

Indian Standard
SPECIFICATION FOR
DRINKING FOUNTAINS
(First Revision)

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BUREAU OF INDIAN STANDARDS
MANAK BHAVAN, 9 BAHADUR SHAH ZAFAR MARG

NEW DELHI 110002

Indian Standard

SPECIFICATION FOR DRINKING FOUNTAINS

(First Revision)

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Indian Standard
SPECIFICATION FOR
DRINKING FOUNTAINS
(*First Revision*)

0. FOREWORD

0.1 This Indian Standard (First Revision) was adopted by the Indian Standards Institution on 16 February 1973, after the draft finalized by the Sanitary Appliances and Water Fittings Sectional Committee had been approved by the Civil Engineering Division Council.

0.2 This standard was originally published in 1960 incorporating the essential requirements for manufacture and use of drinking fountains in public places, parks and schools. A revision of the standard has been taken up mainly to incorporate references to current Indian Standards for various types of materials allowed in the standard.

0.3 This standard contains clause **3.4.1** which permits the purchaser to use his option for selection to suit his requirements.

0.4 For the purpose of deciding whether a particular requirement of this standard is complied with, the final value, observed or calculated, expressing the result of a test or analysis, shall be rounded off in accordance with IS:2-1960*. The number of significant places retained in the rounded off value should be the same as that of the specified value in this standard.

1. SCOPE

1.1 This standard covers the material, construction, essential hygienic and performance requirements and finish of drinking fountains used in schools, parks and other public places.

2. MATERIALS

2.1 Suitable materials for manufacture of drinking fountains are given in Table 1.

*Rules for rounding off numerical values (*revised*).

TABLE 1 MATERIALS FOR DRINKING FOUNTAINS

(Clause 2.1)

SL No.	COMPONENT PART	MATERIAL	REFERENCE TO INDIAN STANDARD
i)	Basin or receptacle	a) Glazed earthenware	Part I of IS : 771-1963*
		b) Vitreousware	IS : 2556 (Part I)-1967†
		c) Enamelled cast iron	IS : 772-1973‡
		d) Cement concrete with smooth finish	IS : 456-1964§
		e) Stoneware	IS : 2838-1964
		f) Stainless steel	---
ii)	Pipe work for jet mechanism	a) Brass	IS : 407-1966¶, Alloy 1 or 2
		b) Copper, solid drawn	---
		c) Stainless steel	---
iii)	Fittings	a) Brass, cast or hot pressed	IS : 292-1961**, Grade 3
		b) Stainless steel cast or hot pressed	---
iv)	Nozzle	a) Bronze	IS : 306-1968††
		b) Any other non-oxidizing copper alloy	---

*Specification for glazed earthenware sanitary appliances (*revised*).

†Specification for vitreous sanitary appliances (vitreous china): Part I General requirements (*first revision*).

‡General requirements of enamelled cast iron sanitary appliances (*second revision*). (Under print).

§Code of practice for plain and reinforced concrete (*second revision*).

||Specification for stoneware containers for general purposes.

¶Specification for brass tubes for general purposes (*second revision*).

**Specification for brass ingots and castings (*revised*).

††Specification for tin bronze ingots and castings (*second revision*).

3. CONSTRUCTION

3.1 Basin or Receptacle

3.1.1 The basin shall be of one piece construction with the sides lipped over throughout the interior of the perimeter of the basin so as to prevent splashing and with the sides designed to have a fall from all sides towards the outlet, as illustrated in Fig. 1, so as to ensure complete drainage.

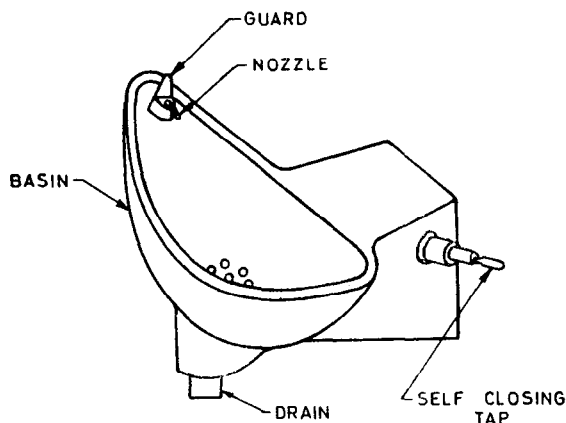


FIG. 1 TYPICAL ILLUSTRATION OF DRINKING FOUNTAIN

3.1.2 The basin shall be so constructed as to be free from corners which would be difficult to clean or which would accumulate dirt, and it shall be so designed as to prevent splashing at a point where the jet falls into the basin.

