

GAS LEAKAGE MONITORING & ALERTING SYSTEM FOR INDUSTRIES

A PROJECT REPORT BY

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**BACHELOR OF ENGINEERING IN
COMPUTER SCIENCE**

**VSB COLLEGE OF ENGINEERING
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INTRODUCTION

PROJECT OVERVIEW

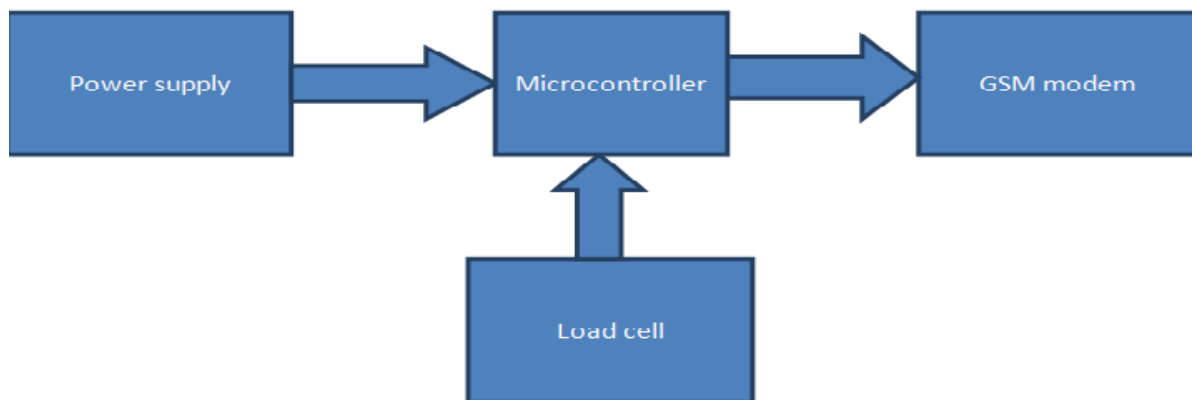
LPG cylinder plays a major role in our day to day life. LPG cylinder used in several places like social unit, business and Industrial. The domestic class of LPG cylinder contains 14.2 kilo LPG within the cylinder. Similarly, the business and Industrial classes of LPG cylinders contain 19.0 and 35 kg of LPG. LPG Gas leaks have been increased from 10.74% of all kitchen accidents to 15.6% of all the kitchen accidents. The small LPG cylinder of weight 5kg in which the burner is located immediately over the cylinder without using a rubber tube is seen to be safer than the one which uses a rubber pipe as this subway has the hazards of getting cracked which in turn can make way to leakage. Worldwide societies of scholars, performers, programmers, and specialists have assembled around this open-source program. The project entitled” LOBO (**LPG OUTFLOW BROWNOUT**)”, will be a great help in terms of preventing any danger caused by gas leakage. The purpose of this project is to detect the presence of LPG leakage as a part of a safety system. Apart from sound alarm, it will shut down the total power due to gas leakage. We use a gas sensor to monitor the LPG if the gas leak reaches beyond the normal level, and it has the high sensitivity and fast response time. This proposed project will trigger the sound alarm. In addition, automatically the power supply will be dripped off. The people can be saved from a potential explosion caused by gas leakage.

PURPOSE

LPG cylinder plays a major role in our day to day life. LPG cylinder used in several places like social unit, business and Industrial. The domestic class of LPG cylinder contains 14.2 kilo LPG within the cylinder. Similarly, the business and Industrial classes of LPG cylinders contain 19.0 and 35 kg of LPG. LPG Gas leaks have been increased from 10.74% of all kitchen accidents to 15.6% of all the kitchen accidents. The small LPG cylinder of weight 5kg in which the burner is located immediately over the cylinder without using a rubber tube is seen to be safer than the one which uses a rubber pipe as this subway has the hazards of getting cracked which in turn can make way to leakage. Worldwide societies of scholars, performers, programmers, and specialists have assembled around this open-source program. The project entitled "LOBO (**LPG OUTFLOW BROWNOUT**)", will be a great help in terms of preventing any danger caused by gas leakage. The purpose of this project is to detect the presence of LPG leakage as a part of a safety system. Apart from sound alarm, it will shut down the total power due to gas leakage. We use a gas sensor to monitor the LPG if the gas leak reaches beyond the normal level, and it has the high sensitivity and fast response time. This proposed project will trigger the sound alarm. In addition, automatically the power supply will be dripped off. The people can be saved from a potential explosion caused by gas leakage.

EXISTING PROBLEM

Compress Natural Gas (CNG) & Liquefied Petroleum Gas (LPG) are common gases used in home & automobiles. Although they are very user friendly & less pollutant, they are hazardous if leakage occurs by any accident. It detects the gas leakage by gas sensor and sends an alert to the registered mobile with the help of the GSM module. Manual work is needed to turn off the gas. It also monitors the gas level if it decreased then the system will intimate to the user by sending SMS and new LPG cylinder booked automatically.



Block Diagram for Existing System

Drawbacks

Some of the drawbacks are:

- In this system MQ 5 series sensors are used to detect the gas leakage.
- Not suitable for remote monitoring
- Manual work is needed.

