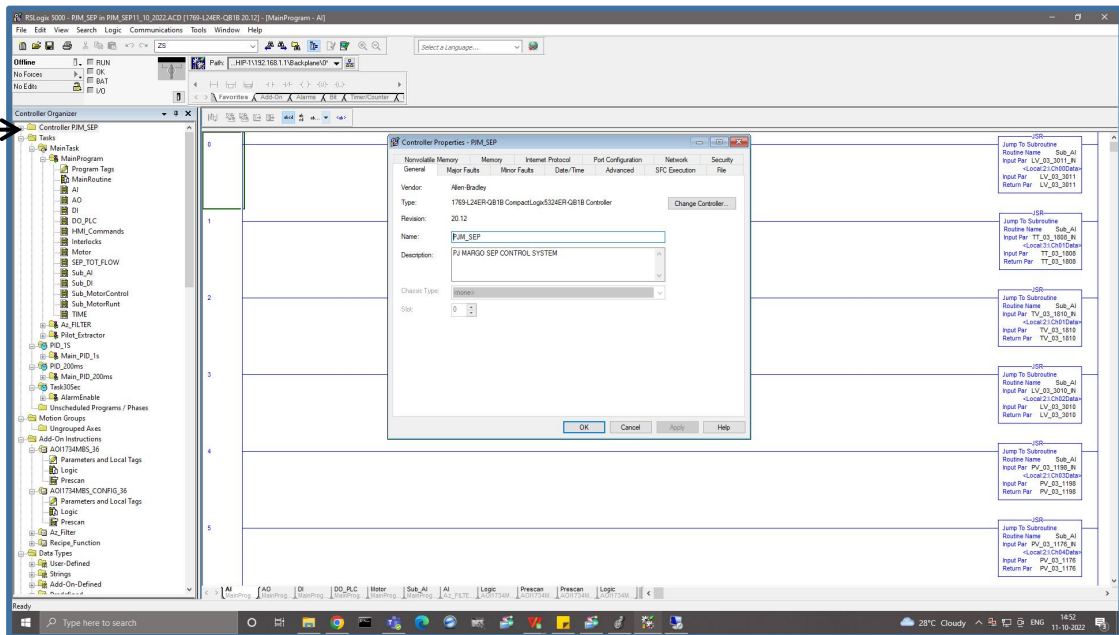
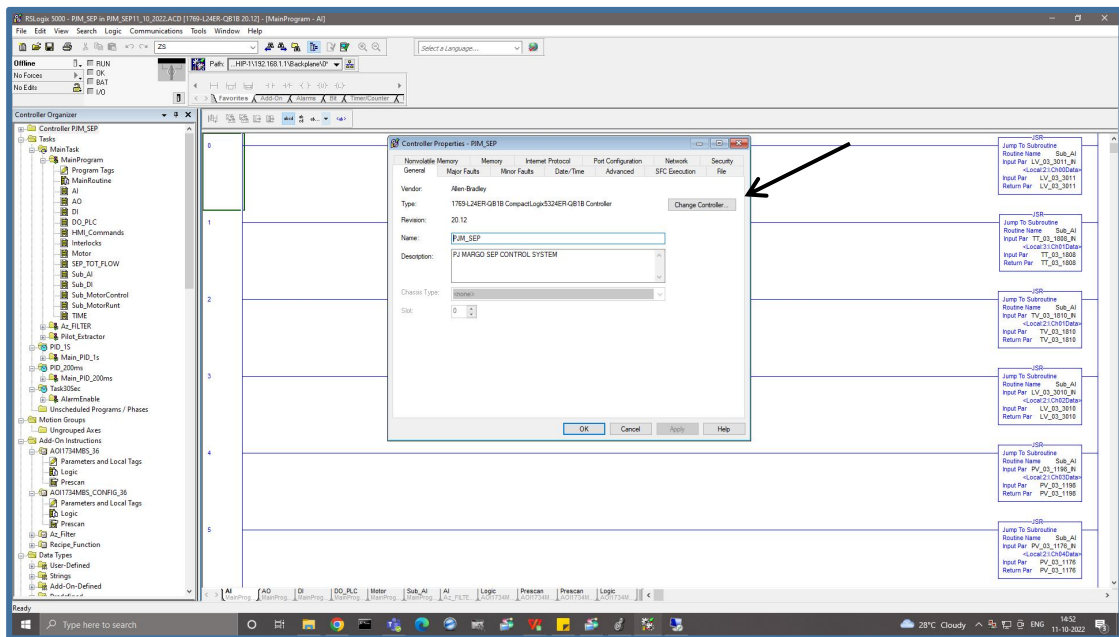


