



REDUNDANCY COMMUNICATION INTOUCH

Revision : 00

Last Modified : 02-FEB-2024

S7-400 & S7-400H - REDUNDANCY COMMUNICATION WITH INTOUCH

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INTRODUCTION :

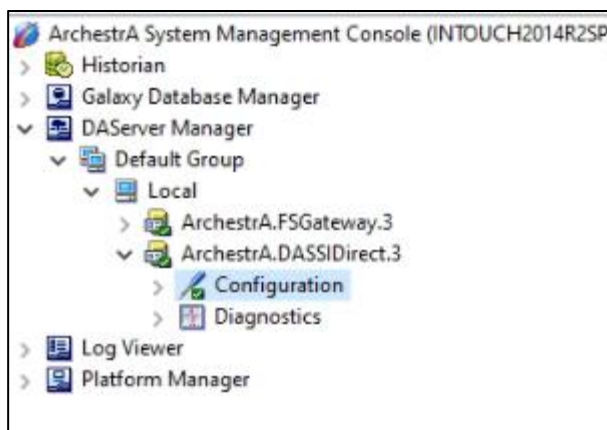
- ✧ The purpose of this document is to explain S7-400 & S7-400H (REDUNDANCY) communication with intouch.
- ✧ To communicate S7-400 & S7-400H with intouch, we required a driver named DASSIDirect.
- ✧ Basically, we use System Management Console (SMC) for communicating with PLC.
- ✧ Install the driver using setup.exe (link given below) and automatically, it will reflect in the System Management Console (SMC).

DRIVER PATH :

\\icp-backup\\Softwares\\Wonderware\\Intouch\\DASSIDirect_3.0_SP1

SMC CONFIGURATION:

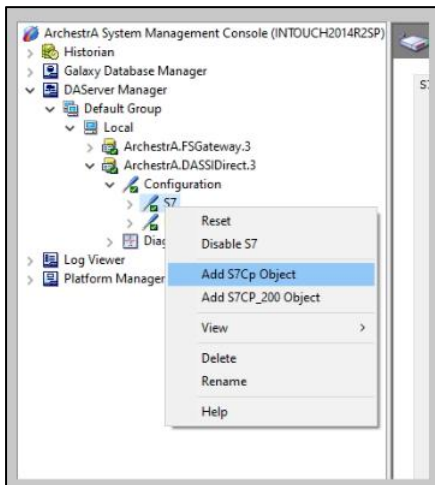
- ✧ After installing the driver, go to Start --> System Management Console --> DAServer Manager --> Default Group --> Local --> ArchestrA.DASSIDirect.3 --> Configuration --> S7