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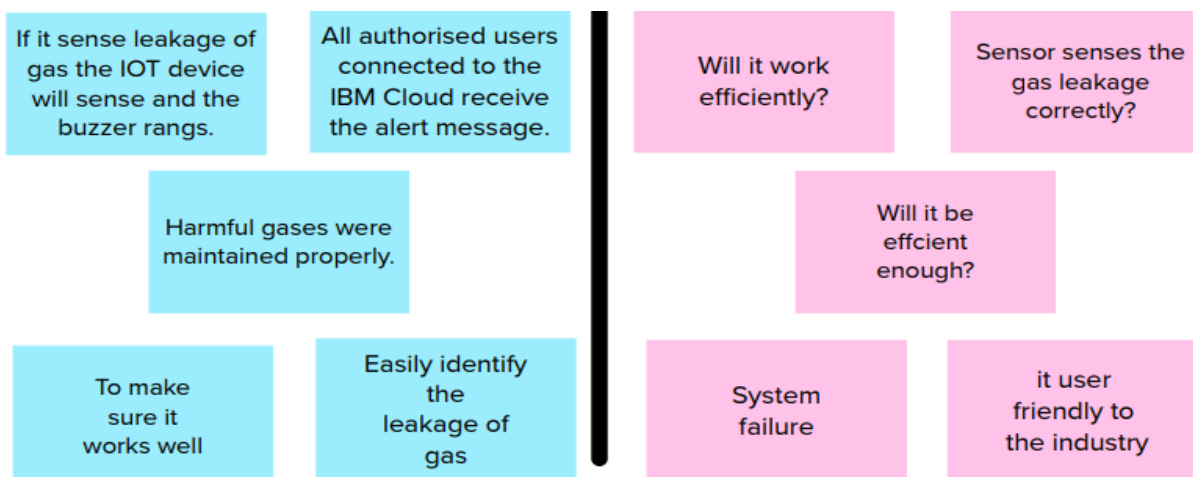
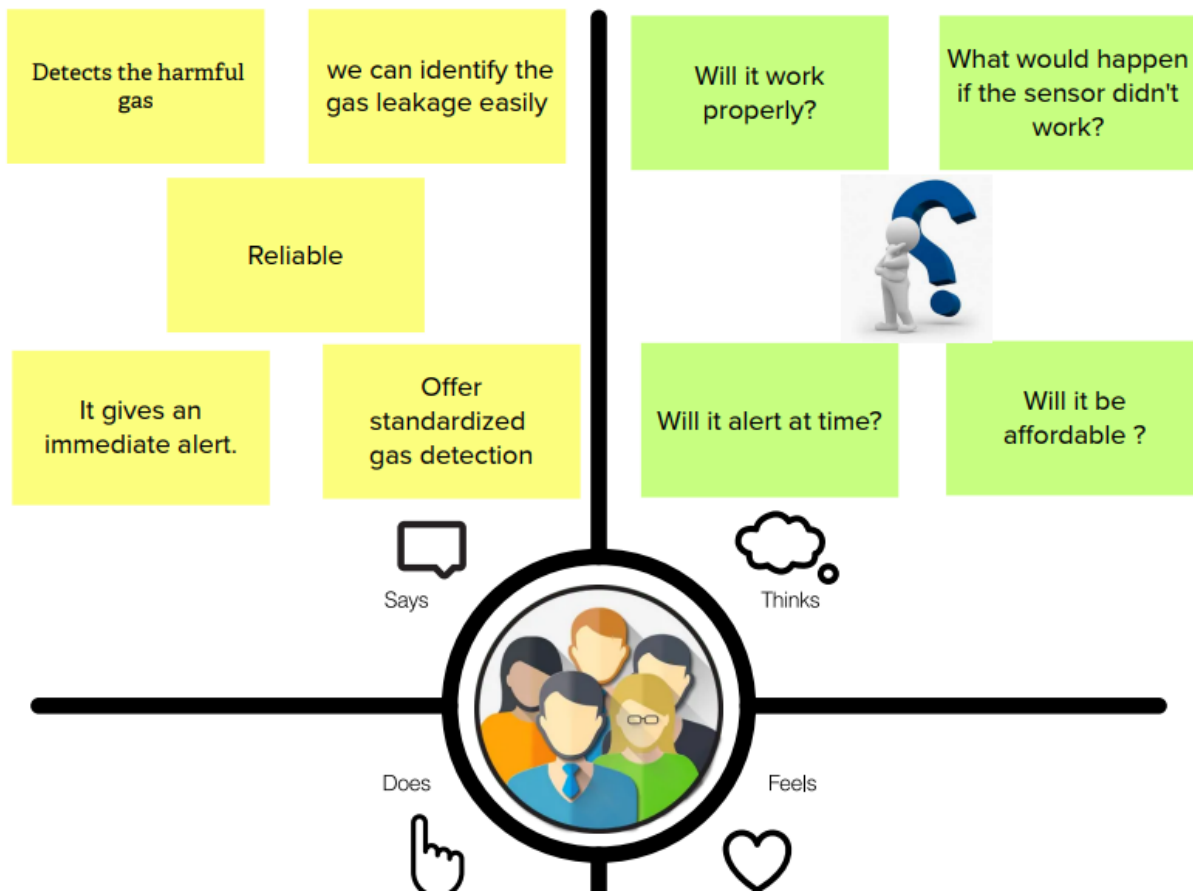
Research in Electrical, Electronics and Instrumentation Engineering, ISSN
2278-8875, Vol. 4, Issue 4, pp. 2095-2100, April 2015.

PROBLEM STATEMENT DEFINITION

The Liquefied Petroleum Gas (LPG) is the generally used for all cooking purpose in hotels and homes. Also, it is very user friendly to all the users, even though lot of explosions are occurred because of LPG outflow. In our system we are implemented a module to overcome these issues faced by the society LOBO is a system which is incorporated with gas sensor to sense the gas outflow. If the sensor senses the gas outflow level and compare this with the threshold value which is already set in the software. If it exceeds the fixed threshold value means buzzer gets activated and relay which is connected to the circuit also switched on. Then the total power supply will be dripped off.

