eliminated from wastewater before discharging into ecosystem. In MFC with bioanode, some emerging pollutants could act as electron donors in the presence of other carbon sources (i.e., glucose, acetate), which donate electrons to exoelectrogenic bacteria. The exoelectrogenic bacteria and some functional microbes for degradation of pollutants in anodic biofilm could oxidize emerging pollutants and generate electricity. The applied voltage in MEC with biocathode could enhance the electron transfer from anode to

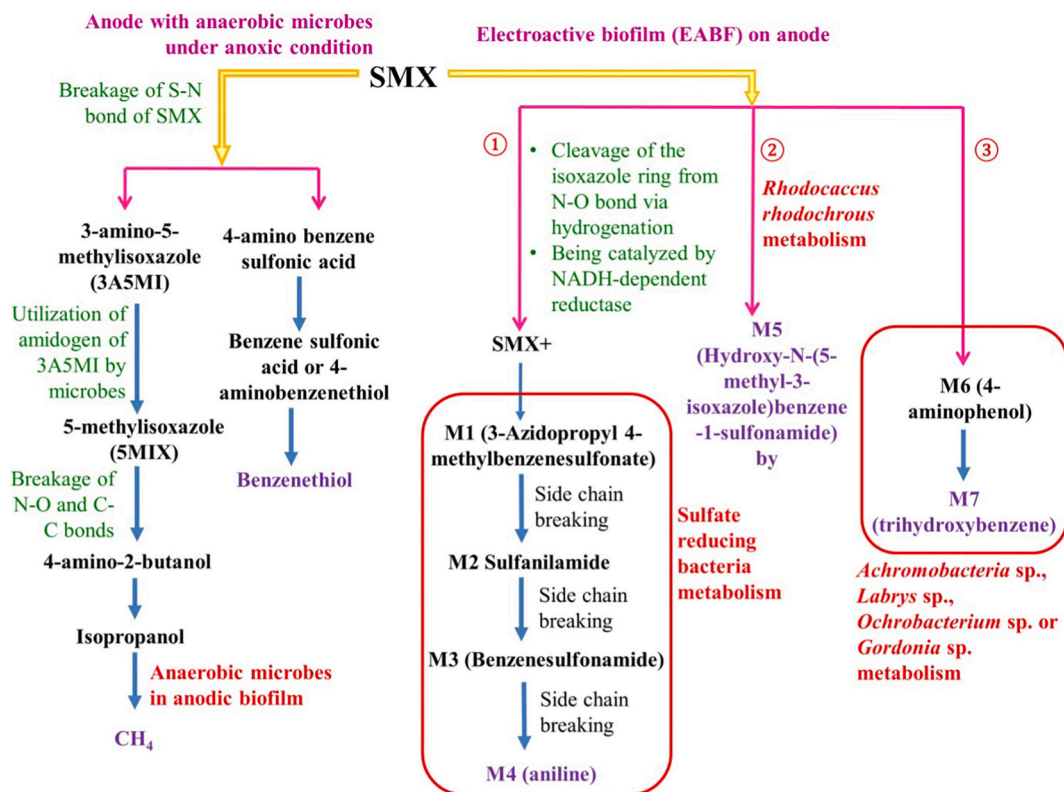


Fig. 3. Sulfamethoxazole (SMX) degradation pathways in dual chamber MFC based on information from Wang et al. [48] and Wu et al. [50].

the biocathode, which accelerates degradation of pollutants by functional microorganisms on the biocathode.

2.3.1. Antibiotics removal

Generally, there are two pathways for antibiotics removal in BES, including anodic-anaerobic biodegradation (AAB) and cathodic-electrochemical reduction (CER). Antibiotics are removed in the anodic chamber via AAB in BES containing a biotic anode and an abiotic cathode. Microbes in the anodic chamber (antibiotic-degrading bacteria and other microorganisms (i.e. anaerobic microbes)) involve degradation and metabolization of antibiotics through reducing antibiotics' potential resistance to enable biodegradation and metabolization process, degrading metabolites as well as secreting degradation enzymes. External electrical current in BES could induce the direct or indirect transformation of electrons to the microbial cells, which stimulates microbial metabolism and enhances antibiotics' degradation and mineralization. Antibiotics removal in MEC occurred in the cathodic chamber can be explained by the CER method, one is direct electrochemical reduction, by which emerging pollutants accepting electrons from the cathode can be directly eliminated, and another one is the associated overpotential reduction by the microbes on the cathode as biocatalysts for biodegradation of antibiotics [9,47–49]. This also significantly reduces antibiotic resistance genes (ARGs) production.

Sulfamethoxazole (SMX) degradation in MFC mainly occurred on anode. There are several different pathways for SMX degradation when an anode comprises anaerobic microorganisms or electroactive biofilm (EABF) consisting of electrochemically active microorganisms (Fig. 3). It was discovered that the MFC could remove more than 98% of SMX (initial concentration of 20 mg/L) in the anode within 48 h of reaction [48,50]. In the dual chamber MFC with anodic EABF, SMX affected energy metabolism and microbial activity through three mechanisms. The first was increasing the abundance of electrogenes (*Rhodospseudomonas*, *Geobacter*, and *Aquamicrobium*) responsible for energy generation, but eliminating some competitive species (*Alcaligenes* and *Nitrosomonas*) which utilize organic carbon or nitrogen for their growth

or reproduction. For the second, it means stimulating generation of more EPS, i.e. redox proteins as electron shuttles or electroactive enzymes, to resist the toxicity of SMX and enhance reduction and oxidation reaction by altering redox system with anodic EABFs for power generation. It should be noted that SMX as an inhibitor limits bacterial reproduction, leading to less energy required for microbial growth and release of electrons for energy output.

Consequently, the MFC with anodic EABFs enhanced energy output by up to 15 times (reaching 1398.6 mW/m²) and theoretically harvested 417 MW·h electricity for a plant treating 100,000 m³ wastewater per day [50]. Norfloxacin (NFX) could be removed by MFC (65.5–48.4% at an initial concentration of 4–128 mg/L) using a high degree of acclimatization and high tolerance of anodic electrogenic microbes to high NFX concentration. Maximum power density reached up to 800 mV/m². Moreover, ARG generated was also reduced (10⁵ copies/mL) compared to conventional wastewater treatment plants (generally 10⁶–10⁸ copies/mL). Nevertheless, it should pay attention to the adverse effects of higher NFX concentration (>128 mg/L) on membrane permeability of some exoelectrogenic bacteria. It not only inhibits the direct electron transfer through cell membranes from microorganisms to anode, but also increases internal resistance of MFCs [51].

In MEC, SMX degradation was not as high as that in MFC via different removal pathways (Fig. 4). At the applied voltage of 0.6 V, the increased SMX concentration and consistent electrical stimulation accelerated bioelectrochemical reactions. This led to better SMX degradation at higher initial SMX concentrations (removal of 77.6% at initial concentration of 10 mg/L vs 92.53% at 30 mg/L) when some SMX-resistant microorganisms (*Pseudomonas*, *Comamonas*, *Acinetobacter* and *Arthrobacter*) were present on anode for SMX degradation. The removal of SMX could inhibit the production of ARGs (abundance of *intI1*, 1.23 × 10²–9.27 × 10³ copies/g in MEC biofilms, 1.6 × 10¹–9.02 × 10² copies/mL in MEC effluents) compared to conventional wastewater treatment processes (>1.75 × 10⁹ copies/g for anaerobic digestion, 10⁹–10¹¹ copies/mL for WWTPs) [52]. Erythromycin (ERY) could be removed by 99% within 48 h in MEC. This was ascribed to the dominance of

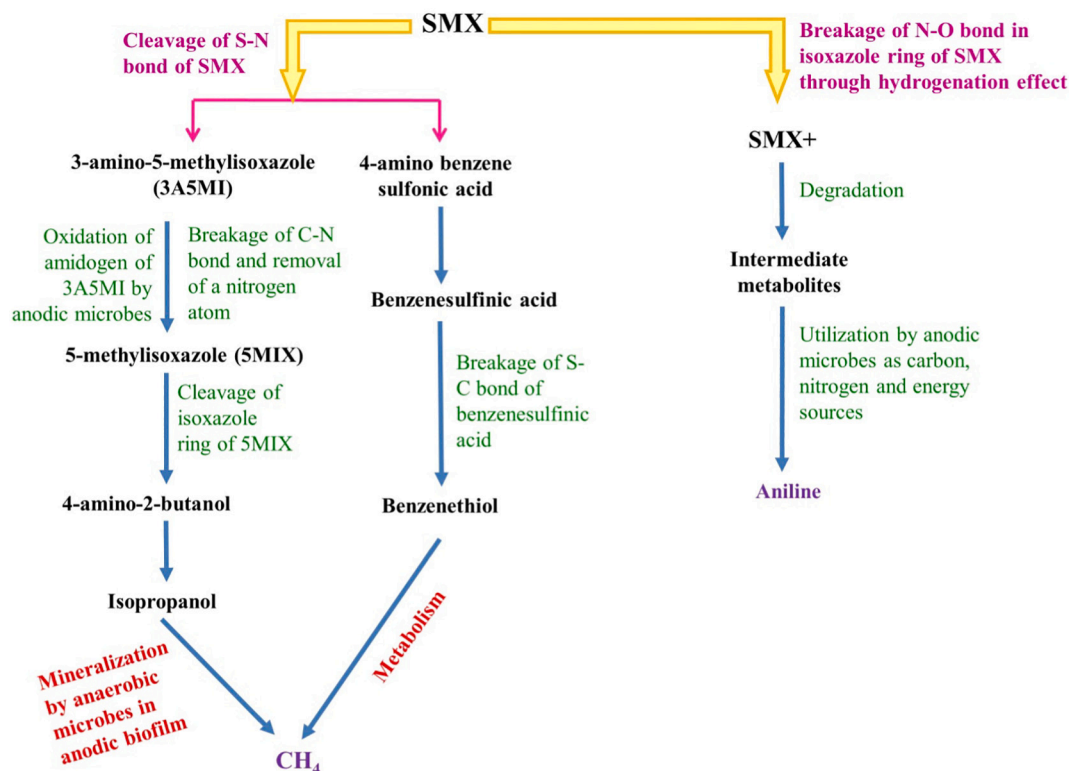


Fig. 4. SMX degradation in single chamber MEC based on information from Hua et al. [53].

Geobacter (exoelectrogenic bacteria) in anodic biofilm (relative abundance of 77%) for generating electricity, and highly abundant *Acetonaerobium* in biocathode (relative abundance of 11%) as exoelectrogen bacteria. This employs acetate as electron donor and carbon source for degrading pollutants [53].

