

Gas Leakage Monitoring and Alerting System for Industries

PROJECT NAME	GAS LEAKAGE MONITORING & ALERTING SYSTEM FOR INDUSTRIES
TEAM ID	PNT2022TMID23719
TEAM MEMBERS	Kancharla Sri Keerthi Gunturu Sai Susruthi Challa Meghana
BRANCH	Computer Science and Engineering

INTRODUCTION

Now a days the home safety detection system plays the important role for the security of people. Since all the people from the home goes to work on daily bases, it makes impossible to check on the appliances available at home specially LPG gas cylinder, wired circuits, Etc. Since last three years there is a tremendous hike in the demands of liquefied petroleum gas (LPG) and natural gas. To meet this access amount of demand for energy and replace oil or coal due to their environmental disadvantage, LPG and natural gas are preferred. These gases are mostly used on large scale in industry, heating, home appliances and motor fuel. So as to track this leakage gas, the system includes MQ6 gas sensor. This sensor senses the amount of leak gas present in the surrounding atmosphere. Through this, explosion or getting affected by the leakage of gas could be avoided.

Project Overview

Leakage of any kind of gas has been a concern in recent years, whether it is in a residential setting, a business, a cafe, or a canteen. In this paper development of an IoT based gas wastage monitoring, leakage detecting and alerting system is proposed. This paper elaborates design such an intelligent system that will help save gas and smartly prevent accidents. The system needs to be integrated with the cooker. The technology includes ultrasonic sensors that determine if the cooker is being utilized for cooking purposes or not. If it is discovered that the cooker is not in use, the system uses an automatic switching off mechanism to cut off the gas supply. The moment gas leakage will probably be recognized, users will be informed via SMS through GSM, and so that user can solve the issue as soon as possible. The system will monitor flame and fire through flame sensor. When a fire is detected, the buzzer begins to sound. Aside from that, the system also has a cloud storage capability. The usage of gas for each user each day may be tracked with the aid of this cloud storage solution. At the end of the day, this procedure will assist in detecting per user natural gas usage. The system has been tested and it is able to monitor gas wastage, leakage and send a SMS to the user. The resulting performance indicated its effectiveness toward saving a significant portion of the wasted gas in domestic.

Purpose

The design of a sensor-based automatic gas leakage detector with an alert and control system has been proposed. This is an affordable, less power using, lightweight, portable, safe, user friendly, efficient, multi featured and simple system device for detecting gas. Gas leakage detection will not only provide us with significance in the health department but it will also lead to raise our economy, because when gas leaks

it not only contaminates the atmosphere, but also wastage of gases will hurt our economy. The need for ensuring safety in workplaces is expected to be the key driving force for the market over the coming years.

LITERATURE SURVEY

Existing Problem

A system was designed to identify and measure methane gas in the zones of flammable gas stockpile sites. The device measures the air and water quality, including every parameter that can have deviation as the result of gas leakage in the water or air. The sensors measure the amount of CH₄ and CO₂ gas in the air while the temperature, pH, and electrical conductivity of the water are monitored. The device is controlled by an Arduino UNO microcontroller that transmits measured data to the database on Raspberry Pi 3. Different advancements in pipeline leakage detection were put forward. This includes acoustic emission, optic fiber sensor, ground penetrating radar, Vapour sampling and infrared thermography. A system with sensors are connected to arduino for data collection and it uses LabVIEW as the GUI (graphical user interface). A detailed sensor list for flammable toxic and combustible gases and their possible advantages and disadvantages has been compared. One such example is the SB-95 sensor, which detects sequentially the variation on the methane and carbon monoxide gas concentration and modifies its resistance accordingly. The variation in the filament resistivity is transmitted as a voltage variation on the load resistor. At the same time, metal oxide sensors have a long response time and even longer recovery time. These sensors need to extract the gas by making a hole into the pipe for the gas concentration measurement. Making holes can cause danger such as leakage or explosion of the toxic gas. On the other hand, ultrasonic sensors are free from the above disadvantages for the measurement of gas concentration with fast response time and the device is compact and inexpensive too.

References

A detailed study of health issues related to gases like hydrogen sulphide, Carbon monoxide and methane has been done. Activation of optical alarms and buzzers when the sensed values of SB-95 sensor goes above the threshold along with the working of the sensor is explained in detail. Table gives a reference about the sources and flammable limits of Hydrocarbons and Hydrogen Sulphide gas. Even though the sources of leaks of both the types of gases are common, the lower range of flammability of hydrocarbons are less than hydrogen sulphide which makes their leaks vulnerable to explosions. At the same time the toxicity of hydrogen sulphide is seen as 50ppm which can really cause lots of health issues in humans and continuous exposure may even lead to death.