IDEATION & PROPOSED SOLUTION

Empathy Map Canvas



Ideation & Brainstorming

[illegible]

PROPOSED SYSTEM

In our system able to measure the usage of the gas per day by continuous measurement of the weight can be done using load cell. The same is displayed in the LCD, by using gas leakage sensor the leakage of the gas is sensed, it alerts the user through buzzer and also shut down the total power supply.

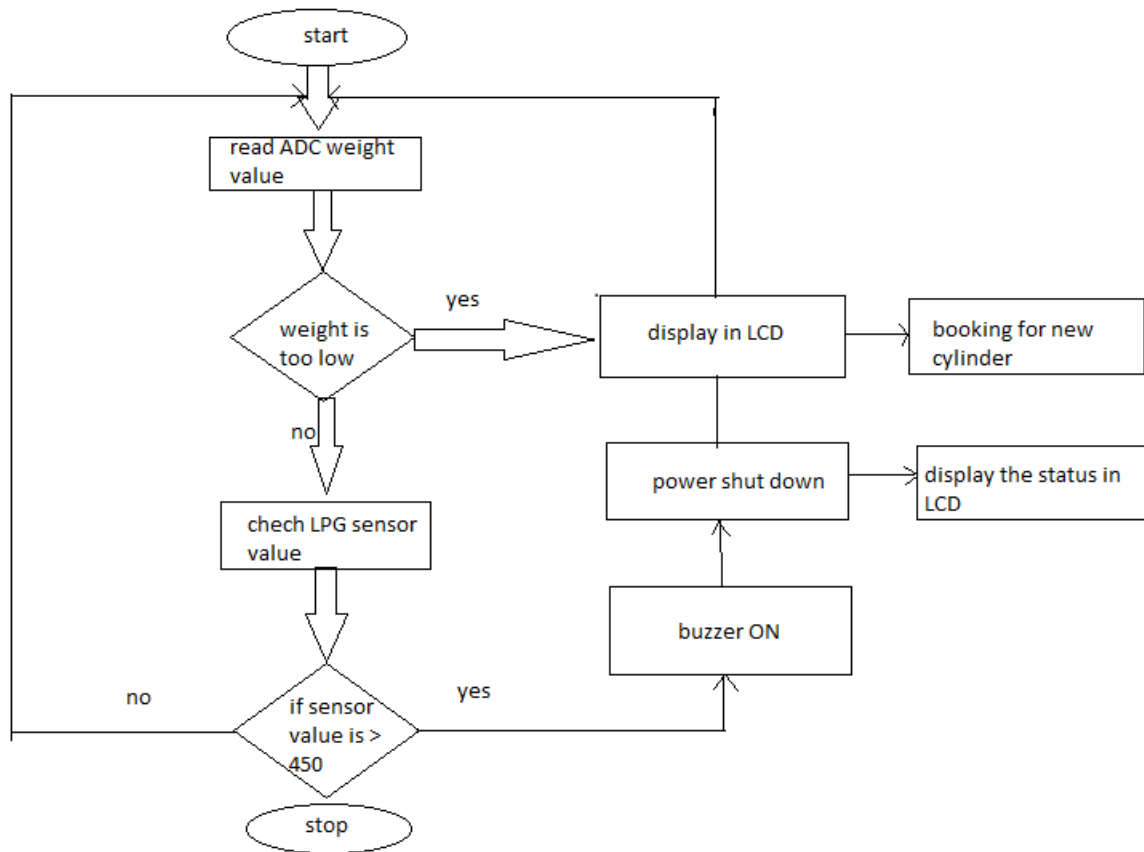
The following are the components used in this system

Components:

Microcontroller: A microcontroller (MCU for microcontroller unit, or UC for μ -controller) may be a tiny laptop on one microcircuit. It is a compact microcircuit designed to control a selected operation in associate embedded system. A typical microcontroller includes a processor, memory and input/output (I/O) peripherals on one chip. It contains one or a lot of CPUs (processor cores) beside memory and programmable input/output peripherals. Program memory within the type of ferroelectric RAM is additionally typically enclosed on chip, furthermore as a tiny low quantity of RAM.

Load cell: A load cell is a transducer that is used to convert a force into electrical signal. This conversion is indirect and happens in two stages. Through a mechanical arrangement, the force being sensed deforms a strain gauge. The strain gauge measures the deformation (strain) as an electrical signal, because the strain changes the effective electrical resistance of the wire.

Power supply: Power supply is a device that converts one voltage to another more convenient voltage while delivering power. Power supplies are designed from the output back to the input.



Flow Diagram

In our system we are implemented a module to overcome these issues faced by the society LOBO is a system which is incorporated with gas sensor to sense the gas outflow. If the sensor senses the gas outflow level and compare this with the threshold value which is already set in the software. If it exceeds the fixed threshold value means buzzer gets activated and relay which is connected to the circuit also switched on. Then the total power supply will be shut down. Now a day the peoples are unaware of the usage of the gas per day it leads to be delay in refilling the LPG cylinder. Our LOBO has one more module to overcome this kind of difficulties. Load sensor is used to continuously monitoring the level of the gas; Output of the load cell is connected to the microcontroller. Microcontroller manipulates that data weight of the gas cylinder, level of the gas leakage, usage of

the gas per day are displayed in LCD. If the level of the gas cylinder gets critically low the new cylinder is booked automatically and the status is uploaded to the user through the Wi-Fi module