2.3.2. Removing other emerging pollutants

Triclosan could be effectively removed in MFC (removal of 94% at initial concentration of 10 mg/L) via adsorption onto the anode with high surface area and porosity or biodegradation under anoxic conditions by some species (i.e. *Geothrix*, *Corynebacterium*, *Sulfobacillus*, *GOUTA19*, *Geobacter*, *Acidithiobacillus* and *Acinetobacter*). This contributes to the degradation of benzene-related chemicals and dechlorination of chlorine-containing chemicals during TCS degradation process [54,55]. 17 β -estradiol (E2) was removed in MEC by about 99.2% in 60 h due to the dominant species *Bacillus*, *Lysinibacillus*, and *Aeromonas* contributing to E2 degradation. The removal pathways included oxidation of E2 to hydroxylation products, ring opening oxidation of the products by electrochemical reaction and microbial oxidase reaction to generate oxidative products. There was also oxidation of oxidative products to macromolecules and organic carboxylic acids with low molecular weight, and mineralization of organic carboxylic acids to CO₂ and H₂O [56]. MFC also removed a large amount of fipronil (94% at initial fipronil concentration of 74 mg/L) in the presence of acetate as co-substrate in anodic chamber mainly via microbial degradation in anode (metabolism of acetate) for generation of electrons and electricity by electrogenic bacteria. It was followed by enhanced co-metabolic reaction efficiency of fipronil degradation-related bacteria (*Azospirillum*, *Azoarcus*, *Chryseobacterium*) via accepting electrons.

Removals of various organic compounds were also high in the anodic chamber of MFC via similar microbial catabolic pathways, i.e. 93% for 4-chloronitrobenzene (raw material or synthetic intermediate in many

industries), 84% for sulfanilamide (antibiotic and pharmaceutical intermediate), 74% for fluoroglycofen (herbicide), and 65% for azoxystrobin (fungicide) [57]. MFC showed around 70% of sodium dodecyl sulfate (SDS) removal even at a high SDS concentration of 40 mg/L by anodic biofilm containing some species (*Acinetobacter*, *Pseudomonas*, *Citrobacter*, *Treponema*, etc.) able to degrade complex and refractory organics through desulfurization, dehydrogenation, biotransformation and degradation. However, SDS did endanger the formation of exoelectrogenic biofilm on the anode, which compromised power performance of MFC by 66% and reduced maximum power density (12.7 W/m², 2.65-fold lower) compared to the control MFC without SDS [58].

When treating azo dye wastewater (Sunset Yellow (SSY)), the mixed consortia in MFC after acclimation could enhance their dye tolerance and increase decolorization ability (93% removal of Sunset Yellow FCF, 96.6% removal of Allura Red, 91.41% removal of Tartrazine at initial concentration of 100 mg/L). The presence of dye decoloring and exoelectrogenic bacteria (*Klebsiella*, *Citrobacter*, *Enterococcus faecalis*, *Lactococcus garvieae*, *Proteus mirabilis*, *Lactobacillus lactis*, and *Escherichia Shigella*) proved to be favorable for degrading intermediates after breakage of azo bonds in azo dyes [59]. When using membrane-free electrolysis cell (MFEC) with biocathode for azo dye treatment, the cathode fed with glucose as co-substrate generated electrons via microbial respiration. The charge transfer resistance significantly reduced due to no membrane being present. Thus, electrons were directly used for azo bond cleavage (breaking of the chromophoric groups) to decolorize the Congo red dye (around 90% within 24 h at voltages of 0.3–0.9 V). MFEC also enabled CH₄ production by: firstly, directly utilizing electrons provided by the cathode; and secondly, hydrogenophilic methanogenesis employing H₂ generated from the cathode [60].

As sulfate reducing bacteria (SRB) can function as a biocatalyst involving microbial extracellular electron transfer between microbes and electrodes, the enrichment of SRB on electrodes (bioanode in MFC,

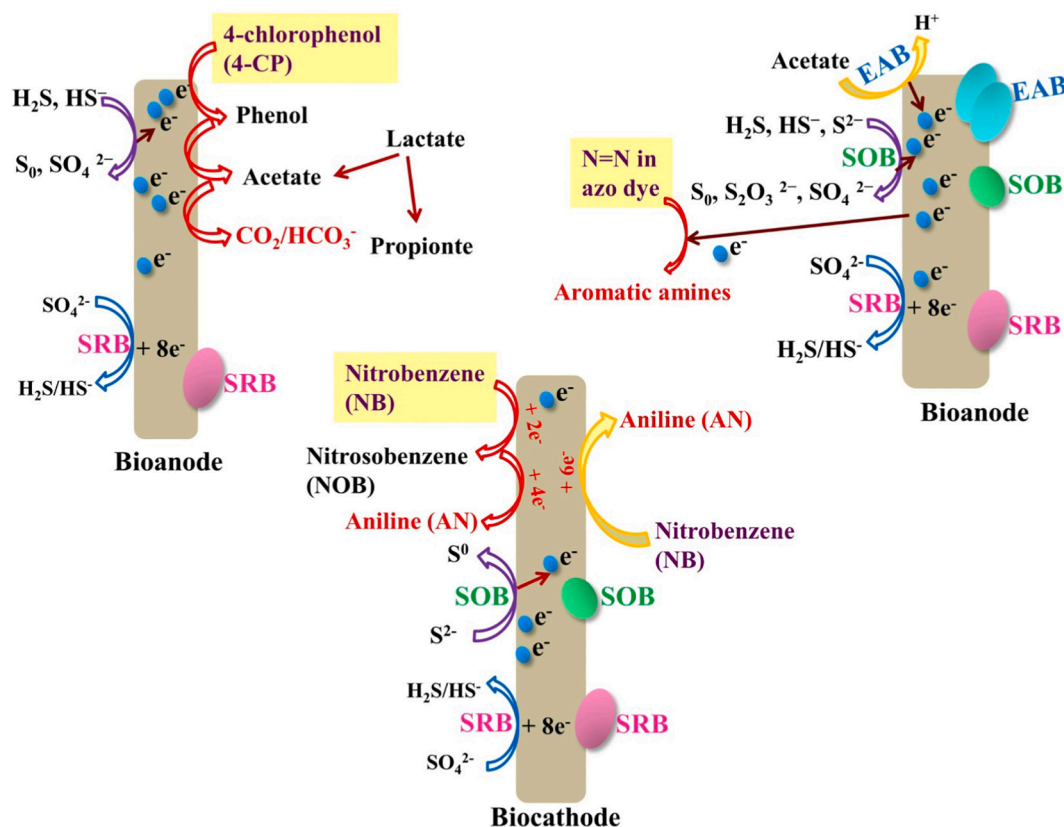
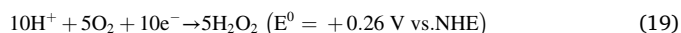
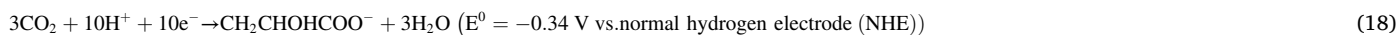


Fig. 5. Removal pathways for selected emerging pollutants in MFC with bioanode and MEC with biocathode based on information from Miran et al. [61], Luo et al. [62] and Dai et al. [63] Note: EAB, electrochemically active bacteria; SOB, sulfur-oxidizing bacteria; SRB, sulfate reducing bacteria.

biocathode in MEC) prompts the removal of some pollutants (i.e., chlorophenols, nitrobenzene, azo dye as electron acceptor) in the presence of sulfate. Additionally, the presence of sulfur-oxidizing bacteria (SOB) on electrode (bioanode in MFC, biocathode in MEC) for oxidation of sulfide releases electrons, which can be used to degrade pollutants (Fig. 5). At initial 4-CP concentration of 100 mg/L, MFC removed up to 40% of 4-chlorophenol (4-CP) with maximum power generation of 253.5 mW/m² (current density, 712.0 mA/m²) after inoculating the anode with anaerobic sludge (containing sodium lactate and sodium sulfate) enriched with SRB [61]. Initially, acetate and propionate (electron donors) obtained by fermentation of lactase were oxidized to CO₂ in anodic biofilm where electrons transferred to the anode using SRB. Then sulfate (electron acceptor) was reduced to sulfide (electron donor) at the top of anodic biofilm (Eq. (16)), which maintained SRB growth. Sulfide was oxidized to sulfur via abiotic oxidation on the anode to generate electrons (Eq. (17)).



After that, reduction of 4-CP (electron acceptor) to phenol occurred by accepting electrons from anode, followed by reduction to acetate and again oxidation of acetate to CO₂ in the anodic chamber. In MEC, the increased external voltage applied heightened 4-CP removal compared to the MFC. At an applied cell voltage of 0.4 V versus Ag/AgCl, around 43% of 4-CP was removed in the anodic chamber. H₂O₂ was also produced in MEC (13.3 g/L·m² after 6 h operation) via two-electron ORR at the cathode at pH 7:



This was made possible by higher cathode potential (around 260 mV vs. NHE) than anode potential (around -340 mV vs. NHE). Nevertheless, H₂O₂ may reduce to water when applying higher added voltage, competing with the two-electron ORR [61]:

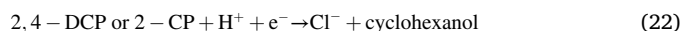


When treating wastewater containing nitrobenzene (NB, 50 mg/L) and sulfate (200 mg/L) by MEC with autotrophic SRB biocathode, NB removal efficiency reached 98%. Initially, NB was reduced to nitrosobenzene (NOB) using electricity. NOB was reduced to aniline (AN) using electrons from the cathode with *Wolinella* sp. present, which released nitrite reductase and this involved the reduction of nitrite to ammonia. SRB (*Desulfovibrio* sp.) participated in the reduction of sulfate to sulfide. During the process, electrons were provided by oxidation from sulfide to sulfur by SOB (*Thioclava* sp. and *Halothiobacillus* sp.) [62]. During treatment of sulfide-containing azo dye wastewater, the removal of Congo red dye (initial concentration of 200 mg/L) could reach more than 88% by MFC with maximum power density of 24 W/m². This was accomplished in three ways. Firstly, electrons were released through conversion of sulfide (HS⁻, S²⁻) to sulfur (S₀), sulfate (SO₄²⁻) and S₂O₃²⁻ by SOB, which led to high sulfate concentration and deposition of element sulfur on the electrode surface. Secondly, electrons and protons were generated by acetate (co-substrate) due to the presence of electrochemically active bacteria (EAB), and thirdly, azo bonds were cleaved in azo dye by accepting electrons to generate

colorless products (i.e., aromatic amines). Extracellular electron transport from microorganisms to electron acceptors (i.e. azo dyes, anode) could be enhanced by cell lysis through biogenic sulfide reduction by SRB (genus *Desulfovibrio*), which improved degradation of azo dyes [63].

MEC with EAB can also be a promising option for the treatment of dye wastewater treatment through interaction between EAB and azo dye decolorization. EAB growth was selectively enhanced by azo dye and extracellular decolorization of alizarin yellow R (AYR) realized by extracellular electron transfer with EAB under electricity stimulation. This increased the removal rate and limited toxicity of azo dye on EAB [64,65]. Hou et al. [65] found that high decolorization efficiency (around 90%) was obtained in a single-chamber MEC constructed with MoS₂-GO nickel foam (NF) cathode at initial AYR concentration of 100 mg/L with co-substrate of NaAc and glucose. Meanwhile, the electrons released by EAB in anode which were transferred to the cathode stimulated H₂ generation.