Problem Statement Definition

Gas leakage is nothing but the leak of any gaseous molecule from a stove, or a pipeline, or cylinder etc. This can occur either purposefully or even unintendedly. As we are aware that these kinds of leaks are dangerous to our health, and when it becomes explosive it could cause great danger to the people, home, workplace, industry and the environment.

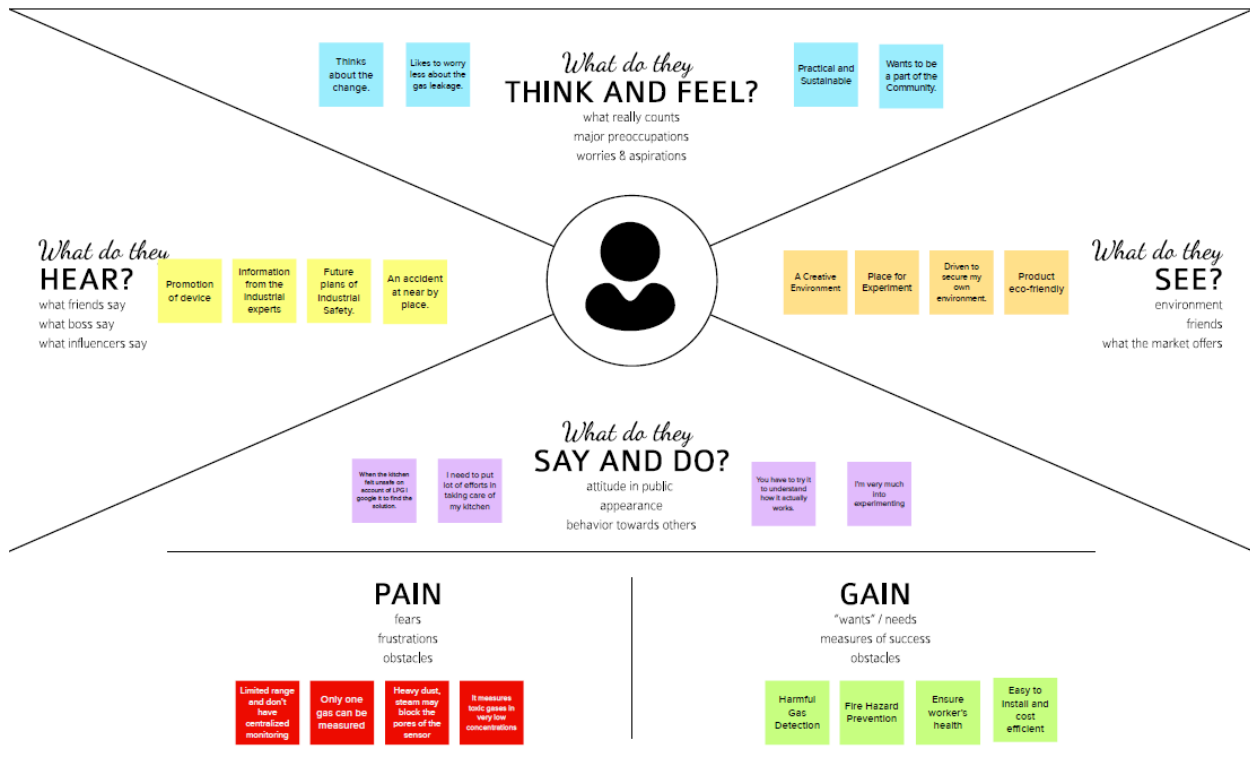
Few of the major incidents that took place due to gas leakage include the Bhopal Disaster and the Vizag Gas leak. The Bhopal disaster is known to be the worst industrial accident ever. Approximately 45 tons of Methyl Isocyanate was leaked from this insecticide plant. Methyl Isocyanate is an organic compound and a chemical that could come from the carbamate pesticides. This colorless, poisonous and flammable liquid is something that human beings have to be away from.

Vizag Gas leak was a resultant of the escape of styrene that were unattended for a long period. This colorless oily liquid can spread in fumes. So, a detector must be made in

such a way that could detect any kind of gas, fume, leak, smoke etc. However harmful and dangerous it can be, the detector could be attached with certain parameters that could help to prevent the issue.

