



CERTIFICATE

No. A/17-640186

Rev 00

Date 2017-02-23

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INSPECTION CERTIFICATE acc to
EN 10204 3.1

Bandak Lunde AS
Hantovegen 328
3825 LUNDE I TELEMAR
NORWAY

INSPECTION STAMP
QA-TUBE

Customer References 824293/ 407714 125-06911 SVERDRUP S		Sandvik References Order No. Subs No. ABSMT Dispatch note 470082 625162 39775/54 ABSMT No. C.Code 300-59420 64																																																												
Material description SEAMLESS STAINLESS COLD FINISHED TUBE IN METRIC SIZES Steel making process Electric furnace		Steel/material Designations Sandvik W.nr 3R60 1.4435 DIN EN no X 2 CRNIMO 18 14 3 1.4435																																																												
Technical requirements DIN 17458 Testing class 1 PED 2014/68/EU EN 10216-5 TC1 NACE MR0175/ISO 15156-3:2015																																																														
EXTENT OF DELIVERY <table border="1"> <thead> <tr> <th>It</th> <th>Product designation</th> <th>Heat</th> <th>Lot</th> <th>Pieces</th> <th>Kg</th> <th>M</th> </tr> </thead> <tbody> <tr> <td>01</td> <td>TST-3R60-60.3-2 60.30 X 2.00</td> <td>545517</td> <td>57726</td> <td>10</td> <td>183.0</td> <td>61.58</td> </tr> <tr> <td colspan="4">Total</td> <td>10</td> <td>183.0</td> <td>61.58</td> </tr> </tbody> </table> <p>Tolerances according to EN ISO 1127: D3/T3</p>				It	Product designation	Heat	Lot	Pieces	Kg	M	01	TST-3R60-60.3-2 60.30 X 2.00	545517	57726	10	183.0	61.58	Total				10	183.0	61.58																																						
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Quality assurance - Lars-Åke Bergqvist / QA-manager MTC Service / Certificates																																																														


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Hardness test

	Min	Max	Avg
Lot	HRB	HRB	HRB
57726	73	73	73

Following controls/tests have been satisfactorily performed:

- Flaring test
- PMI-test.
- Intergranular corrosion test acc. to EN ISO3651-2, Method A.
- Leak test: Eddy current test acc to EN ISO 10893-1
- Visual inspection and dimensional control.

Heat Treatment:

Solution annealed and quenched.

Marking:

SANDVIK 3R60 EN 10216-5 TC1 EN 1.4435 CFD 60.30 X 2.00 MM HT 545517 SS LOT 57726 *QA-TUBE*

The raw material is free from radioactive contamination.

Material free from mercury contamination.

Approved acc. AD 2000-Merkblatt W0 and certified acc. to Pressure Equipment Directive (2014/68/EU, Annex 1 para 4.3) by TUEV NORD; notified body, reg.no. 0045.

The number of tests are based on the size of the manufacturing lot before cutting to finished lengths.

The delivered products comply with the specifications and requirements of the order.

The material is manufactured according to a Quality system, approved and registered to ISO 9001:2008.

No unauthorized alterations. The contents of this Inspection Certificate may not be modified or revised in any way without the prior written approval of AB Sandvik Materials Technology. Unauthorized alterations to the Inspection Certificate, including introduction of false, fictitious or fraudulent statements or entries, may be punishable by fines, imprisonment, or both. This Inspection Certificate may be copied only in the manner and for the purposes specified in Section 6 of EN 10204:2004. Contravention of this notice will be prosecuted to the fullest extent of applicable law.

The certificate is produced with EDP and valid without signature.