



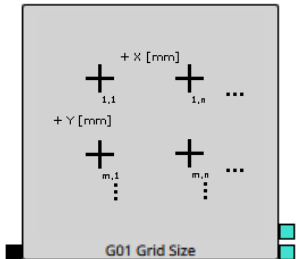
Precitec Macro Documentation

05 Grid Size

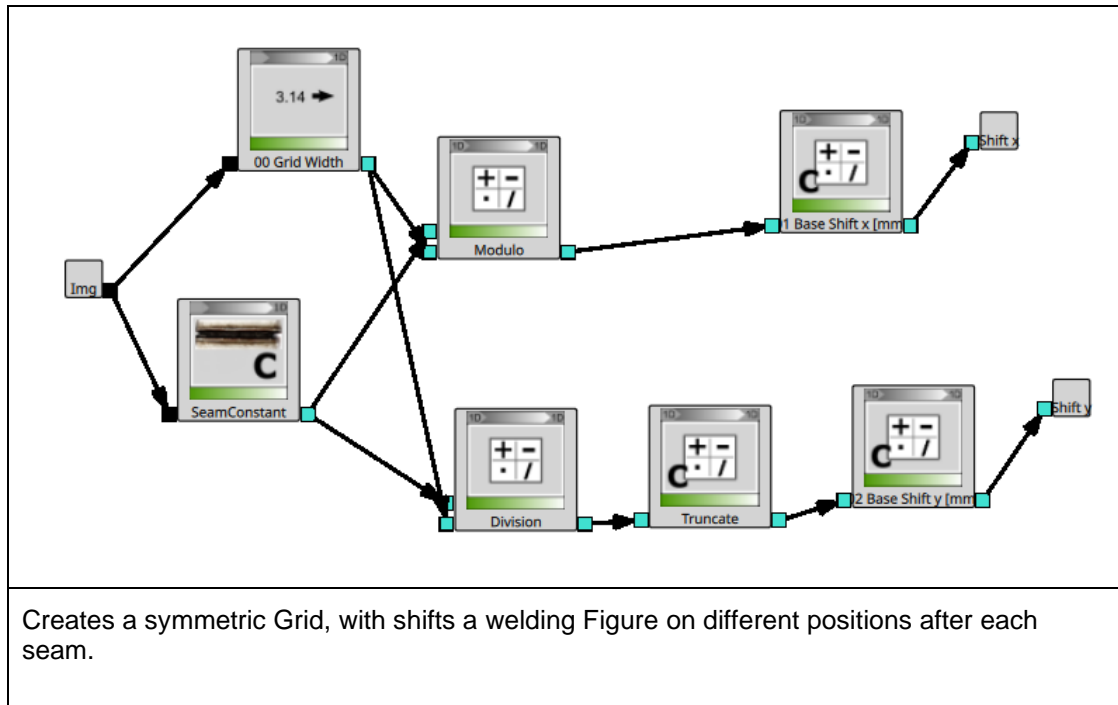
■ Changelog

Date	Version	Autor	Tested on	Description
2023-03-03	A	Abt	5.19.13	New documentation

■ Description

 <p>The diagram shows a grid with four points marked with crosses. The top-left point is labeled '1,1', the top-right is '1,n', the bottom-left is 'm,1', and the bottom-right is 'm,n'. Above the top row is the label '+ X [mm]' and to the left of the left column is '+ Y [mm]'. Below the grid is the text 'G01 Grid Size'. There are small colored squares (black, red, green) at the corners of the grid area.</p>	<p>Turns user Parameter into constant value data stream.</p> <p>I1: lmg</p> <p>O1: Shift x</p> <p>O2: Shift y</p>
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■ Macro structure



■ Parameter

NAME	VALUE	Description	UserLevel
00 Grid Width → Number	1	Grid Width	Operator
01 Base Shift x [mm] → Number	255	Base Shift in x [mm]	Operator
02 Base Shift y [mm] → Number	None	Base Shift in y [mm]	Operator