Dual chamber MFC with electroactive biofilm carbon felt anodes could effectively remove 2-chlorophenol (MFC-2-CP, initial concentration of 10 mg/L) and 2,4-dichlorophenol (MFC-2,4-DCP, initial concentration of 10 mg/L) [66]. The anodic biofilm contained high biomass protein level and many functional species consisting of exoelectrogens (i.e. *Geobacter*, *Pseudomonas*), degrading bacteria (i.e. *Comamonas*, *Metagenome*, *Shinella*, *Dechlorosoma*) and multifunctional electrogenic-degradative bacteria (i.e. *Acinetobacter*, *Azospirillum*). The first way of the removal was biodegradation (95–97% for 2-CP, 84.5–88.7% for 2,4-CP) via dichlorination, hydroxylation, and hydrogenation of 2-CP and 2–4-DCP into cyclohexanol with low toxicity, which encouraged electricity generation by multifunctional microbial community in anodic biofilm:



The second was mineralization (74.7–80.5% for 2-CP, 58.8–78.4% for 2,4-CP) via the production of long-chain hydrocarbons by ring opening reactions, followed by mineralizing hydrocarbons into CO₂ and H₂O:



Moreover, this process realized maximum power densities of 474.5 and 472.3 W/m² for 2-CP and 2,4-CP, respectively [66].

As groundwater with low ion strength limited the removal of nitrate and perchlorate in BES, cathodic potential regulation was adopted using an electrochemical workstation with a three-electrode system to limit the overpotential and enhance electron transfer in BES to enhance removals of nitrate and perchlorate. The application of negative potential shortened suppression duration for perchlorate induced by nitrate (i.e. 55.6% of total reaction time at cathode potential of -800 mV (vs SHE) vs 64.3% of total reaction time without potential regulation) and ameliorated the inhibition effect of nitrate on perchlorate removal. At cathodic potential of -200 mV vs SHE, the reduction rates of nitrate and perchlorate increased by 53.74% and 38.04%, respectively, compared to MFC without potential control. Removals of nitrate and perchlorate were attributed to both the cathode as electron donor and autotrophic bacteria, i.e. phyla (*Proteobacteria*, *Chloroflex*, *Ignavibacteriae*), classes (*Betaproteobacteria* and *Alphaproteobacteria*) accepting electrons for denitrifying and reducing the pollutants [67].

Table 1Heavy metal removal mainly via direct redox reaction (DRO) and biological removal^a.

Systems	Metal removal with abiotic cathode in MFC (recovery)	Metal removal with abiotic cathode in MEC with external power supply (recovery)	Metal removal with biocathode in MFC (conversion)	Metal removal with biocathode in MEC (conversion)
Conditions	Reduction potential of heavy metals at the cathode > oxidation potential of anode at the anode	Reduction potential of heavy metals at the cathode < oxidation potential of anode at the anode	Reduction potential of heavy metals at the cathode > oxidation potential of anode at the anode	Reduction potential of heavy metals at the cathode < oxidation potential of anode at the anode
Mechanisms	<ul style="list-style-type: none"> Electrons generated through oxidation of organic substances at the anode Direct reduction on the cathode surface, which is a spontaneous process (DRO) Generation of net positive cell voltage 	<ul style="list-style-type: none"> Electrons generated through oxidation of organic substances at the anode Electrons flowing from the anode to cathode driven by the external power supply and partial energy generated by BES Direct reduction on the cathode surface (DRO) 	<ul style="list-style-type: none"> Electrons generated through oxidation of organic substances at the anode Metals adsorbed into biofilm of the cathode from catholyte, which are reducing by specialized microorganisms via microbial respiration (DRO and biological removal) 	<ul style="list-style-type: none"> Electrons generated through oxidation of organic substances at the anode Electrons flowing into the cathode driven by external power supply Metal ions adsorbed onto the cathode and the biofilm on the cathode for reduction by microbes in biofilm (DRO and biological removal)
Examples of metals	$\text{Ag}^+ \rightarrow \text{Ag}^0$ $\text{Fe}^{3+} \rightarrow \text{Fe}^{2+}$ $\text{Cu}^{2+} \rightarrow \text{Cu}^0$ $\text{Se}^{4+} \rightarrow \text{Se}^0$ $\text{Hg}^{2+} \rightarrow \text{Hg}^0$ $\text{V}^{5+} \rightarrow \text{V}^{4+}$ $\text{Au}^{3+} \rightarrow \text{Au}^0$ $\text{Cr}^{6+} \rightarrow \text{Cr}^{3+}$ $\text{Co}^{3+} \rightarrow \text{Co}^{2+}$	$\text{Ni}^{2+} \rightarrow \text{Ni}^0$ $\text{Pb}^{2+} \rightarrow \text{Pb}^0$ $\text{Cd}^{2+} \rightarrow \text{Cd}^0$ $\text{U}^{6+} \rightarrow \text{U}^{4+}$ $\text{Co}^{3+} \rightarrow \text{Co}^0$ $\text{Zn}^{2+} \rightarrow \text{Zn}^0$	$\text{Cu}^{2+} \rightarrow \text{Cu}^0$ $\text{Se}^{4+} \rightarrow \text{Se}^0$ $\text{Hg}^{2+} \rightarrow \text{Hg}^0$ $\text{V}^{5+} \rightarrow \text{V}^{4+}$ $\text{Au}^{3+} \rightarrow \text{Au}^0$ $\text{Cr}^{6+} \rightarrow \text{Cr}^{3+}$ $\text{Co}^{3+} \rightarrow \text{Co}^{2+}$	$\text{Cr}^{6+} \rightarrow \text{Cr}^{3+}$ $\text{U}^{6+} \rightarrow \text{U}^{4+}$ $\text{Ni}^{2+} \rightarrow \text{Ni}^0$ $\text{Cd}^{2+} \rightarrow \text{Cd}^0$ $\text{Co}^{3+} \rightarrow \text{Co}^0$ $\text{Zn}^{2+} \rightarrow \text{Zn}^0$

^a References: Guo et al. [38]; Kuma et al. [68]; Wang and He [69].

2.4. Heavy metal removal

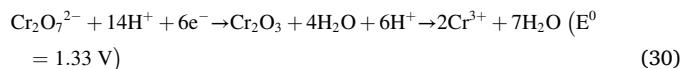
Heavy metal in wastewater poses threats to the ecosystem and has adverse impacts (i.e., cancer disease, liver and kidney damage, etc.) on different organisms. Hence, it needs to remove heavy metal from wastewater to obtain clean water. This can be achieved by BES in three mechanisms. The first is direct redox reaction (DRO) which is achieved by reducing metals to elemental deposits or lower oxidation states through accepting electrons from cathode and/or cathodic biofilm (Table 1). The second is indirect byproduct precipitation (IBP) through precipitating metals with byproducts of cathodic reduction reaction, i.e. OH^- , H_2O_2 . Involved here is a single chamber MFC with air cathode (Eqs. (24)–(27)) and cathodic hydrogen generation in MEC (Eqs. (28) and (29)):



The third is biological removal through intracellular/extracellular microbial respiration, biological reduction, bioaccumulation and bio-sorption by anodic or cathodic biofilm. It should be noted that precipitates in IBP may deposit on electrodes, ion exchange membrane, or other areas of the cathode chamber. Removing metals through DRO and IBP requires further recovery approaches, in other words manual scraping or acid dissolution after metal removal via DRO, settling by gravity and collecting following metal removal via IBP. Excellent removal efficiencies above 95% were reported in more than 60% of studies. Meanwhile other studies confirmed the removals of greater than 50% when metal concentrations ranging from 0.01–0.1 g/L as reported by above 50% in some research [38,69–71].

Removal of Cr(VI) in membrane-less dual chamber BES was realized

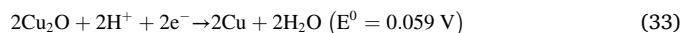
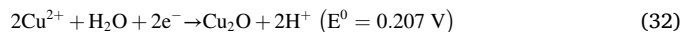
through initial bioelectrochemical Cr(VI) reduction by exoelectrogens on the cathode (Eq. (30)), and subsequent Cr(III) precipitation with phosphorus, which generate Cr-phosphorus precipitates and/or complexes on the cathode at neutral pH:



These were further removed from bulk sludge in BES. Apart from this, MEC performed better in removing Cr(VI) and first-order Cr(VI) reduction rate constant (66.2% and 0.103/d, respectively) due to the external power supply compared to MFC (56.7% and less than 0.072/d, respectively) [72]. Moreover, Cu(II) was used as electron-shuttle mediators to enhance the removal of Cr(VI). The overpotential of cathode waned and the active energy barrier declined owing to the presence of Cu(II) in MFC, resulting in higher charge transport. Thus, Cu(II) improved the electron transfer from anode to cathode, which accelerated the indirect utilization of electrons generated by the anode for Cr(VI) reduction in the cathodic chamber as shown in Eqs. (30)–(33) and Cr(VI) reduction rate:



or

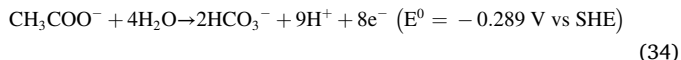


As a result, $\text{Cr}(\text{OH})_3$ and a little Cu were deposited on the cathode. At high levels of Cu(II) (50 mg/L), power density of 1235.53 mW/m² and Cr(VI) reduction rate of 1.191 g/m³·h were significantly higher (1.4 times and 1.17 times, respectively) than that without Cu(II) [73].