CHANGING THE CONTROLLER AND CONVERTING THE PROGRAM FROM VERSION 20.01 (RSLOGIX 5000) TO VERSION 34.00 (STUDIO 5000)

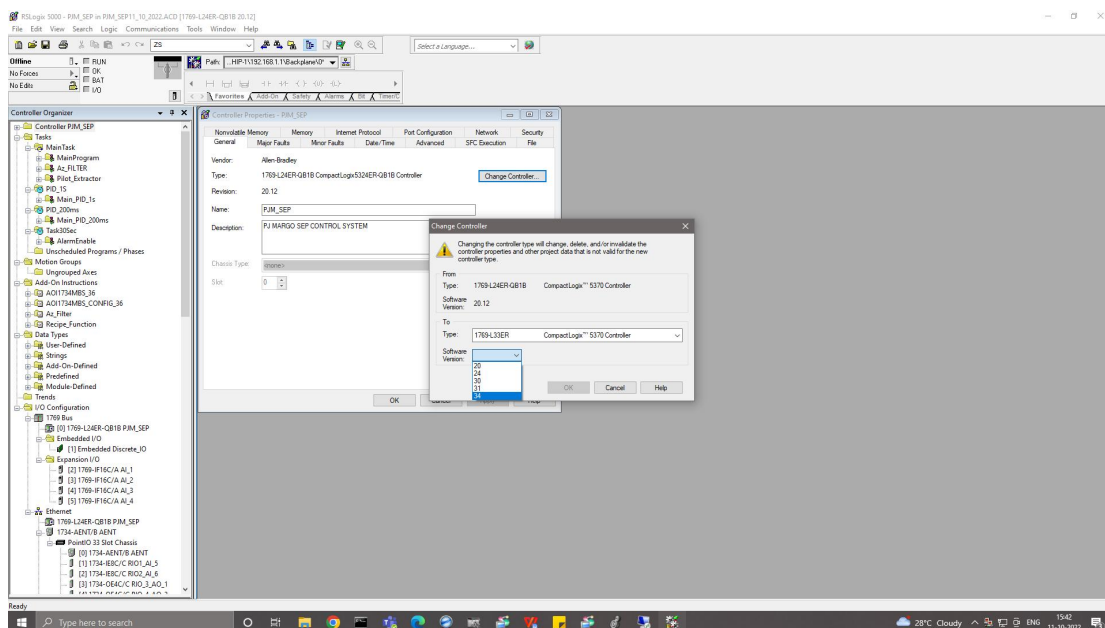
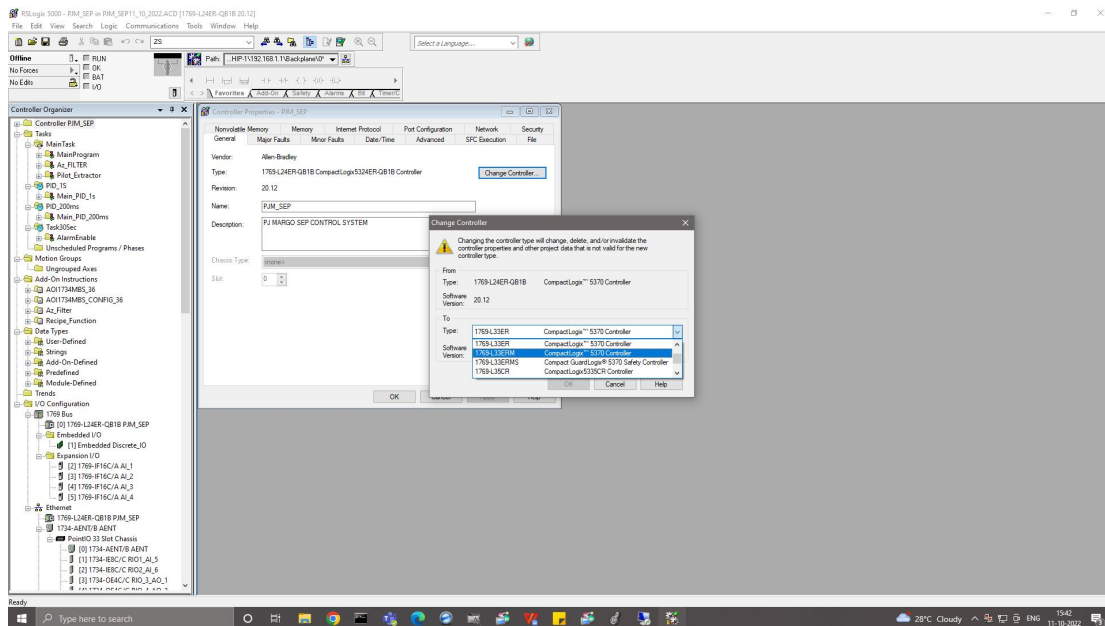
- Double clicking the controller, Controller Properties pop up screen will appear.



