

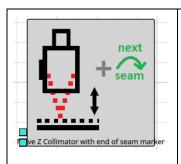
### Precitec Macro Documentation

# 04 Move Z Collimator with end of seam marker

## Changelog

Date	Version	Autor	Tested on	Description
2022-06-21	А	Wre	5.16.16	New documentation

#### Description



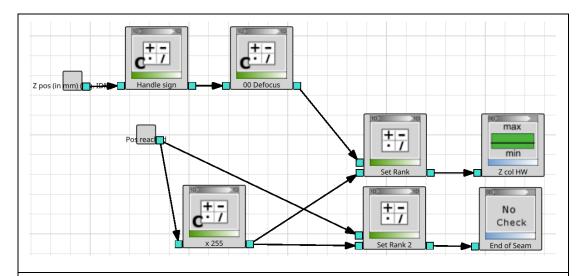
Moves Z collimator to input target position when X/Y position is reached.

I1: Z Position in mm

I2: Position reached (e.g. from Macro "04 Move Scanner to Position")

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#### Macro structure



Moves the Z collimator to the target position when the Position reached Signal is high.

Sends end of seam marker after Position is reached.

Possible to enter a Defocus value for the Z collimator.

#### Parameter

NAME	VALUE	Description	UserLevel
00 Defocus → Value	0	Defocus value for the ScanMaster (in mm)	Operator

2 von 2 © Precitec