IDEATION & PROPOSED SOLUTION

Empathy Map Canvas

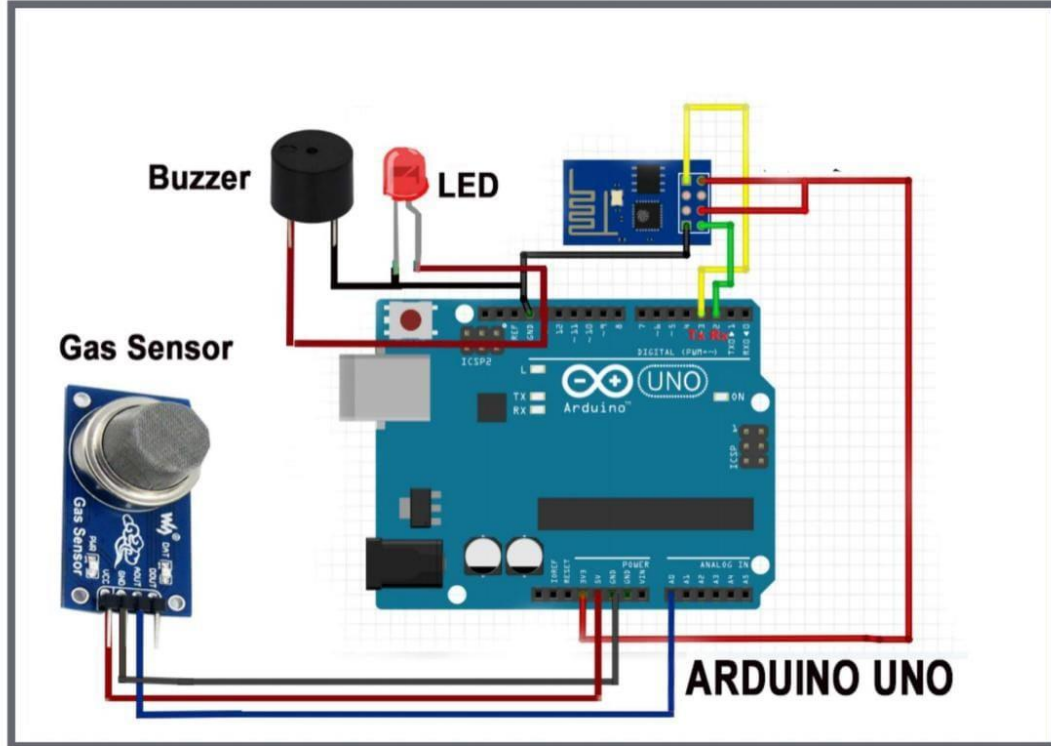


Ideation & Brainstorming

Internet of Things aim towards making life simpler by automating every small task around us. As much is IoT helping in automating tasks, the benefits of IoT can also be extended for enhancing the existing safety standards. Safety has always been an important criterion while designing home, buildings, industries as well as cities.

The increased concentration of certain gases in the atmosphere can prove to be extremely dangerous. These gases might be flammable at certain temperature and humidity conditions, toxic after exceeding the specified concentrations limits or even a contributing factor in the air pollution of an area leading to problems such as smog and reduced visibility which can in turn cause severe accidents and also have adverse effect on the health of people. Most of the societies have fire safety mechanism. But it can use after the fire exists. In order to have a control over such conditions we proposed system that uses sensors which is capable of detecting the gases such as LPG, CO₂, CO and CH₄. This system will not only able to detect the leakage of gas but also alerting through audible alarms. Presence of excess amounts of harmful gases in environment then this system can notify the user. System can notify to society admin about the condition before mishap takes place through a message.

System consists of gas detector sensors, Arduino board, ESP8266 and Cloud server. One Society authority person can register the all flat member user to our system. Society admin can add the details of per flat user such as user name, mobile number, per user flat sensor details information. Society admin can configure the threshold value of each sensor. System hardware can be deployed on each flat. Sensors can sense the value per time. System can send the values to cloud server. Server can Check that the sensor values was existed the threshold value. If sensor value can cross the limit the server can send the command to hardware for buzzing the alarm. Server also sends the notification message to user.



In this paper we use IOT technology for enhancing the existing safety standards. While making this prototype has been to bring a revolution in the field of safety against the leakage of harmful and toxic gases in environment and hence nullify any major or minor hazard being caused due to them. We have used the IOT technology to make a Gas Leakage Detector for society which having Smart Alerting techniques involving sending text message to the concerned authority and an ability performing data analytics on sensor. This system will be able to detect the gas in environment using the gas sensors. This will prevent form the major harmful problem.