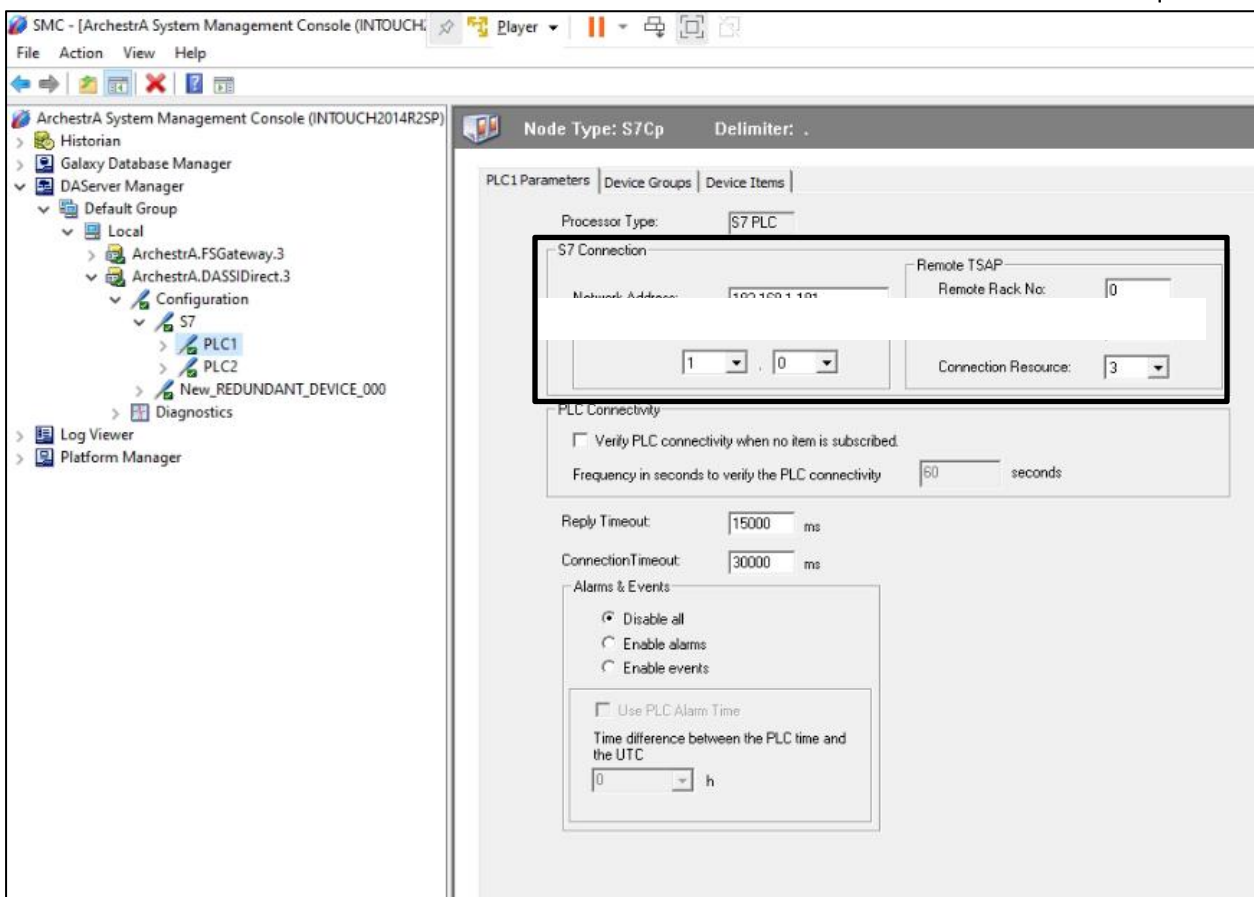
SMC CONFIGURATION – S7400 (PRIMARY):

✧ Right Click S7 --> Add S7Cp Object --> Define name for first PLC (Primary).

// Here I mentioned as PLC1.



✧ Select PLC1 --> Under PLC1 Parameters --> Enter Network address and Remote TSAP as required.





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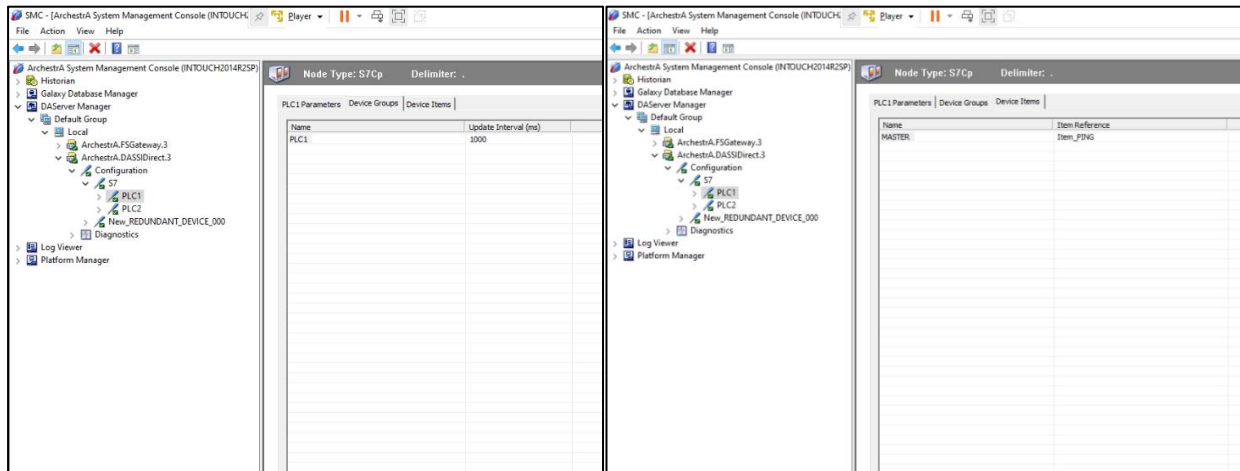
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✧ Under Device groups, right click to add name. //Here I mentioned as PLC1

