

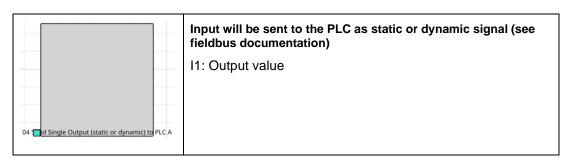
Precitec Macro Documentation

04 Send Single Output (static or dynamic) to PLC

Changelog

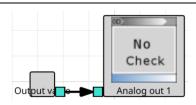
Date	Version	Autor	Tested on	Description
2022-06-03	Α	Wre	5.16.16	New documentation
2022-06-09	В	Wre	5.16.16	UserLevels Bug fixed

Description



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Macro structure



Sends the macro input to the PLC using the analog output 1.

There are 2 ways to output analog signals:

- 1) Static: Analog output occurs when the inspection process (edge/seam) is complete.
- 2) Dynamic: Analog output for each image that has been analyzed.

The system configuration defines whether the output value is static or dynamic.

See fieldbus documentation for more information regarding PLC and ScanMaster communication.

Parameter

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