

D31 Internal Sample inspection/ Dimensional Repor	BST Internal Sample Insp	ection/Dimensional Repor
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Part Number 20000 2044 1
Description MG (10P) x 12MM LG SET CAP SCREW
Batch Number: Q 1402 Batch Qty: 50 SHE No: NA
,
BST Reference S - 151 379
Drawing Number/Specification150 4762

FEATURE		SPECIFI	CATION	ACTUAL	ACCEPTED
THI)	MG x 1	.0 69	TO GAUGE	
(G			12.35	11.97	/
HO I	DIA	9. 48	10.00	9.90	
НО	HI	5.4	6.00	5.93	
SKI	AF	5	nom.	OK TO SPEC	. /
SKI	D	3	miu.	3.11	
WALL		2.3	mu.	2.67	
Additional cor	mments	**			7

Customer BAND 001 Accepte	edRejected	
Inspected by M. CI CHA Signed.	C'cha	.Date 21 10 16

Description: Mb (1.0P) x 12 mm L9 SKT CAP SCREW BST Ref :- S - 151379 - 1 Revision :-Matl Spec :- M30207 Date: 24-10-16 Range: 35 HRC MAX Temp:- 20.65°C



Daily Calibration :-

ZWICK/ROELL ZHR 165171 MACHINE NUMBER 8, DIAMOND INDENTER NUMBER 142041

BALL NUMBER 16642, BALL HOLDER NUMBER 27891

					EK 10042, DA				
Serialis	sed :			$\overline{}$	Signed :-				
item No	Hardness Result	Item No	Hardness Result	Item No	Hardness Result	Item No	Hardness Result	Item No	Hardness Result
1	28	31		61		91		121	
2	27	32		62		92		122	
3	28	33		63		93		123	
4		34		64		94		124	
5		35		65		95		125	
6		36		66		96		126	
7		37		67		97		127	
8		38		68		98		128	
9		39		69		99		129	
10		40		70		100		130	
11		41		71		101		131	
12		42		72		102		132	
13		43		73		103		133	
14		44		74		104		134	
15		45		75		105		135	
16		46		76		106		136	
17		47		77		107		137	
18		48		78		108		138	
19		49		79		109		139	
20		50		80		110		140	
21		51		81		111		141	
22		52		82		112		142	
23		53		83		113		143	
24		54		84		114		144	
25		55		85		115		145	
26		56		86		116		146	
27		57		87		117		147	
28		58		88		118		148	
29		59		89		119		149	
30		60		90		120		150	