3.1.3 The basin shall be fixed at such a height that the drinking level is most convenient to persons utilizing the fountain.

3.2 Jet Mechanism

3.2.1 The jet may be preferably inserted at the sides. The arrangement shall be such that when the fountain is operating without hindrance under normal conditions the stream shall fall approximately in the area of the waste outlet.

3.2.2 The jet of the fountain shall issue from a nozzle which shall be set at an angle from the vertical so as to prevent the back flow of water in the jet of the orifice. The nozzle and every other opening in the water pipe leading to the nozzle shall be above the edge of the basin so that they may not be flooded in case the fountain drain gets clogged.

3.2.3 Nozzles shall be circular in cross section and shall have a convergence which becomes more gradual as the outlet is approached. The length of the nozzle shall not exceed 2.5 times the diameter of the supply pipe and the diameter of the nozzle orifice shall not exceed one-third the diameter of the pipe line.

3.2.4 The nozzle end shall be protected by a corrosion resistant guard to prevent the mouth and nose of persons using the fountain from coming

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into contact with the nozzle. Guards shall be so constructed that they obstruct the jet of water issuing from the nozzle and thereby prevent spattering and they shall be so designed that the possibility of transmission of infection by touching the guard is reduced to a minimum.

3.2.5 All drinking fountain nozzles including those which may at times extend through a water surface and with nozzle mouth not greater than 10 mm diameter or one square centimetre in area shall be so placed that the lower edge of the nozzle mouth is at an elevation not less than 20 mm above the floor level rim of the receptacle.

3.2.6 Should the cross-sectional area of a single nozzle mouth be greater than that of a circle 10 mm in diameter, the elevation of the lower edge of the nozzle mouth above the flood level rim of the receptacle shall be increased in direct proportion to the diameter of a circle equal in cross-sectional area to that of the nozzle orifice.

3.3 Water Supply Arrangement

3.3.1 The water supply to the jet shall be controlled by a self closing tap of nominal size, 15 mm, fixed at the right hand side of the connecting inlet pipe when viewed from the front. The self-closing tap shall conform to the requirements specified in IS:1711-1971*.

3.3.2 The inlet feed pipe shall be fitted with an adjustable or automatic pressure regulating device capable of being locked into position, so that the self-closing tap operated by the users of the fountain will merely open or shut off water supply. The purchaser shall specify the water pressure to enable the manufacturer to supply the required pressure regulating device.

3.4 Waste Water Fitting

3.4.1 The drain shall be provided with a trap and shall terminate in a tail piece suitable for connecting to waste pipe. The purchaser shall specify whether the waste pipe is to be of lead or mild steel to enable the manufacturer to supply the required tail piece.

3.4.2 The waste opening and pipe shall be of sufficient size to carry off water promptly, the minimum diameter being not less than 25 mm exclusive of the flange. The opening shall be provided with a strainer or grating or cross bars formed integrally which shall be equivalent to a circle of 20 mm diameter.

*Specification for self-closing taps (*first revision*).

4. FINISH

4.1 All metal work shall be chromium plated over a base of nickel plating. The thicknesses of coatings shall comply with the requirements given in IS: 1068-1968*.

5. INSPECTION

5.1 Each drinking fountain shall be inspected for conformity to the requirements specified in this standard.

6. INFORMATION AND MARKING

6.1 When ordering drinking fountains, the purchaser shall supply the following information to the manufacturer:

- a) Particulars or waste pipe for connection,
- b) Tail piece, and
- c) Water pressure.

6.2 BIS Certification Marking

The product may also be marked with Standard Mark.

6.2.1 The use of the Standard Mark is governed by the provisions of the Bureau of Indian Standards Act, 1986 and the Rules and Regulations made thereunder. The details of conditions under which the licence for the use of Standard Mark may be granted to manufacturers or producers may be obtained from the Bureau of Indian Standards.

*Specification for electroplated coatings of nickel and chromium on iron and steel (*first revision*).

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