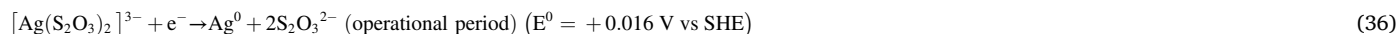
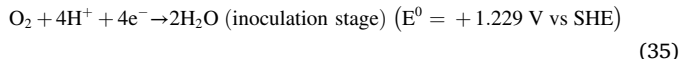
Electrochemical reduction in dual chamber BES could successfully recover sliver (above 80% during 48 h of operation) from the sliver(I) dithiosulfate $[\text{Ag}(\text{S}_2\text{O}_3)_2]^{3-}$ complex which was frequently detected in water fixer solution from photographic processing waste. During the operational stage, catholyte pH increased over time caused by: 1) cathodic reduction which decreased concentration of $[\text{Ag}(\text{S}_2\text{O}_3)_2]^{3-}$ but increased $[\text{S}_2\text{O}_3]^{2-}$; and 2) limited transportation of H^+ from anodic chamber to the cathodic chamber by other competitive cations (i.e. Na^+ ,

K⁺). This led to dominance of spontaneously electrochemical reaction converting $[\text{Ag}(\text{S}_2\text{O}_3)_2]^{3-}$ (electron acceptor) to metallic Ag^0 on the cathode surface [74]:

Anodic chamber:



Cathodic chamber:



To overcome the problems induced by pH imbalance in two-chamber MFC (excess caustic in the catholyte and acidification in the anolyte), a loop of catholyte effluent feeding to bioanode in MFC with air cathode was developed by Song et al. [75]. This system could in-situ use caustic in the cathodes and neutralized acid generated in the anodes to recover metals. When feeding synthetic wastewater simulating printed circuit boards (PCBs) processing wastewater at low organic loading of 200 mg/L, the cathodic chamber eliminated around 91% of Su, Fe and Cu, along with 68% of total COD removal. In the meantime approximately 8% of these metals were removed by the bioanodic chamber. Subsequently, more metals were deposited on the cathode (Sn(IV), Fe(III), Cu(0), and Cu(II)) than those on the anode. This reduced the adverse effects of the loop feeding design on the exoelectrogens on the anode. Besides, microorganisms in anodic biofilm were well acclimatized to the catholyte effluent containing metals, as demonstrated by the increased abundance of *Rhodopseudomonas* and *Geobacter* and the emergence of *Pseudomonas*, *Comamonas*, *Aeromonas* and *Azospira* in the microbial community on the anodes.

Electrodes enriched with SRB or EAB also act as biocatalyst and can enhance metal removal in BES. MEC with sulfate-reducer enriched biocathode was developed using two efficient SRB strains (*Enterococcus avium* (BY7) and *Citrobacter freundii* (SR10)), which simultaneously reduced sulfate and antimony (Sb) via sulfide metal precipitation and catalyzed hydrogen generation. Although the metabolic activity of SRB strains abated under sudden adverse conditions (Sb addition), a specified adaptation period helped to stabilize their activity. This improved sulfate reduction and conversion of Sb(V) to Sb(III) as precipitation of Sb_2S_3 (conversion efficiency, up to 70.1% with BY7 and up to 89.2% with SR10). The maximum total removal efficiencies of Sb were 88.2% with BY7 and 96.3% with SR10 at sulfate reduction rates of 92.3 and 98.4 g/m³·d, respectively. However, hydrogen production rate declined

after adding Sb (average 1.25–1.36 m³H₂/(m³·d) vs 0.89–0.98 m³H₂/(m³·d)). This was ascribed to the adaptation to adverse conditions and bioprecipitation of Sb reducing the electron transfer rate [76].

In single-chamber MECs with four EAB (*Citrobacter* sp. JY3, *Pseudomonas* sp. X3, *Pseudomonas delhiensis* X5, *Ochrobactrum anthropic* X7) which can use HCO_3^- as carbon source in BES, various amounts of EPS with different compositions were released by these EAB to strategically adapt to stressful conditions induced by the changes in initial Cd(II) and circuit current. Compared to the bioanode, the biocathode was more favorable for Cd(II) recovery due to the creation of anaerobic conditions which enhanced EAB activities and limited the consumption of electrons by O₂. The high initial acetate level (5.0 g/L) changed the cathodic potential so that it was more negative, which moderated the Cd(II) inhibition and enabled the removal of Cd(II) at a wider range of initial Cd(II) concentration. Consequently, various Cd(II) removals (2.57–7.35 mg/L·h) and H₂ production (0–0.0011 m³/m³·h) were obtained at initial Cd(II) concentration of 20–150 mg/L and initial acetate concentration of 1.0–5.0 g/L due to the robustness of EAB [77].

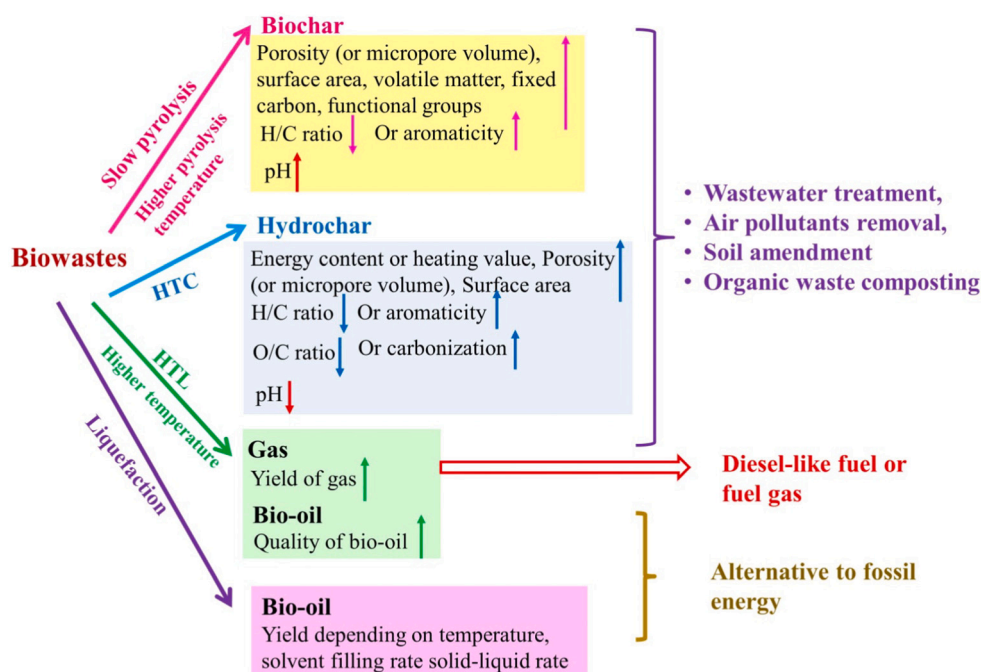


Fig. 6. Thermochemical technologies for biowastes conversion and application of value-added products.

3. Thermochemical conversion of biowastes and applications of the products

Biowastes are the wastes from animal, plants and human beings, for instance municipal solid waste, forestry and agricultural wastes, animal manures, food wastes, sewage sludge, etc. They contain certain amounts of energy, i.e. 10.73 MJ/kg for mustard stalk, 15.77 MJ/kg for olive refuse, 16.2 MJ/kg for peach bagasse, 17.97 MJ/kg for tobacco leaf, 22.00 MJ/kg for olive pits, etc. Consequently, they are ideal for generating biofuels/bio-energy through thermochemical conversion, in order to reduce dependence on conventional fossil fuel and greenhouse gas (GHG) emissions. Fig. 6 summarizes thermochemical technologies for biowastes conversion and application of value-added products. Biowastes can be converted to various types of valuable products through pyrolysis: i) biochar (20–50%) as the main product, bio-oil (20–40%), syngas (10–25%) and some liquids (acetone, methanol, acetic acid) via slow pyrolysis (400–900 °C, residence time of minutes to days); ii) bio-oil as major products (60–75%) via fast pyrolysis (450–850 °C, residence time of 5–30 s); and iii) bio-oil (25–75%) and syngas (50–60%) as dominant products via flash pyrolysis (>1000 °C, residence time < 1–2 s) [16–18]. Biochar obtained by pyrolysis can be applied to wastewater treatment for removing heavy metals via surface complexation, ion exchange, cation- π electron, precipitation, etc., or used as adsorbent to remove organic micropollutants like 2, 4-Dichlorophenol, 2, 3, 4-Trichlorophenol, Bisphenol A, Carbamazepine, Androsterone, Estrone, 17 α -Ethinylestradiol via pore-filling, hydrophobic interaction and electrostatic attraction [18,22]. Bio-oil can be catalytically upgraded into petroleum-like biodiesel (surrogate fuel) or used as fuel to generate electricity in anion exchange membrane fuel cells. Besides, the syngas (especially CO and H₂ as dominant components) can be upgraded into diesel-like fuel or burned as fuel gas [18].

It was found that slow pyrolysis temperature and types of biowastes affected biochar properties and their effects on soil amendment. For example, five different feedstocks (pine saw dust (SD), rice husk (RH), food waste (FW), poultry litter (PL) and paper sludge (PS)) were used for biochar preparation at four different pyrolysis temperatures (350, 450, 550 and 650 °C) [78]. Some important findings were specified as follows:

- 1) When pyrolysis temperature increased, the pH of biochar also rose, i.e. increase in pH of both PL and PS from 6.2 to 10.3 in biochar. Thus, PS and PL biochars obtained at 550 and 650 °C could be used for acid neutralization in soil due to their pH buffer capacity.
- 2) The cation exchange value declined at higher pyrolysis temperature owing to loss of the organic functional group on biochar surface, aromatic C oxidation and formation of carboxyl groups. Hence, SD, PL and PS biochars at lower temperature (350 °C) were better for retention of soil nutrient.
- 3) The number of pores and pore size also increased at higher temperature, especially for SD and RS biochars. Moreover, BET surface area of all biochars increased, especially SD and RH biochars which possessed higher surface area (431.91–443.79 m²/g and 248.99–280.97 m²/g). Thus, SD and RH biochar prepared at 550 and 650 °C favored water retention in the soil and the adsorption of pollutants.
- 4) The highest fixed carbon values were detected in SD biochar (average 55.31%), RH biochar (average 48.47%) and FW biochar (average 58.85%). The higher pyrolysis temperature increased the degree of aromaticity (decline in atomic ratio of hydrogen-oxygen (H/C)) but reduced polarity (decline in atomic ratio of oxygen-carbon (O/C)). Hence, RH and SD biochars obtained at higher pyrolysis temperatures of 550 and 650 °C (low O/C ratios, 0.1–0.26) were the most stable (half-life >1000 years) among all biochars and could be applied for carbon sequestration into soil.

Gasification process at temperatures of 700–900 °C transforms

biowastes to liquid and gaseous fuels as the dominant products used for transportation, and syngas employed in gas turbine. Torrefaction at low temperatures of 200–300 °C under oxygen-free condition (mild pyrolysis) generates high-grade solid fuel from biowastes for power plant or boiler application. Hydrothermal liquefaction (temperatures of 280–370 °C, pressures of 10–25 MPa) as high-pressure hydrolysis converts biowastes to high-quality bio-oil [16–18].

3.1. Sewage sludge

Sewage sludge can be converted into bio-oil, biochar and gas (H₂, CO and other light gases) via pyrolysis which is a favored sludge management approach. Slow pyrolysis is divided into carbonization and torrefaction. Carbonization mainly generates biochar, while torrefaction increases heating value and C/H ratio of biochar and eliminates NO_x, SO_x and other pollutants. The porosity and surface morphology of biochar were increased by slow pyrolysis. pH of biochar was higher than the raw sludge through the release of alkali salts, dehydration of sludge feedstock and damage of organic acids and carbonates [79]. Fast pyrolysis can transform sewage sludge to bio-oil consisting of hydrocarbons (aromatic and aliphatic ones), organic acids, and carbonyl compounds with high molecular weight, aromatic and aliphatic compounds, nitrogenous compounds, sulfur compounds and other compounds (i.e., phenols, ketones, etc.). The high initial water content in sewage sludge (high humidity >95% of water) and decomposition of volatile matter during fast pyrolysis reduce heating value and induce the presence of oxygenated compounds in the bio-oil. Thus, compared to petroleum derived heavy fuel oil (average 40 MJ/kg), the bio-oil obtained via fast pyrolysis of sewage sludge possesses higher moisture content and lower HHV (average 30 MJ/kg) [28].