Proposed Solution

S.No.	Parameter	Description
1.	Problem Statement (Problem to be solved)	Workers who are engaged with a busy industries packed with gas either harmful or harmless needs a way to monitor their gas pipelines continuously and detect early if there is any leakage of gas in their surroundings so that they can work efficiently on major crises rather than worrying about monitoring or leakage of gas, this will indeed reduce the manpower of that industry and create a peaceful environment.
2.	Idea / Solution description	Workers who are engaged with a busy industries packed with gas either harmful or harmless needs a way to monitor their gas pipelines continuously and detect early if there is any leakage of gas in their surroundings so that they can work efficiently on major crises rather than worrying about monitoring or leakage of gas, this will indeed reduce the manpower of that industry and create a peaceful environment.
3.	Novelty / Uniqueness	Even though there are many existing solutions for this problem they failed to satisfy the needs of customer. Some of the solutions are only detecting some particular gases where some others failed to alert the main department and other solutions are with some delays. Our solution not only notify the industry person but also notify the fire fighters so that can take control over the situation and our solution will alert the workers even there is a small leak of gases.

4.	Social Impact / Customer Satisfaction	Our solution will be very helpful for the workers and the society which is associated or located nearby the industries. Our solution will prevent great disasters like Bhopal Gas Tragedy so that so many lives can be saved. Through this project the workers mental pressure will be reduced so that they can concentrate on other works or by relaxing them.
5.	Business Model (Revenue Model)	The main target of our solution is Industries so we have planned to visit industries and explain them about the benefits of our products. So that they can aware of the importance of this solution and use it.
6.	Scalability of the Solution	Our solution can be integrated for further future use because the solution we have provided will be lay on the basic or initial stage of any upgraded version.

Problem Solution fit

Project Design Phase-I - Solution Fit
Project Title: Gas Leakage monitoring & Alerting system for Industries

Define CS, fit into CC	1. CUSTOMER SEGMENT(S) Who is your customer? <div>Most of Industry workers who are engaged with gas related productions.</div>	6. CUSTOMER What constraints prevent your customers from taking action or limit their choices of solutions? i.e. spending power, budget, no cash, network connection, available devices. <div> <ul style="list-style-type: none"> ✓ It measures toxic gases in very low concentrations. ✓ It has ability to detect wide range of gases. ✓ It is difficult to know failure </div>	5. AVAILABLE SOLUTIONS Which solutions are available to the customers when they face the problem or need to get the job done? What have they tried in the past? What pros & cons do these solutions have? i.e. pen and paper is an alternative to digital undertaking. <div>Testbenches, Quick connectors (They enable a fast and tight "Connection" also on non-round and cast surfaces), Leak tester are some of the available solutions.</div>	Explore AS, differentiate
	2. JOBS-TO-BE-DONE / PROBLEMS Which jobs-to-be-done (or problems) do you address for your customers? There could be more than one; explore different sides. <div>Flammable gas leakage may lead to secondary accidents such as fire and explosion, while toxic gas dispersion mainly leads to poisoning casualties lead to death.</div>	9. PROBLEM ROOT CAUSE What is the real reason that this problem exists? What is the back story behind the need to do this job? i.e. customers have to do it because of the chance in renovations. <div>Behind this gas leakage problem there could be many reasons like atomic reactions between gas molecules, material's quality ...etc. Even though customers have to do this job then only we can get our end products or needful chemical solutions.</div>	7. BEHAVIOUR What does your customer do to address the problem and get the job done? i.e. directly related: find the right solar panel installer, calculate usage and benefits; indirectly associated: customers spend less time on volunteering work (i.e. Greenpeace) <div> Have a check of where it has the sense of Harmful gases such as H2S, Methane, and CO. Will also check for temperature sensor that helps to detect the concentration of the gases present in the atmosphere to avoid hazardous consequences like fire breakouts. </div>	
3. TRIGGERS What triggers customers to act? i.e. seeing their neighbour installing solar panels, reading about a more efficient solution in the news. <div>Constitution should bring gas leakage indicating system as a mandatory precaution in every factory and industries like fire extinguisher.</div>	10. YOUR SOLUTION If you are working on an existing business, write down your current solution first, fill in the canvas, and check how much it fits reality. If you are working on a new business proposition, then keep it blank until you fill in the canvas and come up with a solution that fits within customer limitations, solves a problem and matches customer behaviour. <div>We are planning to fit a sensor nearby the gas plants which will detect if there is any leak of gas. If there is a gas leak then we will send a message to admin department and also alarm will be set on so that the workers can know about the leak and run into a safe place</div>	8. CHANNELS of BEHAVIOUR ONLINE What kind of actions do customers take online? Extract online channels from #7. <div> <ul style="list-style-type: none"> ✓ In online, user can monitor the each sensor and its rates, sensor like temperature, gas, humidity, oxygen level. ✓ Also have the statistical report. ✓ Precautions can be altered and users take care of the </div> OFFLINE What kind of actions do customers take offline? Extract offline channels from #7 and use them for customer development. <div> <ul style="list-style-type: none"> ✓ The have to manually check the leakage of gases when the statistics changes. ✓ Handling the critical situation should be taken care of the safety officers. </div>	Extract online & offline CH of BE	
4. EMOTIONS: BEFORE / AFTER How do customers feel when they face a problem or a job and afterwards? i.e. lost, insecure > confident, in control - use it in your communication strategy & design. <div>While facing the problem people may get fatigue, dizziness, severe headache, loss of concentration, loss of consciousness. Afterwards people feel insecurity because of the health issues it's hard for them to lead a normal life.</div>				