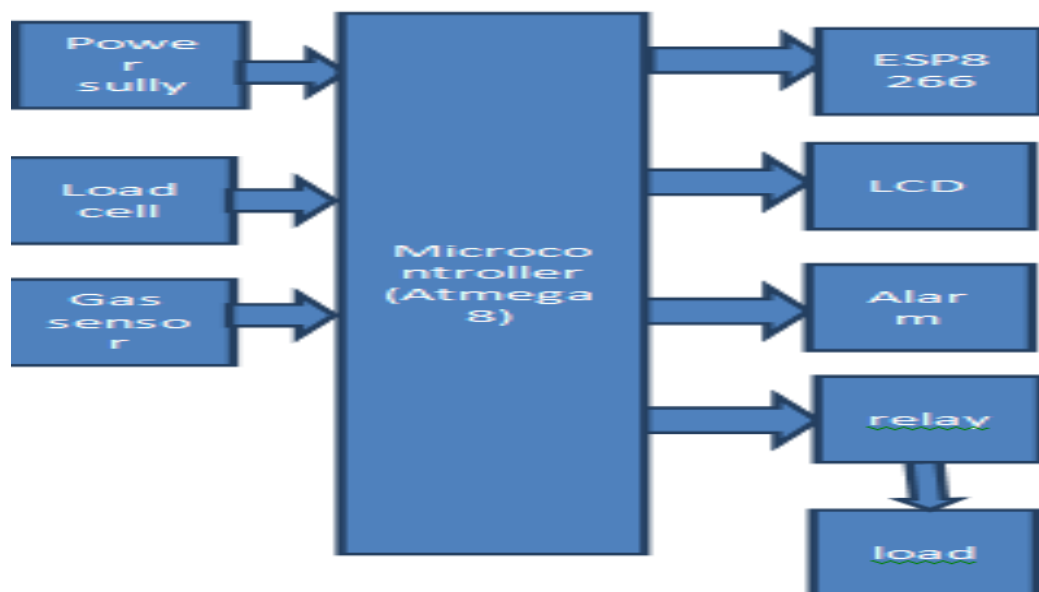
Features:

Some of the advantages are:

- This paper deal with the concept of monitoring a gas cylinder.
- Here the consumption level is continuously monitored.
- It also detects gas leakage and shuts down the power.

In our LOBO system there are two important modules are there they are

- Gas outflow detection with brownout
- Gas level monitoring with automatic booking



Block Diagram for LOBO System

Modules:

Gas level monitoring with automatic booking:

- **Load cell:** It is a force transducer. It converts a force into an electrical signal that can be measured. As the force applied to the load cell increases, the

electrical signal changes comparatively. The most common types of load cell used are strain gauges, pneumatic, and hydraulic.

- In our system able to measure the usage of the gas per day by continuous measurement of the weight it can be done using load cell. The load cell is connected to the microcontroller. The operations which are performed by the microcontroller are send to the LCD. In LCD there are four major things are there. They are weight of the gas cylinder, usage of the gas per day, level of the gas leakage: The gas leakage level is exceed the fixed value means microcontroller send the signal to the buzzer and the buzzer get activated after that relay gets switched on and the total power supply will be shut down in a particular place, status of the gas cylinder: If the level of the gas is normal then it displayed the status as “normal”, If the level of the gas gets reduced it display the status as “reduced”, If the level of gas gets reduced to the critical level then it displays the status as “empty”. And also new cylinder is booked automatically through Wi-Fi module

Gas outflow detection with brownout:

- **Gas Sensor:** This detects the presence of gases in the environment. Based on the concentration of the gas the sensor produces a consequent potential difference by varying the resistance of the material inside the sensor, which can be measured as output voltage. Based on this voltage value the type and concentration of the gas can be predictable. The various types of gas sensors based on the sensing elements that are generally used in various applications: Metal Oxide based gas Sensor, Optical gas Sensor, Electrochemical gas Sensor, Capacitance-based gas Sensor, Calorimetric gas Sensor, Acoustic based gas Sensor.
- In our LOBO system the gas sensor is used to detect the gas outflow from the cylinder. The gas sensor output is integrated with buzzer as well as relay. The sensor senses the gas outflow level and compares that with the threshold value

which is specified in the source code. If the out-flow level is high then the buzzer is switched on after that the relay also gets on. This works is needed to brownout the total power in a particular place.

- **LCD:** LCD includes some microwatts for show compared to some mill watts. Liquid crystal display could be a combination of 2 states of matter, the solid and therefore the liquid. Liquid is employed to provide a comprehensible image in liquid crystal display. The liquid crystal display works on the principle of obstruction lightweight. When compared to LED and cathode ray tube, LCD is thinner. Blocking light principle is used for the working of LCD. This is used to display the weight of the gasoline content.
- **Microcontroller:** A microcontroller (MCU for microcontroller unit or UC for μ -controller) may be a tiny laptop on one microcircuit. It's a compact microcircuit designed to control a selected operation in associate embedded system. A typical microcontroller includes a processor, memory and input/output (I/O) peripherals on one chip. It contains one or a lot of CPUs (processor cores) beside memory and programmable input/output peripherals. Program memory within the type of ferroelectric RAM is additionally typically enclosed on chip, furthermore as a tiny low quantity of RAM.