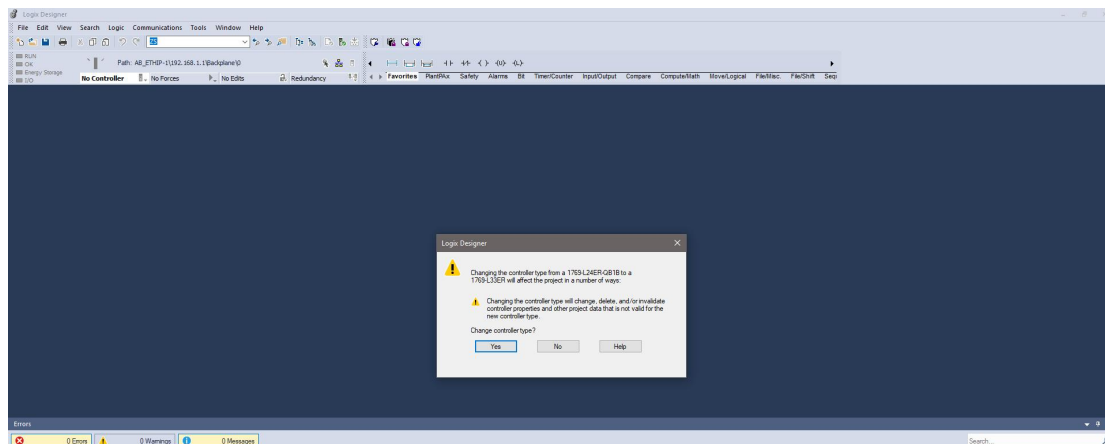
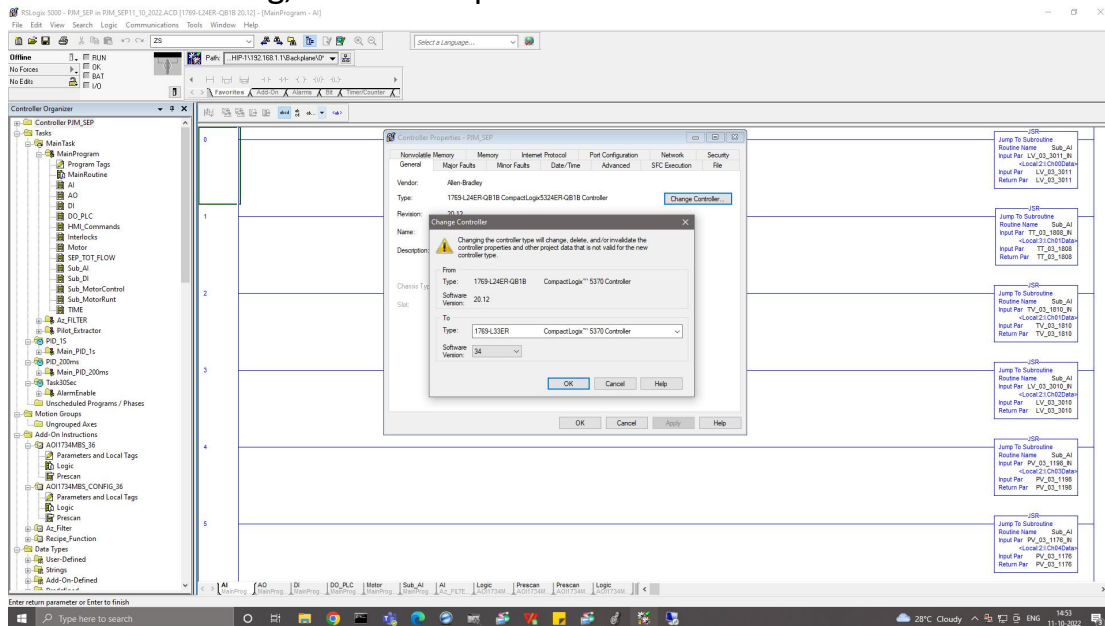
- Select change controller