There are two alternative options to enhance both the quality and quantity of products during pyrolysis; one is co-pyrolysis and another is catalytic pyrolysis. Co-pyrolysis of sewage sludge with other biowastes (i.e. saw dust, rice straw, etc.) not only can enhance deoxygenation and increase heating value of bio-oil and improve quality of bio-oil, but also increase heating value and specific surface area of biochar. Catalytic pyrolysis with additives or catalysts (i.e. Al₂O₃, CaO, Fe₂O₃, TiO₂, ZnO) can upgrade bio-oil with stable storage value by increasing carbon and hydrogen yield, reducing oxygen and water content, increasing HHV of bio-oil, decreasing viscosity and minimizing pollutants [28].

Hydrothermal carbonization (HTC) and hydrothermal liquefaction (HTL) have also been employed to prepare valuable products (i.e., hydrochar, bio-oil) from sewage sludge. HTC process improves energy content of hydrochar by transforming low energy density chemical bonds (i.e., –C–O and –C–H) into high energy chemical bonds (–Aryl). As the amount of aromatic carbon increases after HTC treatment, the aromaticity of carbon in hydrochar increases [30]. HTC increased the porosity and surface area of hydrochar produced compared to the sludge feedstock, while decreasing H/C and O/C ratios that enhanced aromaticity and carbonization. However, pH of hydrochar decreased compared to sludge feedstock as acidic functional groups generated via hydrolysis reaction. The heavy metals enriched in hydrochar that are in bioavailable fraction could be converted into stable fraction. Thus, these metals presented minimal or no environmental risk for field application [79]. Since the aromatic carbon content increases in the hydrochar after the HTC process, hydrochar possesses high soil carbon sequestration potential. Moreover, the hydrochar can also be used as land fertilizer due to the residual N (ammonia obtained by deamination) and P (extractable phosphate) [30]. Although recent works tried to improve hydrochar yield by adding some chemical catalysts during HTC process, the hydrochar could not be used as cleaner fuel with better heating value (HV). This was ascribed to that hydrochar obtained after adding NaCl or employing ammonia-treated Fenton sewage sludge as feedstock demonstrated declined carbon composition, HV and H/C ratio [80].

HTL treatment can generate bio-oil having HHV of 30–40 MJ/kg from sewage sludge. Higher temperature improves the quality of bio-oil

Table 2

Conversion of biowastes to value-added products through thermochemical technologies and applications of the products.

Types of biowastes ^a	Thermochemical technologies	Products and properties ^b	Applications ^c	References
Agricultural residues				
CCS	Gasification	<ul style="list-style-type: none"> High conversion of CCS to syngas (composition, 19.53% H₂, 16.32% CO and 3.42% CH₄) Being highly capable in generating bioenergy High energy efficiency (32.8%) caused by the high calorific value of synthesis gas and low energy requirement of gasification process 	<ul style="list-style-type: none"> Syngas used for electricity generation in a gas engine as fuel H₂ as a valuable and clean alternative to fossil fuel that feeds low-temperature fuel cells and allows electric energy conversion 	[75,82]
CPH	Gasification in a commercial 115 kW _{th} biomass gasifier	<ul style="list-style-type: none"> Generation of syngas (20.3–23.8% of CO, 12.5–16.2% of H₂, 2.3–3.2% of CH₄) Maximum calorific value of 6.13 MJ/Nm³, CCE of 82% and cold gas efficiency of 68% obtained at the optimum equivalence ratio and moisture content (0.25 and 5%, respectively) 	N.A.	[83]
Coconut powder	N.A.	Commercial biochar (CPAC) <ul style="list-style-type: none"> Porosity structure with the High BET surface area (1952 m²/g), Micropore volume (1.76 cm³/g) Mesopores volume (1.57 cm³/g) 	<ul style="list-style-type: none"> High removal of COD (up to 98%) and polyphenol (100%) during cork wastewater treatment via adsorption after flocculation (flocculant, FeSO₄·7H₂O) Maintaining textural properties and adsorption capability of the biochar by MW-assisted regeneration process for five cycles of regeneration and adsorption 	[84]
OPMF	Carbonization at 600 °C for 30 min and subsequent activation with steam for 30 min	Biochar <ul style="list-style-type: none"> High surface area of 494 m²/g 	<ul style="list-style-type: none"> COD reduced from 395 to 122 mg/L after six consecutive cycles when treating biologically treated palm oil mill final discharge, which met the river water limit of 50–150 mg/L of COD 	[85]
Palm kernel shell	Microwave pyrolysis and steam activation at a fast heating rate of 20 °C/min for 65 min	Biochar <ul style="list-style-type: none"> 83 wt% yield of biochar with high surface area (419 m²/g) Low moisture content (~5 wt%) A microporous structure 	<ul style="list-style-type: none"> Adsorption of herbicide from agricultural surface water (2,4-D) at 11 mg 2,4-D/g biochar 	[86]
Rice bran	Pyrolysis at 500 °C for 2 h (heating rate of less than 5 °C/min) with nitrogen flow at 3 L/min autoclave post-treatment	Biochar <ul style="list-style-type: none"> High surface area 120 m²/g, Low H/C ratio 0.04 	<ul style="list-style-type: none"> Removal of FLX from aqueous media (92.6% at initial FLX concentration of 50 mg/L) The adsorption process fitted well with the pseudo-2nd order kinetic and Freundlich isotherm, implying the electrostatic attractions dominated the adsorption of FLX onto the biochar surface 	[87]
Waste wood	Pyrolysis at 500 °C	<ul style="list-style-type: none"> Waste wood-based biochar Surface area, 412.25 nm² Porous and amorphous structure Being made of graphite and amorphous carbon Uneven mixing or agglomeration High surface area of 162 m²/g 	<ul style="list-style-type: none"> Reduce VOCs (naphthalene (C₁₀H₈), dichloroethane (C₂H₄Cl₂) and normal octane (C₈H₁₈)) emissions from asphalt when heating at a high temperature (> 100 °C) by 50% 	[88]
Soft wood pellet	Pyrolysis at 700 °C	<ul style="list-style-type: none"> High surface area of 162 m²/g 	<ul style="list-style-type: none"> Adsorption of benzene (2.9 mg/g) via partition and physisorption process, which was related to surface area of biochar 	[89]
Rice husk	Pyrolysis at 550 °C	<ul style="list-style-type: none"> N.A. 	<ul style="list-style-type: none"> Adsorption of MEK (43 mg/g) associated with favorable nature of feedstock, surface properties and composition of biochar 	[89]
PKS, EFB	slow pyrolysis (50 mL/min N ₂ at 500 °C)	<ul style="list-style-type: none"> High biofuel quality and high HHV of PKS-derived biochar and EFB-derived biochar (26.18–27.50 MJ/kg) Relatively high biochar yield of 35.14–37.07% Low average (the apparent activation energy) E_a of 169.36–205.70 kJ/mol Low moisture content of 1.03–2.26% 	<ul style="list-style-type: none"> High biofuel potential 	[90]
Mixture of wood waste	Being treated by MgCl ₂ solution followed by pyrolysis at 600 °C under a N ₂ gas environment	Mg-biochar <ul style="list-style-type: none"> Irregular morphology of crystals on the surface Mg crystals on the surface including periclase (MgO) and magnesium hydroxide (Mg(OH)₂) 	Removal of nutrient from human urine <ul style="list-style-type: none"> Maximum capacity for nutrient removal of 47.5 mgN/g and 116.4 mgP/g 70% removal of phosphate by precipitation on Mg-biochar (Mg₃(PO₄)₂, MgHPO₄, Mg(H₂ PO₄)₂) as Mg²⁺ released 	[91]

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Table 2 (continued)

Types of biowastes ^a	Thermochemical technologies	Products and properties ^b	Applications ^c	References
			from MgO on the biochar reacted with phosphate ➤ 30% removal of phosphate by adsorption through chemical bonding and electrostatic interaction between $\equiv\text{Mg}-\text{OH}$ and PO_4^{3-} as well as between biochar surface with positive charge and phosphate anions (HPO_4^{2-} and H_2PO_4^- in the pretreated urine at pH range of 8.4–8.9) ➤ Nutrient removal from wastewater containing low ratio of ammonium to phosphate (i.e. swine wastewater) and anaerobic digestion supernatant of activated sludge	
Food wastes COSCG	Pyrolysis under optimal pyrolytic conditions (CO_2 as atmospheric gas, 110-min pyrolytic time)	<ul style="list-style-type: none"> The prepared Co-biochar catalyst contained metallic Co and surface wrinkled carbon layers. Syngas including H_2 (~1.6 mol% in non-isothermal pyrolysis for 50 min) and CO (~4.7 mol% in isothermal pyrolysis for 60 min) was generated during thermochemical process of COSCG 	➤ Co-biochar showed catalytic capability in removing PNP (reaction kinetic in the range of 0.04–0.12/s)	[92]
Mixture of discarded vegetables and fruits	Slow pyrolysis at high temperature of 600 °C (heating rate of 5 °C/min)	<p>Biochar</p> <ul style="list-style-type: none"> Higher carbon content (60.7 wt% vs 51.7% at 300 °C), Higher HHV (23 MJ/kg vs 20.6 MJ/kg at 300 °C), Higher surface area (4.9 m²/g vs 0.85 m²/g at 300 °C), Higher aromatic-vinyl content (66.3% vs 50.1% at 300 °C), Higher alkaline pH (11.2 vs 7.9 at 300 °C), Higher electrical conductivity (8.7 mS/s vs 4.3 mS/s at 300 °C) <p>Bio-oil</p> <ul style="list-style-type: none"> Higher HHV 32.4 MJ/kg vs 23.5 MJ/kg at 300 °C Main components, acids, alcohols and phenols <p>Gases</p> <ul style="list-style-type: none"> Higher HHV (8.4 MJ/Nm³ vs 1.1 MJ/kg at 300 °C) due to higher concentrations of H_2 and CH_4 	<p>Applications of biochar</p> <ul style="list-style-type: none"> ➤ Adsorbent, ➤ Catalyst, ➤ Support, ➤ Soil amendment agent or precursor for activated carbon <p>Applications of bio-oil</p> <ul style="list-style-type: none"> ➤ Hexadecanoic acid and octadecanoic acid for generation of soaps, detergents and cosmetic products ➤ Phenols for production of ➤ Plastics, cosmetics and disinfectants ➤ Ricinoleic acid for pigment and textile finishing 	[15]
Food waste	Slow pyrolysis at 600 °C for 60 min (heating rate of 5 °C/min), followed by KOH activation at 800 °C and 90 min (activation time) with nitrogen flow rate of 150 mL/min	FW-AC-KOH <ul style="list-style-type: none"> BET surface area, 1760 m²/g Total pore volume, 0.94 cm³/g Average pore size, 3.7 nm Biochar yield, 48.8% 	<ul style="list-style-type: none"> ➤ Complete removal of methylene blue, methyl violet from aqueous solution during 1–2 h of contact time ➤ 91% removal of rhodamine B 	[93]
GCW	Thermal treatment of Mg^{2+} loaded GCW in a pyrolyzer (heating rate of 10 °C/min) using N_2 gas as carrier gas (200 mL/min) from room temperature to 500 °C	Mg-biochar <ul style="list-style-type: none"> Higher surface area (36.4 m²/g vs 0.2 m²/g for the control biochar) Higher pore volume (0.11 vs 1.38×10^{-4} cm³/g for the control biochar) Higher average pore size (116.5 Å vs 27.8 Å for the control biochar) 	<p>Adsorption of phosphate</p> <ul style="list-style-type: none"> ➤ Phosphate adsorption capacity (63.5 mg P/g biochar) by Langmuir model ➤ Maximum phosphate adsorption of 56 mg P/g biochar via electrostatic adsorption <p>Fertilizer</p> <ul style="list-style-type: none"> ➤ Production of magnesium phosphate crystal, $\text{Mg}_3(\text{PO}_4)_2$ through forming covalent bonds between phosphates and Mg^{2+} of the Mg-biochar in aqueous solution ($\equiv\text{MgO} + \text{H}_2\text{O} \rightarrow \equiv\text{MgOH}^+ + \text{OH}^-$) 	[94]
Mixed biowastes LW containing sawdust, animal forage, manure, etc.	CO_2 -assisted one-stage pyrolysis (650 °C for 1 h) with flow rate of CO_2 at 200 mL/min	Biochar	➤ Enhanced syngas generation by the biochar as a catalyst during pyrolysis of LW	[95]

