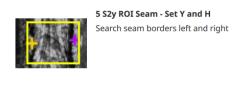


## 5 - S2y ROI Seam - Set Y and H

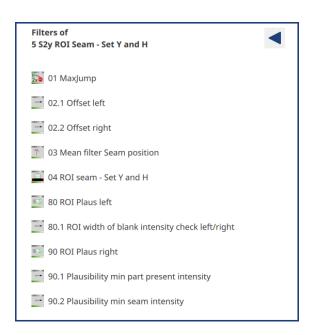
#### Description

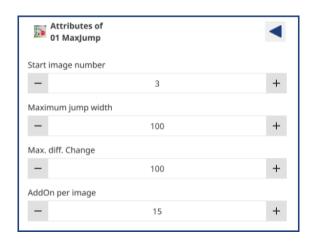
Searches a ROI (Region Of Interest) for further grey image analysis.

#### Icon



#### Parameters





Parameter	Comment		
Start image number	The image number, when the filter becomes active. Value must be 2 or bigger, because at least one value must exist for the filter.		
Maximum jump width	Max. allowed (horizontal) change of the seam border <b>positions</b> . If the difference on the left side positions and/or the right side positions is bigger, the old left/right position values are used. [Pixel]		
Max. diff. Change	Maximum allowed change of the (horizontal) <b>distance</b> of the two values, which is the seam width. If the change is bigger, the old left/right seam position values are used.  [Pixel]		
AddOn per image	If one or both seam border positions exceed the allowed "Maximum jump width" or the position distance exceeds the "Max. diff. Change", the actual values of "Maximum jump width" and "Max. diff. Change" are both increased by "AddOn per image".  If both seam border positions and the change of the position distance are all OK, the value for "Maximum jump width" and "Max. diff. Change" are both reset to their given parameter values.  [Pixel]		

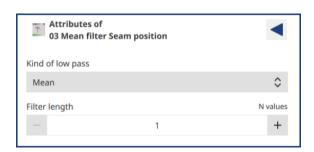


Parameter	Comment
Number	Shifts the left ROI border rightward. [Pixel]

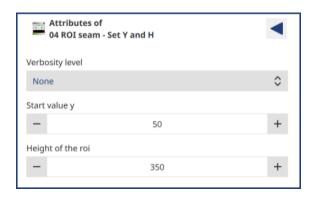




Parameter	Comment	
Number	Shifts the right ROI border leftward. [Pixel]	



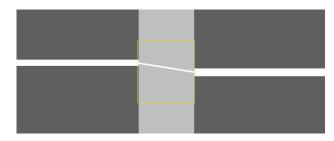
Parameter	Comment	
Kind of low pass	Algorithm to filter the found seam positions:  • Mean  • Median  • Minimum  • Maximum	
Filter length	This smoothens the "expected" seam position, which will be used for the next image as a prediction. [Images]	



Parameter	Comment	
Verbosity level	Selection of verbosity level. Larger verbosity levels offer more overlay information.	
Start value y	Upper border of ROI. [Pixel]	
Height of the roi	Height of ROI. [Pixel]	

#### Verbosity example:

The yellow rectangle shows the found ROI for further seam analysis.





Parameter	Comment	
Verbosity level	Selection of verbosity level. Larger verbosity levels offer more overlay information.	

### Verbosity example:

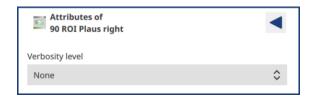
The magenta rectangle shows the ROI on the left side blank where the intensity is checked.







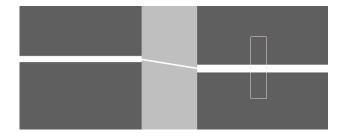
Parameter	Comment	
Number	Width of the ROI where to check the intensity on the blanks. [Pixel]	



Parameter	Comment	
Verbosity level	Selection of verbosity level. Larger verbosity levels offer more overlay information.	

#### Verbosity example:

The magenta rectangle shows the ROI on the right side blank where the intensity is checked.





Parameter	Comment	
Number	Min. necessary intensity level to decide if the ROI is on blank or outside. [Greylevel]	



Parameter	Comment	
Number	Min. necessary intensity level to decide if "on seam" or outside to measure the notch size. [Greylevel]	

#### Measured values for plotter

557	0/1	Plausibility light error
575	0 255	Intensity Part left
576	0 255	Intensity Part right
700	0 xxx	Seam position left
701	0 xxx	Seam position right
702	0 xxx	Seam position center
731	0 255	Intensity Seam

### Subgraphs interface

# IN bridges

<b></b> image	Img	<b></b> image	ROI seam
	ROI preSeam		
			Seam pos left filtered
	Seam pos left		Seam pos right filtered
	Seam pos right		Seam pos center filtered
	ROI preSeam X		PlausError grey
	ROI preSeam W		
	ROI preSeam valid		
	Start end active		

**OUT** bridges



### ■ Graph block diagram