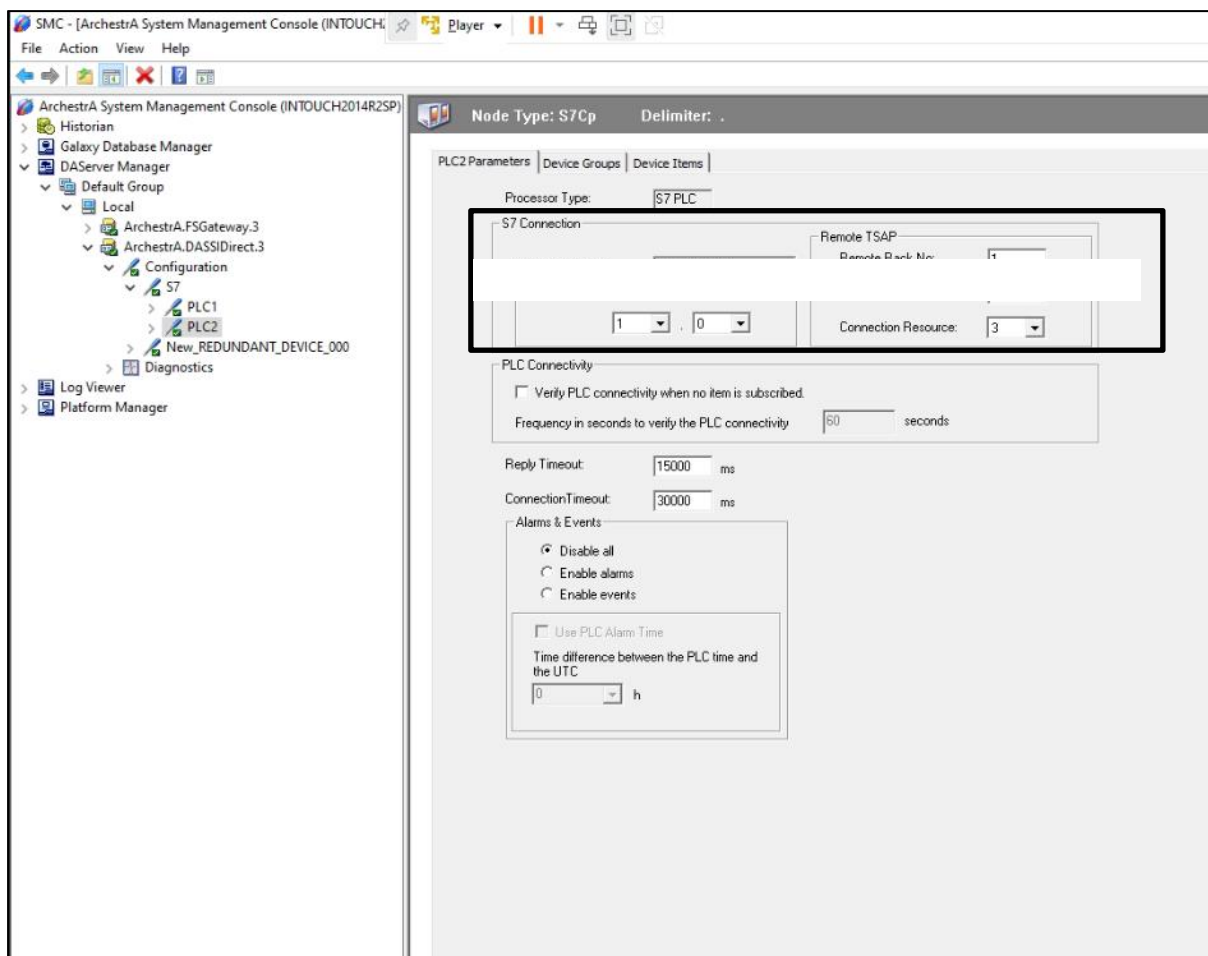
✧ Under Device items, right click to add name.