(continued on next page)

Table 2 (continued)

Types of biowastes ^a	Thermochemical technologies	Products and properties ^b	Applications ^c	References
CM + agricultural waste (CS, GM)	CM hydrochar (HC 2 h CM) prepared by mild hydrothermal carbonization (220 °C for 2 h); Mixing HC 2 h CM with CS (CS + HC 2 h CM) or GM (GM + HC 2 h CM), followed by pyrolysis at 600 °C for 1 h	<ul style="list-style-type: none"> High alkaline contents Ca (10.51 wt%), Mg (2.30 wt%), K (1.98 wt%), and Al (0.60 wt %) Surface area: 16.356 m²/g, Total pore Volume: 0.037 cm³/g, Mean pore diameter: 9.13 nm Heterogeneous biochar (CM + GM or CM + CS) with enriched bioavailable nutrients (P, K, and Mg) compared to manure hydrochar and agricultural wastes Bio-oil mainly consisting of ketones, phenols, alkanes, alkenes 	<ul style="list-style-type: none"> Proportional relationship between the catalytic capability of biochar and the amount of catalyst loading Soil amendment Surrogate petroleum fuel after upgrading the biofuel generated 	[96]
Mixture of urea and wood residue	Preparing mixture at urea: wood residue ratio of 100:1, followed by calcining at a ramping rate of 10 °C/min to temperature of 800 °C and maintaining the temperature for 2 h under oxygen-free condition, and finally drying in an oven	N-doped biochar <ul style="list-style-type: none"> Highest graphitic N (N% w/w) formation compared to low ratios as more N was doped onto carbon structure of biochar at higher initial urea concentration (12.1%N (w/w) at ratio of 100:1 vs 8.0–8.2%N (w/w) at ratios of 25:1 and 50:1) Highest specific surface area compared to other ratios (588 m²/g at ratio of 100:1 vs 407 and 502 m²/g at ratios of 25:1 and 50:1) Rough external surface with wrinkles and creases (defective sites) and smooth internal surface Formation of phenolic groups at defective sites and declined lactonic groups at reactive sites for N attachment 	<ul style="list-style-type: none"> PMS activator with considerably high catalytic activity for organic pollutants removal via nonradical pathway (i.e. complete removal of AO7) 	[97]

^a CCS, coffee cut-stems; CM, cow manure; COSCG, cobalt (Co)-loaded lignin-rich spent coffee grounds; CPH, cocoa pod husk; CS, corn stover; EFB, empty fruit bunch; GCW, ground coffee waste; GM, grape marc; LW, livestock waste; OPMF, oil palm mesocarp fiber; PKS, palm kernel shell; CCE, carbon conversion efficiency which represents the percentage of total moles of carbon-bearing components in produced gas (PG (CO, CO₂ and CH₄)) to the carbon composition present in CPH.

^b CPAC, coconut powder activated carbon; FW-AC-KOH, potassium hydroxide (KOH) activation of food waste biochar; HHV, higher heating value.

^c AO7, acid orange 7; FLX, fluoxetine; MEK, methyl ethyl ketone; PMS, peroxymonosulfate; PNP, p-nitrophenol; VOC, volatile organic compounds; 2,4-D, 2,4-dichlorophenoxyacetic.

and yield of gas. Solvents (i.e. methanol, ethanol) during HTL process stimulate the generation of esters, and improve the yield and quality of bio-oil. Sludge pretreatment (i.e., subcritical water, fatty alcohol polyoxyethyleneether, ultrasonic, etc.) can improve hydrocarbons, HHV, energy recovery, aromaticity and/or polarity of bio-oil obtained after HTL. Through regulating products from HTL by catalysts (i.e. CuSO₄, NiMo/Al₂O₃, Cu(NO₃)₂), bio-oil (i.e. esters, amides) and gas generation can be enhanced, while limiting coke formation [30].

It needs to pay more attention to polycyclic aromatic hydrocarbons (PAH) as PAH in sewage sludge is the toxic and recalcitrant organic pollutants. The increased reaction temperature (220–360 °C) and diminished solid-liquid ratio (sewage sludge-pure water ratio, 0.05–0.20) reduced the total content of PAHs in biochar. The total content of PAHs was the lowest at relatively lower reaction temperature of 300 °C, solid-liquid ratio of 0.1 g/mL and shorter reaction time of 30 min in the range of 0–60 min. When reaction temperature or time increased, more PAHs transferred into bio-oil (89% of PAH in bio-oil). Any further treatment or utilization of bio-oil was inhibited by high toxic equivalent quantity (TEQ) values (6.1–8.6 mg/kg) and total content of PAHs in bio-oil (55.0–106.6 mg/kg). Thus the HTL process needs to be improved to reduce the formation of PAHs [81].

3.2. Agricultural wastes, food waste and municipal solid waste (MSW)

The biochars generated from different feedstocks are used for wastewater treatment (i.e., COD and polyphenol from cork wastewater), fluoxetine (FLX), common dyes (i.e. methylene blue, methyl violet and rhodamine B), herbicide from agricultural surface water, nutrient from human urine, as well as air pollutants removal (i.e., naphthalene (C₁₀H₈), benzene) (Table 2). Agricultural wastes can be transformed to

syngas via gasification and biochar via carbonization or pyrolysis. Syngas is mainly used to generate heat and power in the combined heat and power (CHP) plants or via co-firing of the gas produced from large-scale power plants, or generation of electricity by energy conversion device (gas reciprocating engines, gas turbines).

After thermochemical conversion at temperature of 300 °C for 2 h, polar groups (i.e. alcohol, esters, ketones, aldehydes, carboxylic, ether and phenols) appeared in both orange (*Citrus sinensis*) peels (OP) and albedo (OA) derived biochar. Compared to OP biochar, OA biochar possessed more carbon, inorganic elements, slightly higher surface area (352.5 m²/g for OP biochar and 356.3 m²/g for OA biochar) and smaller porous surface (micropore volume, 0.148 (OP) and 0.145 m³/g (OA); total pore volume, 0.217 (OP) and 0.215 m³/g (OA); pore diameter, 2.132 (OP) and 2.138 nm (OA)). In contrast, OP derived biochar had a smooth surface. Therefore, OP derived biochar could be used for adsorbing pollutants from water and soil. OA derived biochar was adopted for enhancing soil nutritional value, fertilizer production and GHG emissions and carbon sequestration in soils [98].

Compared to biochar properties at lower pyrolysis temperatures (200 and 300 °C), the biochar obtained after pyrolysis of leaf waste at 400 °C had higher volatile matter and fixed carbon, lower H/C ratio and higher pH of biochar (10.23) due to the formation of alkaline species, higher BET surface area, pore volume and micropore volume [99]. Biochar can be used for the removal of H₂S (84.2%) from gas generated during anaerobic digestion process by: firstly, formation of a water film on biochar surface owing to its lower hydrophilicity resulting from lower H/C ratio; secondly, adsorption of H₂S on biochar surface, forming dissolution with water film (Eq. (37)); and thirdly, dissociating the adsorbed H₂S molecule in water film (Eq. (38)) and reacting with adsorbed trace oxygen, which generates elemental sulfur inside pores

(Eqs. (39) and (40)):



Tea waste biochar (TB) prepared by pyrolysis at 500 °C (heating rate of 7 °C/min for time duration of 2 h) possessed high porosity and high surface area (312.43 m²/g), and indicated high metal immobilization ability. When treating sediment with 10% TB, Cd was reduced by 67.7% in the exchangeable fraction. During the *meso*-microcosm study, it was discovered that the uptake of Cd in mollusk tissue, and root and shoot of water hyacinth declined by 75–87%. This might be attributed to excellent properties of TB favorable for Cd sorption, including large amounts of micro-meso, meso- and macro-pores as well as high surface area on TB surface, aromatic structure on TB surface, and more oxygen functional groups on TB which offered surface ligand binding site. Additionally, negative surface charge of TB (electron-rich surface) prompted adsorption of Cd ions at low pH (<8.5) through $\pi^+ - \pi$ electron donor-acceptor interactions. Moreover, ion exchange between Cd ions and cations on TB surfaces (Ca²⁺, Mg²⁺) also contributed to Cd removal [100]. Engineered tea-waste biochar (high surface area 576 m²/g) prepared by pyrolysis at 700 °C using steam activation (TWBC-SA) reached maximum caffeine adsorption capacity of 15.4 mg/g at pH 3.5. Caffeine could be adsorbed onto TWBC-SA via: i) chemisorption as the dominant removal mechanism involving nucleophilic reaction between nitrogen atoms of the five-membered ring of caffeine molecule and the carbonyl groups on the biochar surface under acidic condition; ii) formation of covalent bonds and electrostatic attraction; and iii) physisorption on the biochar surface via $\pi - \pi$ and hydrogen bonding between hydroxyl groups of biochar surface and heterocyclic group of caffeine molecule [101].