REQUIREMENT ANALYSIS

Functional Requirement

Business Requirements	User Requirements	Product Requirements
The said system can be deployed in homes, hotels, factory units, LPG cylinder storage areas, and so on. The main advantage of this IoT and Arduino-based application is that it can determine the leakage and send the data over to a site. It can be monitored, and preventive measures can be taken to avoid any disaster.	The gas leakage detection system can be optimized for detecting toxic gasses along with upgrading them with smoke and fire detectors to identify the presence of smoke and fire. Ensuring worker safety is important but making using of the right technology is even more vital.	Detecting gasses is necessary regardless of your business role or individual purpose. Certain technologies at play make such IoT devices what they are, and if you want to indulge in IoT application development, you must know what they are and what purpose they can fulfill.

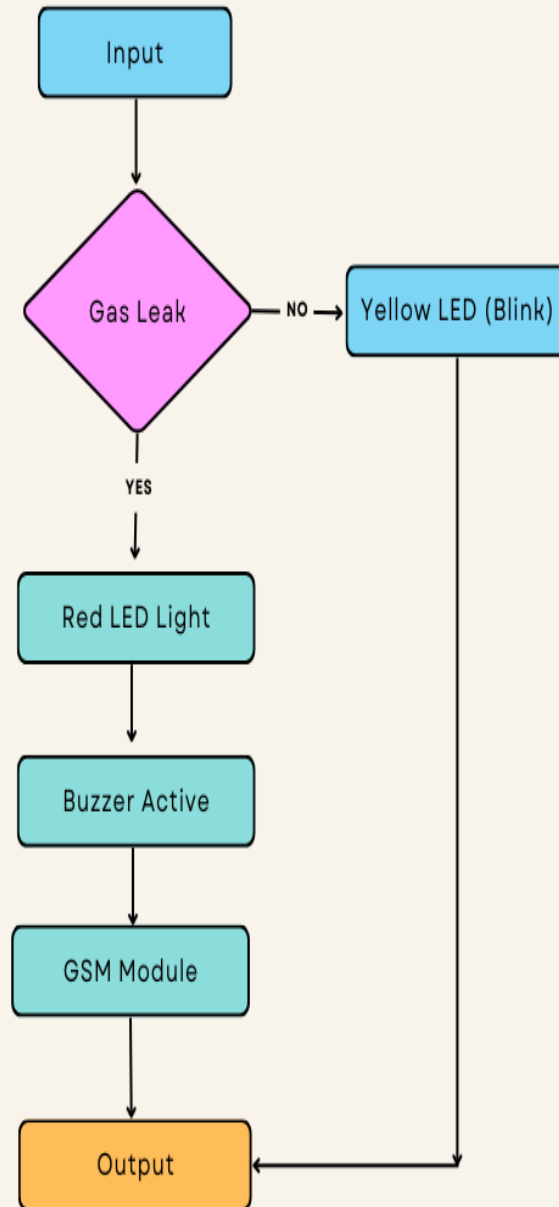
Non-Functional Requirements

Non-functional requirements "refer to behavioural properties that the system must have, such as performance and usability".