Problem Solution Fit

Define CS, fit into CL	1. CUSTOMER SEGMENT(S) CS Industrialists who use gases in their processes	6. CUSTOMER LIMITATIONS EG. BUDGET, DEVICES CL The high cost of installing other products makes them move far from modern technologies.	5. AVAILABLE SOLUTIONS PLUSSES & MINUSES AS The monitoring and controlling of the leakage could be done by manpower. Even though manpower could reduce electricity costs and monitor them properly, it may cause a high risk to their lives. There is also a cause of some errors due to manpower.	Explore AS, differentiate
	2. PROBLEMS / PAINS + ITS FREQUENCY PR <ul style="list-style-type: none">Suffering from many losses due to gas leakage.Having no proper system for controlling or monitoring the leakage.Facing heavy budget problems in buying and installing a system for monitoring and controlling.	9. PROBLEM ROOT / CAUSE RC When the workers fail to monitor the gas properly, it can cause a high risk to their health or the properties of the industry.	7. BEHAVIOR + ITS INTENSITY BE <ul style="list-style-type: none">Using manpower as the source of monitoring the leakage causes high hazards.If the gas leak is heavily toxic, there is a chance of causing hereditary health issues too.	
Focus on PR, tap into BE, understand RC	3. TRIGGERS TO ACT TR The heavy damage or higher health issues due to the toxic gases urges them to find a solution as soon as possible.	10. YOUR SOLUTION SL Develop an efficient system and an application that can monitor and alert the workers.	8. CHANNELS of BEHAVIOR CH promoting it through social media. with the help of social media entrepreneurs and influencers.	Extract online & offline CH of BE
	4. EMOTIONS BEFORE / AFTER EM Before: The heavy losses due to the leakages made them feel of guilt due to reduced reputation of their products. After: Increased the level of confidence and feel secured		through newspaper advertisements.	
Identify strong TR & EM				

REQUIREMENT ANALYSIS

Functional requirement

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Date	15 October 2022
Team ID	PNT2022TMID35759
Project Name	Project – Gas Leakage Monitoring and Alerting System
Maximum Marks	4 Marks

Following are the functional requirements of the proposed solution.

FR No.	Functional Requirement (Epic)	Sub Requirement (Story / Sub-Task)
FR-1	Objective	The purpose of the system is to detect early gas leakage in the industries through the gas pipelines and alert the user with their location.
FR-2	Focus	To alert the user immediately if any gas leakage is sensed.
FR-3	Features	Gas leakage level will be indicated by the LED lights. It detects the different harmful gases like methane, LPG etc., by using the required sensors. It updates the sensor parameters in web applications.
FR-4	Essentiality	To prevent the industry workers from being exposed to toxic gases.
FR-5	Gas leakage location sent	Location sent to the web application through GPS module.

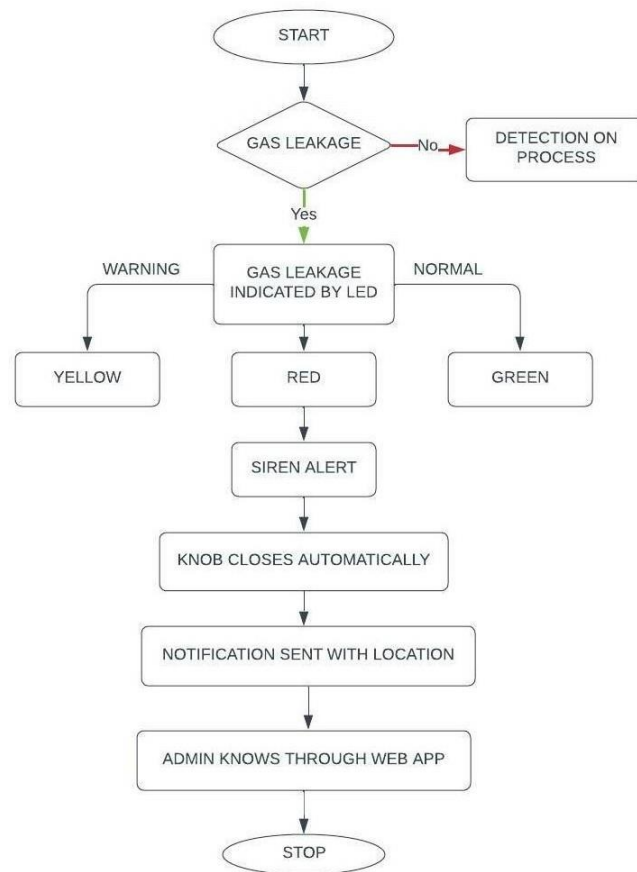
NON-FUNCTIONAL REQUIREMENTS

Following are the non-functional requirements of the proposed solution.

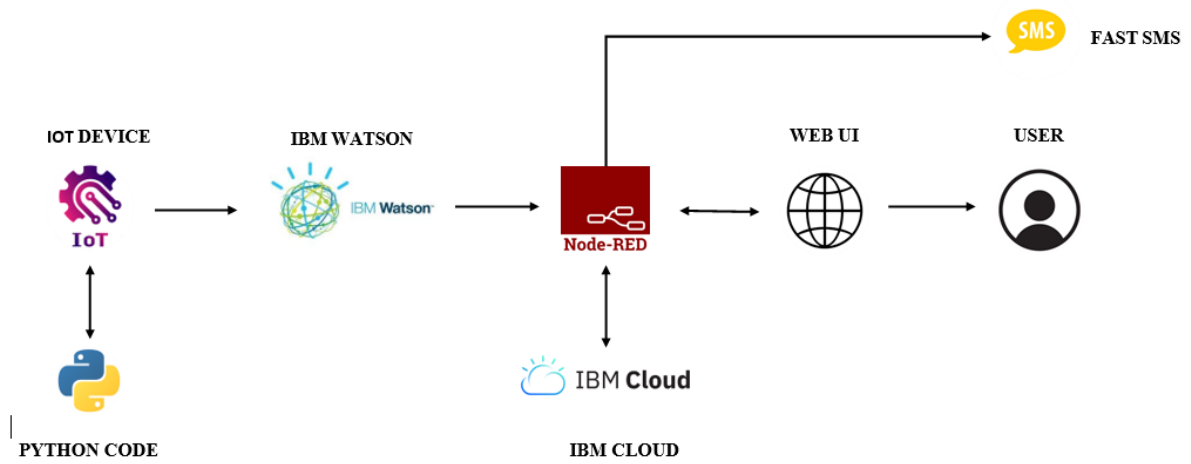
FR No.	Non-Functional Requirement	Description
NFR-1	Usability	The web application is simple and easy to use. Efficiency is high.
NFR-2	Security	The application runs accurately.
NFR-3	Reliability	The application can be accessed at anytime and anywhere
NFR-5	Availability	The web application is highly secure. Software is protected from unauthorized access
NFR-6	Scalability	Application is not limited to the users.