The biochar-bentonite composite was obtained by mixing bentonite suspension with MSW (1:5 ratio (w/w)) and subsequent pyrolysis. The maximum adsorption capacity of the composite was higher (190 mg/g, 40% higher) than that of the pristine biochar. It was ascribed to the generation of more active sites, diffusion of ciprofloxacin (CPX) molecules into the interlayer space of the clay mineral via hydrogen bonding between oxygen-containing functional group of CPX and free hydroxyl groups on the composite. Also responsible was enhanced electrostatic interactions between the functional groups of the composite and CPX molecules after modification [102]. It was found that relatively higher pyrolysis temperature favored the generation of biochar with better characteristics from MSW containing wood-based products (i.e. molded wood pallets, sawmill cut ends, plywood, particle boards, etc.). Compared to pyrolysis temperature of 400 °C (74.3–85.3%, 0.10–0.14 cm³/g and 215.0–359.84 m²/g), biochar produced after pyrolysis at higher temperature of 600 °C possessed more fixed carbon (81.4–94.0%), higher micropore volume (0.15–0.21 cm³/g) and surface area (298.4–509.3 m²/g) without soluble PAH. Although some biochars contained high levels of trace metals (i.e., mercury (Hg) from painted wood derived biochar, arsenic (As) from treated wood derived biochar), most trace metals could be effectively eliminated by acid washing, especially acetic acid favorable for dissolving minerals. It also required more attention being paid to the management of some potential pollutants (chlorine, nitrogen and sulfur) in the biochar [103].

3.3. Animal manure

Thermochemical liquefaction of pig or cattle manure generally uses ethanol as a solvent since ethanol provides active hydrogen to decompose biomass, improve the stability of liquefaction intermediates and limit the formation of hardly decomposed compounds. Operational conditions and types of manure feedstocks affected the generation of

bio-oil. During thermochemical liquefaction of pig manure, the relatively lower liquefaction temperature of 220 °C prompted maximum yield of bio-oil (31.4% of liquefied products) than those at higher liquefaction temperatures of 260 and 300 °C. This was due to the crude protein and lipid in pig manure raw material. However, during liquefaction of cattle manure, fragmentation of polymers into liquid oil-rich phase was enhanced at higher temperature (300 °C) with maximum bio-oil (OCM) relative yield of around 32% and absolute yield of 23 kg/kg compared to that at lower temperature (180, 220 and 260 °C). Furthermore the yield of bio-oil was affected by solid-liquid rate (determined by the quantity of the manure sample and the volume of the liquid solvent) and solvent filling rate (the rate of the volume of the liquid solvent divided by the fixed volume of the reactor). When using pig manure as feedstock, the yield of bio-oil declined at higher solid-liquid rate (proportions in liquefied products, 35.56% at 5% vs 22.04% at 15%) due to the weak interaction between solvent molecules and biomass molecules. On the other hand, the production rate of bio-oil rapidly increased at higher solvent filling rate (10–15%). The obtained bio-oil had similar components from pig and cattle manures, including esters, long-chain hydrocarbons, ethanol and nitrogen compounds. The heating values of bio-oil derived from animal manure after thermochemical liquefaction were significantly higher than the manure feedstocks. The heating value of pig manure liquefied bio-oil (37.03 MJ/kg) was close to the heating value of gasoline (46 MJ/kg). Meanwhile the higher and lower heating values of cattle manure liquefied bio-oil (25.63–33.41 MJ/kg and 23.85–31.39 MJ/kg, respectively, vs 10.87 MJ/kg and 9.74 MJ/kg for cattle manure feedstock, respectively) strongly suggested their potential as alternative commercial fuels to fossil fuel energy [104,105].

Zhou et al. [106] pointed out that compared to slow pyrolysis (400–600 °C), HTC was a more effective way to convert animal manure to hydrochar since the HTC process narrowed the weight loss temperature range for the animal manure. When employing the HTC process, the hydrochar properties were affected by the types and nature of feedstocks. The HHVs of different livestock and poultry manure increased after HTC, i.e. 15.18 MJ/kg of swine manure (SM) vs 16.14 MJ/kg of SM hydrochar, 15.26 MJ/kg of dairy cattle manure (DCM) vs 18.43 MJ/kg of DCM hydrochar, 13.72 MJ/kg of beef cattle manure (BM) vs 15.77 MJ/kg of BM hydrochar, 12.77 MJ/kg of broiler litter (BL) vs 16.22 MJ/kg of BL hydrochar, and 14.27 MJ/kg of layer chicken litter (LL) to 18.05 MJ/kg of hydrochar. At 210 °C, energy yields were the highest for biochars of SM, BL and LL (65.5%, 56.9% and 64.4%, respectively). Animal manure derived biochar can be employed for generating syngas. The biocrude obtained from pyrolysis of DCM under CO₂ condition contained high levels of hetero-hydrocarbons and aromatic compounds, which were not suitable for liquid fuels in combustion engines. Hence, DCM derived biochar was employed to transform biocrude to syngas during DCM pyrolysis with CO₂ serving as a gaseous medium at ≤600 °C. CO formation was enhanced by gas phase homogeneous reactions between CO₂ and gas phase volatile compounds originating from DCM pyrolysis. The gas phase reactions and chemical bond damage of biocrude induced by alkaline metal(oxide)s (i.e., CaCO₃) in biochar as catalyst (3 g/L) significantly enhanced H₂ and CO formation (>5-fold) compared to non-catalyst pyrolysis [107].

3.4. Other applications of biochars

During organic waste (i.e., pig manure, sawdust, beer vinasse, etc.) composting process, biochar addition can increase pile porosity and improve oxygen permeability (O₂ supply), which avoid anaerobic fermentation. It can also improve organic matter degradation, extend duration of thermophilic phase and increase composting temperature, which enhance composting efficiency and humification process. Biochar addition encourages N mineralization and N retention, which minimize the formation of large clumps. It is possible to mitigate N₂O emissions as the large amounts of aromatic compounds (C–O bond,

C—H bond) in biochar contact with NO_3^- -N, which encourage the formation of π - π electron donor or acceptor interactions and further inhibit denitrification. Adding biochar can reduce CH_4 emissions due to the formation of aerobic reaction, survival and proliferation of methanotrophs caused by high pore volume and good pore structure of biochar. Biochar also can reduce odor emissions since NH_4^+ -N and NH_3 are adsorbed by pores and surface acid groups of biochar, and furthermore

enhance enzymatic activities and degradation rate. Heavy metals are stabilized by surface and inner-sphere precipitation and complexation as well as physical adsorption. Furthermore freely dissolved PAHs are reduced [20].

Biochar can be also used for adsorption of air pollutants (volatile organic compounds (VOCs)) via physical adsorption to carbonized fraction (Van der Waals interactions, π - π electron donor-acceptor

Table 3

Nutrient recovery through different thermochemical-based recovery processes.

Feedstocks	Recovery processes ^a	Key findings ^b	Nitrogen and/or phosphorus recovery ^c	References
Anaerobically digested sewage sludge	Acidification of sludge slurry with nitric acid, followed by HTC at 180 °C for 2 h, phosphate leaching using citric acid, and finally forced struvite precipitation* at pH of 9.0 with NaOH	<ul style="list-style-type: none"> Removal of phosphate from hydrochar by acid leaching process Rapid formation of struvite using ammonia-rich liquid from HTC (107–291 mmol/L NH_4), pH adjustment and magnesium source 	➤ Up to 82.5% of phosphate recovery	[115]
Anaerobically digested sewage sludge	HTC at 200 °C for 30 min, followed by addition of MgCl_2 in hydrolysate obtained, and pH adjustment	<ul style="list-style-type: none"> Optimum nutrient recovery obtained at pH of 9 and Mg/P molar ratio of 1 	➤ Up to 91.60% of PO_4 -P recovery and 54.88% of NH_4^+ -N recovery from the hydrolysate with MAP purity of 84.24%	[116]
Sewage sludge	Hydrothermal treatment at 200 °C, 220 °C or 240 °C for 0.5 h with addition of CaO, which combined with steam gasification at 900 °C and steam/hydrochar (or sludge) mass ratio of 2.4:1	<ul style="list-style-type: none"> More than 14 mg/g of phosphorus enriched in hydrochar after hydrothermal treatment Significant removal of organic phosphorus from hydrochar by destruction and recovery of most inorganic phosphorus after hydrothermal treatment Conversion of some of organic phosphorus to inorganic phosphorus during hydrothermal treatment at temperatures of 220–240 °C Enhanced transformation of NAIP to AP at higher pH with CaO addition Complete removal of OP and almost complete recovery of IP during gasification steam process 	➤ Up to 85% of total phosphorus recovery when hydrothermal treatment was operated 200 °C	[114]
Swine manure	TH at 120 or 170 °C for 1 h with addition of H_2SO_4 (0.1 M); HTC at 200 or 250 °C for 1 h with addition of H_2SO_4 (0.1 M)	<ul style="list-style-type: none"> pH- and temperature-dependent phosphorus extraction and better phosphorus extraction under acidic conditions Temperature-dependent nitrogen extraction Enhanced phosphorus extraction in the presence of acid (H_2SO_4) compared to solutions of other organic acids (CH_3COOH or HCOOH) and NaOH solution Maximum nitrogen (organic N plus NH_4^+-N) extraction obtained with H_2SO_4 after TH at 170 °C 	➤ The highest phosphorus extraction (94%) and only 6% of phosphorus in hydrochar with H_2SO_4 after TH at 170 °C	[117]
Swine manure	Mixing with HCl + H_2O_2 and being treated by TH at 90–150 °C for 10–80 min	<ul style="list-style-type: none"> Two periods for phosphorus solubilization and transformation during TH process, including initial increase in conversion of phosphorus to PO_4^{3-}-P in the processing water and subsequent decline in conversion over time Enhanced nitrogen solubilization and transformation into NH_4^+-N at higher temperature and longer reaction time High conversion of phosphorus and nitrogen obtained at relatively high temperature of 140 °C and short residence time of 30 min 	➤ Almost 100% struvite crystallization efficiency from the supernatant at $\text{Mg}^{2+}/\text{PO}_4^{3-}$ and pH of 9.11	[118]
Cattle manure	Acid-supported HTC at 190 °C for 12 h with 2% HCl	<ul style="list-style-type: none"> More than 90% of phosphorus that was extracted in the form of PO_4-P in HCl solution Existence of critical pH for release of TN and NH_4^+-N More extracted nitrogen at higher acid concentration 	➤ Being close to 100% and 64% of phosphorus and nitrogen extraction, respectively	[119]
Spent coffee grounds	HTC at 200 °C for 5 h, which generated HTC process water, followed by nanofiltration and finally chemical precipitation by adjusting pH to 9 with NaOH	<ul style="list-style-type: none"> Converting around 83% of total phosphorus in feedstock into dissolved ortho-P after HTC Concentrating inorganic nutrient (PO_4-P, Mg^{2+}) by nanofiltration, resulting in a high mass concentration factor 3.9 times The molar ratios of Mg, NH_4^+-N and PO_4-P after nanofiltration rejection favorable for struvite precipitation 	<ul style="list-style-type: none"> ➤ High recovery of aqueous phosphorus at around 93% after simple pH adjustment ➤ About 75% of total phosphorus recovery from feedstock as pure struvite ($\text{MgNH}_4\text{PO}_4 \cdot 6\text{H}_2\text{O}$) 	[120]

* Forced struvite precipitation, phosphate-rich hydrochar leachate was initially mixed with liquid from ammonia rich process (HTC process) to reach molar ratio of NH_4 : PO_4 close to 1, and then mixed with MgCl_2 to have a stoichiometric relation of Mg: PO_4 to 1.3.

