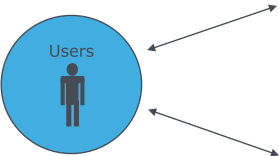
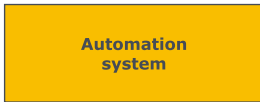


The operator activates or deactivates the machine and intervenes in exceptional situations



Automaton



Signals from sensor

Signals to actuator

Process
step 1



Technical
subprocess
Process step n

Technical process



Process
step n+1