//Here I mentioned as MASTER . Item Reference as ' Item_PING'



SMC CONFIGURATION – S7400H (SECONDARY):

- ✧ Right Click S7 --> Add S7Cp Object --> Define name for secondary PLC (Redundant).
// Here I mentioned as PLC2.
- ✧ Select PLC2 --> Under PLC2 Parameters --> Enter Network address and Remote TSAP as required.



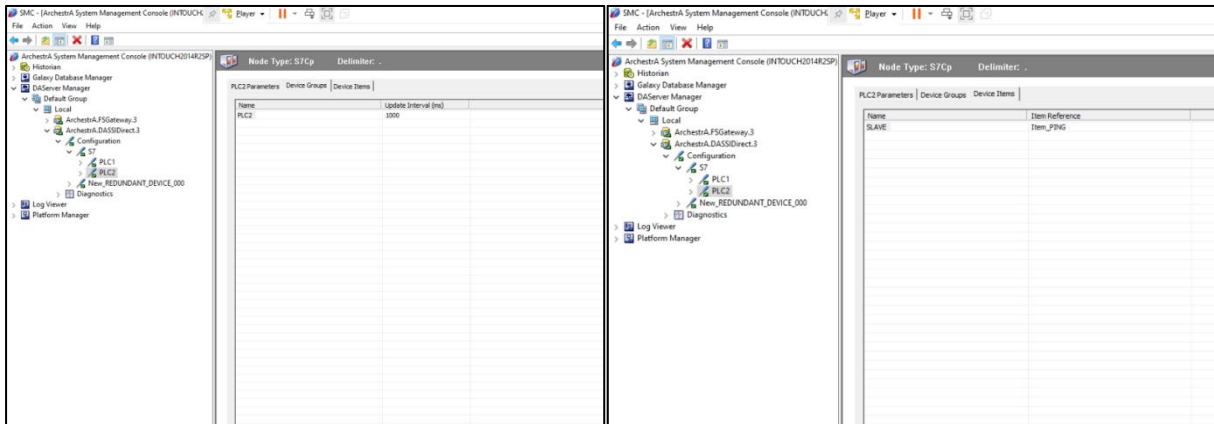


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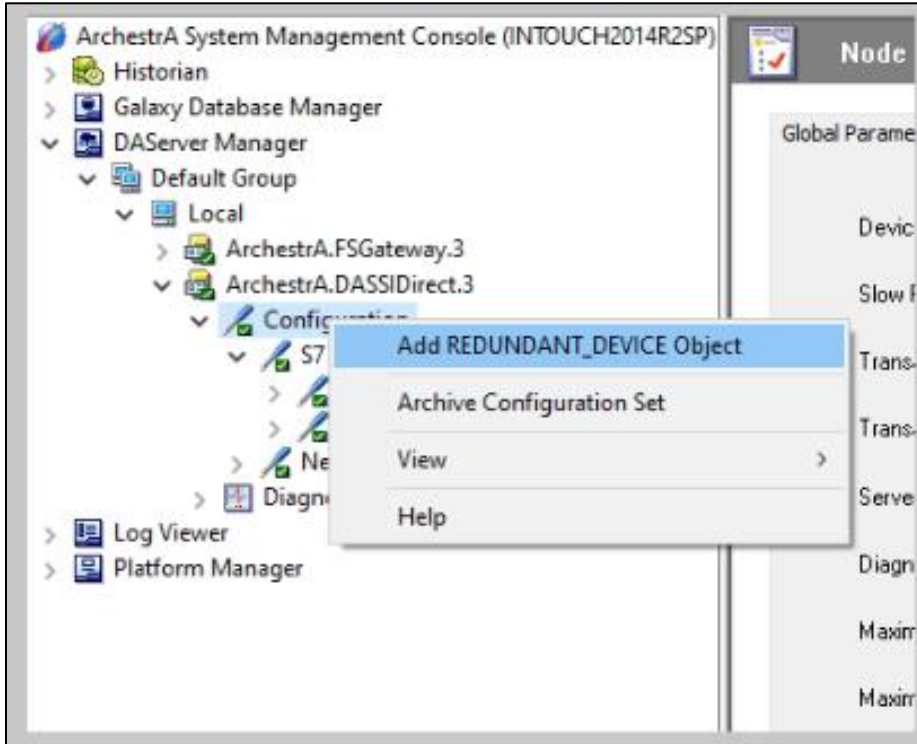
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- ✧ Under Device groups, right click to add name. //Here I mentioned as PLC2
- ✧ Under Device items, right click to add name.
//Here I mentioned as SLAVE . Item Reference as ' Item_PING'