PROJECT DESIGN

Data Flow Diagrams



Solution & Technical Architecture



USER STORIES

User Type	Functional Requirement (Epic)	User Story Number	User Story / Task	Acceptance criteria	Priority	Release
Customer (Mobile user)	Registration	USN-1	As a user, I can register for the application by entering my email, password, and confirming my password.	I can access my account / dashboard	High	Sprint-1
		USN-2	As a user, I will receive confirmation email once I have registered for the application	I can receive confirmation email & click confirm	High	Sprint-1
		USN-3	As a user, I can register for the application through Facebook	I can register & access the dashboard with Facebook Login	Low	Sprint-2
		USN-4	As a user, I can register for the application through Gmail		Medium	Sprint-1
	Login	USN-5	As a user, I can log into the application by entering email & password		High	Sprint-1
Customer (Web user)	Registration	USN-1	As a user, I can register for the application by google.	I can access confirmation email.	High	Sprint-1
		USN-2	As a user, I can register for the application by firebox.	I can access confirmation Login.	low	Sprint-2
	Login	USN-3	As a user, I can register for the application through Gmail		Medium	Sprint-1
Administrator	Registration	USN-1	As a user, I can register for the application through Mobile app.	I can access confirmation My account	High	Sprint-1
		USN-2	As a user, I can register for the application through Mobile app.	I can access confirmation email	low	Sprint-2

PROJECT PLANNING & SCHEDULING

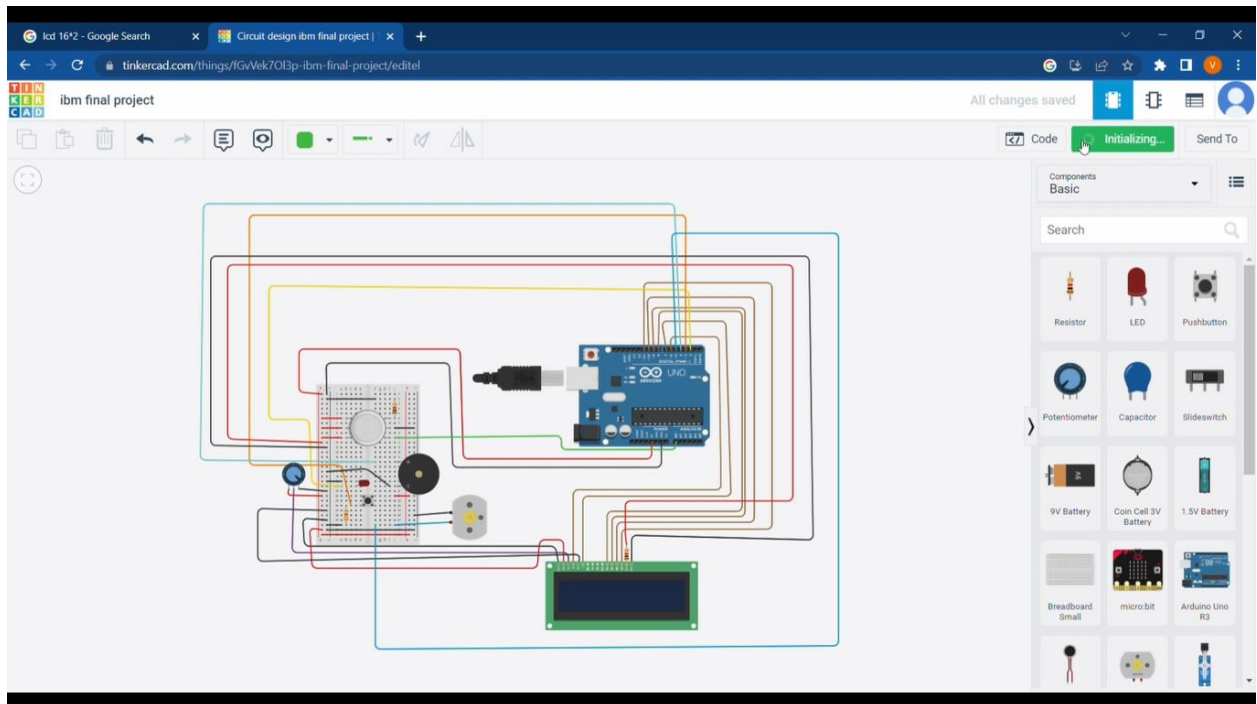
Sprint Planning & Estimation

1. Identify the problem
2. Prepare a abstract, problem statement
3. List a required object needed
4. Create a code and run it
5. Make a prototype
6. Test with the created code and check the designed prototype is
7. Solution for the problem is found

Sprint Delivery Schedule



REPORTS FROM JIRA



LOBO SYSTEM



192.168.4.1

29



IOT BASED SMART GAS BOOKING

- Gas Level:Normal
- Booking Status : No Booking
- Booking Reference Id: Null

OUTPUT WHEN GAS LEVEL IS IN THE NORMAL LEVEL.