^a HTC, hydrothermal carbonization; TH, thermal hydrolysis.

^b AP, apatite phosphorus; IP, inorganic phosphorus; NAIP, non-apatite inorganic phosphorus; OP, organic phosphorus; TN, total nitrogen.

^c MAP, $\text{MgNH}_4\text{PO}_3 \cdot 6\text{H}_2\text{O}$.

interactions, and pore-filling processes) and partitioning process involving partitioning into organic phase or to noncarbonized organic matter fraction [89,108,109]. Biochar can also be used for GHG emissions (CO_2 , NO_2 , CH_4) and other gases (i.e. SO_2 , H_2 , H_2S , etc.). When adopting constructed wetlands for wastewater treatment, biochar might improve nitrous oxide reductase activity, adsorb NH_4^+ -N and NO_3^- -N to reduce N_2O emissions from nitrification or denitrification, and inhibit the activity of microorganisms responsible for nitrification and mineralization, thereby reducing N_2O emissions. The reduction of CO_2 emissions after adding biochar might be induced by precipitating CO_2 with alkaline metals (provided by biochar) as carbonate, adsorbing organic matter, reducing some abundant carbohydrate-mineralizing enzymes (i.e. glucosidase, cellobiosidase), and increasing plant growth for greater net exchange of CO_2 between environment and CWs [21].

Biochar exerts positive effects on arid soils by: 1) enhancing water retention capacity since biochar can retain water; 2) improving nutrient holding potential given that biochar can keep N-nutrients/fertilizers; 3) removing cations (heavy metals) from soil through carbon sorption; 4) eliminating organics (i.e. hydrocarbons, pharmaceuticals) through adsorption due to its high porosity, large surface area and surface functional groups; 5) increasing crop yields through improving irrigation conditions and soil quality (increased N, P, K contents and solid organic carbon) because biochar possesses some nutrients (N, P, K, Ca); and 6) stabilizing heavy metals. This favors the increase in crop yield. It is worth noting that soil microorganisms are positively affected by biochar addition through increasing water availability, improving aeration condition, removing toxic compounds by sorption, neutralizing soil pH value, retaining nutrient in soil, and offering shelters, nutrients and electron donors [17,20].

As biochar possesses porous structure and large surface area, it can provide electroactive sites to accumulate charges (Faradaic reaction), which in turn realizes high capacitance, i.e. capacitance of 344 F/g and power density of 850 W/kg for argy warm wood-derived biochar, 346.1 F/g and 160 W/kg for *Cotonier strobili* Fibers-derived biochar, 168 F/g and 1500 W/kg for Fructose corn syrup-derived biochar. For these reasons biochar can be used as electrode materials in supercapacitors, which are energy storage materials and employed in electronic devices, automobiles, air-craft or locomotive systems [18].

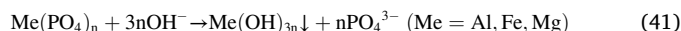
3.5. Nutrient recovery

Sewage sludge is enriched with phosphorus (total phosphorus, 13–122.09 g/kg) in three different forms, including inorganic phosphorus, poly-phosphate and organic phosphorus. After thermochemical treatment, phosphorus also exists in ash (aluminum calcium phosphate ($\text{Ca}_9\text{Al}(\text{PO}_4)_7$), aluminum phosphate (AlPO_4), iron phosphate (FePO_4)), aqueous phase (orthophosphate), and biochar/hydrochar (hydroxyapatite ($\text{Ca}_5(\text{PO}_4)_3\text{OH}$), octacalcium phosphate ($\text{Ca}_8\text{H}_2(\text{PO}_4)_65\text{H}_2\text{O}$, FePO_4 , MgPO_4 , $\text{Mg}_2(\text{PO}_4)_3$, AlPO_4) [110]. Besides, animal manure and food waste also contain high levels of phosphorus (total phosphorus up to 34.10 and 52.00 g/kg, respectively) [111]. Thus, phosphorus recovery from sewage sludge, animal manure or food waste by thermochemical technologies is a promising way to deal with finite sources of natural phosphorus.

After HTC process, phosphorus is transformed into orthophosphate in liquid fraction, insoluble precipitates in the hydrochar due to the reaction between metal elements (i.e. Ca, K, Mg) in the feedstock (recovery >90%) and phosphorus, as well as adsorption via affinity of Fe and Al hydroxides with phosphorus [111]. Subsequently, phosphorus recovery can be conducted via wet-chemical extraction process from ash and hydrochar. For example, inorganic acids (e.g. hydrochloric acid (HCl), sulfuric acid (H_2SO_4), nitric acid (HNO_3), phosphoric acid (H_3PO_4)) dissolve alkali-metal oxides and induce phosphorus release. On the other hand, metals or metalloids and metal-bound P are released in the presence of organic acids (e.g. oxalic acid ($\text{C}_2\text{H}_6\text{O}_6$), citric acid ($\text{C}_6\text{H}_8\text{O}_7$), gluconic acid ($\text{C}_6\text{H}_{12}\text{O}_7$), formic acid (CH_2O_2), acetic acid

($\text{C}_2\text{H}_4\text{O}_2$)) through chelating effects. Alkaline extraction (i.e. NaOH) can extract phosphorus from ash and hydrochar as well as inhibit the dissolution of heavy metals. After coupling the wet-extraction method and precipitation process with addition of precipitants (i.e. CaCl_2 , $\text{MgCl}_2 \cdot 6\text{H}_2\text{O}$ and/or NH_4^+ -rich wastewater or thermochemical process water, etc.), phosphorus can be significantly recovered (close to 100% of phosphorus precipitation efficiency) as AlPO_4 , $\text{Ca}_3(\text{PO}_4)_2$, FePO_4 , struvite, hydroxyapatite and other products (i.e. calcium phosphate, chlorophosphate, etc.) [112].

Chemical reagents (i.e. CaO, acids, etc.) can be also directly added during thermochemical conversion process to enhance nutrient recovery. The direct addition of CaO during hydrothermal treatment process can induce the formation of hydroxyapatite (being abundant in nature P ores) which is highly stable, easily productive and biocompatible and has high potential in enhancing growth of plants [113,114]. During the HTC process, the alkaline environment (pH up to 8.58) induced by high HTC temperature (>200 °C) prompted the conversion of organic phosphorus (OP, polyphosphate) to inorganic phosphorus (IP, orthophosphate), and favored the enrichment of apatite phosphorus (AP) in the hydrochars. Orthophosphate (PO_4^{3-}) reacted with Al^{3+} , Fe^{2+} and Mg^{2+} from sludge feedstock to form FePO_4 , AlPO_4 and $\text{Mg}(\text{PO}_4)_2$. After adding sufficient CaO (loading ratio of 4%), some $\text{Ca}(\text{OH})_2$ was formed, leading to an alkaline solution. Then PO_4^{3-} was released from FePO_4 , AlPO_4 and $\text{Mg}(\text{PO}_4)_2$:



Some of the released PO_4^{3-} was used to form hydroxyapatite ($\text{Ca}_5(\text{PO}_4)_3\text{OH}$):



Some organic phosphorus (pyrophosphate) was converted to $\text{Ca}_2\text{P}_2\text{O}_7 \cdot 2\text{H}_2\text{O}$. Thus, non-apatite inorganic phosphorus (NAIP) was almost completely transformed into AP as hydroxyapatite ($\text{Ca}_5(\text{PO}_4)_3\text{OH}$) and $\text{Ca}_2\text{P}_2\text{O}_7 \cdot 2\text{H}_2\text{O}$. This significantly increased apatite phosphorus by 252% in hydrochars and P-availability by 233% compared with that in hydrochar obtained via HTC without CaO addition [113]. Table 3 summarizes some typical thermochemical-based nutrient recovery processes.

4. Future perspectives

Current studies have extended the applications of BES from nutrient removal/recovery to biogas upgrade, and removals of emerging pollutants and heavy metals from wastewater. BES-EMG can convert CO_2 captured by or dissolved into wastewater to CH_4 . Emerging pollutants are effectively removed either by bioanode in MFC or biocathode in MEC due to the electrode enriched with special functional microbes which contribute to degradation of pollutants and enhanced electron transfer and generation. The addition of some metals (i.e., Cu(II)) can enhance the electron transfer as electron-shuttle mediators for removal of the target metals (i.e., Cr(IV)). BES containing electrode rich in EAB or SRB also enhances heavy metal removal. Biowastes are converted to value-added products (including biochar/hydrochar, gas and bio-oil) through thermochemical processes. Furthermore, these products' properties are better than the feedstocks (i.e., enhanced porosity, surface area and heating value of biochar/hydrochar, increased bio-oil yield, etc.). Subsequently, products can be widely employed for environmental sustainability, such as wastewater treatment, soil amendment, surrogate fuel and fossil energy. However, more studies are required to enhance the functioning of these technologies and properties of products as follows:

- 1) In-depth studies should concentrate on more possible pathways for conversion of CO_2 , H_2 and other gases to CH_4 by BES;

- 2) Removal of a wider range of emerging pollutants in BES are needed to be investigated deeply comprehensively;
- 3) More types of special functional microorganisms on electrodes should be explored and mechanisms about removing pollutants in the presence of these microbes must be clarified;
- 4) More advanced thermochemical technologies can be devised to simplify the operational process and enhance the properties of products;
- 5) Wider range of biowastes should be employed for making high value-added products;
- 6) More studies need to explore applications of products obtained from thermochemical technologies.

5. Conclusions

This review updated the studies published on the development and applications of BES in the treatment of wastewater containing nutrient, emerging pollutants and heavy metals. Nitrogen is removed and recovered on anode and cathode, while phosphorus recovery is mainly accomplished via chemical precipitation on the cathode. The bioanode in MFC or biocathode in MEC enriched with EAB and/or SRB accelerates electron transfer and generation and further degradation of pollutants. Thermochemical technologies transform biowastes to value-added products (including biochar/hydrochar, gas and bio-oil) with better characteristics than feedstocks. Moreover, the products can be widely applied in wastewater treatment and soil amendment, as surrogate fuel and fossil energy for environmental sustainability. Some types of biowastes are also potential feedstocks for phosphorus recovery by thermochemical treatment. Future studies should concentrate on more types of special functional microbes on electrodes as well as preparation and applications of products obtained from thermochemical conversion of biowastes.

Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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