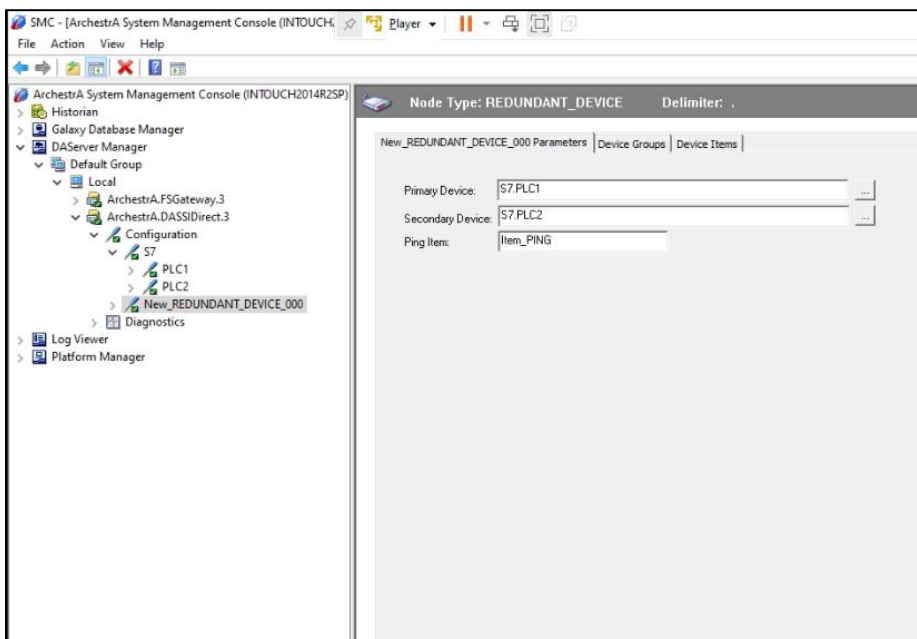


SMC REDUNDANCY CONFIGURATION :

- ✧ Right Click Configuration --> Add REDUNDANT_DEVICE Object



- ✧ Under New_REDUNDANT_DEVICE_000 Parameters enter Primary Device, Secondary Device & Ping item.



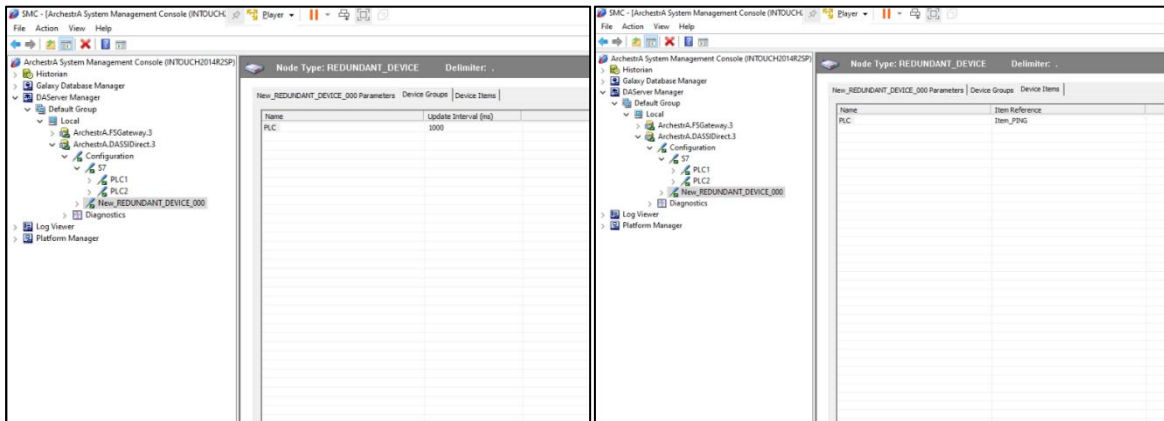


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- ✧ Under Device groups, right click to add name. //Here I mentioned as PLC
- ✧ Under Device items, right click to add name.
//Here I mentioned as PLC . Item Reference as ' Item_PING'