CODING AND SOLUTION

```
#include <LiquidCrystal.h>

LiquidCrystal lcd(5,6,8,9,10,11);

int redled = 2;
int greenled = 3;
int buzzer = 4;
int sensor = A0;
int sensorThresh = 400;

void setup()
{
  pinMode(redled, OUTPUT);
  pinMode(greenled,OUTPUT);
  pinMode(buzzer,OUTPUT);
  pinMode(sensor,INPUT);
  Serial.begin(9600);
  lcd.begin(16,2);
}

void loop()
{
  int analogValue = analogRead(sensor);
  Serial.print(analogValue);
  if(analogValue>sensorThresh)
```

```
{  
    digitalWrite(redled,HIGH);  
    digitalWrite(greenled,LOW);  
    tone(buzzer,1000,10000);  
    lcd.clear();  
    lcd.setCursor(0,1);  
    lcd.print("ALERT");  
    delay(1000);  
    lcd.clear();  
    lcd.setCursor(0,1);  
    lcd.print("EVACUATE");  
    delay(1000);  
}  
else  
{  
    digitalWrite(greenled,HIGH);  
    digitalWrite(redled,LOW);  
    noTone(buzzer);  
    lcd.clear();  
    lcd.setCursor(0,0);  
    lcd.print("SAFE");  
    delay(1000);  
    lcd.clear();  
    lcd.setCursor(0,1);  
    lcd.print("ALL CLEAR");  
    delay(1000);  
}
```

```
}
```

```
#include <LiquidCrystal.h>
```

```
LiquidCrystal lcd(5,6,8,9,10,11);
```

```
int redled = 2;
```

```
int greenled = 3;
```

```
int buzzer = 4;
```

```
int sensor = A0;
```

```
int sensorThresh = 400;
```

```
void setup()
```

```
{
```

```
pinMode(redled, OUTPUT);
```

```
pinMode(greenled,OUTPUT);
```

```
pinMode(buzzer,OUTPUT);
```

```
pinMode(sensor,INPUT);
```

```
Serial.begin(9600);
```

```
lcd.begin(16,2);
```

```
}
```

```
void loop()
```

```
{
```

```
int analogValue = analogRead(sensor);
```

```
Serial.print(analogValue);
```

```
if(analogValue>sensorThresh)
```

```
{  
    digitalWrite(redled,HIGH);  
    digitalWrite(greenled,LOW);  
    tone(buzzer,1000,10000);  
    lcd.clear();  
    lcd.setCursor(0,1);  
    lcd.print("ALERT");  
    delay(1000);  
    lcd.clear();  
    lcd.setCursor(0,1);  
    lcd.print("EVACUATE");  
    delay(1000);  
}  
else  
{  
    digitalWrite(greenled,HIGH);  
    digitalWrite(redled,LOW);  
    noTone(buzzer);  
    lcd.clear();  
    lcd.setCursor(0,0);  
    lcd.print("SAFE");  
    delay(1000);  
    lcd.clear();  
    lcd.setCursor(0,1);  
    lcd.print("ALL CLEAR");  
    delay(1000);  
}
```

}

FEATURE 1

- This paper deal with the concept of monitoring a gas cylinder.
- Here the consumption level is continuously monitored.
- It also detects gas leakage and shuts down the power
- High Sensitivity
- High sensitivity to Ammonia, Sulfide, and Benze
- Stable and Long Life
- Detection Range: 10 – 300 ppm NH₃, 10 – 1000 ppm Benzene, 10 – 300 Alcohol

FEATURE 2

- This project helps the industries in monitoring the emission of harmful gases
- In several areas, the gas sensors will be integrated to monitor the gas leakage
- If in any area gas leakage is detected the admins will be notified along with the location
- In the web application, admins can view the sensor parameters.

ADVANTAGES & DISADVANTAGES

ADVANTAGES

- Get real-time alerts about the gaseous presence in the atmosphere
- Prevent fire hazards and explosions
- Supervise gas concentration levels
- Ensure worker's health
- Real-time updates about leakages
- Cost-effective installation
- Get immediate gas leak alerts

DISADVANTAGES

- Only one gas can be measured with each instrument.
- When heavy dust, steam or fog blocks the laser beam, the system will not be able to take measurements. This is also the case when a person or vehicle blocks the path.

CONCLUSION

To shorted out the problems faced by LPG gas consumers, here come up with some solutions to meet the few requirements of them. To make our system is completely automate the process of refill booking without human intervention. Our system is also help customers to upgrade their safety norms. The main motto of our project is to monitor the gas present in the cylinder and displayed it to user and also the new cylinder is booked automatically through the Wi-Fi module when the gas gets emptied. Another motto of our project is to detect the gas leakage through the gas sensor it activates the buzzer and shut down the total power supply.