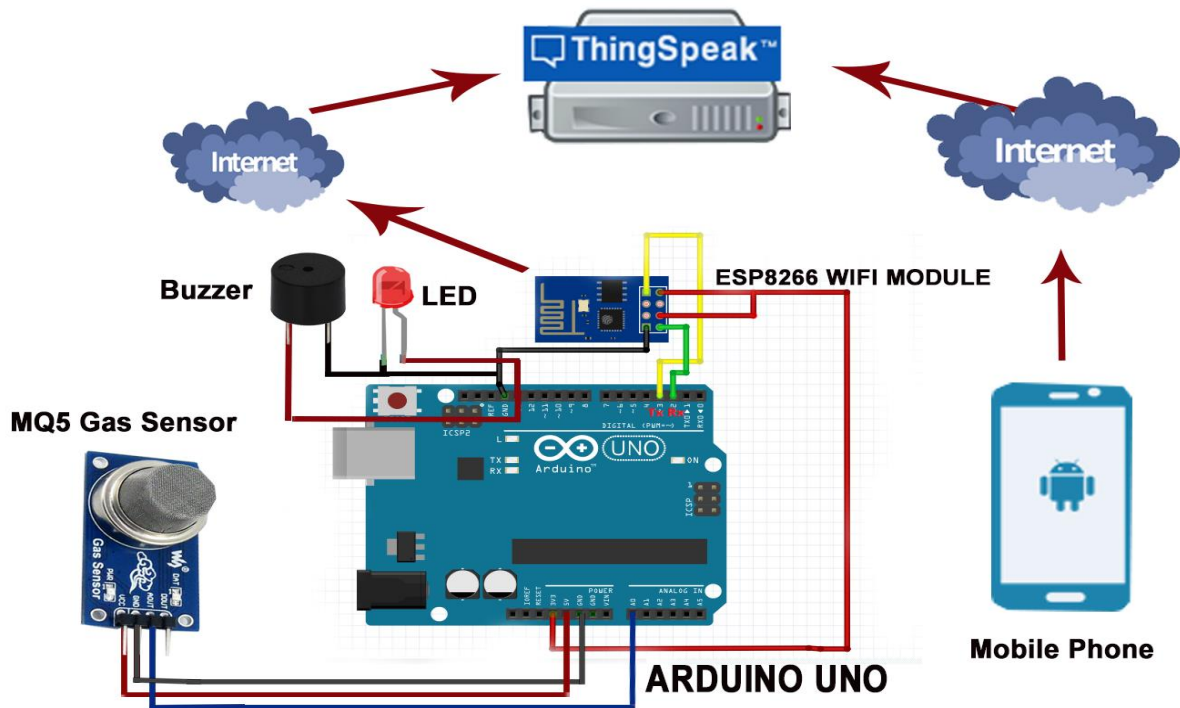
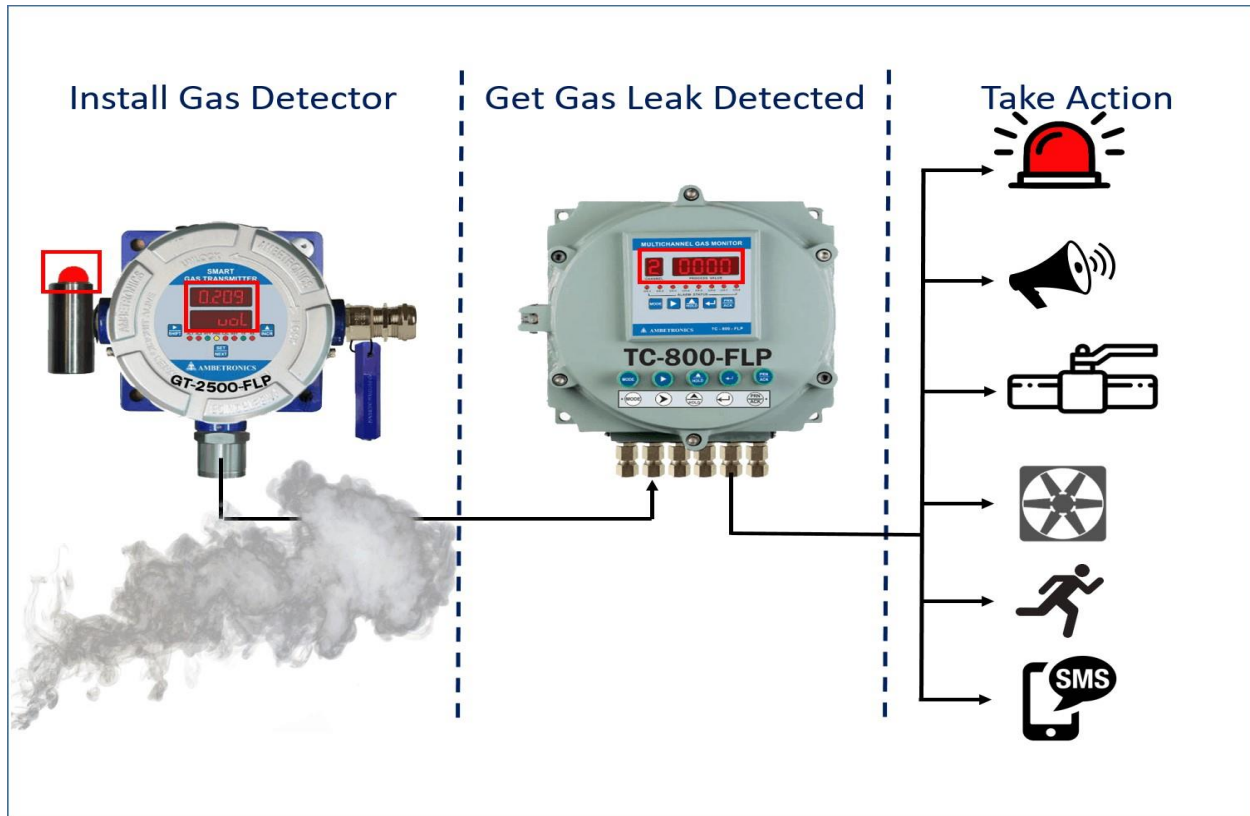
PROJECT DESIGN