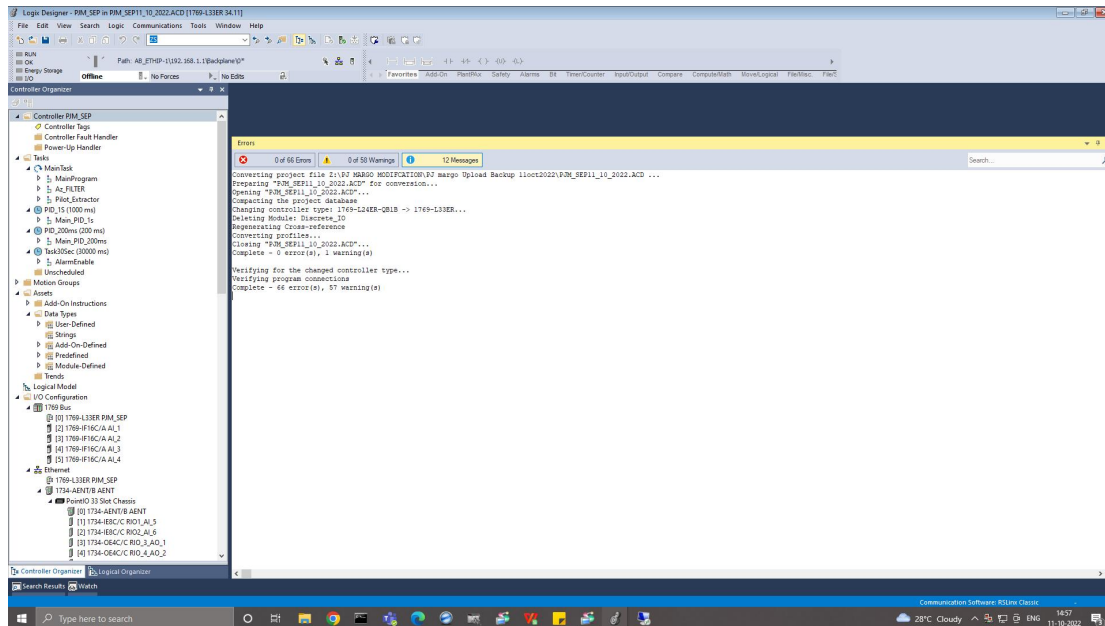
- Choose the controller to be changed as well as the required version.