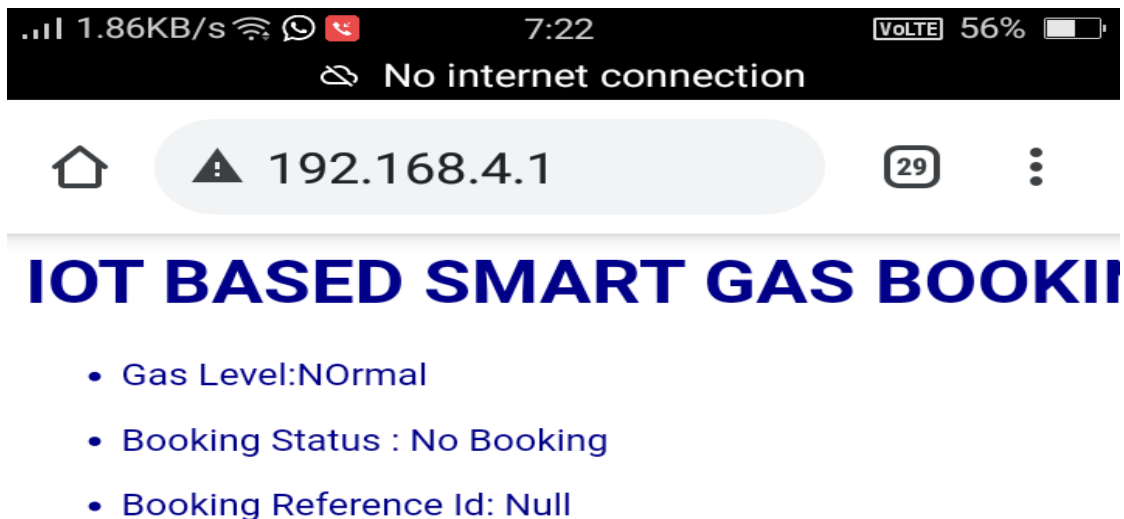
FUTURE SCOPE

IoT turns drone into gas detection sensor. Another major future scope could be including an Automatic Shut-off device which will turn off the gas supply whenever it will detect any gas leakage. This system can be implemented in Industries, Hotels and wherever the LPG cylinders are used.

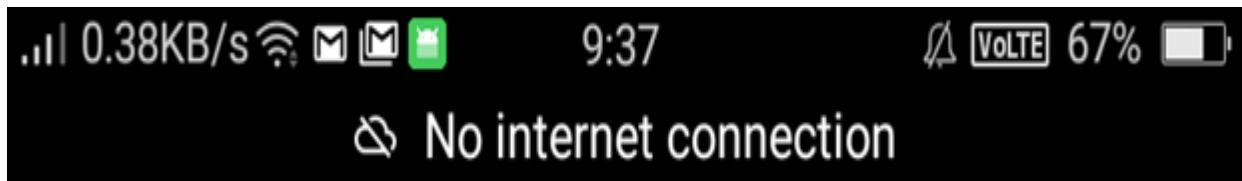
APPENDIX

SCREENSHOTS

LOBO SYSTEM



OUTPUT WHEN GAS LEVEL IS IN THE NORMAL LEVEL.



192.168.4.1



IOT BASED SMART GAS BOOKING SYSTEM

- Gas Level:Empty
- Booking Status : Already Booked
- Booking Reference Id: 8912767553425

OUTPUT STATUS WHEN GAS LEVEL IS IN EMPTY LEVEL

SOURCE CODE

```
#include <LiquidCrystal.h>

LiquidCrystal lcd(6, 7, 8, 9, 10, 11);

float gasPin = A0;
float gasLevel;
int ledPin = 2;
int buttonPin = 3;
int buzzPin = 4;
int buttonState;
int fan = 5;

void setup(){
  pinMode(ledPin, OUTPUT);
  pinMode(buttonPin, INPUT);
  pinMode(gasPin,INPUT);
  pinMode(fan,OUTPUT);
  Serial.begin(9600);
  lcd.begin(16, 2);
  lcd.setCursor(0,0);
  lcd.print(" Welcome");
  lcd.setCursor(0,2);
  lcd.print("GAS LEAKAGE SYSTEM");
  delay(500);
```

```
lcd.clear();  
}
```

```
void loop(){  
  // Read the value from gas sensor and button  
  gasLevel = analogRead(gasPin);  
  buttonState = digitalRead(buttonPin);  
  
  // call the function for gas detection and button work  
  gasDetected(gasLevel);  
  buzzer(gasLevel);  
  exhaustFanOn(buttonState);  
}
```

```
// Gas Leakage Detection & Automatic Alarm and Fan ON
```

```
void gasDetected(float gasLevel){  
  if(gasLevel >= 300){  
    digitalWrite(buzzPin,HIGH);  
    digitalWrite(ledPin,HIGH);  
    digitalWrite(fan,HIGH);  
    lcd.setCursor(0,0);  
    lcd.print("GAS:");  
    lcd.print(gasLevel);  
    lcd.setCursor(0,2);  
    lcd.print("FAN ON");  
    delay(1000);  
    lcd.clear();  
  }
```

```

}else{
    digitalWrite(ledPin,LOW);
    digitalWrite(buzzPin,LOW);
    digitalWrite(fan,LOW);
    lcd.setCursor(0,0);
    lcd.print("GAS:");
    lcd.print(gasLevel);
    lcd.setCursor(0,2);
    lcd.print("FAN OFF");
    delay(1000);
    lcd.clear();
}
}

//BUZZER
void buzzer(float gasLevel){
    if(gasLevel>=300)
    {
        for(int i=0; i<=30; i=i+10)
        {
            tone(4,i);
            delay(400);
            noTone(4);
            delay(400);
        }
    }
}

// Manually Exhaust FAN ON

```



```
void exhaustFanOn(int buttonState){  
    if(buttonState == HIGH){  
        digitalWrite(fan,HIGH);  
        lcd.setCursor(0,0);  
        lcd.print("Button State:");  
        lcd.print(buttonState);  
        lcd.setCursor(0,2);  
        lcd.print("FAN ON");  
        delay(10000);  
        lcd.clear();  
    }  
}
```

PROJECT GITHUB LINK :

<https://github.com/IBM-EPBL/IBM-Project-32252-1660208835>

PROJECT DEMO LINK :

<https://drive.google.com/file/d/1Alm7JNK0qRq0Tbatces50fggsYkae5BW/view?usp=drivesdk>