

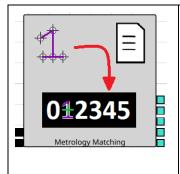
Precitec Macro Documentation

02 Metrology Matching

Changelog

Date	Version	Autor	Tested on	Description
2022-06-21	А	Wre	5.16.16	New documentation

Description



Searches for a Contour/Shape based on a Figure in the ROI. Needs Input Image and ROI. Outputs the detected Position in pixel and in Scanner coordinates + the angle of the detected contour/shape.

I1: Image

I2: ROI

O1: Position X in pixel

O2: Position Y in pixel

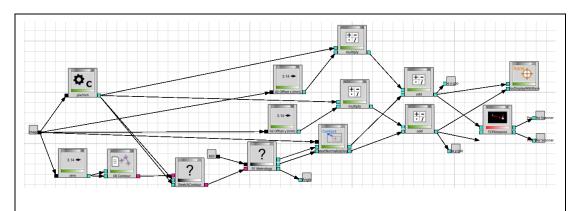
O3: Position X for Scanner

O4: Position Y for Scanner

O5: Angle

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Macro structure



Searches for a Contour/Shape based on a Figure in the ROI (if no ROI desired, input can also be the image). Needs Input Image and ROI. Outputs the detected Position in pixel and in Scannercoordinates + the angle of the detected contour/shape. Possibility to add Offsets on the desired Position.

The algorithm looks for bright shapes. Use of Binarization or Edge detection over the ROI recommended.

Parameter

NAME	VALUE	Description	UserLevel
00 Contour → Verbosity	Low	Visibility of Contour (no preview)	SuperUser
00 Contour → WeldingFigure Name	0	Number of Welding Figure used as shape	SuperUser
01 Metrology → Number of Sampling Points	32	Number of Sampling points used to create the shape from the contour	SuperUser
01 Metrology → Angle Start	0	Start Angle in degree, by which the contour will be rotated	SuperUser
01 Metrology → Angle Extent	0	Amount of angle in degree the contour will be rotated	SuperUser
02 Offset x (mm) → Number	0	Offset in X direction in mm	Operator
03 Offset y (mm) → Number	0	Offset in Y direction in mm	Operator