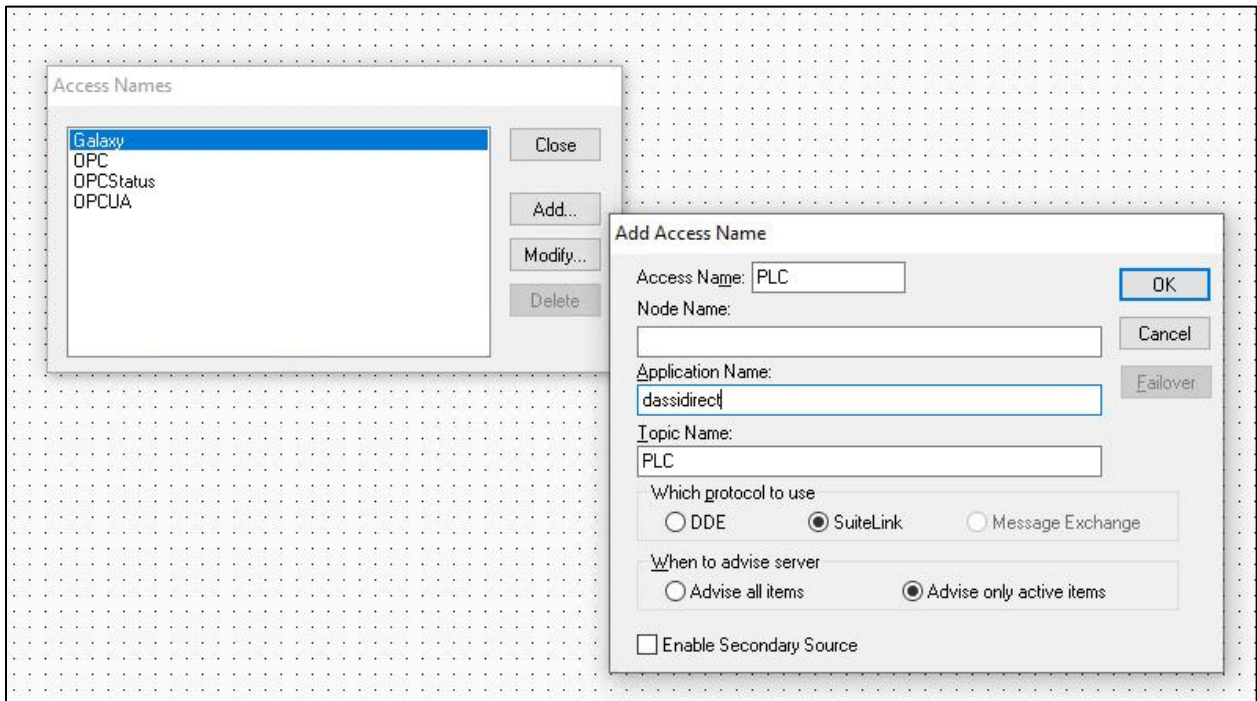
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INTOUCH CONFIGURATION :

- ✧ Open Intouch and Special --> Access Names --> Add
- ✧ Access name should be the name of the device group configured in SMC Redundancy Configuration **//PLC**
- ✧ Application name should be the driver's name **//dassidirect**



- ✧ While creating tag dictionary use the Access Name as ' PLC '.



