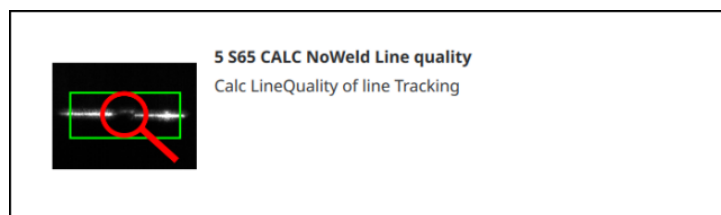


5 - S65 CALC NoWeld Line quality

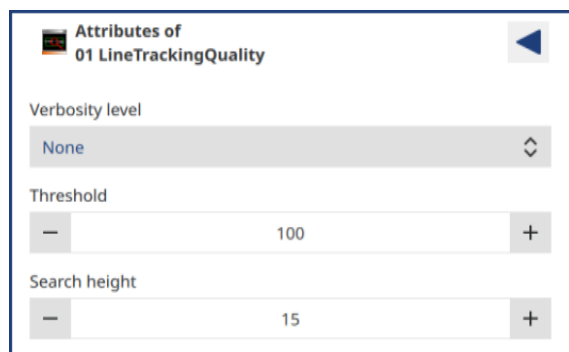
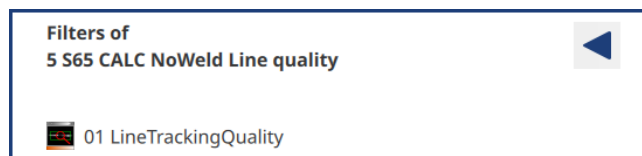
■ Description

Check for "No Weld" out of the laser line.

■ Icon



■ Parameters



Parameter	Comment
Verbosity level	Selection of verbosity level. Larger verbosity levels offer more overlay information.

Threshold	Max. allowed laser line intensity for a "no weld" condition in the found seam area. [Greylevel]
Search height	Measurement area for "no weld" condition above and below the found laser line shape inside the found seam area. [Pixel]



■ Measured values for plotter

726		Bad Penetration Multi
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■ Subgraphs interface

IN bridges

OUT bridges

 image	ROI penMulti		
 value	ROI grey valid		

■ Graph block diagram