Data Flow Diagrams

FLOWCHART : GAS LEAKAGE MONITORING AND ALERTING SYSTEM



Solution & Technical Architecture



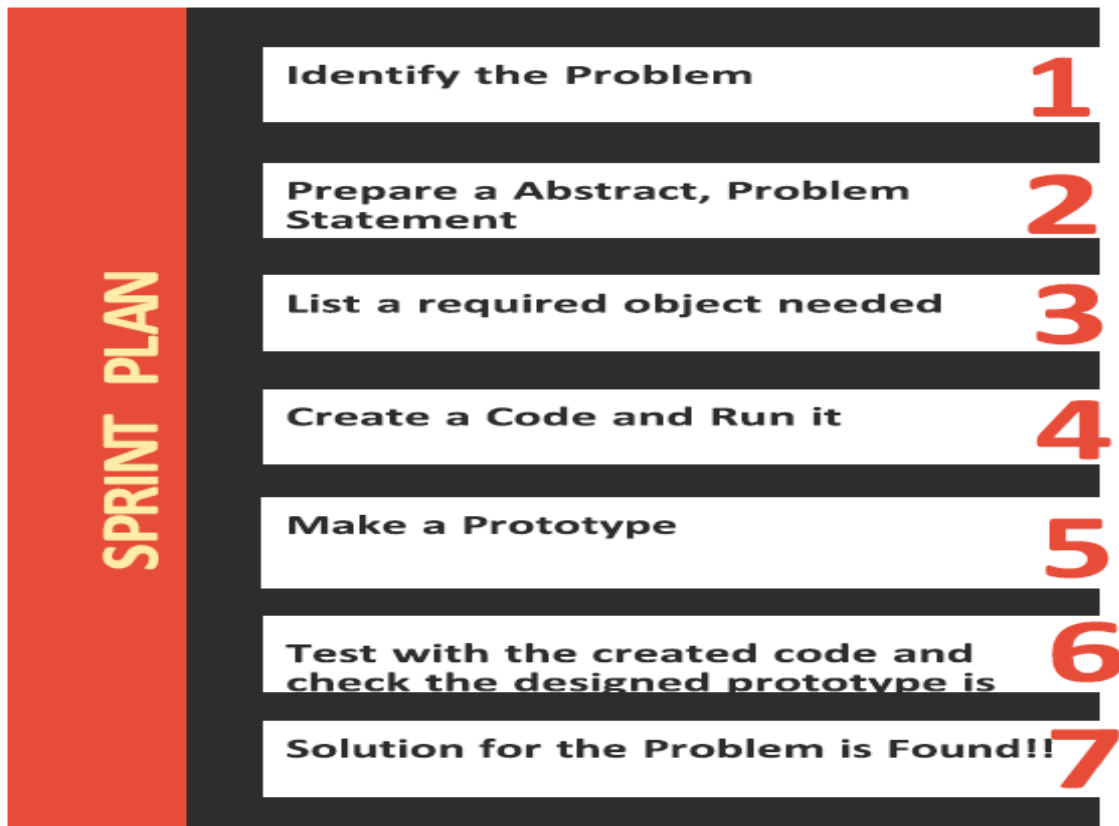
User Stories

Customer Journey Map

	STAGE 1	STAGE 2	STAGE 3	STAGE 4	STAGE 5
OBJECTIVES	Write a goal or activity	Gas leakage detection systems protect personnel and the environment from potentially hazardous exposure to gases.	The system comprises of sensors for detecting gas leak interfaced to microcontroller that will give an alert to user whenever there is a gas leakage, display warning information by using Liquid.	Gas Leak Detection System Gas leak detection is the process of identifying potentially hazardous gas leaks by sensors. These sensors usually employ an audible alarm to alert people when a dangerous gas has been detected.	An alarm management system represents the series of actions a system performs in an event of gas leakage.
NEEDS	Write a need you want to meet	Fire hazard prevention	Harmful gas detection	Oxygen level measurement	Prompt gas leak alerts
FEELINGS	Write an emotion you expect the customer to have	Happy about this solution	Embrassed on the solution and promoted the good words towards this project	Happy	Encouraging towards this project and giving good feedbacks.
BARRIERS	Write a potential challenge to your objective	Higher Officials	commercial companies	The gasses are toxic in nature, resulting in human unconsciousness and even death if consumed in larger quantities.	Moreover, gaseous blasts are another disaster that everyone - working in a factory or at home - would want to avoid at all costs!

PROJECT PLANNING & SCHEDULING Sprint Delivery Schedule

Dhineshkumar.R , Sundhareswaran.R, Gunasekaran.S ,Saravanakkumaar.S, Mohamedbasidh.S



CONCLUSION

After this project performance, can conclude that detection of the LPG gas leakage is incredible in the project system. Applicable usefully in the industrial and domestic purpose. In danger situations we are able to save the life by using this system. An alert is indicated by the GSM module. A sensor node senses gas like CO₂, oxygen, propane. The estimated range of transmission and consumption of power is obtained. The simple procedures and Arduino UNO Micro controller area used to build the sensor.

FUTURE SCOPE

For future work, these are number of suggestions that might be add to the system to upgrade it.