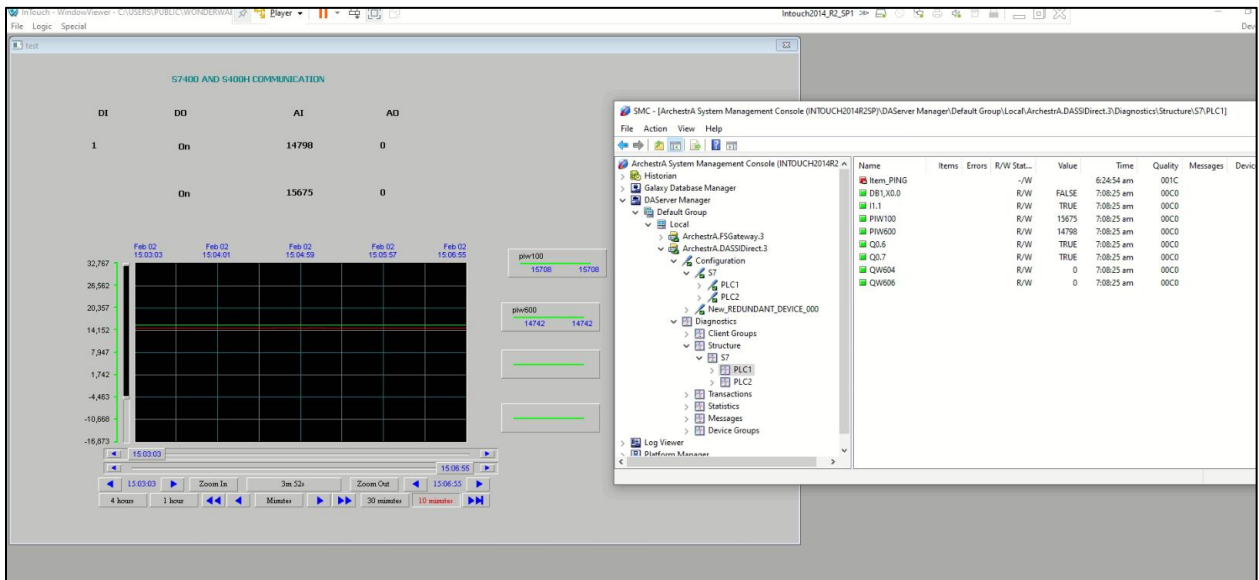
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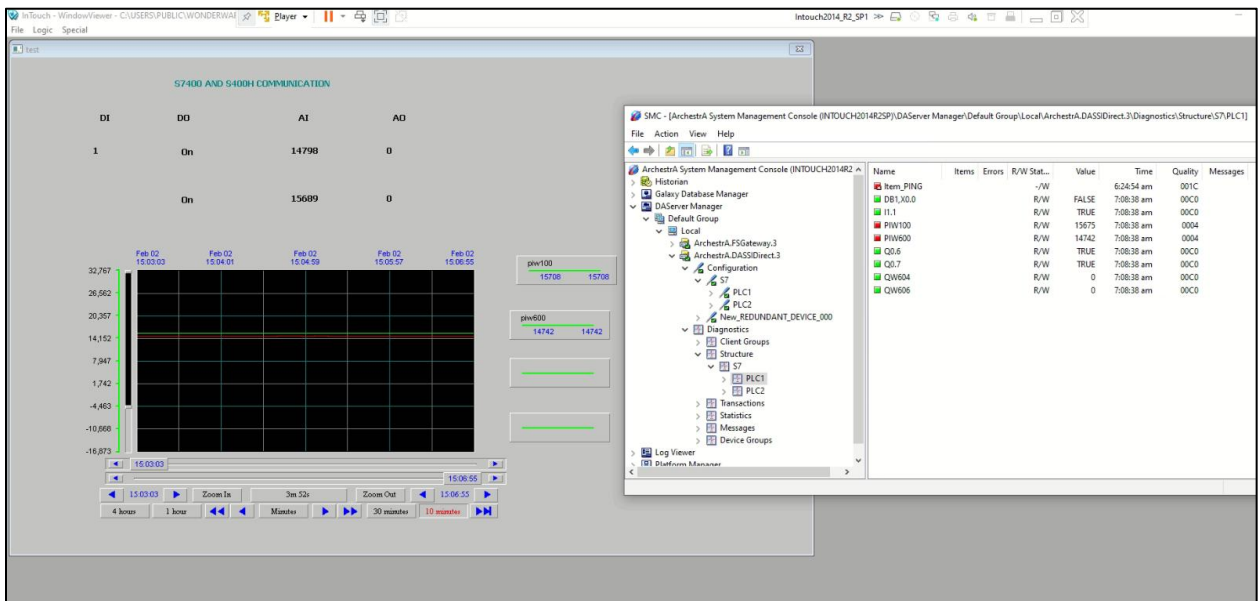
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TEST CASE :

- ❖ Here, PLC1 is the master, and the values are communicating.



- ❖ Now, PLC1 is stopped, and the values are stored in the last value. See the error code.





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- ❖ After PLC1 is stopped, PLC2 acts as the master, and the values are communicated without any data loss.