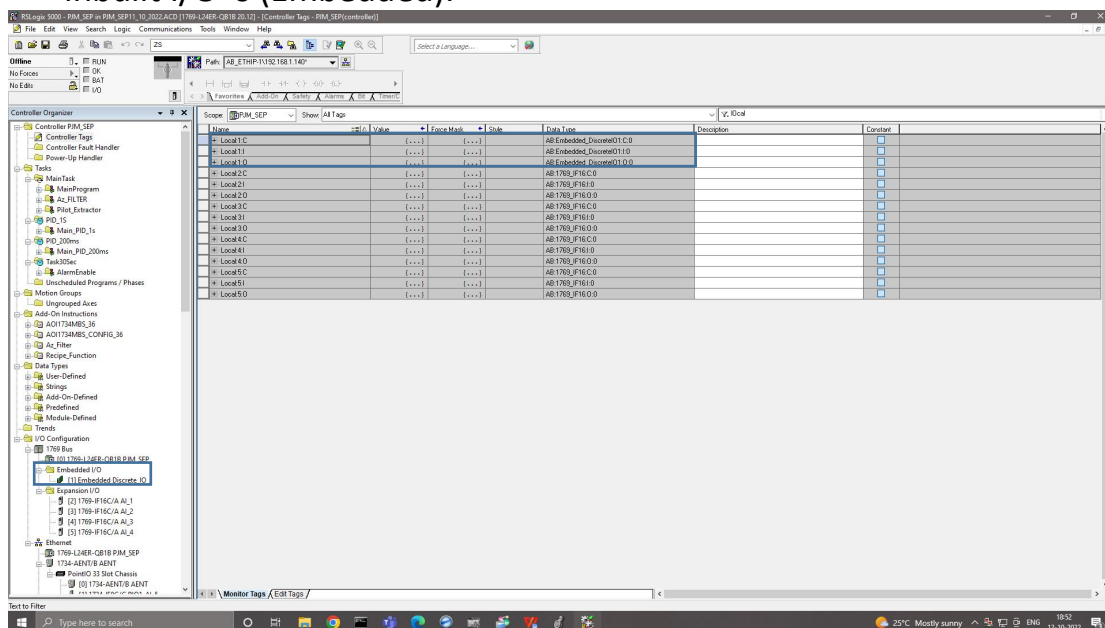
- After choosing, Click OK to proceed.