1. Discover other toxic gasses
2. Support other platforms such as IOS and windows phones.

APPENDIX

Source Code

```
#include <LiquidCrystal.h>
```

```
LiquidCrystal lcd(6, 7, 8, 9, 10, 11);
```

```
float gasPin = A0;
```

```
float gasLevel;
```

```
int ledPin = 2;
```

```
int buttonPin = 3;
```

```
int buzzPin = 4;
```

```
int buttonState;
```

```
int fan = 5;
```

```
void setup(){
```

```
    pinMode(ledPin, OUTPUT);
```

```
    pinMode(buttonPin, INPUT);
```

```
    pinMode(gasPin,INPUT);
```

```
    pinMode(fan,OUTPUT);
```

```
    Serial.begin(9600);
```

```
    lcd.begin(16, 2);
```

```
    lcd.setCursor(0,0);
```

```
    lcd.print(" Welcome");
```

```
    lcd.setCursor(0,2);
```

```
    lcd.print(" Youtube");
```

```
    delay(500);
```

```
    lcd.clear();
```

```
}
```

```
void loop(){
```

```
    // Read the value from gas sensor and button
```

```
    gasLevel = analogRead(gasPin);
```

```
    buttonState = digitalRead(buttonPin);
```

```

// call the function for gas detection and button work
gasDetected(gasLevel);
buzzer(gasLevel);
exhaustFanOn(buttonState);
}

// Gas Leakage Detection & Automatic Alarm and Fan ON
void gasDetected(float gasLevel){
  if(gasLevel >= 300){
    digitalWrite(buzzPin,HIGH);
    digitalWrite(ledPin,HIGH);
    digitalWrite(fan,HIGH);
    lcd.setCursor(0,0);
    lcd.print("GAS:");
    lcd.print(gasLevel);
    lcd.setCursor(0,2);
    lcd.print("FAN ON");
    delay(1000);
    lcd.clear();
  }else{
    digitalWrite(ledPin,LOW);
    digitalWrite(buzzPin,LOW);
    digitalWrite(fan,LOW);
    lcd.setCursor(0,0);

```



```
    lcd.print("GAS:");
    lcd.print(gasLevel);
    lcd.setCursor(0,2);
    lcd.print("FAN OFF");
    delay(1000);
    lcd.clear();
}
}
//BUZZER
void buzzer(float gasLevel){
if(gasLevel>=300)
{
    for(int i=0; i<=30; i=i+10)
    {
        tone(4,i);
        delay(400);
        noTone(4);
        delay(400);
    }
}
}
// Manually Exhaust FAN ON
void exhaustFanOn(int buttonState){
    if(buttonState == HIGH){
```

```
digitalWrite(fan,HIGH);  
lcd.setCursor(0,0);  
lcd.print("Button State:");  
lcd.print(buttonState);  
lcd.setCursor(0,2);  
lcd.print("FAN ON");  
delay(10000);  
lcd.clear();  
}  
}
```

GitHub & Project Demo Link

Git hub Link:

<https://github.com/IBM-EPBL/IBM-Project-34277-1660233725>

Project Demo Link:

<https://www.tinkercad.com/things/48zBoJwvVYs>