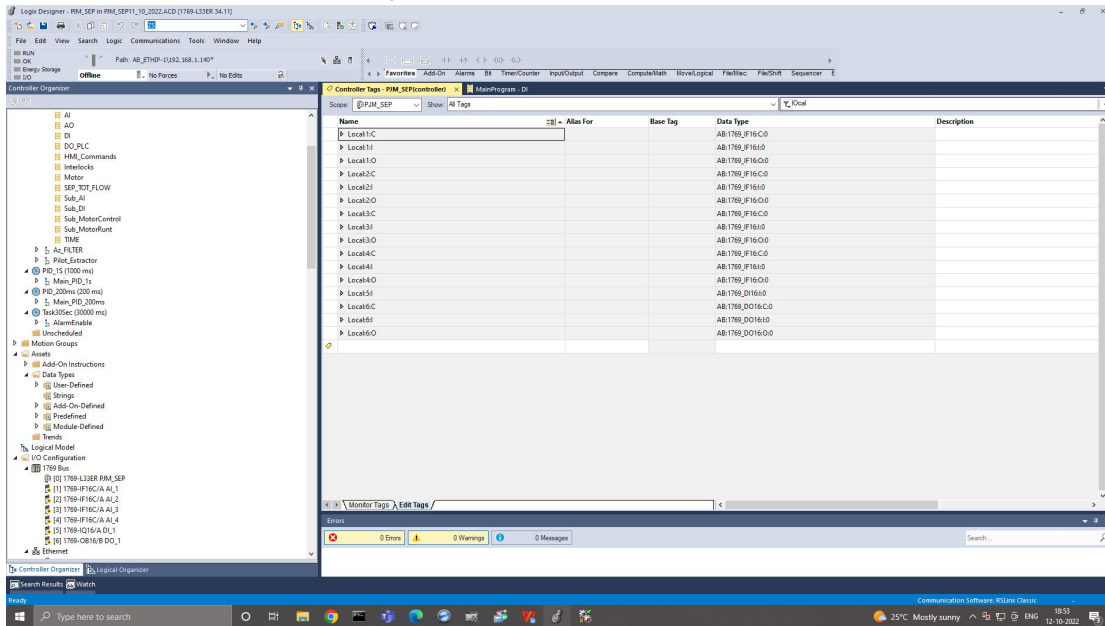
- Give yes to change the controller and now the program is converted into version 34.



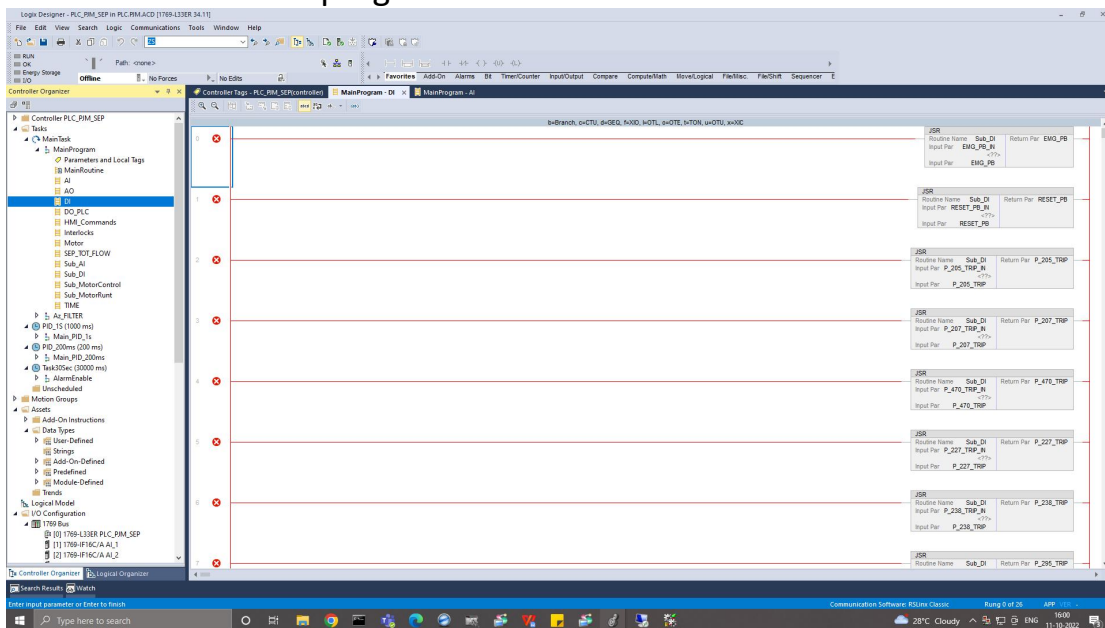
- Some errors came because in the previous controller there was inbuilt I/O 's (Embedded).



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- (Old program - Rs logix)

[illegible]

- (Converted program - Studio 5000)

We added the required I/O cards and updated the alias tag.

- Now all the errors are solved and the program is successfully migrated.

